

Parts Manual

Cat.# 90-898103160

Revised 09-21-2020

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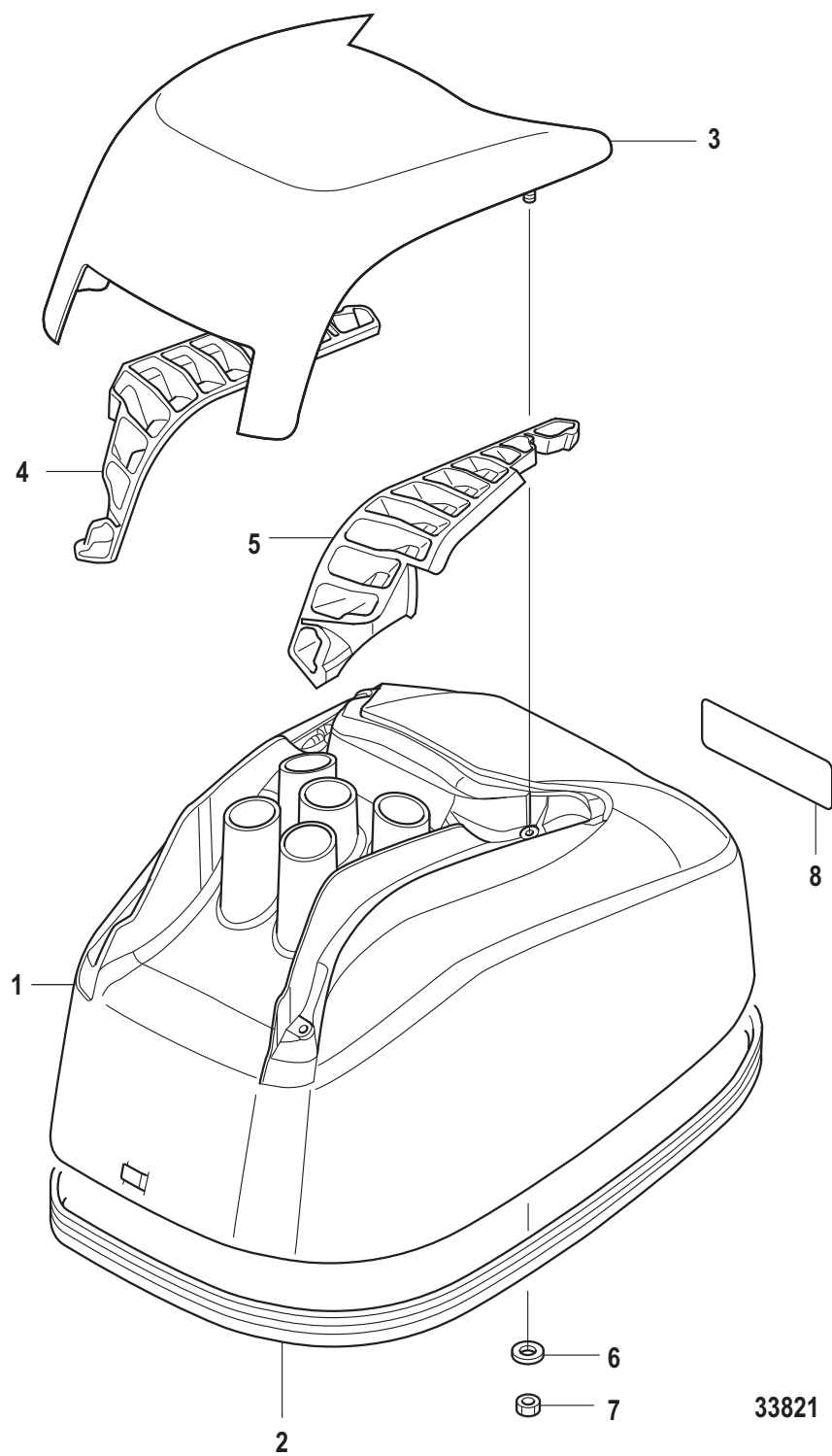
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	898103160	PARTS MANUAL 15/20 Carburetor/2 Cylinder/4-Stroke		1	
-	0090	10252081	OPERATION MANUAL	[0R270499] & Below	1	
-	0090	10252090	OPERATION MANUAL	[0R270500] & Up	1	
-	0090	8M0055689	OPERATION MANUAL	EPA Regulated (USA Only)	1	
-	0090	8M0083010	OPERATION MANUAL 10 Hp Norway, English		1	
-	0090	899987	SERVICE MANUAL 15/20 4-Stroke, English		1	
-	0037	879147A08	DECAL EPA Label Information	(2008)	1	[1]
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	Contact Mercury Marine Warranty Administration for Replacement (Service Bulletin 2009-18)	1	[1]

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

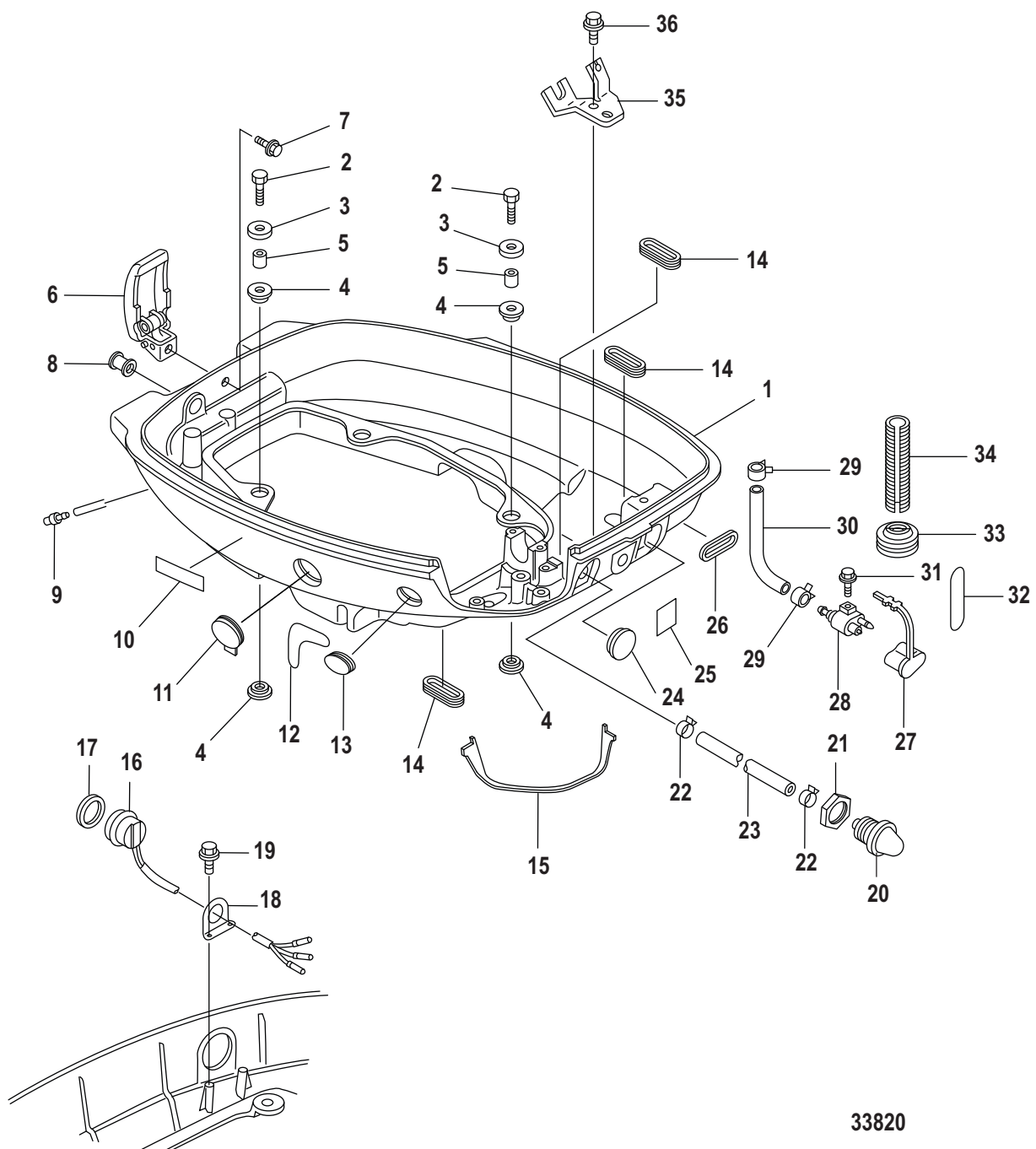


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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	879147T79	TOP COWL ASSEMBLY Black, Without Decals	[0R403398] & Below	1	
1	0100	8M0061801	TOP COWL ASSEMBLY Black, Without Decals	[0R403399] & Up	1	
1	0100	879147T78	TOP COWL ASSEMBLY Silver, Without Decals	[0R403398] & Below	1	
1	0100	8M0061799	TOP COWL ASSEMBLY Silver, Without Decals	[0R403399] & Up	1	
2	0000	896697001	SEAL	[0R403398] & Below	1	
2	0026	8M0072631	SEAL	[0R403399] & Up	1	
3	0000	896111T01	HANDLE Tilt Black		1	
3	0000	896696T01	HANDLE Tilt Silver		1	
4	0000	896112001	SEAL Rubber		1	
5	0000	896154001	SEAL Rubber		1	
6	0012	953921	WASHER Stainless Steel		4	
7	0011	8537227	NUT Nylon		4	
8	0037	892904007	DECAL Start	Tiller Models [0R547439] & Below	1	
8	0037	8M0076194	DECAL Start Procedure	Tiller Models [0R547440] & Up	1	
-	0037	802739A08	DECAL SET Mercury 15	[0R403398] & Below	1	
-	0037	881842A08	DECAL SET Mercury 20	[0R403398] & Below	1	
-	0037	892904A08	DECAL SET Mercury 15-ProKicker	[0R403398] & Below	1	
-	0037	8M0072622	DECAL SET Mercury, 15-20	[0R403399] THRU [0R547439]	1	
-	0037	896853A08	DECAL SET Mariner 15	[0R403398] & Below	1	
-	0037	896854A08	DECAL SET Mariner 20	[0R403398] & Below	1	
-	0037	8M0072623	DECAL SET Mariner, 15-20	[0R403399] & Up	1	
-	0037	8M0081481	DECAL SET Mercury, Top Cowl	[0R547440] & Up	1	
-	0037	8M0081475	DECAL SET Mercury, Top Cowl, ProKicker	[0R547440] & Up	1	
-	0037	8M0073690	DECAL Horsepower 15	[0R547440] & Up	1	
-	0037	8M0073691	DECAL Horsepower 20	[0R547440] & Up	1	
-	0037	8M0073688	DECAL Horsepower 15 Pro	[0R547440] & Up	1	
-	0037	8M0082467	DECAL Horsepower 10		1	

Bottom Cowl



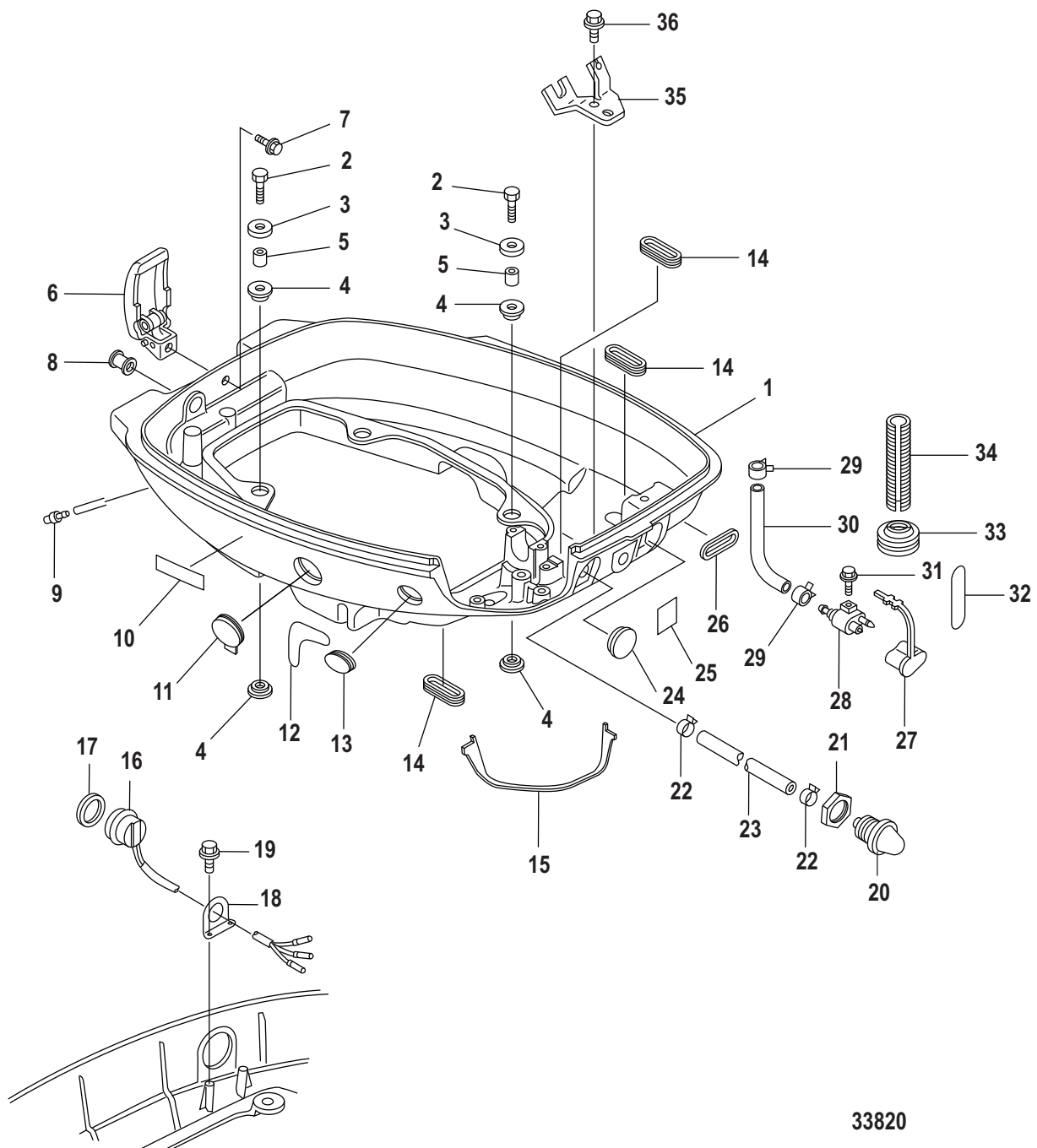
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Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	896113T02	BOTTOM COWL		1	
2	0010	879194251	BOLT		4	
3	0012	898101960	WASHER Rubber		4	
4	0023	8537437	MOUNT Rubber		8	
5	0023	8537154	SPACER		4	
6	0000	896117A02	LATCH ASSEMBLY Latch	[0R403398] & Below	1	
6	0000	8M0063135	COWL LATCH ASSEMBLY	[0R403399] & Up	1	[1]
7	0010	879194261	BOLT		1	
8	0025	162284	GROMMET		1	
9	0022	898101961	NIPPLE Water		1	
10	0037	892904010	DECAL Notice-This Side Up	[0R547439] & Below	1	
11	0025	898101963	GROMMET		1	
12	0037	859278003	DECAL Throttle Only	Tiller Models	1	
13	0025	898101939	GROMMET	Remote Models	1	
13	0025	898101962	GROMMET	Tiller Models	1	
14	0025	853709007	GROMMET Shift Rod		3	
15	0000	898103137	SEAL Shift Lever Bracket		1	
16	0087	898103011	SWITCH PTT	Power Tilt Models	1	
17	0025	898101145	O-RING	Power Tilt Models	1	
18	0000	896630	BRACKET Switch	Power Tilt Models	1	
19	0010	898101952	BOLT	Power Tilt Models	2	
20	0000	895124	PUMP ASSEMBLY Priming	Tiller Models [0R686020] & Below	1	
21	0011	895177	NUT	Tiller Models [0R686020] & Below	1	
22	0054	898101964	CLIP	Tiller Models [0R686020] & Below	2	
23	0032	851848007	HOSE Rubber (300 mm)	Tiller Models [0R686020] & Below	1	
24	0025	16226	GROMMET	Electric Remote Models [0R686021] & Up	AR	
25	0037	896854007	DECAL Oil Pressure		1	
26	0025	853709008	GROMMET Battery Cable		1	
27	0000	878311	CAP		1	
28	0022	15781A5	CONNECTOR Fuel - Brass		1	
29	0054	851817004	CLIP		2	
30	0032	898101157	HOSE Rubber (400 mm)	[0R686020] & Below	1	
30	0032	8M0127688	HOSE Fuel	[0R686021] & Up	1	
31	0010	898101952	BOLT		1	
32	0037	859278004	DECAL Start	Electric Tiller Models [0R686020] & Below	1	[2]
33	0025	162262	GROMMET		1	
34	0032	895108006	SLEEVE Protective		1	
35	0000	853817003	BRACKET Neutral Switch		1	
36	0010	898101952	BOLT		1	
-	0050	853805A07	START KIT Electric		1	
-	0037	8M0081456	DECAL SET Mercury, Lower Cowl	[0R547440] & Up	1	

Bottom Cowl

Bottom Cowl



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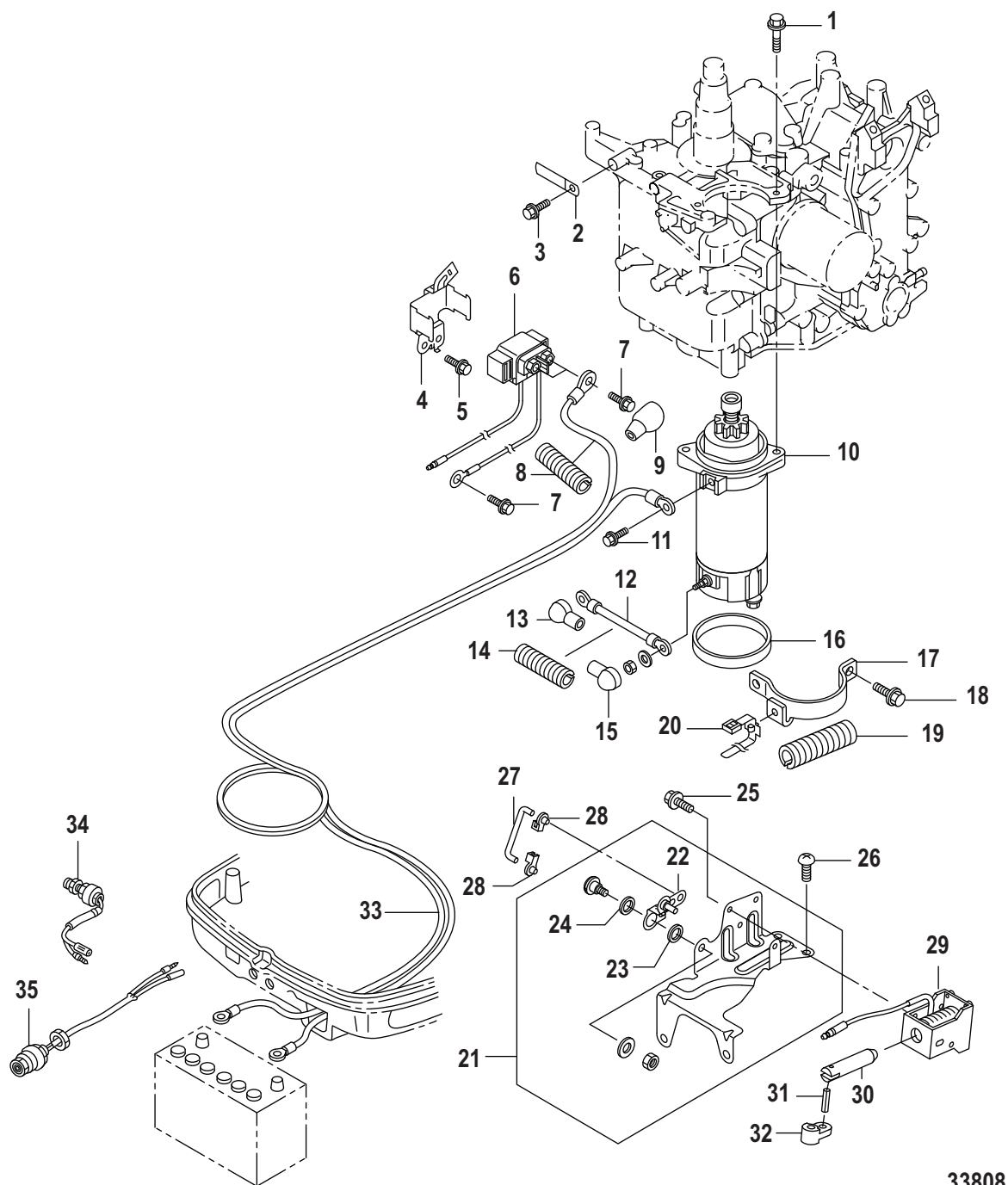
Cat.# 90-898103160

Bottom Cowl

PART NOTES:

- [1] - COMPONENT OF TOP COWL ASSEMBLY 879147T79
- [2] - COMPONENT OF ELECTRIC START KIT 853805A07

Electrical Components Starter Motor and Solenoids



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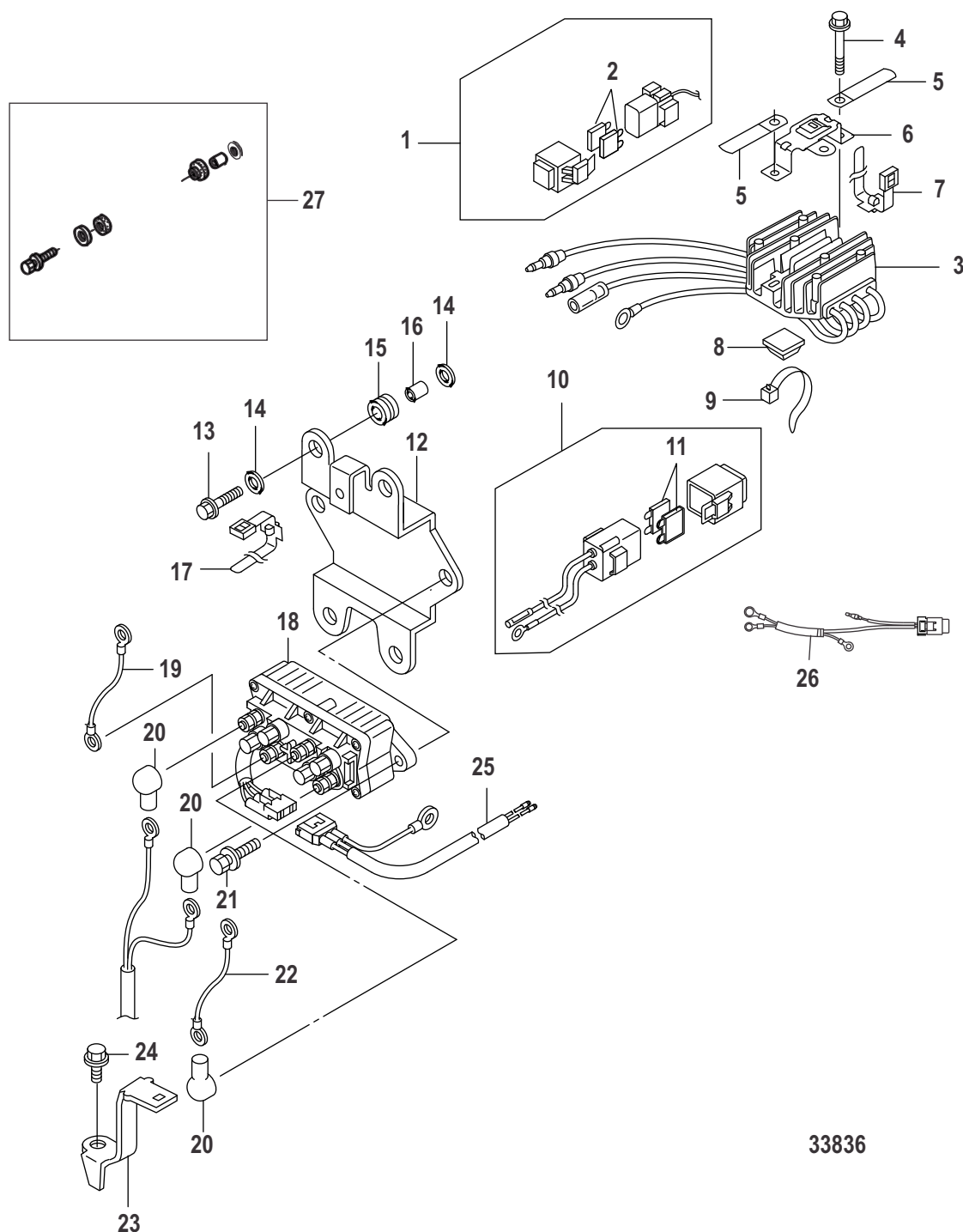
Electrical Components Starter Motor and Solenoids

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	898101955	SCREW		2	[1]
2	0054	803563003	CLAMP	Remote Models	1	
3	0010	879194261	BOLT	Remote Models	1	
4	0000	879147T61	BRACKET Starter Solenoid		1	[1]
5	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	[1]
6	0089	853809002	SOLENOID Starter		1	[1]
7	0010	823042059	BOLT		3	[1]
8	0032	895108008	SLEEVE Protective		1	[1]
9	0000	853741001	CAP Terminal		1	[1]
10	0050	853805T03	STARTER MOTOR ASSEMBLY		1	[1]
11	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	[1]
12	0084	853740016	CABLE Starter		1	[1]
13	0085	853816002	BOOT Terminal		1	[1]
14	0000	853740018	SLEEVE Protective		1	[1]
15	0085	853816003	BOOT Red Terminal		1	[1]
16	0000	851837	MOUNT Rubber Starter Motor		1	[1]
17	0000	898101973	BRACKET Starter Motor		1	
18	0010	898101954	BOLT		2	
19	0032	895108007	SLEEVE Protective		1	[1]
20	0054	898101949	CLAMP		1	[1]
21	0000	895127T01	BRACKET ASSEMBLY	Remote Models	1	
22	0000	853725001	LEVER Choke	Remote Models	1	
23	0023	853743009	BUSHING	Remote Models	1	
24	0012	823032005	WASHER	Remote Models	1	
25	0010	898101957	SCREW	Remote Models	4	
26	0010	879194327	SCREW	Remote Models	2	
27	0000	898101989	LINK ROD	Remote Models	1	
28	0000	853748001	SNAP Link Rod	Remote Models	2	
29	0000	898101986	SOLENOID Choke	Remote Models	1	
30	0000	853830	PLUNGER	Remote Models	1	
31	0017	952189	PIN Dowel	Remote Models	1	
32	0000	898101987	HOOK Choke Solenoid	Remote Models	1	
33	0084	879147T63	CABLE ASSEMBLY Battery		1	[1]
34	0087	171711	SWITCH ASSEMBLY Neutral	Tiller Models	1	[1]
35	0087	853820A02	SWITCH ASSEMBLY Start	Tiller Models	1	[1]
-	0050	853805A07	START KIT Electric		1	

PART NOTES:

[1] - COMPONENT OF ELECTRIC START KIT 853805A07

Electrical Components Rectifier - 0R721383 and Below



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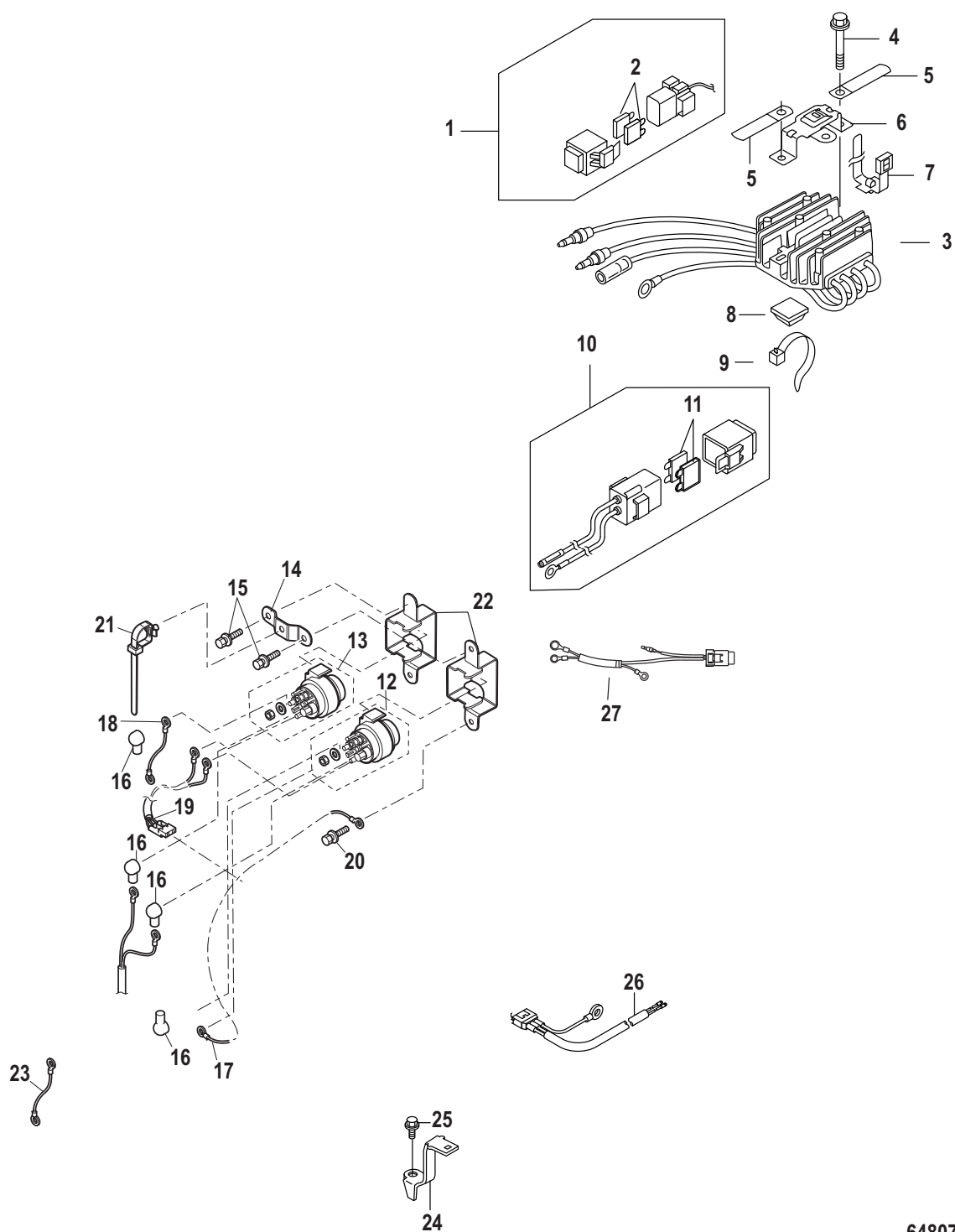
Electrical Components Rectifier - 0R721383 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	898101979	WIRE ASSEMBLY Fuse		1	[1]
2	0088	853814002	FUSE 20 Ampere		2	[1]
3	0000	879147T62	RECTIFIER		1	[2]
4	0010	823042	BOLT		2	[2]
5	0054	95306	CLAMP		2	[2]
6	0000	898101976	BRACKET Fuse Holder		1	[2]
7	0054	898101949	CLAMP		1	[2]
8	0000	898103175	BAND MOUNT		1	[2]
9	0000	69356	TIE STRAP (8.18 Inches)		1	[2]
10	0084	892778A01	CABLE ASSEMBLY Fuse		1	[1]
11	0088	853814002	FUSE 20 Ampere		2	
12	0000	898101994	BRACKET Solenoid	Power Tilt	1	
13	0010	879194249	BOLT	Power Tilt	4	
14	0012	953921	WASHER Stainless Steel	Power Tilt	8	
15	0000	898101158	MOUNT Rubber	Power Tilt	4	
16	0023	898101942	COLLAR	Power Tilt	4	
17	0054	898101949	CLAMP	Power Tilt	1	
18	0000	8M0125035	TILT SOLENOID KIT	Power Tilt	1	
19	0084	8537408	CABLE Black	Power Tilt	1	
20	0085	853816004	BOOT Red	Power Tilt	3	
21	0010	167051	BOLT (M6 x 20)	Power Tilt	2	
22	0084	898101996	HARNESS ASSEMBLY	Power Tilt	1	
23	0000	898101999	BRACKET	Power Tilt	1	
24	0010	898101952	BOLT	Power Tilt	1	
25	0084	898101995	HARNESS ASSEMBLY Extension	Power Tilt	1	
26	0084	898103177	HARNESS ASSEMBLY Extension		1	[3]
27	0000	8M0099462	RUBBER MOUNT ASSEMBLY		1	
-	0050	853805A07	START KIT Electric		1	
-	0000	895299A03	CHARGING KIT Battery		1	

PART NOTES:

- [1] - COMPONENT OF ELECTRIC START KIT 853805A07
- [2] - COMPONENT OF ELECTRIC START KIT 853805A07
COMPONENT OF BATTERY CHARGING KIT 895299A03
- [3] - COMPONENT OF BATTERY CHARGING KIT 895299A03

Electrical Components Rectifier - 0R721384 and Up



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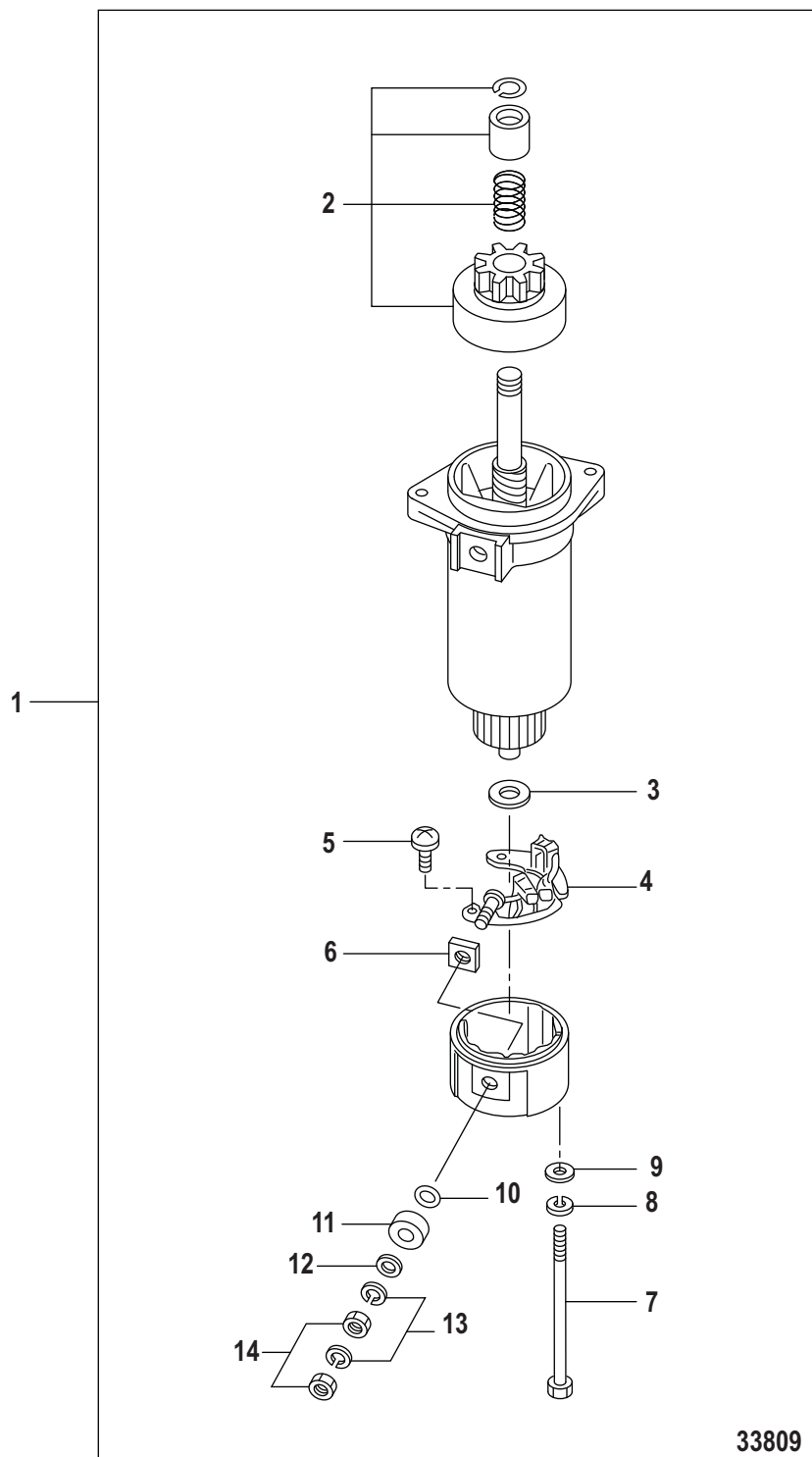
Electrical Components Rectifier - 0R721384 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0084	898101979	WIRE ASSEMBLY Fuse		1	[1]
2	0088	853814002	FUSE 20 Ampere		2	[1]
3	0000	879147T62	RECTIFIER		1	[2]
4	0010	823042	BOLT		2	[2]
5	0054	95306	CLAMP		2	[2]
6	0000	898101976	BRACKET Fuse Holder		1	[2]
7	0054	898101949	CLAMP		2	[2]
8	0000	898103175	BAND MOUNT		1	[2]
9	0000	69356	TIE STRAP (8.18 Inches)		1	[2]
10	0084	892778A01	CABLE ASSEMBLY Fuse		1	[1]
11	0088	853814002	FUSE 20 Ampere		2	
12	0087	851839	SOLENOID SWITCH	Down	1	
13	0087	8518391	SOLENOID SWITCH	Up	1	
14	0000	8M0122267	STAY		1	
15	0010	8248324	SCREW (M6 x 16)		2	
16	0085	853816004	BOOT Red		4	
17	0084	8537408	CABLE Black		2	
18	0084	898101175	HARNESS ASSEMBLY Solenoid Switch - Red		1	
19	0000	8M0122268	EXTENSION CORD		1	
20	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
21	0054	898101949	CLAMP		1	
22	0000	8M0122269	BRACKET		2	
23	0084	898101996	HARNESS ASSEMBLY		1	
24	0000	898101999	BRACKET		1	
25	0010	898101952	BOLT		1	
26	0084	898101995	HARNESS ASSEMBLY Extension		1	
27	0084	898103177	HARNESS ASSEMBLY Extension		1	[3]
-	0050	8M0071380	ELECTRIC START CONVERSION KIT		1	
-	0000	895299A03	CHARGING KIT Battery		1	

PART NOTES:

- [1] - COMPONENT OF ELECTRIC START KIT 853805A07
- [2] - COMPONENT OF ELECTRIC START KIT 853805A07
COMPONENT OF BATTERY CHARGING KIT 895299A03
- [3] - COMPONENT OF BATTERY CHARGING KIT 895299A03

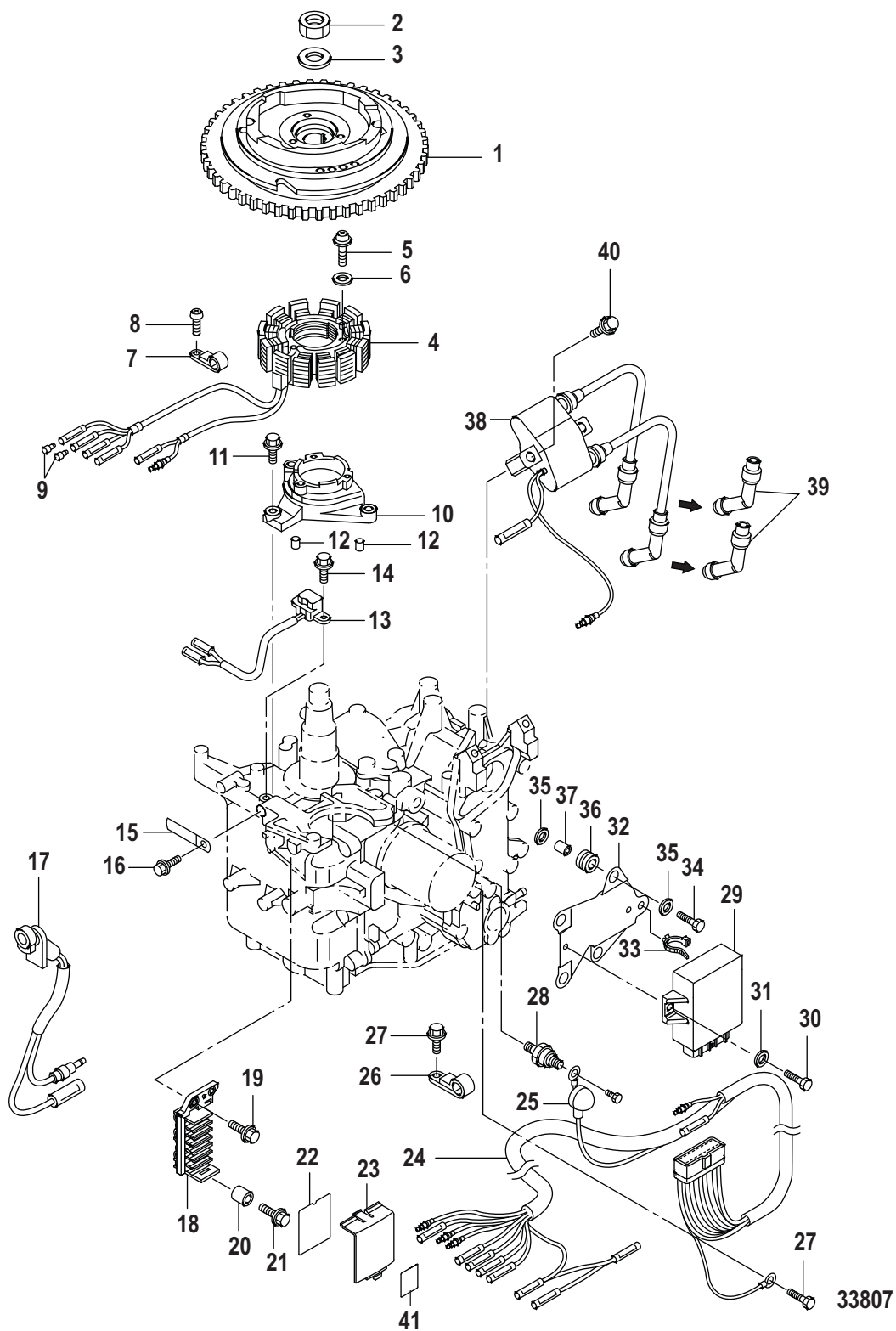
Starter Motor Components



Starter Motor Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	853805T03	STARTER MOTOR ASSEMBLY		1	
2	0000	8538061	PINION		1	
3	0012	953926	WASHER		1	
4	0000	853807T02	HOLDER Brush		1	
5	0010	16821	SCREW		2	
6	0023	9528614	BUSHING		1	
7	0010	162632	BOLT		2	
8	0013	898101181	LOCKWASHER		2	
9	0012	898101215	WASHER		2	
10	0025	161784	O-RING		1	
11	0023	9528619	BUSHING		1	
12	0012	16826	WASHER Stainless Steel		1	
13	0013	400256	LOCKWASHER (M6)		2	
14	0011	853722026	NUT		2	

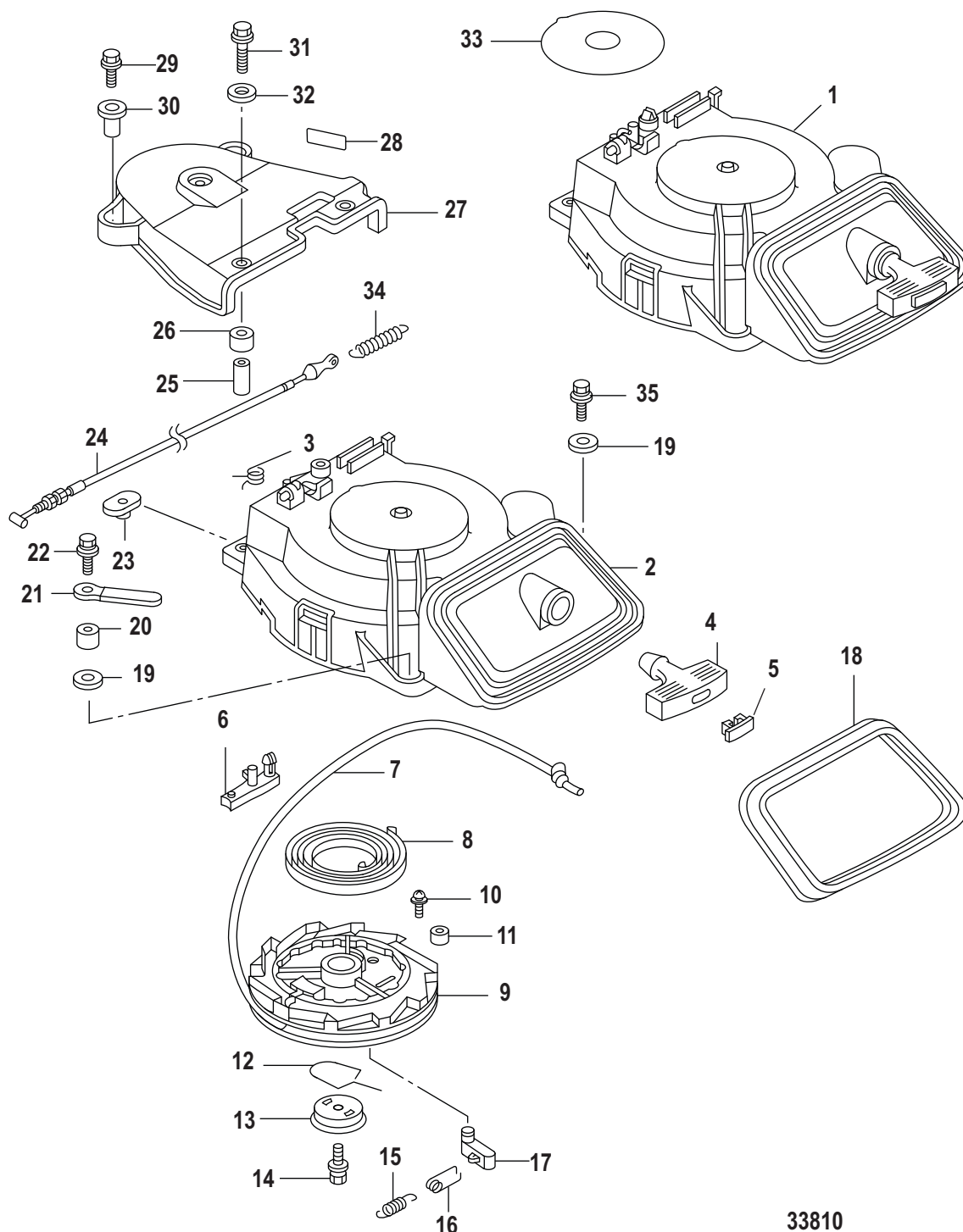
Flywheel/Ignition Coil



Flywheel/Ignition Coil

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0200	879147T68	FLYWHEEL		1	
2	0011	851832001	NUT Gold		1	
3	0012	853991002	WASHER		1	
4	0000	879147T69	ALTERNATOR		1	
5	0010	853536002	SCREW		3	
6	0012	895106003	WASHER		3	
7	0054	953951	CLAMP		1	
8	0010	898101958	SCREW		1	
9	0019	853994	PLUG Terminal	Manual Tiller	7	
9	0019	853994	PLUG Terminal	Electric Tiller	4	
9	0019	853994	PLUG Terminal	Electric Remote	2	
10	0000	879147T70	BRACKET Coil		1	
11	0010	898101992	BOLT ASSEMBLY		3	
12	0017	16119	PIN Dowel		2	
13	0000	898101993	COIL Pulser		1	
14	0010	82304226	BOLT		2	
15	0054	8035631	CLAMP		1	
16	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
17	0000	804057001	PILOT LAMP		1	
18	0000	898101974	HOLDER Cable Terminal		1	
19	0010	898101952	BOLT Upper		1	
20	0023	895126	COLLAR (6 mm)		1	
21	0010	879194261	BOLT Lower		1	
22	0037	898101978	DECAL Wiring Diagram	Tiller Models	1	
22	0037	898101977	DECAL Wiring Diagram	Remote Models	1	
23	0000	851835002	COVER		1	
24	0084	898101997	HARNESS ASSEMBLY CD		1	
25	0025	878053	GROMMET		1	
26	0054	953951	CLAMP		1	
27	0010	8230427	BOLT ASSEMBLY (M6 x 12)		2	
28	0087	803538	SWITCH ASSEMBLY Oil Pressure		1	
29	0000	879147T72	CD UNIT		1	
30	0010	803509014	BOLT		2	
31	0012	953921	WASHER Stainless Steel		2	
32	0000	898101998	BRACKET CD Unit		1	
33	0054	898101949	CLAMP		1	
34	0010	879194249	BOLT		4	
35	0012	953921	WASHER Stainless Steel		8	
36	0000	898101158	MOUNT Rubber		4	
37	0023	898101942	COLLAR		4	
38	0339	879147T71	COIL Ignition		1	
39	0085	898101141	BOOT		2	
40	0010	823042	BOLT		2	
41	0037	892904011	DECAL Start in Gear	Remote Models	1	

Recoil Starter

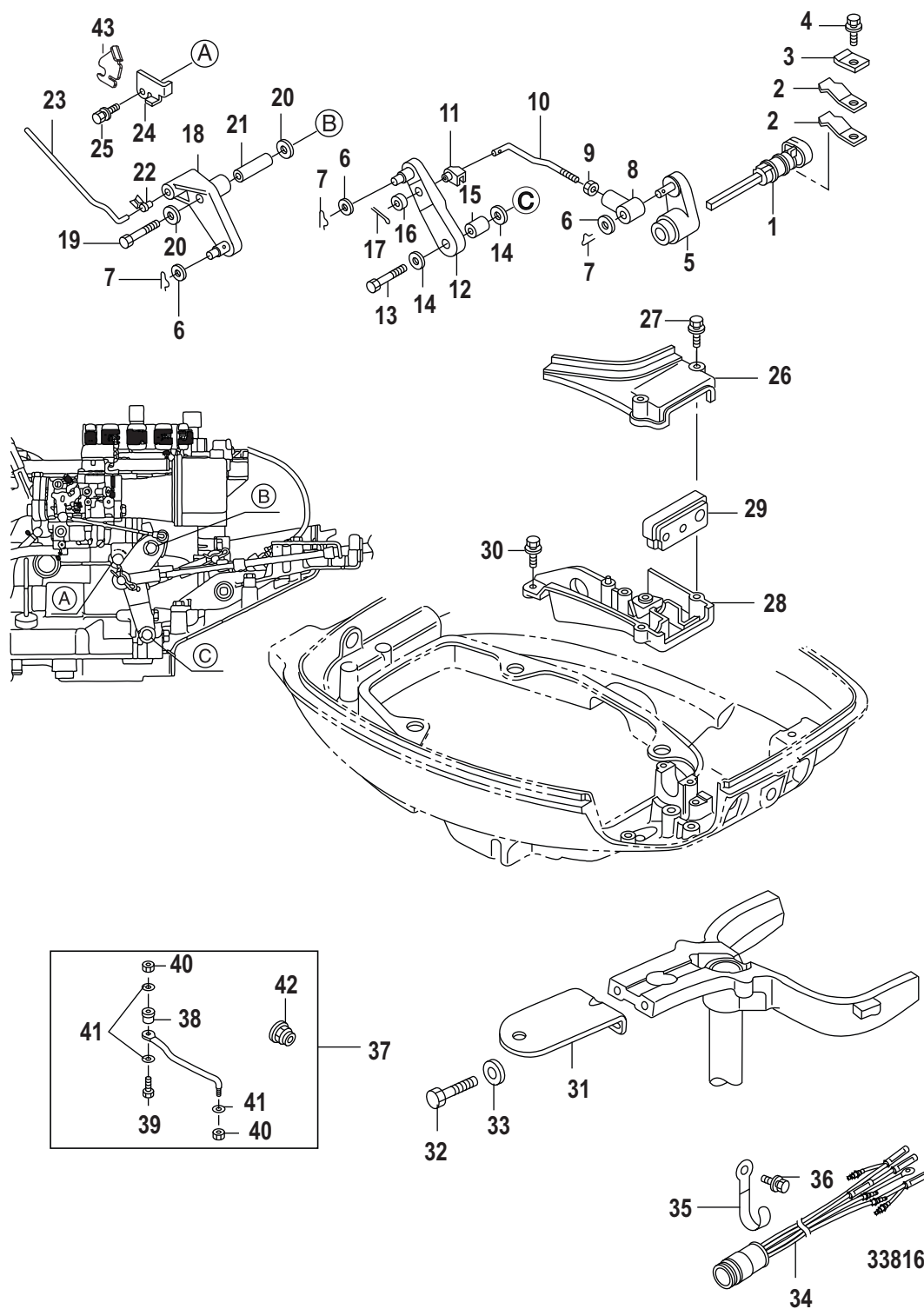


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Recoil Starter

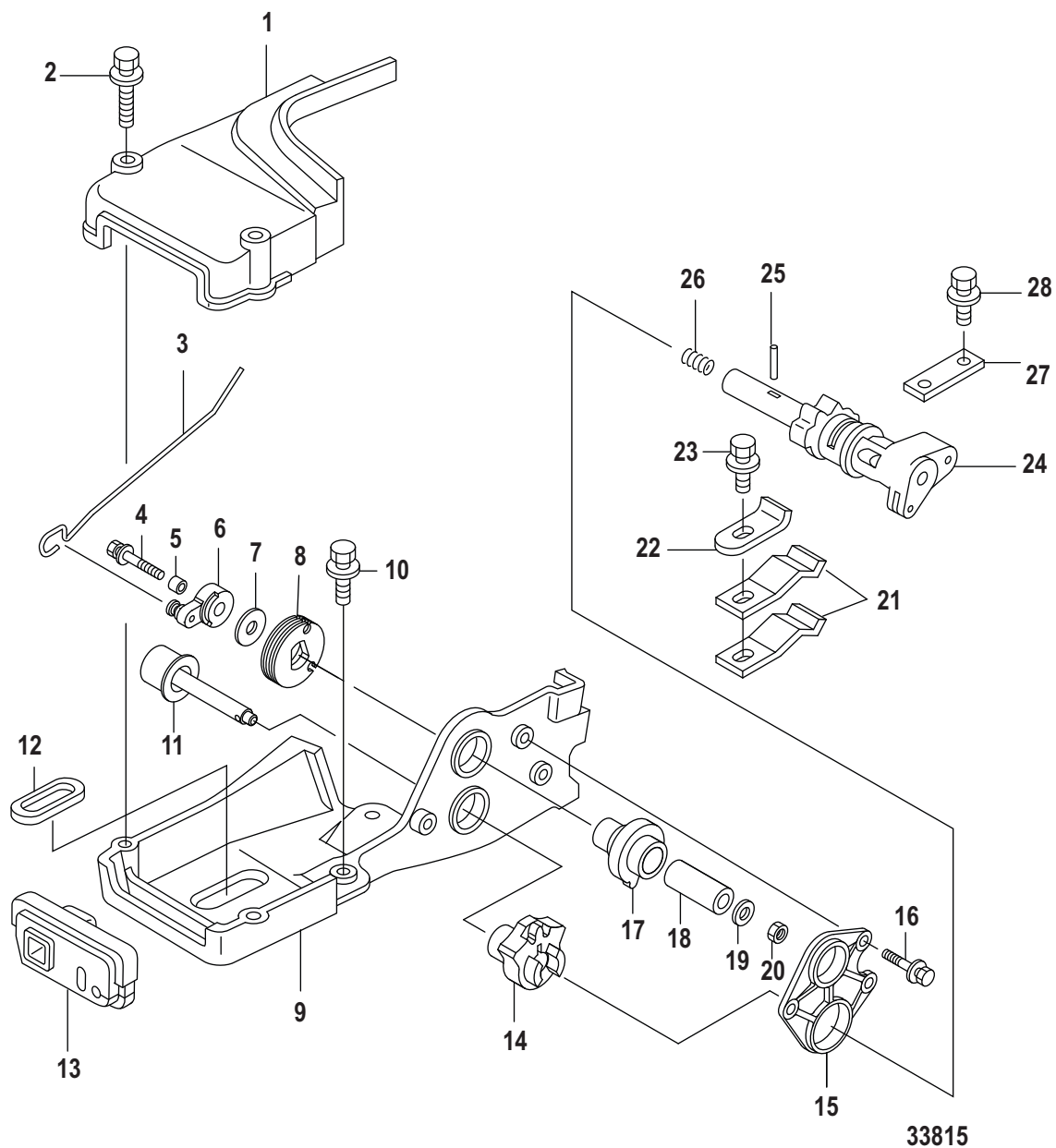
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879147T83	STARTER ASSEMBLY Recoil		1	
2	0000	879147T84	HOUSING Starter		1	
3	0024	812645008	SPRING Starter Lock		1	
4	0000	898103122	HANDLE Starter		1	
5	0000	898101325	ANCHOR Rope		1	
6	0000	804031002	LOCK Starter		1	
7	0050	850057003	ROPE Starter		1	
8	0024	804024008	SPRING Starter		1	
9	0000	898103118	REEL		1	
10	0010	898103121	SCREW Tapping		1	
11	0023	898103120	BUSHING		1	
12	0024	852778010	SPRING Friction		1	
13	0000	812638002	PLATE Friction		1	
14	0010	812637002	BOLT Starter Shaft		1	
15	0024	812634004	SPRING Return		1	
16	0000	898101148	GUIDE Ratchet		1	
17	0000	898103119	RATCHET		1	
18	0000	898103123	SEAL Starter		1	
19	0012	953921	WASHER Stainless Steel		3	
20	0023	8035731	COLLAR		1	
21	0054	95306	CLAMP		1	
22	0010	879194264	BOLT		1	
23	0011	856949001	NUT		2	
24	0000	898103164	WIRE Starter Lock		1	
25	0023	895162	COLLAR Steel		2	
26	0025	881305006	GROMMET Rubber		2	
27	0000	895133T01	COVER Belt		1	
28		NSS	NOT SOLD SEPARATE Decal-Spark Plug		1	
29	0010	879194249	BOLT		2	
30	0023	898101941	COLLAR		2	
31	0010	879194251	BOLT		2	
32	0012	953921	WASHER Stainless Steel		2	
33	0037	8M0056964	DECAL Caution Decal-Caution		1	
34	0024	898101185	SPRING Starter Lock Cam		1	
35	0010	879194249	BOLT		2	
-	0037	898103193	DECAL Interference		1	

Shift Electric



Shift Electric

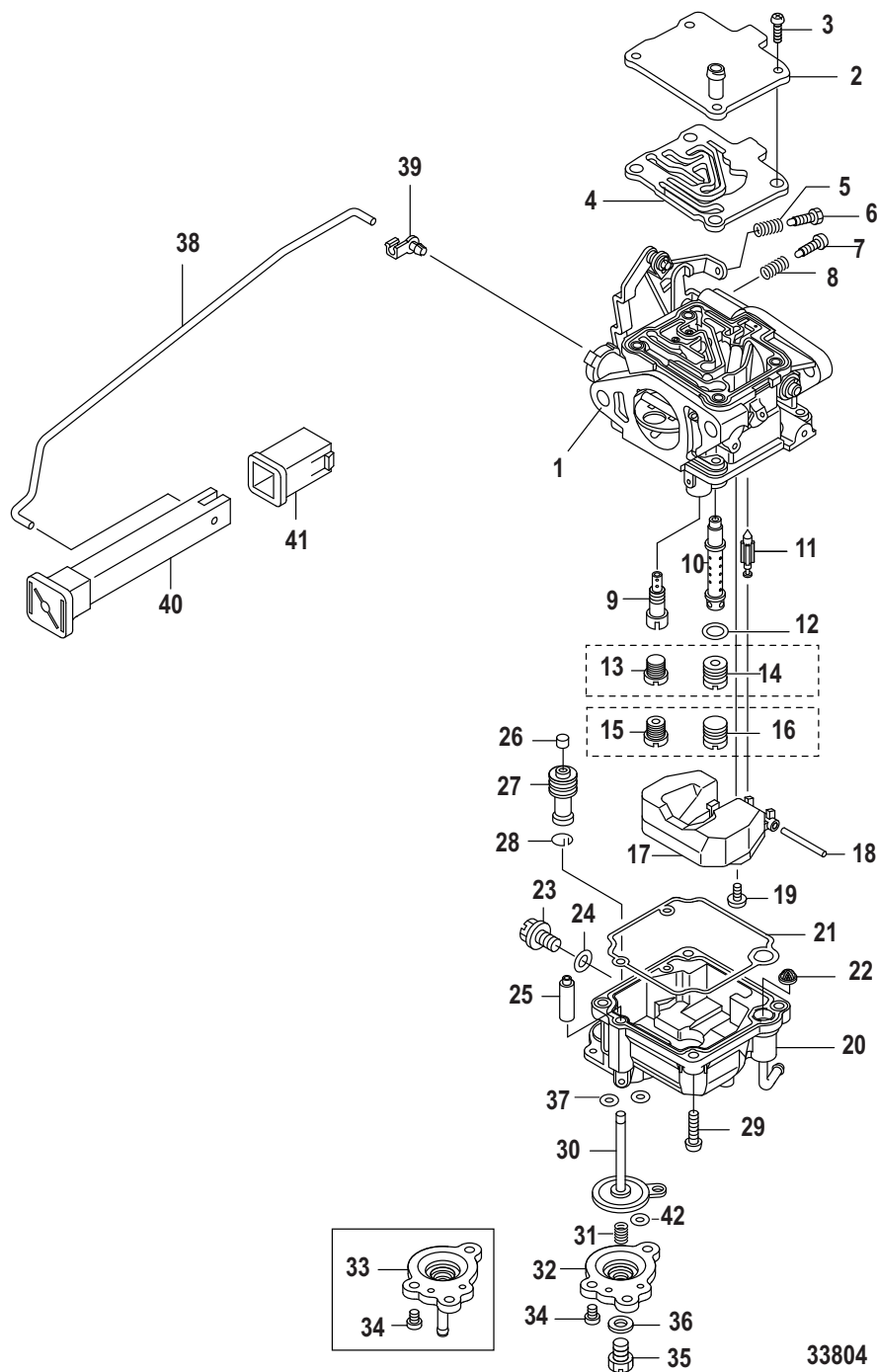
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	851865T04	SHIFT SHAFT ASSEMBLY		1	
2	0000	803756004	SHIFT DETENT		2	
3	0000	803756003	CLAMP Shift Detent		1	
4	0010	898101951	BOLT		1	
5	0000	898103127	SHIFT ARM		1	
6	0012	898101218	WASHER Plastic		3	
7	0054	8M0021224	CLIP Bow-Tie		3	
8	0000	853745003	SOCKET		1	
9	0011	16081	NUT Stainless Steel		1	
10	0000	898103128	ROD Shift Lever		1	
11	0000	163332	SNAP Link Rod		1	
12	0000	898103129	LEVER Shift		1	
13	0010	879194250	BOLT		1	
14	0012	953921	WASHER Stainless Steel		2	
15	0023	8M0021168	COLLAR		1	
16	0023	898103168	SPACER		1	
17	0018	8150261	COTTER PIN		1	
18	0000	898103131	LEVER Throttle		1	
19	0010	898103132	BOLT		1	
20	0012	953921	WASHER Stainless Steel		2	
21	0023	898103133	COLLAR		1	
22	0000	16333	ROD Snap		1	
23	0000	898103130	ROD Throttle		1	
24	0000	898103134	STOPPER Throttle Lever		1	
25	0010	898101952	BOLT		1	
26	0000	898101940	COVER		1	
27	0010	898101947	BOLT With Washer		2	
28	0000	898103125	BRACKET		1	
29	0025	898103126	GROMMET		1	
30	0010	898101953	BOLT		3	
31	0000	898103138	STEERING BRACKET Steering Hook		1	
32	0010	879194258	SCREW		2	
33	0012	879194340	WASHER		2	
34	0084	803884A02	HARNESS ASSEMBLY		1	
35	0054	803563003	CLAMP		1	
36	0010	879194261	BOLT		1	
37	0000	853824A04	DRAG LINK ASSEMBLY		1	
38	0023	853826001	SPACER		1	
39	0010	851866007	BOLT		1	
40	0011	161473	NUT Nylon		2	
41	0012	9539210	WASHER		3	
42	0000	853825	CAP		1	
43	0000	8M0087580	BRACKET Throttle Stop	10 HP	1	



Shift Manual

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879147T86	COVER Shift Lever Bracket		1	
2	0010	898101947	BOLT With Washer		2	
3	0000	898103145	ROD Throttle		1	
4	0010	879194266	BOLT		1	
5	0023	895126004	COLLAR Stainless Steel (6.3 mm)		1	
6	0000	898103144	OPENER Throttle		1	
7	0012	953921	WASHER Stainless Steel		1	
8	0000	895101401	DRUM Throttle		1	
9	0000	879147T85	BRACKET Shift Lever		1	
10	0010	898101953	BOLT		3	
11	0000	898103139	KNOB		1	
12	0025	853709007	GROMMET		1	
13	0025	898103140	GROMMET		1	
14	0000	895161	GEAR Driven		1	
15	0000	898103141	GEAR PLATE		1	
16	0010	879194263	BOLT		3	
17	0000	898103142	GEAR Drive		1	
18	0023	895162	COLLAR Steel		1	
19	0012	879194338	WASHER		1	
20	0011	8537227	NUT Nylon		1	
21	0000	803756004	SHIFT DETENT		2	
22	0000	803756005	STOPPER		1	
23	0010	898101951	BOLT		1	
24	0000	898103136	SHIFT SHAFT ASSEMBLY		1	
25	0017	16085003	PIN		1	
26	0024	813028003	SPRING		1	
27	0000	895157002	HOLDER		1	
28	0010	898101952	BOLT		2	

Carburetor 0R686020 and Below

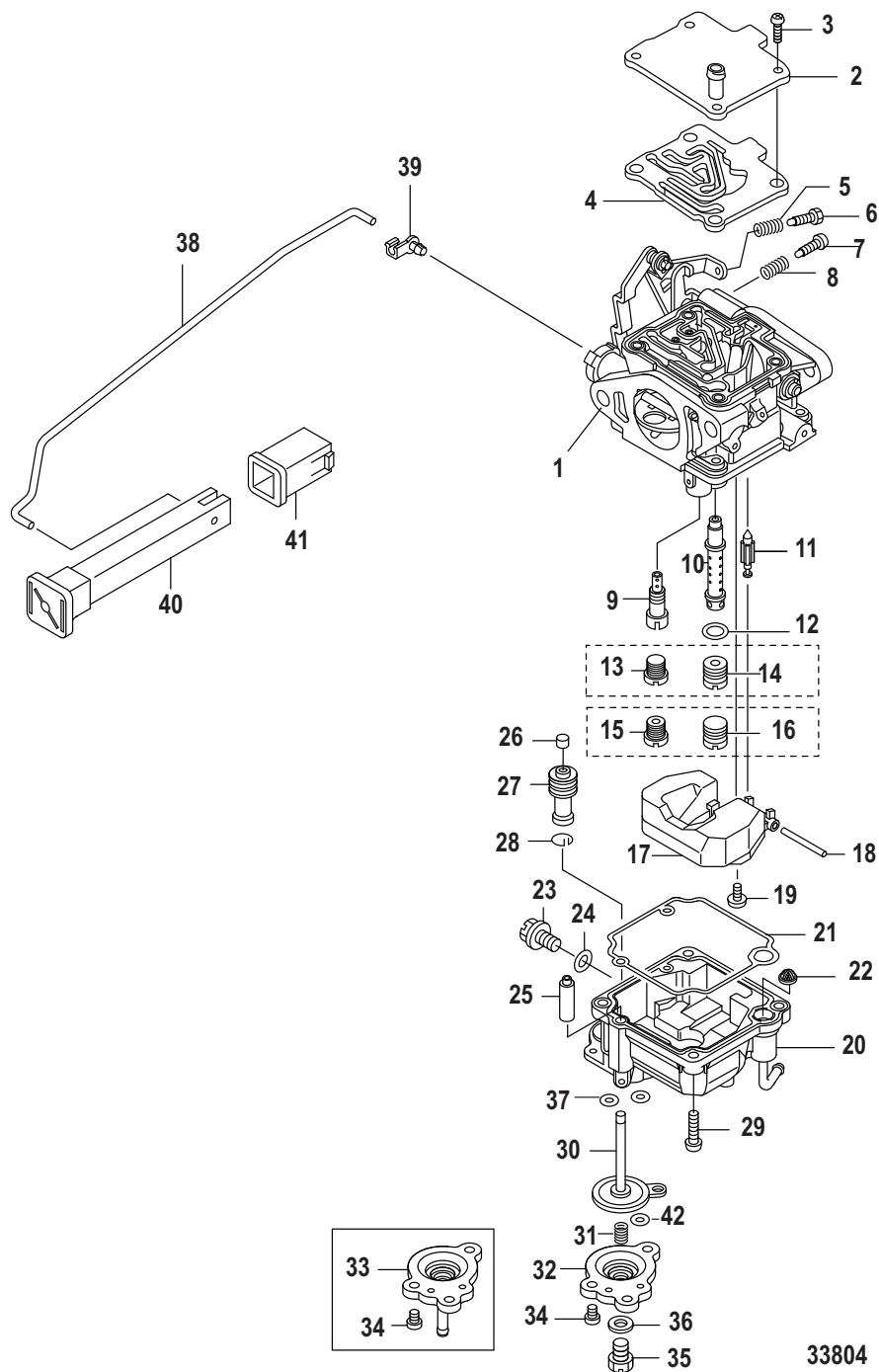


Carburetor 0R686020 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3303	853720T14	CARBURETOR ASSEMBLY	15-Tiller Models	1	
1	3303	853720T15	CARBURETOR ASSEMBLY	15-Remote Models	1	
1	3303	853720T16	CARBURETOR ASSEMBLY	20-Tiller Models	1	
1	3303	853720T17	CARBURETOR ASSEMBLY	20-Remote Models	1	
2	0000	855540004	COVER		1	
3	0010	898103135	SCREW		4	
4	0027	855541005	GASKET		1	[1]
5	0024	16264003	SPRING (14 mm)		1	
6	0010	803509022	SCREW Stop		1	
7	0010	803509A17	SCREW AND SPRING KIT (18 mm)		1	
8	0024	16264003	SPRING (14 mm)		1	
9	0000	803689008	JET Pilot (#46)	15 Horsepower	1	
9	0000	803689009	JET Pilot (#52)	20 Horsepower	1	
10	0000	812650021	MAIN NOZZLE	15-Tiller Models	1	
10	0000	812650019	MAIN NOZZLE	15-Remote Models	1	
10	0000	812650022	MAIN NOZZLE	20-Tiller Models	1	
10	0000	812650020	MAIN NOZZLE	20-Remote Models	1	
11	0000	809570002	FLOAT VALVE		1	[1]
12	0025	825057004	O-RING		1	[1]
13	0019	802702001	PLUG	20 Horsepower	1	
14	0000	802701011	JET Main (#121)	20 Horsepower	1	
15	0000	802701010	JET Main (#99)	15 Horsepower	1	
16	0019	802702002	PLUG	15 Horsepower	1	
17	0000	162532	FLOAT		1	[1]
18	0017	162561	PIN Float Arm		1	[1]
19	0010	855544013	SCREW		1	
20	0000	802690011	FLOAT BOWL		1	
21	0027	802699005	GASKET		1	[1]
22	0035	898101988	FILTER Fuel		1	
23	0010	809578006	SCREW Drain		1	
24	0027	802691001	GASKET		1	[1]
25	0021	851812008	CHECK VALVE		1	
26	0019	895114	CAP		1	
27	0000	895115	BOOT Rubber		1	
28	0053	895113	RING Retaining		1	
29	0010	898103135	SCREW		4	
30	0000	853830005	PLUNGER Complete		1	
31	0024	895116002	SPRING Coil		1	
32	0000	895117003	COVER	Remote Models	1	
33	0000	895117002	COVER	Tiller Models	1	
34	0010	855544018	SCREW		3	
35	0010	803509013	SCREW Drain		1	
36	0027	855567002	GASKET		1	[1]
37	0025	898103224	O-RING		2	[1]
38	0000	855562003	LINK ROD Choke	Tiller Models	1	
39	0000	855561010	SNAP Link Rod	Tiller Models	1	

Carburetor 0R686020 and Below

Carburetor 0R686020 and Below



33804

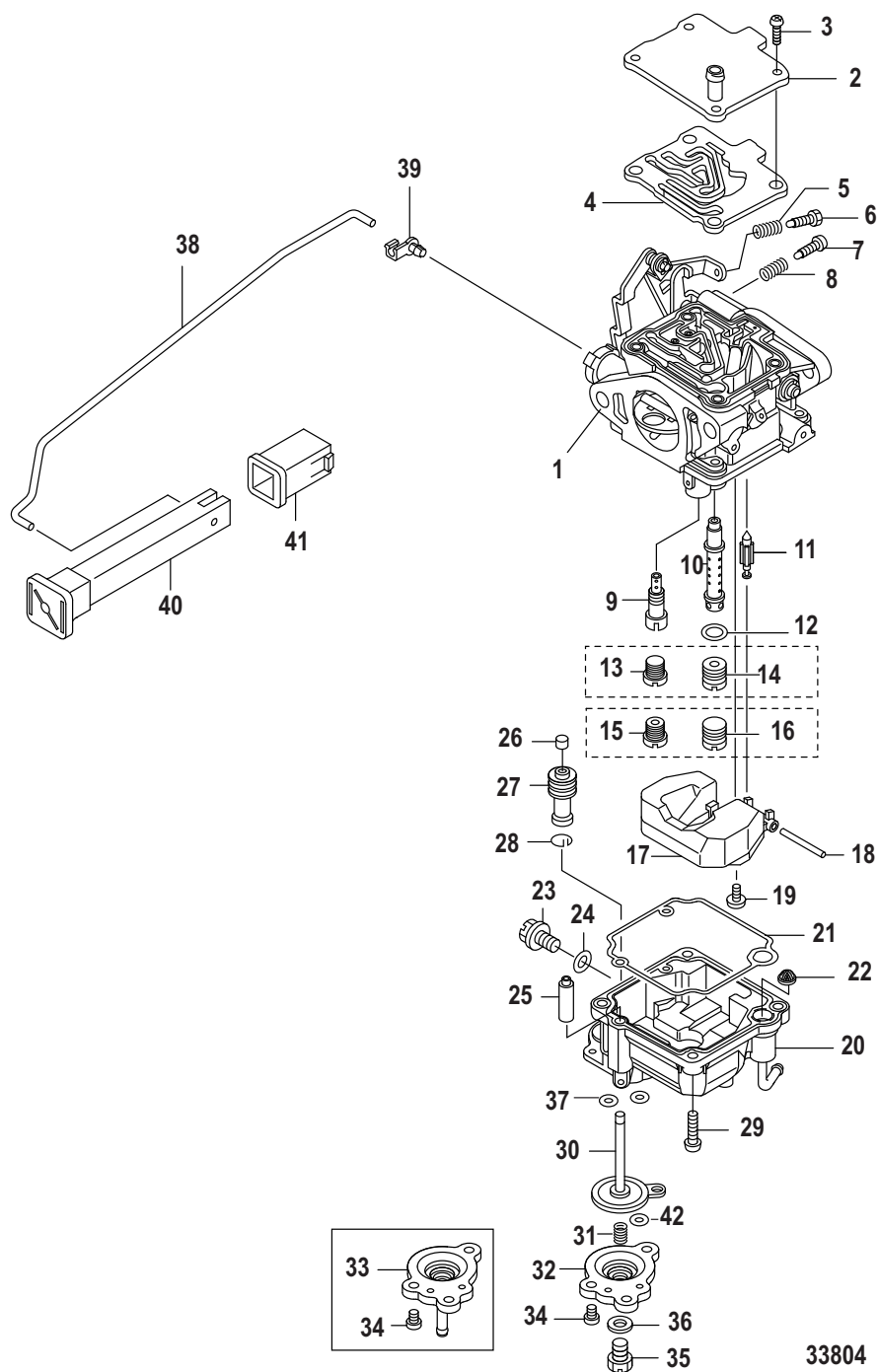
Carburetor 0R686020 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0000	855565002	ROD Choke	Tiller Models	1	
41	0023	851858005	BUSHING	Tiller Models	1	
42	0025	857094001	O-RING		1	
-	0000	8M0044577	KIT Carb Repair		1	

PART NOTES:

[1] - COMPONENT OF CARBURETOR REPAIR KIT 8M0044577

Carburetor 0R686021 and Up



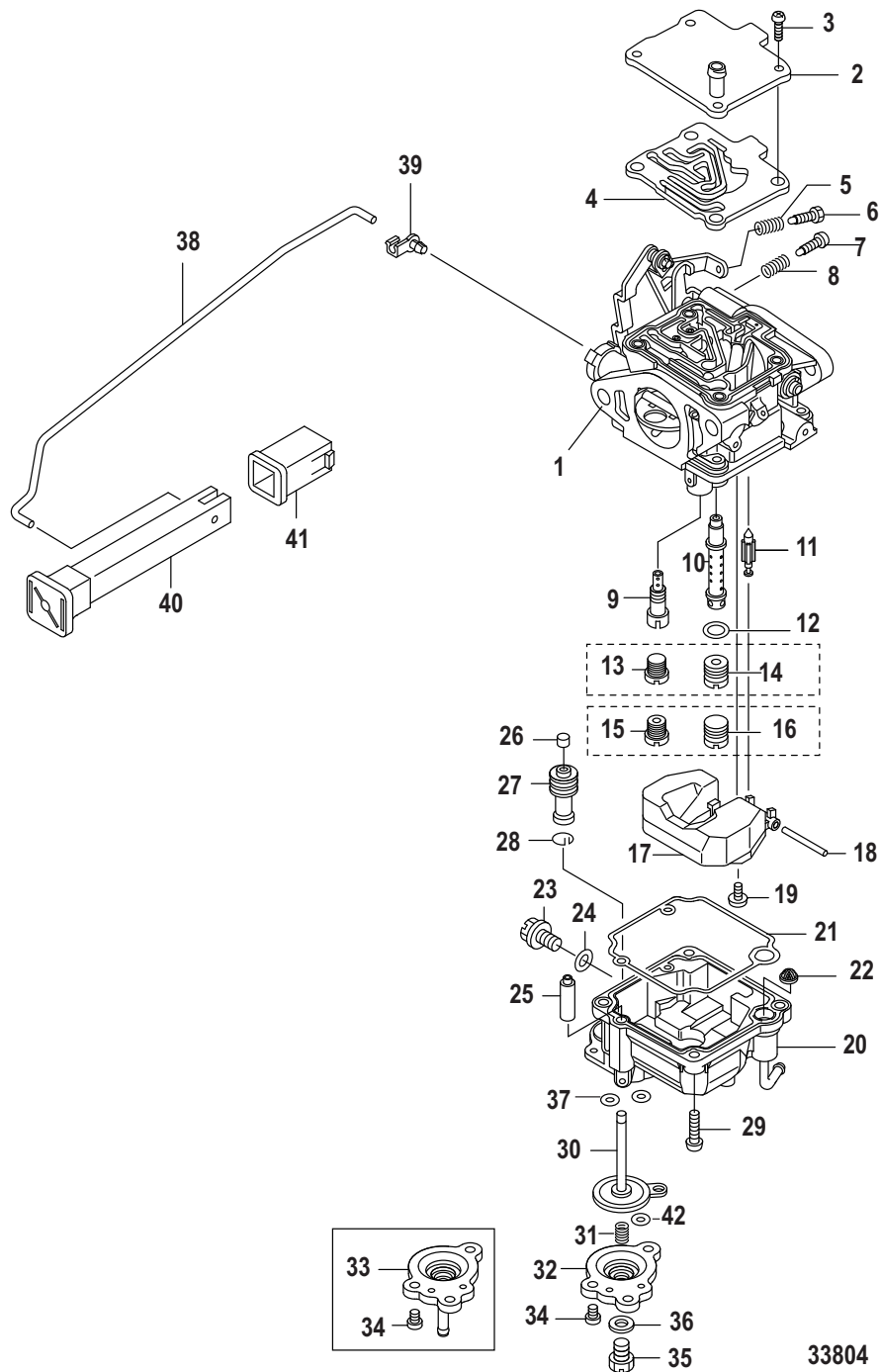
33804

Carburetor 0R686021 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3303	8M0109533	CARBURETOR ASSEMBLY	15-Tiller Models	1	
1	3303	8M0109535	CARBURETOR ASSEMBLY	15-Remote Models	1	
1	3303	8M0109534	CARBURETOR ASSEMBLY	20-Tiller Models	1	
1	3303	8M0109536	CARBURETOR ASSEMBLY	20-Remote Models	1	
2	0000	855540004	COVER		1	
3	0010	898103135	SCREW		4	
4	0027	855541005	GASKET		1	[1]
5	0024	16264003	SPRING (14 mm)		1	
6	0010	803509022	SCREW Stop		1	
7	0010	803509A17	SCREW AND SPRING KIT (18 mm)		1	
8	0024	16264003	SPRING (14 mm)		1	
9	0000	803689008	JET Pilot (#46)	15 Horsepower	1	
9	0000	803689009	JET Pilot (#52)	20 Horsepower	1	
10	0000	812650021	MAIN NOZZLE	15-Tiller Models	1	
10	0000	812650019	MAIN NOZZLE	15-Remote Models	1	
10	0000	812650022	MAIN NOZZLE	20-Tiller Models	1	
10	0000	812650020	MAIN NOZZLE	20-Remote Models	1	
11	0000	809570002	FLOAT VALVE		1	[1]
12	0025	825057004	O-RING		1	[1]
13	0019	802702001	PLUG	20 Horsepower	1	
14	0000	802701011	JET Main (#121)	20 Horsepower	1	
15	0000	802701010	JET Main (#99)	15 Horsepower	1	
16	0019	802702002	PLUG	15 Horsepower	1	
17	0000	162532	FLOAT		1	[1]
18	0017	162561	PIN Float Arm		1	[1]
19	0010	855544013	SCREW		1	
20	0000	802690011	FLOAT BOWL		1	
21	0027	802699005	GASKET		1	[1]
22	0035	898101988	FILTER Fuel		1	
23	0010	809578006	SCREW Drain		1	
24	0027	802691001	GASKET		1	[1]
25	0021	851812008	CHECK VALVE		1	
26	0019	895114	CAP		1	
27	0000	895115	BOOT Rubber		1	
28	0053	895113	RING Retaining		1	
29	0010	898103135	SCREW		4	
30	0000	853830005	PLUNGER Complete		1	
31	0024	895116002	SPRING Coil		1	
32	0000	895117003	COVER	Remote Models	1	
33	0000	895117002	COVER	Tiller Models	1	
34	0010	855544018	SCREW		3	
35	0010	803509013	SCREW Drain		1	
36	0027	855567002	GASKET		1	[1]
37	0025	898103224	O-RING		2	[1]
38	0000	855562003	LINK ROD Choke	Tiller Models	1	
39	0000	855561010	SNAP Link Rod	Tiller Models	1	

Carburetor 0R686021 and Up

Carburetor 0R686021 and Up



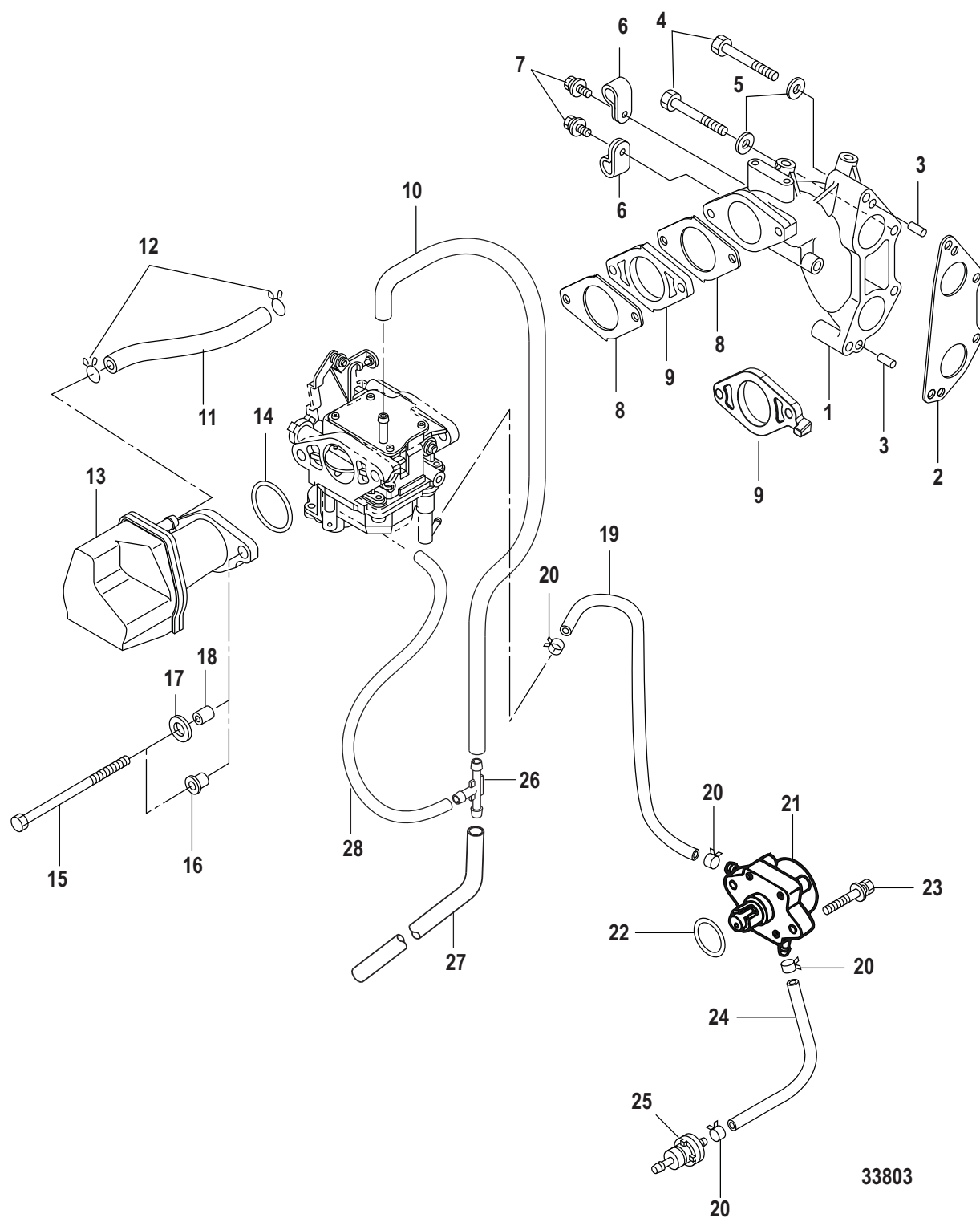
Carburetor 0R686021 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0000	855565002	ROD Choke	Tiller Models	1	
41	0023	851858005	BUSHING	Tiller Models	1	
42	0025	857094001	O-RING		1	
-	0000	8M0044577	KIT Carb Repair		1	

PART NOTES:

[1] - COMPONENT OF CARBURETOR REPAIR KIT 8M0044577

Intake Manifold and Fuel Pump



33803

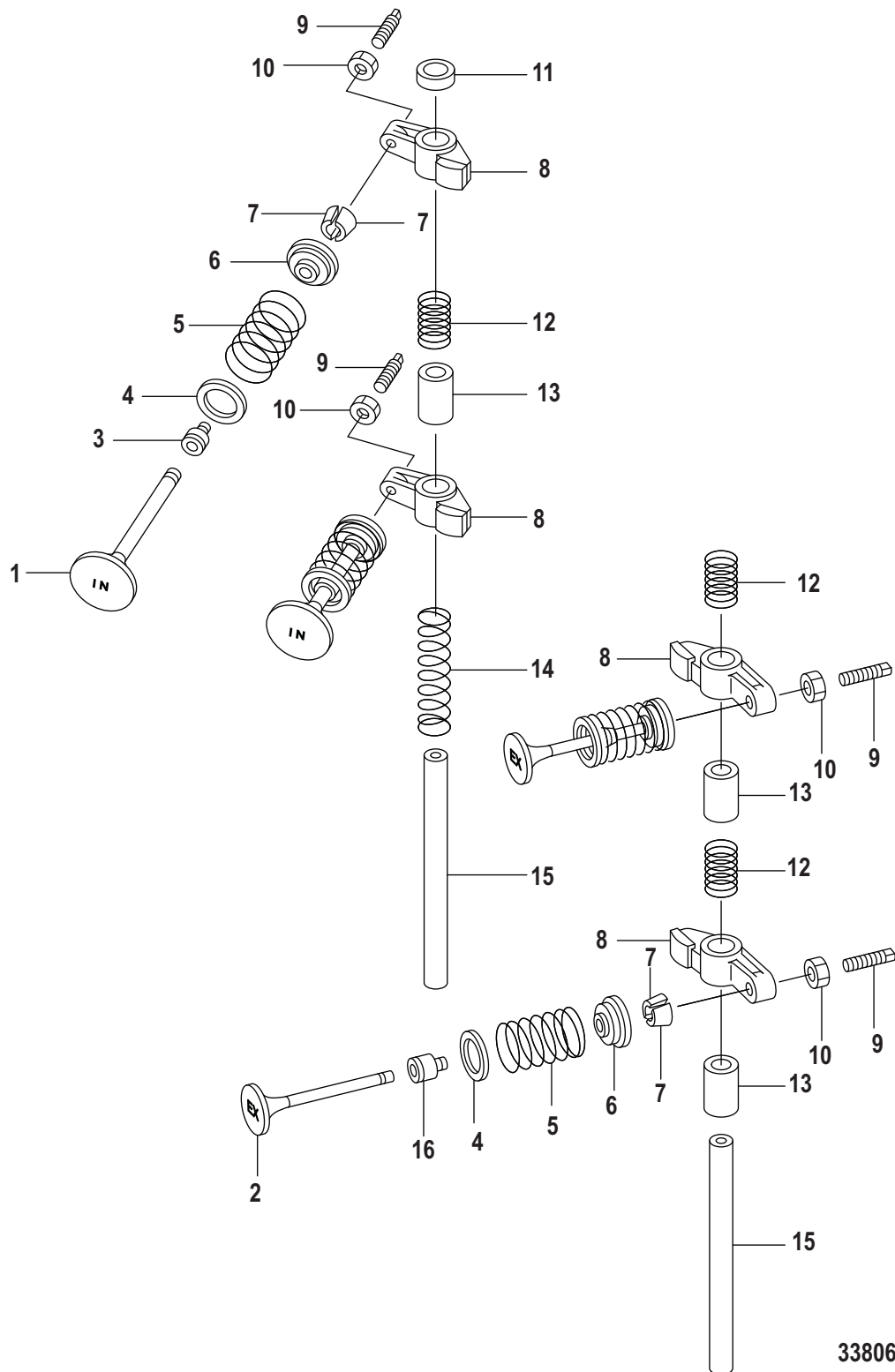
Intake Manifold and Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879147T64	MANIFOLD Intake		1	
2	0027	898101980	GASKET		1	[1]
3	0017	16119	PIN Dowel		2	
4	0010	16125	BOLT		5	
5	0012	879194338	WASHER	Handle Models	5	
6	0054	953951	CLAMP		1	
7	0010	8230427	BOLT ASSEMBLY (M6 x 12)		2	
8	0027	898101981	GASKET Carburetor		2	[1]
9	0000	898101983	INSULATOR	15/20 HP	1	
9	0000	8M0084959	THROTTLE LIMITER	10 HP	1	
10	0032	898103186	HOSE Breather-Carburetor		1	
11	0032	898101985	HOSE Rubber (120 mm) Breather		1	[2]
12	0054	952245	CLAMP		2	[2]
13	0000	879147T65	SILENCER Intake		1	
14	0025	898101984	O-RING		1	[1]
15	0010	855809001	BOLT		2	
16	0023	898101941	COLLAR	Tiller Models	2	
17	0012	879194338	WASHER		1	
18	0023	952868	COLLAR	Remote Models	2	
19	0032	851848011	TUBING (300 mm)	[0R686020] & Below	1	
19	0032	8M0127687	HOSE Fuel	[0R686021] & Up	1	
20	0054	851817004	CLIP		4	
21	0000	803529T04	PUMP ASSEMBLY Fuel		1	
22	0025	161313	O-RING		1	[1]
23	0010	879194263	BOLT		2	
24	0032	851848006	HOSE (150 mm)	[0R686020] & Below	1	
24	0032	8M0127689	HOSE Fuel	[0R686021] & Up	1	
25	0035	16248	FILTER Fuel		1	
26	0022	898103185	FITTING Tee		1	
27	0032	898103187	HOSE Breather		1	
28	0032	898103189	HOSE (200mm)		1	
-	0000	895274T08	SHORT BLOCK		1	
-	0027	803663A08	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803663A08
 [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08

Intake/Exhaust Valves



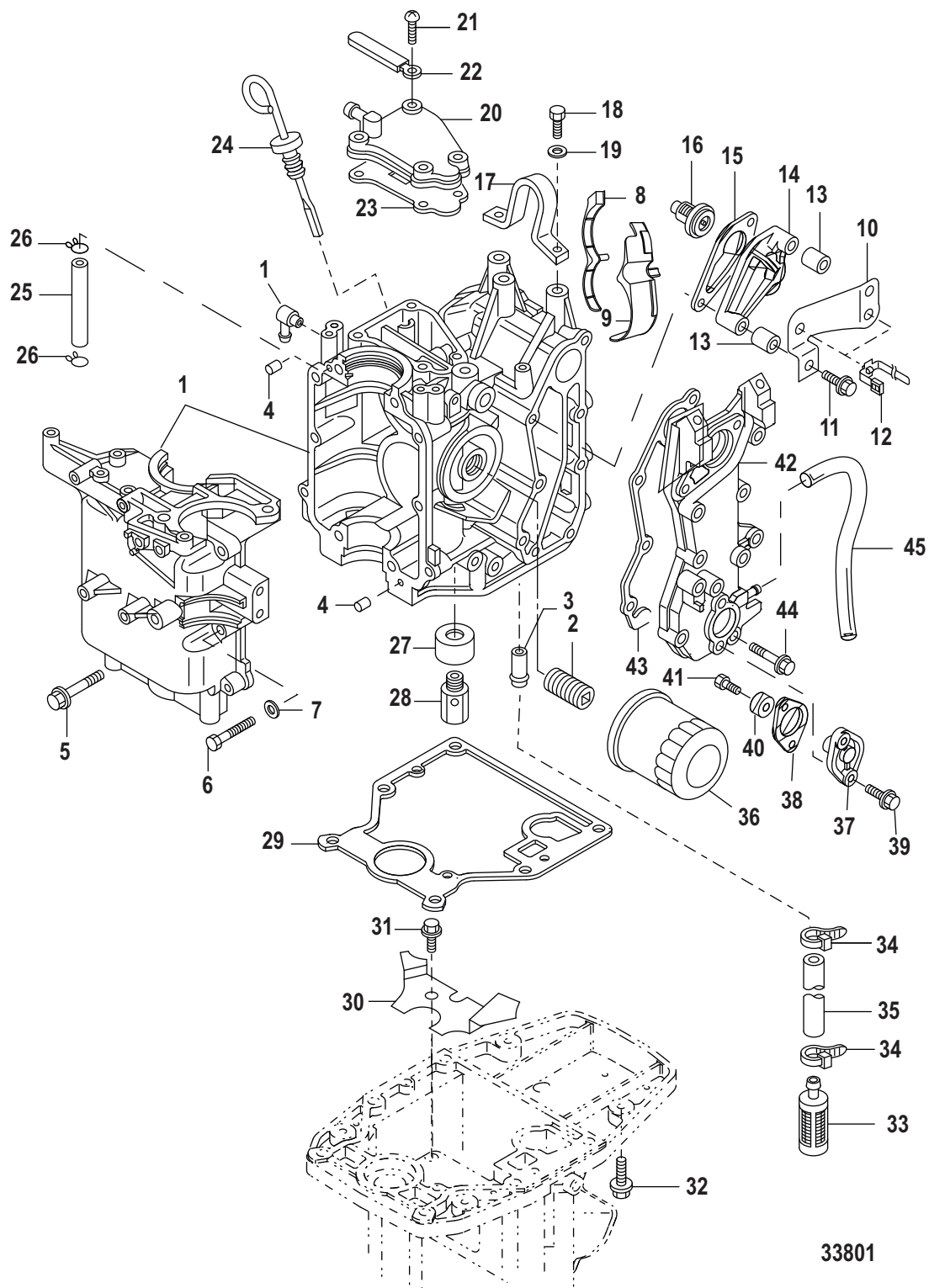
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879147T87	VALVE Intake		2	[1]
2	0000	879147T88	VALVE Exhaust		2	[1]
3	0026	822647001	SEAL Intake - Black		2	[1]
4	0000	803598	SEAT		4	[1]
5	0024	898101214	SPRING Valve		4	[1]
6	0000	898103147	RETAINER		4	[1]
7	0028	898103148	COTTER		8	[1]
8	0000	898101153	ROCKER ARM		4	[1]
9	0010	825046001	SCREW Adjusting		4	[1]
10	0011	826150001	NUT Adjusting		4	[1]
11	0012	895118001	WASHER		1	[1]
12	0024	825452002	SPRING		3	[1]
13	0000	825451001	COLLAR		3	[1]
14	0024	825453001	SPRING		1	[1]
15	0000	898103149	SHAFT Rocker Arm		2	[1]
16	0026	822647002	SEAL Exhaust - Green		2	[1]
-	0000	895274T08	SHORT BLOCK		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08

Cylinder Block

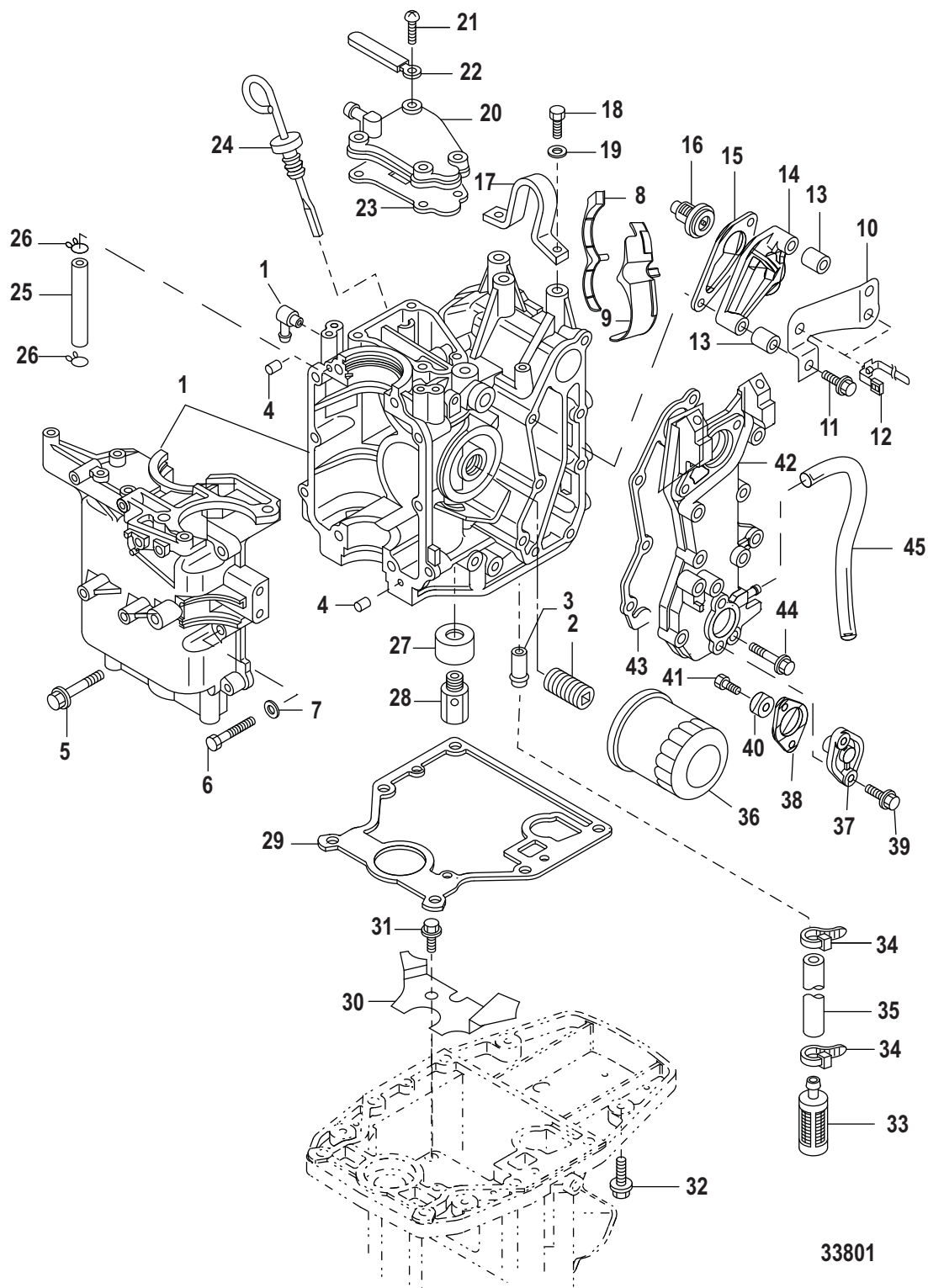


33801

Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0803	879147T59	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0010	855677004	BOLT		1	[1]
3	0022	822644001	FITTING Nipple		1	[1]
4	0017	16119	PIN Dowel		2	[1]
5	0010	855677001	BOLT		4	[1]
6	0010	166985	BOLT		6	[1]
7	0012	879194338	WASHER		6	[1]
8	0000	898103162	INSERT Water Jacket Starboard (White)		1	[1]
8	0000	8M0093610	INSERT Water Jacket Starboard (Black)		1	
9	0000	898103163	INSERT Water Jacket Port (White)		1	[1]
9	0000	8M0093611	INSERT Water Jacket Port (Black)		1	
10		NSS	NOT SOLD SEPARATE	Fitting	1	
11	0000	898101968	BRACKET		1	[1]
12	0010	879194268	BOLT		2	[1]
13	0054	898101949	CLAMP		2	[1]
14	0023	95286029	COLLAR (9.5 mm) Stainless Steel		2	[1]
15	0000	8537052	CAP Thermostat		1	[1]
16	0027	853702005	GASKET Thermostat Cap		1	[2]
17	0000	855676002	THERMOSTAT 60 Degrees		1	[1]
18	0000	855550002	LIFTING EYE		1	[1]
19	0010	879194293	BOLT		2	[1]
20	0012	879194342	WASHER		2	[1]
21	0000	803511001	CAP		1	[1]
22	0010	895136003	SCREW		4	[1]
23	0054	95306	CLAMP		1	[1]
24	0027	803508020	GASKET Breather Chamber Cover		1	[2]
25	0000	898101966	DIPSTICK		1	
26	0032	851848032	HOSE Rubber (110 mm)		1	[1]
27	0054	95395	CLIP Stainless Steel		2	[1]
28	0000	834954004	COVER Plunger		1	[1]
29	0000	898101142	PLUNGER		1	[1]
30	0027	835427T05	GASKET Oil Pan		1	[3]
31	0000	898101967	GUIDE PLATE		1	
32	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
33	0010	879194192	BOLT (M8 x 35)		6	
34	0035	895152003	STRAINER Oil		1	
35	0054	816311T	TIE STRAP (8.00 Inches)		2	
36	0032	895153011	HOSE Rubber (150 mm)		1	
37	0035	822626K03	FILTER ASSEMBLY Oil		1	[4]
38	0097	895151001	ANODE		1	[1]
39	0027	895150001	GASKET Anode Cap		1	[2]
40	0010	898101953	BOLT		2	[1]
41	0097	823912	ANODE		1	[1]
42	0010	16832	BOLT (M6 x 16)		1	[1]

Cylinder Block



33801

Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
43	0000	898103159	COVER Exhaust		1	[1]
44	0027	803663016	GASKET Exhaust Cover		1	[2]
45	0010	825009026	BOLT		5	[1]
46	0032	851848003	HOSE (330 mm) Tell-Tale		1	
-	0000	895274T08	SHORT BLOCK		1	
-	0027	803663A08	GASKET SET Powerhead		1	

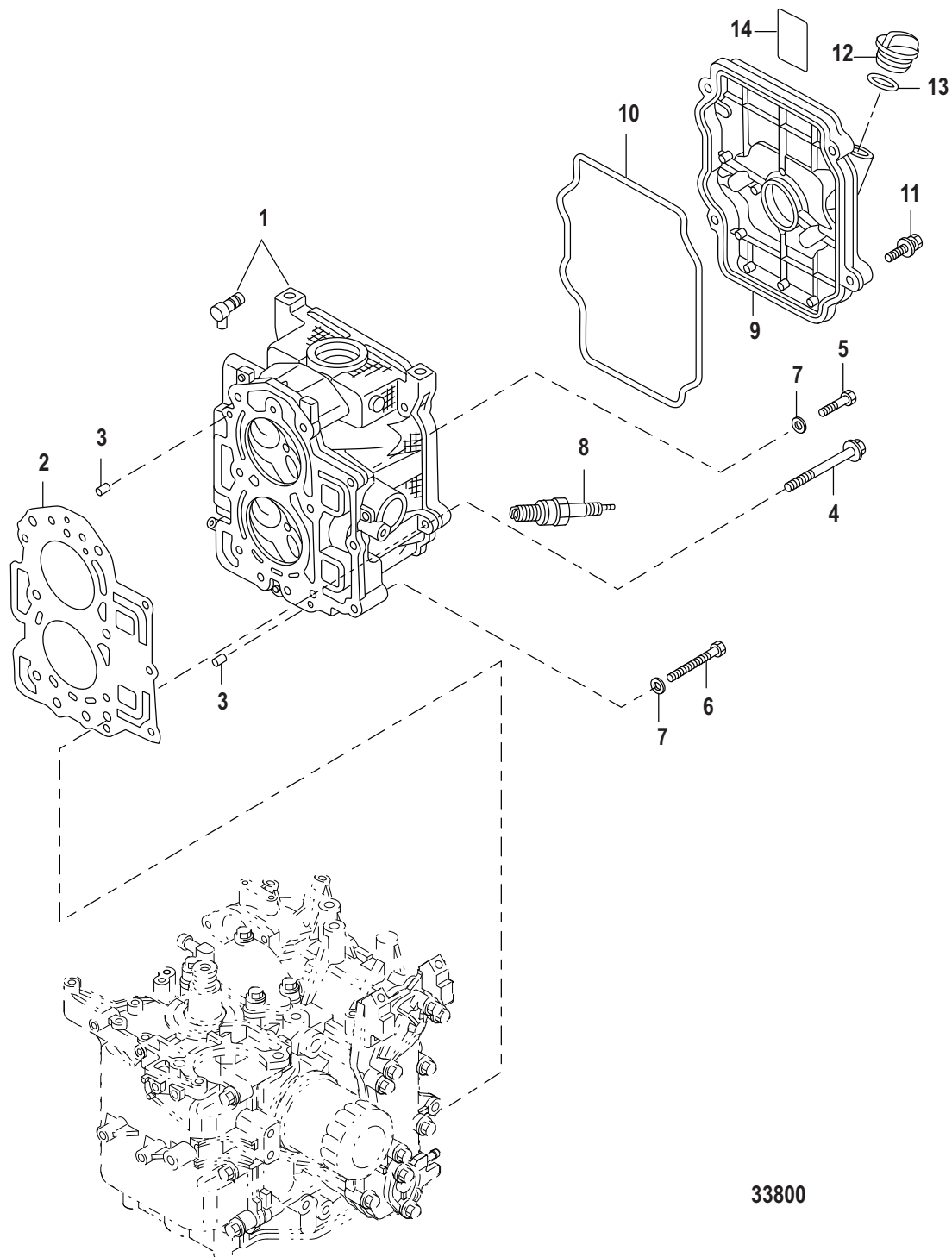
PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803663A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803663A08
- [4] - Alternate part numbers:

822626K03MPP

822626Q03QS
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08

Cylinder Head



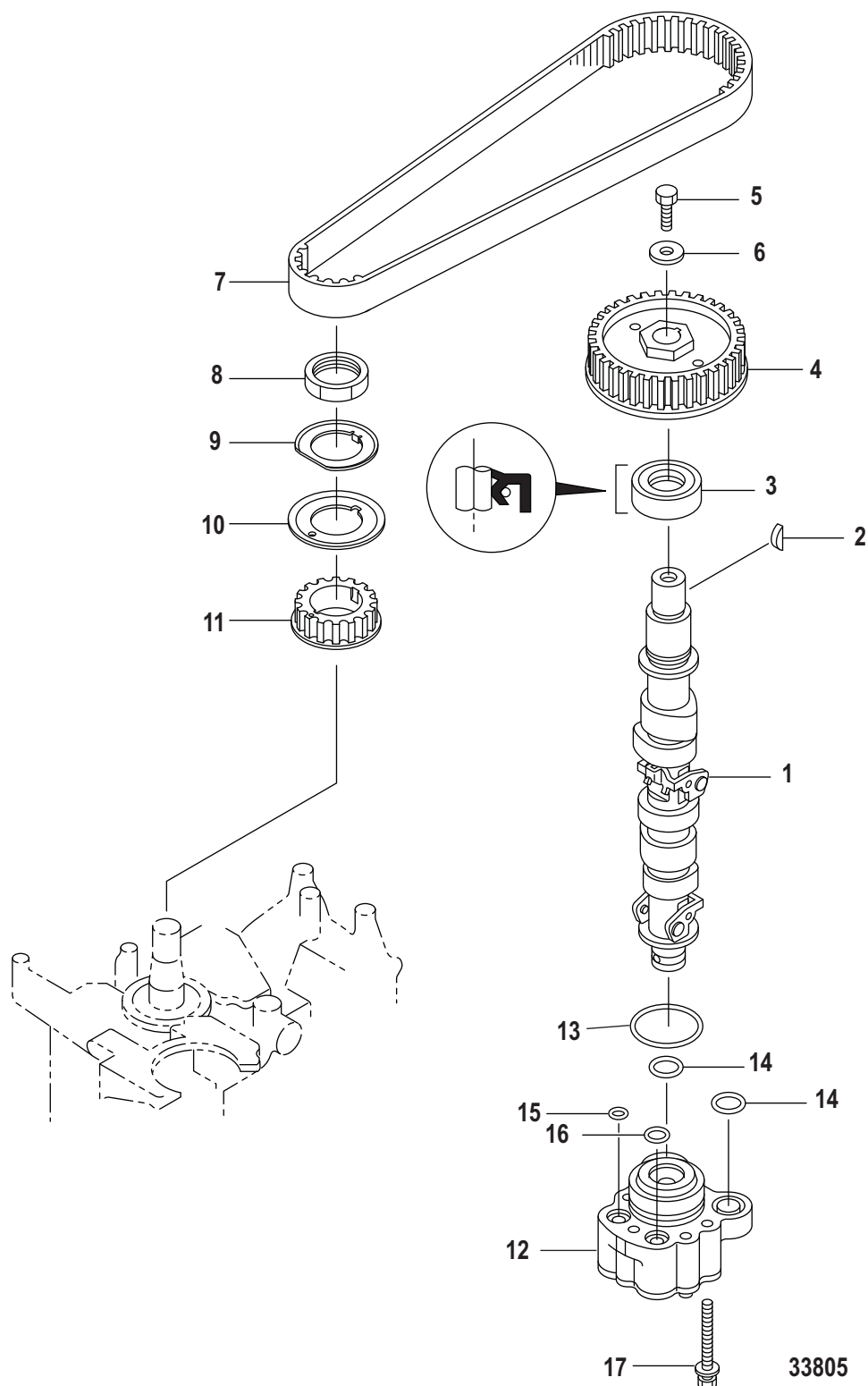
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	879147T57	CYLINDER HEAD ASSEMBLY		1	[1]
2	0027	812939T25	GASKET Cylinder Head		1	[2]
3	0017	16119	PIN Dowel		2	[1]
4	0010	855677002	BOLT		6	[1]
5	0010	823042054	BOLT		2	[1]
6	0010	898101009	SCREW		1	[1]
7	0012	879194338	WASHER		3	[1]
8	0033	803507	SPARK PLUG		2	
9	0000	879147T58	COVER Cylinder Head Cylinder Head		1	[1]
10	0027	812939T26	GASKET Rubber Cylinder Head Cover		1	[2]
11	0010	16830A1	SCREW KIT		4	[1]
12	0000	859578A02	CAP ASSEMBLY Oil Filler		1	[1]
13	0025	803513007	O-RING		1	[2]
14		NSS	NOT SOLD SEPARATE Decal-Engine Oil		1	
-	0000	895274T08	SHORT BLOCK		1	
-	0027	803663A08	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803663A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08

Camshaft and Oil Pump



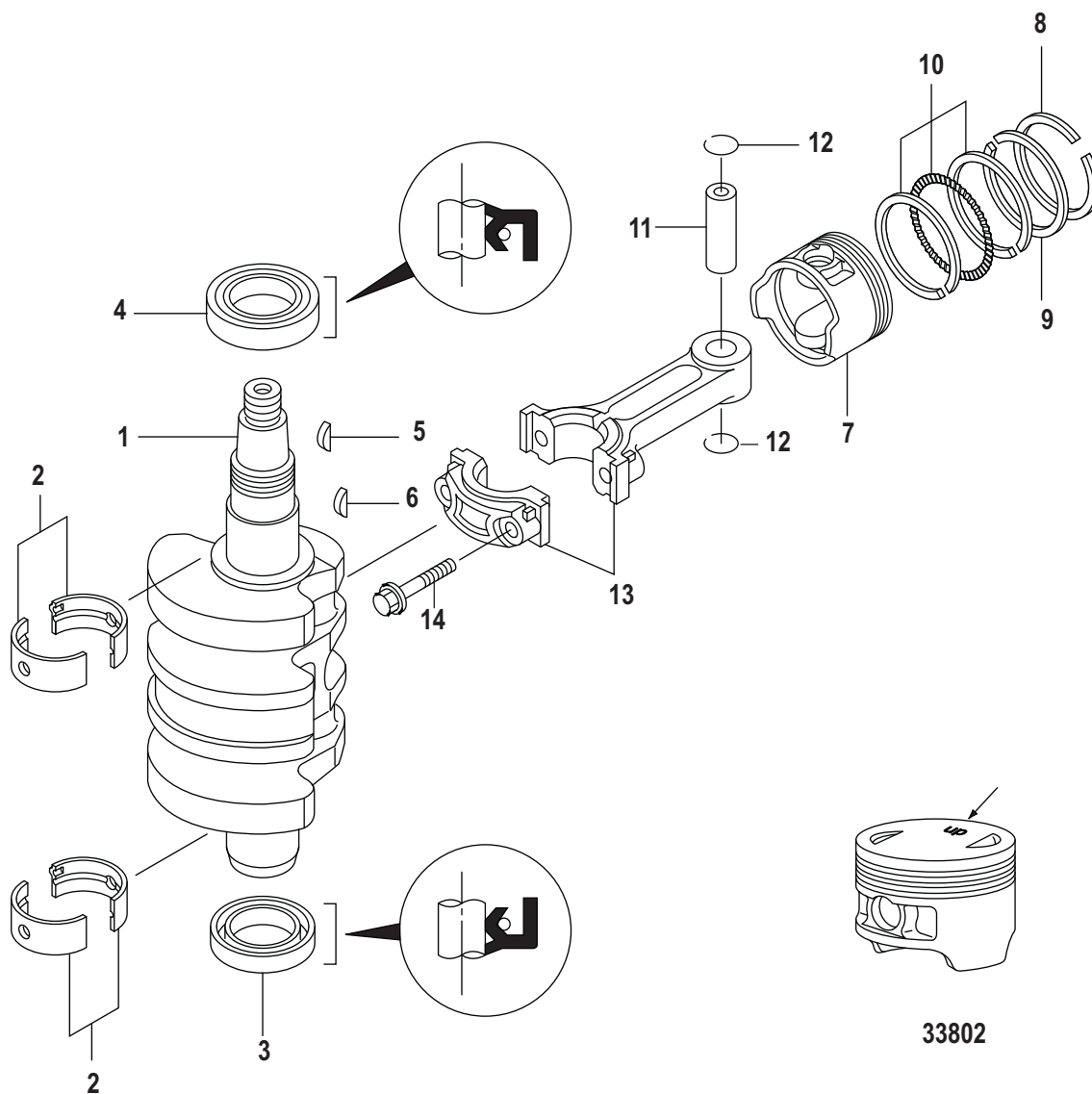
Camshaft and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0402	898101965	CAMSHAFT ASSEMBLY		1	[1]
2	0028	95229	KEY		1	
3	0026	825455001	SEAL Oil		1	[2]
4	0043	834973001	GEAR Driven Camshaft Pulley		1	
5	0010	803858001	BOLT		1	
6	0012	895118	WASHER		1	
7	0057	895120002	BELT Timing		1	
8	0011	855679004	NUT		1	
9	0013	823032004	LOCKWASHER		1	
10	0000	895119003	GUIDE Belt		1	
11	0000	834955T04	PULLEY Drive Timing Pulley		1	
12	0000	834967005	PUMP Oil		1	[1]
13	0025	857096001	O-RING		1	[2]
14	0025	857093001	O-RING		2	[2]
15	0025	857094002	O-RING		1	[2]
16	0025	857094001	O-RING		1	[2]
17	0010	850879001	BOLT		3	[1]
	0000	895274T08	SHORT BLOCK		1	
-	0027	803663A08	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803663A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08

Crankshaft, Pistons and Connecting Rods



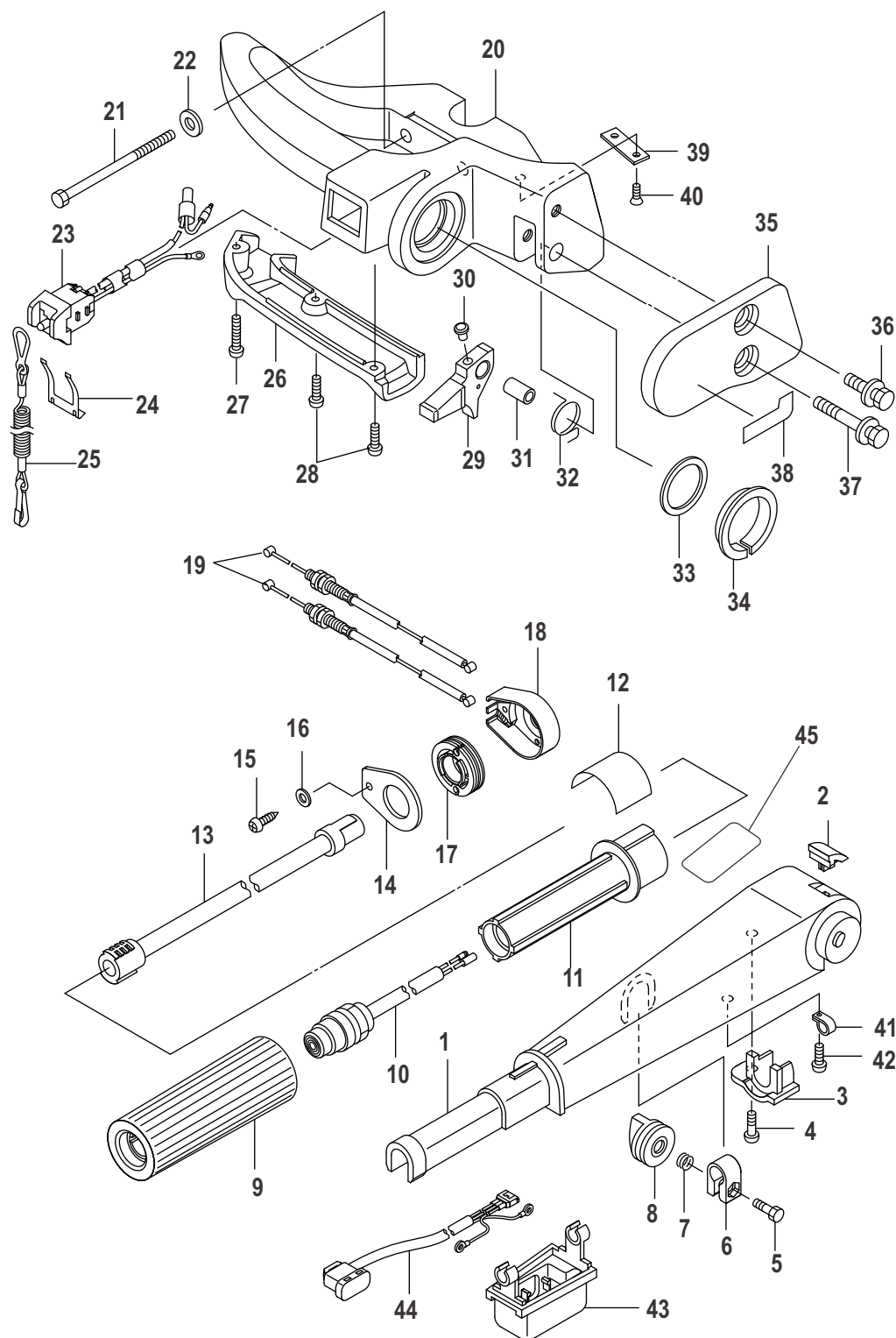
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0401	879147T80	CRANKSHAFT ASSEMBLY		1	[1]
2	0023	898101T08	BEARING Thrust - Red		4	[1]
2	0023	898101T07	BEARING Thrust - Blue		4	[1]
3	0026	855681005	SEAL Oil Lower		1	[2]
4	0026	898103114	SEAL Oil Upper		1	[2]
5	0028	825666001	KEY Magneto		1	
6	0028	95229	KEY Drive Pulley		1	
7	0713	879147A81	PISTON ASSEMBLY		2	[1]
8	0039	879147A95	RING KIT Piston		2	[1]
9		NSS	NOT SOLD SEPARATE Piston Ring-Second		2	[1]
10		NSS	NOT SOLD SEPARATE Piston Ring-Oil		2	[1]
11	0041	898103113	PIN Piston		2	[1]
12	0053	160573	E RING		4	[1]
13	0600	834961T03	CONNECTING ROD ASSEMBLY		2	[1]
14	0010	8035092	BOLT		4	[1]
-	0000	895274T08	SHORT BLOCK		1	
-	0027	803663A08	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803663A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274T08

Tiller Handle



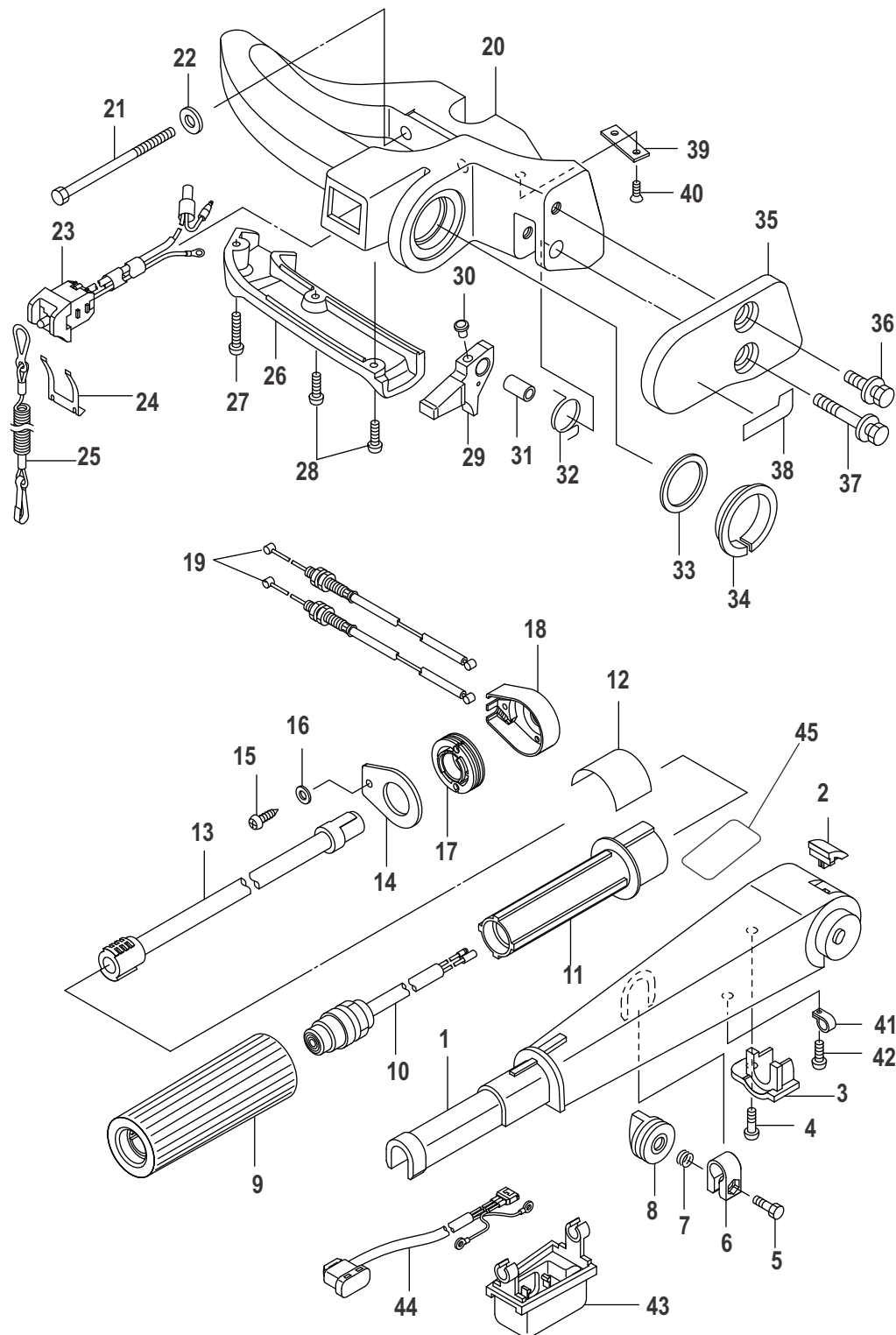
59530

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	803996T01	TILLER HANDLE		1	
2	0000	895134	PLUG Cap		1	
3	0000	853752001	BRACKET Aluminum Throttle Shaft		1	
4	0010	878388	SCREW Stainless Steel		1	
5	0010	4000330	SCREW (M6 x 25)		1	
6	0000	813026001	CLAMP Friction - Throttle		1	
7	0024	892777	SPRING Stainless Steel		1	
8	0011	892776	NUT Adjusting		1	
9	0000	853775001	GRIP Rubber Outer		1	
10	0087	823037A07	SWITCH ASSEMBLY Stop		1	
11	0000	853775002	GRIP Inner		1	
12	0037	896853008	DECAL Tiller Handle Shift-Rabbit		1	
13	0000	898101206	SHAFT Throttle		1	
14	0000	895139	COVER		1	
15	0010	16257003	SCREW Tapping - Stainless Steel		1	
16	0012	16080	WASHER Stainless Steel		1	
17	0000	895137	PULLEY		1	
18	0000	895138	HOUSING		1	
19	0000	898103146	CABLE Throttle		2	
20	0000	804019T01	HANDLE Carrying		1	
21	0010	895140	BOLT Steel		2	
22	0012	879194340	WASHER		2	
23	0087	892395A01	SWITCH ASSEMBLY Stop		1	
24	0000	120441	RETAINER Brass		1	
25	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
26	0000	895142001	COVER		1	
27	0010	898101241	SCREW Stainless Steel (M4 x 25)		1	
28	0010	898101230	SCREW Stainless Steel (M4 x 16)		2	
29	0000	895144	LEVER Tiller Lock - Stainless Steel		1	
30	0000	853776	BUTTON		1	
31	0023	95286025	COLLAR Stainless Steel		1	
32	0024	892777001	SPRING Stainless Steel		1	
33	0012	898101217	WASHER Rubber		2	
34	0023	851858006	BUSHING Plastic		2	
35	0000	895145	COVER		1	
36	0010	879194263	BOLT		1	
37	0010	879194267	BOLT		1	
38	0037	892904006	DECAL Tiller Lock Release		1	
-	0087	898101A02	SWITCH KIT Trim		1	
39	0000	803548002	PLATE	Power Tilt	1	[2]
40	0010	895107002	SCREW	Power Tilt	1	[2]
41	0054	17169	CLAMP	Power Tilt	1	[2]
42	0010	879194331	SCREW	Power Tilt	1	[2]
43	0000	896296	HOUSING Switch	Power Tilt	1	[2]
44	0087	803538002	SWITCH Power Tilt		1	[2]
45	0037	8M0100257	DECAL Start		1	

Tiller Handle

Tiller Handle



59530

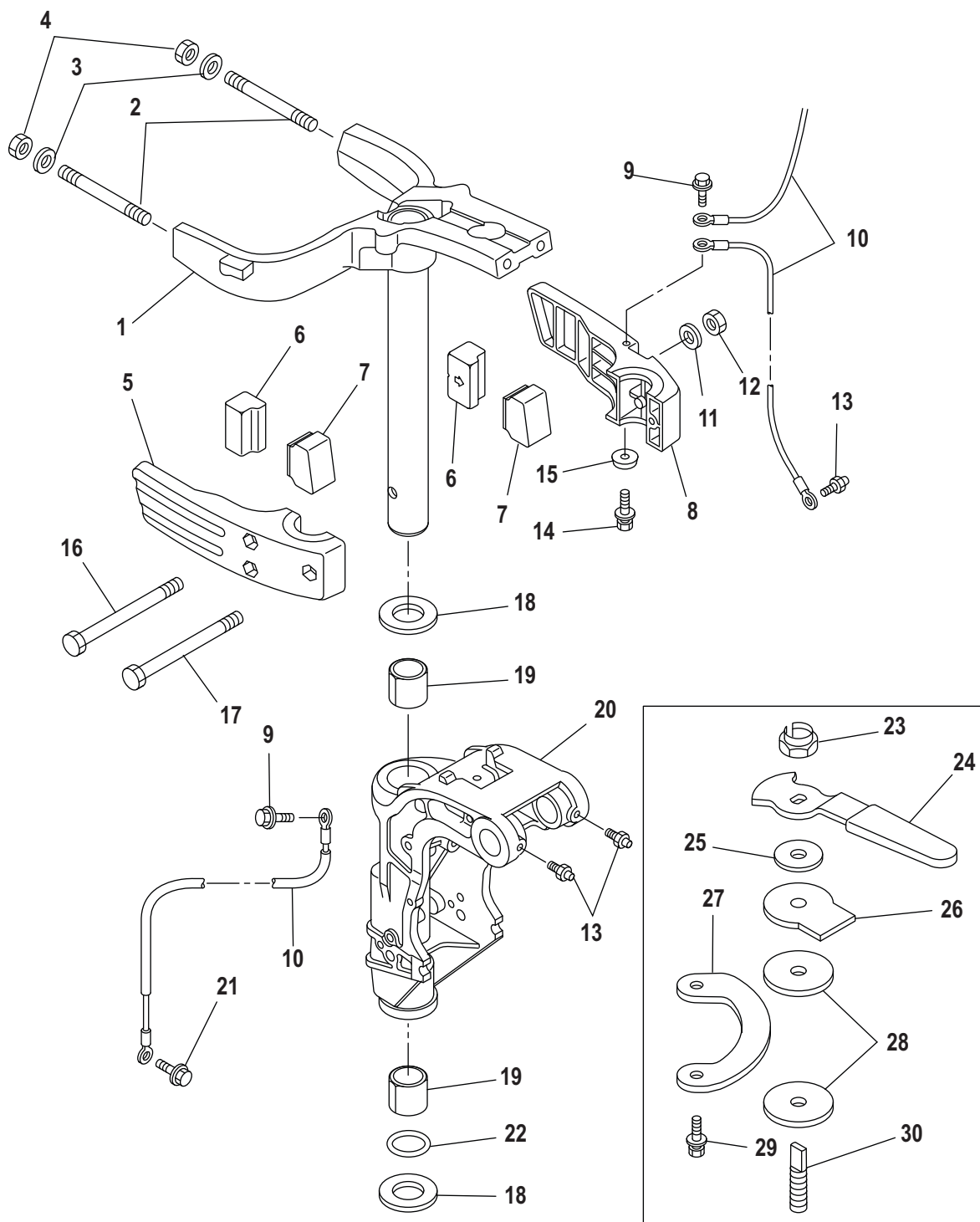
Cat.# 90-898103160

Tiller Handle

PART NOTES:

- [1] - Alternate part numbers:
15920Q54QS
15920T54MPP
- [2] - COMPONENT OF TRIM SWITCH KIT 898101A02

Steering Arm/Swivel Bracket

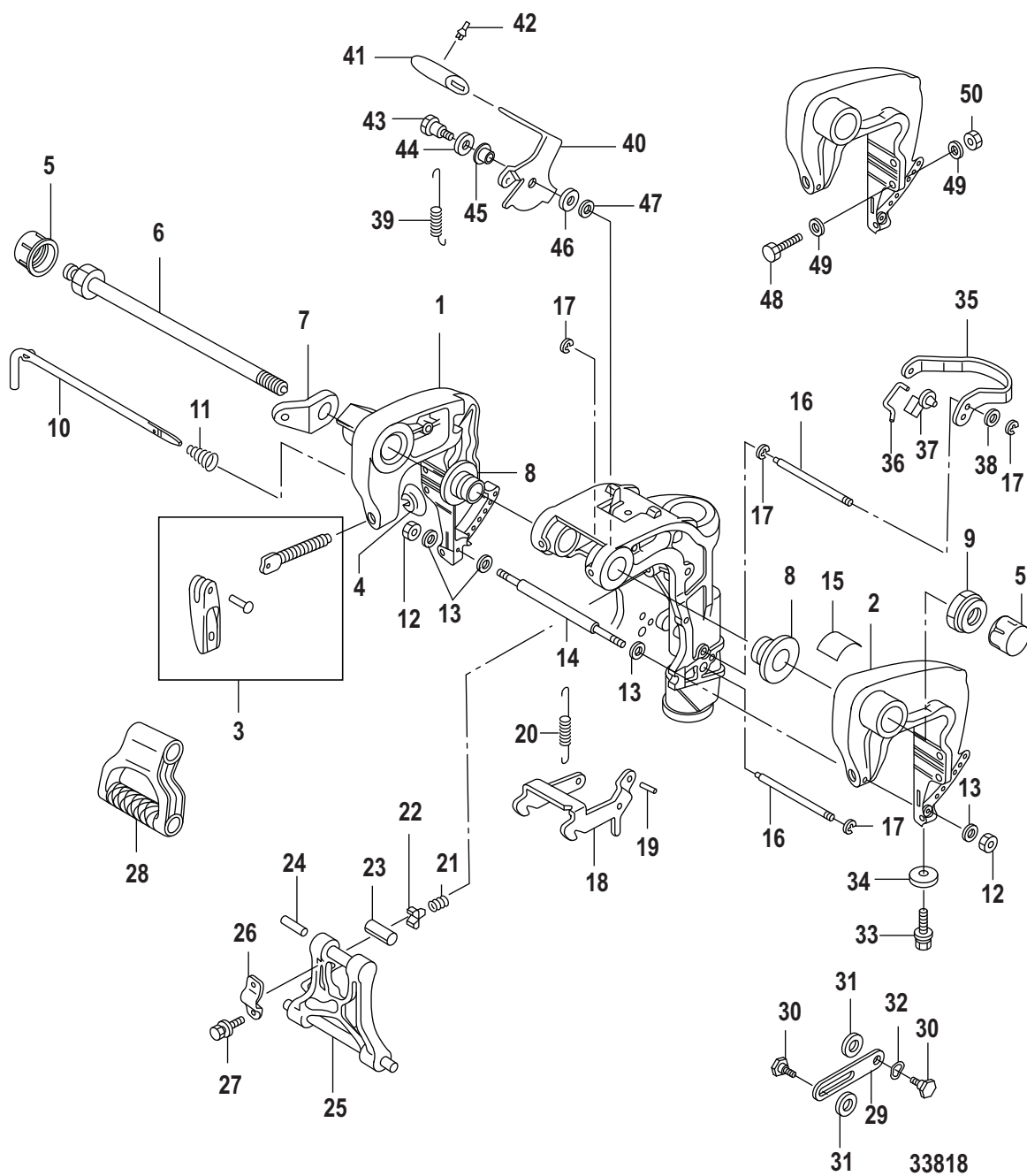


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Steering Arm/Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	853770T08	ARM Steering		1	
2	0016	895166001	STUD BOLT		2	
3	0012	879194340	WASHER		2	
4	0011	85372212	NUT Nylon		2	
5	0000	851869003	BRACKET Starboard Mount		1	
6	0000	898101944	MOUNT Rubber Lower		2	
7	0000	898101945	DAMPER Lower		2	
8	0000	851869004	BRACKET Port Mount		1	
9	0010	823042059	BOLT		3	
10	0084	898101089	WIRE Ground		3	
11	0012	853701	WASHER		3	
12	0011	879194337	NUT		3	
13	0022	824969	FITTING Grease		3	
14	0010	167051	BOLT (M6 x 20)		1	
15	0097	823913Q	ANODE		1	
16	0010	19943100	SCREW (M8 x 100)		2	
17	0010	898101950	BOLT		1	
18	0000	803774003	THRUST PLATE		2	
19	0023	16336008	BUSHING		2	
20	3406	879147T75	SWIVEL BRACKET ASSEMBLY		1	
21	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
22	0025	16109003	O-RING		1	
23	0011	95374001	NUT Nylon		1	
24	0000	895171	HANDLE		1	
25	0012	895146001	WASHER		1	
26	0012	895146002	WASHER		1	
27	0000	895172001	PLATE Co-Pilot		1	
28	0000	895173	DISC		2	
29	0010	898101952	BOLT		2	
30	0010	895140002	BOLT		1	

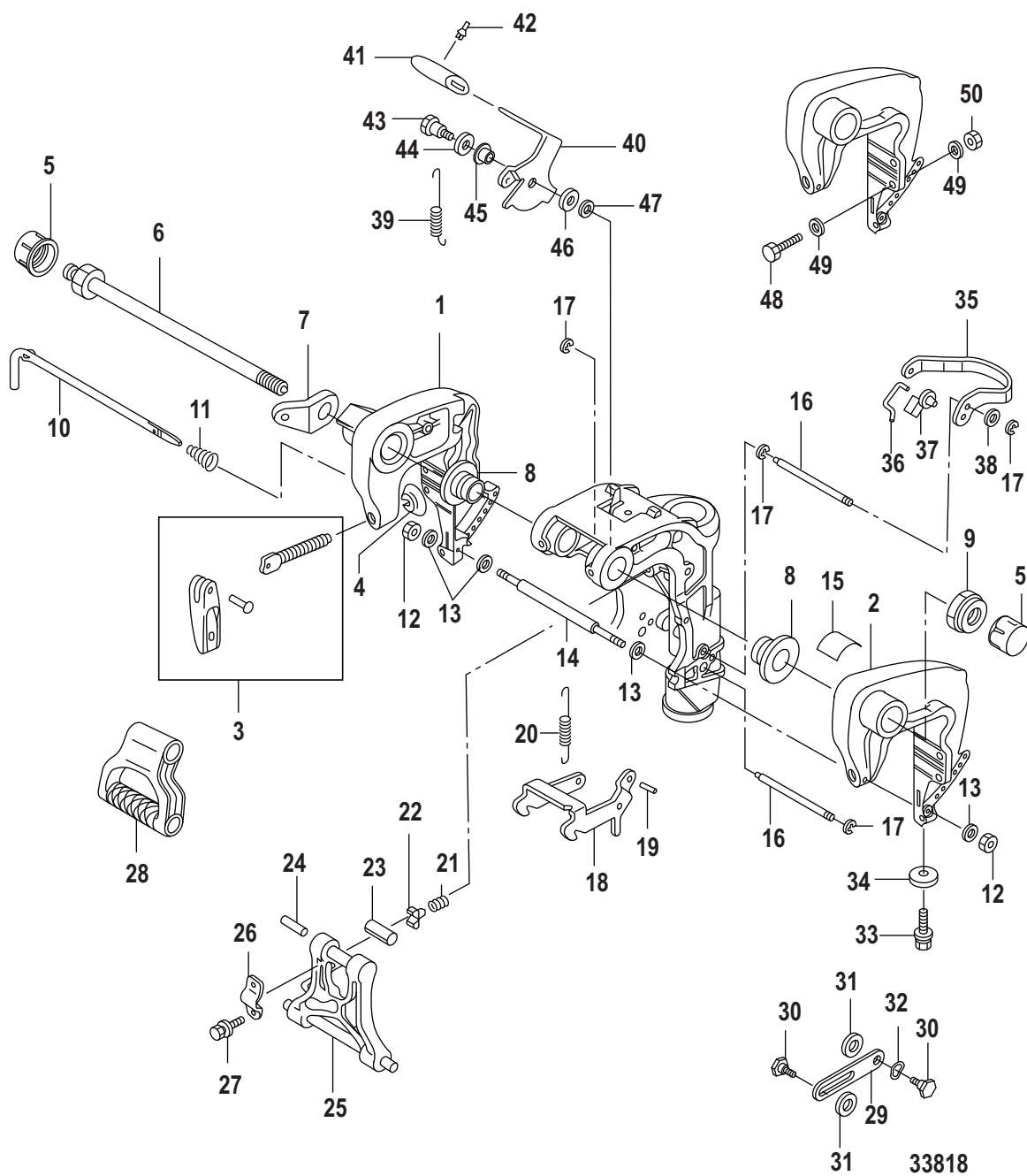
Clamp Brackets Manual Tilt



Clamp Brackets Manual Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3418	879147T73	CLAMP BRACKET Starboard		1	
2	3418	879147T74	CLAMP BRACKET Port		1	
3	0010	804042A02	THUMB SCREW ASSEMBLY 14 MM Thread Size		2	
4	0012	95379	PAD		2	
5	0011	85372214	CAP NUT		2	
6	0000	898101191	TILT TUBE ASSEMBLY		1	
7	0000	895163	PLATE		1	
8	0023	8537435	BUSHING		2	
9	0011	853722029	NUT Nylon		1	
10	0000	898103101	THRUST ROD ASSEMBLY		1	
11	0024	815093003	SPRING		1	
12	0011	879194336	NUT		2	
13	0012	879194338	WASHER		4	
14	0000	898101938	DISTANCE PIECE		1	
15	0037	823701004	DECAL Co-Pilot		1	
16	0000	898101152	SHAFT Reverse Lock		2	
17	0053	953181	E RING		4	
18	0000	879147T77	REVERSE LOCK		1	
19	0017	170331	PIN Spring		1	
20	0024	898103111	SPRING Reverse Lock		1	
21	0024	953832	SPRING		1	
22	0000	853774	STOP		1	
23	0023	163364	BUSHING		1	
24	0017	898103104	PIN Spring		1	
25	0000	898103103	STOPPER Tilt		1	
26	0000	803781001	SET PLATE		1	
27	0010	898101954	BOLT		2	
28	0000	815082002	HANDLE Carrying		1	
29	0000	898103105	STOPPER Tilt		1	
30	0010	898101014	SCREW		2	
31	0012	853701	WASHER		2	
32	0013	8537232	WAVE WASHER		2	
33	0010	167051	BOLT (M6 x 20)		1	
34	0097	823913Q	ANODE		1	
35	0000	898103108	ARM Reverse Lock		1	
36	0000	898103112	LINK Reverse Lock		1	
37	0000	176431	SNAP Link Rod		1	
38	0023	898103109	COLLAR		1	
39	0024	898103110	SPRING Reverse Lock Lever		1	
40	0000	879147T76	LEVER Reverse Lock		1	
41	0000	898103106	GRIP Reverse Lock Lever		1	
42	0000	853776	BUTTON		1	
43	0010	803790001	BOLT Shoulder		1	
44	0012	879194339	WASHER		1	
45	0023	898103107	BUSHING		1	

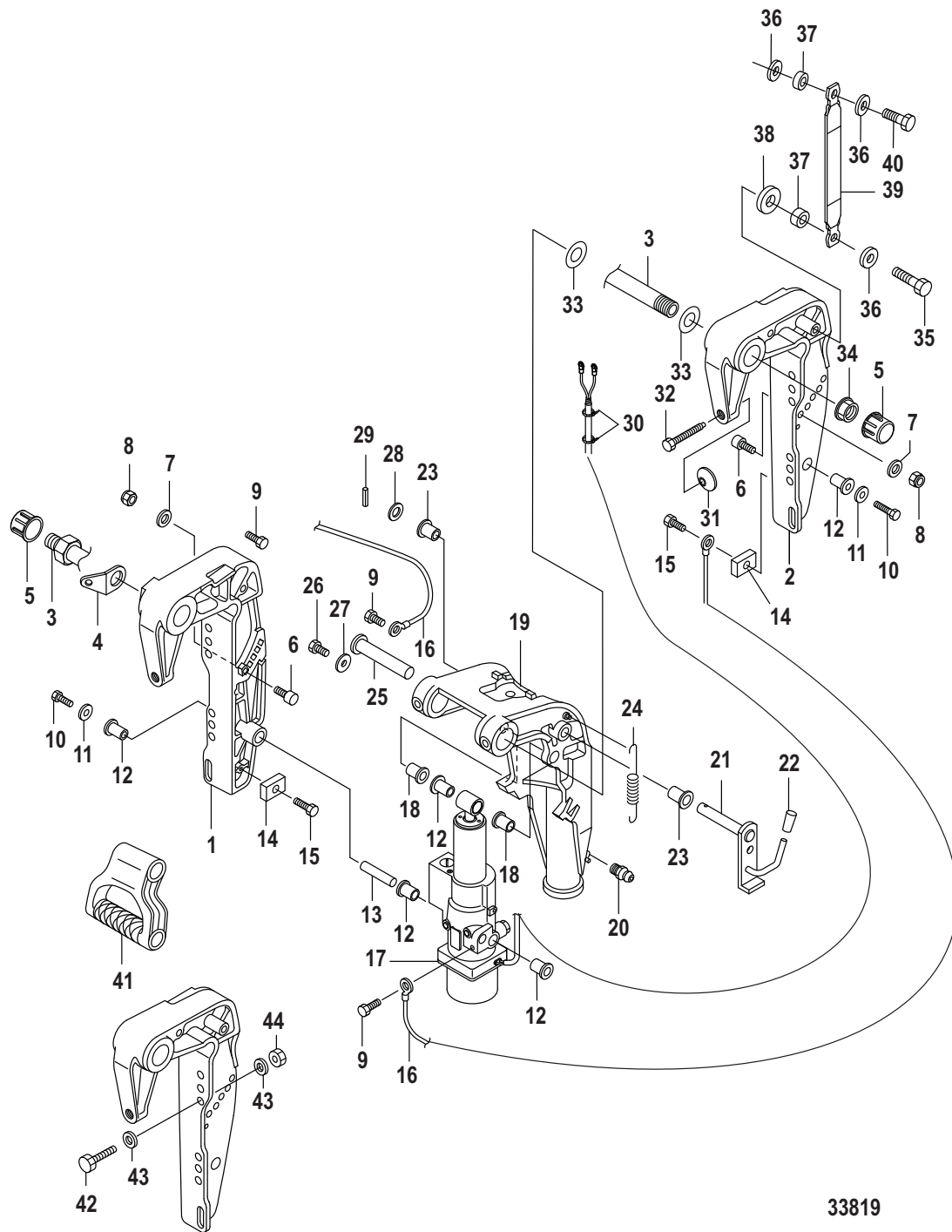
Clamp Brackets Manual Tilt



Clamp Brackets Manual Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
46	0012	953925	WASHER		1	
47	0012	953921	WASHER Stainless Steel		1	
48	0010	879194257	BOLT		2	
49	0012	879194339	WASHER		4	
50	0011	95374	NUT Nylon		2	

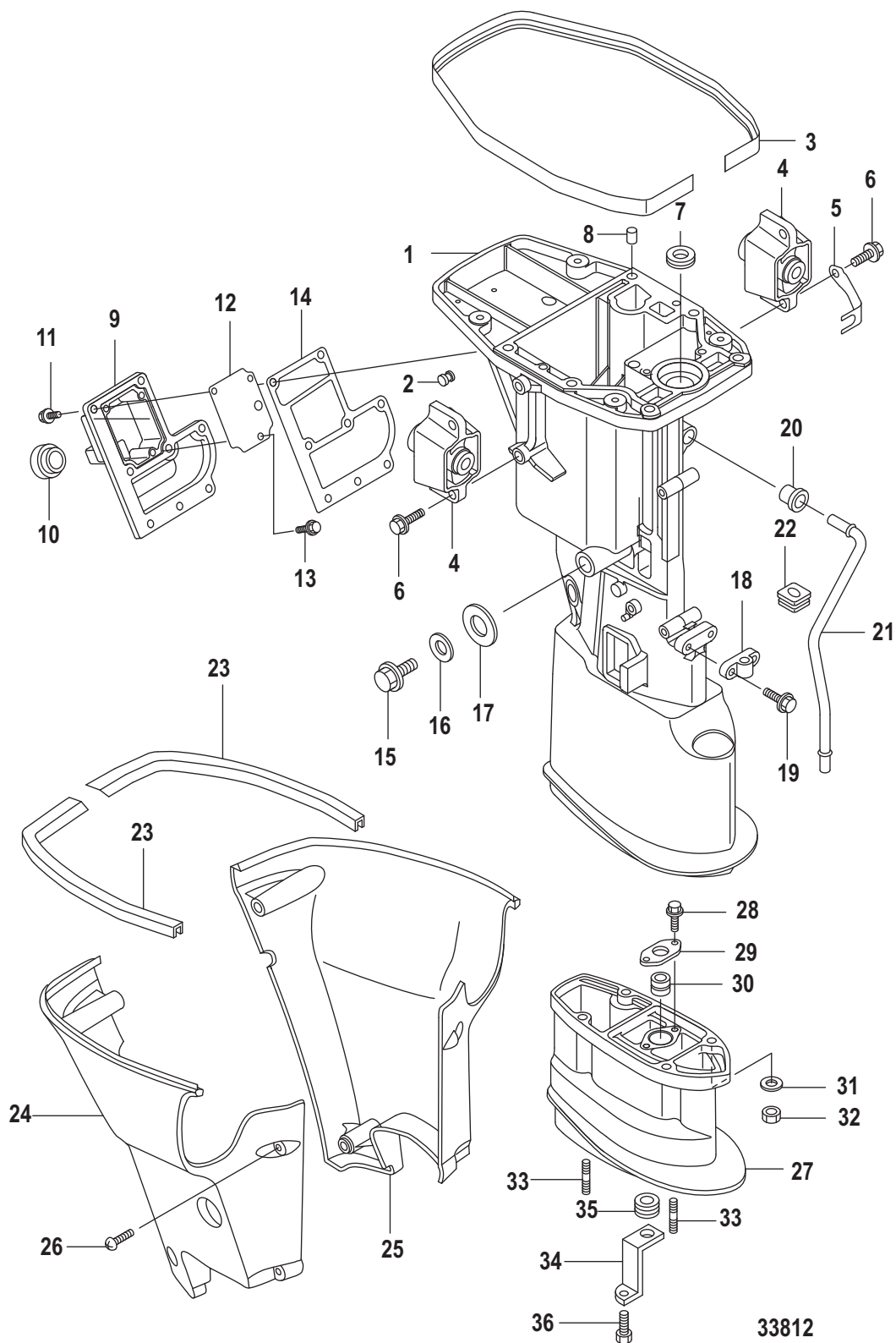
Clamp Brackets Power Tilt



Clamp Brackets Power Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3406	815030T05	CLAMP BRACKET Starboard		1	
2	3406	815031T03	CLAMP BRACKET Port		1	
3	0000	898101191	TILT TUBE ASSEMBLY		1	
4	0000	895163	PLATE		1	
5	0011	85372214	CAP NUT		2	
6	0017	815051001	PIN Trim Lock		2	
7	0012	853701	WASHER		2	
8	0011	95374001	NUT Nylon		2	
9	0010	8230427	BOLT ASSEMBLY (M6 x 12)		3	
10	0010	879194253	BOLT		2	
11	0012	95375	WASHER		2	
12	0023	16176008	BUSHING		5	
13	0017	851874003	PIN Cylinder-Lower		1	
14	0097	875208	ANODE		2	
15	0010	8248324	SCREW (M6 x 16)		2	
16	0084	898101089	WIRE Ground		2	
17	0000	851873T05	POWER TILT ASSEMBLY		1	
18	0023	16176009	BUSHING		2	
19	3407	879147T82	SWIVEL BRACKET		1	
20	0022	824969	FITTING Grease		3	
21	0000	898103116	STOPPER Tilt		1	
22	0000	16208	GRIP		1	
23	0023	95286027	COLLAR		2	
24	0024	95383010	SPRING Tilt Stopper		1	
25	0017	851874002	PIN Cylinder		1	
26	0010	879194248	BOLT		1	
27	0012	898101937	WASHER		1	
28	0012	879194340	WASHER		1	
29	0017	95218017	PIN Spring		1	
30	0000	69356	TIE STRAP (8.18 Inches)		2	
31	0012	95379	PAD		2	
32	0010	162635	CLAMP SCREW		2	
33	0012	95375001	WASHER		2	
34	0011	853722029	NUT Nylon		1	
35	0010	879194250	BOLT	Tiller Models	2	
36	0012	953921	WASHER Stainless Steel	Tiller Models	6	
37	0023	855545003	COLLAR	Tiller Models	4	
38	0012	898101937	WASHER	Tiller Models	2	
39	0000	896297001	STRAP ASSEMBLY	Tiller Models	2	
40	0010	898103117	BOLT	Tiller Models	2	
41	0000	815082002	HANDLE Carrying		1	
42	0010	879194257	BOLT		2	
43	0012	879194339	WASHER		4	
44	0011	95374	NUT Nylon		2	

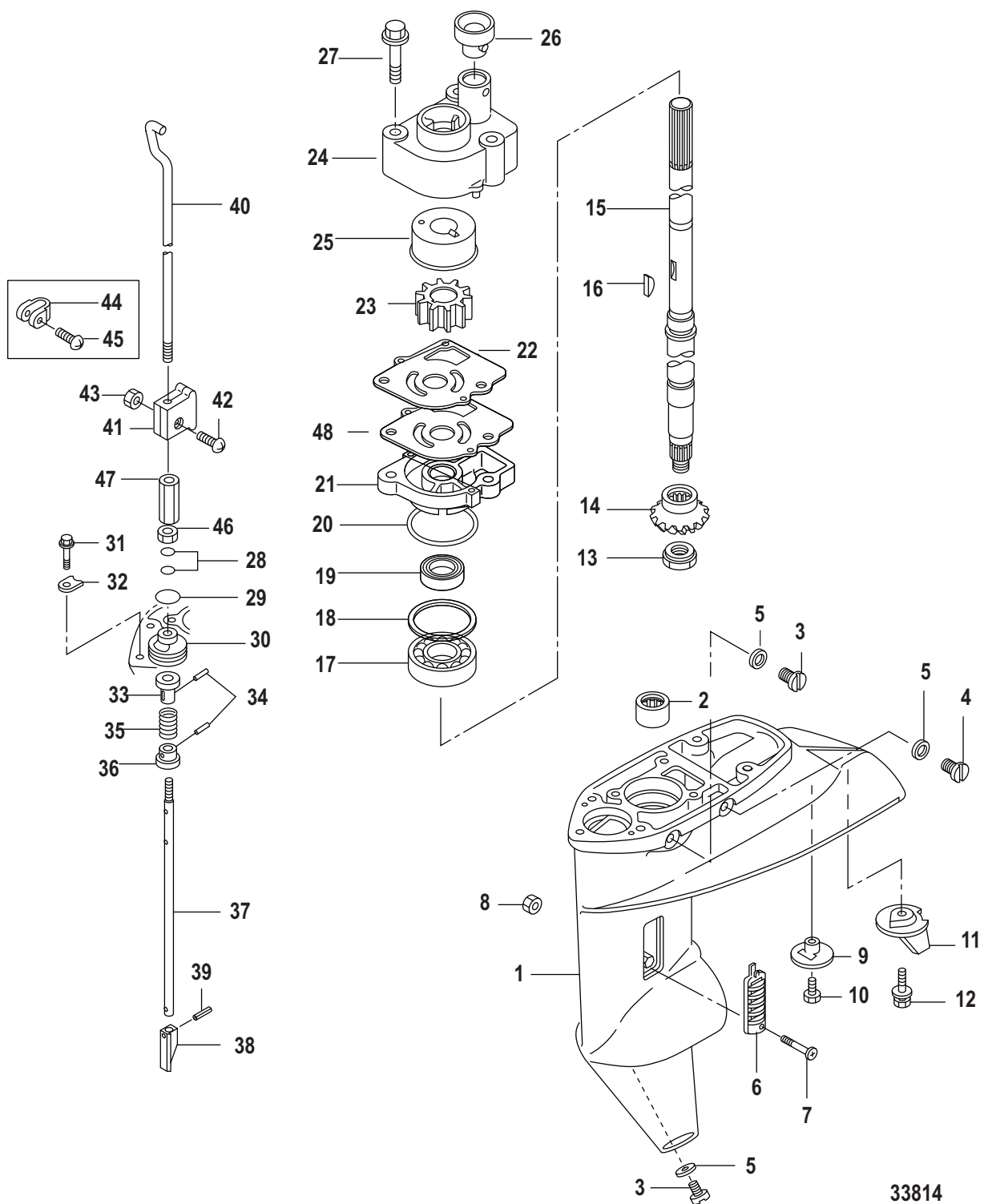
Driveshaft Housing



Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1590	803724T06	HOUSING ASSEMBLY Driveshaft - Short		1	
1	1590	803725T05	HOUSING ASSEMBLY Driveshaft - Long		1	
2	0019	803593	PLUG	As needed	1	
3	0000	852432004	SEAL Rubber		1	
4	0000	898101969	MOUNT Upper-Rubber		2	
5	0000	853772004	LOCK PLATE		1	
6	0010	879194273	BOLT		4	
7	0026	8036675	SEAL Oil		1	
8	0017	16119	PIN Dowel		2	
9	0000	853706004	COVER Idle Exhaust Port		1	
10	0025	898101972	GROMMET Idle Exhaust Cover		1	
11	0010	823042077	BOLT		8	
12	0000	895163001	PLATE Idle Exhaust Cover		1	
13	0010	803698002	BOLT		3	
14	0027	898101970	GASKET Idle Exhaust Cover		1	
15	0010	895136	BOLT		1	
16	0012	895146	WASHER		1	
17	0025	804899003	GROMMET		1	
18	0000	853794002	CAM ROD	Long/X-Long	1	
19	0010	898101953	BOLT	Long/X-Long		
20	0026	16168003	SEAL Rubber Upper		1	
21	0032	803755008	TUBE Water	Short	1	
21	0032	803755009	TUBE Water	Long	1	
21	0032	803755013	TUBE Water	X-Long	1	
22	0000	803758001	GUIDE Rubber		1	
23	0000	852432003	SEAL Rubber		2	
24	0000	850863T02	COVER Driveshaft Housing-Starboard		1	
25	0000	850862T02	COVER Driveshaft Housing-Port		1	
26	0010	16257004	SCREW Tapping		4	
27	0000	853783T10	HOUSING Extension	X-Long	1	
28	0010	879194261	BOLT	X-Long	2	
29	0000	16121001	STOPPER	X-Long	1	
30	0023	811314006	BUSHING Driveshaft	X-Long	1	
31	0012	853701	WASHER	X-Long	4	
32	0011	879194337	NUT	X-Long	4	
33	0016	898101943	STUD	X-Long	4	
34	0000	810753005	LOCK PLATE	X-Long	1	
35	0025	881305004	GROMMET	X-Long	1	
36	0010	879194327	SCREW	X-Long	1	

Gear Housing Driveshaft



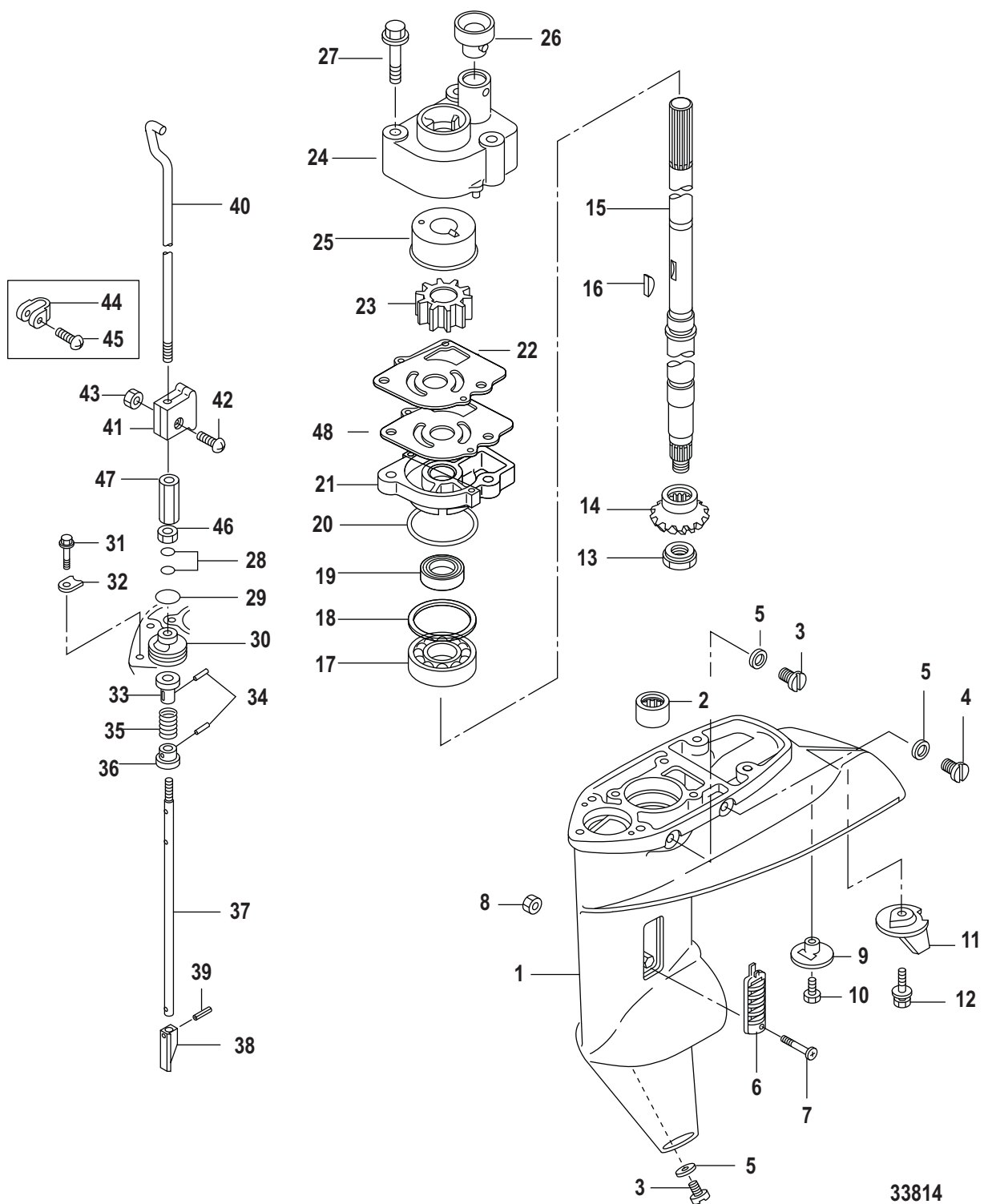
33814

Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1668	825132T31	GEAR HOUSING ASSEMBLY Complete	Short	1	
-	1668	825132T32	GEAR HOUSING ASSEMBLY Complete	Long	1	
-	1668	825132T33	GEAR HOUSING ASSEMBLY Complete	X-Long	1	
1	1668	879147T66	GEAR HOUSING Basic		1	
2	0031	898101991	BEARING Needle		1	
3	0022	953683	PLUG		2	
4	0022	953683	PLUG		1	
5	0027	95220	GASKET		3	[1]
6	0000	803730002	STRAINER Water		2	
7	0010	17635	SCREW		1	
8	0011	85372210	NUT		1	
9	0000	16133	STRAINER Water		1	
10	0010	898101959	SCREW		1	
11	0000	853762T01	TRIM TAB		1	
12	0010	167051	BOLT (M6 x 20)		1	
13	0011	85372211	NUT		1	
14	0043	879147T91	GEAR Pinion		1	
15	0045	803738T19	DRIVESHAFT Short		1	
15	0045	803738T20	DRIVESHAFT Long		1	
15	0045	803738014	DRIVESHAFT X-Long		1	
16	0028	803749	KEY		1	[2]
17	0030	879147T89	BEARING Ball		1	
18	0015	813276001	SHIM (0.1)		AR	
18	0015	813276015	SHIM (0.15)		AR	
18	0015	813276003	SHIM (0.3)		AR	
18	0015	813276005	SHIM (0.5)		AR	
19	0026	803752	SEAL Oil		1	[1]
20	0025	8537096	O-RING		1	[1]
21	0046	803750A04	BASE ASSEMBLY Water Pump		1	
22	0000	803753	GUIDE PLATE		1	[2]
23	0047	803748	IMPELLER		1	[2]
24	0046	803750A05	HOUSING ASSEMBLY Upper Water Pump		1	
25	0000	803751	LINER Water Pump		1	[2]
26	0026	8036674	SEAL		1	
27	0010	879194269	BOLT		3	
28	0025	161772	O-RING		2	[1]
29	0025	8537096	O-RING		1	[1]
30	0023	803761	BUSHING		1	
31	0010	898103153	BOLT		1	
32	0000	803762	CLAMP		1	
33	0000	898103156	RETAINER		1	
34	0017	16175	PIN		2	
35	0024	898103158	SPRING		1	

Gear Housing Driveshaft

Gear Housing Driveshaft



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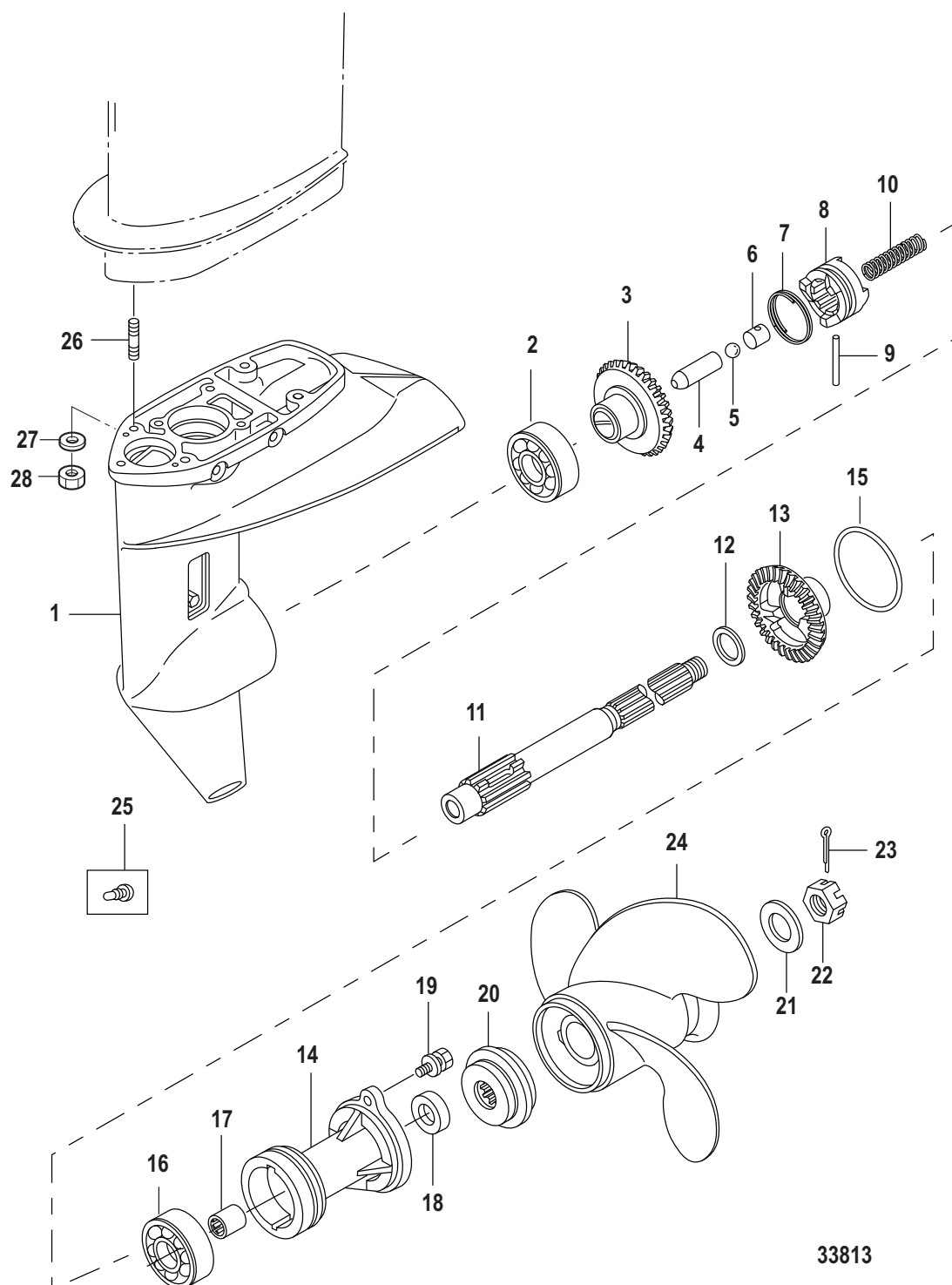
Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
36	0000	898103157	RETAINER		1	
37	0000	898103151	CAM ROD Short		1	
37	0000	898103152	CAM ROD Long		1	
37	0000	803760018	CAM ROD X-Long		1	
38	0000	898103166	CLUTCH CAM		1	
39	0017	16179	PIN		1	
40	0000	898103154	SHIFT ROD	Tiller Handle	1	
40	0000	898103188	SHIFT ROD	Remote Control	1	
41	0000	898103155	JOINT Reverse Lock Link		1	
42	0010	162452	SCREW		1	
43	0011	400212	NUT (M6) Stainless Steel		1	
44	0000	810753004	STOPPER		1	
45	0010	855544018	SCREW		1	
46	0011	16081	NUT Stainless Steel		1	
47	0000	803767002	COUPLER Shift Shaft		1	
48	0027	8M0075040	GASKET Guide Plate	[OR501623] & Up	1	
-	0027	95220A08	GASKET SET Lower Unit		1	
-	0046	803750A06	PUMP KIT Water - Complete		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 95220A08
- [2] - COMPONENT OF WATER PUMP REPAIR KIT 803750A06

Gear Housing Propeller Shaft



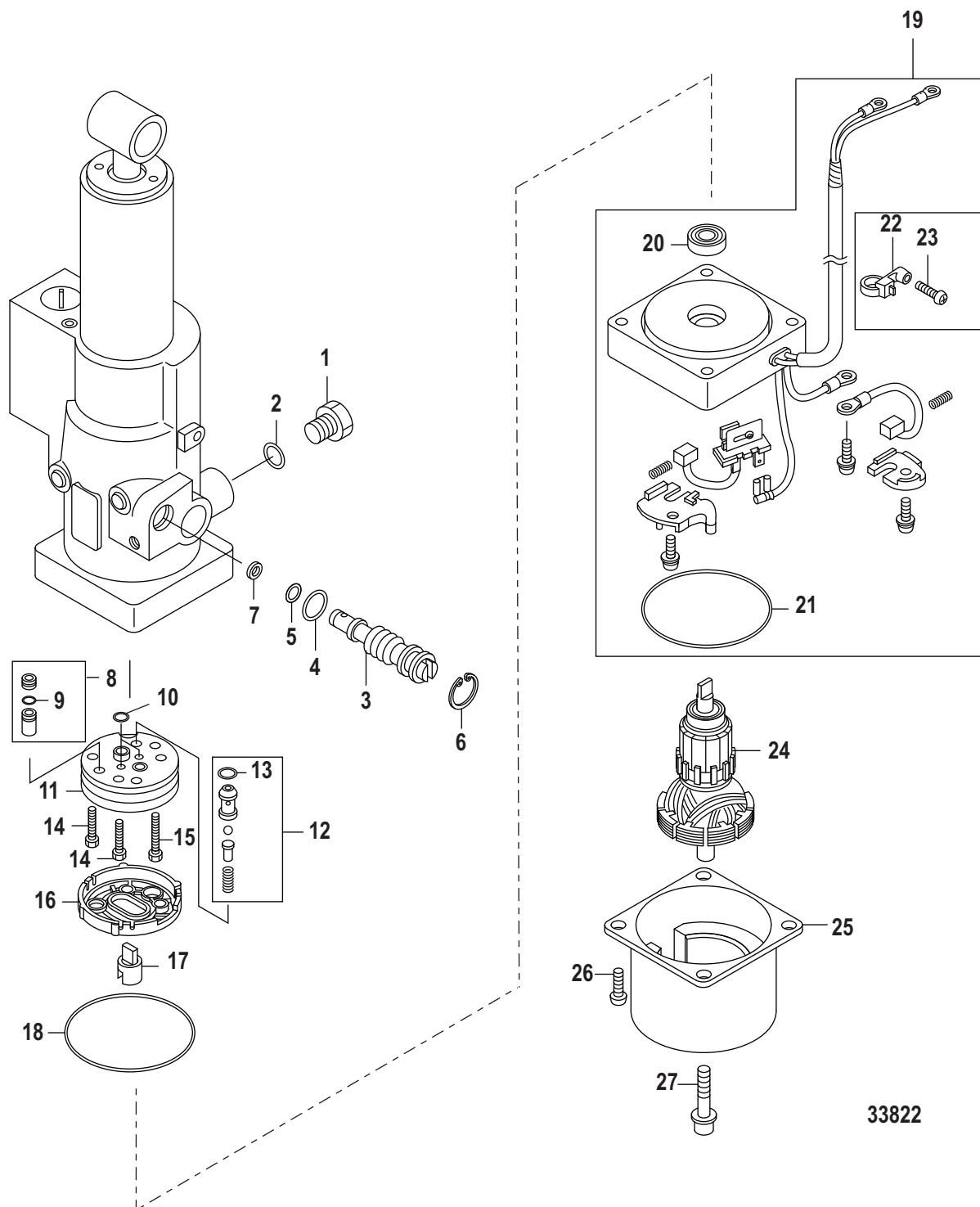
Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1668	825132T31	GEAR HOUSING ASSEMBLY Complete	Short	1	
-	1668	825132T32	GEAR HOUSING ASSEMBLY Complete	Long	1	
-	1668	825132T33	GEAR HOUSING ASSEMBLY Complete	X-Long	1	
1	1668	879147T66	GEAR HOUSING Basic		1	
2	0030	879147T60	BEARING Ball		1	
3	0043	879147T90	GEAR Forward		1	
4	0000	898103150	PUSH ROD		1	
5	0030	161322	BALL Steel		1	
6	0000	853764003	RETAINER		1	
7	0024	803746	SPRING		1	
8	0052	879147T93	CLUTCH		1	
9	0017	160851	PIN		1	
10	0024	176672	SPRING		1	
11	0044	879147T96	PROPELLER SHAFT		1	
12	0012	803742	WASHER		1	
13	0043	879147T92	GEAR Reverse		1	
14	0000	879147T67	CARRIER ASSEMBLY Bearing		1	
15	0025	803735	O-RING		1	[1]
16	0030	879147T60	BEARING Ball		1	
17	0031	803734	BEARING Needle		1	
18	0026	161622	SEAL Oil		1	[1]
19	0010	8M0075053	BOLT		2	
-	0000	803743A01	PROP HARDWARE KIT		1	
20	0000	803743	THRUST HOLDER		1	
21	0012	161402	WASHER		1	
22	0011	161471	PROP NUT		1	
23	0018	8150264	COTTER PIN		1	
24	0048	897750A10	BLACK MAX PROPELLER 3 Blade (9.25 Diameter/9 Pitch)	15 Horsepower	1	
24	0048	897752A10	BLACK MAX PROPELLER 3 Blade (9.25 Diameter/10 Pitch)	20 Horsepower	1	
24	0048	812948A10	BLACK MAX PROPELLER	15 ProKicker	1	
24	0048	897748A10	BLACK MAX PROPELLER 3 Blade (9.50 Diameter/8 Pitch)		OPT	
24	0048	897754A10	BLACK MAX PROPELLER 3 Blade (9.25 Diameter/11.5 Pitch)		OPT	
25	0019	898103165	PLUG Pipe Sub Water		OPT	
26	0016	898101943	STUD		4	
27	0012	853701	WASHER		4	
28	0011	879194337	NUT		4	
-	0027	95220A08	GASKET SET Lower Unit		1	

PART NOTES:

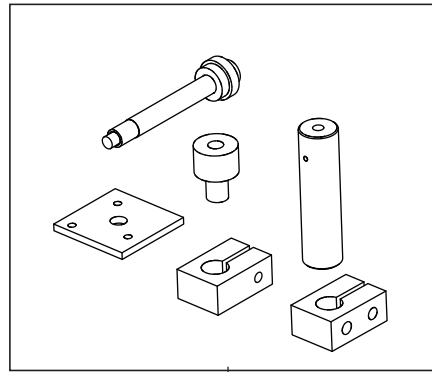
[1] - COMPONENT OF GEAR HOUSING SEAL KIT 95220A08

Power Tilt



Power Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	851873T05	POWER TILT ASSEMBLY		1	
1	0000	896299A01	CAP ASSEMBLY		1	
2	0025	1613110	O-RING		1	
3	0000	813442A05	MANUAL VALVE ASSEMBLY		1	
4	0025	812641003	O-RING		1	
5	0025	16131013	O-RING		1	
6	0053	804027002	C RING		1	
7	0026	898101245	SEAL		1	
8	0000	896301A01	VALVE ASSEMBLY		1	
9	0025	803513009	O-RING		1	
10	0025	1613110	O-RING		2	
11	0000	827674002	PUMP		1	
12	0000	827672A06	RELIEF VALVE ASSEMBLY		1	
13	0025	16131013	O-RING		1	
14	0010	8518664	BOLT		2	
15	0010	8518663	BOLT		1	
16	0035	851876	FILTER		1	
17	0000	851877001	COUPLING		1	
18	0025	16131011	O-RING		1	
19	0000	896302T02	BRACKET ASSEMBLY		1	
20	0026	822891001	SEAL Oil		1	
21	0025	16131012	O-RING		1	
22	0000	69356	TIE STRAP (8.18 Inches)		1	
23	0010	895143004	SCREW		1	
24	0000	891753T02	ARMATURE ASSEMBLY		1	
25	0000	896303T	HOUSING		1	
26	0010	879194330	SCREW		2	
27	0010	851866010	BOLT		2	



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Cat.# 90-898103160

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0091	803581001	TOOL KIT		1	
1	0091	899015A02	TOOL KIT Gearcase		1	
NS	0091	804762	SOCKET		1	

Tools

Powerhead Gasket Set Components

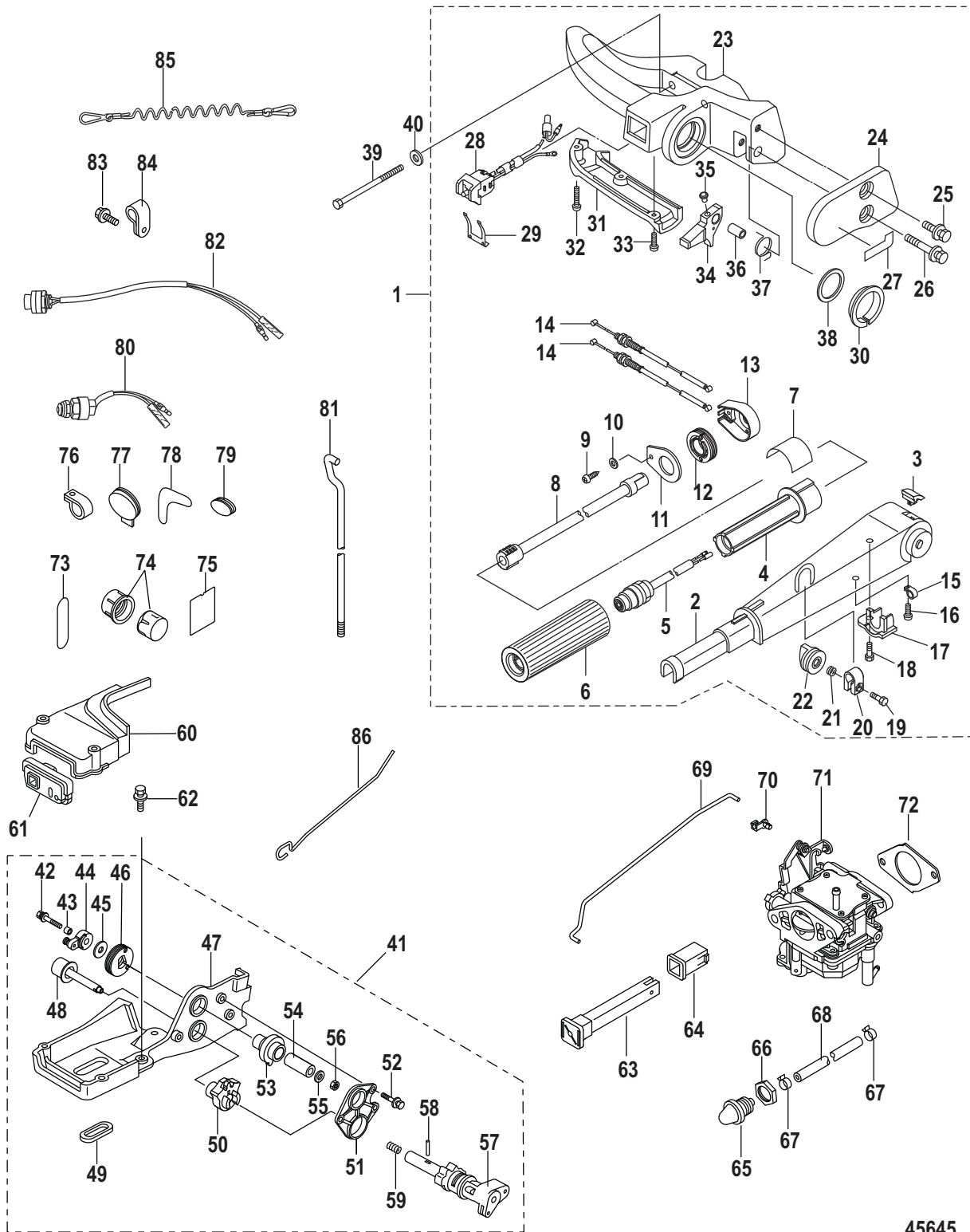
Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	803663A08	GASKET SET Powerhead		1	
-	0027	898101980	GASKET Inlet Manifold		1	
-	0027	898101981	GASKET Carburetor		2	
-	0025	898101984	O-RING Intake Silencer		1	
-	0025	161313	O-RING Fuel Pump		1	
-	0027	853702005	GASKET Thermostat Cap		1	
-	0027	803508020	GASKET Breather Chamber Cover		1	
-	0027	835427T05	GASKET Oil Pan		1	
-	0027	895150001	GASKET Anode Cap		1	
-	0027	803663016	GASKET Exhaust Cover		1	
-	0027	812939T25	GASKET Cylinder Head		1	
-	0027	812939T26	GASKET Rubber Cylinder Head Cover		1	
-	0025	803513007	O-RING Oil Filler Cap			
-	0026	825455001	SEAL Oil Camshaft		1	
-	0025	857096001	O-RING Oil Pump		1	
-	0025	857093001	O-RING Oil Pump		2	
-	0025	857094002	O-RING Oil Pump		1	
-	0025	857094001	O-RING Oil Pump		1	
-	0026	855681005	SEAL Oil Crankshaft-Lower		1	
-	0026	898103114	SEAL Oil Crankshaft-Upper		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	895299A03	CHARGING KIT Battery		1	
-	0050	853805A07	START KIT Electric		1	
-	0000	803996A05	CONVERSION KIT Electric Remote Control to Electric Handle	15	1	
-	0000	8M0051059	CONVERSION KIT Tiller Handle, (Electric Remote Control to Electric Handle)	15	1	
-	0000	880095A11	CONVERSION KIT Electric Handle to Electric Remote Control (15 Hp 4-Stroke)	15	1	
-	0000	803996A06	CONVERSION KIT Electric Remote Control to Electric Handle	20	1	
-	0000	8M0051060	CONVERSION KIT Tiller Handle, (Electric Remote Control to Electric Handle)	20	1	
-	0000	880095A12	CONVERSION KIT Electric Handle to Electric Remote Control (20 Hp 4-Stroke)	20	1	
-	0087	898101A02	SWITCH KIT Trim		1	
-	0000	8M0125035	TILT SOLENOID KIT		1	

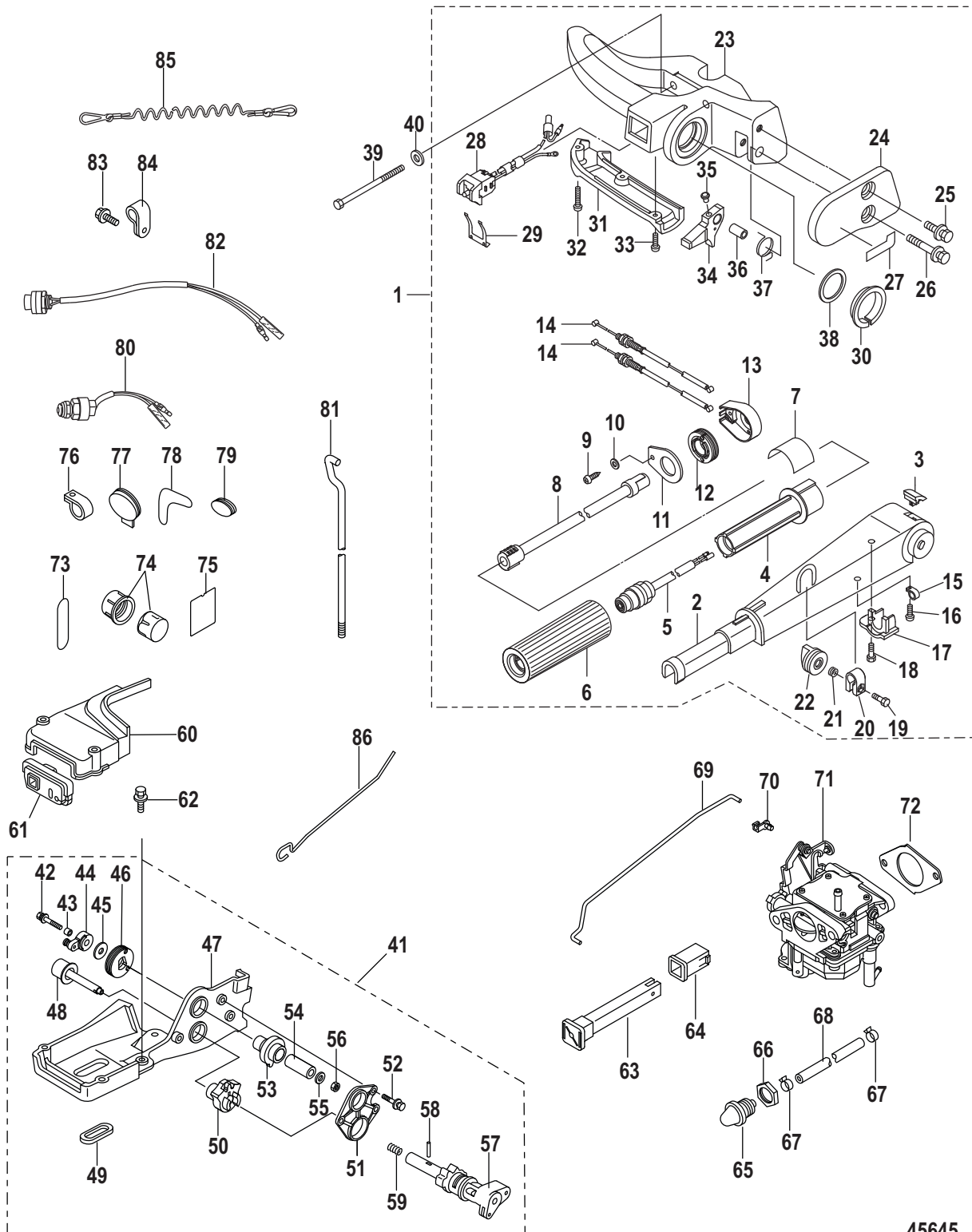
Tiller Handle Conversion Kit 15 Hp Electric - 8M0051059



Tiller Handle Conversion Kit 15 Hp Electric - 8M0051059

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0051059	CONVERSION KIT Tiller Handle, (Electric Remote Control to Electric Handle)		1	
1		NSS	NOT SOLD SEPARATE TILLER HANDLE ASSEMBLY		1	
2	0000	8M0051374	TILLER HANDLE		1	
3	0000	8M0051375	PLUG Cap		1	
4	0000	8M0051377	GRIP		1	
5	0000	8M0051405	SWITCH ASSEMBLY Stop		1	
6	0000	8M0051376	GRIP Rubber		1	
7	0037	896853008	DECAL Tiller Handle Shift-Rabbit		1	
8	0000	8M0051379	SHAFT Throttle		1	
9	0010	878608	SCREW (#10-16 x .500)		1	
10	0012	16080	WASHER Stainless Steel		1	
11	0000	8M0051388	COVER		1	
12	0000	8M0051386	PULLEY		1	
13	0000	8M0051387	HOUSING		1	
14	0000	8M0051391	CABLE Throttle		2	
15	0054	22740	CLIP		1	
16	0010	8M0051381	SCREW		1	
17	0000	8M0051380	BRACKET		1	
18	0010	8M0051381	SCREW		1	
19	0010	8M0051385	BOLT		1	
20	0000	8M0051382	CLAMP Friction - Throttle		1	
21	0024	8M0051384	SPRING Stainless Steel		1	
22	0000	8M0051383	NUT		1	
23	0000	8M0051392	HANDLE Carrying		1	
24	0000	8M0051400	COVER		1	
25	0010	8M0051401	BOLT Stainless Steel		1	
26	0010	8M0051402	BOLT Stainless Steel		1	
27	0037	892904006	DECAL Tiller Lock Release			
28	0000	8M0051406	SWITCH ASSEMBLY Stop		1	
29	0000	120441	RETAINER Brass		1	
30	0023	8M0051403	BUSHING Plastic		2	
31	0000	8M0051393	COVER		1	
32	0010	8M0051385	BOLT		1	
33	0010	8M0051394	SCREW Stainless Steel (M4 x 16)		2	
34	0000	8M0051396	LEVER Tiller Lock - Stainless Steel		1	
35	0000	8M0051383	NUT		1	
36	0000	8M0051397	COLLAR Stainless Steel		1	
37	0024	8M0051398	SPRING Stainless Steel		1	
38	0012	8M0051404	WASHER Rubber		2	
39	0010	895140	BOLT Steel		2	
40	0012	895141	WASHER Stainless Steel		2	
41		NSS	NOT SOLD SEPARATE GEAR ASSEMBLY, Throttle Only		1	

Tiller Handle Conversion Kit 15 Hp Electric - 8M0051059

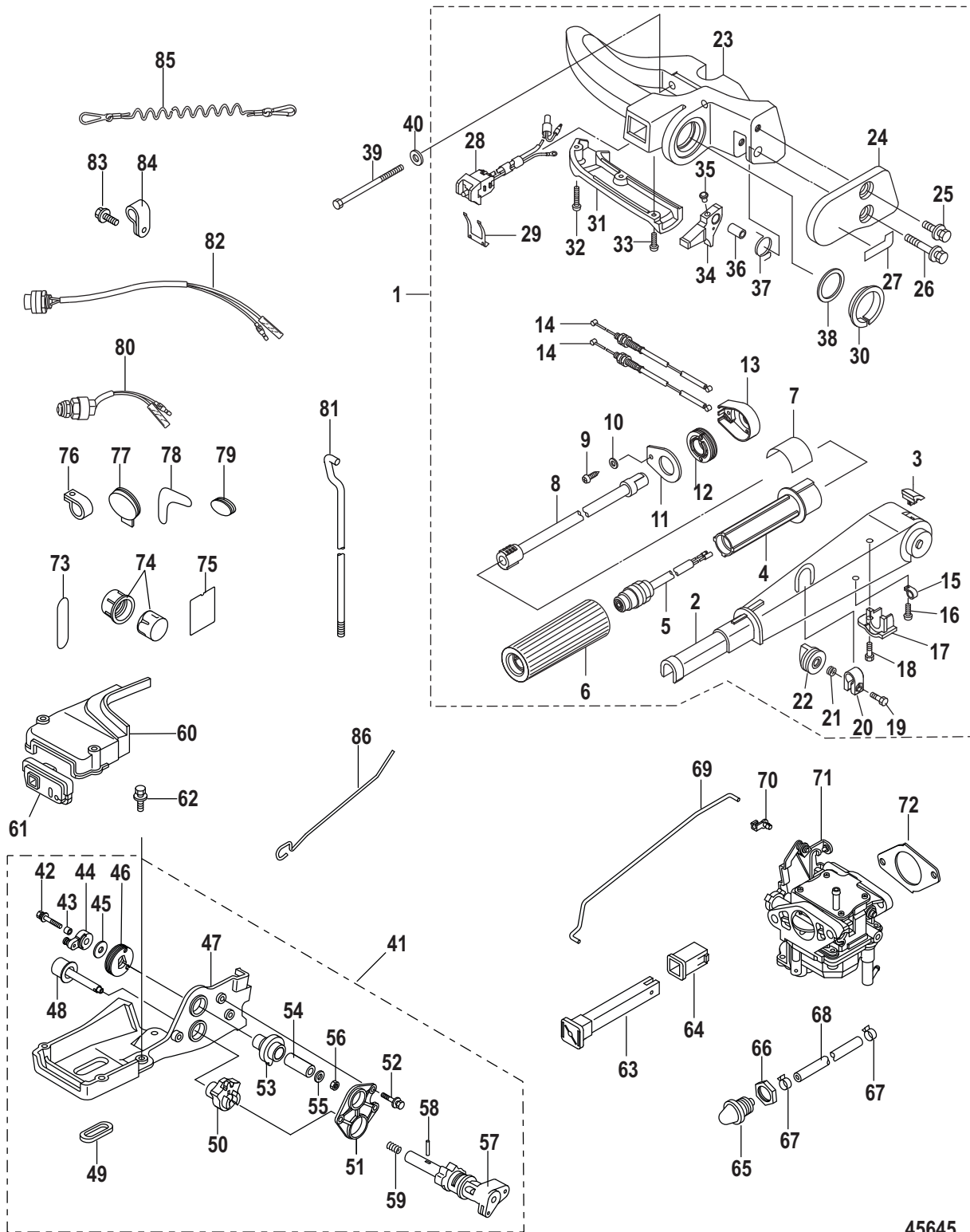


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Tiller Handle Conversion Kit 15 Hp Electric - 8M0051059

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0010	879194266	BOLT		1	
43	0023	895126004	COLLAR Stainless Steel (6.3 mm)		1	
44	0000	898103144	OPENER Throttle		1	
45	0012	953921	WASHER Stainless Steel		1	
46	0000	895101401	DRUM Throttle		1	
47	0000	879147T85	BRACKET Shift Lever		1	
48	0000	898103139	KNOB		1	
49	0025	898103140	GROMMET		1	
50	0000	895161	GEAR Driven		1	
51	0000	898103141	GEAR PLATE		1	
52	0010	879194263	BOLT		1	
53	0000	898103142	GEAR Drive		1	
54	0023	895162	COLLAR Steel		1	
55	0012	879194338	WASHER		1	
56	0011	8537227	NUT Nylon		1	
57	0000	898103136	SHIFT SHAFT ASSEMBLY		1	
58	0017	16085003	PIN		1	
59	0024	813028003	SPRING		1	
60	0000	879147T86	COVER		1	
61	0025	853709007	GROMMET		1	
62	0010	898101953	BOLT		3	
63	0000	855565002	ROD Choke		1	
64	0023	851858005	BUSHING		1	
65	0000	895124	PUMP ASSEMBLY Priming		1	
66	0011	895177	NUT		1	
67	0054	898101964	CLIP		2	
68	0032	851848007	HOSE Rubber (300 mm)		1	
69	0000	855562003	LINK ROD		1	
70	0000	855561010	SNAP Link Rod		1	
71	3303	853720T19	CARBURETOR ASSEMBLY		1	
72	0027	898101981	GASKET		2	
73	0037	859278004	DECAL Start		1	
74	0011	85372214	CAP NUT		2	
75	0037	898101978	DECAL Wiring Diagram		1	
76	0054	17169	CLAMP		1	
77	0025	898101963	GROMMET		1	
78	0037	859278003	DECAL Throttle Only		1	
79	0025	898101962	GROMMET		1	
80	0087	171711	SWITCH ASSEMBLY Neutral		1	
81	0000	898103154	SHIFT ROD		1	
82	0087	853820A02	SWITCH ASSEMBLY Start		1	
83	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
84	0054	953951	CLAMP		3	
85	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
86	0000	898103145	ROD Throttle		1	

Tiller Handle Conversion Kit 15 Hp Electric - 8M0051059



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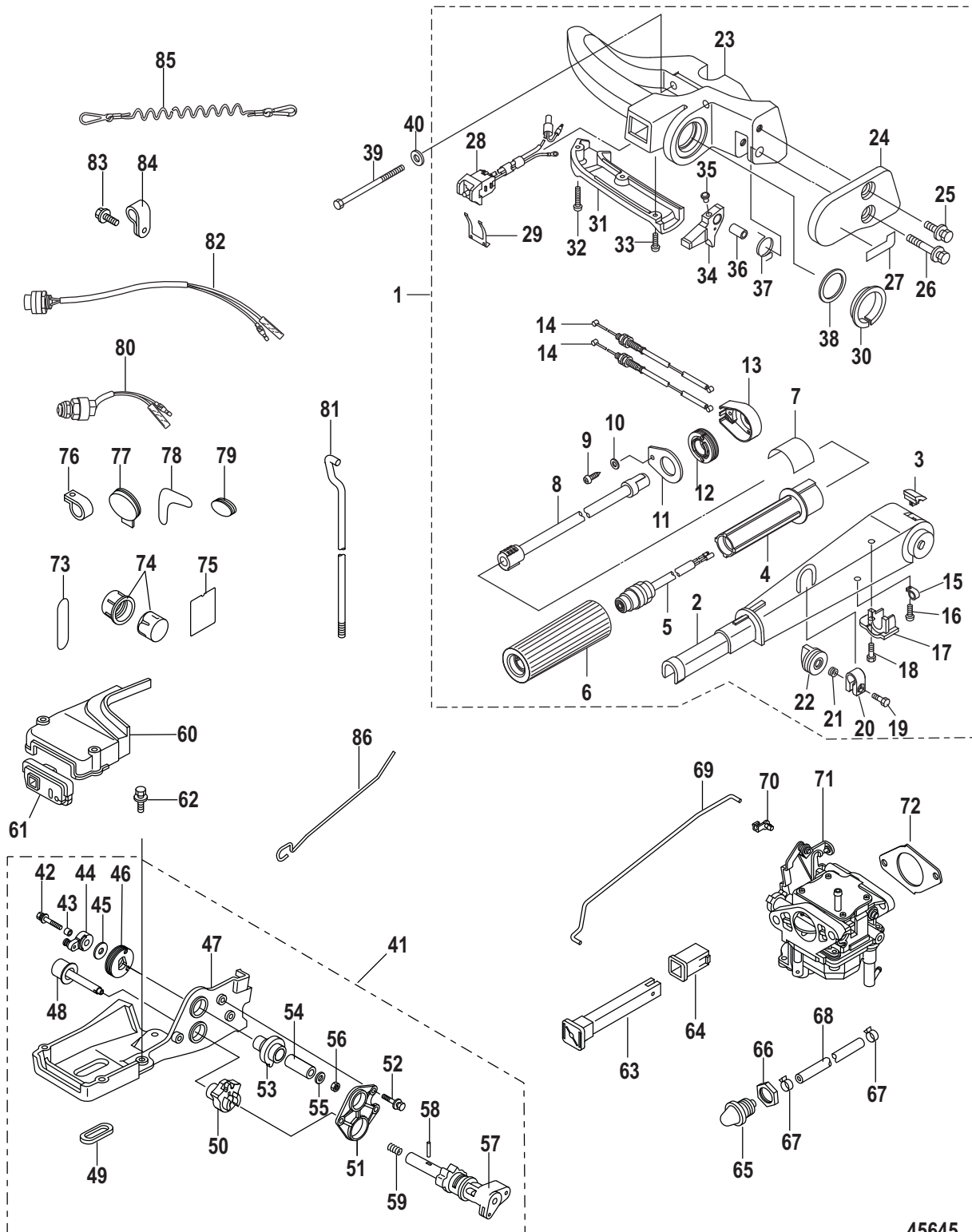
Cat.# 90-898103160

Tiller Handle Conversion Kit 15 Hp Electric - 8M0051059

PART NOTES:

- [1] - Alternate part numbers:
 15920Q54QS
 15920T54MPP

Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060



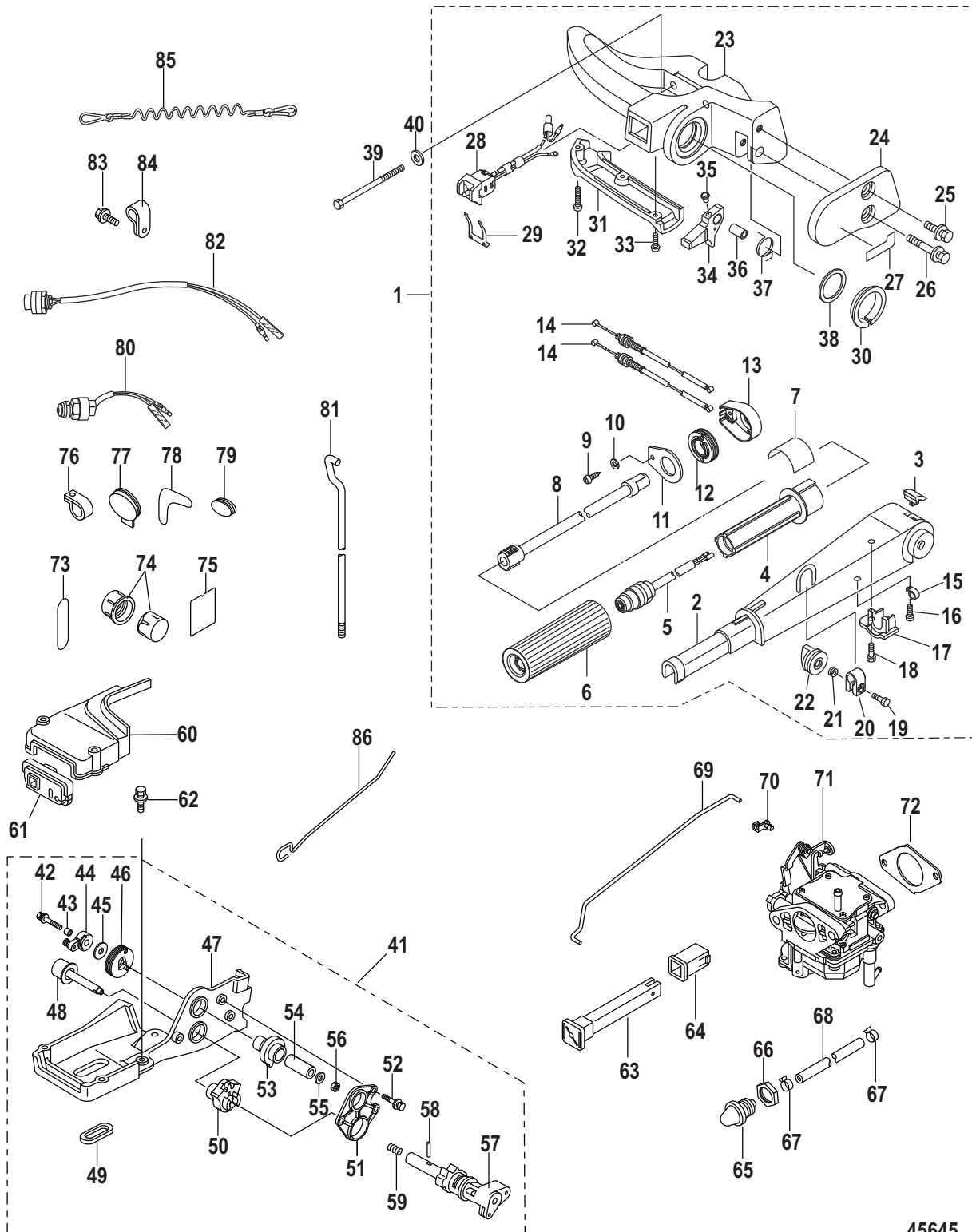
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Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0051060	CONVERSION KIT Tiller Handle, (Electric Remote Control to Electric Handle)		1	
1		NSS	NOT SOLD SEPARATE TILLER HANDLE ASSEMBLY		1	
2	0000	8M0051374	TILLER HANDLE		1	
3	0000	8M0051375	PLUG Cap		1	
4	0000	8M0051377	GRIP		1	
5	0000	8M0051405	SWITCH ASSEMBLY Stop		1	
6	0000	8M0051376	GRIP Rubber		1	
7	0037	896853008	DECAL Tiller Handle Shift-Rabbit		1	
8	0000	8M0051379	SHAFT Throttle		1	
9	0010	878608	SCREW (#10-16 x .500)		1	
10	0012	16080	WASHER Stainless Steel		1	
11	0000	8M0051388	COVER		1	
12	0000	8M0051386	PULLEY		1	
13	0000	8M0051387	HOUSING		1	
14	0000	8M0051391	CABLE Throttle		2	
15	0054	22740	CLIP		1	
16	0010	8M0051381	SCREW		1	
17	0000	8M0051380	BRACKET		1	
18	0010	8M0051381	SCREW		1	
19	0010	8M0051385	BOLT		1	
20	0000	8M0051382	CLAMP Friction - Throttle		1	
21	0024	8M0051384	SPRING Stainless Steel		1	
22	0000	8M0051383	NUT		1	
23	0000	8M0051392	HANDLE Carrying		1	
24	0000	8M0051400	COVER		1	
25	0010	8M0051401	BOLT Stainless Steel		1	
26	0010	8M0051402	BOLT Stainless Steel		1	
27	0037	892904006	DECAL Tiller Lock Release			
28	0000	8M0051406	SWITCH ASSEMBLY Stop		1	
29	0000	120441	RETAINER Brass		1	
30	0023	8M0051403	BUSHING Plastic		2	
31	0000	8M0051393	COVER		1	
32	0010	8M0051385	BOLT		1	
33	0010	8M0051394	SCREW Stainless Steel (M4 x 16)		2	
34	0000	8M0051396	LEVER Tiller Lock - Stainless Steel		1	
35	0000	8M0051383	NUT		1	
36	0000	8M0051397	COLLAR Stainless Steel		1	
37	0024	8M0051398	SPRING Stainless Steel		1	
38	0012	8M0051404	WASHER Rubber		2	
39	0010	895140	BOLT Steel		2	
40	0012	895141	WASHER Stainless Steel		2	
41		NSS	NOT SOLD SEPARATE GEAR ASSEMBLY, Throttle Only		1	

Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060

Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060

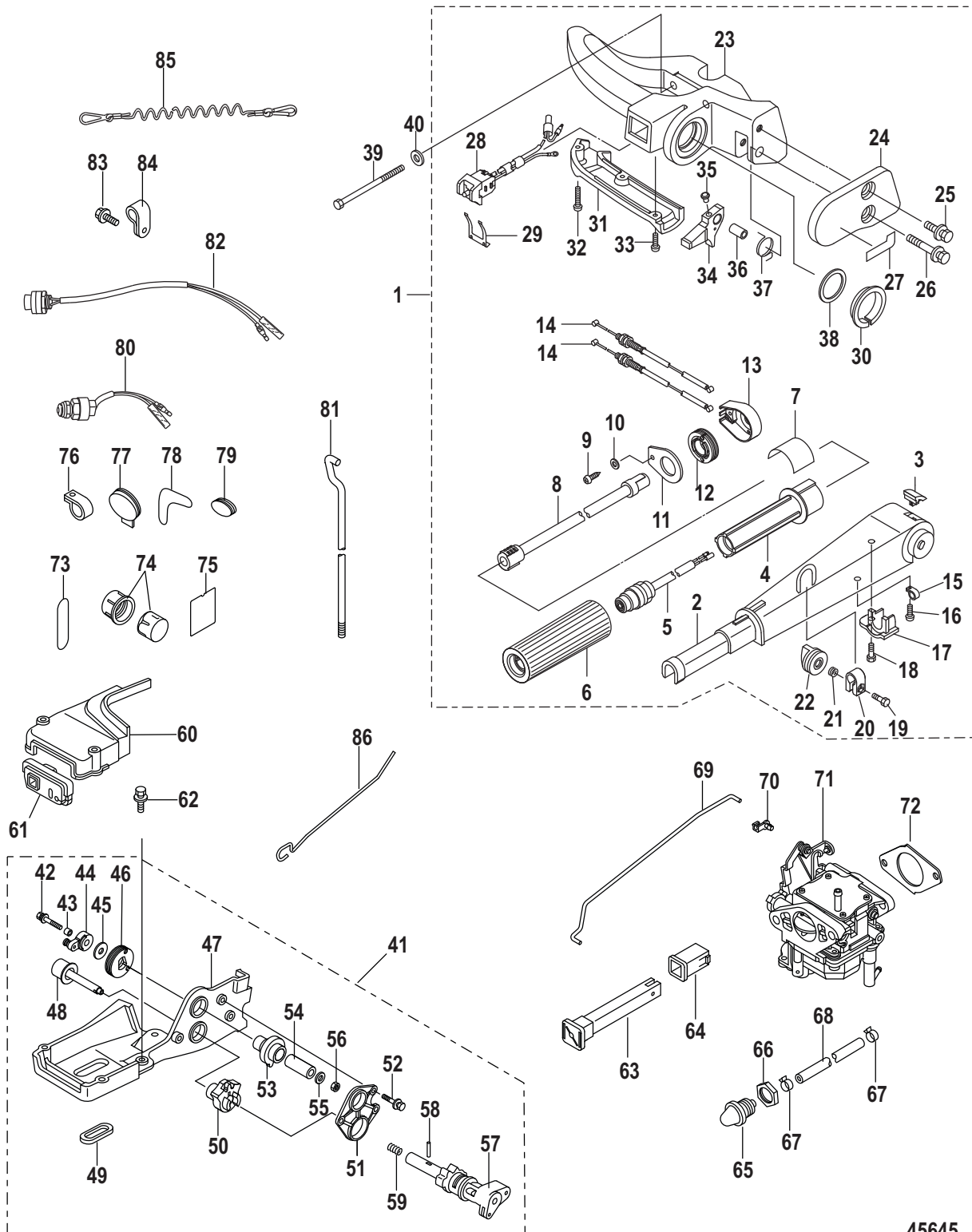


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Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0010	879194266	BOLT		1	
43	0023	895126004	COLLAR Stainless Steel (6.3 mm)		1	
44	0000	898103144	OPENER Throttle		1	
45	0012	953921	WASHER Stainless Steel		1	
46	0000	895101401	DRUM Throttle		1	
47	0000	879147T85	BRACKET Shift Lever		1	
48	0000	898103139	KNOB		1	
49	0025	898103140	GROMMET		1	
50	0000	895161	GEAR Driven		1	
51	0000	898103141	GEAR PLATE		1	
52	0010	879194263	BOLT		1	
53	0000	898103142	GEAR Drive		1	
54	0023	895162	COLLAR Steel		1	
55	0012	879194338	WASHER		1	
56	0011	8537227	NUT Nylon		1	
57	0000	898103136	SHIFT SHAFT ASSEMBLY		1	
58	0017	16085003	PIN		1	
59	0024	813028003	SPRING		1	
60	0000	879147T86	COVER		1	
61	0025	853709007	GROMMET		1	
62	0010	898101953	BOLT		3	
63	0000	855565002	ROD Choke		1	
64	0023	851858005	BUSHING		1	
65	0000	895124	PUMP ASSEMBLY Priming		1	
66	0011	895177	NUT		1	
67	0054	898101964	CLIP		2	
68	0032	851848007	HOSE Rubber (300 mm)		1	
69	0000	855562003	LINK ROD		1	
70	0000	855561010	SNAP Link Rod		1	
71	3303	853720T20	CARBURETOR ASSEMBLY		1	
72	0027	898101981	GASKET		2	
73	0037	859278004	DECAL Start		1	
74	0011	85372214	CAP NUT		2	
75	0037	898101978	DECAL Wiring Diagram		1	
76	0054	17169	CLAMP		1	
77	0025	898101963	GROMMET		1	
78	0037	859278003	DECAL Throttle Only		1	
79	0025	898101962	GROMMET		1	
80	0087	171711	SWITCH ASSEMBLY Neutral		1	
81	0000	898103154	SHIFT ROD		1	
82	0087	853820A02	SWITCH ASSEMBLY Start		1	
83	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
84	0054	953951	CLAMP		3	
85	0000	15920Q54	LANYARD ASSEMBLY		1	[1]
86	0000	898103145	ROD Throttle		1	

Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060



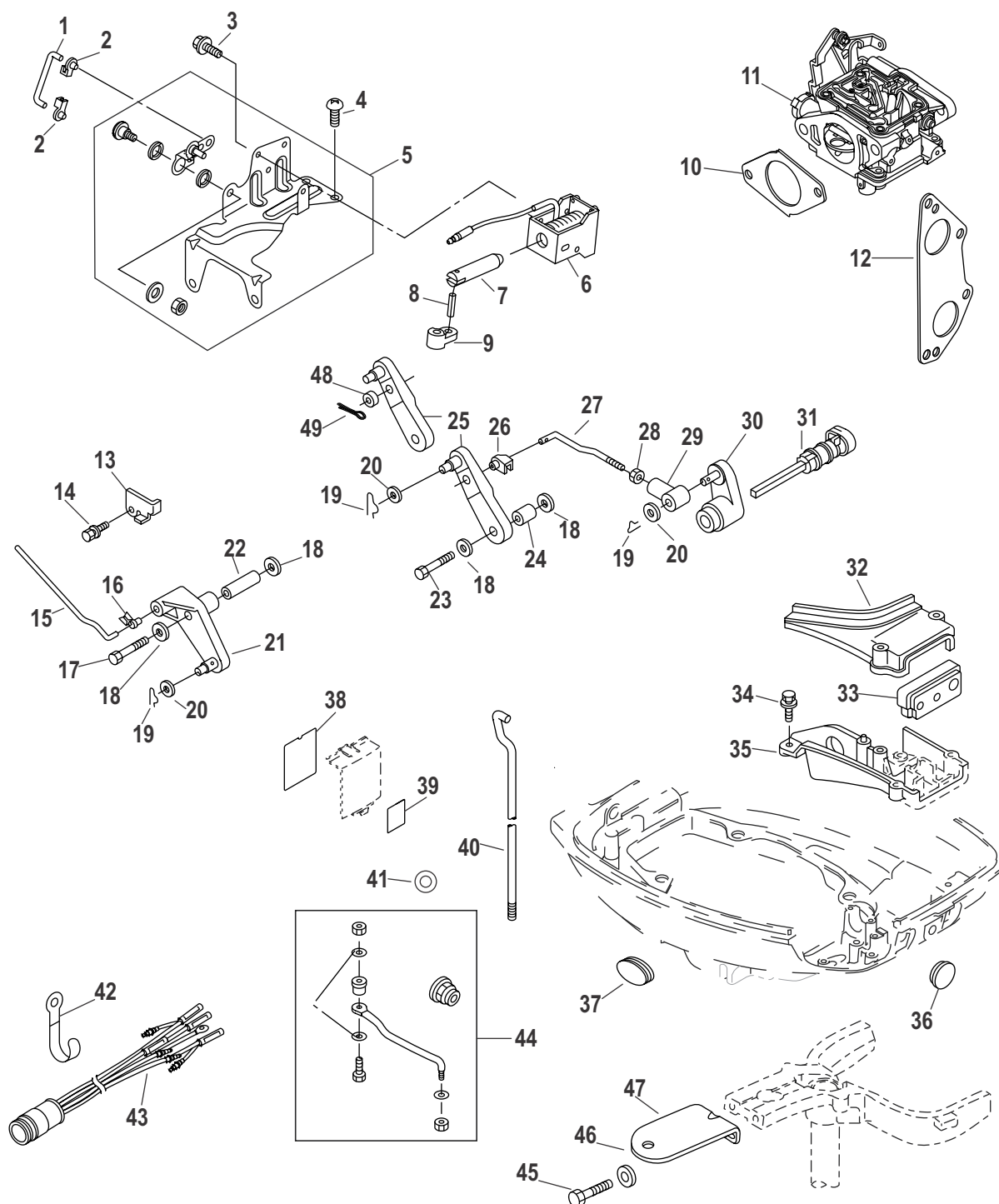
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Tiller Handle Conversion Kit 20 Hp Electric - 8M0051060

PART NOTES:

- [1] - Alternate part numbers:
 15920Q54QS
 15920T54MPP

Remote Control Conversion Kit 15-20 HP



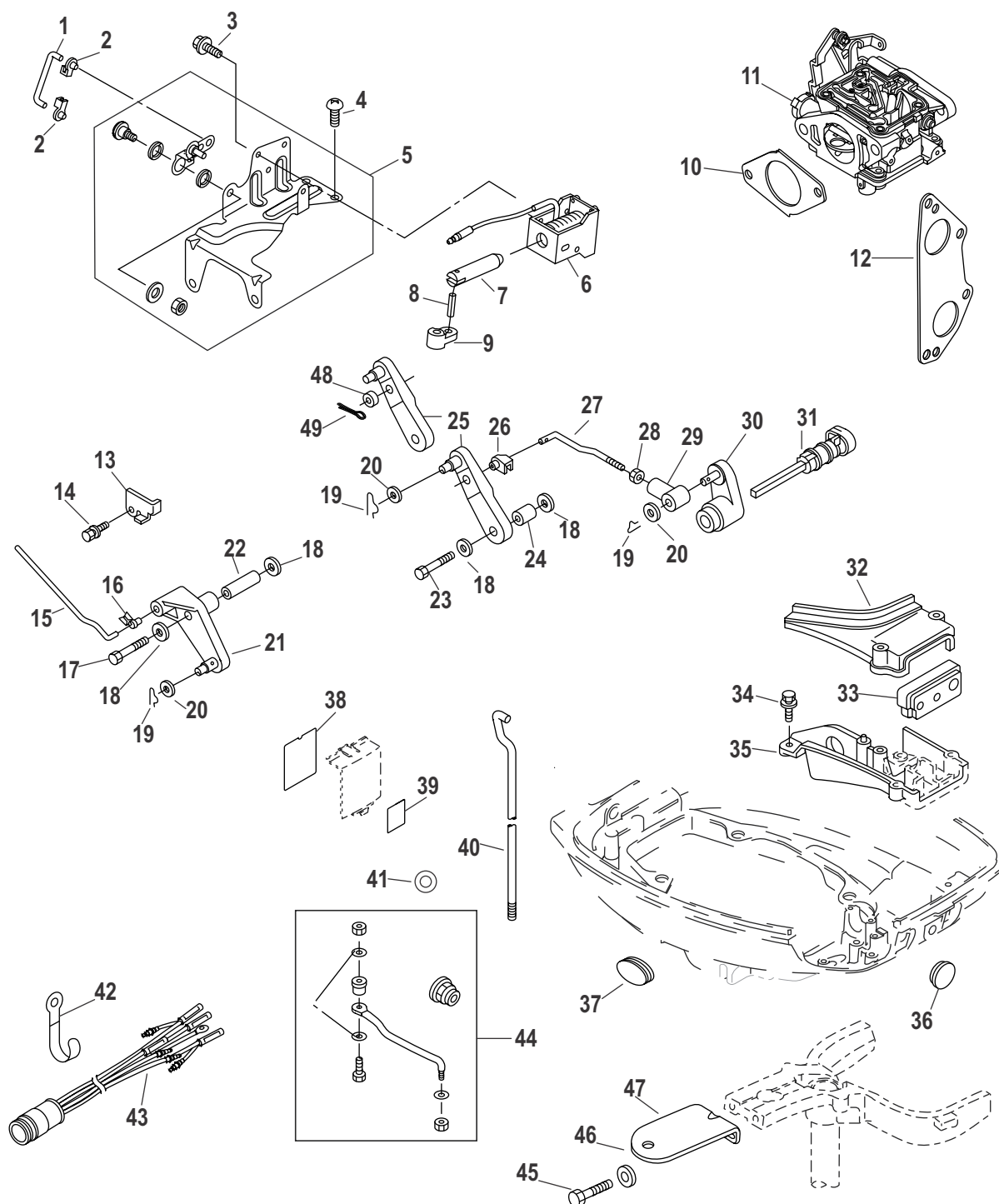
66916

Remote Control Conversion Kit 15-20 HP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880095A11	CONVERSION KIT Electric Handle to Electric Remote Control (15 Hp 4-Stroke)		1	
-	0000	880095A12	CONVERSION KIT Electric Handle to Electric Remote Control (20 Hp 4-Stroke)		1	
1	0000	898101989	LINK ROD		1	
2	0000	853748001	SNAP Link Rod		2	
3	0010	898101957	SCREW		4	
4	0010	879194327	SCREW		2	
5	0000	895127T01	BRACKET ASSEMBLY		1	
6	0000	898101986	SOLENOID Choke		1	
7	0000	853830	PLUNGER		1	
8	0017	952189	PIN Dowel		1	
9	0000	898101987	HOOK		1	
10	0027	898101981	GASKET		2	
11	3303	8M0109535	CARBURETOR ASSEMBLY	15 HP	1	
11	1300	8M0129554	CARBURETOR ASSEMBLY	20 HP	1	
12	0027	898101980	GASKET		1	
13	0000	898103134	STOPPER		1	
14	0010	898101952	BOLT		1	
15	0000	898103130	ROD Throttle		1	
16	0000	16333	ROD Snap		1	
17	0010	898103132	BOLT		1	
18	0012	953923	WASHER Rubber		4	
19	0054	8M0021224	CLIP Bow-Tie		3	
20	0012	898101218	WASHER Plastic		3	
21	0000	898103131	LEVER Throttle		1	
22	0023	8M0030357	COLLAR		1	
23	0010	879194250	BOLT		1	
24	0023	8M0021168	COLLAR		1	
25	0000	898103129	LEVER Shift		1	
26	0000	163332	SNAP Link Rod		1	
27	0000	898103128	ROD Shift Lever		1	
28	0011	8537225	NUT		1	
29	0000	8M0079131	SOCKET		1	
30	0000	898103127	SHIFT ARM		1	
31	0000	851865T04	SHIFT SHAFT ASSEMBLY		1	
32	0000	898101940	COVER		1	
33	0025	898103126	GROMMET		1	
34	0010	898101953	BOLT		3	
35	0000	898103125	BRACKET		1	
36	0025	16226	GROMMET		2	
37	0025	898101939	GROMMET		1	
38	0037	898101977	DECAL Wiring Diagram		1	
39	0037	892904011	DECAL Start in Gear		1	
40	0012	879194338	WASHER		2	

Remote Control Conversion Kit 15-20 HP

Remote Control Conversion Kit 15-20 HP



66916

Remote Control Conversion Kit 15-20 HP

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
41	0000	898103188	SHIFT ROD		1	
42	0054	803563003	CLAMP		1	
43	0084	803884A02	HARNESS ASSEMBLY		1	
44	0000	853824A04	DRAG LINK ASSEMBLY		1	
45	0010	879194258	SCREW		2	
46	0012	879194340	WASHER		2	
47	0000	898103138	STEERING BRACKET		1	
48	0023	898103168	SPACER	15 HP ONLY (880095A11)	1	
49	0018	8150261	COTTER PIN	15 HP ONLY (880095A11)	1	

Maintenance Kits

Maintenance Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0120838	SERVICE KIT F15/20 Hp Standard (300 Hour)		1	
-	0035	8M0162831	FILTER ASSY OIL 4 STROKE		1	
-	0035	8M0157133	FILTER Fuel		1	
-	0012	895146	WASHER		1	
-	0000	8M0075255	SEAL Drain Plug		3	
-	0000	8M0119207	THERMOSTAT 60 Degrees		1	
-	0027	853702005	GASKET		1	
-	0033	803507	SPARK PLUG		2	
-	0046	8M0122064	PUMP KIT Water - Complete		1	
-	0097	823912	ANODE		1	
-	0097	823913Q	ANODE		2	
-	0097	875208	ANODE		2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10252081	OPERATION MANUAL	2	-	10252090	OPERATION MANUAL	2	-
120441	RETAINER Brass	48	24	120441	RETAINER Brass	76	29
120441	RETAINER Brass	82	29	15781A5	CONNECTOR Fuel - Brass	6	28
15920Q54	LANYARD ASSEMBLY	48	25	15920Q54	LANYARD ASSEMBLY	78	85
15920Q54	LANYARD ASSEMBLY	84	85	160573	E RING	46	12
16080	WASHER Stainless Steel	48	16	16080	WASHER Stainless Steel	76	10
16080	WASHER Stainless Steel	82	10	16081	NUT Stainless Steel	22	9
16081	NUT Stainless Steel	64	46	16085003	PIN	24	25
16085003	PIN	78	58	16085003	PIN	84	58
160851	PIN	66	9	16109003	O-RING	52	22
16119	PIN Dowel	18	12	16119	PIN Dowel	34	3
16119	PIN Dowel	38	4	16119	PIN Dowel	42	3
16119	PIN Dowel	60	8	16121001	STOPPER	60	29
16125	BOLT	34	4	16131011	O-RING	68	18
16131012	O-RING	68	21	16131013	O-RING	68	5
16131013	O-RING	68	13	1613110	O-RING	68	2
1613110	O-RING	68	10	161313	O-RING	34	22
161313	O-RING Fuel Pump	72	-	161322	BALL Steel	66	5
16133	STRAINER Water	62	9	161402	WASHER	66	21
161471	PROP NUT	66	22	161473	NUT Nylon	22	40
161622	SEAL Oil	66	18	16168003	SEAL Rubber Upper	60	20
16175	PIN	62	34	16176008	BUSHING	58	12
16176009	BUSHING	58	18	161772	O-RING	62	28
161784	O-RING	16	10	16179	PIN	64	39
16208	GRIP	58	22	16226	GROMMET	6	24
16226	GROMMET	88	36	162262	GROMMET	6	33
162284	GROMMET	6	8	162452	SCREW	64	42
16248	FILTER Fuel	34	25	162532	FLOAT	26	17
162532	FLOAT	30	17	162561	PIN Float Arm	26	18
162561	PIN Float Arm	30	18	16257003	SCREW Tapping - Stainless Steel	48	15
16257004	SCREW Tapping	60	26	162632	BOLT	16	7
162635	CLAMP SCREW	58	32	16264003	SPRING (14 mm)	26	5
16264003	SPRING (14 mm)	26	8	16264003	SPRING (14 mm)	30	5
16264003	SPRING (14 mm)	30	8	16333	ROD Snap	22	22
16333	ROD Snap	88	16	163332	SNAP Link Rod	22	11
163332	SNAP Link Rod	88	26	16336008	BUSHING	52	19
163364	BUSHING	54	23	166985	BOLT	38	6
167051	BOLT (M6 x 20)	12	21	167051	BOLT (M6 x 20)	52	14
167051	BOLT (M6 x 20)	54	33	167051	BOLT (M6 x 20)	62	12
16821	SCREW	16	5	16826	WASHER Stainless Steel	16	12
16830A1	SCREW KIT	42	11	16832	BOLT (M6 x 16)	38	42
170331	PIN Spring	54	19	17169	CLAMP	48	41
17169	CLAMP	78	76	17169	CLAMP	84	76
171711	SWITCH ASSEMBLY Neutral	10	34	171711	SWITCH ASSEMBLY Neutral	78	80
171711	SWITCH ASSEMBLY Neutral	84	80	17635	SCREW	62	7
176431	SNAP Link Rod	54	37	176672	SPRING	66	10
19943100	SCREW (M8 x 100)	52	16	22740	CLIP	76	15
22740	CLIP	82	15	4000330	SCREW (M6 x 25)	48	5
400212	NUT (M6) Stainless Steel	64	43	400256	LOCKWASHER (M6)	16	13
69356	TIE STRAP (8.18 Inches)	12	9	69356	TIE STRAP (8.18 Inches)	14	9
69356	TIE STRAP (8.18 Inches)	58	30	69356	TIE STRAP (8.18 Inches)	68	22
802690011	FLOAT BOWL	26	20	802690011	FLOAT BOWL	30	20
802691001	GASKET	26	24	802691001	GASKET	30	24
802699005	GASKET	26	21	802699005	GASKET	30	21
802701010	JET Main (#99)	26	15	802701010	JET Main (#99)	30	15
802701011	JET Main (#121)	26	14	802701011	JET Main (#121)	30	14
802702001	PLUG	26	13	802702001	PLUG	30	13
802702002	PLUG	26	16	802702002	PLUG	30	16
802739A08	DECAL SET Mercury 15	4	-	803507	SPARK PLUG	42	8
803507	SPARK PLUG	92	-	803508020	GASKET Breather Chamber Cover	38	24
803508020	GASKET Breather Chamber Cover	72	-	803509013	SCREW Drain	26	35

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803509013	SCREW Drain	30	35	803509014	BOLT	18	30
803509022	SCREW Stop	26	6	803509022	SCREW Stop	30	6
8035092	BOLT	46	14	803509A17	SCREW AND SPRING KIT (18 mm)	26	7
803509A17	SCREW AND SPRING KIT (18 mm)	30	7	803511001	CAP	38	21
803513007	O-RING	42	13	803513007	O-RING Oil Filler Cap	72	-
803513009	O-RING	68	9	803529T04	PUMP ASSEMBLY Fuel	34	21
803538	SWITCH ASSEMBLY Oil Pressure	18	28	803538002	SWITCH Power Tilt	48	44
803548002	PLATE	48	39	803563003	CLAMP	10	2
803563003	CLAMP	22	35	803563003	CLAMP	90	42
8035631	CLAMP	18	15	8035731	COLLAR	20	20
803581001	TOOL KIT	70	-	803593	PLUG	60	2
803598	SEAT	36	4	803663016	GASKET Exhaust Cover	40	44
803663016	GASKET Exhaust Cover	72	-	803663A08	GASKET SET Powerhead	34	-
803663A08	GASKET SET Powerhead	40	-	803663A08	GASKET SET Powerhead	42	-
803663A08	GASKET SET Powerhead	44	-	803663A08	GASKET SET Powerhead	46	-
803663A08	GASKET SET Powerhead	72	-	8036674	SEAL	62	26
8036675	SEAL Oil	60	7	803689008	JET Pilot (#46)	26	9
803689008	JET Pilot (#46)	30	9	803689009	JET Pilot (#52)	26	9
803689009	JET Pilot (#52)	30	9	803698002	BOLT	60	13
803724T06	HOUSING ASSEMBLY Driveshaft - Short	60	1	803725T05	HOUSING ASSEMBLY Driveshaft - Long	60	1
803730002	STRAINER Water	62	6	803734	BEARING Needle	66	17
803735	O-RING	66	15	803738014	DRIVESHAFT X-Long	62	15
803738T19	DRIVESHAFT Short	62	15	803738T20	DRIVESHAFT Long	62	15
803742	WASHER	66	12	803743	THRUST HOLDER	66	20
803743A01	PROP HARDWARE KIT	66	-	803746	SPRING	66	7
803748	IMPELLER	62	23	803749	KEY	62	16
803750A04	BASE ASSEMBLY Water Pump	62	21	803750A05	HOUSING ASSEMBLY Upper Water Pump	62	24
803750A06	PUMP KIT Water - Complete	64	-	803751	LINER Water Pump	62	25
803752	SEAL Oil	62	19	803753	GUIDE PLATE	62	22
803755008	TUBE Water	60	21	803755009	TUBE Water	60	21
803755013	TUBE Water	60	21	803756003	CLAMP Shift Detent	22	3
803756004	SHIFT DETENT	22	2	803756004	SHIFT DETENT	24	21
803756005	STOPPER	24	22	803758001	GUIDE Rubber	60	22
803760018	CAM ROD X-Long	64	37	803761	BUSHING	62	30
803762	CLAMP	62	32	803767002	COUPLER Shift Shaft	64	47
803774003	THRUST PLATE	52	18	803781001	SET PLATE	54	26
803790001	BOLT Shoulder	54	43	803858001	BOLT	44	5
803884A02	HARNESS ASSEMBLY	22	34	803884A02	HARNESS ASSEMBLY	90	43
803996A05	CONVERSION KIT Electric Remote Control to Electric Handle	74	-	803996A06	CONVERSION KIT Electric Remote Control to Electric Handle	74	-
803996T01	TILLER HANDLE	48	1	804019T01	HANDLE Carrying	48	20
804024008	SPRING Starter	20	8	804027002	C RING	68	6
804031002	LOCK Starter	20	6	804042A02	THUMB SCREW ASSEMBLY 14 MM Thread Size	54	3
804057001	PILOT LAMP	18	17	804762	SOCKET	70	NS
804899003	GROMMET	60	17	809570002	FLOAT VALVE	26	11
809570002	FLOAT VALVE	30	11	809578006	SCREW Drain	26	23
809578006	SCREW Drain	30	23	810753004	STOPPER	64	44
810753005	LOCK PLATE	60	34	811314006	BUSHING Driveshaft	60	30
812634004	SPRING Return	20	15	812637002	BOLT Starter Shaft	20	14
812638002	PLATE Friction	20	13	812641003	O-RING	68	4
812645008	SPRING Starter Lock	20	3	812650019	MAIN NOZZLE	26	10
812650019	MAIN NOZZLE	30	10	812650020	MAIN NOZZLE	26	10
812650020	MAIN NOZZLE	30	10	812650021	MAIN NOZZLE	26	10
812650021	MAIN NOZZLE	30	10	812650022	MAIN NOZZLE	26	10
812650022	MAIN NOZZLE	30	10	812939T25	GASKET Cylinder Head	42	2
812939T25	GASKET Cylinder Head	72	-	812939T26	GASKET Rubber Cylinder Head Cover	42	10
812939T26	GASKET Rubber Cylinder Head Cover	72	-	812948A10	BLACK MAX PROPELLER	66	24
813026001	CLAMP Friction - Throttle	48	6	813028003	SPRING	24	26
813028003	SPRING	78	59	813028003	SPRING	84	59
813276001	SHIM (0.1)	62	18	813276003	SHIM (0.3)	62	18
813276005	SHIM (0.5)	62	18	813276015	SHIM (0.15)	62	18

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813442A05	MANUAL VALVE ASSEMBLY	68	3	8150261	COTTER PIN	22	17
8150261	COTTER PIN	90	49	8150264	COTTER PIN	66	23
815030T05	CLAMP BRACKET Starboard	58	1	815031T03	CLAMP BRACKET Port	58	2
815051001	PIN Trim Lock	58	6	815082002	HANDLE Carrying	54	28
815082002	HANDLE Carrying	58	41	815093003	SPRING	54	11
816311T	TIE STRAP (8.00 Inches)	38	35	822626K03	FILTER ASSEMBLY Oil	38	37
822644001	FITTING Nipple	38	3	822647001	SEAL Intake - Black	36	3
822647002	SEAL Exhaust - Green	36	16	822891001	SEAL Oil	68	20
823032004	LOCKWASHER	44	9	823032005	WASHER	10	24
823037A07	SWITCH ASSEMBLY Stop	48	10	823042	BOLT	12	4
823042	BOLT	14	4	823042	BOLT	18	40
823042054	BOLT	42	5	823042059	BOLT	10	7
823042059	BOLT	52	9	823042077	BOLT	60	11
82304226	BOLT	18	14	8230427	BOLT ASSEMBLY (M6 x 12)	10	5
8230427	BOLT ASSEMBLY (M6 x 12)	10	11	8230427	BOLT ASSEMBLY (M6 x 12)	14	20
8230427	BOLT ASSEMBLY (M6 x 12)	18	16	8230427	BOLT ASSEMBLY (M6 x 12)	18	27
8230427	BOLT ASSEMBLY (M6 x 12)	34	7	8230427	BOLT ASSEMBLY (M6 x 12)	38	32
8230427	BOLT ASSEMBLY (M6 x 12)	52	21	8230427	BOLT ASSEMBLY (M6 x 12)	58	9
8230427	BOLT ASSEMBLY (M6 x 12)	78	83	8230427	BOLT ASSEMBLY (M6 x 12)	84	83
823701004	DECAL Co-Pilot	54	15	823912	ANODE	38	41
823912	ANODE	92	-	823913Q	ANODE	52	15
823913Q	ANODE	54	34	823913Q	ANODE	92	-
8248324	SCREW (M6 x 16)	14	15	8248324	SCREW (M6 x 16)	58	15
824969	FITTING Grease	52	13	824969	FITTING Grease	58	20
825009026	BOLT	40	45	825046001	SCREW Adjusting	36	9
825057004	O-RING	26	12	825057004	O-RING	30	12
825132T31	GEAR HOUSING ASSEMBLY Complete	62	-	825132T31	GEAR HOUSING ASSEMBLY Complete	66	-
825132T32	GEAR HOUSING ASSEMBLY Complete	62	-	825132T32	GEAR HOUSING ASSEMBLY Complete	66	-
825132T33	GEAR HOUSING ASSEMBLY Complete	62	-	825132T33	GEAR HOUSING ASSEMBLY Complete	66	-
825451001	COLLAR	36	13	825452002	SPRING	36	12
825453001	SPRING	36	14	825455001	SEAL Oil	44	3
825455001	SEAL Oil Camshaft	72	-	825666001	KEY Magneto	46	5
826150001	NUT Adjusting	36	10	827672A06	RELIEF VALVE ASSEMBLY	68	12
827674002	PUMP	68	11	834954004	COVER Plunger	38	28
834955T04	PULLEY Drive Timing Pulley	44	11	834961T03	CONNECTING ROD ASSEMBLY	46	13
834967005	PUMP Oil	44	12	834973001	GEAR Driven Camshaft Pulley	44	4
835427T05	GASKET Oil Pan	38	30	835427T05	GASKET Oil Pan	72	-
850057003	ROPE Starter	20	7	850862T02	COVER Driveshaft Housing-Port	60	25
850863T02	COVER Driveshaft Housing-Starboard	60	24	850879001	BOLT	44	17
851812008	CHECK VALVE	26	25	851812008	CHECK VALVE	30	25
851817004	CLIP	6	29	851817004	CLIP	34	20
851832001	NUT Gold	18	2	851835002	COVER	18	23
851837	MOUNT Rubber Starter Motor	10	16	851839	SOLENOID SWITCH	14	12
8518391	SOLENOID SWITCH	14	13	851848003	HOSE (330 mm) Tell-Tale	40	46
851848006	HOSE (150 mm)	34	24	851848007	HOSE Rubber (300 mm)	6	23
851848007	HOSE Rubber (300 mm)	78	68	851848007	HOSE Rubber (300 mm)	84	68
851848011	TUBING (300 mm)	34	19	851848032	HOSE Rubber (110 mm)	38	26
851858005	BUSHING	28	41	851858005	BUSHING	32	41
851858005	BUSHING	78	64	851858005	BUSHING	84	64
851858006	BUSHING Plastic	48	34	851865T04	SHIFT SHAFT ASSEMBLY	22	1
851865T04	SHIFT SHAFT ASSEMBLY	88	31	851866007	BOLT	22	39
851866010	BOLT	68	27	8518663	BOLT	68	15
8518664	BOLT	68	14	851869003	BRACKET Starboard Mount	52	5
851869004	BRACKET Port Mount	52	8	851873T05	POWER TILT ASSEMBLY	58	17
851873T05	POWER TILT ASSEMBLY	68	-	851874002	PIN Cylinder	58	25
851874003	PIN Cylinder-Lower	58	13	851876	FILTER	68	16
851877001	COUPLING	68	17	852432003	SEAL Rubber	60	23
852432004	SEAL Rubber	60	3	852778010	SPRING Friction	20	12
853536002	SCREW	18	5	853701	WASHER	52	11
853701	WASHER	54	31	853701	WASHER	58	7
853701	WASHER	60	31	853701	WASHER	66	27

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853702005	GASKET Thermostat Cap	38	16	853702005	GASKET Thermostat Cap	72	-
853702005	GASKET	92	-	8537052	CAP Thermostat	38	15
853706004	COVER Idle Exhaust Port	60	9	853709007	GROMMET Shift Rod	6	14
853709007	GROMMET	24	12	853709007	GROMMET	78	61
853709007	GROMMET	84	61	853709008	GROMMET Battery Cable	6	26
8537096	O-RING	62	20	8537096	O-RING	62	29
8537154	SPACER	6	5	853720T14	CARBURETOR ASSEMBLY	26	1
853720T15	CARBURETOR ASSEMBLY	26	1	853720T16	CARBURETOR ASSEMBLY	26	1
853720T17	CARBURETOR ASSEMBLY	26	1	853720T19	CARBURETOR ASSEMBLY	78	71
853720T20	CARBURETOR ASSEMBLY	84	71	853722026	NUT	16	14
853722029	NUT Nylon	54	9	853722029	NUT Nylon	58	34
85372210	NUT	62	8	85372211	NUT	62	13
85372212	NUT Nylon	52	4	85372214	CAP NUT	54	5
85372214	CAP NUT	58	5	85372214	CAP NUT	78	74
85372214	CAP NUT	84	74	8537225	NUT	88	28
8537227	NUT Nylon	4	7	8537227	NUT Nylon	24	20
8537227	NUT Nylon	78	56	8537227	NUT Nylon	84	56
8537232	WAVE WASHER	54	32	853725001	LEVER Choke	10	22
853740016	CABLE Starter	10	12	853740018	SLEEVE Protective	10	14
8537408	CABLE Black	12	19	8537408	CABLE Black	14	17
853741001	CAP Terminal	10	9	853743009	BUSHING	10	23
8537435	BUSHING	54	8	8537437	MOUNT Rubber	6	4
853745003	SOCKET	22	8	853748001	SNAP Link Rod	10	28
853748001	SNAP Link Rod	88	2	853752001	BRACKET Aluminum Throttle Shaft	48	3
853762T01	TRIM TAB	62	11	853764003	RETAINER	66	6
853770T08	ARM Steering	52	1	853772004	LOCK PLATE	60	5
853774	STOP	54	22	853775001	GRIP Rubber Outer	48	9
853775002	GRIP Inner	48	11	853776	BUTTON	48	30
853776	BUTTON	54	42	853783T10	HOUSING Extension	60	27
853794002	CAM ROD	60	18	853805A07	START KIT Electric	6	-
853805A07	START KIT Electric	10	-	853805A07	START KIT Electric	12	-
853805A07	START KIT Electric	74	-	853805T03	STARTER MOTOR ASSEMBLY	10	10
853805T03	STARTER MOTOR ASSEMBLY	16	1	8538061	PINION	16	2
853807T02	HOLDER Brush	16	4	853809002	SOLENOID Starter	10	6
853814002	FUSE 20 Ampere	12	2	853814002	FUSE 20 Ampere	12	11
853814002	FUSE 20 Ampere	14	2	853814002	FUSE 20 Ampere	14	11
853816002	BOOT Terminal	10	13	853816003	BOOT Red Terminal	10	15
853816004	BOOT Red	12	20	853816004	BOOT Red	14	16
853817003	BRACKET Neutral Switch	6	35	853820A02	SWITCH ASSEMBLY Start	10	35
853820A02	SWITCH ASSEMBLY Start	78	82	853820A02	SWITCH ASSEMBLY Start	84	82
853824A04	DRAG LINK ASSEMBLY	22	37	853824A04	DRAG LINK ASSEMBLY	90	44
853825	CAP	22	42	853826001	SPACER	22	38
853830	PLUNGER	10	30	853830	PLUNGER	88	7
853830005	PLUNGER Complete	26	30	853830005	PLUNGER Complete	30	30
853991002	WASHER	18	3	853994	PLUG Terminal	18	9
853994	PLUG Terminal	18	9	853994	PLUG Terminal	18	9
855540004	COVER	26	2	855540004	COVER	30	2
855541005	GASKET	26	4	855541005	GASKET	30	4
855544013	SCREW	26	19	855544013	SCREW	30	19
855544018	SCREW	26	34	855544018	SCREW	30	34
855544018	SCREW	64	45	855545003	COLLAR	58	37
855550002	LIFTING EYE	38	18	855561010	SNAP Link Rod	26	39
855561010	SNAP Link Rod	30	39	855561010	SNAP Link Rod	78	70
855561010	SNAP Link Rod	84	70	855562003	LINK ROD Choke	26	38
855562003	LINK ROD Choke	30	38	855562003	LINK ROD	78	69
855562003	LINK ROD	84	69	855565002	ROD Choke	28	40
855565002	ROD Choke	32	40	855565002	ROD Choke	78	63
855565002	ROD Choke	84	63	855567002	GASKET	26	36
855567002	GASKET	30	36	855676002	THERMOSTAT 60 Degrees	38	17
855677001	BOLT	38	5	855677002	BOLT	42	4
855677004	BOLT	38	2	855679004	NUT	44	8

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855681005	SEAL Oil Lower	46	3	855681005	SEAL Oil Crankshaft-Lower	72	-
855809001	BOLT	34	15	856949001	NUT	20	23
857093001	O-RING	44	14	857093001	O-RING Oil Pump	72	-
857094001	O-RING	28	42	857094001	O-RING	32	42
857094001	O-RING	44	16	857094001	O-RING Oil Pump	72	-
857094002	O-RING	44	15	857094002	O-RING Oil Pump	72	-
857096001	O-RING	44	13	857096001	O-RING Oil Pump	72	-
859278003	DECAL Throttle Only	6	12	859278003	DECAL Throttle Only	78	78
859278003	DECAL Throttle Only	84	78	859278004	DECAL Start	6	32
859278004	DECAL Start	78	73	859278004	DECAL Start	84	73
859578A02	CAP ASSEMBLY Oil Filler	42	12	875208	ANODE	58	14
875208	ANODE	92	-	878053	GROMMET	18	25
878311	CAP	6	27	878388	SCREW Stainless Steel	48	4
878608	SCREW (#10-16 x .500)	76	9	878608	SCREW (#10-16 x .500)	82	9
879147A08	DECAL EPA Label Information	2	-	879147A81	PISTON ASSEMBLY	46	7
879147A95	RING KIT Piston	46	8	879147T57	CYLINDER HEAD ASSEMBLY	42	1
879147T58	COVER Cylinder Head Cylinder Head	42	9	879147T59	CYLINDER BLOCK ASSEMBLY	38	1
879147T60	BEARING Ball	66	2	879147T60	BEARING Ball	66	16
879147T61	BRACKET Starter Solenoid	10	4	879147T62	RECTIFIER	12	3
879147T62	RECTIFIER	14	3	879147T63	CABLE ASSEMBLY Battery	10	33
879147T64	MANIFOLD Intake	34	1	879147T65	SILENCER Intake	34	13
879147T66	GEAR HOUSING Basic	62	1	879147T66	GEAR HOUSING Basic	66	1
879147T67	CARRIER ASSEMBLY Bearing	66	14	879147T68	FLYWHEEL	18	1
879147T69	ALTERNATOR	18	4	879147T70	BRACKET Coil	18	10
879147T71	COIL Ignition	18	38	879147T72	CD UNIT	18	29
879147T73	CLAMP BRACKET Starboard	54	1	879147T74	CLAMP BRACKET Port	54	2
879147T75	SWIVEL BRACKET ASSEMBLY	52	20	879147T76	LEVER Reverse Lock	54	40
879147T77	REVERSE LOCK	54	18	879147T78	TOP COWL ASSEMBLY Silver, Without Decals	4	1
879147T79	TOP COWL ASSEMBLY Black, Without Decals	4	1	879147T80	CRANKSHAFT ASSEMBLY	46	1
879147T82	SWIVEL BRACKET	58	19	879147T83	STARTER ASSEMBLY Recoil	20	1
879147T84	HOUSING Starter	20	2	879147T85	BRACKET Shift Lever	24	9
879147T85	BRACKET Shift Lever	78	47	879147T85	BRACKET Shift Lever	84	47
879147T86	COVER Shift Lever Bracket	24	1	879147T86	COVER	78	60
879147T86	COVER	84	60	879147T87	VALVE Intake	36	1
879147T88	VALVE Exhaust	36	2	879147T89	BEARING Ball	62	17
879147T90	GEAR Forward	66	3	879147T91	GEAR Pinion	62	14
879147T92	GEAR Reverse	66	13	879147T93	CLUTCH	66	8
879147T96	PROPELLER SHAFT	66	11	879194192	BOLT (M8 x 35)	38	33
879194248	BOLT	58	26	879194249	BOLT	12	13
879194249	BOLT	18	34	879194249	BOLT	20	29
879194249	BOLT	20	35	879194250	BOLT	22	13
879194250	BOLT	58	35	879194250	BOLT	88	23
879194251	BOLT	6	2	879194251	BOLT	20	31
879194253	BOLT	58	10	879194257	BOLT	56	48
879194257	BOLT	58	42	879194258	SCREW	22	32
879194258	SCREW	90	45	879194261	BOLT	6	7
879194261	BOLT	10	3	879194261	BOLT Lower	18	21
879194261	BOLT	22	36	879194261	BOLT	60	28
879194263	BOLT	24	16	879194263	BOLT	34	23
879194263	BOLT	48	36	879194263	BOLT	78	52
879194263	BOLT	84	52	879194264	BOLT	20	22
879194266	BOLT	24	4	879194266	BOLT	78	42
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8M0087580	BRACKET Throttle Stop	22	43	8M0093610	INSERT Water Jacket Starboard (Black)	38	8
8M0093611	INSERT Water Jacket Port (Black)	38	9	8M0099462	RUBBER MOUNT ASSEMBLY	12	27
8M0100257	DECAL Start	48	45	8M0109533	CARBURETOR ASSEMBLY	30	1
8M0109534	CARBURETOR ASSEMBLY	30	1	8M0109535	CARBURETOR ASSEMBLY	30	1
8M0109535	CARBURETOR ASSEMBLY	88	11	8M0109536	CARBURETOR ASSEMBLY	30	1
8M0119207	THERMOSTAT 60 Degrees	92	-	8M0120838	SERVICE KIT F15/20 Hp Standard (300 Hour)	92	-
8M0122064	PUMP KIT Water - Complete	92	-	8M0122267	STAY	14	14
8M0122268	EXTENSION CORD	14	19	8M0122269	BRACKET	14	22
8M0125035	TILT SOLENOID KIT	12	18	8M0125035	TILT SOLENOID KIT	74	-
8M0127687	HOSE Fuel	34	19	8M0127688	HOSE Fuel	6	30
8M0127689	HOSE Fuel	34	24	8M0129554	CARBURETOR ASSEMBLY	88	11
8M0157133	FILTER Fuel	92	-	8M0162831	FILTER ASSY OIL 4 STROKE	92	-
95218017	PIN Spring	58	29	952189	PIN Dowel	10	31
952189	PIN Dowel	88	8	95220	GASKET	62	5
95220A08	GASKET SET Lower Unit	64	-	95220A08	GASKET SET Lower Unit	66	-
952245	CLAMP	34	12	95229	KEY	44	2
95229	KEY Drive Pulley	46	6	95286025	COLLAR Stainless Steel	48	31
95286027	COLLAR	58	23	95286029	COLLAR (9.5 mm) Stainless Steel	38	14
9528614	BUSHING	16	6	9528619	BUSHING	16	11
952868	COLLAR	34	18	95306	CLAMP	12	5
95306	CLAMP	14	5	95306	CLAMP	20	21
95306	CLAMP	38	23	953181	E RING	54	17
953683	PLUG	62	3	953683	PLUG	62	4
95374	NUT Nylon	56	50	95374	NUT Nylon	58	44
95374001	NUT Nylon	52	23	95374001	NUT Nylon	58	8
95375	WASHER	58	11	95375001	WASHER	58	33
95379	PAD	54	4	95379	PAD	58	31
95383010	SPRING Tilt Stopper	58	24	953832	SPRING	54	21
953921	WASHER Stainless Steel	4	6	953921	WASHER Stainless Steel	12	14
953921	WASHER Stainless Steel	18	31	953921	WASHER Stainless Steel	18	35
953921	WASHER Stainless Steel	20	19	953921	WASHER Stainless Steel	20	32
953921	WASHER Stainless Steel	22	14	953921	WASHER Stainless Steel	22	20
953921	WASHER Stainless Steel	24	7	953921	WASHER Stainless Steel	56	47
953921	WASHER Stainless Steel	58	36	953921	WASHER Stainless Steel	78	45
953921	WASHER Stainless Steel	84	45	9539210	WASHER	22	41
953923	WASHER Rubber	88	18	953925	WASHER	56	46
953926	WASHER	16	3	95395	CLIP Stainless Steel	38	27
953951	CLAMP	18	7	953951	CLAMP	18	26
953951	CLAMP	34	6	953951	CLAMP	78	84
953951	CLAMP	84	84	NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-
NSS	NOT SOLD SEPARATE Decal-Spark Plug	20	28	NSS	NOT SOLD SEPARATE	38	10
NSS	NOT SOLD SEPARATE Decal-Engine Oil	42	14	NSS	NOT SOLD SEPARATE Piston Ring-Second	46	9
NSS	NOT SOLD SEPARATE Piston Ring-Oil	46	10	NSS	NOT SOLD SEPARATE TILLER HANDLE ASSEMBLY	76	1
NSS	NOT SOLD SEPARATE GEAR ASSEMBLY, Throttle Only	76	41	NSS	NOT SOLD SEPARATE TILLER HANDLE ASSEMBLY	82	1
NSS	NOT SOLD SEPARATE GEAR ASSEMBLY, Throttle Only	82	41				