

Parts Manual

Cat.# 90-8M0125267

Revised 09-21-2020

TABLE OF CONTENTS

Cat.# 90-8M0125267

Service/Support Material	1
Top Cowl	3
Bottom Cowl	5
Decals Top Cowl - Serial #0R991812 and Below	7
Decals Top Cowl - Serial #0R991813 and Above	9
Electrical Bracket and Cover	11
Starter Motor and Rectifier	13
Starter Motor Components	15
Flywheel, ECU, Wiring Harness	17
Recoil Starter	19
Throttle and Shift Linkage Remote Control	21
Throttle and Shift Linkage Tiller	23
Fuel Pump and Lines Mechanical	25
Fuel Rail and Vapor Seperator	27
Vapor Separator Components	29
Intake Manifold	31
Intake/Exhaust Valves	33
Cylinder Block	35
Cylinder Head	37
Camshaft and Oil Pump	39
Crankshaft, Pistons and Connecting Rods	41
Tiller Handle	43
Steering Arm	47
Clamp Brackets/Swivel Bracket Manual Tilt	49
Clamp Brackets/Swivel Bracket Power Tilt	53
Driveshaft Housing	55
Gear Housing Driveshaft	57
Gear Housing Propeller Shaft	61
Power Tilt Components	63
Tools	65
Powerhead Gasket Set Components	67
Accessories	69
Tiller Handle Conversion Kit RC to Tiller - 8M0137854	71
Remote Control Conversion Kit Tiller to RC - 8M0140122	73
Maintenance Kits	75

Service/Support Material

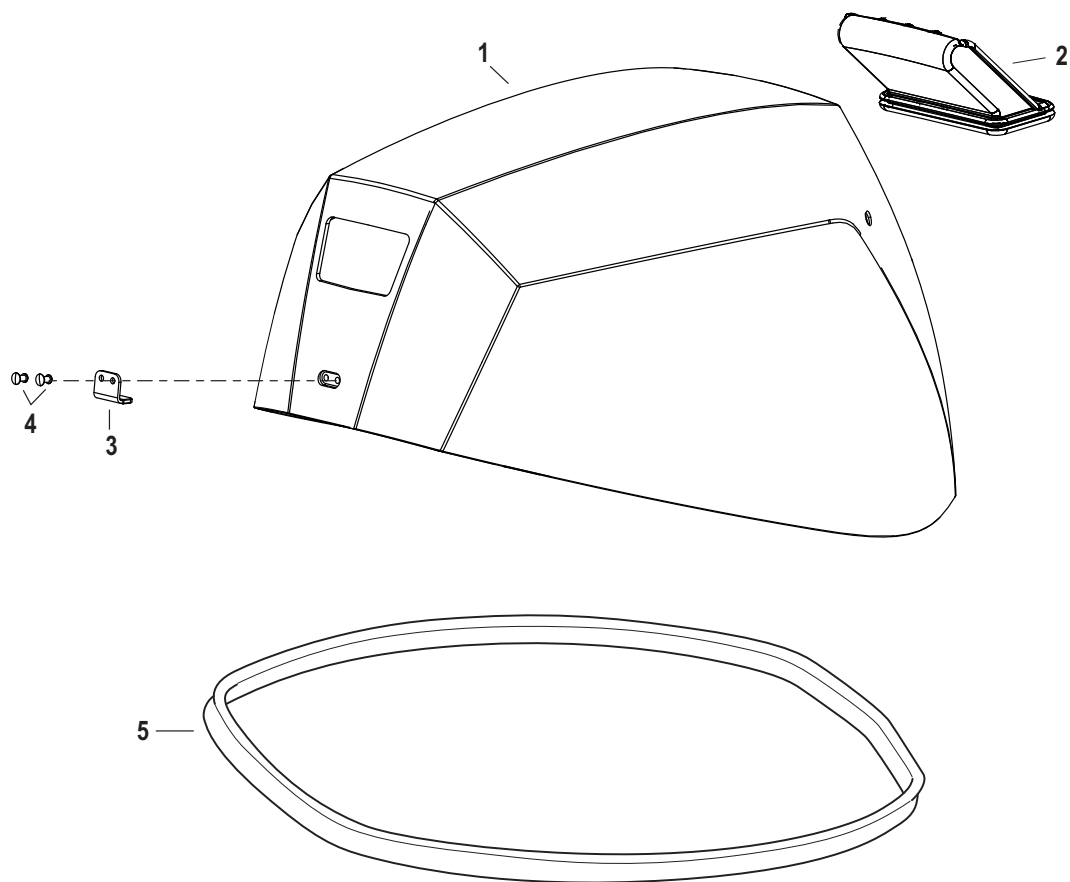
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0125267	PARTS MANUAL 15/20 EFI/2 Cylinder/ 4-Stroke		1	
-	0090	8M0125264	OWNERS MANUAL 15/20 EFI 4-STROKE		1	
-	0090	8M0125265	SERVICE MANUAL 15/20 EFI 4-Stroke		1	
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	Contact Mercury Marine Warranty Administration for Replacement (Service Bulletin 2009-18)	1	[1]
-	0090	8M0131791	OWNERS MANUAL 10 HP		1	
-	0090	8M0131792	SUPPLEMENT-OPERATION MANUAL		1	
-	0090	8M0131793	OWNERS MANUAL 15 HP SeaPro		1	
-		NSS	NOT SOLD SEPARATE Serial Plate	Contact Mercury Marine Warranty Administration for Replacement	1	

PART NOTES:

[1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

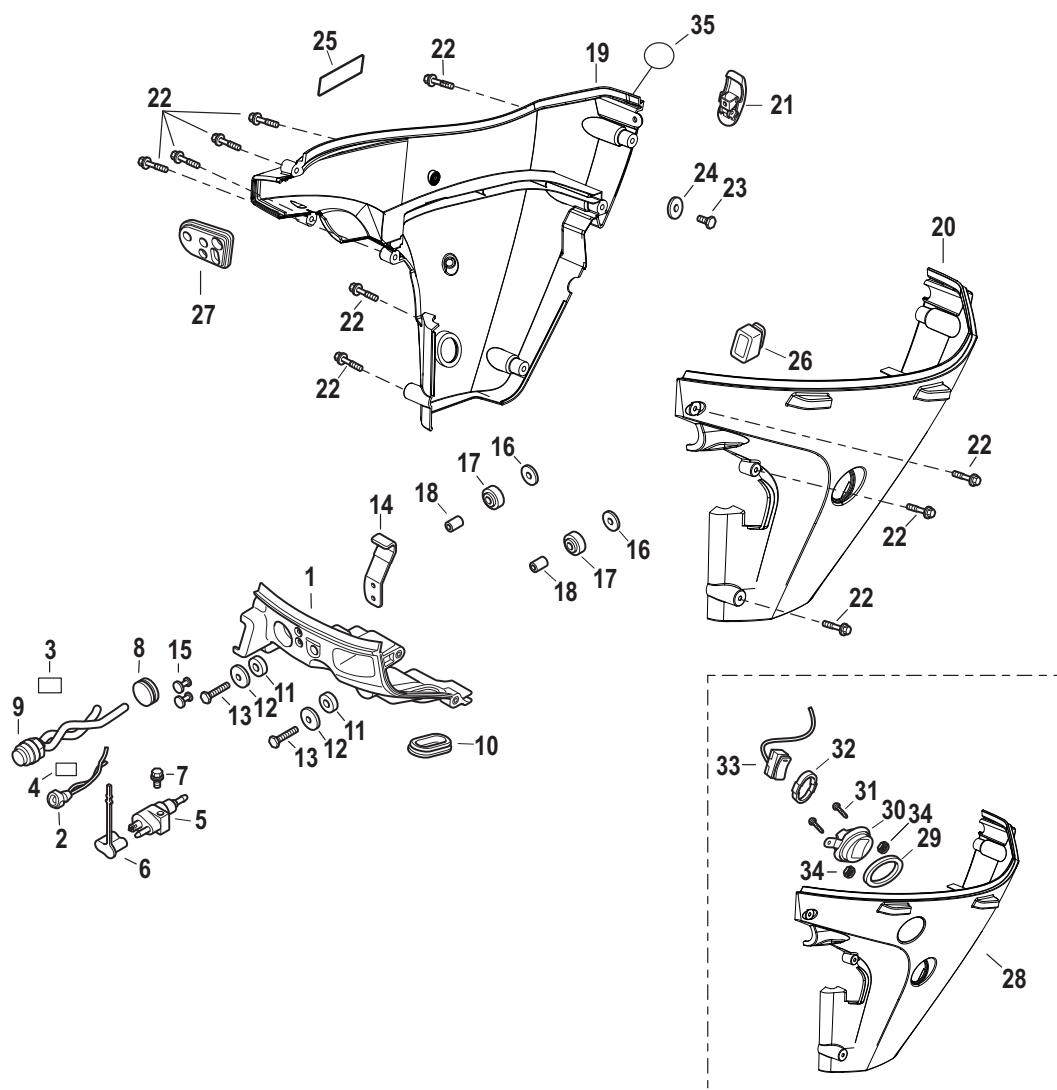


65113

Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0134515	TOP COWL ASSEMBLY Black, Non Decaled		1	
1	0100	8M0134516	TOP COWL ASSEMBLY Silver, Non Decaled		1	
2	0000	8M0135853	AIR GUIDE		1	
3	0000	8M0137383	COVER Front Stay		1	
4	0017	8M0137384	RIVET		2	
5	0026	8M0135852	SEAL Top Cowl		1	

Bottom Cowl



65101

Bottom Cowl

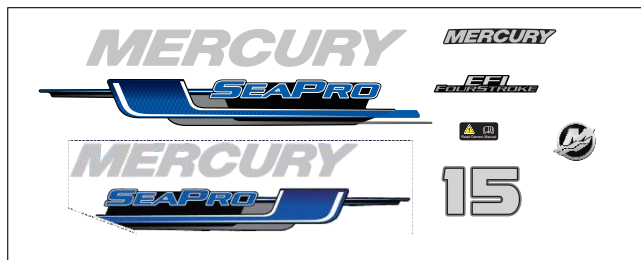
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0135860	FRONT PANEL		1	
2	0000	8M0135849	PILOT LAMP		1	
3	0037	859278004	DECAL Start		1	
4	0037	8M0140126	DECAL Engine Icon		1	
5	0022	15781A5	CONNECTOR Fuel - Brass		1	
6	0000	878311	CAP		1	
7	0010	8248324	SCREW (M6 x 16)		1	
8	0025	16226	GROMMET		1	
9	0087	853820A02	SWITCH ASSEMBLY Start		1	
10	0025	8M0135850	GROMMET		1	
11	0023	8537437	MOUNT Rubber		2	
12	0012	898101960	WASHER Rubber		2	
13	0010	8M0124428	BOLT		2	
14	0000	8M0137379	COVER Front Stay		1	
15	0017	8M0137384	RIVET		2	
16	0012	161404	WASHER		2	
17	0025	8518153	GROMMET		2	
18	0000	8M0139792	COLLAR		2	
19	0100	8M0134509	COVER Driveshaft Housing Starboard		1	
20	0100	8M0134510	COVER Driveshaft Housing Port	Manual Tilt	1	
21	0000	8M0063135	COWL LATCH ASSEMBLY		1	
22	0010	8M0137380	BOLT		10	
23	0010	8M0088179	BOLT		1	
24	0012	898101937	WASHER		1	
25	0037	8M0076191	DECAL NOTICE THIS SIDE UP		1	
26	0025	8M0137837	GROMMET		1	
27	0025	8M0137385	GROMMET	Remote Control	1	
27	0025	8M0137381	GROMMET	Tiller	1	
28	0100	8M0134511	COVER Driveshaft Housing Port	Power Tilt	1	
29	0025	898101145	O-RING		1	
30	0000	8M0141127	PT SWITCH HOLDER		1	
31	0010	879194330	SCREW		2	
32	0000	8M0139794	GROMMET		1	
33	0087	8M0141124	SWITCH POWER TILT		1	
34	0011	8M0137387	NUT		2	
35		NSS	NOT SOLD SEPARATE	3 STAR DECAL - CONTACT MERCURY MARINE WARRANTY ADMINISTRATION FOR REPLACEMENT	1	

Decals Top Cowl - Serial #0R991812 and Below



— 1

10 — 3
15 — 4
20 — 5



— 2



— 6



— 8



— 7



— 10



— 11



— 9



— 12



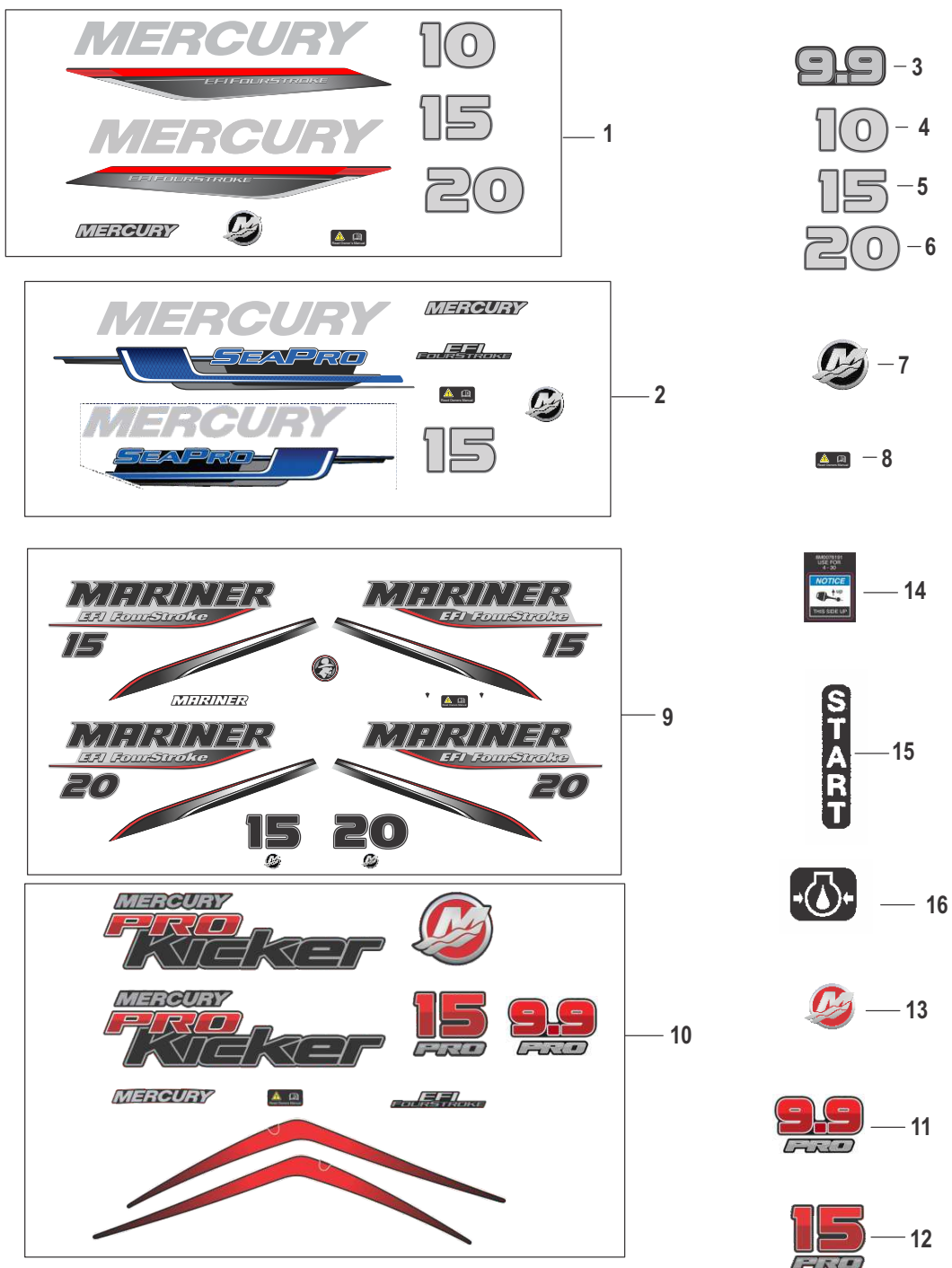
— 13

65115

Decals Top Cowl - Serial #0R991812 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0132330	DECAL SET Mercury		1	
2	0037	8M0132331	DECAL SET SeaPro		1	
3	0037	8M0082467	DECAL Horsepower 10	Non-SeaPro	1	
4	0037	8M0073690	DECAL Horsepower 15		1	
5	0037	8M0073691	DECAL Horsepower 20	Non-SeaPro	1	
6	0037	8M0050645	DECAL M-icon		1	
7	0037	8M0056643	DECAL Read Manual		1	
8	0037	8M0132333	DECAL SET Mariner		1	
9	0037	8M0132332	DECAL SET ProKicker		1	
10	0037	8M0076191	DECAL NOTICE THIS SIDE UP		1	
11	0037	859278004	DECAL Start		1	
12	0037	896854007	DECAL Oil Pressure		1	
13	0037	8M0043700	M-ICON Red, 39mm		1	

Decals Top Cowl - Serial #0R991813 and Above

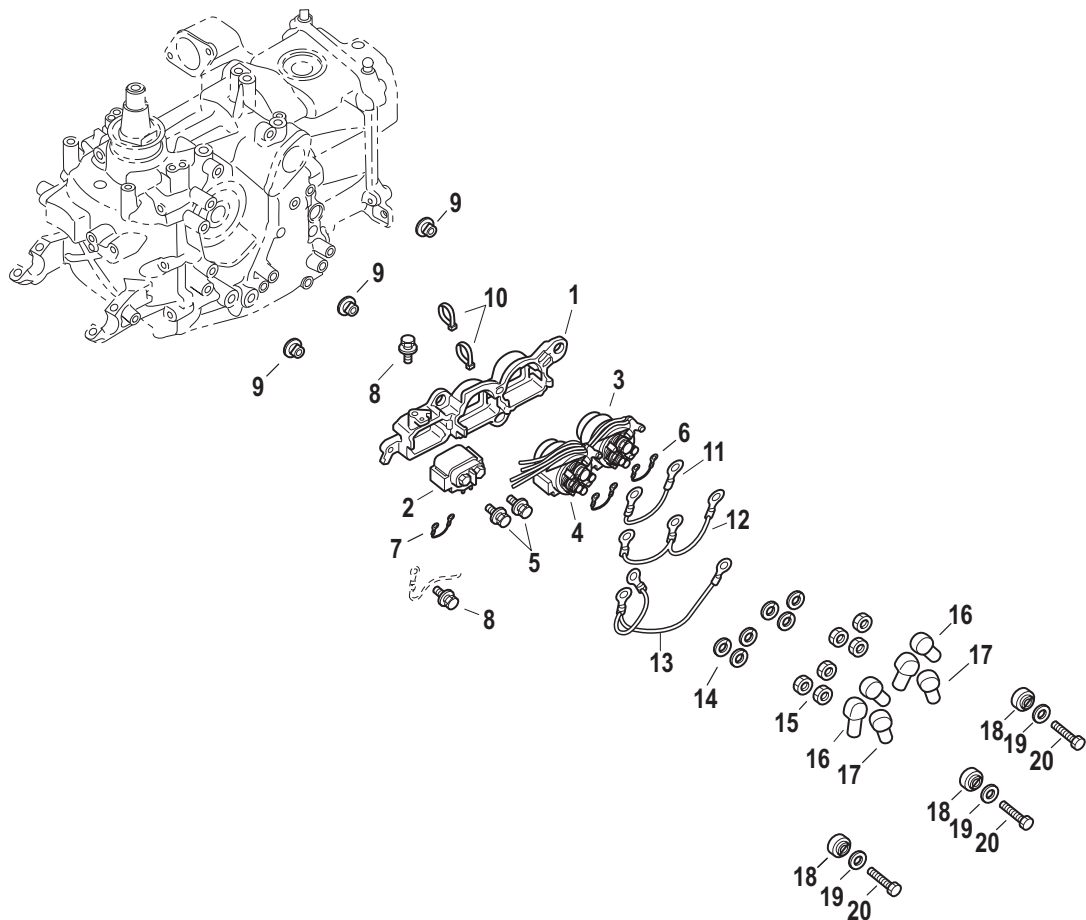


71257

Decals Top Cowl - Serial #0R991813 and Above

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0170757	DECAL SET 10, 15, 20 HP		1	
2	0037	8M0132331	DECAL SET SeaPro		1	
3	0037	8M0161263	DECAL Rear 9.9 HP	Non-SeaPro	1	
4	0037	8M0082467	DECAL Horsepower 10	Non-SeaPro	1	
5	0037	8M0073690	DECAL Horsepower 15		1	
6	0037	8M0073691	DECAL Horsepower 20	Non-SeaPro	1	
7	0037	8M0050645	DECAL M-icon		1	
8	0037	8M0056643	DECAL Read Manual		1	
9	0037	8M0132333	DECAL SET Mariner		1	
10	0037	8M0132332	DECAL SET ProKicker		1	
11	0037	8M0173449	DECAL Rear, 9.9 HP ProKicker		1	
12		8M0173831	DECAL Rear, 15 HP Prokicker		1	
13	0037	8M0043700	M-ICON Red, 39mm		1	
14	0037	8M0076191	DECAL NOTICE THIS SIDE UP		1	
15	0037	859278004	DECAL Start		1	
16	0037	896854007	DECAL Oil Pressure		1	

Electrical Bracket and Cover



65018

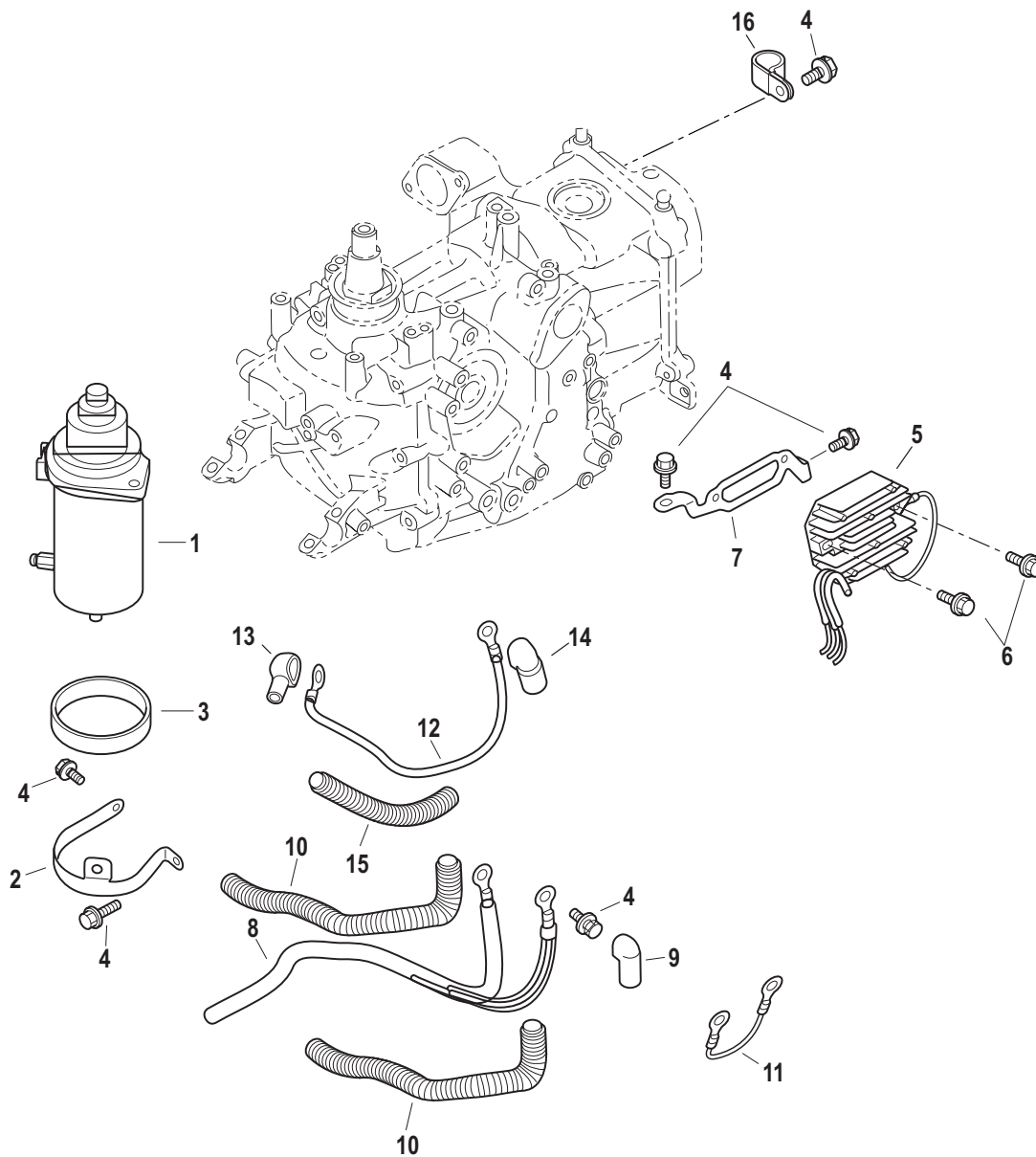
Electrical Bracket and Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0137329	BRACKET		1	[1]
2	0089	853809001	SOLENOID Starter		1	[1]
3	0087	8518391	SOLENOID SWITCH		1	
4	0087	851839	SOLENOID SWITCH		1	
5	0010	823042059	BOLT		2	[1]
6	0083	8M0140106	DIODE Supression		2	
7	0083	8M0140103	DIODE Supression		1	
8	0010	8230427	BOLT ASSEMBLY (M6 x 12)		2	
9	0023	8M0137298	COLLAR		3	[1]
10	0000	56762	TIE STRAP (4.00 Inches)		2	
11	0084	853740	GROUND WIRE		1	
12	0084	8M0134473	WIRE ASSEMBLY		1	
13	0084	8M0134474	WIRE ASSEMBLY		1	
14	0013	400256	LOCKWASHER (M6)		6	
15	0011	400212	NUT (M6) Stainless Steel		6	
16	0085	853816004	BOOT Red		4	
17	0085	8538161	CAP		2	
18	0023	8M0135593	MOUNT Rubber		3	[1]
19	0012	953921	WASHER Stainless Steel		3	[1]
20	0010	4000330	SCREW (M6 x 25)		3	[1]
-	0000	8M0137846	ELECTRIC START KIT		1	

PART NOTES:

[1] - COMPONENT OF ELECTRIC START KIT 8M0137846

Starter Motor and Rectifier



65017

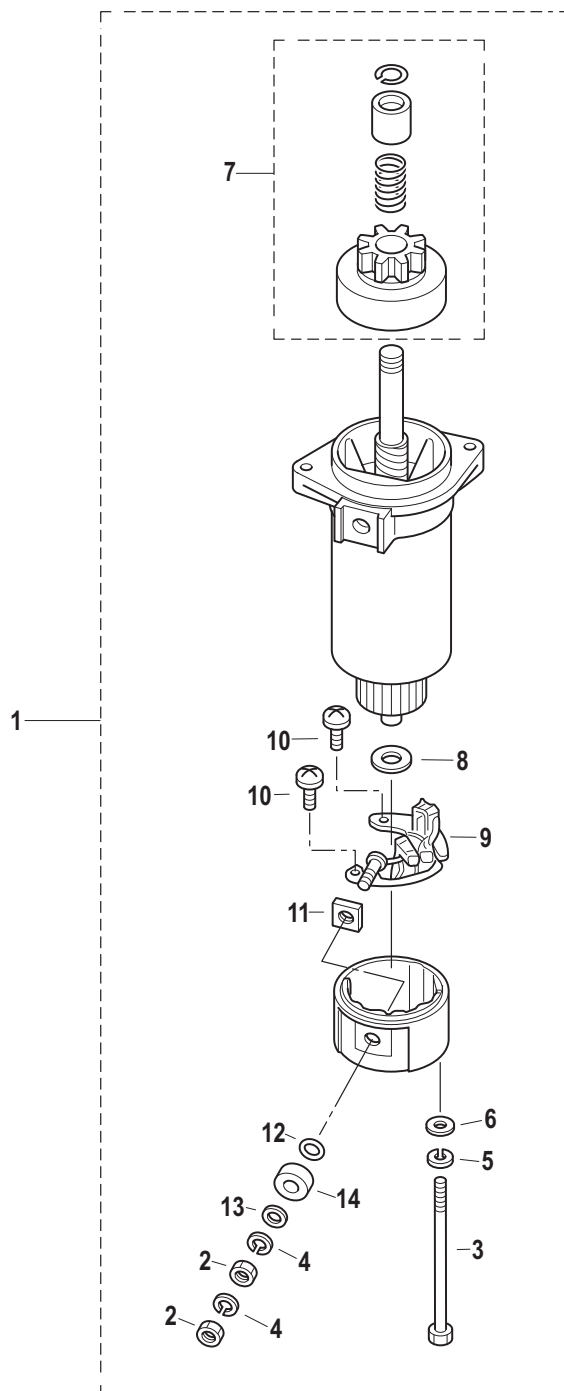
Starter Motor and Rectifier

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	8M0134475	STARTER MOTOR		1	[1]
2	0000	8M0137335	BAND Starter Motor		1	
3	0000	851837	MOUNT Rubber		1	
4	0010	8230427	BOLT ASSEMBLY (M6 x 12)		6	[2]
5	0000	8M0134477	RECTIFIER		1	[2]
6	0010	167051	BOLT (M6 x 20)		2	[2]
7	0000	8M0137336	BRACKET Rectifier		1	[2]
8	0084	8M0134478	BATTERY CABLE		1	
9	0000	853741001	CAP Terminal		1	
10	0032	895108008	SLEEVE Protective		2	[1]
11	0084	853740	GROUND WIRE		1	
12	0084	8M0137337	STARTER CABLE		1	
13	0085	853816003	BOOT Red		1	
14	0085	853816002	BOOT		1	
15	0000	853740018	SLEEVE Protective		1	[1]
16	0054	953951	CLAMP		1	
-	0000	8M0137846	ELECTRIC START KIT		1	
-	0000	8M0137842	BATTERY CHARGING KIT		1	

PART NOTES:

- [1] - COMPONENT OF ELECTRIC START KIT 8M0137846
- [2] - COMPONENT OF BATTERY CHARGING KIT 8M0137842

Starter Motor Components



65015

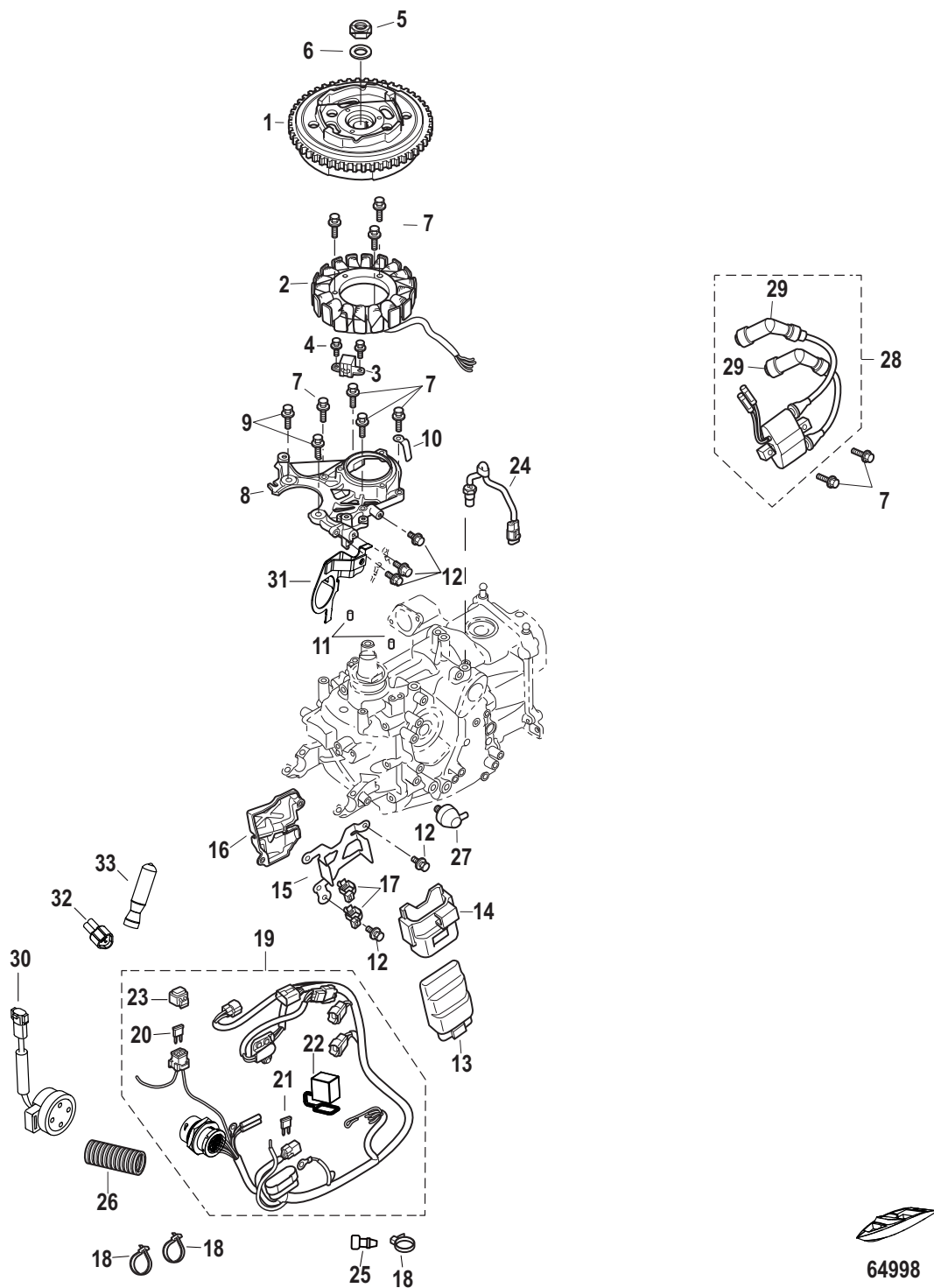
Starter Motor Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0050	8M0134475	STARTER MOTOR		1	[1]
2	0011	853722026	NUT		2	
3	0010	8M0137330	BOLT		2	
4	0013	400256	LOCKWASHER (M6)		2	
5	0013	898101181	LOCKWASHER		2	
6	0012	898101215	WASHER		2	
7	0000	8M0135711	PINION ASSEMBLY		1	
8	0012	8M0135543	WASHER		1	
9	0000	8M0135544	HOLDER Brush		1	
10	0010	16821	SCREW		2	
11	0023	8M0135546	BUSHING		1	
12	0025	8M0135547	O-RING		1	
13	0012	16826	WASHER Stainless Steel		1	
14	0023	8M0135545	BUSHING		1	
-	0000	8M0137846	ELECTRIC START KIT		1	

PART NOTES:

[1] - COMPONENT OF ELECTRIC START KIT 8M0137846

Flywheel, ECU, Wiring Harness



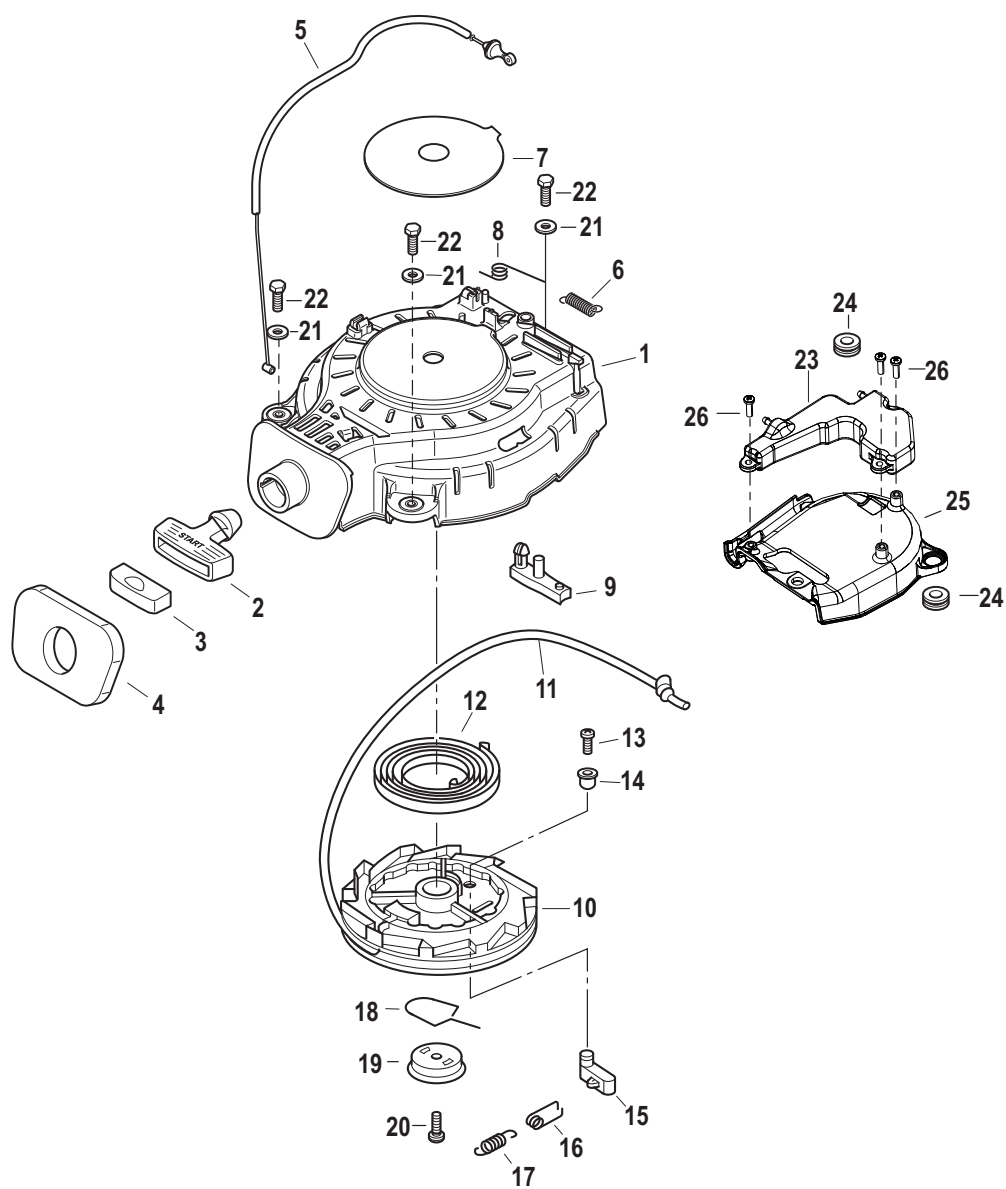
Flywheel, ECU, Wiring Harness

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0200	8M0134469	FLYWHEEL	All Models	1	[1]
2	0000	8M0134470	ALTERNATOR	All Models	1	[2]
3	0000	8M0135822	COIL Pulsar		1	
4	0010	823042067	SCREW		2	
5	0011	851832001	NUT Gold		1	
6	0012	853991002	WASHER		1	
7	0010	823042	BOLT		9	
8	0000	8M0134471	BRACKET Coil		1	
9	0010	823042073	SCREW		2	
10	0054	8M0130961	CLAMP		1	
11	0017	16119	PIN Dowel		2	
12	0010	8230427	BOLT ASSEMBLY (M6 x 12)		5	
13		8M0173455	ECU Engine Control Unit	9.9 HP ProKicker	1	
13	0000	8M0135815	ECU Engine Control Unit	10/15 HP/ 15 HP ProKicker	1	
13	0000	8M0135817	ECU Engine Control Unit	20 HP	1	
13	0000	8M0135819	ECU Engine Control Unit	15 HP SeaPro	1	
13	0000	8M0139796	ECM 15 HP	Japan Models Only	1	
13	0000	8M0139798	ECM 20 HP	Japan Models Only	1	
14	0000	8M0137320	ECU HOLDER		1	
15	0000	8M0137321	PLATE		1	
16	0000	8M0139432	PLATE		1	
17	0054	898101949	CLAMP		2	
18	0054	816311T	TIE STRAP (8.00 Inches)		2	
19	0084	8M0134517	HARNESS ASSEMBLY	Non Power Trim Models	1	[1]
19	0084	8M0134518	HARNESS ASSEMBLY	Power Trim Models	1	[1]
20	0088	853814002	FUSE 20 Ampere		1	
21	0088	853814003	FUSE 15 Ampere		1	
22	0019	8M0137322	PLUG Cable Terminal		1	
23	0025	8M0106928	GROMMET		1	
24	0000	8M0135709	SENSOR Coolant Temperature		1	
25	0019	853994	PLUG		2	
26	0023	879705003	SLEEVE		1	
27	0087	803538	SWITCH ASSEMBLY Oil Pressure		1	
28	0000	8M0134472	IGNITION COIL		1	
29	0085	898101141	BOOT		2	
30	0000	898101134	ALARM		1	
31	0000	8M0137328	BRACKET	14 Pin	1	
32	0019	8M0137325	TERMINAL COVER	Non Power Tilt Electric Start Models Only	1	
33	0019	8M0137324	TERMINAL COVER	Manual Start Models Only	1	
-	0000	8M0137846	ELECTRIC START KIT		1	

PART NOTES:

- [1] - COMPONENT OF ELECTRIC START KIT 8M0137846
- [2] - COMPONENT OF ELECTRIC START KIT 8M0137846
COMPONENT OF BATTERY CHARGING KIT 8M0137842

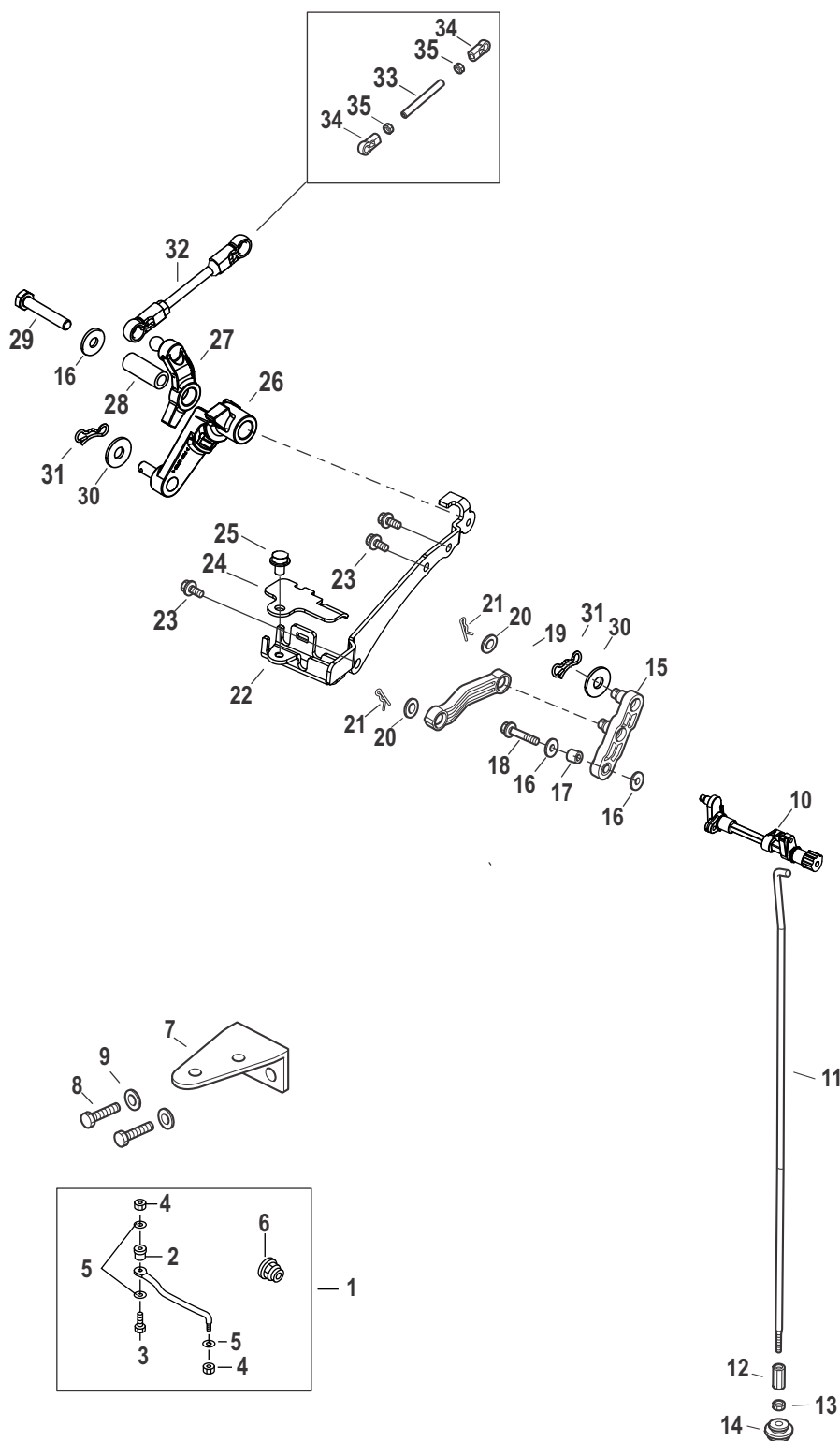
Recoil Starter


64997

Recoil Starter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0134467	RECOIL STARTER ASSEMBLY		1	
1	0000	8M0135913	CASE Starter		1	
2	0000	8M0136189	HANDLE Starter		1	
3	0000	898101325	ANCHOR Rope		1	
4	0000	8M0135611	SEAL Starter		1	
5	0084	8M0135610	LOCK WIRE Starter		1	
6	0024	898101185	SPRING		1	
7	0037	8M0137310	DECAL Caution		1	
7	0037	8M0137311	DECAL Caution	EU Models	1	
8	0024	812645008	SPRING		1	
9	0000	804031002	LOCK Starter		1	
10	0000	898103118	REEL		1	
11	0050	8M0110715	ROPE Starter		1	
12	0024	804024008	SPRING Starter		1	
13	0010	898103121	SCREW Tapping		1	
14	0023	898103120	BUSHING		1	
15	0000	898103119	RATCHET		1	
16	0000	898101148	GUIDE Ratchet		1	
17	0024	8M0135608	SPRING Return		1	
18	0024	8M0135609	SPRING Friction		1	
19	0000	812638002	PLATE Friction		1	
20	0010	8M0139430	SCREW		1	
21	0012	953921	WASHER Stainless Steel		3	
22	0010	8M0137309	BOLT		3	
23	0000	8M0139800	AIR VENT ASSEMBLY		1	
24	0025	881305002	GROMMET		2	
25	0000	8M0134468	COVER Belt		1	
26	0010	8M0139802	SCREW Tapping		3	

Throttle and Shift Linkage Remote Control



65161

Throttle and Shift Linkage Remote Control

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	853824A04	DRAG LINK ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE	Spacer	1	
3	0010	851866007	BOLT		1	
4	0011	161473	NUT Nylon		2	
5	0012	9539210	WASHER		3	
6	0000	853825	CAP		1	
7	0000	8M0135856	PLATE Steering		1	
8	0010	8M0135857	BOLT		2	
9	0012	879194340	WASHER		2	
10	0000	8M0134501	SHAFT Shift Lever		1	
11	0000	8M0135825	ROD Shift, Short		1	
11	0000	8M0135826	ROD Shift, Long		1	
12	0000	8M0135827	JOINT Shift Rod		1	
13	0011	16081	NUT Stainless Steel		1	
14	0025	8M0137340	GROMMET		1	
15	0000	8M0135911	ARM Shift		1	
16	0012	953921	WASHER Stainless Steel		3	
17	0023	8M0137300	COLLAR		1	
18	0010	4000330	SCREW (M6 x 25)		1	
19	0000	8M0135854	ROD Shift Lever		1	
20	0012	953925	WASHER		2	
21	0018	8150262	COTTER PIN		2	
22	0000	8M0137835	BRACKET Cable		1	
23	0010	8248324	SCREW (M6 x 16)		3	
24	0054	8M0139043	CLIP Cable		1	
25	0010	823042059	BOLT		1	
26	0000	8M0135855	ARM Throttle		1	
27	0000	8M0135912	OPENER Throttle		1	
28	0023	8M0137299	COLLAR		1	
29	0010	4000333	SCREW (M6 x 40)		1	
30	0012	8M0137389	WASHER		2	
31	0054	8M0021224	CLIP Bow-Tie		2	
32	0000	8M0135708	LINK ROD ASSEMBLY		1	
33	0000	8M0137318	ROD Throttle		1	
34	0000	853745	CAP		2	
35	0011	16081	NUT Stainless Steel		2	

Throttle and Shift Linkage Tiller



65154

Throttle and Shift Linkage Tiller

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0137317	BRACKET Throttle Wire		1	
2	0054	8M0140788	CLAMP		1	
3	0010	8248324	SCREW (M6 x 16)		7	
4	0024	8M0137313	SPRING		1	
5	0012	953921	WASHER Stainless Steel		4	
6	0000	8M0135707	THROTTLE DRUM		1	
7	0023	8M0137299	COLLAR		1	
8	0010	4000333	SCREW (M6 x 40)		1	
9	0000	8M0135708	LINK ROD ASSEMBLY		1	
10	0000	8M0137318	ROD Throttle		1	
11	0000	853745	CAP		2	
12	0011	16081	NUT Stainless Steel		3	
13	0000	8M0137312	BALL JOINT		1	
14	0000	8M0134501	SHAFT Shift Lever		1	
15	0000	8M0135825	ROD Shift, Short		1	
15	0000	8M0135826	ROD Shift, Long		1	
16	0000	8M0135827	JOINT Shift Rod		1	
17	0025	8M0137340	GROMMET		1	
18	0000	8M0135811	HOLDER		1	
19	0000	8M0135812	HOLDER		1	
20	0010	167051	BOLT (M6 x 20)		4	
21	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
22	0000	8M0135810	STOPPER Shift Lever		1	
23	0087	8M0127937	SWITCH Neutral		1	
24	0000	803841	ACTUATOR		1	
25	0000	8M0135828	BRACKET Neutral Switch		1	
26	0000	8M0135809	STOPPER Shift Lever		2	
27	0000	8M0135813	ARM Shift		1	
28	0023	8M0137300	COLLAR		1	
29	0010	4000330	SCREW (M6 x 25)		1	
30	0000	8M0135854	ROD Shift Lever		1	
31	0012	953925	WASHER		2	
32	0054	8M0021224	CLIP Bow-Tie		2	



64732

Fuel Pump and Lines Mechanical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	803529T04	PUMP ASSEMBLY Fuel		1	
2	0025	16109003	O-RING		1	[1]
3	0010	823042	BOLT		2	
4	0032	8M0135705	HOSE Fuel	EPA	1	
4	0032	8M0135703	HOSE Fuel	NON EPA	1	
5	0032	8M0135706	HOSE Fuel	EPA	1	
5	0032	8M0135704	HOSE Fuel	NON EPA	1	
6	0054	8M0129429	HOSE CLAMP		6	
7	0035	8M0134466	FILTER Fuel		1	
8	0000	8M0137308	HOLDER Fuel Filter		1	
9	0000	8M0138562	PLATE		1	
10	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
11	0054	8M0138567	CLAMP		2	
12	0032	8M0069791	HOSE	EPA	1	
12	0032	8M0135823	HOSE Fuel	NON EPA	1	
-	0027	8M0134438	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438

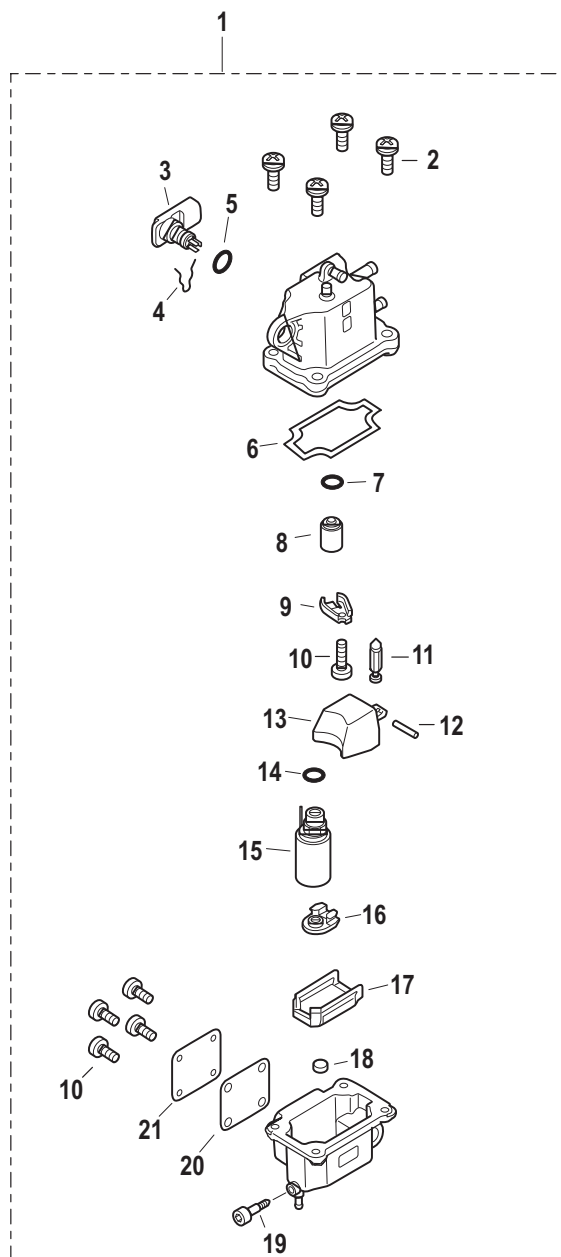
Cat.# 90-8M0125267
Fuel Rail and Vapor Seperator



Fuel Rail and Vapor Separator

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0134458	FUEL RAIL ASSEMBLY		1	
2	0000	8M0134459	FUEL INJECTOR ASSEMBLY		2	
3	0025	8M0138599	SEAL RING		2	
4	0000	883542001	VALVE		1	
5	0022	805515001	CAP Valve		1	
6	0022	8M0135592	FITTING Nipple		1	
7	0025	804840007	O-RING		2	
8	0054	804830002	CLAMP		1	
9	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
10	0010	823042	BOLT		2	
11	0000	8M0134460	INSULATOR		1	
12	0000	8M0134463	VAPOR SEPERATOR ASSEMBLY		1	
13	0023	8M0135593	MOUNT Rubber		2	
14	0023	8M0137298	COLLAR		2	
15	0012	953921	WASHER Stainless Steel		2	
16	0010	4000330	SCREW (M6 x 25)		2	
17	0032	8M0132344	HOSE Fuel		1	
18	0054	898101237	CLAMP		2	
19	0032	8M0132216	HOSE Vent		1	
20	0032	8M0135701	HOSE Vent		1	
21	0032	8M0135702	HOSE Vent		1	
22	0054	8M0138568	CLAMP		1	
23	0032	8M0138601	HOSE Water DRIVESHAFT HOUSING-FUEL COOLER		2	
24	0032	8M0138603	HOSE Cooling IDLE PORT COVER-NIPPLE		1	
25	0032	8M0138605	HOSE Cooling IDLE PORT COVER-FUEL COOLER		1	
26	0022	8M0137341	FITTING Nipple		2	
27	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
28	0032	8M0057112	HOSE		1	

Vapor Separator Components

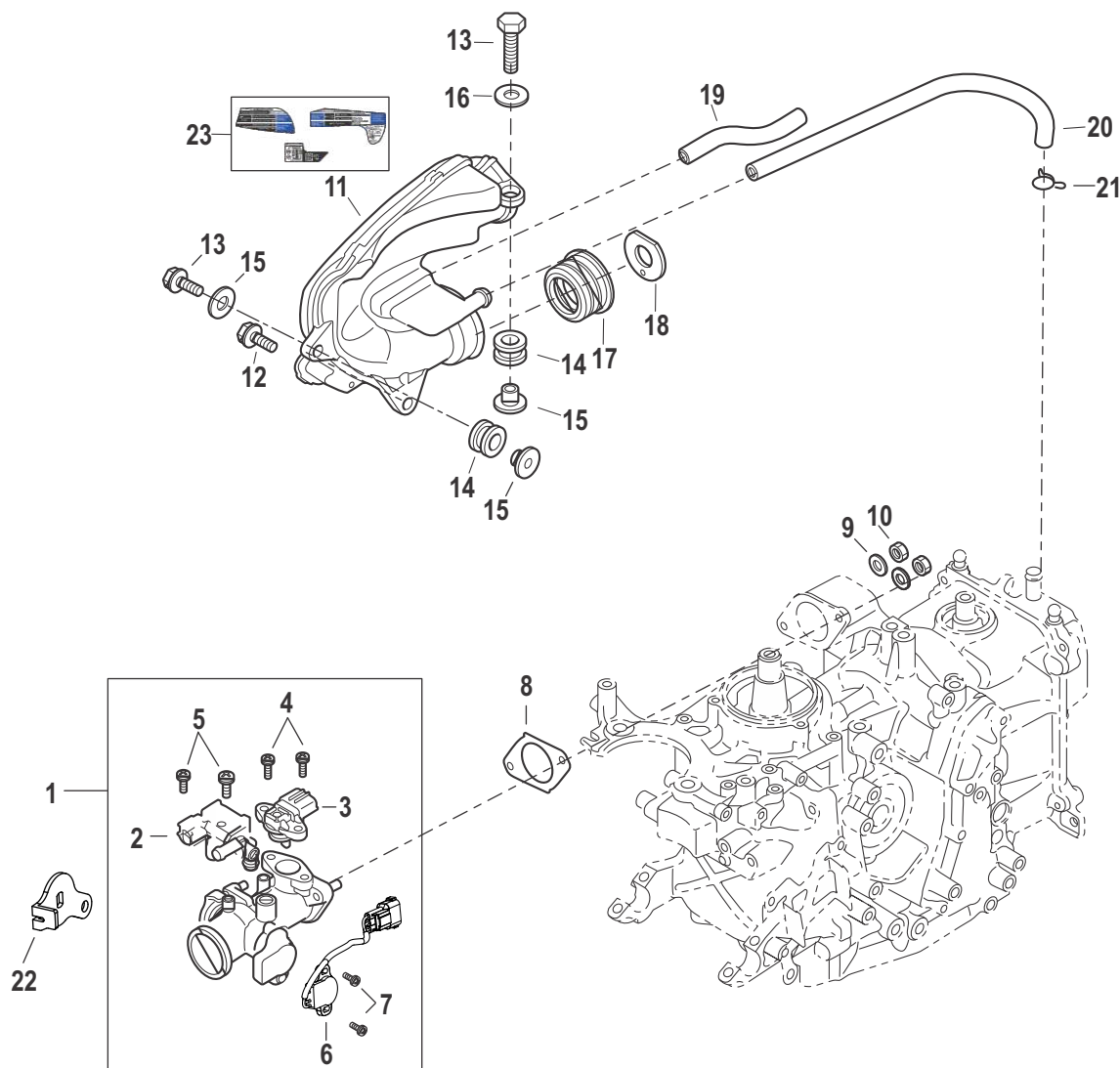


64735

Vapor Separator Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0134463	VAPOR SEPERATOR ASSEMBLY		1	
2	0010	8M0137307	SCREW		4	
3	0000	8M0137305	VST CONNECTOR		1	
4	0054	8M0137306	CLIP		1	
5	0025	8M0135607	ORING		1	
6	0027	8M0135597	GASKET		1	
7	0025	8M0135606	ORING		1	
8	0000	8M0134465	FUEL REGULATOR		1	
9	0000	8M0135604	HOLDER		1	
10	0010	855544013	SCREW		5	
11	0000	8M0135598	FLOAT VALVE ASSEMBLY		1	
12	0017	8M0135599	FLOAT ARM PIN		1	
13	0000	8M0135600	FLOAT		1	
14	0025	8M0135605	ORING		1	
15	0000	8M0134464	FUEL FEED PUMP		1	
16	0035	8M0135602	FILTER INLET		1	
17	0000	8M0135603	HOLDER		1	
18	0025	8M0135601	GROMMET		1	
19	0010	8M0135596	SCREW Drain		1	
20	0025	8M0137304	SEAL		1	
21	0000	8M0139152	COVER		1	

Intake Manifold



64734

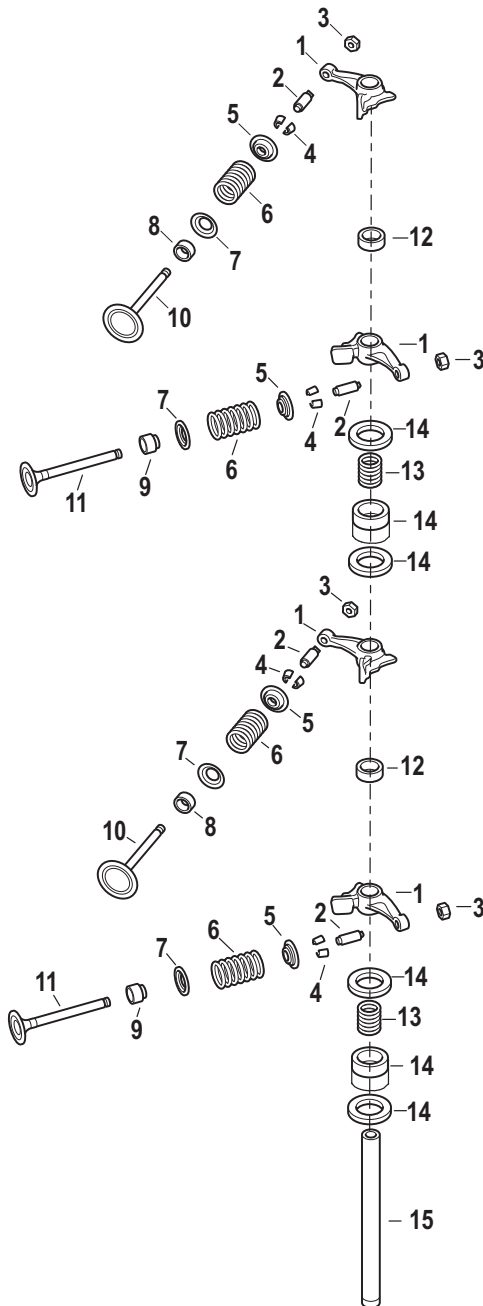
Intake Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0134461	THROTTLE BODY ASSEMBLY		1	
2	0023	8M0132241	SOLENOID IAC		1	
3	0000	8M0132303	SENSOR TMAP		1	
4	0010	855544024	BOLT		2	
5	0010	8M0139039	SCREW		2	
6	0054	8M0132180	SENSOR Throttle Position		1	
7	0010	8M0153617	SCREW		2	
8	0027	898101981	GASKET		1	[1]
9	0012	16826	WASHER Stainless Steel		2	
10	0011	400212	NUT (M6) Stainless Steel		2	
11	0000	8M0134462	INTAKE SILENCER ASSEMBLY		1	
12	0010	8M0102279	BOLT		1	
13	0010	8248324	SCREW (M6 x 16)		2	
14	0023	8M0135593	MOUNT Rubber		2	
15	0023	8M0137298	COLLAR		2	
16	0012	953921	WASHER Stainless Steel		2	
17		8M0173453	GASKET Restrictor	9.9 HP Only	1	
17	0027	8M0137301	GASKET		1	
18		8M0173451	RESTRICTOR	9.9 HP Only	1	
18	0000	8M0137303	RESTRICTOR	10 Norway/15 HP Only	1	
19	0032	8M0139041	HOSE		1	
20	0032	8M0136227	HOSE Breather		1	
21	0054	952245	CLAMP		1	
22	0000	8M0137319	STOPPER Throttle Lever		1	
23	0037	8M0137391	DECAL Schedule Maintenance		1	
23	0037	8M0137392	DECAL Schedule Maintenance, SeaPro		1	
23	0037	8M0137393	DECAL Schedule Maintenance, ProKicker		1	
23	0037	8M0137394	DECAL Schedule Maintenance, Japan		1	
-	0027	8M0134438	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438

Intake/Exhaust Valves



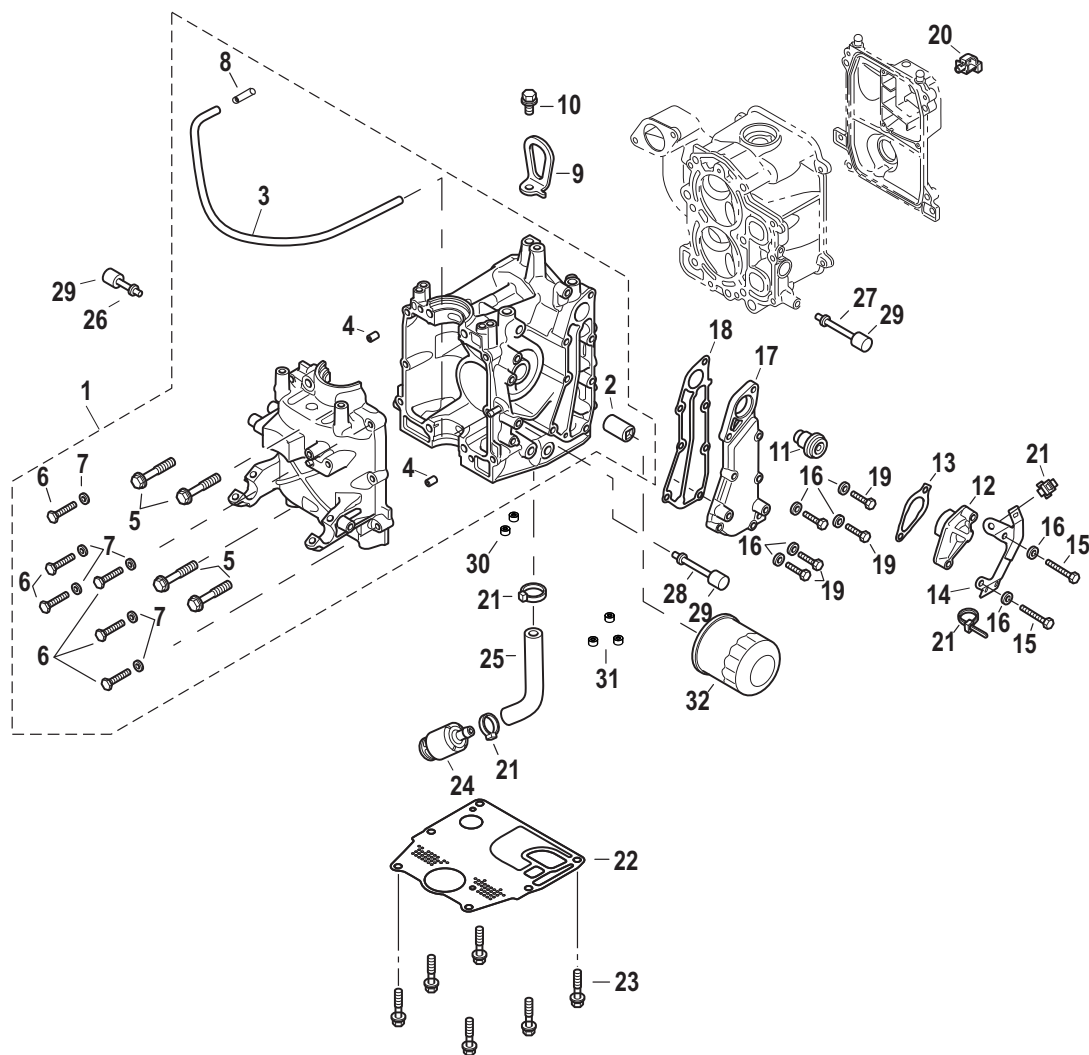
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0135595	ROCKER ARM		1	[1]
2	0010	825046001	SCREW Adjusting		4	[1]
3	0011	826150001	NUT Adjusting		4	[1]
4	0028	803556	KEEPER Valve	[0R965272] & Below	8	[1]
4	0000	8M0152418	RETAINER ASSEMBLY	[0R965273] & Up	8	
5	0000	822650001	RETAINER	[0R965272] & Below	4	[1]
5	0000	8M0152418	RETAINER ASSEMBLY	[0R965273] & Up	4	
6	0024	8M0135586	VALVE SPRING		4	[1]
7	0024	8M0135587	SEAT Valve Spring		4	[1]
8	0026	822647001	SEAL Intake - Black		2	[1]
9	0026	822647002	SEAL Exhaust - Green		2	[1]
10	0000	8M0134434	VALVE Intake		2	[1]
11	0000	8M0134435	VALVE Exhaust		2	[1]
12	0023	8M0135585	COLLAR		2	[1]
13	0024	825452001	SPRING		2	[1]
14	0000	8M0153199	WASHER COLLAR KIT		1	[1]
15	0000	8M0135584	SHAFT Rocker Arm		1	[1]
-	0900	8M0140578	CYLINDER HEAD COMPLETE		1	[1]

PART NOTES:

[1] - COMPONENT OF CYLINDER HEAD COMPLETE 8M0140578

Cylinder Block




65032

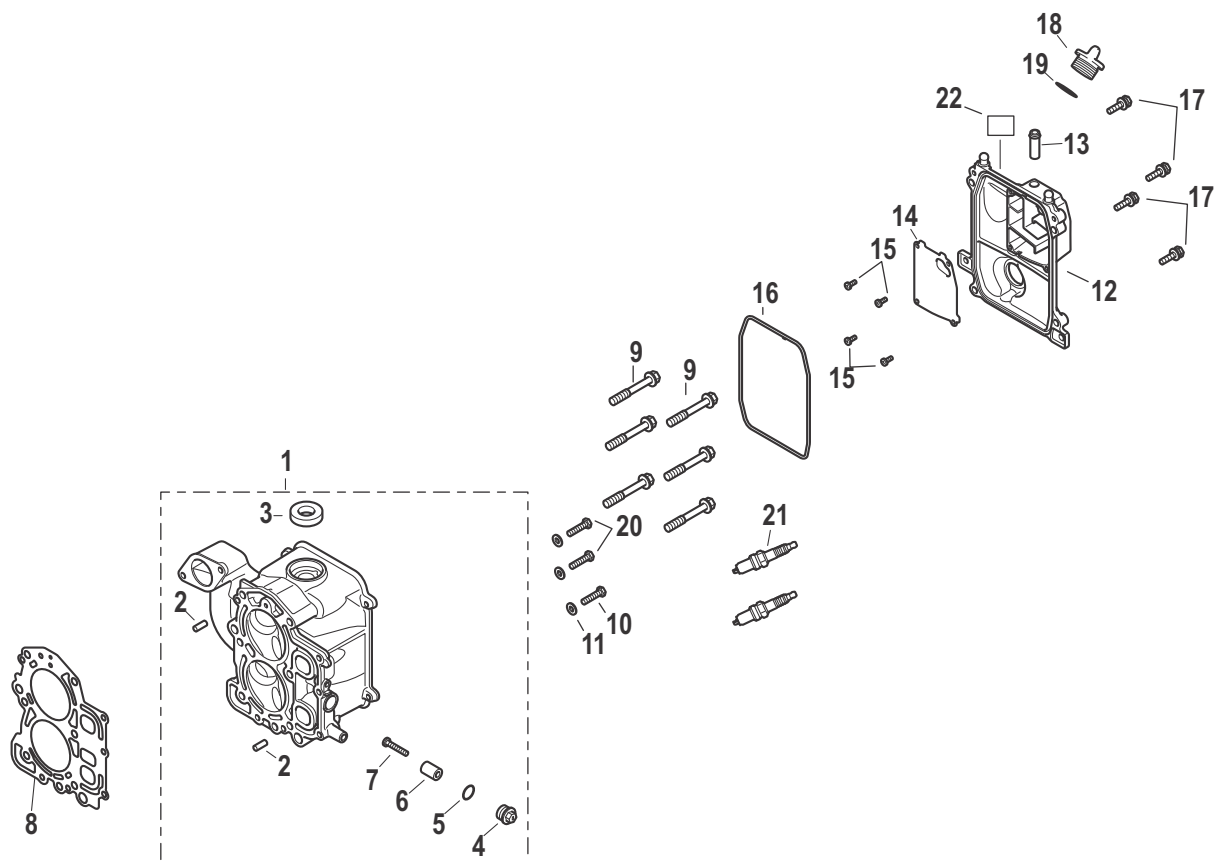
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	8M0134426	CYLINDER BLOCK Bare		1	
2	0010	8M0136162	BOLT Oil Filter		1	
3	0032	879194474	HOSE		1	
4	0017	16119	PIN Dowel		2	[1]
5	0010	855677005	BOLT		4	
6	0010	898103195	BOLT		6	
7	0012	8M0136165	WASHER		6	
8	0022	8M0136164	FITTING Nipple		1	
9	0000	8M0135579	LIFTING EYE		1	
10	0010	8M0098607	BOLT		1	
11	0000	8M0139434	THERMOSTAT		1	
12	0000	8537052	CAP Thermostat		1	
13	0027	853702005	GASKET		1	[2]
14	0000	8M0136166	BRACKET		1	
15	0010	8M0139436	BOLT		2	
16	0012	8M0136165	WASHER		7	
17	0000	8M0134427	COVER Exhaust		1	
18	0027	8M0135580	GASKET Exhaust		1	[2]
19	0010	8M0139438	BOLT		5	
20	0054	898101949	CLAMP		2	
21	0054	816311T	TIE STRAP (8.00 Inches)		3	
22	0027	8M0134519	GASKET Powerhead		1	[2]
23	0010	898103228	BOLT		6	
24	0000	8M0139440	OIL STRAINER ASSEMBLY		1	
25	0032	8M0057116	HOSE		1	
26	0000	8M0141077	COWL SUPPORT		1	
27	0000	8M0139442	COWL SUPPORT		2	
28	0000	8M0139444	COWL SUPPORT		1	
29	0000	8M0137382	COWL SUPPORT Rubber		3	
30	0019	8M0136163	PLUG Taper		4	[1]
31	0019	803593	PLUG		3	
32	0035	822626K03	FILTER ASSEMBLY Oil		1	[3]
-	0061	8M0134425	LONG BLOCK		1	
-	0027	8M0134438	POWERHEAD GASKET SET		1	
-	0900	8M0140578	CYLINDER HEAD COMPLETE		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD COMPLETE 8M0140578
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438
- [3] - Alternate part numbers:
- 822626K03MPP
- 822626Q03QS

Cylinder Head



65053

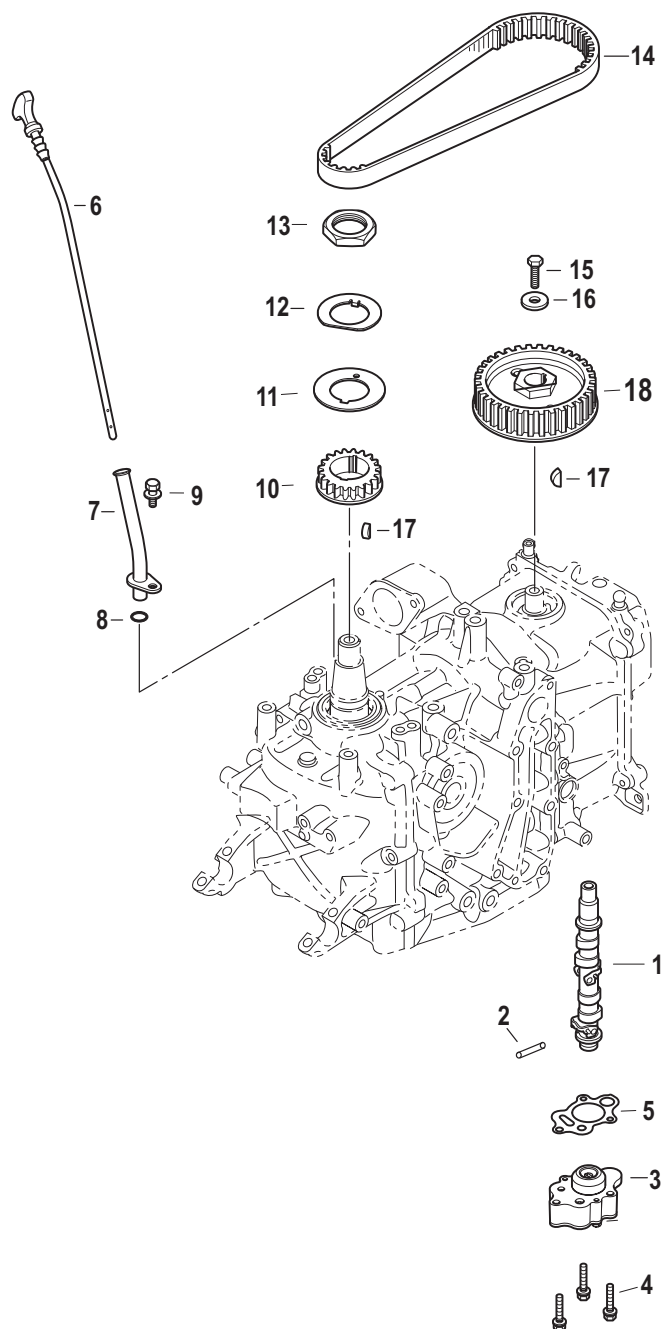
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	8M0140578	CYLINDER HEAD COMPLETE		1	[1]
1	0900	8M0134432	CYLINDER HEAD Bare		1	[1]
2	0017	16119	PIN Dowel		2	[1]
3	0026	825455001	SEAL Oil		1	[2]
4	0097	8M0065071	ANODE PLUG		1	[1]
5	0025	804840010	O-RING		1	[1]
6	0097	8M0065073	ANODE		1	[1]
7	0010	888786	SCREW		1	[1]
8	0027	8M0134437	GASKET Cylinder Head		1	[3]
9	0010	855677002	BOLT		6	
10	0010	898101009	SCREW		1	
11	0012	8M0136165	WASHER		3	
12	0000	8M0134453	COVER Cylinder Head		1	
13	0022	822644001	FITTING Nipple		1	
14	0027	8M0134454	COVER Breather Camber		1	
15	0010	163341	SCREW		4	
16	0027	8M0134455	GASKET Cylinder Head Cover		1	[3]
17	0010	823042	BOLT		4	
18	0036	8M0135589	CAP Oil Fill		1	
19	0025	803513007	O-RING		1	[3]
20	0010	8M0139438	BOLT		2	
21	0033	803507	SPARK PLUG		2	
22	0037	8M0137390	DECAL Engine Oil		1	
-	0027	8M0134438	POWERHEAD GASKET SET		1	

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD COMPLETE 8M0140578
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438
COMPONENT OF CYLINDER HEAD COMPLETE 8M0140578
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438

Camshaft and Oil Pump



65066

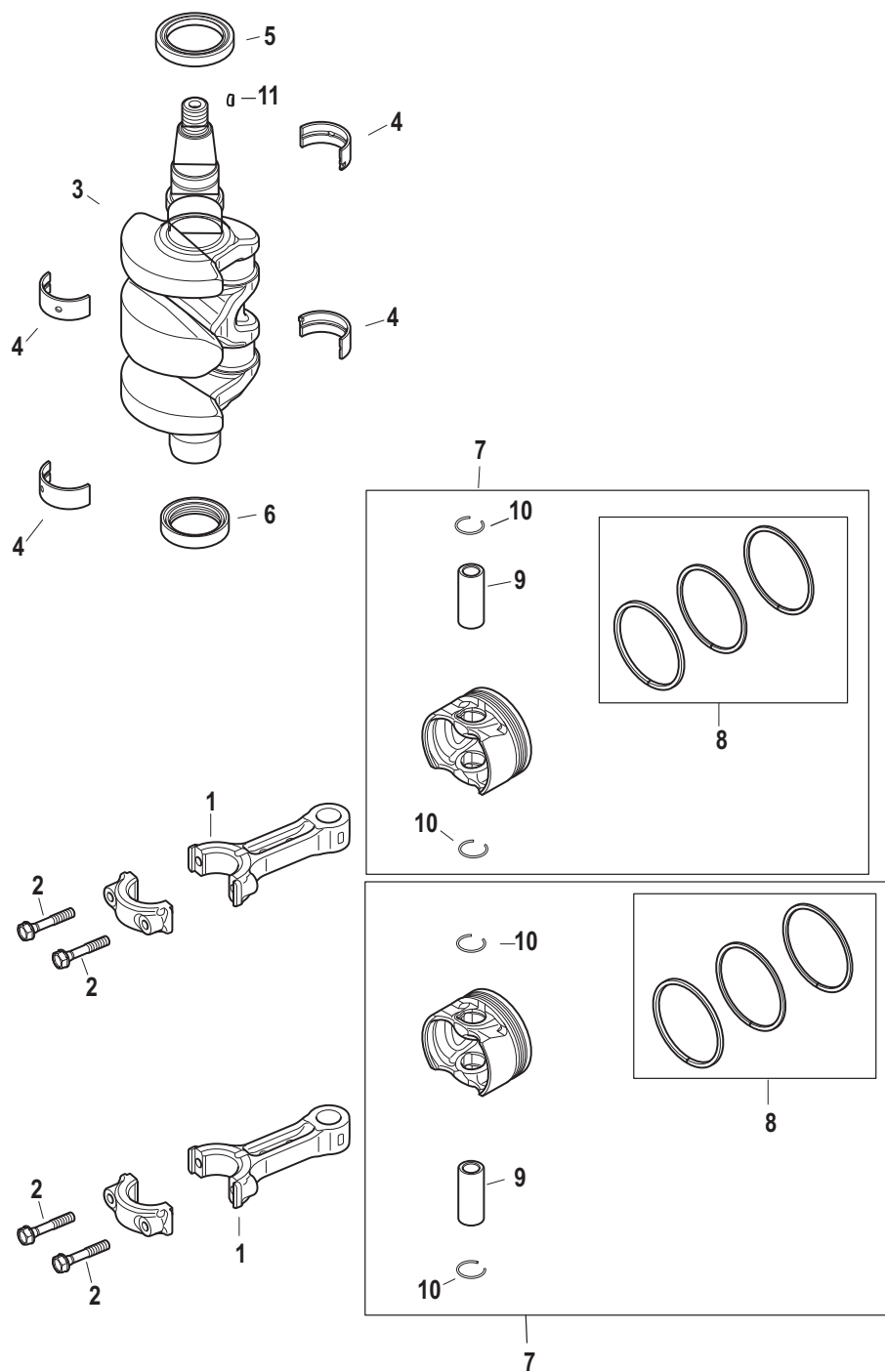
Camshaft and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	8M0134433	CAMSHAFT		1	[1]
2	0017	95218015	PIN Camshaft		1	[1]
3	0000	8M0134436	OIL PUMP ASSY		1	[1]
4	0010	8M0098606	BOLT		3	[1]
5	0027	8M0135588	GASKET Oil Pump		1	[2]
6	0000	8M0135590	DIPSTICK		1	
7	0000	8M0136228	TUBE Dipstick		1	
8	0025	804840007	O-RING		1	
9	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
10	0000	834955T04	PULLEY Drive		1	
11	0000	895119003	GUIDE		1	
12	0013	823032004	LOCKWASHER		1	
13	0011	855679004	NUT		1	
14	0057	8M0135591	BELT Timing		1	
15	0010	803858001	BOLT		1	
16	0012	895118	WASHER		1	
17	0028	95229	KEY		2	
18	0043	834973001	GEAR Driven	PULLEY, Camshaft	1	
-	0027	8M0134438	POWERHEAD GASKET SET		1	
-	0900	8M0140578	CYLINDER HEAD COMPLETE		1	[1]

PART NOTES:

- [1] - COMPONENT OF CYLINDER HEAD COMPLETE 8M0140578
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438
COMPONENT OF CYLINDER HEAD COMPLETE 8M0140578

Crankshaft, Pistons and Connecting Rods



65046

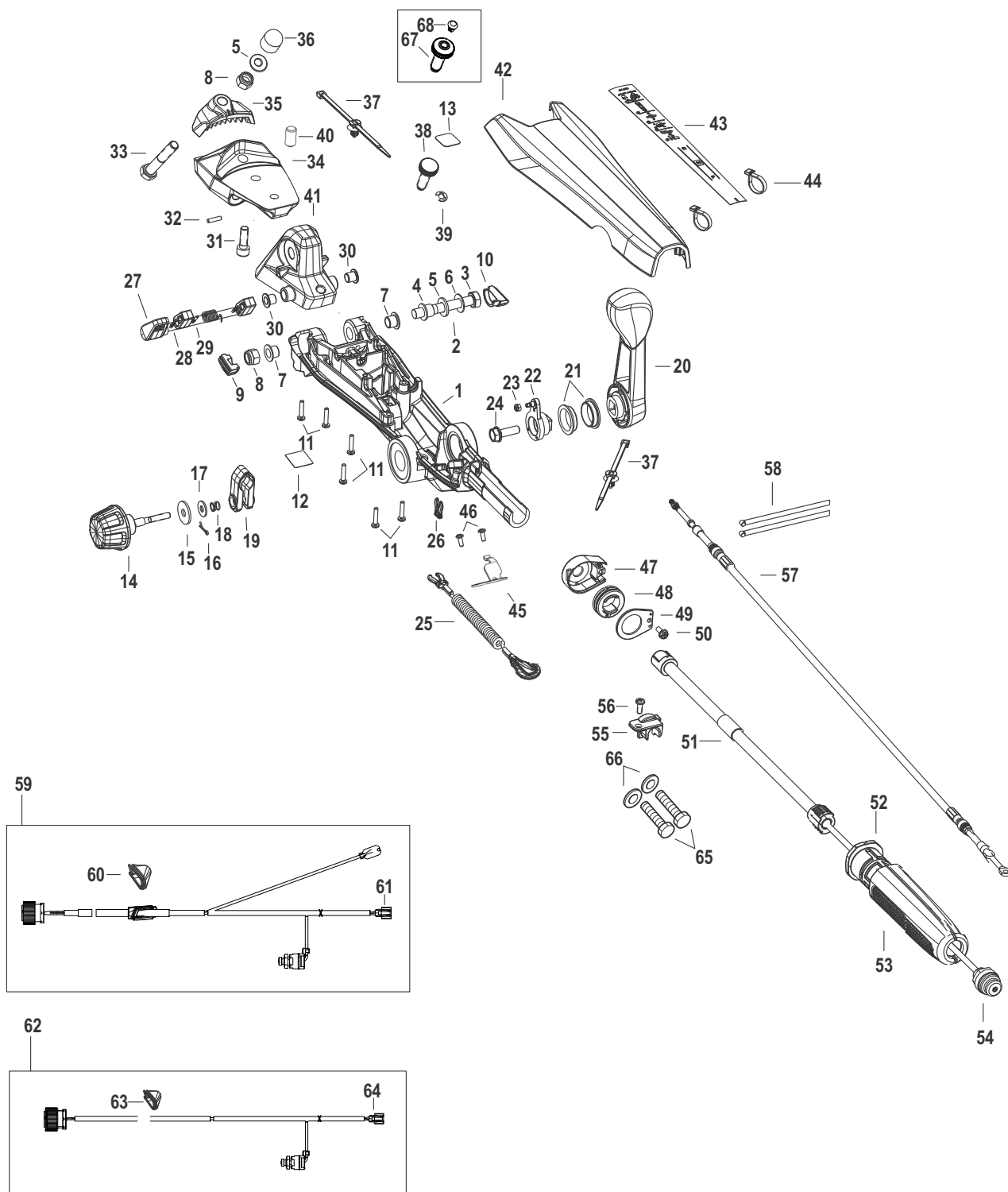
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0600	8M0134430	CONNECTING ROD ASSEMBLY		2	
2	0010	8M0135582	BOLT Connecting Rod		2	
3	0400	8M0134431	CRANKSHAFT		1	
4	0000	8M0135577	BEARING	Blue	AR	
4	0000	8M0135578	BEARING Thrust	Red	AR	
5	0026	855681005	SEAL Oil	Upper	1	[1]
6	0026	898103114	SEAL Oil	Lower	1	[1]
7	0700	8M0134428	PISTON ASSEMBLY		2	
8	0039	8M0134429	PISTON RING ASSEMBLY		2	
9	0041	8M0135581	PIN Piston		2	
10	0053	160573	E RING		2	
11	0028	825666001	KEY		1	
-	0700	8M0136159	PISTON ASSEMBLY Oversized	(0.5 MM)	2	
-	0039	8M0136161	PISTON RING ASSEMBLY Oversized	(0.5 MM)	2	
-	0027	8M0134438	POWERHEAD GASKET SET		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438

Tiller Handle

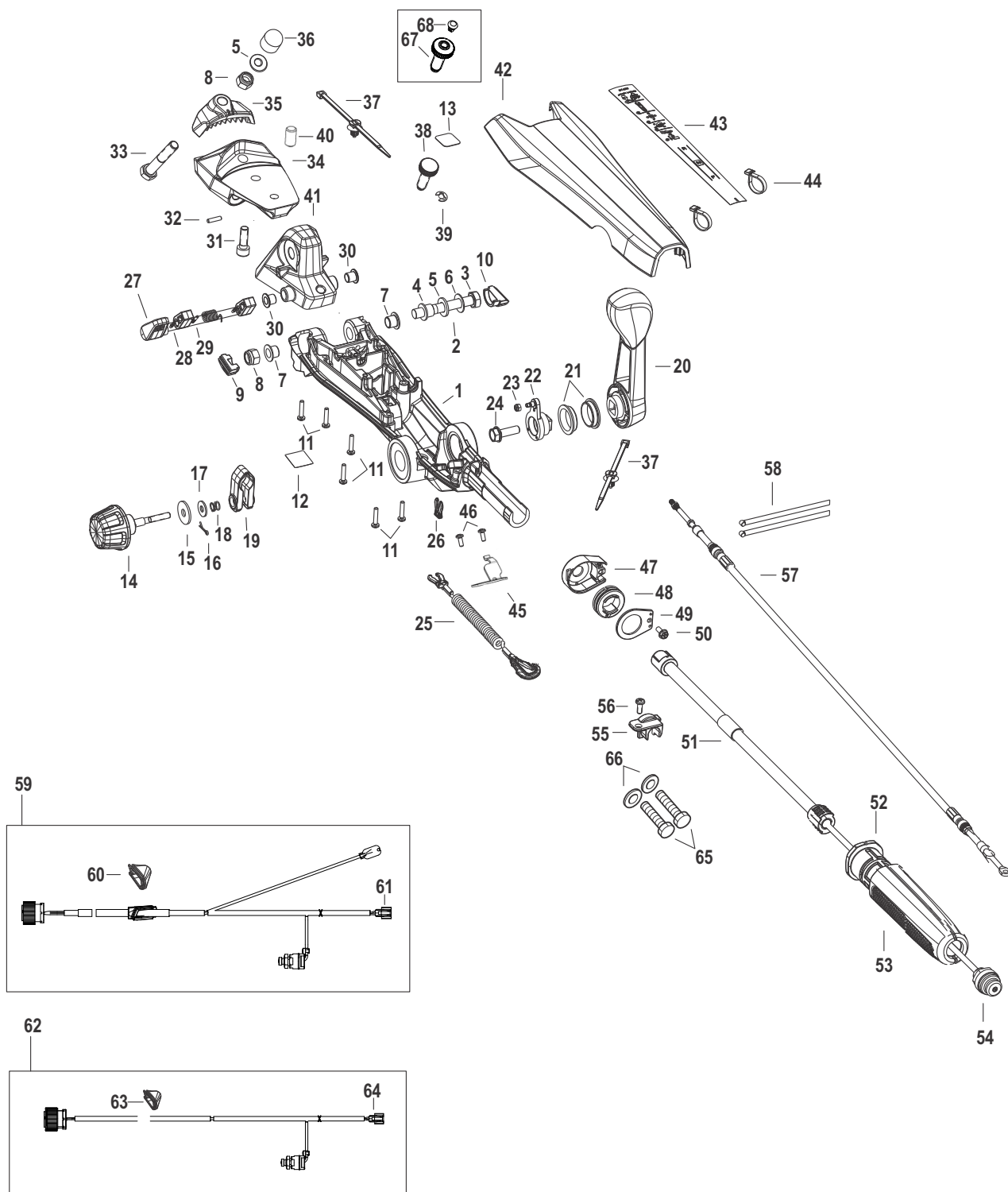


62451

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0132349	TILLER HANDLE Bare	Non Power Tilt [0R910467] & Below	1	
1	0000	8M0157134	TILLER HANDLE BARE UPPER BRACKET ASSEMBLY	Non Power Tilt [0R910468] & Up	1	
1	0000	8M0132350	TILLER HANDLE Bare	Power Tilt [0R921316] & Below	1	
1	0000	8M0157135	TILLER HANDLE BARE UPPER BRACKET ASSEMBLY	Power Tilt [0R921317] & Up	1	
2	0010	8M0137830	BOLT ASSEMBLY		1	
3	0010	4000383	SCREW (M10 x 70)		1	
4	0023	8M0135910	SPACER		1	
5	0012	4002319	WASHER		2	
6	0012	12024	WASHER (.402 x .787 x .039 Bellevi)		1	
7	0023	8M0136034	BUSHING Flange		2	
8	0011	40140	NUT (M10)		2	
9	0019	8M0136035	PLUG		1	
10	0019	8M0136036	PLUG		1	
11	0010	8M0136037	SCREW		6	
12	0037	8M0136062	DECAL Spare Clip		1	
13	0000	8M0136038	PAD	Design 1	1	
14	0011	8M0136039	KNOB Throttle Friction		1	
15	0012	8M0136040	WASHER		1	
16	0018	210711	COTTER PIN		1	
17	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
18	0024	8M0137829	COMPRESSION SPRING		1	
19	0054	8M0136041	TENSION CLAMP		1	
20	0000	8M0136042	HANDLE Shift		1	
21	0023	8M0136043	FLANGE BUSHING		2	
22	0000	8M0138448	SHIFT LEVER ASSEMBLY		1	
23	0011	8M0136045	NUT		1	
24	0010	40011149	SCREW (M8 x 25) Stainless Steel		1	
25	0000	8M0124369	LANYARD ASSEMBLY 54 in		1	
26	0000	8M0138447	CLIP Lanyard Fork, Spare		1	
27	0000	8M0137832	TILT LEVER SHAFT ASSEMBLY		1	
28	0017	8M0136049	PIN Groove		2	
29	0017	8M0136050	PIN Groove		1	
30	0023	8M0136051	BEARING Flange		2	
31	0010	8M0136052	SCREW		1	
32	0017	8M0136053	PIN		1	
33	0010	8M0136054	BOLT		1	
34	0000	8M0136055	BRACKET Lower		1	
35	0000	8M0136056	CLAMP Toe		1	
36	0011	8M0136057	NUT Cap		1	
37	0054	8M0136058	CABLE TIE Clip		2	
38	0010	8M0136059	SCREW	Design 1	1	
39	0000	8M0136060	E RING		1	

Tiller Handle



62451

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0017	8M0137396	PIN		1	
41	0000	8M0136068	BRACKET Tiller Handle Order Tiller Handle/Upper Bracket Kit PT or Non PT	[0R910467] & Below	1	
41	0000	8M0151160	BRACKET Upper, Tiller Handle	[0R910468] & Up	1	
42	0000	8M0136061	COVER		1	
43	0037	8M0137515	DECAL Tiller Handle		1	
44	0054	816311T	TIE STRAP (8.00 Inches)		2	
45	0024	8M0136071	SPRING Flat		1	
46	0010	8M0136069	SCREW		2	
47	0000	8M0132352	HOUSING		1	
48	0000	8M0132353	PULLEY		1	
49	0000	8M0132354	COVER HOUSING		1	
50	0010	878608	SCREW (#10-16 x .500)		1	
51	0000	8M0136064	THROTTLE SHAFT		1	
52	0000	8M0132355	GRIP INSERT		1	
53	0000	8M0132356	GRIP HANDLE		1	
54	0000	8M0132357	SWITCH ASSEMBLY		1	
55	0000	8M0051380	BRACKET		1	
56	0010	8M0051381	SCREW		1	
57	0084	8M0136063	CABLE Push Pull		1	
58	0084	8M0132351	CABLE Throttle		2	
59	0084	8M0136065	HARNESS Tiller, Power Tilt	Includes Power Tilt and Lanyard Switch	1	
60	0025	8M0137395	GROMMET		1	
61	0000	8M0136067	CONNECTOR		1	
62	0084	8M0136066	HARNESS Tiller, Non Power Tilt	Includes Lanyard Switch	1	
63	0025	8M0137395	GROMMET		1	
64	0000	8M0136067	CONNECTOR		1	
65	0010	8M0137834	BOLT		2	
66	0012	879194340	WASHER		2	
67	0000	8M0051399	STOPPER	Design 2	1	
68		8M0153724	SCREW	Design 2	1	

Cat.# 90-8M0125267
Steering Arm



Cat.# 90-8M0125267
Steering Arm

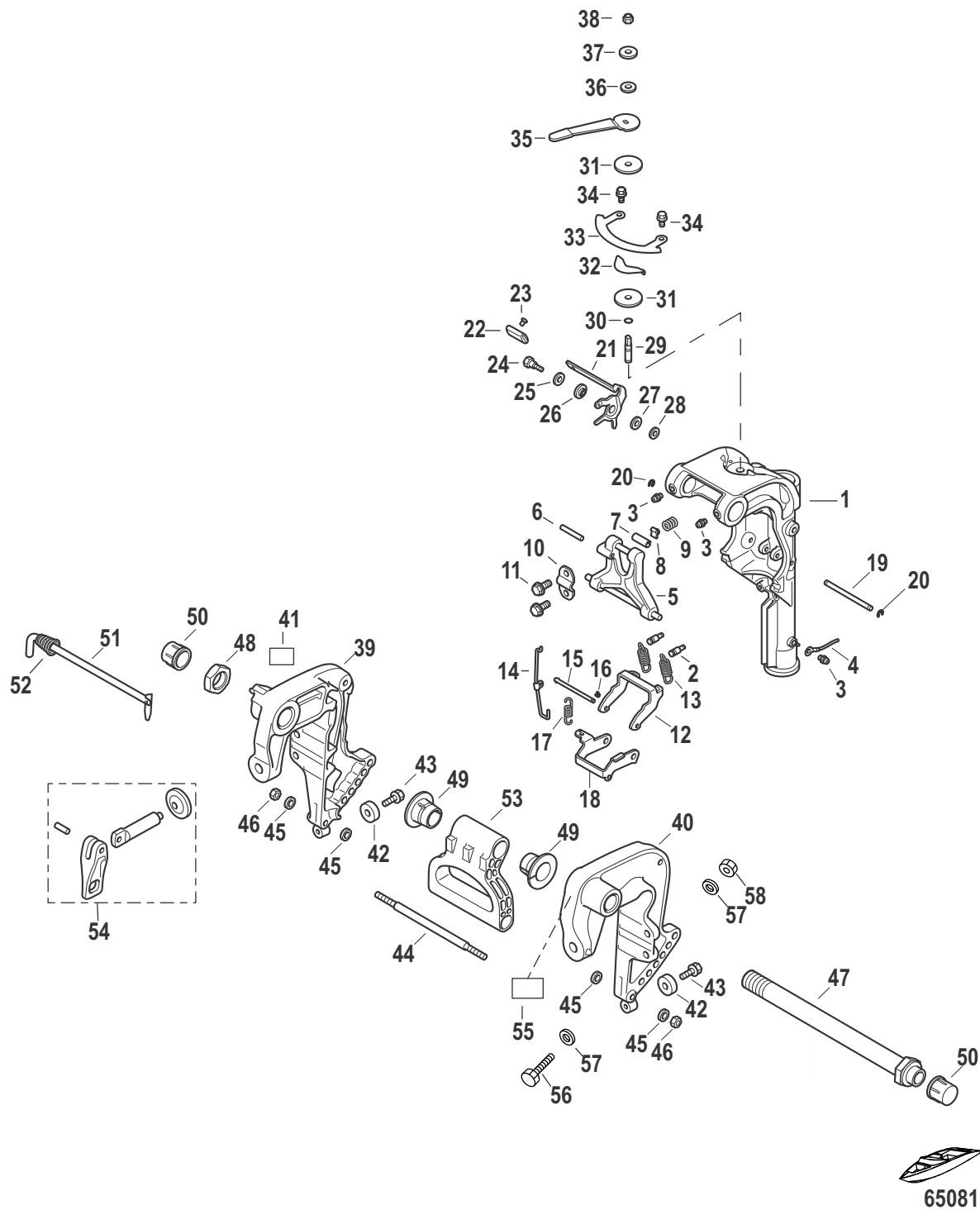
Steering Arm

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0134505	STEERING SHAFT ASSEMBLY Short		1	
1	0000	8M0134506	STEERING SHAFT ASSEMBLY Long and X-Long		1	
2	0023	16336008	BUSHING		2	
3	0000	803774003	THRUST PLATE		2	
4	0025	16109003	O-RING		1	[1]
5	0010	8M0137362	BOLT		2	
6	0000	8M0137364	DAMPER Upper, Short		2	[2]
6	0000	8M0153657	DAMPER Upper, Long and XLong		2	[3]
7	0010	879194273	BOLT		4	
8	0000	8M0137366	DAMPER Upper		1	
9	0011	8M0074788	NUT		2	
10	0012	8M0074789	WASHER		2	
11	0023	8M0137361	RUBBER MOUNT Short		2	[2]
11	0023	8M0153655	RUBBER MOUNT Long and XLong		2	[3]
12	0012	8M0137360	WASHER		1	
13	0053	804027001	C-RING		1	
14	0000	8M0135843	MOUNT BRACKET Starboard		1	
15	0000	8M0135844	MOUNT BRACKET Port		1	
16	0010	8M0094877	SCREW (8 x 85mm		2	
17	0012	8M0135942	Washer		2	
18	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
19	0097	823913Q	ANODE		1	
20	0010	167051	BOLT (M6 x 20)		1	
21	0000	8M0135909	DAMPER Lower		1	
22	0000	8M0135842	RUBBER MOUNT Lower mount		2	
-	0027	8M0134438	POWERHEAD GASKET SET		1	
-	0000	8M0172870	MOUNT ASSEMBLY Engine, Long and XLong		1	[3]
-	0000	8M0172871	MOUNT ASSEMBLY Engine, Short		1	[2]

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 8M0134438
- [2] - COMPONENT OF MOUNT ASSEMBLY HEAVY DUTY 8M0172871
- [3] - COMPONENT OF MOUNT ASSEMBLY 8M0172870

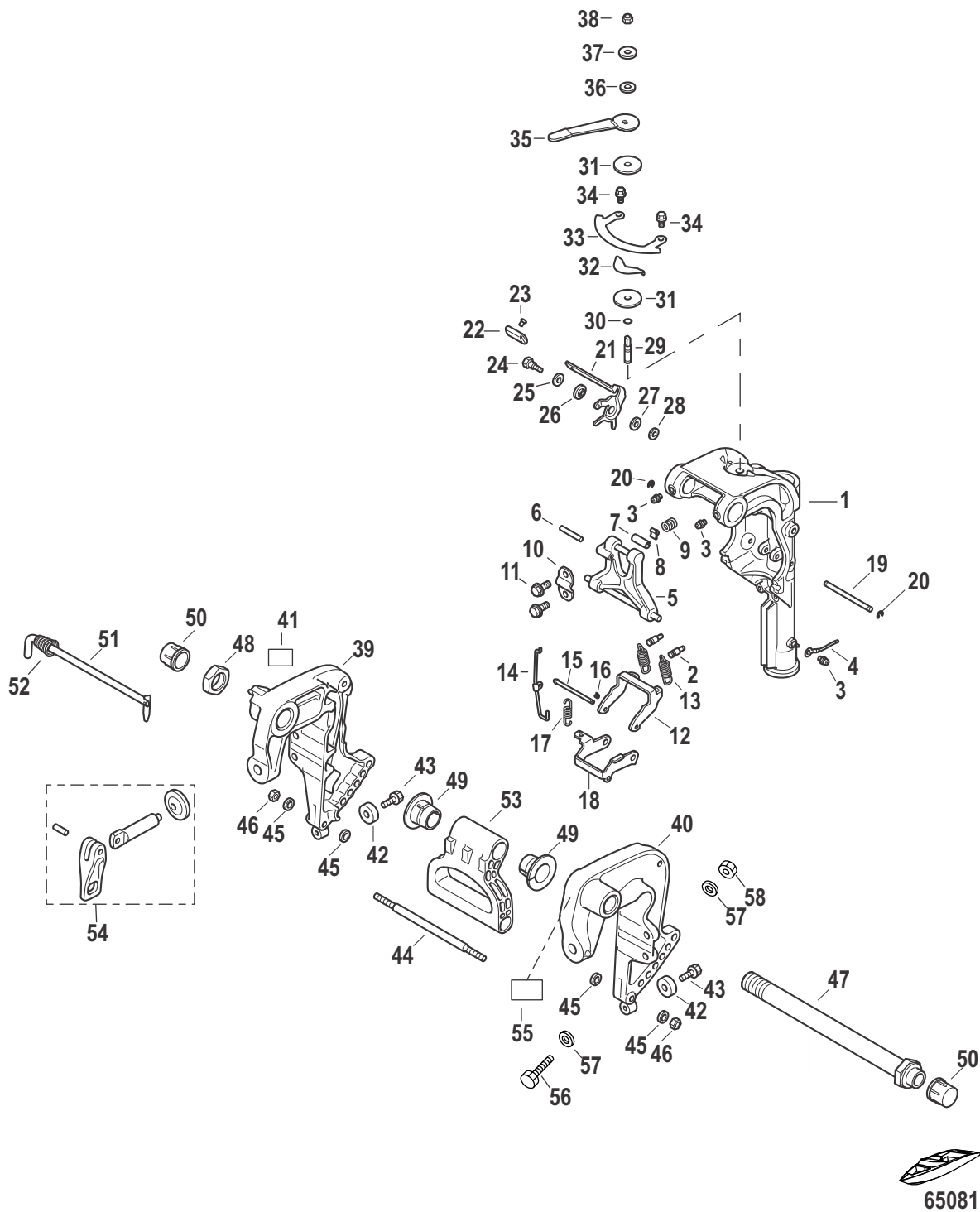
Clamp Brackets/Swivel Bracket Manual Tilt



Clamp Brackets/Swivel Bracket Manual Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1400	8M0134662	SWIVEL BRACKET ASSEMBLY Short		1	
1	1400	8M0134663	SWIVEL BRACKET ASSEMBLY Long and XLong		1	
2	0017	8M0137356	PIN		2	
3	0022	824969	FITTING Grease		3	
4	0084	898101091	WIRE Ground		1	
5	0000	8M0135835	TILT STOPPER		1	
6	0017	898103104	PIN Spring		1	
7	0023	163364	BUSHING		1	
8	0000	853774	STOP		1	
9	0024	953832	SPRING		1	
10	0000	8M0140496	PLATE		1	
11	0010	8M0106739	BOLT		2	
12	0000	8M0134504	LOCK Reverse		1	
13	0024	8M0135840	SPRING Reverse Lock		2	
14	0000	8M0135839	LINK Reverse Lock		1	
15	0017	8037841	ROD Reverse Lock		1	
16	0018	8150261	COTTER PIN		2	
17	0024	8037461	SPRING		1	
18	0000	8M0135837	ARM Reverse Lock		1	
19	0000	8M0135838	SHAFT Reverse Lock		1	
20	0053	160572	E RING		2	
21	0000	8M0135836	LEVER Reverse Lock		1	
22	0000	898103106	GRIP		1	
23	0000	8M0051399	STOPPER		1	
24	0010	803790001	BOLT Shoulder		1	
25	0012	16192	WASHER		1	
26	0023	898103107	BUSHING		1	
27	0012	953925	WASHER		1	
28	0012	953921	WASHER Stainless Steel		1	
-	0098	8M0140877	CO PILOT KIT		1	
29	0010	8M0137358	BOLT		1	
30	0025	168231	O-RING		1	
31	0000	895173	DISC		2	
32	0012	8M0137359	WASHER Spacer		1	
33	0000	8M0135834	PLATE		1	
34	0010	8230427	BOLT ASSEMBLY (M6 x 12)		2	
35	0000	8M0135833	HANDLE		1	
36	0012	895146001	WASHER		1	
37	0012	8M0137357	WASHER		1	
38	0011	95374001	NUT Nylon		1	
39	1400	8M0134502	CLAMP BRACKET Starboard		1	
40	1400	8M0134503	CLAMP BRACKET Port		1	
41	0037	823701004	DECAL Co-Pilot		1	
42	0097	823913Q	ANODE		2	

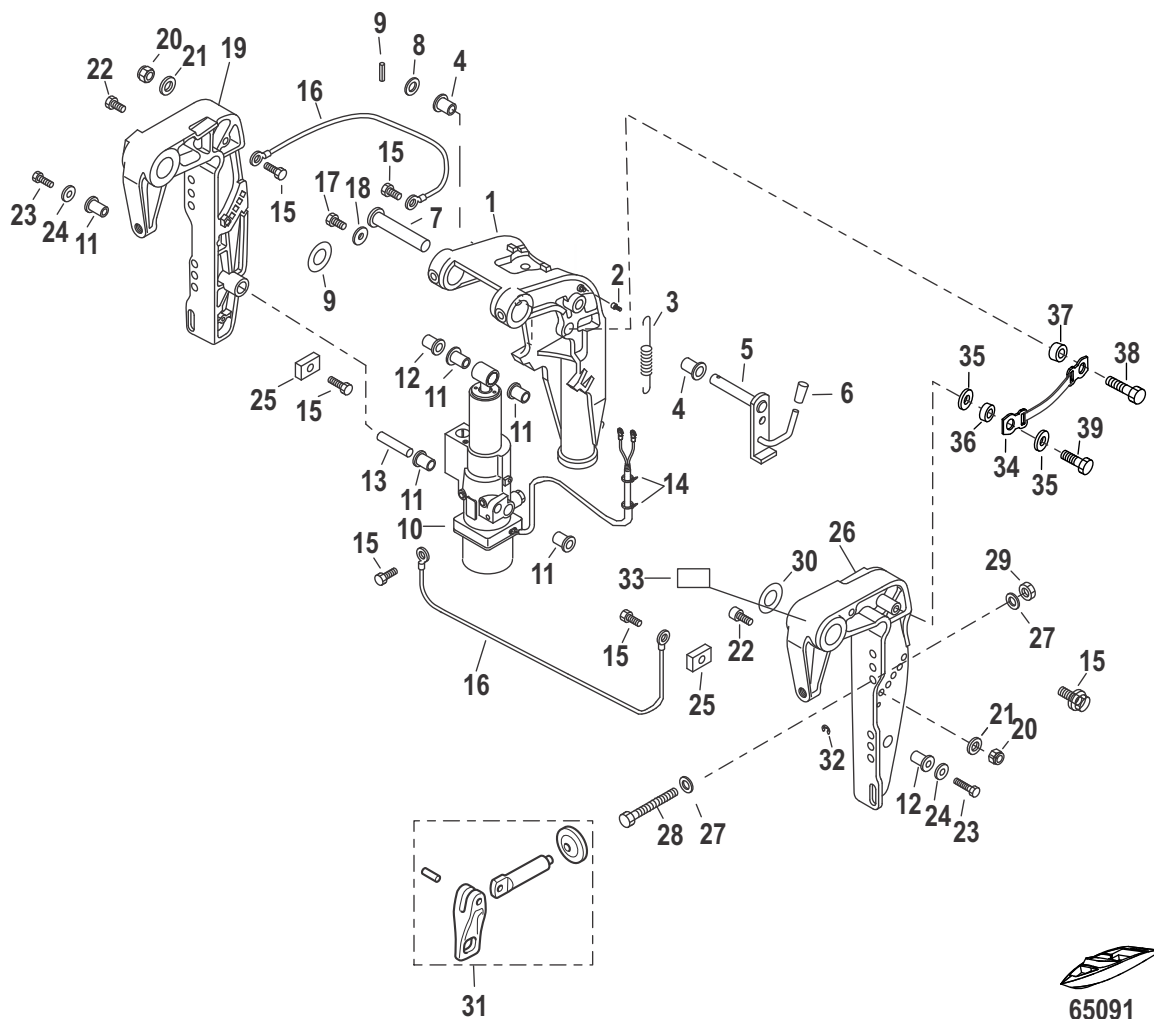
Clamp Brackets/Swivel Bracket Manual Tilt



Clamp Brackets/Swivel Bracket Manual Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
43	0010	167051	BOLT (M6 x 20)		2	
44	0000	8M0135830	DISTANCE PIECE		1	
45	0012	16826	WASHER Stainless Steel		4	
46	0011	400212	NUT (M6) Stainless Steel		2	
47	0000	898101191	TILT TUBE ASSEMBLY		1	
48	0011	853722029	NUT Nylon		1	
49	0023	8537435	BUSHING		2	
50	0011	85372214	CAP NUT		2	
51	0000	8M0135832	THRUST ROD ASSEMBLY		1	
52	0024	815093003	SPRING		1	
53	0000	815082002	HANDLE Carrying		1	
54	0010	8M0060117	CLAMP SCREW KIT		2	
55	0037	8M0137367	DECAL Secure Engine		1	
56	0010	8M0094877	SCREW (8 x 85mm		2	
57	0012	16192	WASHER		4	
58	0011	95374	NUT Nylon		2	
-	0027	8M0134438	POWERHEAD GASKET SET		1	

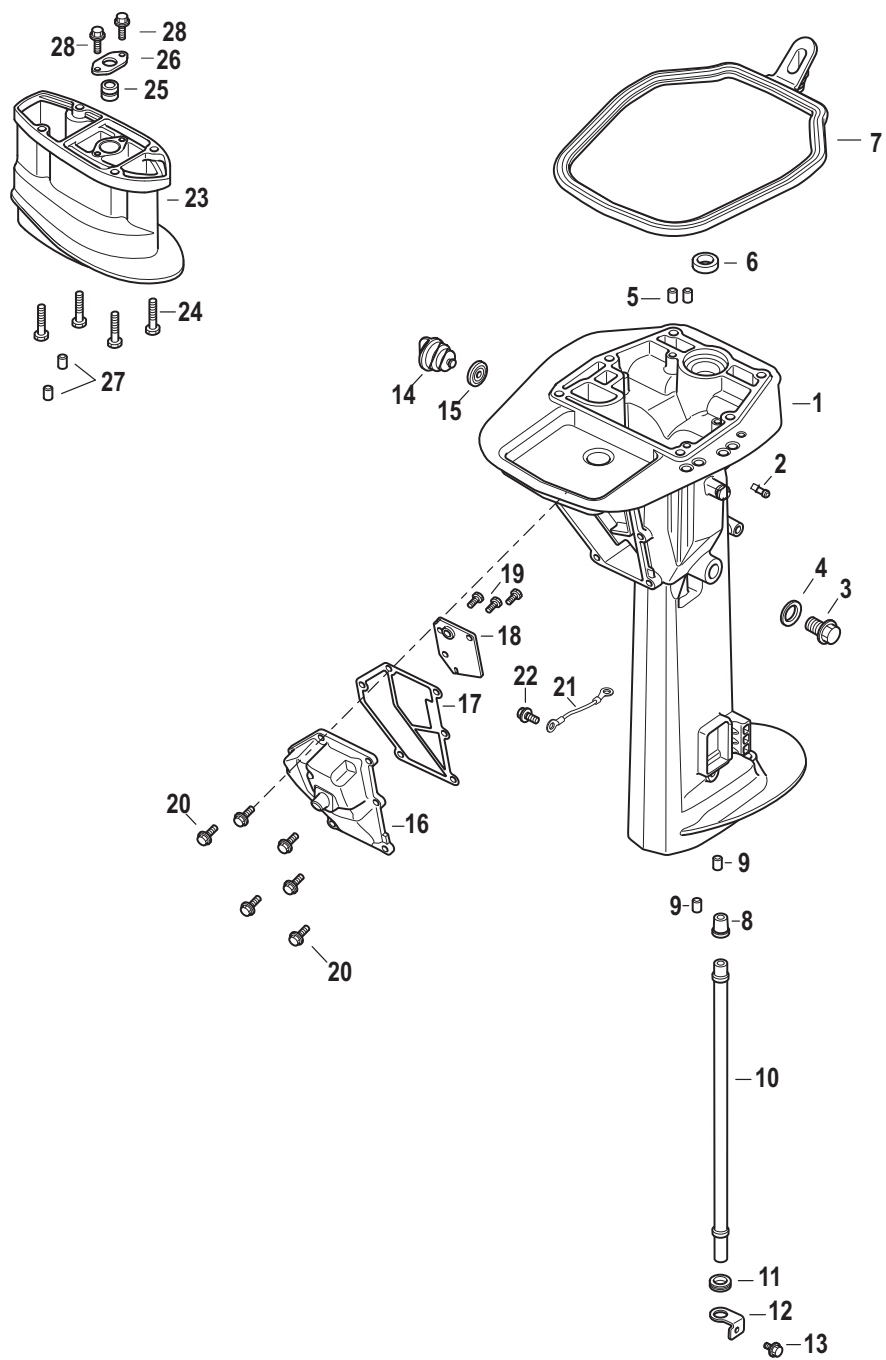
Clamp Brackets/Swivel Bracket Power Tilt



Clamp Brackets/Swivel Bracket Power Tilt

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1400	8M0134661	SWIVEL BRACKET ASSEMBLY	Short	1	
1	1400	8M0134659	SWIVEL BRACKET ASSEMBLY	Long and XLong	1	
2	0017	8M0137368	PIN		1	
3	0024	95383010	SPRING		1	
4	0023	95286027	COLLAR		2	
5	0000	8M0120641	TILT STOPPER		1	
6		NSS	NOT SOLD SEPARATE		1	
7	0017	8M0091498	PIN Cylinder		1	
8	0012	879194340	WASHER		1	
9	0017	95218017	PIN Spring		1	
10	0000	8M0134507	POWER TILT ASSEMBLY		1	
11	0023	16176008	BUSHING		5	
12	0023	16176009	BUSHING		2	
13	0017	851874005	PIN		1	
14	0000	56762	TIE STRAP (4.00 Inches)		2	
15	0010	8248324	SCREW (M6 x 16)		6	
16	0084	898101089	WIRE Ground		2	
17	0010	879194248	BOLT		1	
18	0012	898101937	WASHER		1	
19	3406	815030T05	CLAMP BRACKET Starboard		1	
20	0011	95374001	NUT Nylon		2	
21	0012	8M0135942	Washer		2	
22	0017	815051001	PIN Trim Lock		2	
23	0010	879194253	BOLT		2	
24	0012	95375	WASHER		2	
25	0097	875208	ANODE		2	
26	3406	815031T03	CLAMP BRACKET Port		1	
27	0012	879194339	WASHER		8	
28	0010	8M0094877	SCREW (8 x 85mm)		4	
29	0011	879194337	NUT		4	
30	0012	95375001	WASHER		2	
31	0010	8M0060117	CLAMP SCREW KIT		2	
32	0053	160572	E RING		1	
33	0037	8M0137367	DECAL Secure Engine		1	
34	0000	8M0145399	STRAP Kicker	Tiller Models	2	
35	0012	898101937	WASHER	Tiller Models	4	
36	0023	855545003	COLLAR	Tiller Models	2	
37	0000	8M0135848	COLLAR	Tiller Models	2	
38	0010	8M0145484	SCREW	Tiller Models	2	
39	0010	823042	BOLT	Tiller Models	2	

Driveshaft Housing

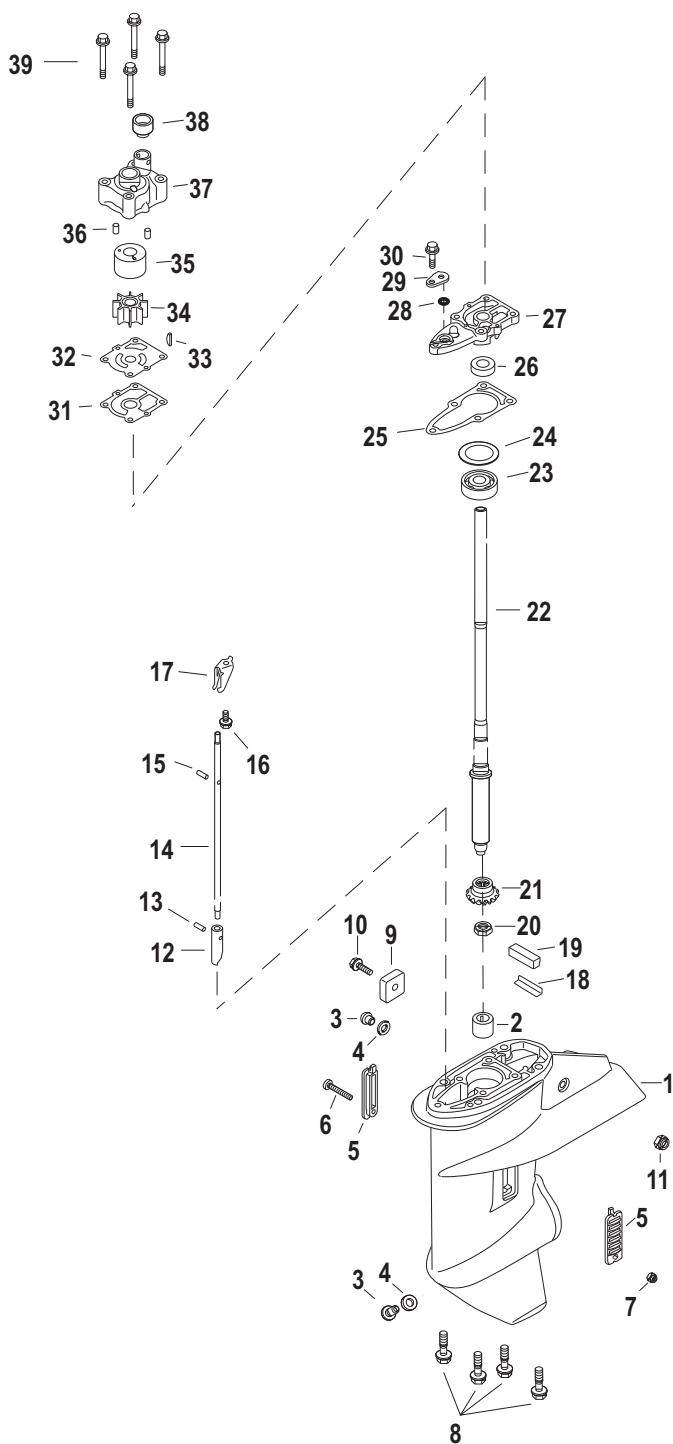



65069

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	8M0134479	DRIVESHAFT HOUSING ASSEMBLY	Short - Manual	1	
1	1500	8M0134480	DRIVESHAFT HOUSING ASSEMBLY	Long - All Models	1	
1	1500	8M0134481	DRIVESHAFT HOUSING ASSEMBLY	Power Tilt - Short	1	
2	0022	8M0137339	FITTING Nipple		1	
3	0000	8M0111615	DRAIN PLUG BOLT		1	
4	0012	895146	WASHER		1	
5	0017	16119	PIN Dowel		2	
6	0026	8036675	SEAL Oil		1	
7	0000	8M0135799	SEAL Rubber		1	
8	0025	804899002	GROMMET		1	
9	0017	898101330	PIN Dowel		2	
10	0032	8M0135712	TUBE Water, Short		1	
10	0032	8M0135713	TUBE Water, Long		1	
10	0032	8M0135714	TUBE Water, X-Long		1	
11	0025	881305004	GROMMET		1	
12	0000	8M0135783	PLATE Lock		1	
13	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
14	0000	8M0135914	FLUSH CONNECTOR		1	
15	0025	8M0137342	SEAL Ring		1	
16	0000	8M0135786	COVER Exhaust		1	
17	0027	8M0135798	GASKET Exhaust, Port		1	
18	0000	8M0135787	PLATE		1	
19	0010	803698002	BOLT		3	
20	0010	8248324	SCREW (M6 x 16)		6	
21	0084	898101090	WIRE Ground	DSH to Mount Bracket	1	
22	0010	8M0088179	BOLT		1	
23	0000	8M0135800	HOUSING Extension		1	
24	0010	8M0137343	BOLT		4	
25	0023	811314006	BUSHING		1	
26	0000	16121001	STOPPER		1	
27	0017	898101330	PIN Dowel		2	
28	0010	8230427	BOLT ASSEMBLY (M6 x 12)		2	

Gear Housing Driveshaft



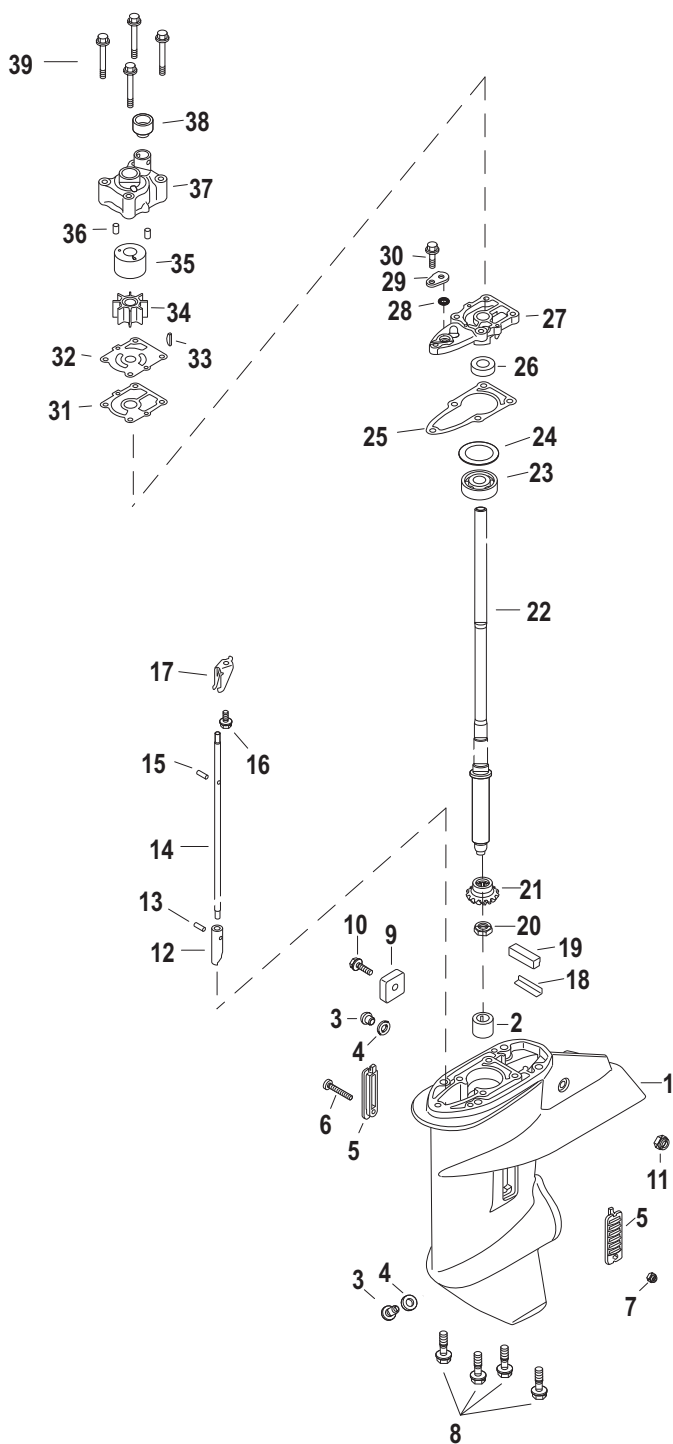
64716

Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0134483	GEAR HOUSING ASSEMBLY Complete, Short		1	
-	1600	8M0134484	GEAR HOUSING ASSEMBLY Complete, Long		1	
-	1600	8M0134485	GEAR HOUSING ASSEMBLY Complete, X-Long		1	
1	1600	8M0135572	GEAR HOUSING Basic		1	
2	0031	898101991	BEARING Needle		1	
3	0022	953683	PLUG		2	
4	0000	8M0082880	SEAL KIT Drain Plug		2	[1]
5	0000	803730002	STRAINER Water		2	
6	0010	17635	SCREW		1	
7	0011	85372210	NUT		1	
8	0010	8M0137343	BOLT		4	
9	0000	8M0137344	ANODE		1	
10	0010	167051	BOLT (M6 x 20)		1	
11	0011	8537227	NUT Nylon		1	
12	0000	8M0090459	CLUTCH CAM		1	
13	0017	16175	PIN		1	
14		8M0175395	SHIFT SHAFT KIT Lower, Short		1	
14	0000	8M0134498	SHIFT SHAFT Lower, Short		1	
14		8M0175395	SHIFT SHAFT KIT Lower, Short		1	
14	0000	8M0134499	SHIFT SHAFT Lower, Long/XLong		1	
15	0017	8M0123271	PIN Spring		1	
16	0010	823042067	SCREW		1	
17	0000	8M0135807	STOPPER		1	
18	0000	8M0135802	PLATE Water Seal		1	[1]
19	0000	8M0135801	SEAL Water		1	[1]
20	0011	85372211	NUT		1	
21	0043	8M0134489	GEAR Pinion		1	
22	0045	8M0134494	DRIVESHAFT SHORT		1	
22	0045	8M0134495	DRIVESHAFT LONG		1	
22	0045	8M0134496	DRIVESHAFT X-LONG		1	
23	0030	8M0134497	BALL BEARING		1	
24	0015	813276001	SHIM (0.1)		AR	
24	0015	813276015	SHIM (0.15)		AR	
24	0015	813276003	SHIM (0.3)		AR	
24	0015	813276005	SHIM (0.5)		AR	
25	0027	8M0135804	GASKET Pump Housing		1	[2]
26	0026	803752	SEAL Oil		1	[2]
27	0000	8M0134493	HOUSING Water Pump		1	[3]
28	0025	8M0137348	O-RING		1	[1]
29	0000	8M0135808	STOPPER		1	
30	0010	823042	BOLT		1	
31	0027	8M0135806	GASKET Guide Plate		1	[4]
32	0000	8M0135805	PLATE Guide		1	[5]
33	0028	8M0137347	KEY		1	[3]

Gear Housing Driveshaft

Gear Housing Driveshaft



64716

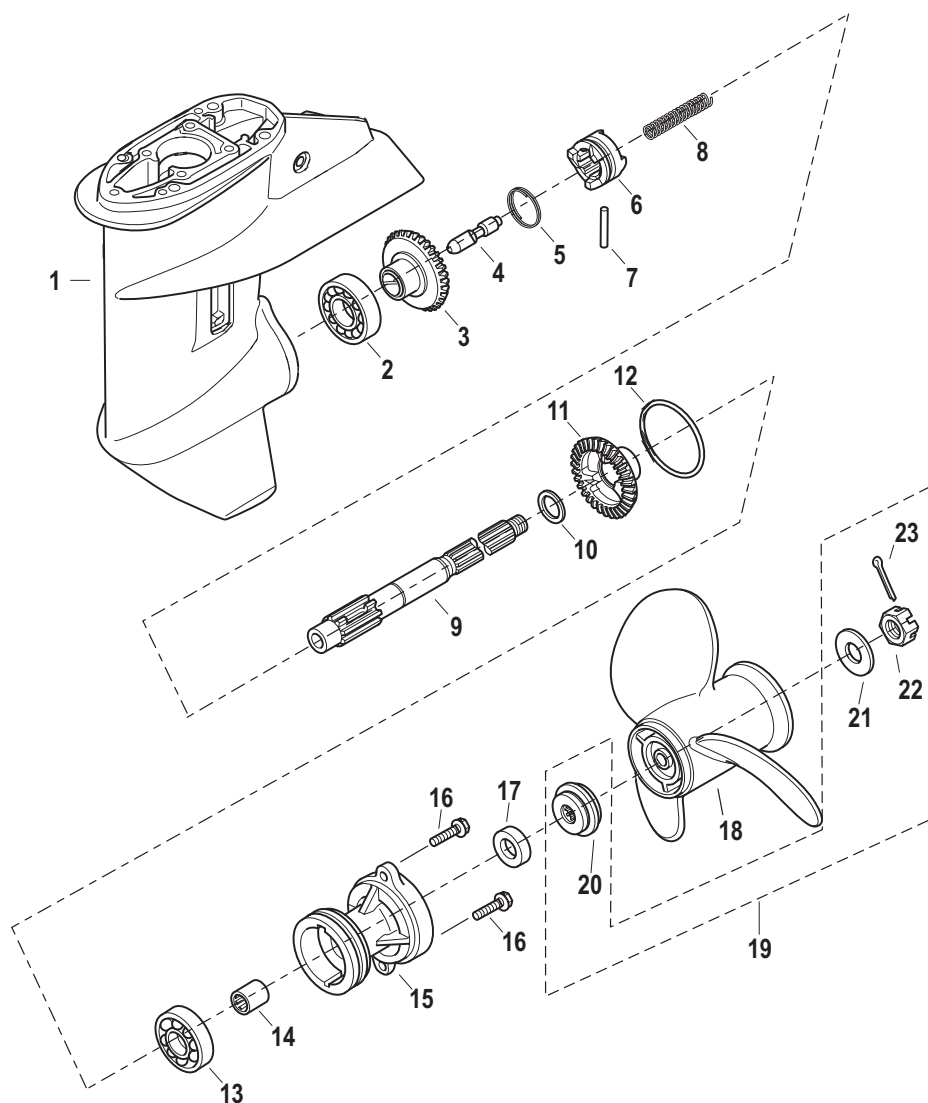
Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0047	8M0135803	IMPELLER		1	[5]
35	0000	803751	LINER Water Pump	[0R985499] & Below	1	[3]
35		8M0172919	LINER Water Pump	[0R985500] & Up	1	[3]
36	0017	952188	PIN Dowel		2	
37	0000	8M0134492	PUMP CASE Upper	[0R985499] & Below	1	[3]
37		8M0172916	PUMP CASE Upper	[0R985500] & Up	1	[3]
38	0026	8036674	SEAL		1	[2]
39	0010	879194269	BOLT		4	
-	0026	8M0135820	GEARCASE SEAL KIT		1	
-	0046	8M0135821	COMPLETE WATER PUMP KIT Repair		1	
-	0000	8M0137849	WATER PUMP KIT Chrome		1	

PART NOTES:

- [1] - COMPONENT OF GEARCASE SEAL KIT 8M0135820
- [2] - COMPONENT OF WATER PUMP REPAIR KIT 8M0135821
COMPONENT OF GEARCASE SEAL KIT 8M0135820
- [3] - COMPONENT OF WATER PUMP REPAIR KIT 8M0135821
- [4] - COMPONENT OF WATER PUMP REPAIR KIT 8M0135821
COMPONENT OF WATER PUMP REPAIR KIT (CHROME PLATED) 8M0137849
COMPONENT OF GEARCASE SEAL KIT 8M0135820
- [5] - COMPONENT OF WATER PUMP REPAIR KIT 8M0135821
COMPONENT OF WATER PUMP REPAIR KIT (CHROME PLATED) 8M0137849

Gear Housing Propeller Shaft



64717

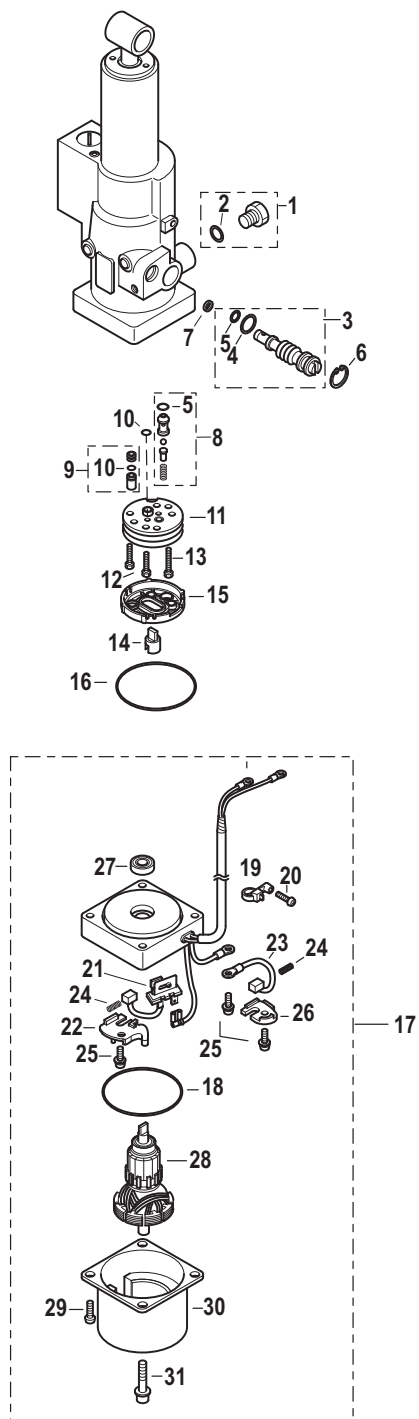
Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0134483	GEAR HOUSING ASSEMBLY Complete, Short		1	
-	1600	8M0134484	GEAR HOUSING ASSEMBLY Complete, Long		1	
-	1600	8M0134485	GEAR HOUSING ASSEMBLY Complete, X-Long		1	
1	1600	8M0135572	GEAR HOUSING Basic		1	
2	0030	879147T60	BEARING Ball		1	
3	0043	8M0134488	GEAR Forward		1	
4	0000	8M0137346	PUSH ROD		1	
5	0024	803746	SPRING		1	
6	0052	879147T93	CLUTCH		1	
7	0017	160851	PIN		1	
8	0024	176672	SPRING		1	
9	0044	8M0134491	SHAFT Propeller		1	
10	0012	803742	WASHER		1	
11	0043	8M0134490	GEAR Reverse		1	
12	0025	8M0087846	O-RING		1	[1]
13	0030	8M0134487	BEARING Ball		1	
14	0023	8M0138531	BUSHING		1	
15	0000	8M0134486	BEARING CARRIER ASSY		1	
16	0010	8M0137345	BOLT		2	
17	0026	161622	SEAL Oil		1	[1]
18	0048	897752A11	BLACK MAX PROPELLER		1	
18	0048	897750A11	BLACK MAX PROPELLER		1	
18	0048	812948A10	BLACK MAX PROPELLER		1	
19	0000	8M0137844	PROP HARDWARE KIT		1	
20	0000	803743	THRUST HOLDER		1	
21	0012	161402	WASHER		1	
22	0011	161471	PROP NUT		1	
23	0018	8150264	COTTER PIN		1	
-	0026	8M0135820	GEARCASE SEAL KIT		1	
-	0046	8M0135821	COMPLETE WATER PUMP KIT Repair		1	
-	0000	8M0137849	WATER PUMP KIT Chrome		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0135820

Power Tilt Components

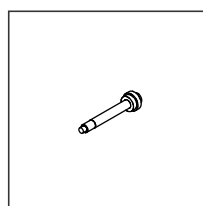


65092

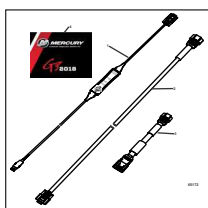
Power Tilt Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0134507	POWER TILT ASSEMBLY		1	
1	0000	896299A01	CAP ASSEMBLY		1	
2	0025	1613110	O-RING		1	
3	0000	813442A05	MANUAL VALVE ASSEMBLY		1	
4	0025	812641003	O-RING		1	
5	0025	16131013	O-RING		2	
6	0053	804027002	C RING		1	
7	0026	898101245	SEAL		1	
8	0000	827672A06	RELIEF VALVE ASSEMBLY		1	
9	0000	8M0135846	VALVE ASSEMBLY		1	
10	0025	803513009	O-RING		2	
11	0000	827674002	PUMP		1	
12	0010	8518664	BOLT		1	
13	0010	8518663	BOLT		1	
14	0000	851877001	COUPLING		1	
15	0035	851876	FILTER		1	
16	0025	16131011	O-RING		1	
17	0000	8M0134508	MOTOR ASSEMBLY		1	
18	0025	16131012	O-RING		1	
19	0000	69356	TIE STRAP (8.18 Inches)		1	
20	0010	895143004	SCREW		1	
21	0000	95237002	BREAKER		1	
22	0000	895157001	HOLDER Breaker		1	
23	0000	853807003	BRUSH		1	
24	0000	75384002	SPRING Brush		2	
25	0010	823031017	SCREW		3	
26	0000	803838002	HOLDER Brush		1	
27	0026	822891001	SEAL Oil		1	
28	0000	891753T02	ARMATURE ASSEMBLY		1	
29	0010	879194330	SCREW		2	
30	0000	896303T	HOUSING		1	
31	0010	851866010	BOLT		2	

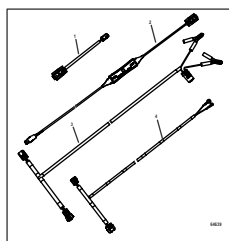
Tools



1



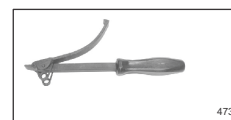
2



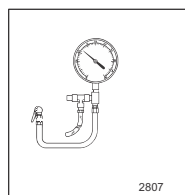
3



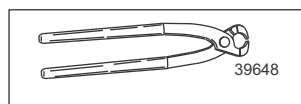
4



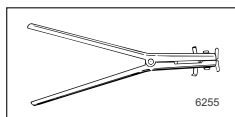
5



6



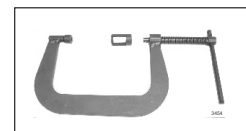
7



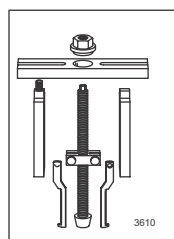
8



9



10



11



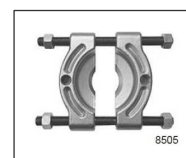
12



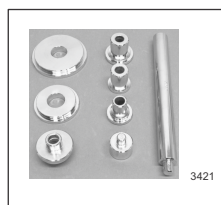
13



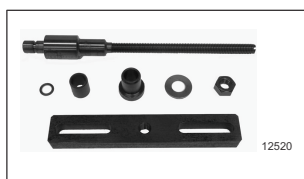
14



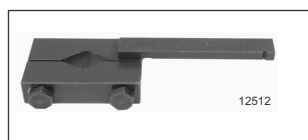
15



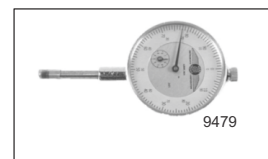
16



17



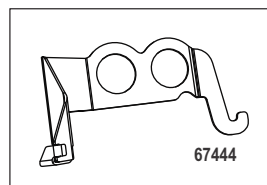
18



19



20



21

65155

Tools

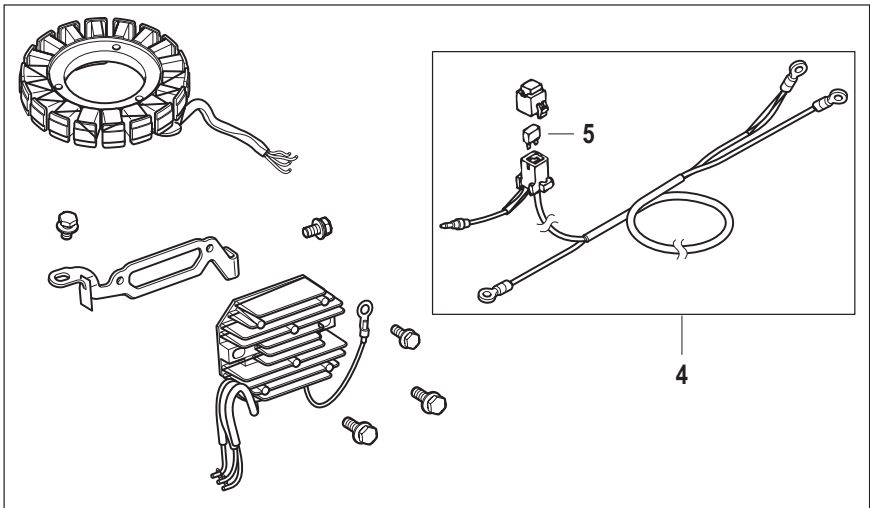
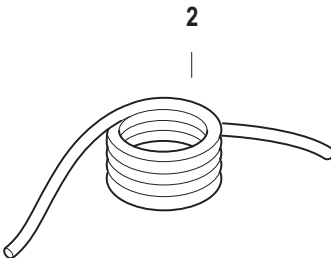
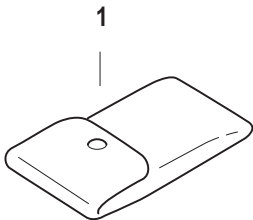
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	8M0140872	TOOLS ASSEMBLY		1	
2	0091	8M0138392	DIAGNOSTIC TOOL KIT CDS -G3		1	
3	0084	8M0137534	CDS G3 SERIAL INTERFACE CABLE KIT		1	
4	0091	892647A01	MULTI-METER KIT DMT		1	
5	0091	52344	FLYWHEEL HOLDER TOOL Teeth Type		1	
6	0091	881833A03	GAUGE KIT Air/Fuel Pressure		1	
7	0091	803146T	CRIMPING TOOL		1	
8	0091	24697	EXPANDER TOOL Piston Ring		1	
9	0000	FT2997	COMPRESSOR TOOL Piston Ring		1	
10	0091	809494A1	COMPRESSOR TOOL Valve Spring		1	
11	0091	83165T	PULLER ASSEMBLY		1	
12	0091	63209	HEAT LAMP		1	
13	0091	8539966	TOOL	Spring Pin	1	
14	0091	804762	SOCKET		1	
15	0091	37241	PULLER PLATE Universal		1	
16	0091	83166M	MANDREL KIT Bearing		1	
17	0091	8M0116860	BACKLASH PRELOAD TOOL		1	
18	0091	80313312	CLAMP TOOL Backlash Measuring		1	
19	0091	58222A1	DIAL INDICATOR TOOL		1	
20	0091	83155	ADAPTER KIT Dial Indicator		1	
21	0000	8M0148655	BRACKET Lifting		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	8M0134438	POWERHEAD GASKET SET		1	
-	0027	8M0134437	GASKET Cylinder Head		1	
-	0027	8M0134455	GASKET Cylinder Head Cover		1	
-	0025	803513007	O-RING		1	
-	0027	8M0135580	GASKET Exhaust		1	
-	0027	853702005	GASKET		1	
-	0027	8M0134519	GASKET Powerhead		1	
-	0026	855681005	SEAL Oil		1	
-	0026	898103114	SEAL Oil		1	
-	0027	898101981	GASKET		1	
-	0025	16109003	O-RING		1	
-	0027	8M0135588	GASKET Oil Pump		1	
-	0026	825455001	SEAL Oil		1	

Accessories



65166

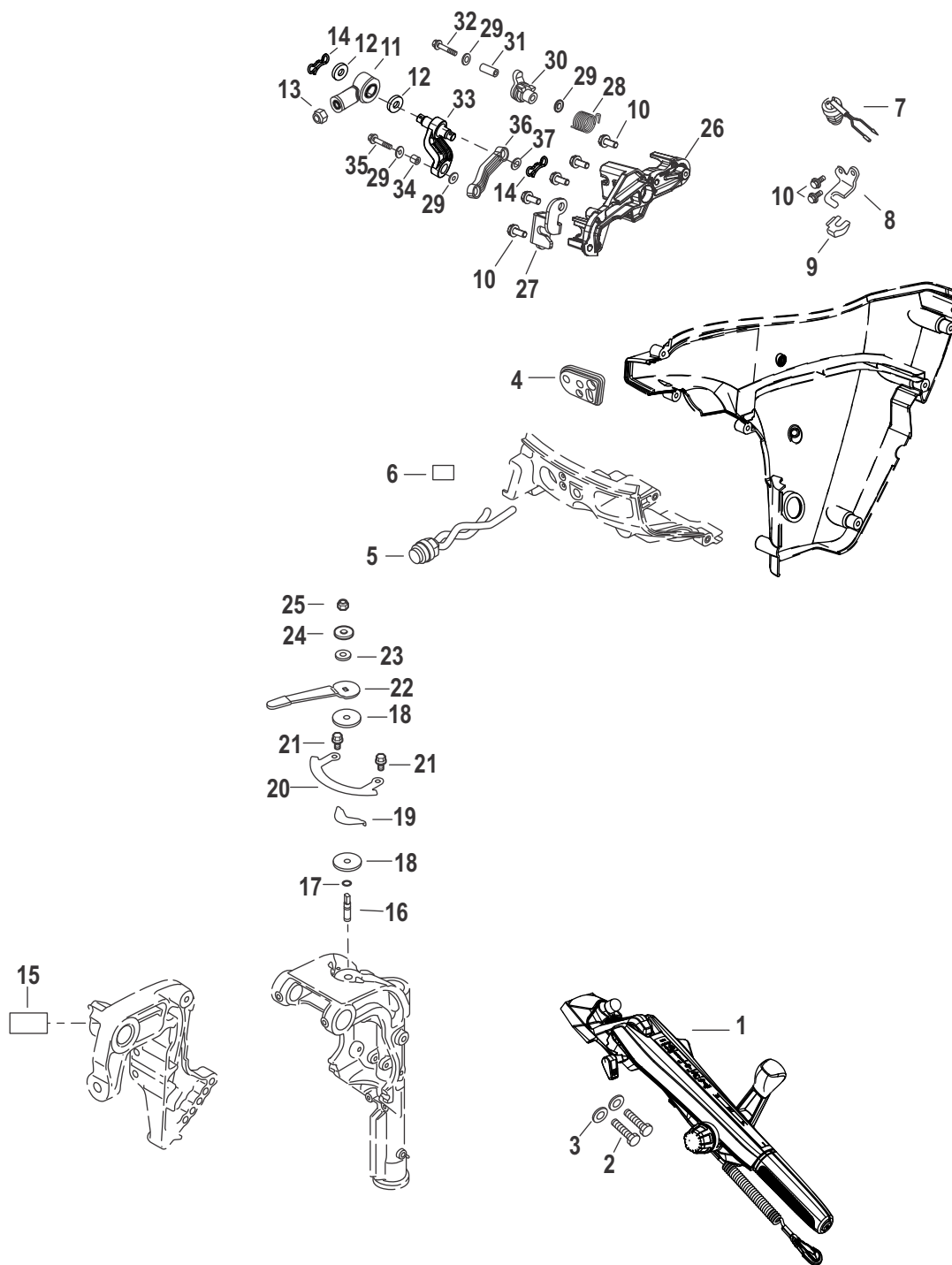
Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	803581001	TOOL KIT		1	
2	0050	812639003	ROPE Starter Safety		1	
3	0000	8M0137842	BATTERY CHARGING KIT		1	[1]
4	0084	898103177	HARNESS ASSEMBLY Extension		1	[1]
5	0088	853814002	FUSE 20 Ampere		2	[1]
-	0000	8M0128523	CAP		1	[1]
-	0000	8M0137846	ELECTRIC START KIT		1	
-	0000	8M0137852	EXTENSION HOUSING KIT Long to XLong		1	
-	0000	8M0137854	CONVERSION KIT Tiller Handle, (Remote Control to Handle)		1	
-	0000	8M0140122	REMOTE CONTROL CONVERSION KIT (Handle to Remote Control)		1	
-	0098	8M0140877	CO PILOT KIT		1	

PART NOTES:

[1] - COMPONENT OF BATTERY CHARGING KIT 8M0137842

Tiller Handle Conversion Kit RC to Tiller - 8M0137854

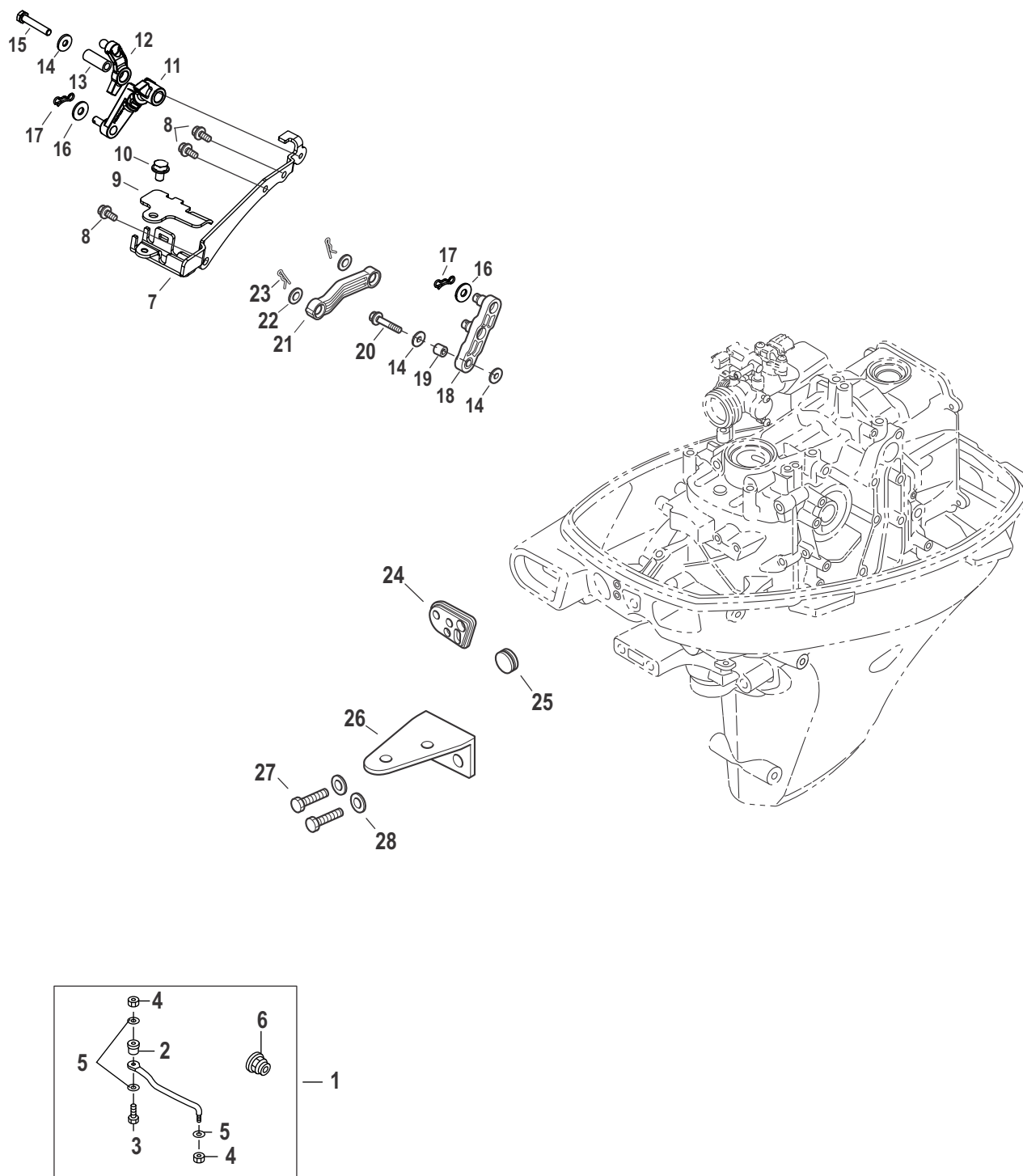


65168

Tiller Handle Conversion Kit RC to Tiller - 8M0137854

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0137854	CONVERSION KIT Tiller Handle, (Remote Control to Handle)		1	
1		NSS	NOT SOLD SEPARATE	Tiller Handle Complete	1	
2	0010	8M0137834	BOLT		2	
3	0012	879194340	WASHER		2	
4	0025	8M0137381	GROMMET		1	
5	0087	853820A02	SWITCH ASSEMBLY Start		1	
6	0037	859278004	DECAL Start		1	
7	0087	8M0127937	SWITCH Neutral		1	
8	0000	8M0135828	BRACKET Neutral Switch		1	
9	0000	803841	ACTUATOR		1	
10	0010	8248324	SCREW (M6 x 16)		7	
11	0000	8M0079131	SOCKET		1	
12	0012	16192	WASHER		2	
13	0011	95374	NUT Nylon		1	
14	0054	8M0021224	CLIP Bow-Tie		2	
15	0037	823701004	DECAL Co-Pilot		1	
-	0098	8M0140877	CO PILOT KIT		1	
16	0010	8M0137358	BOLT		1	
17	0025	168231	O-RING		1	
18	0000	895173	DISC		2	
19	0012	8M0137359	WASHER Spacer		1	
20	0000	8M0135834	PLATE		1	
21	0010	8230427	BOLT ASSEMBLY (M6 x 12)		2	
22	0000	8M0135833	HANDLE		1	
23	0012	895146001	WASHER		1	
24	0012	8M0137357	WASHER		1	
25	0011	95374001	NUT Nylon		1	
26	0000	8M0137317	BRACKET Throttle Wire		1	
27	0054	8M0140788	CLAMP		1	
28	0024	8M0137313	SPRING		1	
29	0012	953921	WASHER Stainless Steel		4	
30	0000	8M0135707	THROTTLE DRUM		1	
31	0023	8M0137299	COLLAR		1	
32	0010	4000333	SCREW (M6 x 40)		1	
33	0000	8M0135813	ARM Shift		1	
34	0023	8M0137300	COLLAR		1	
35	0010	4000330	SCREW (M6 x 25)		1	
36	0000	8M0135854	ROD Shift Lever		1	
37	0012	953925	WASHER		1	

Remote Control Conversion Kit Tiller to RC - 8M0140122



65258

Remote Control Conversion Kit Tiller to RC - 8M0140122

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0140122	REMOTE CONTROL CONVERSION KIT (Handle to Remote Control)		1	
1	0000	853824A04	DRAG LINK ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE	Spacer	1	
3	0010	851866007	BOLT		1	
4	0011	161473	NUT Nylon		2	
5	0012	9539210	WASHER		3	
6	0000	853825	CAP		1	
7	0000	8M0137835	BRACKET Cable		1	
8	0010	8248324	SCREW (M6 x 16)		3	
9	0054	8M0139043	CLIP Cable		1	
10	0010	823042059	BOLT		1	
11	0000	8M0135855	ARM Throttle		1	
12	0000	8M0135912	OPENER Throttle		1	
13	0023	8M0137299	COLLAR		1	
14	0012	953921	WASHER Stainless Steel		3	
15	0010	4000333	SCREW (M6 x 40)		1	
16	0012	8M0137389	WASHER		2	
17	0054	8M0021224	CLIP Bow-Tie		2	
18	0000	8M0135911	ARM Shift		1	
19	0023	8M0137300	COLLAR		1	
20	0010	4000330	SCREW (M6 x 25)		1	
21	0000	8M0135854	ROD Shift Lever		1	
22	0012	953925	WASHER		2	
23	0018	8150262	COTTER PIN		2	
24	0025	8M0137385	GROMMET		1	
25	0025	16226	GROMMET		1	
26	0000	8M0135856	PLATE Steering		1	
27	0010	8M0135857	BOLT		2	
28	0012	879194340	WASHER		2	

Maintenance Kits

Maintenance Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0151469	SERVICE KIT 15-20 EFI (100 Hour)		1	
-	0035	8M0162831	FILTER ASSY OIL 4 STROKE		1	
-	0035	8M0134466	FILTER Fuel		1	
-	0012	895146	WASHER		1	
-	0000	8M0075255	SEAL Drain Plug		2	
-	0000	8M0151470	SERVICE KIT 15-20 EFI (300 Hour)	[0R833820] & Up	1	
-	0035	8M0162831	FILTER ASSY OIL 4 STROKE		1	
-	0035	8M0134466	FILTER Fuel		1	
-	0012	895146	WASHER		1	
-	0000	8M0082880	SEAL KIT Drain Plug		2	
-	0000	8M0139434	THERMOSTAT		1	
-	0027	853702005	GASKET		1	
-	0033	803507	SPARK PLUG		2	
-	0046	8M0135821	COMPLETE WATER PUMP KIT Repair		1	
-	0097	823913Q	ANODE		2	
-	0097	875208	ANODE		2	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12024	WASHER (.402 x .787 x .039 Bellevi)	44	6	15781A5	CONNECTOR Fuel - Brass	6	5
160572	E RING	50	20	160572	E RING	54	32
160573	E RING	42	10	16081	NUT Stainless Steel	22	13
16081	NUT Stainless Steel	22	35	16081	NUT Stainless Steel	24	12
160851	PIN	62	7	16109003	O-RING	26	2
16109003	O-RING	48	4	16109003	O-RING	68	-
16119	PIN Dowel	18	11	16119	PIN Dowel	36	4
16119	PIN Dowel	38	2	16119	PIN Dowel	56	5
16121001	STOPPER	56	26	16131011	O-RING	64	16
16131012	O-RING	64	18	16131013	O-RING	64	5
1613110	O-RING	64	2	161402	WASHER	62	21
161404	WASHER	6	16	161471	PROP NUT	62	22
161473	NUT Nylon	22	4	161473	NUT Nylon	74	4
161622	SEAL Oil	62	17	16175	PIN	58	13
16176008	BUSHING	54	11	16176009	BUSHING	54	12
16192	WASHER	50	25	16192	WASHER	52	57
16192	WASHER	72	12	16226	GROMMET	6	8
16226	GROMMET	74	25	163341	SCREW	38	15
16336008	BUSHING	48	2	163364	BUSHING	50	7
167051	BOLT (M6 x 20)	14	6	167051	BOLT (M6 x 20)	24	20
167051	BOLT (M6 x 20)	48	20	167051	BOLT (M6 x 20)	52	43
167051	BOLT (M6 x 20)	58	10	16821	SCREW	16	10
168231	O-RING	50	30	168231	O-RING	72	17
16826	WASHER Stainless Steel	16	13	16826	WASHER Stainless Steel	32	9
16826	WASHER Stainless Steel	52	45	17635	SCREW	58	6
176672	SPRING	62	8	210711	COTTER PIN	44	16
24697	EXPANDER TOOL Piston Ring	66	8	37241	PULLER PLATE Universal	66	15
4000330	SCREW (M6 x 25)	12	20	4000330	SCREW (M6 x 25)	22	18
4000330	SCREW (M6 x 25)	24	29	4000330	SCREW (M6 x 25)	28	16
4000330	SCREW (M6 x 25)	72	35	4000330	SCREW (M6 x 25)	74	20
4000333	SCREW (M6 x 40)	22	29	4000333	SCREW (M6 x 40)	24	8
4000333	SCREW (M6 x 40)	72	32	4000333	SCREW (M6 x 40)	74	15
4000383	SCREW (M10 x 70)	44	3	40011149	SCREW (M8 x 25) Stainless Steel	44	24
400212	NUT (M6) Stainless Steel	12	15	400212	NUT (M6) Stainless Steel	32	10
400212	NUT (M6) Stainless Steel	52	46	4002316	WASHER (6.60 X 17.0 X 1.5SS)	44	17
4002319	WASHER	44	5	400256	LOCKWASHER (M6)	12	14
400256	LOCKWASHER (M6)	16	4	40140	NUT (M10)	44	8
52344	FLYWHEEL HOLDER TOOL Teeth Type	66	5	56762	TIE STRAP (4.00 Inches)	12	10
56762	TIE STRAP (4.00 Inches)	54	14	58222A1	DIAL INDICATOR TOOL	66	19
63209	HEAT LAMP	66	12	69356	TIE STRAP (8.18 Inches)	64	19
75384002	SPRING Brush	64	24	80313312	CLAMP TOOL Backlash Measuring	66	18
803146T	CRIMPING TOOL	66	7	803507	SPARK PLUG	38	21
803507	SPARK PLUG	76	-	803513007	O-RING	38	19
803513007	O-RING	68	-	803513009	O-RING	64	10
803529T04	PUMP ASSEMBLY Fuel	26	1	803538	SWITCH ASSEMBLY Oil Pressure	18	27
803556	KEEPER Valve	34	4	803581001	TOOL KIT	70	1
803593	PLUG	36	31	8036674	SEAL	60	38
8036675	SEAL Oil	56	6	803698002	BOLT	56	19
803730002	STRAINER Water	58	5	803742	WASHER	62	10
803743	THRUST HOLDER	62	20	803746	SPRING	62	5
8037461	SPRING	50	17	803751	LINER Water Pump	60	35
803752	SEAL Oil	58	26	803774003	THRUST PLATE	48	3
8037841	ROD Reverse Lock	50	15	803790001	BOLT Shoulder	50	24
803838002	HOLDER Brush	64	26	803841	ACTUATOR	24	24
803841	ACTUATOR	72	9	803858001	BOLT	40	15
804024008	SPRING Starter	20	12	804027001	C-RING	48	13
804027002	C RING	64	6	804031002	LOCK Starter	20	9
804762	SOCKET	66	14	804830002	CLAMP	28	8
804840007	O-RING	28	7	804840007	O-RING	40	8
804840010	O-RING	38	5	804899002	GROMMET	56	8
805515001	CAP Valve	28	5	809494A1	COMPRESSOR TOOL Valve Spring	66	10

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
811314006	BUSHING	56	25	812638002	PLATE Friction	20	19
812639003	ROPE Starter Safety	70	2	812641003	O-RING	64	4
812645008	SPRING	20	8	812948A10	BLACK MAX PROPELLER	62	18
813276001	SHIM (0.1)	58	24	813276003	SHIM (0.3)	58	24
813276005	SHIM (0.5)	58	24	813276015	SHIM (0.15)	58	24
813442A05	MANUAL VALVE ASSEMBLY	64	3	8150261	COTTER PIN	50	16
8150262	COTTER PIN	22	21	8150262	COTTER PIN	74	23
8150264	COTTER PIN	62	23	815030T05	CLAMP BRACKET Starboard	54	19
815031T03	CLAMP BRACKET Port	54	26	815051001	PIN Trim Lock	54	22
815082002	HANDLE Carrying	52	53	815093003	SPRING	52	52
816311T	TIE STRAP (8.00 Inches)	18	18	816311T	TIE STRAP (8.00 Inches)	36	21
816311T	TIE STRAP (8.00 Inches)	46	44	822626K03	FILTER ASSEMBLY Oil	36	32
822644001	FITTING Nipple	38	13	822647001	SEAL Intake - Black	34	8
822647002	SEAL Exhaust - Green	34	9	822650001	RETAINER	34	5
822891001	SEAL Oil	64	27	823031017	SCREW	64	25
823032004	LOCKWASHER	40	12	823042	BOLT	18	7
823042	BOLT	26	3	823042	BOLT	28	10
823042	BOLT	38	17	823042	BOLT	54	39
823042	BOLT	58	30	823042059	BOLT	12	5
823042059	BOLT	22	25	823042059	BOLT	74	10
823042067	SCREW	18	4	823042067	SCREW	58	16
823042073	SCREW	18	9	8230427	BOLT ASSEMBLY (M6 x 12)	12	8
8230427	BOLT ASSEMBLY (M6 x 12)	14	4	8230427	BOLT ASSEMBLY (M6 x 12)	18	12
8230427	BOLT ASSEMBLY (M6 x 12)	24	21	8230427	BOLT ASSEMBLY (M6 x 12)	26	10
8230427	BOLT ASSEMBLY (M6 x 12)	28	9	8230427	BOLT ASSEMBLY (M6 x 12)	28	27
8230427	BOLT ASSEMBLY (M6 x 12)	40	9	8230427	BOLT ASSEMBLY (M6 x 12)	48	18
8230427	BOLT ASSEMBLY (M6 x 12)	50	34	8230427	BOLT ASSEMBLY (M6 x 12)	56	13
8230427	BOLT ASSEMBLY (M6 x 12)	56	28	8230427	BOLT ASSEMBLY (M6 x 12)	72	21
823701004	DECAL Co-Pilot	50	41	823701004	DECAL Co-Pilot	72	15
823913Q	ANODE	48	19	823913Q	ANODE	50	42
823913Q	ANODE	76	-	8248324	SCREW (M6 x 16)	6	7
8248324	SCREW (M6 x 16)	22	23	8248324	SCREW (M6 x 16)	24	3
8248324	SCREW (M6 x 16)	32	13	8248324	SCREW (M6 x 16)	54	15
8248324	SCREW (M6 x 16)	56	20	8248324	SCREW (M6 x 16)	72	10
8248324	SCREW (M6 x 16)	74	8	824969	FITTING Grease	50	3
825046001	SCREW Adjusting	34	2	825452001	SPRING	34	13
825455001	SEAL Oil	38	3	825455001	SEAL Oil	68	-
825666001	KEY	42	11	826150001	NUT Adjusting	34	3
827672A06	RELIEF VALVE ASSEMBLY	64	8	827674002	PUMP	64	11
83155	ADAPTER KIT Dial Indicator	66	20	83165T	PULLER ASSEMBLY	66	11
83166M	MANDREL KIT Bearing	66	16	834955T04	PULLEY Drive	40	10
834973001	GEAR Driven	40	18	8518153	GROMMET	6	17
851832001	NUT Gold	18	5	851837	MOUNT Rubber	14	3
851839	SOLENOID SWITCH	12	4	8518391	SOLENOID SWITCH	12	3
851866007	BOLT	22	3	851866007	BOLT	74	3
851866010	BOLT	64	31	8518663	BOLT	64	13
8518664	BOLT	64	12	851874005	PIN	54	13
851876	FILTER	64	15	851877001	COUPLING	64	14
853702005	GASKET	36	13	853702005	GASKET	68	-
853702005	GASKET	76	-	8537052	CAP Thermostat	36	12
853722026	NUT	16	2	853722029	NUT Nylon	52	48
85372210	NUT	58	7	85372211	NUT	58	20
85372214	CAP NUT	52	50	8537227	NUT Nylon	58	11
853740	GROUND WIRE	12	11	853740	GROUND WIRE	14	11
853740018	SLEEVE Protective	14	15	853741001	CAP Terminal	14	9
8537435	BUSHING	52	49	8537437	MOUNT Rubber	6	11
853745	CAP	22	34	853745	CAP	24	11
853774	STOP	50	8	853807003	BRUSH	64	23
853809001	SOLENOID Starter	12	2	853814002	FUSE 20 Ampere	18	20
853814002	FUSE 20 Ampere	70	5	853814003	FUSE 15 Ampere	18	21
853816002	BOOT	14	14	853816003	BOOT Red	14	13

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
853816004	BOOT Red	12	16	8538161	CAP	12	17
853820A02	SWITCH ASSEMBLY Start	6	9	853820A02	SWITCH ASSEMBLY Start	72	5
853824A04	DRAG LINK ASSEMBLY	22	1	853824A04	DRAG LINK ASSEMBLY	74	1
853825	CAP	22	6	853825	CAP	74	6
853991002	WASHER	18	6	853994	PLUG	18	25
8539966	TOOL	66	13	855544013	SCREW	30	10
855544024	BOLT	32	4	855545003	COLLAR	54	36
855677002	BOLT	38	9	855677005	BOLT	36	5
855679004	NUT	40	13	855681005	SEAL Oil	42	5
855681005	SEAL Oil	68	-	859278004	DECAL Start	6	3
859278004	DECAL Start	8	11	859278004	DECAL Start	10	15
859278004	DECAL Start	72	6	875208	ANODE	54	25
875208	ANODE	76	-	878311	CAP	6	6
878608	SCREW (#10-16 x .500)	46	50	879147T60	BEARING Ball	62	2
879147T93	CLUTCH	62	6	879194248	BOLT	54	17
879194253	BOLT	54	23	879194269	BOLT	60	39
879194273	BOLT	48	7	879194330	SCREW	6	31
879194330	SCREW	64	29	879194337	NUT	54	29
879194339	WASHER	54	27	879194340	WASHER	22	9
879194340	WASHER	46	66	879194340	WASHER	54	8
879194340	WASHER	72	3	879194340	WASHER	74	28
879194474	HOSE	36	3	879705003	SLEEVE	18	26
881305002	GROMMET	20	24	881305004	GROMMET	56	11
881833A03	GAUGE KIT Air/Fuel Pressure	66	6	883542001	VALVE	28	4
888786	SCREW	38	7	891753T02	ARMATURE ASSEMBLY	64	28
892647A01	MULTI-METER KIT DMT	66	4	895108008	SLEEVE Protective	14	10
895118	WASHER	40	16	895119003	GUIDE	40	11
895143004	SCREW	64	20	895146	WASHER	56	4
895146	WASHER	76	-	895146	WASHER	76	-
895146001	WASHER	50	36	895146001	WASHER	72	23
895157001	HOLDER Breaker	64	22	895173	DISC	50	31
895173	DISC	72	18	896299A01	CAP ASSEMBLY	64	1
896303T	HOUSING	64	30	896854007	DECAL Oil Pressure	8	12
896854007	DECAL Oil Pressure	10	16	897750A11	BLACK MAX PROPELLER	62	18
897752A11	BLACK MAX PROPELLER	62	18	898101009	SCREW	38	10
898101089	WIRE Ground	54	16	898101090	WIRE Ground	56	21
898101091	WIRE Ground	50	4	898101134	ALARM	18	30
898101141	BOOT	18	29	898101145	O-RING	6	29
898101148	GUIDE Ratchet	20	16	898101181	LOCKWASHER	16	5
898101185	SPRING	20	6	898101191	TILT TUBE ASSEMBLY	52	47
898101215	WASHER	16	6	898101237	CLAMP	28	18
898101245	SEAL	64	7	898101325	ANCHOR Rope	20	3
898101330	PIN Dowel	56	9	898101330	PIN Dowel	56	27
898101937	WASHER	6	24	898101937	WASHER	54	18
898101937	WASHER	54	35	898101949	CLAMP	18	17
898101949	CLAMP	36	20	898101960	WASHER Rubber	6	12
898101981	GASKET	32	8	898101981	GASKET	68	-
898101991	BEARING Needle	58	2	898103104	PIN Spring	50	6
898103106	GRIP	50	22	898103107	BUSHING	50	26
898103114	SEAL Oil	42	6	898103114	SEAL Oil	68	-
898103118	REEL	20	10	898103119	RATCHET	20	15
898103120	BUSHING	20	14	898103121	SCREW Tapping	20	13
898103177	HARNES ASSEMBLY Extension	70	4	898103195	BOLT	36	6
898103228	BOLT	36	23	8M0021224	CLIP Bow-Tie	22	31
8M0021224	CLIP Bow-Tie	24	32	8M0021224	CLIP Bow-Tie	72	14
8M0021224	CLIP Bow-Tie	74	17	8M0043700	M-ICON Red, 39mm	8	13
8M0043700	M-ICON Red, 39mm	10	13	8M0050645	DECAL M-icon	8	6
8M0050645	DECAL M-icon	10	7	8M0051380	BRACKET	46	55
8M0051381	SCREW	46	56	8M0051399	STOPPER	46	67
8M0051399	STOPPER	50	23	8M0056643	DECAL Read Manual	8	7
8M0056643	DECAL Read Manual	10	8	8M0057112	HOSE	28	28

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0057116	HOSE	36	25	8M0060117	CLAMP SCREW KIT	52	54
8M0060117	CLAMP SCREW KIT	54	31	8M0063135	COWL LATCH ASSEMBLY	6	21
8M0065071	ANODE PLUG	38	4	8M0065073	ANODE	38	6
8M0069791	HOSE	26	12	8M0073690	DECAL Horsepower 15	8	4
8M0073690	DECAL Horsepower 15	10	5	8M0073691	DECAL Horsepower 20	8	5
8M0073691	DECAL Horsepower 20	10	6	8M0074788	NUT	48	9
8M0074789	WASHER	48	10	8M0075255	SEAL Drain Plug	76	-
8M0076191	DECAL NOTICE THIS SIDE UP	6	25	8M0076191	DECAL NOTICE THIS SIDE UP	8	10
8M0076191	DECAL NOTICE THIS SIDE UP	10	14	8M0079131	SOCKET	72	11
8M0082467	DECAL Horsepower 10	8	3	8M0082467	DECAL Horsepower 10	10	4
8M0082880	SEAL KIT Drain Plug	58	4	8M0082880	SEAL KIT Drain Plug	76	-
8M0087846	O-RING	62	12	8M0088179	BOLT	6	23
8M0088179	BOLT	56	22	8M0090459	CLUTCH CAM	58	12
8M0091498	PIN Cylinder	54	7	8M0094877	SCREW (8 x 85mm)	48	16
8M0094877	SCREW (8 x 85mm)	52	56	8M0094877	SCREW (8 x 85mm)	54	28
8M0098606	BOLT	40	4	8M0098607	BOLT	36	10
8M0102279	BOLT	32	12	8M0106739	BOLT	50	11
8M0106928	GROMMET	18	23	8M0110715	ROPE Starter	20	11
8M0111615	DRAIN PLUG BOLT	56	3	8M0116860	BACKLASH PRELOAD TOOL	66	17
8M0120641	TILT STOPPER	54	5	8M0123271	PIN Spring	58	15
8M0124369	LANYARD ASSEMBLY 54 in	44	25	8M0124428	BOLT	6	13
8M0125264	OWNERS MANUAL 15/20 EFI 4-STROKE	2	-	8M0125265	SERVICE MANUAL 15/20 EFI 4-Stroke	2	-
8M0125267	PARTS MANUAL 15/20 EFI/2 Cylinder/ 4-Stroke	2	-	8M0127937	SWITCH Neutral	24	23
8M0127937	SWITCH Neutral	72	7	8M0128523	CAP	70	-
8M0129429	HOSE CLAMP	26	6	8M0130961	CLAMP	18	10
8M0131791	OWNERS MANUAL 10 HP	2	-	8M0131792	SUPPLEMENT-OPERATION MANUAL	2	-
8M0131793	OWNERS MANUAL 15 HP SeaPro	2	-	8M0132180	SENSOR Throttle Position	32	6
8M0132216	HOSE Vent	28	19	8M0132241	SOLENOID IAC	32	2
8M0132303	SENSOR TMAP	32	3	8M0132330	DECAL SET Mercury	8	1
8M0132331	DECAL SET SeaPro	8	2	8M0132331	DECAL SET SeaPro	10	2
8M0132332	DECAL SET ProKicker	8	9	8M0132332	DECAL SET ProKicker	10	10
8M0132333	DECAL SET Mariner	8	8	8M0132333	DECAL SET Mariner	10	9
8M0132344	HOSE Fuel	28	17	8M0132349	TILLER HANDLE Bare	44	1
8M0132350	TILLER HANDLE Bare	44	1	8M0132351	CABLE Throttle	46	58
8M0132352	HOUSING	46	47	8M0132353	PULLEY	46	48
8M0132354	COVER HOUSING	46	49	8M0132355	GRIP INSERT	46	52
8M0132356	GRIP HANDLE	46	53	8M0132357	SWITCH ASSEMBLY	46	54
8M0134425	LONG BLOCK	36	-	8M0134426	CYLINDER BLOCK Bare	36	1
8M0134427	COVER Exhaust	36	17	8M0134428	PISTON ASSEMBLY	42	7
8M0134429	PISTON RING ASSEMBLY	42	8	8M0134430	CONNECTING ROD ASSEMBLY	42	1
8M0134431	CRANKSHAFT	42	3	8M0134432	CYLINDER HEAD Bare	38	1
8M0134433	CAMSHAFT	40	1	8M0134434	VALVE Intake	34	10
8M0134435	VALVE Exhaust	34	11	8M0134436	OIL PUMP ASSY	40	3
8M0134437	GASKET Cylinder Head	38	8	8M0134437	GASKET Cylinder Head	68	-
8M0134438	POWERHEAD GASKET SET	26	-	8M0134438	POWERHEAD GASKET SET	32	-
8M0134438	POWERHEAD GASKET SET	36	-	8M0134438	POWERHEAD GASKET SET	38	-
8M0134438	POWERHEAD GASKET SET	40	-	8M0134438	POWERHEAD GASKET SET	42	-
8M0134438	POWERHEAD GASKET SET	48	-	8M0134438	POWERHEAD GASKET SET	52	-
8M0134438	POWERHEAD GASKET SET	68	-	8M0134453	COVER Cylinder Head	38	12
8M0134454	COVER Breather Camber	38	14	8M0134455	GASKET Cylinder Head Cover	38	16
8M0134455	GASKET Cylinder Head Cover	68	-	8M0134458	FUEL RAIL ASSEMBLY	28	1
8M0134459	FUEL INJECTOR ASSEMBLY	28	2	8M0134460	INSULATOR	28	11
8M0134461	THROTTLE BODY ASSEMBLY	32	1	8M0134462	INTAKE SILENCER ASSEMBLY	32	11
8M0134463	VAPOR SEPERATOR ASSEMBLY	28	12	8M0134463	VAPOR SEPERATOR ASSEMBLY	30	1
8M0134464	FUEL FEED PUMP	30	15	8M0134465	FUEL REGULATOR	30	8
8M0134466	FILTER Fuel	26	7	8M0134466	FILTER Fuel	76	-
8M0134466	FILTER Fuel	76	-	8M0134467	RECOIL STARTER ASSEMBLY	20	-
8M0134468	COVER Belt	20	25	8M0134469	FLYWHEEL	18	1
8M0134470	ALTERNATOR	18	2	8M0134471	BRACKET Coil	18	8
8M0134472	IGNITION COIL	18	28	8M0134473	WIRE ASSEMBLY	12	12
8M0134474	WIRE ASSEMBLY	12	13	8M0134475	STARTER MOTOR	14	1

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0134475	STARTER MOTOR	16	1	8M0134477	RECTIFIER	14	5
8M0134478	BATTERY CABLE	14	8	8M0134479	DRIVESHAFT HOUSING ASSEMBLY	56	1
8M0134480	DRIVESHAFT HOUSING ASSEMBLY	56	1	8M0134481	DRIVESHAFT HOUSING ASSEMBLY	56	1
8M0134483	GEAR HOUSING ASSEMBLY Complete, Short	58	-	8M0134483	GEAR HOUSING ASSEMBLY Complete, Short	62	-
8M0134484	GEAR HOUSING ASSEMBLY Complete, Long	58	-	8M0134484	GEAR HOUSING ASSEMBLY Complete, Long	62	-
8M0134485	GEAR HOUSING ASSEMBLY Complete, X-Long	58	-	8M0134485	GEAR HOUSING ASSEMBLY Complete, X-Long	62	-
8M0134486	BEARING CARRIER ASSY	62	15	8M0134487	BEARING Ball	62	13
8M0134488	GEAR Forward	62	3	8M0134489	GEAR Pinion	58	21
8M0134490	GEAR Reverse	62	11	8M0134491	SHAFT Propeller	62	9
8M0134492	PUMP CASE Upper	60	37	8M0134493	HOUSING Water Pump	58	27
8M0134494	DRIVESHAFT SHORT	58	22	8M0134495	DRIVESHAFT LONG	58	22
8M0134496	DRIVESHAFT X-LONG	58	22	8M0134497	BALL BEARING	58	23
8M0134498	SHIFT SHAFT Lower, Short	58	14	8M0134499	SHIFT SHAFT Lower, Long/XLong	58	14
8M0134501	SHAFT Shift Lever	22	10	8M0134501	SHAFT Shift Lever	24	14
8M0134502	CLAMP BRACKET Starboard	50	39	8M0134503	CLAMP BRACKET Port	50	40
8M0134504	LOCK Reverse	50	12	8M0134505	STEERING SHAFT ASSEMBLY Short	48	1
8M0134506	STEERING SHAFT ASSEMBLY Long and X-Long	48	1	8M0134507	POWER TILT ASSEMBLY	54	10
8M0134507	POWER TILT ASSEMBLY	64	-	8M0134508	MOTOR ASSEMBLY	64	17
8M0134509	COVER Driveshaft Housing Starboard	6	19	8M0134510	COVER Driveshaft Housing Port	6	20
8M0134511	COVER Driveshaft Housing Port	6	28	8M0134515	TOP COWL ASSEMBLY Black, Non Decaled	4	1
8M0134516	TOP COWL ASSEMBLY Silver, Non Decaled	4	1	8M0134517	HARNESS ASSEMBLY	18	19
8M0134518	HARNESS ASSEMBLY	18	19	8M0134519	GASKET Powerhead	36	22
8M0134519	GASKET Powerhead	68	-	8M0134659	SWIVEL BRACKET ASSEMBLY	54	1
8M0134661	SWIVEL BRACKET ASSEMBLY	54	1	8M0134662	SWIVEL BRACKET ASSEMBLY Short	50	1
8M0134663	SWIVEL BRACKET ASSEMBLY Long and XLong	50	1	8M0135543	WASHER	16	8
8M0135544	HOLDER Brush	16	9	8M0135545	BUSHING	16	14
8M0135546	BUSHING	16	11	8M0135547	O-RING	16	12
8M0135572	GEAR HOUSING Basic	58	1	8M0135572	GEAR HOUSING Basic	62	1
8M0135577	BEARING	42	4	8M0135578	BEARING Thrust	42	4
8M0135579	LIFTING EYE	36	9	8M0135580	GASKET Exhaust	36	18
8M0135580	GASKET Exhaust	68	-	8M0135581	PIN Piston	42	9
8M0135582	BOLT Connecting Rod	42	2	8M0135584	SHAFT Rocker Arm	34	15
8M0135585	COLLAR	34	12	8M0135586	VALVE SPRING	34	6
8M0135587	SEAT Valve Spring	34	7	8M0135588	GASKET Oil Pump	40	5
8M0135588	GASKET Oil Pump	68	-	8M0135589	CAP Oil Fill	38	18
8M0135590	DIPSTICK	40	6	8M0135591	BELT Timing	40	14
8M0135592	FITTING Nipple	28	6	8M0135593	MOUNT Rubber	12	18
8M0135593	MOUNT Rubber	28	13	8M0135593	MOUNT Rubber	32	14
8M0135595	ROCKER ARM	34	1	8M0135596	SCREW Drain	30	19
8M0135597	GASKET	30	6	8M0135598	FLOAT VALVE ASSEMBLY	30	11
8M0135599	FLOAT ARM PIN	30	12	8M0135600	FLOAT	30	13
8M0135601	GROMMET	30	18	8M0135602	FILTER INLET	30	16
8M0135603	HOLDER	30	17	8M0135604	HOLDER	30	9
8M0135605	ORING	30	14	8M0135606	ORING	30	7
8M0135607	ORING	30	5	8M0135608	SPRING Return	20	17
8M0135609	SPRING Friction	20	18	8M0135610	LOCK WIRE Starter	20	5
8M0135611	SEAL Starter	20	4	8M0135701	HOSE Vent	28	20
8M0135702	HOSE Vent	28	21	8M0135703	HOSE Fuel	26	4
8M0135704	HOSE Fuel	26	5	8M0135705	HOSE Fuel	26	4
8M0135706	HOSE Fuel	26	5	8M0135707	THROTTLE DRUM	24	6
8M0135707	THROTTLE DRUM	72	30	8M0135708	LINK ROD ASSEMBLY	22	32
8M0135708	LINK ROD ASSEMBLY	24	9	8M0135709	SENSOR Coolant Temperature	18	24
8M0135711	PINION ASSEMBLY	16	7	8M0135712	TUBE Water, Short	56	10
8M0135713	TUBE Water, Long	56	10	8M0135714	TUBE Water, X-Long	56	10
8M0135783	PLATE Lock	56	12	8M0135786	COVER Exhaust	56	16
8M0135787	PLATE	56	18	8M0135798	GASKET Exhaust, Port	56	17
8M0135799	SEAL Rubber	56	7	8M0135800	HOUSING Extension	56	23
8M0135801	SEAL Water	58	19	8M0135802	PLATE Water Seal	58	18
8M0135803	IMPELLER	60	34	8M0135804	GASKET Pump Housing	58	25
8M0135805	PLATE Guide	58	32	8M0135806	GASKET Guide Plate	58	31
8M0135807	STOPPER	58	17	8M0135808	STOPPER	58	29

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0135809	STOPPER Shift Lever	24	26	8M0135810	STOPPER Shift Lever	24	22
8M0135811	HOLDER	24	18	8M0135812	HOLDER	24	19
8M0135813	ARM Shift	24	27	8M0135813	ARM Shift	72	33
8M0135815	ECU Engine Control Unit	18	13	8M0135817	ECU Engine Control Unit	18	13
8M0135819	ECU Engine Control Unit	18	13	8M0135820	GEARCASE SEAL KIT	60	-
8M0135820	GEARCASE SEAL KIT	62	-	8M0135821	COMPLETE WATER PUMP KIT Repair	60	-
8M0135821	COMPLETE WATER PUMP KIT Repair	62	-	8M0135821	COMPLETE WATER PUMP KIT Repair	76	-
8M0135822	COIL Pulsar	18	3	8M0135823	HOSE Fuel	26	12
8M0135825	ROD Shift, Short	22	11	8M0135825	ROD Shift, Short	24	15
8M0135826	ROD Shift, Long	22	11	8M0135826	ROD Shift, Long	24	15
8M0135827	JOINT Shift Rod	22	12	8M0135827	JOINT Shift Rod	24	16
8M0135828	BRACKET Neutral Switch	24	25	8M0135828	BRACKET Neutral Switch	72	8
8M0135830	DISTANCE PIECE	52	44	8M0135832	THRUST ROD ASSEMBLY	52	51
8M0135833	HANDLE	50	35	8M0135833	HANDLE	72	22
8M0135834	PLATE	50	33	8M0135834	PLATE	72	20
8M0135835	TILT STOPPER	50	5	8M0135836	LEVER Reverse Lock	50	21
8M0135837	ARM Reverse Lock	50	18	8M0135838	SHAFT Reverse Lock	50	19
8M0135839	LINK Reverse Lock	50	14	8M0135840	SPRING Reverse Lock	50	13
8M0135842	RUBBER MOUNT Lower mount	48	22	8M0135843	MOUNT BRACKET Starboard	48	14
8M0135844	MOUNT BRACKET Port	48	15	8M0135846	VALVE ASSEMBLY	64	9
8M0135848	COLLAR	54	37	8M0135849	PILOT LAMP	6	2
8M0135850	GROMMET	6	10	8M0135852	SEAL Top Cowl	4	5
8M0135853	AIR GUIDE	4	2	8M0135854	ROD Shift Lever	22	19
8M0135854	ROD Shift Lever	24	30	8M0135854	ROD Shift Lever	72	36
8M0135854	ROD Shift Lever	74	21	8M0135855	ARM Throttle	22	26
8M0135855	ARM Throttle	74	11	8M0135856	PLATE Steering	22	7
8M0135856	PLATE Steering	74	26	8M0135857	BOLT	22	8
8M0135857	BOLT	74	27	8M0135860	FRONT PANEL	6	1
8M0135909	DAMPER Lower	48	21	8M0135910	SPACER	44	4
8M0135911	ARM Shift	22	15	8M0135911	ARM Shift	74	18
8M0135912	OPENER Throttle	22	27	8M0135912	OPENER Throttle	74	12
8M0135913	CASE Starter	20	1	8M0135914	FLUSH CONNECTOR	56	14
8M0135942	Washer	48	17	8M0135942	Washer	54	21
8M0136034	BUSHING Flange	44	7	8M0136035	PLUG	44	9
8M0136036	PLUG	44	10	8M0136037	SCREW	44	11
8M0136038	PAD	44	13	8M0136039	KNOB Throttle Friction	44	14
8M0136040	WASHER	44	15	8M0136041	TENSION CLAMP	44	19
8M0136042	HANDLE Shift	44	20	8M0136043	FLANGE BUSHING	44	21
8M0136045	NUT	44	23	8M0136049	PIN Groove	44	28
8M0136050	PIN Groove	44	29	8M0136051	BEARING Flange	44	30
8M0136052	SCREW	44	31	8M0136053	PIN	44	32
8M0136054	BOLT	44	33	8M0136055	BRACKET Lower	44	34
8M0136056	CLAMP Toe	44	35	8M0136057	NUT Cap	44	36
8M0136058	CABLE TIE Clip	44	37	8M0136059	SCREW	44	38
8M0136060	E RING	44	39	8M0136061	COVER	46	42
8M0136062	DECAL Spare Clip	44	12	8M0136063	CABLE Push Pull	46	57
8M0136064	THROTTLE SHAFT	46	51	8M0136065	HARNESS Tiller, Power Tilt	46	59
8M0136066	HARNESS Tiller, Non Power Tilt	46	62	8M0136067	CONNECTOR	46	61
8M0136067	CONNECTOR	46	64	8M0136068	BRACKET Tiller Handle, Order Tiller Handle/Upper Bracket Kit PT or Non PT	46	41
8M0136069	SCREW	46	46	8M0136071	SPRING Flat	46	45
8M0136159	PISTON ASSEMBLY Oversized	42	-	8M0136161	PISTON RING ASSEMBLY Oversized	42	-
8M0136162	BOLT Oil Filter	36	2	8M0136163	PLUG Taper	36	30
8M0136164	FITTING Nipple	36	8	8M0136165	WASHER	36	7
8M0136165	WASHER	36	16	8M0136165	WASHER	38	11
8M0136166	BRACKET	36	14	8M0136189	HANDLE Starter	20	2
8M0136227	HOSE Breather	32	20	8M0136228	TUBE Dipstick	40	7
8M0137298	COLLAR	12	9	8M0137298	COLLAR	28	14
8M0137298	COLLAR	32	15	8M0137299	COLLAR	22	28
8M0137299	COLLAR	24	7	8M0137299	COLLAR	72	31
8M0137299	COLLAR	74	13	8M0137300	COLLAR	22	17

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0137300	COLLAR	24	28	8M0137300	COLLAR	72	34
8M0137300	COLLAR	74	19	8M0137301	GASKET	32	17
8M0137303	RESTRICTOR	32	18	8M0137304	SEAL	30	20
8M0137305	VST CONNECTOR	30	3	8M0137306	CLIP	30	4
8M0137307	SCREW	30	2	8M0137308	HOLDER Fuel Filter	26	8
8M0137309	BOLT	20	22	8M0137310	DECAL Caution	20	7
8M0137311	DECAL Caution	20	7	8M0137312	BALL JOINT	24	13
8M0137313	SPRING	24	4	8M0137313	SPRING	72	28
8M0137317	BRACKET Throttle Wire	24	1	8M0137317	BRACKET Throttle Wire	72	26
8M0137318	ROD Throttle	22	33	8M0137318	ROD Throttle	24	10
8M0137319	STOPPER Throttle Lever	32	22	8M0137320	ECU HOLDER	18	14
8M0137321	PLATE	18	15	8M0137322	PLUG Cable Terminal	18	22
8M0137324	TERMINAL COVER	18	33	8M0137325	TERMINAL COVER	18	32
8M0137328	BRACKET	18	31	8M0137329	BRACKET	12	1
8M0137330	BOLT	16	3	8M0137335	BAND Starter Motor	14	2
8M0137336	BRACKET Rectifier	14	7	8M0137337	STARTER CABLE	14	12
8M0137339	FITTING Nipple	56	2	8M0137340	GROMMET	22	14
8M0137340	GROMMET	24	17	8M0137341	FITTING Nipple	28	26
8M0137342	SEAL Ring	56	15	8M0137343	BOLT	56	24
8M0137343	BOLT	58	8	8M0137344	ANODE	58	9
8M0137345	BOLT	62	16	8M0137346	PUSH ROD	62	4
8M0137347	KEY	58	33	8M0137348	O-RING	58	28
8M0137356	PIN	50	2	8M0137357	WASHER	50	37
8M0137357	WASHER	72	24	8M0137358	BOLT	50	29
8M0137358	BOLT	72	16	8M0137359	WASHER Spacer	50	32
8M0137359	WASHER Spacer	72	19	8M0137360	WASHER	48	12
8M0137361	RUBBER MOUNT Short	48	11	8M0137362	BOLT	48	5
8M0137364	DAMPER Upper, Short	48	6	8M0137366	DAMPER Upper	48	8
8M0137367	DECAL Secure Engine	52	55	8M0137367	DECAL Secure Engine	54	33
8M0137368	PIN	54	2	8M0137379	COVER Front Stay	6	14
8M0137380	BOLT	6	22	8M0137381	GROMMET	6	27
8M0137381	GROMMET	72	4	8M0137382	COWL SUPPORT Rubber	36	29
8M0137383	COVER Front Stay	4	3	8M0137384	RIVET	4	4
8M0137384	RIVET	6	15	8M0137385	GROMMET	6	27
8M0137385	GROMMET	74	24	8M0137387	NUT	6	34
8M0137389	WASHER	22	30	8M0137389	WASHER	74	16
8M0137390	DECAL Engine Oil	38	22	8M0137391	DECAL Schedule Maintenance	32	23
8M0137392	DECAL Schedule Maintenance, SeaPro	32	23	8M0137393	DECAL Schedule Maintenance, ProKicker	32	23
8M0137394	DECAL Schedule Maintenance, Japan	32	23	8M0137395	GROMMET	46	60
8M0137395	GROMMET	46	63	8M0137396	PIN	46	40
8M0137515	DECAL Tiller Handle	46	43	8M0137534	CDS G3 SERIAL INTERFACE CABLE KIT	66	3
8M0137829	COMPRESSION SPRING	44	18	8M0137830	BOLT ASSEMBLY	44	2
8M0137832	TILT LEVER SHAFT ASSEMBLY	44	27	8M0137834	BOLT	46	65
8M0137834	BOLT	72	2	8M0137835	BRACKET Cable	22	22
8M0137835	BRACKET Cable	74	7	8M0137837	GROMMET	6	26
8M0137842	BATTERY CHARGING KIT	14	-	8M0137842	BATTERY CHARGING KIT	70	3
8M0137844	PROP HARDWARE KIT	62	19	8M0137846	ELECTRIC START KIT	12	-
8M0137846	ELECTRIC START KIT	14	-	8M0137846	ELECTRIC START KIT	16	-
8M0137846	ELECTRIC START KIT	18	-	8M0137846	ELECTRIC START KIT	70	-
8M0137849	WATER PUMP KIT Chrome	60	-	8M0137849	WATER PUMP KIT Chrome	62	-
8M0137852	EXTENSION HOUSING KIT Long to XLong	70	-	8M0137854	CONVERSION KIT Tiller Handle, (Remote Control to Handle)	70	-
8M0137854	CONVERSION KIT Tiller Handle, (Remote Control to Handle)	72	-	8M0138392	DIAGNOSTIC TOOL KIT CDS -G3	66	2
8M0138447	CLIP Lanyard Fork, Spare	44	26	8M0138448	SHIFT LEVER ASSEMBLY	44	22
8M0138531	BUSHING	62	14	8M0138562	PLATE	26	9
8M0138567	CLAMP	26	11	8M0138568	CLAMP	28	22
8M0138599	SEAL RING	28	3	8M0138601	HOSE Water DRIVESHAFT HOUSING-FUEL COOLER	28	23
8M0138603	HOSE Cooling IDLE PORT COVER-NIPPLE	28	24	8M0138605	HOSE Cooling IDLE PORT COVER-FUEL COOLER	28	25
8M0139039	SCREW	32	5	8M0139041	HOSE	32	19

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0139043	CLIP Cable	22	24	8M0139043	CLIP Cable	74	9
8M0139152	COVER	30	21	8M0139430	SCREW	20	20
8M0139432	PLATE	18	16	8M0139434	THERMOSTAT	36	11
8M0139434	THERMOSTAT	76	-	8M0139436	BOLT	36	15
8M0139438	BOLT	36	19	8M0139438	BOLT	38	20
8M0139440	OIL STRAINER ASSEMBLY	36	24	8M0139442	COWL SUPPORT	36	27
8M0139444	COWL SUPPORT	36	28	8M0139792	COLLAR	6	18
8M0139794	GROMMET	6	32	8M0139796	ECM 15 HP	18	13
8M0139798	ECM 20 HP	18	13	8M0139800	AIR VENT ASSEMBLY	20	23
8M0139802	SCREW Tapping	20	26	8M0140103	DIODE Suppression	12	7
8M0140106	DIODE Suppression	12	6	8M0140122	REMOTE CONTROL CONVERSION KIT (Handle to Remote Control)	70	-
8M0140122	REMOTE CONTROL CONVERSION KIT (Handle to Remote Control)	74	-	8M0140126	DECAL Engine Icon	6	4
8M0140496	PLATE	50	10	8M0140578	CYLINDER HEAD COMPLETE	34	-
8M0140578	CYLINDER HEAD COMPLETE	36	-	8M0140578	CYLINDER HEAD COMPLETE	38	-
8M0140578	CYLINDER HEAD COMPLETE	40	-	8M0140788	CLAMP	24	2
8M0140788	CLAMP	72	27	8M0140872	TOOLS ASSEMBLY	66	1
8M0140877	CO PILOT KIT	50	-	8M0140877	CO PILOT KIT	70	-
8M0140877	CO PILOT KIT	72	-	8M0141077	COWL SUPPORT	36	26
8M0141124	SWITCH POWER TILT	6	33	8M0141127	PT SWITCH HOLDER	6	30
8M0145399	STRAP Kicker	54	34	8M0145484	SCREW	54	38
8M0148655	BRACKET Lifting	66	21	8M0151160	BRACKET Upper, Tiller Handle	46	41
8M0151469	SERVICE KIT 15-20 EFI (100 Hour)	76	-	8M0151470	SERVICE KIT 15-20 EFI (300 Hour)	76	-
8M0152418	RETAINER ASSEMBLY	34	4	8M0152418	RETAINER ASSEMBLY	34	5
8M0153199	WASHER COLLAR KIT	34	14	8M0153617	SCREW	32	7
8M0153655	RUBBER MOUNT Long and XLong	48	11	8M0153657	DAMPER Upper, Long and XLong	48	6
8M0153724	SCREW	46	68	8M0157134	TILLER HANDLE BARE UPPER BRACKET ASSEMBLY	44	1
8M0157135	TILLER HANDLE BARE UPPER BRACKET ASSEMBLY	44	1	8M0161263	DECAL Rear 9.9 HP	10	3
8M0162831	FILTER ASSY OIL 4 STROKE	76	-	8M0162831	FILTER ASSY OIL 4 STROKE	76	-
8M0170757	DECAL SET 10, 15, 20 HP	10	1	8M0172870	MOUNT ASSEMBLY Engine, Long and XLong	48	-
8M0172871	MOUNT ASSEMBLY Engine, Short	48	-	8M0172916	PUMP CASE Upper	60	37
8M0172919	LINER Water Pump	60	35	8M0173449	DECAL Rear, 9.9 HP ProKicker	10	11
8M0173451	RESTRICTOR	32	18	8M0173453	GASKET Restrictor	32	17
8M0173455	ECU Engine Control Unit	18	13	8M0173831	DECAL Rear, 15 HP Prokicker	10	12
8M0175395	SHIFT SHAFT KIT Lower, Short	58	14	8M0175395	SHIFT SHAFT KIT Lower, Short	58	14
95218015	PIN Camshaft	40	2	95218017	PIN Spring	54	9
952188	PIN Dowel	60	36	952245	CLAMP	32	21
95229	KEY	40	17	95237002	BREAKER	64	21
95286027	COLLAR	54	4	953683	PLUG	58	3
95374	NUT Nylon	52	58	95374	NUT Nylon	72	13
95374001	NUT Nylon	50	38	95374001	NUT Nylon	54	20
95374001	NUT Nylon	72	25	95375	WASHER	54	24
95375001	WASHER	54	30	95383010	SPRING	54	3
953832	SPRING	50	9	953921	WASHER Stainless Steel	12	19
953921	WASHER Stainless Steel	20	21	953921	WASHER Stainless Steel	22	16
953921	WASHER Stainless Steel	24	5	953921	WASHER Stainless Steel	28	15
953921	WASHER Stainless Steel	32	16	953921	WASHER Stainless Steel	50	28
953921	WASHER Stainless Steel	72	29	953921	WASHER Stainless Steel	74	14
9539210	WASHER	22	5	9539210	WASHER	74	5
953925	WASHER	22	20	953925	WASHER	24	31
953925	WASHER	50	27	953925	WASHER	72	37
953925	WASHER	74	22	953951	CLAMP	14	16
FT2997	COMPRESSOR TOOL Piston Ring	66	9	NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-
NSS	NOT SOLD SEPARATE Serial Plate	2	-	NSS	NOT SOLD SEPARATE	6	35
NSS	NOT SOLD SEPARATE	22	2	NSS	NOT SOLD SEPARATE	54	6
NSS	NOT SOLD SEPARATE	72	1	NSS	NOT SOLD SEPARATE	74	2