

Parts Manual

Cat.# 90-8M0056559

Revised 09-21-2020

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Service/Support Material

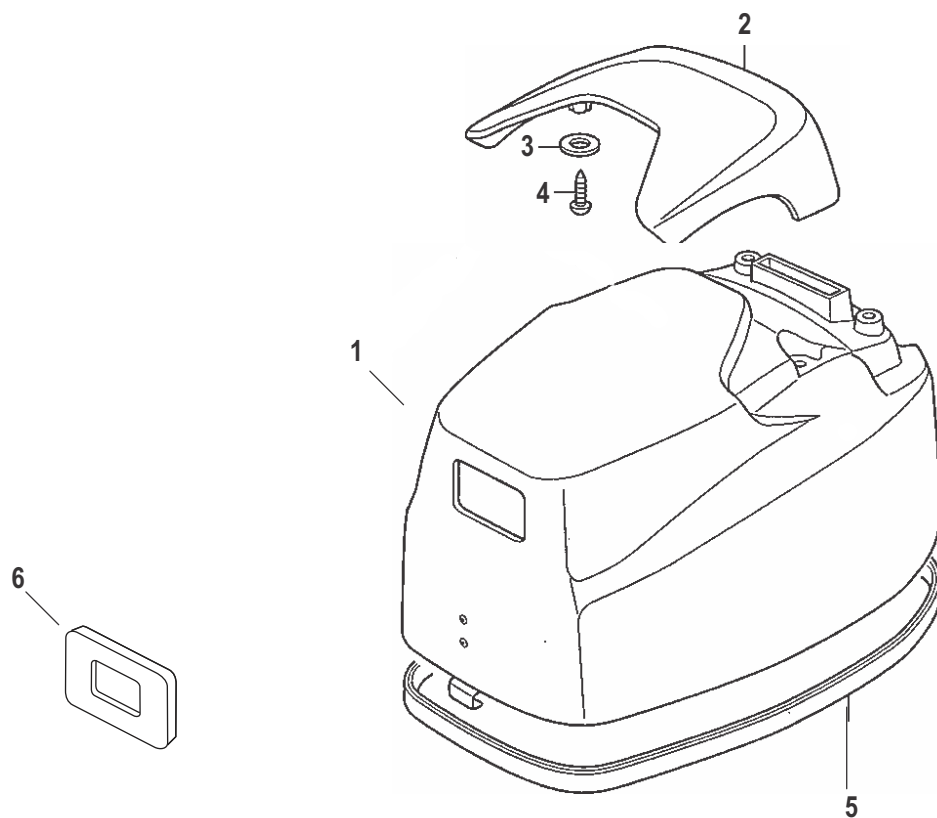
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0056559	PARTS MANUAL 4/5/6 4-Stroke		1	
-	0090	8M0055686	OPERATION MANUAL 4/5/6 4-Stroke	EPA Regulated (USA Only)	1	
-	0090	879276001	SERVICE MANUAL 4/5/6 4-Stroke		1	
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	Contact Mercury Marine Warranty Administration for Replacement (Service Bulletin 2009-18)	1	[1]

PART NOTES:

[1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Cowling Top

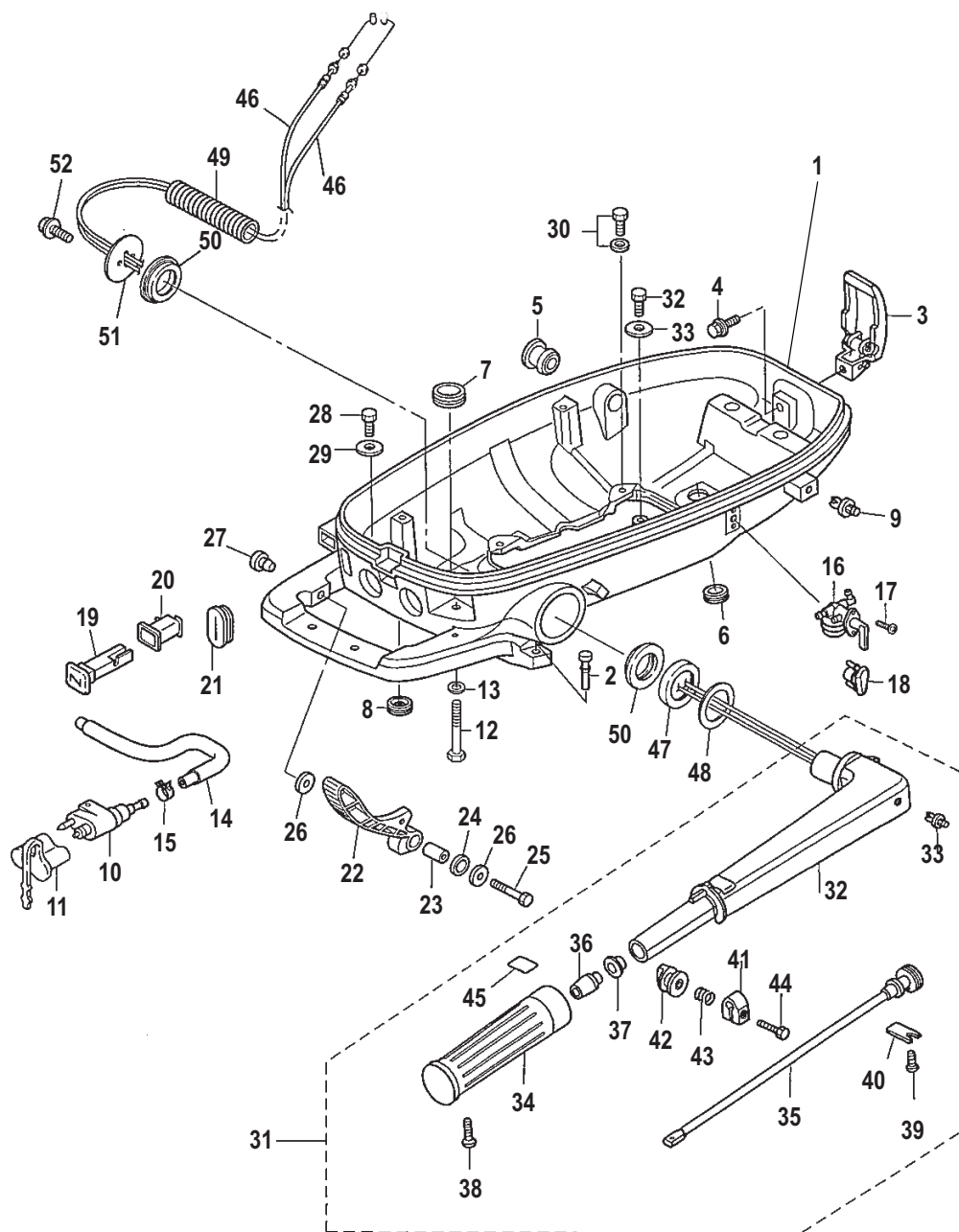


69739

Cowling Top

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0056433	COWL ASSEMBLY Black	Mercury	1	
1	0000	8M0056434	COWL ASSEMBLY Silver	Mariner	1	
2	0000	8M0056435	COWL HANDLE Black	Mercury	1	
2	0000	8M0056436	COWL HANDLE Silver	Mariner	1	
3	0010	8M0056377	SCREW		4	
4	0012	8M0056378	WASHER		4	
5	0000	8107512	SEAL		1	
6	0025	8M0056963	GROMMET		1	

Cowling Bottom



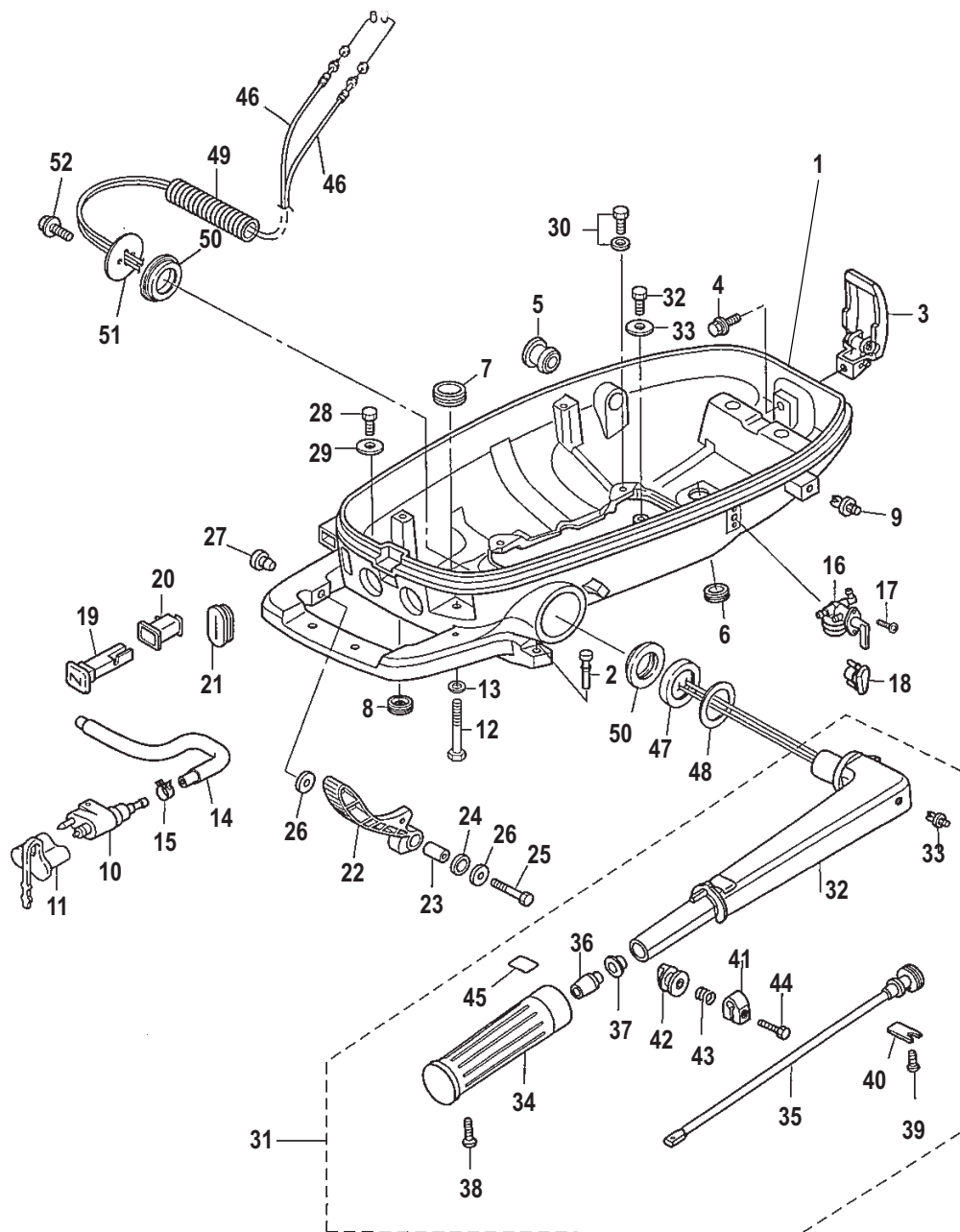
46715

Cowling Bottom

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	4000	8M0056357	BOTTOM COWL		1	
2	0025	8M0056353	GROMMET		1	
3	0000	8M0056354	LATCH ASSEMBLY		1	
4	0010	8248324	SCREW (M6 x 16)		1	
5	0025	8M0056358	GROMMET		1	
6	0025	953871	GROMMET		1	
7	0025	855551	GROMMET		1	
8	0025	8M0056359	GROMMET		1	
9	0017	16085	PIN		1	
10	0022	15781A5	CONNECTOR Fuel - Brass		1	
11	0000	878311	CAP		1	
12	0010	4000330	SCREW (M6 x 25)		1	
13	0012	16826	WASHER Stainless Steel		1	
14	0032	8M0056360	HOSE		1	
15	0054	8M0056361	CLIP		1	
16	0022	878387	FUEL COCK ASSEMBLY		1	
17	0010	8M0056362	SCREW		2	
18	0025	8M0056363	GROMMET		1	
19	0000	804646	ROD Choke		1	
20	0023	8M0056364	BUSHING		1	
21	0025	8M0056365	GROMMET		1	
22	0000	8M0056366	SHIFT LEVER		1	
23	0000	8M0056367	COLLAR		1	
24	0012	8M0056368	WASHER		1	
25	0010	8M0056369	SCREW		1	
26	0012	898101937	WASHER		2	
27	0019	853994	PLUG		1	
28	0010	16223	BOLT (M6 x 14)		2	
29	0012	898101937	WASHER		2	
30	0010	898101952	BOLT		4	
31	0000	803996T08	TILLER HANDLE KIT		1	
32	0000	803996T07	TILLER HANDLE		1	
33	0017	16085	PIN		1	
34	0000	853775003	GRIP		1	
35	0000	898101313	SHAFT Throttle		1	
36	0000	803569	SHAFT Rubber		1	
37	0023	898101309	BUSHING		1	
38	0010	16094	SCREW		1	
39	0010	879194329	SCREW		1	
40	0000	16338	BRACKET		1	
41	0000	898101311	FRICTION PIECE		1	
42	0011	892776	NUT		1	
43	0024	8M0051384	SPRING Stainless Steel		1	
44	0010	879194250	BOLT		1	
45	0037	8M0056370	DECAL Throttle		1	
46	0084	8M0056371	THROTTLE CABLE		2	

Cowling Bottom

Cowling Bottom

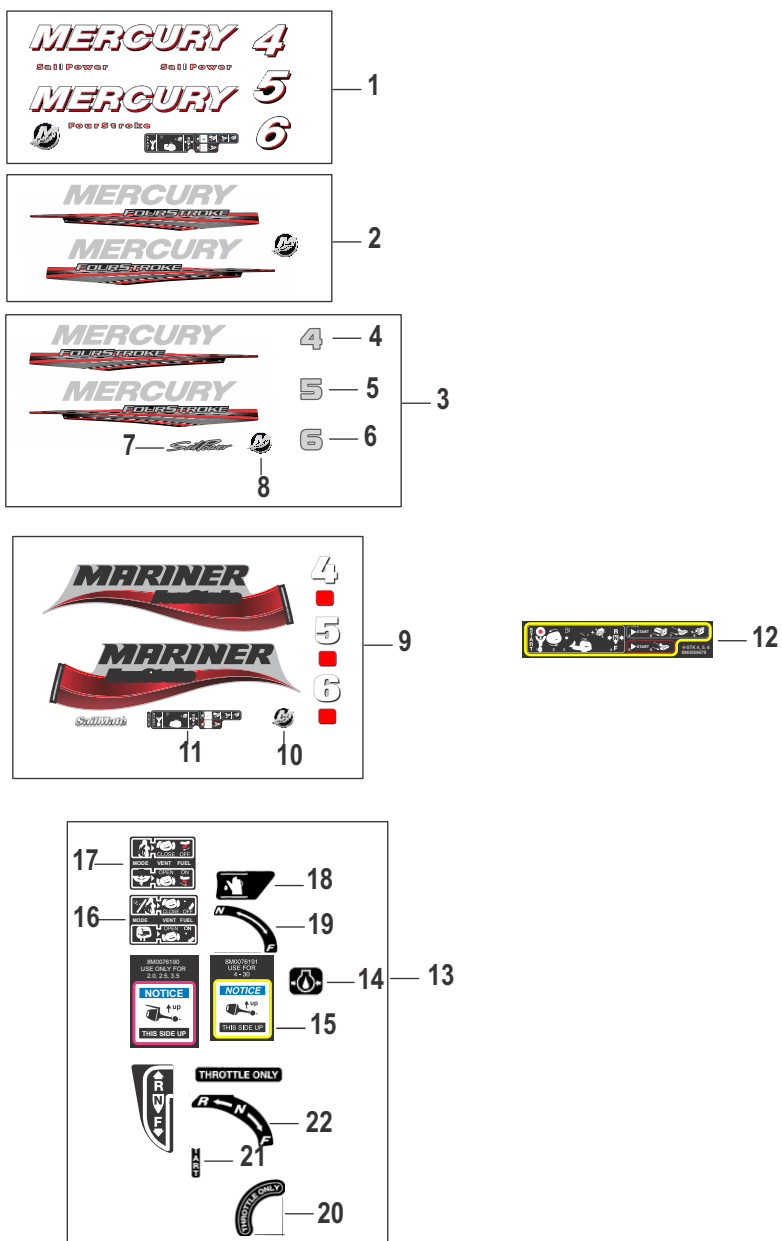


46715

Cowling Bottom

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
47	0023	803566	SPACER		1	
48	0012	804508	WASHER		1	
49	0023	803564	PROTECTIVE SLEEVE		1	
50	0023	803567	BUSHING		2	
51	0000	8M0056372	COVER		1	
52	0010	898101952	BOLT		2	

Decals Serial #0R991812 and Below

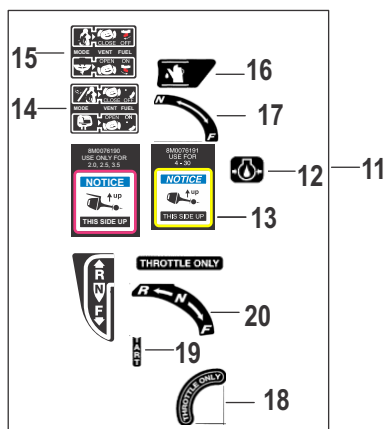
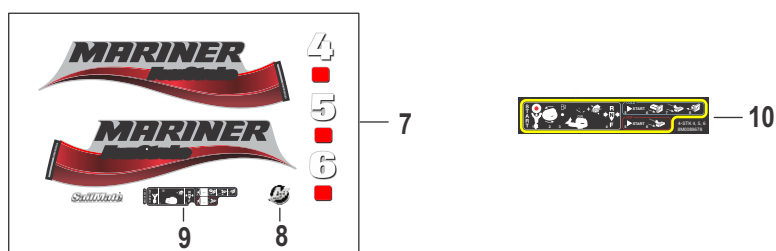
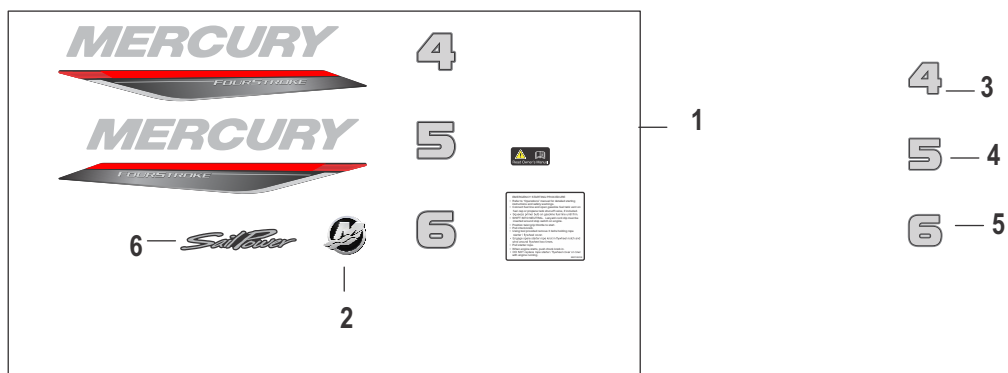


69753

Decals Serial #0R991812 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0037	8M0057104	DECAL SET Mercury	[0R549315] & Below	1	
1	0098	8M0098720	DECAL SET Mercury		1	
2	0037	8M0081470	DECAL SET Mercury, Top Cowl	[0R549316] & Up	1	
3	0037	8M0161226	DECAL SET Mercury		1	
4	0037	8M0073674	DECAL Horsepower 4	[0R549316] & Up	1	
5	0037	8M0073675	DECAL Horsepower 5	[0R549316] & Up	1	
6	0037	8M0073676	DECAL Horsepower 6	[0R549316] & Up	1	
7	0037	8M0073679	DECAL Sailpower	[0R549316] & Up	1	
8	0037	8M0050645	DECAL M-icon	Mercury	1	
9	0037	8M0057105	DECAL SET Mariner		1	
10	0037	8592711	DECAL M-Icon	Mariner	1	
11	0037	8M0046013	DECAL Start Procedure	[0R549315] & Below	1	
12	0037	8M0076193	DECAL Start Procedure	[0R549316] & Up	1	
13	0037	8M0081456	DECAL SET Mercury, Lower Cowl		1	
14	0037	896854007	DECAL Oil Pressure		1	
15	0037	892904010	DECAL Notice-This Side Up		1	
16	0037	8M0089676	DECAL Fuel Valve		1	
17	0037	8M0089675	DECAL Fuel Lever		1	
18	0037	896851013	DECAL Oil Lever		1	
19	0037	896851012	DECAL Shift (N-R)		1	
20	0037	859278003	DECAL Throttle Only		1	
21	0037	859278004	DECAL Start		1	
22	0037	8M0012079	DECAL Shift		1	

Decals Serial #0R991813 and Above

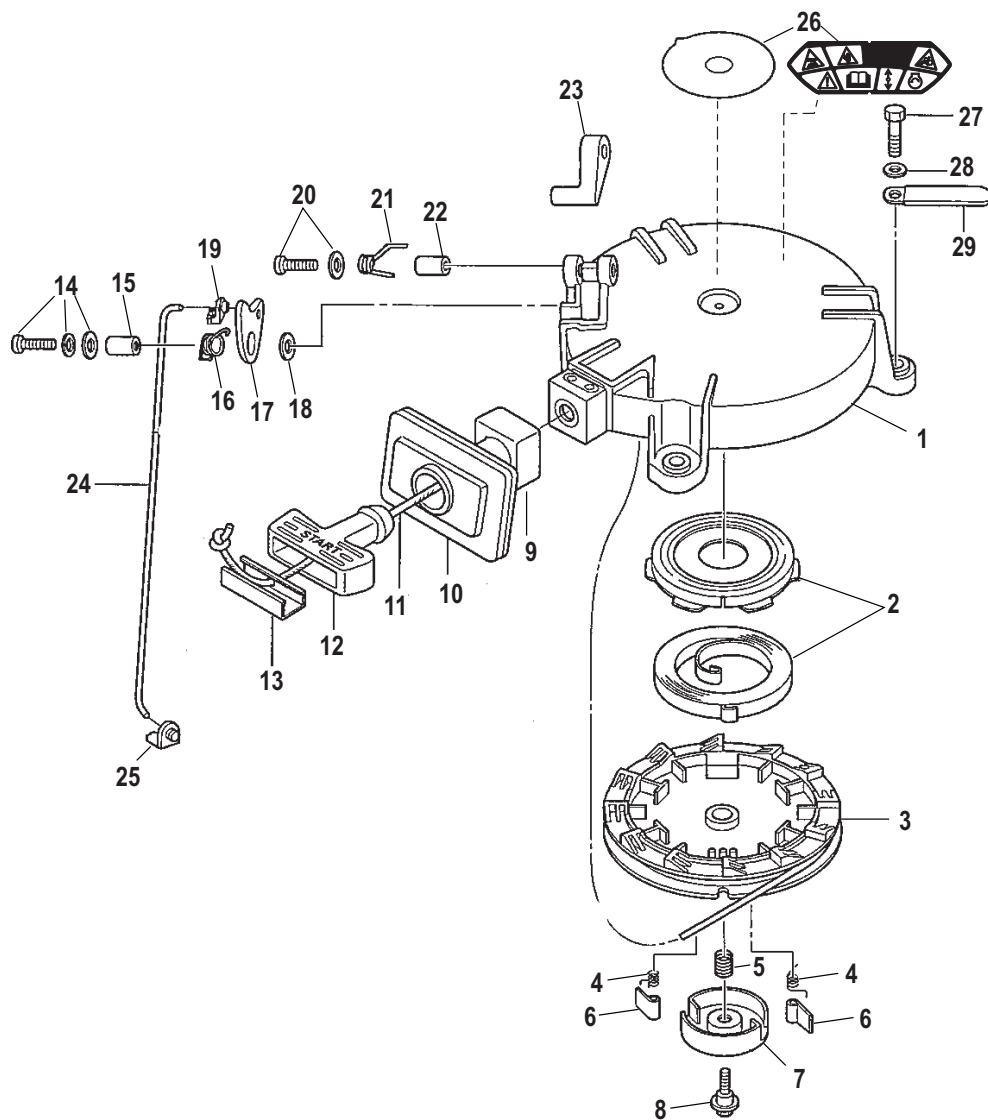


71255

Decals Serial #0R991813 and Above

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0037	8M0170755	DECAL SET 4,5,6 HP		1	
2	0037	8M0050645	DECAL M-icon	Mercury	1	
3	0037	8M0073674	DECAL Horsepower 4		1	
4	0037	8M0073675	DECAL Horsepower 5		1	
5	0037	8M0073676	DECAL Horsepower 6		1	
6	0037	8M0073679	DECAL Sailpower		1	
7	0037	8M0057105	DECAL SET Mariner		1	
8	0037	8592711	DECAL M-Icon	Mariner	1	
9	0037	8M0046013	DECAL Start Procedure	[0R549315] & Below	1	
10	0037	8M0076193	DECAL Start Procedure	[0R549316] & Up	1	
11	0037	8M0081456	DECAL SET Mercury, Lower Cowl		1	
12	0037	896854007	DECAL Oil Pressure		1	
13	0037	892904010	DECAL Notice-This Side Up		1	
14	0037	8M0089676	DECAL Fuel Valve		1	
15	0037	8M0089675	DECAL Fuel Lever		1	
16	0037	896851013	DECAL Oil Lever		1	
17	0037	896851012	DECAL Shift (N-R)		1	
18	0037	859278003	DECAL Throttle Only		1	
19	0037	859278004	DECAL Start		1	
20	0037	8M0012079	DECAL Shift		1	

Recoil Starter

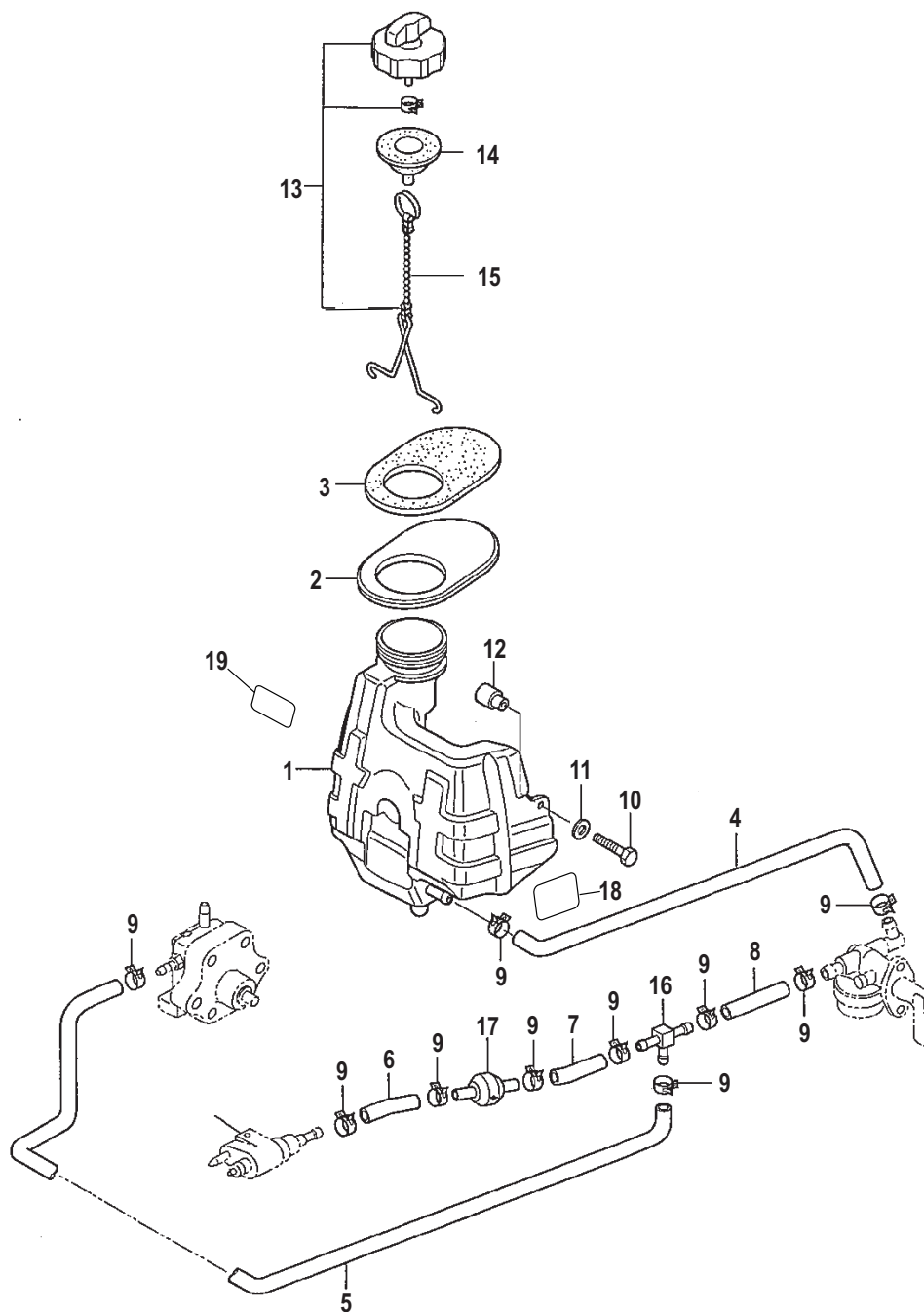


46690

Recoil Starter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0056437	STARTER ASSEMBLY Recoil		1	
1	0000	812632002	HOUSING Starter		1	
2	0024	812645T10	SPRING SET Starter		1	
3	0000	812633002	SHEEVE Starter		1	
4	0024	812634003	SPRING Return		2	
5	0024	812636001	SPRING		1	
6	0000	812635002	RATCHET		2	
7	0000	812638001	FRICTION PLATE		1	
8	0010	812637001	BOLT		1	
9	0000	8M0056340	PLATE Seal		1	
10	0025	8M0056963	GROMMET		1	
11	0050	850057Q02	ROPE		1	
12	0000	804363001	HANDLE Starter		1	
13	0000	853755001	ROPE ANCHOR		1	
14	0010	855544	SCREW ASSEMBLY		1	
15	0023	855545001	COLLAR		1	
16	0024	804366001	SPRING Starter Lock Cam		1	
17	0000	8M0056338	CAM Starter Lock		1	
18	0012	16826	WASHER Stainless Steel		1	
19	0000	17643002	SNAP Link Rod		1	
20	0010	8555449	SCREW ASSEMBLY		1	
21	0024	812645007	SPRING		1	
22	0023	895130	COLLAR		1	
23	0000	8M0056339	LATCH Starter Lock		1	
24	0000	8M0056432	ROD Starter Lock		1	
25	0000	176431	SNAP Link Rod		1	
26	0037	8M0137310	DECAL Caution		1	
26	0037	8M0137311	DECAL Caution	EU Model ONLY	1	
27	0010	810755004	BOLT		3	
27	0010	898101992	BOLT ASSEMBLY		3	
28	0013	400256	LOCKWASHER (M6)		3	
29	0054	95306	CLAMP		1	

Integral Fuel Tank

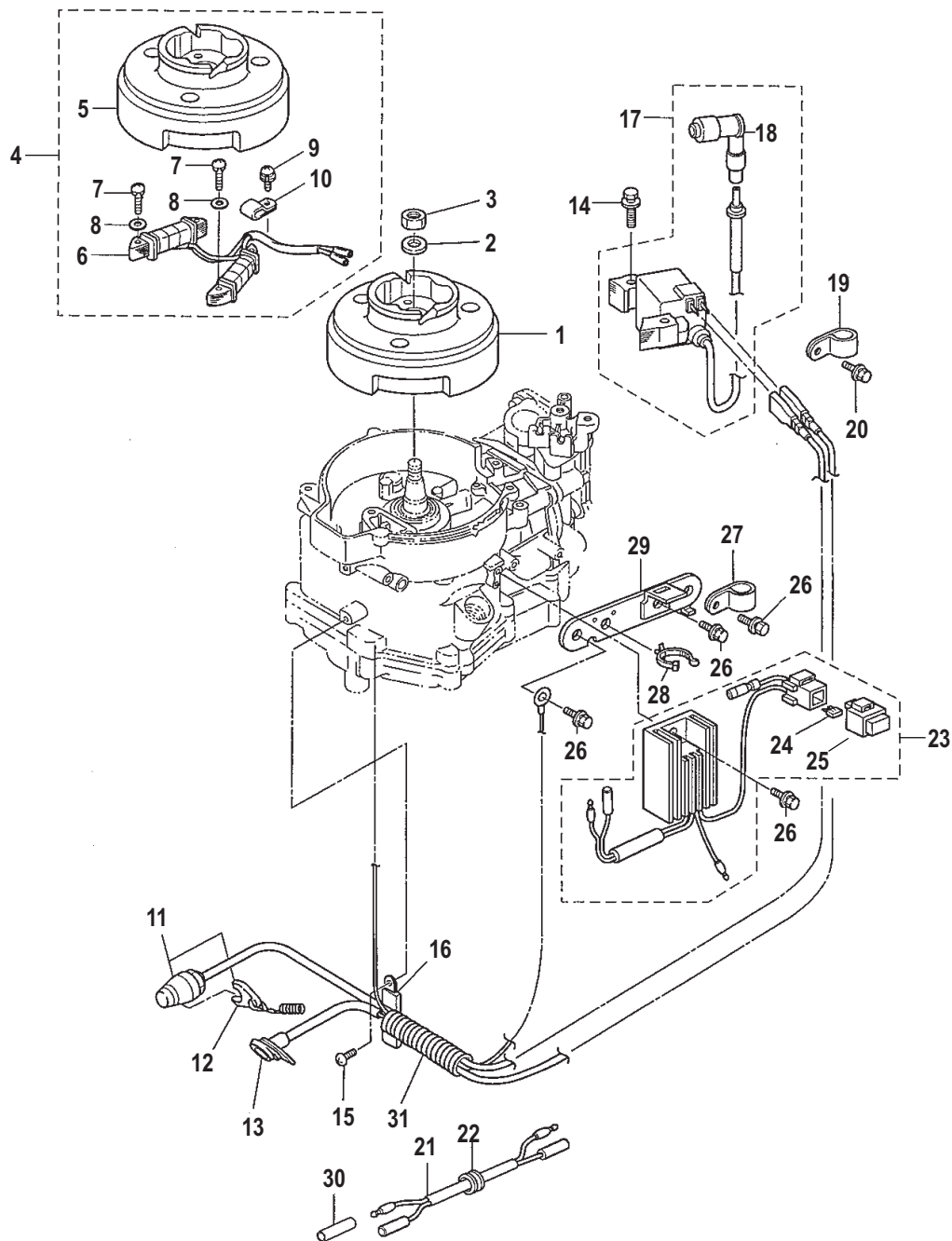


46745

Integral Fuel Tank

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0056966	FUEL TANK	Non-EPA Models	1	
1	1200	8M0072284	FUEL TANK	EPA Models	1	
2	0000	8M0056967	SEALING PLATE		1	
3	0026	8M0056968	SEAL		1	
4	0032	8M0056969	HOSE		1	
5	0032	8M0069791	HOSE		1	
6	0032	8M0056972	HOSE		1	
7	0032	8M0056973	HOSE		1	
8	0032	8M0056975	HOSE		1	
9	0054	851817004	CLIP		10	
10	0010	16830	BOLT		2	
11	0012	898101937	WASHER		2	
12	0000	8M0056976	SPACER		2	
13	0000	8M0056977	CAP ASSEMBLY	Non-EPA Models	1	
13	1200	8M0072276	CAP ASSEMBLY	EPA Models	1	
14	0027	8M0056978	GASKET		1	
15	0000	851845	HOOK		1	
16	0022	73318	TEE Plastic		1	
17	0022	815048	CONNECTOR Plastic		1	
18	0037	8M0056979	DECAL		1	
19	0037	8M0056965	DECAL Emergency Start		1	

Electrical Components



46756

Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0262	803557T01	FLYWHEEL Use without Lighting Coil		1	
1	0262	803557T02	FLYWHEEL Use with Lighting Coil		1	
2	0012	16072	WASHER		1	
3	0011	16071	NUT		1	
4	0000	8M0056548	LIGHTING COIL KIT		1	
5	0262	803557T02	FLYWHEEL		1	
6	0000	8M0056334	ALTERNATOR COIL		1	
7	0010	16123	SCREW (25 mm)		4	
8	0012	16080	WASHER Stainless Steel		4	
9	0010	16821	SCREW		1	
10	0054	16060	CLAMP		1	
11	0087	8M0056342	LANYARD SWITCH ASSEMBLY		1	
12	0000	823054	LANYARD		1	[1]
13	0000	8M0056341	WARNING LAMP		1	
14	0010	879194264	BOLT		2	
15	0010	8230427	BOLT ASSEMBLY (M6 x 12)		1	
16	0054	95306	CLAMP		1	
17	0000	8M0056379	IGNITER ASSEMBLY		1	
18	0085	803560001	BOOT		1	
19	0054	953951	CLAMP		1	
20	0010	16223	BOLT (M6 x 14)		1	
-	0000	8M0056549	BATTERY CHARGING KIT		1	
21	0084	16822	HARNESS Extension		1	
22	0025	16823	GROMMET		1	
23	0000	8M0056344	RECTIFIER ASSEMBLY		1	
24	0089	8M0056347	FUSE		1	
25	0000	8M0128523	CAP		1	
26	0010	16223	BOLT (M6 x 14)		4	
27	0054	953951	CLAMP		1	
28	0054	898101949	CLAMP		1	
29	0000	8M0056345	BRACKET		1	
30	0000	8M0061629	CONNECTOR		1	
31	0023	803564	PROTECTIVE SLEEVE		1	

PART NOTES:

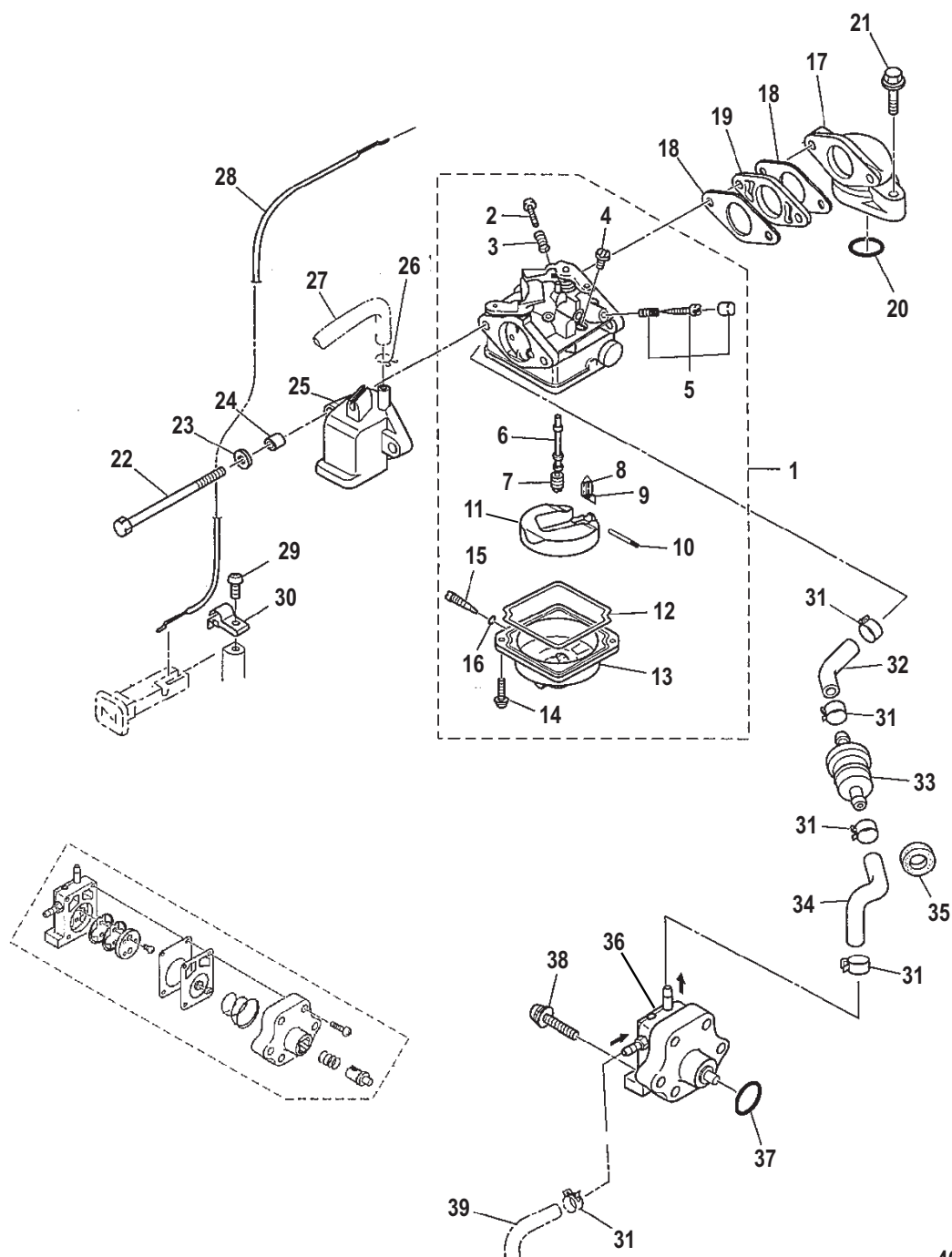
- [1] - Alternate part numbers:
823054Service Part
823054QQS



Carburetor and Fuel System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3303	8M0053670	CARBURETOR 4 Horsepower		1	
1	3303	8M0053669	CARBURETOR 5 Horsepower		1	
1	3303	8M0053668	CARBURETOR 6 Horsepower		1	
2	0010	8035095	SCREW		1	
3	0024	803554	SPRING		1	
4	0000	8035243	JET Pilot (#38) 4 Horsepower		1	
5	0000	8M0056327	SCREW ASSEMBLY Pilot 4 Horsepower		1	
5	0010	803509019	SCREW ASSEMBLY Pilot 5/6 Horsepower		1	
6	0000	8M0056322	MAIN NOZZLE 4 Horsepower		1	
6	0000	8M0056323	MAIN NOZZLE 5 Horsepower		1	
6	0000	8M0056324	MAIN NOZZLE 6 Horsepower		1	
7	0000	8M0056325	JET Main (#62) 4 Horsepower		1	
7	0000	16250011	JET Main (#68) 5 Horsepower		1	
7	0000	8M0056326	JET Main (#70) 6 Horsepower		1	
8	0000	162543	FLOAT VALVE Brass		1	[1]
9	0054	803525	CLIP Stainless Steel		1	[1]
10	0017	162562	PIN Float - Stainless Steel		1	[1]
11	0000	162533	FLOAT		1	[1]
12	0027	8035084	GASKET Rubber		1	[1]
13	0000	16258T5	FLOAT BOWL		1	
14	0010	16260	SCREW (M4 x 12)		2	
15	0010	8035093	SCREW Drain (M5 x 6)		1	
16	0025	8035131	O-RING Rubber		1	[1]
17	0000	803530	MANIFOLD Inlet		1	
18	0027	803508013	GASKET		2	[1]
19	0027	80350810	GASKET Insulator		1	
20	0025	8035133	O-RING		1	
21	0010	8150684	BOLT (M6 x 25)		1	
22	0010	855809003	BOLT		2	
23	0012	16826	WASHER Stainless Steel		2	
24	0023	952868	COLLAR		2	
25	0000	8M0056336	SILENCER		1	
26	0054	952245	CLAMP		1	
27	0032	952235	TUBING		1	
28	0000	8M0056329	CHOKE WIRE		1	
29	0010	16122	SCREW		1	
30	0012	8M0056330	CLIP		1	
31	0054	851817004	CLIP		5	
32	0032	8M0056332	HOSE		1	
33	0035	16248	FILTER Fuel		1	
34	0032	8M0056331	HOSE		1	
35	0012	953923	WASHER Rubber		1	
36	0000	803529T06	PUMP Fuel		1	
37	0025	803513	O-RING		1	

Carburetor and Fuel System



46790

Cat.# 90-8M0056559

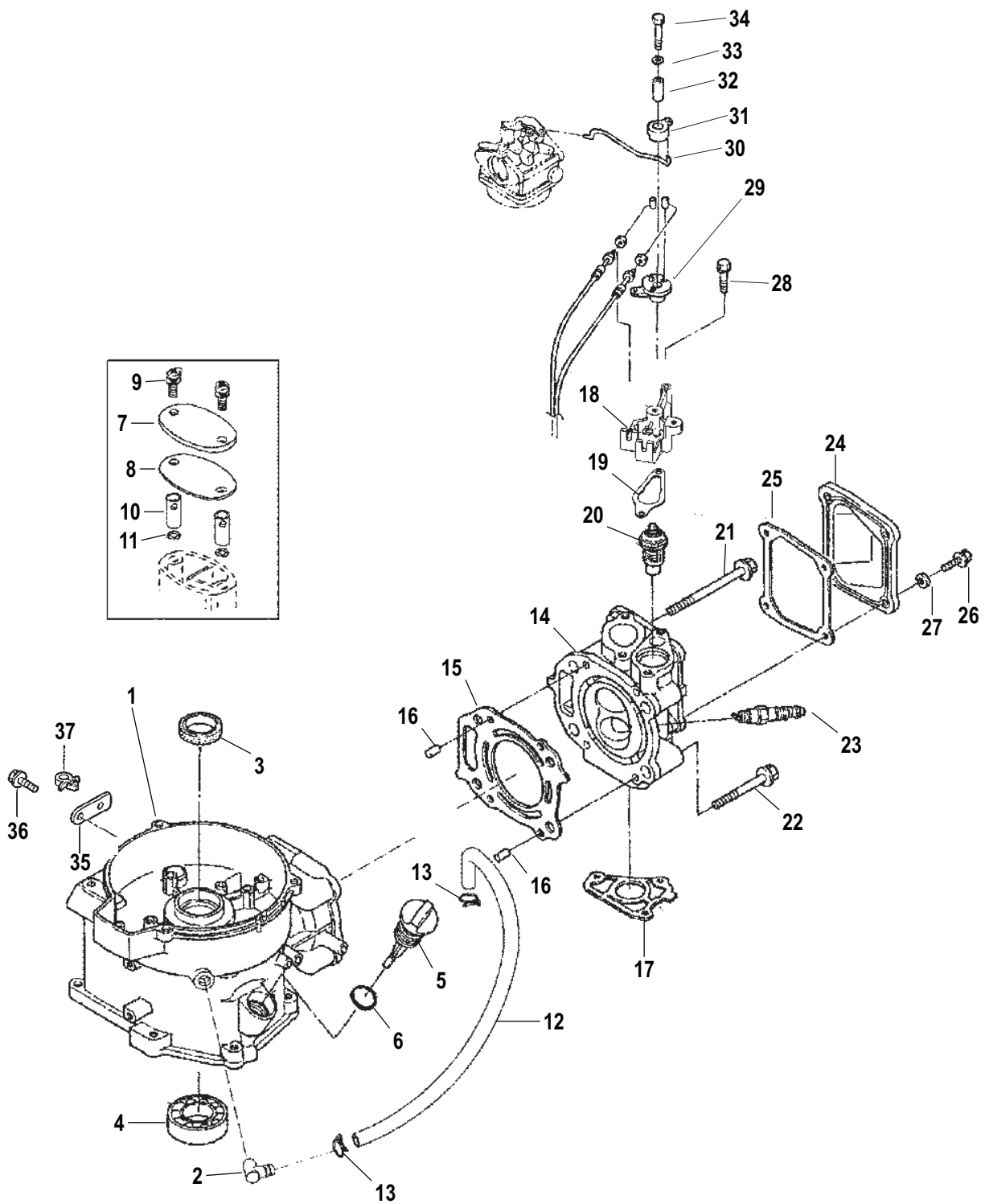
Carburetor and Fuel System

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
38	0010	855544	SCREW ASSEMBLY		2	
39	0032	8M0069791	HOSE		1	
-	0000	8M0044575	KIT Carb Repair		1	

PART NOTES:

[1] - COMPONENT OF CARBURETOR REPAIR KIT 8M0044575

Cylinder Head/Block



46792

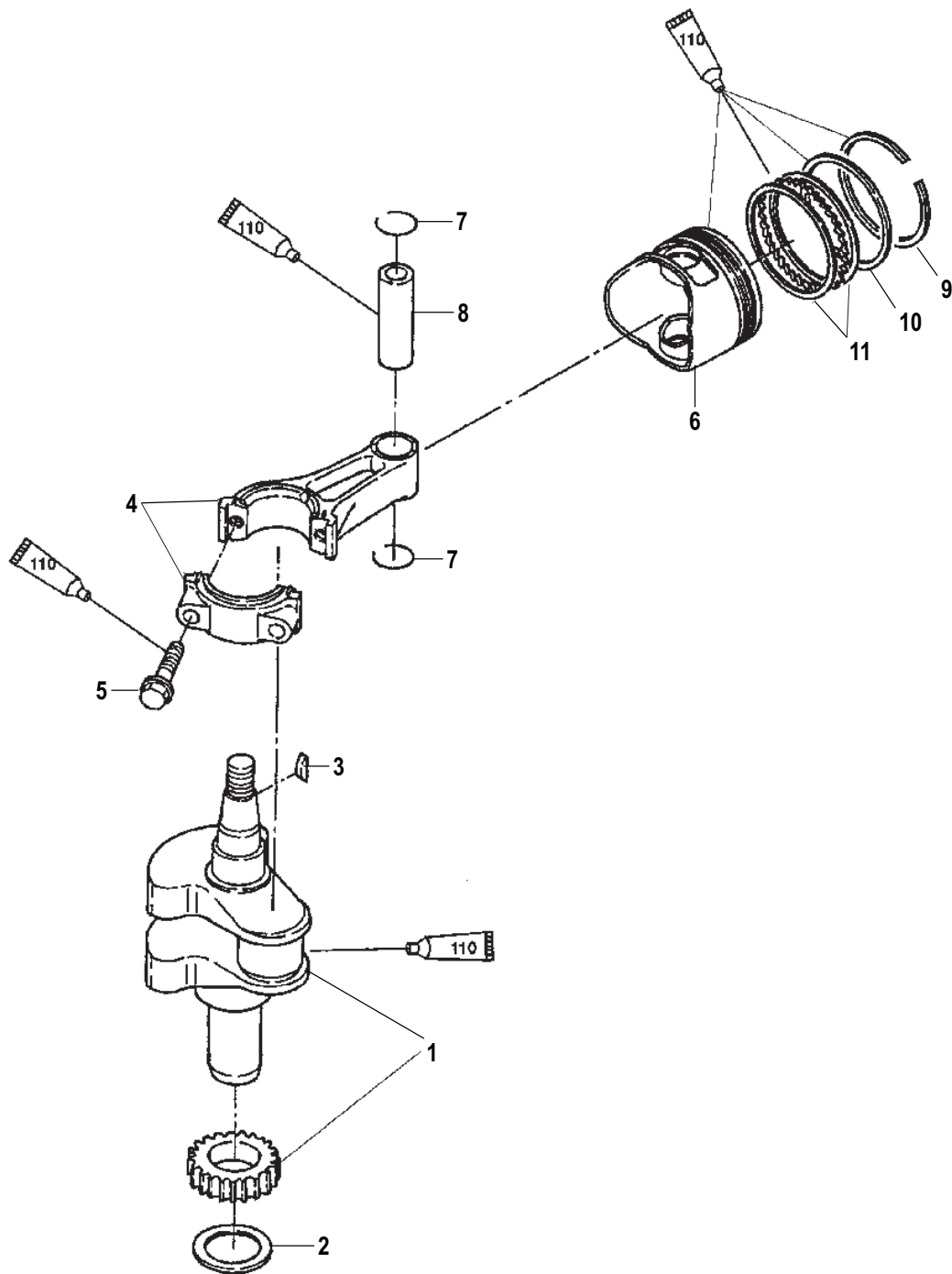
Cylinder Head/Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0878	8M0056302	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0022	878314	FITTING		1	[1]
3	0026	898101285	SEAL Oil		1	[2]
4	0030	161324	BEARING Ball		1	[1]
5	0000	803512	CAP Filler		1	[1]
6	0025	803513	O-RING		1	[3]
7	0000	803511002	COVER Breather		1	[1]
8	0027	803508021	GASKET		1	[3]
9	0010	8230319	BOLT		2	[1]
10	0017	804369	BREATHER TUBE		2	[1]
11	0012	804370	WASHER		2	[1]
12	0032	952235	TUBING		1	
13	0054	952245	CLAMP		2	
14	0979	804767T	CYLINDER HEAD		1	[1]
15	0027	803508	GASKET		1	[3]
16	0017	16119	PIN Dowel		2	[1]
17	0027	803508012	GASKET		1	[3]
18	0000	8M0056318	CAP Thermostat		1	[1]
19	0027	853702005	GASKET		1	[3]
20	0000	804540	THERMOSTAT 126 Degrees Fahrenheit/52 Degrees Celsius		1	[1]
21	0010	803509	BOLT (M8 x 90)		2	[1]
22	0010	8035091	BOLT (M8 x 60)		2	[1]
23	0033	803507	SPARK PLUG		1	[1]
24	0000	803510	COVER		1	[1]
25	0027	8035082	GASKET		1	[3]
26	0010	166954	BOLT		4	[1]
27	0012	953921	WASHER Stainless Steel		4	[1]
28	0010	82304235	BOLT (M6 x 45)		2	
29	0000	803571	DRUM Throttle		1	
30	0000	803574	ROD Throttle		1	
31	0000	803572	OPENER Throttle		1	
32	0023	803573	COLLAR		1	
33	0012	953921	WASHER Stainless Steel		1	
34	0010	82304220	BOLT ASSEMBLY (M6 x 35)		1	
35	0054	8M0056305	BRACKET		1	
36	0010	8230319	BOLT		1	
37	0054	8M0056304	CLIP		1	
-	0027	803508T06	GASKET SET Powerhead		1	
-	0000	8M0057360	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD 8M0057360
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803508T06
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803508T06
COMPONENT OF POWERHEAD 8M0057360

Crankshaft, Piston and Connecting Rods



8134

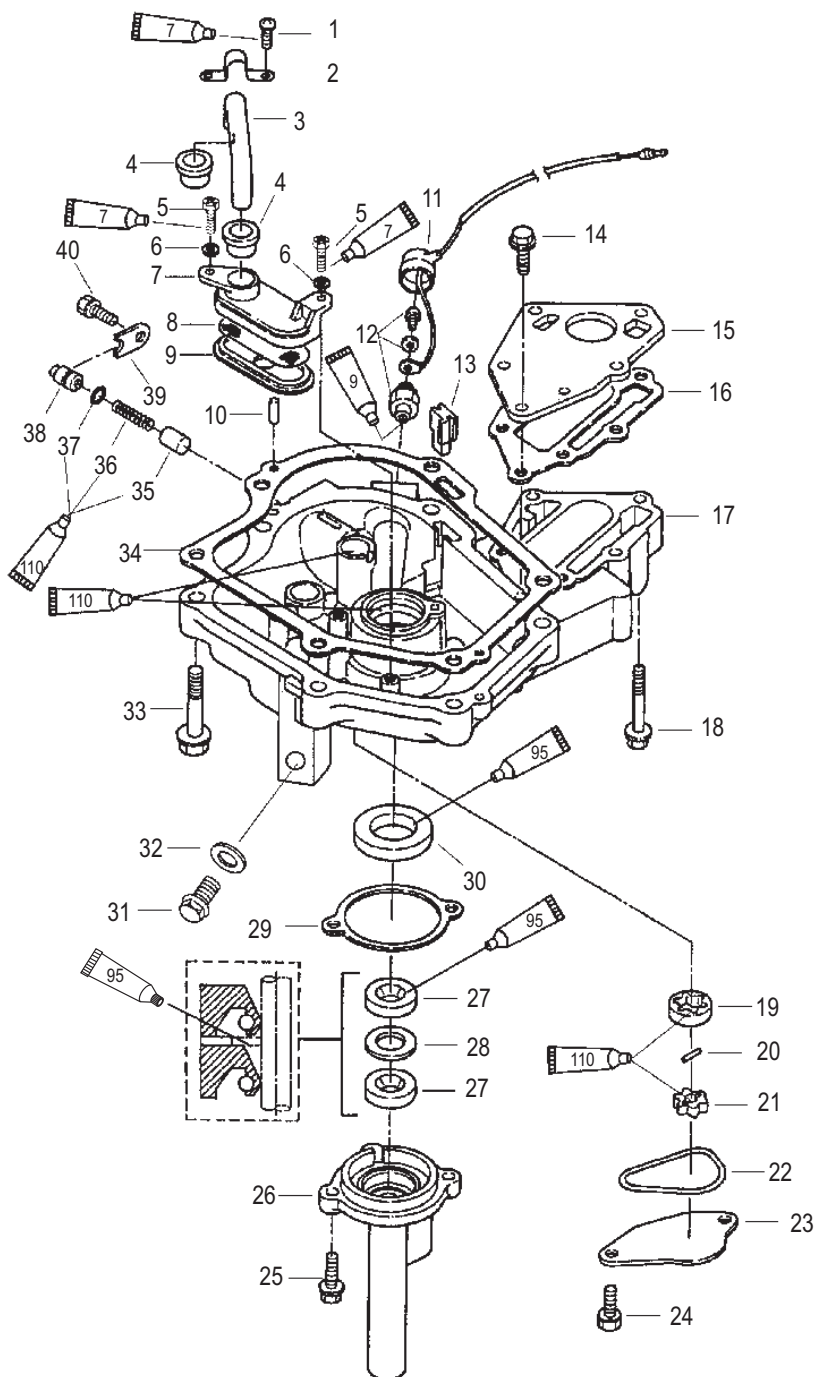
Crankshaft, Piston and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0474	803515T	CRANKSHAFT		1	[1]
2	0012	803516	WASHER		1	[1]
3	0028	16053	KEY		1	
4	0629	813047A1	CONNECTING ROD		1	[1]
5	0010	8035092	BOLT		2	[1]
6	0779	804768A03	PISTON ASSEMBLY	Standard	1	[1]
6	0779	804768A04	PISTON ASSEMBLY	.5 MM Oversize	1	
7	0053	160573	E RING		2	[1]
8	0041	803521	PIN Piston		1	[1]
9	0039	803518T01	RING SET Piston	Standard	1	[1]
9	0039	803518T02	RING SET Piston	.5 MM Oversize	AR	
10		NSS	NOT SOLD SEPARATE Piston Ring-Second		1	[1]
11		NSS	NOT SOLD SEPARATE Oil Ring		1	[1]

PART NOTES:

[1] - COMPONENT OF POWERHEAD 8M0057360

Oil Pan



8135

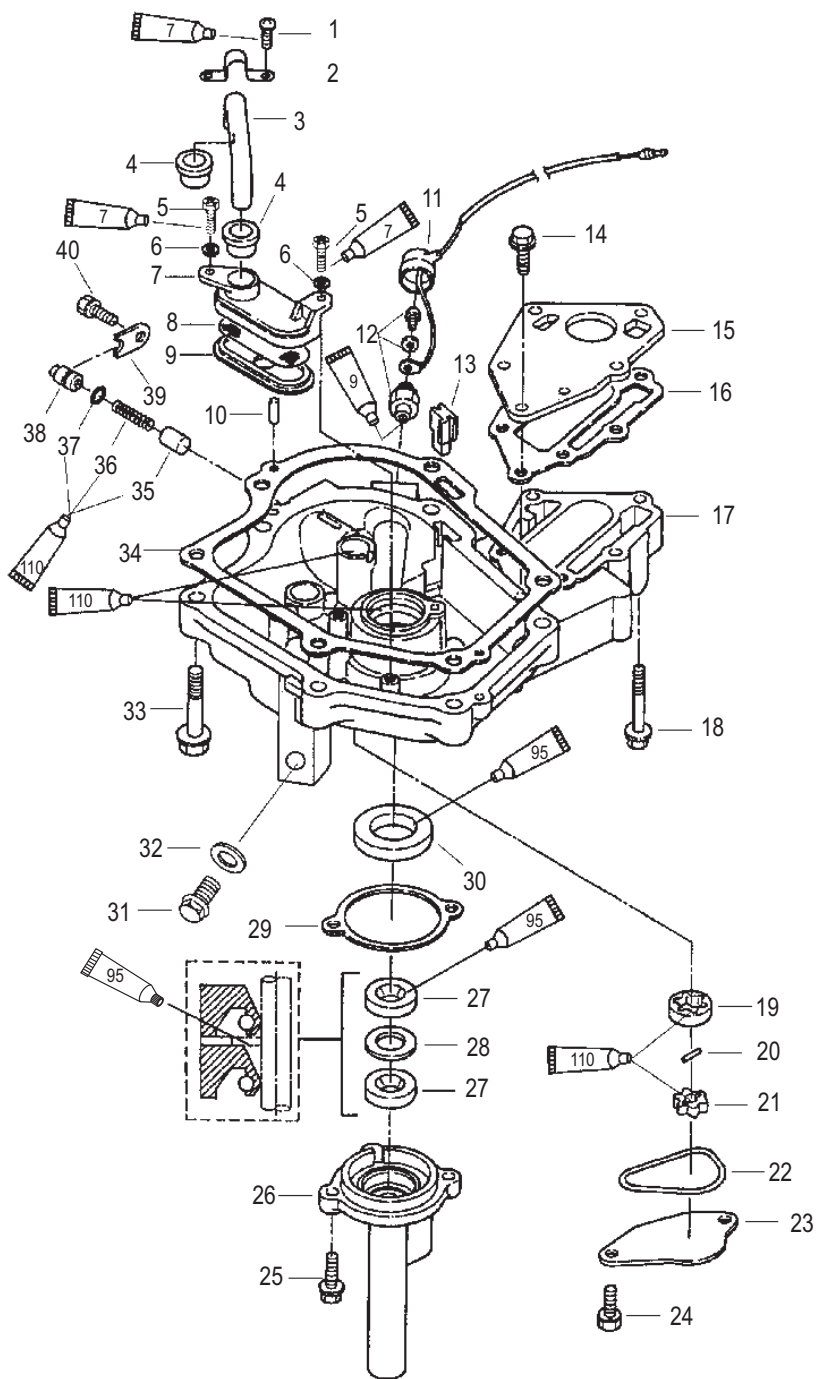
Oil Pan

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	82303110	SCREW (M5 x 16)		1	[1]
2	0054	803543	STOPPER		1	[1]
3	0032	952237	TUBING		1	[1]
4	0026	8035202	SEAL		2	[1]
5	0010	855558	SCREW (M5 x 16)		2	[1]
6	0012	160721	WASHER		2	[1]
7	0000	803540	HOUSING Strainer		1	[1]
8	0000	803542	STRAINER		1	[1]
9	0000	803541	CUP		1	[1]
10	0017	16119	PIN Dowel		2	[1]
11	0084	8M0056310	LEAD WIRE		1	
12	0087	803538	SWITCH ASSEMBLY Oil Pressure		1	[1]
13	0025	8035135	GROMMET		1	[1]
14	0010	810755007	BOLT		3	[1]
15	0000	803532001	PLATE Exhaust		1	[1]
16	0027	803508015	GASKET		1	[2]
17	0000	803531T	PAN Oil		1	[1]
18	0010	810755011	BOLT		3	[1]
19	0000	8035331	ROTOR Outer		1	[1]
20	0017	162563	PIN		1	[1]
21	0000	803533	ROTOR Inner		1	[1]
22	0025	803513010	O-RING		1	[2]
23	0000	803534	COVER		1	[1]
24	0010	168287	BOLT (M6 x 16)		2	[1]
25	0010	167051	BOLT (M6 x 20)		2	[1]
26	0000	8150162	HOUSING		1	[1]
27	0026	8M0056309	SEAL		2	
28	0023	815018	SPACER		1	
29	0027	16704	GASKET		1	[1]
30	0026	8537077	SEAL Oil		1	[1]
31	0010	803509021	BOLT		1	[1]
32	0012	8035161	WASHER		1	[1]
33	0010	8150685	BOLT (M8 x 40)		6	[1]
34	0027	803508014	GASKET		1	[2]
35	0000	803535	CONTROL PLUNGER		1	[1]
36	0024	8035541	SPRING		1	[1]
37	0025	168231	O-RING		1	[3]
38	0000	803536	SEAT		1	[1]
39	0000	803537	COVER		1	[1]
40	0010	168287	BOLT (M6 x 16)		1	[1]
-	0027	803508T06	GASKET SET Powerhead		1	
-	0000	8M0057360	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD 8M0057360
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803508T06
COMPONENT OF POWERHEAD 8M0057360

Oil Pan

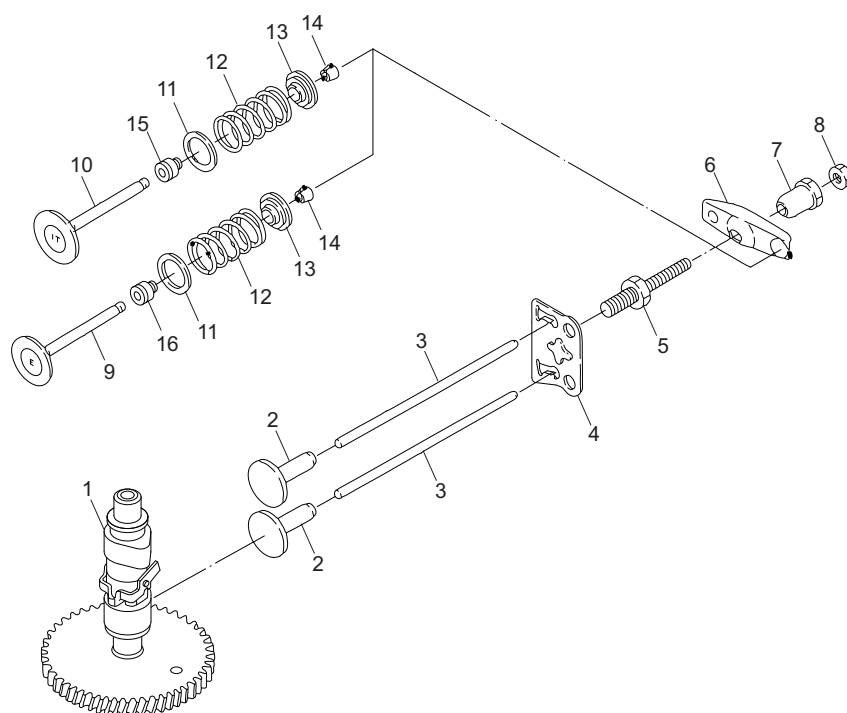


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Oil Pan

- [3] - COMPONENT OF POWERHEAD 8M0057360
COMPONENT OF ENGINE/POWERHEAD GASKET SET 803508T06

Intake/Exhaust Valves



65531

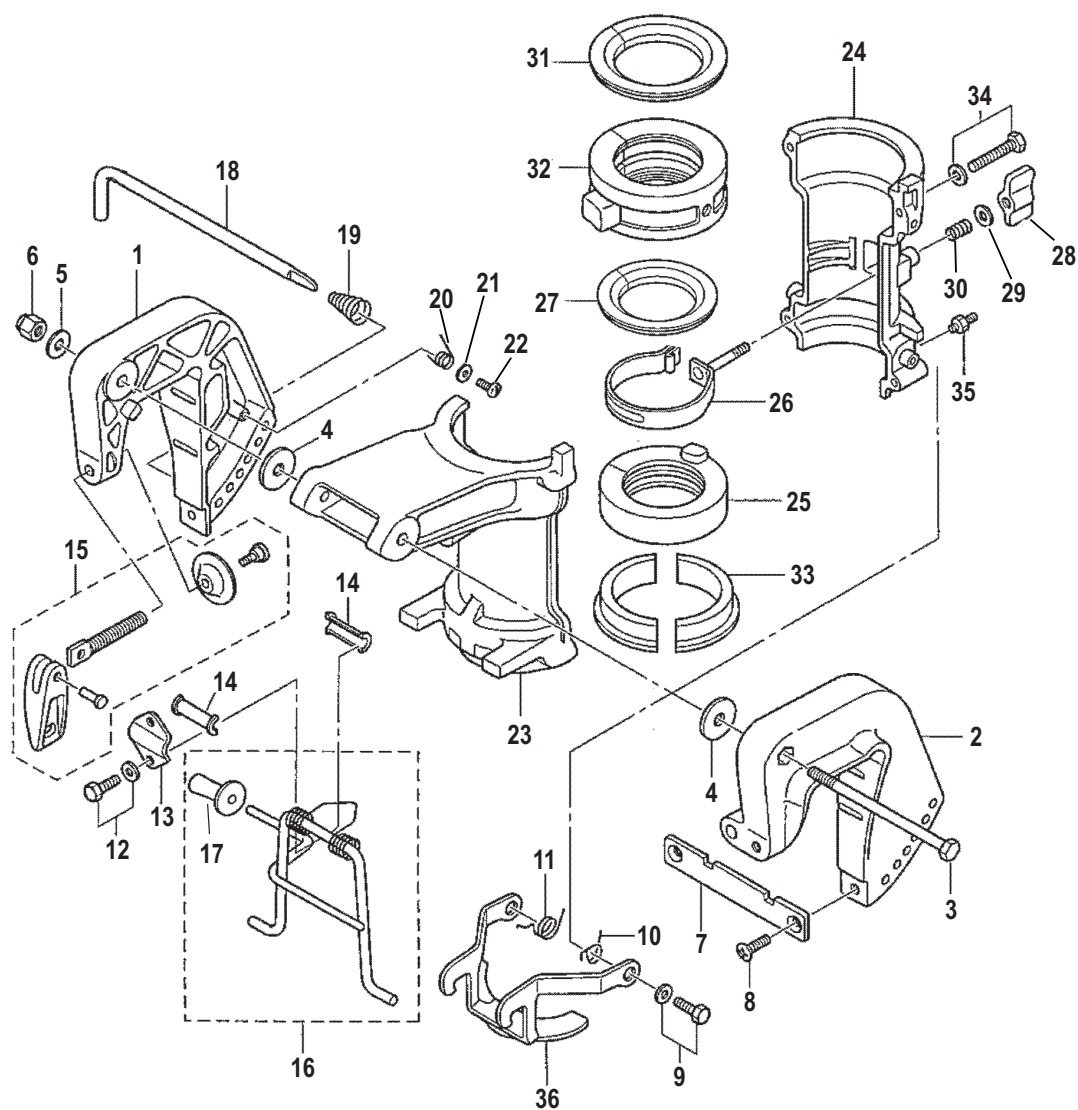
Intake/Exhaust Valves

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0402	803545T03	CAMSHAFT		1	[1]
2	0000	803546	LIFTER		2	[1]
3	0000	803547	PUSH ROD		2	[1]
4	0000	803548	PLATE		1	[1]
5	0010	8035097	BOLT		2	[1]
6	0000	8M0056319	ROCKER ARM		2	[1]
7	0000	803550	PIVOT		2	[1]
8	0011	803551001	NUT		2	[1]
9	0000	8M0056316	VALVE Exhaust		1	[1]
10	0000	8M0056312	VALVE Intake		1	[1]
11	0000	803598	SEAT		2	[1]
12	0024	898101214	SPRING Valve		2	[1]
13	0000	803555	RETAINER		2	[1]
14	0028	803556	KEEPER Valve		4	[1]
15	0026	822647001	SEAL Intake - Black		1	
16	0026	822647002	SEAL Exhaust - Green		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD 8M0057360

Clamp Brackets

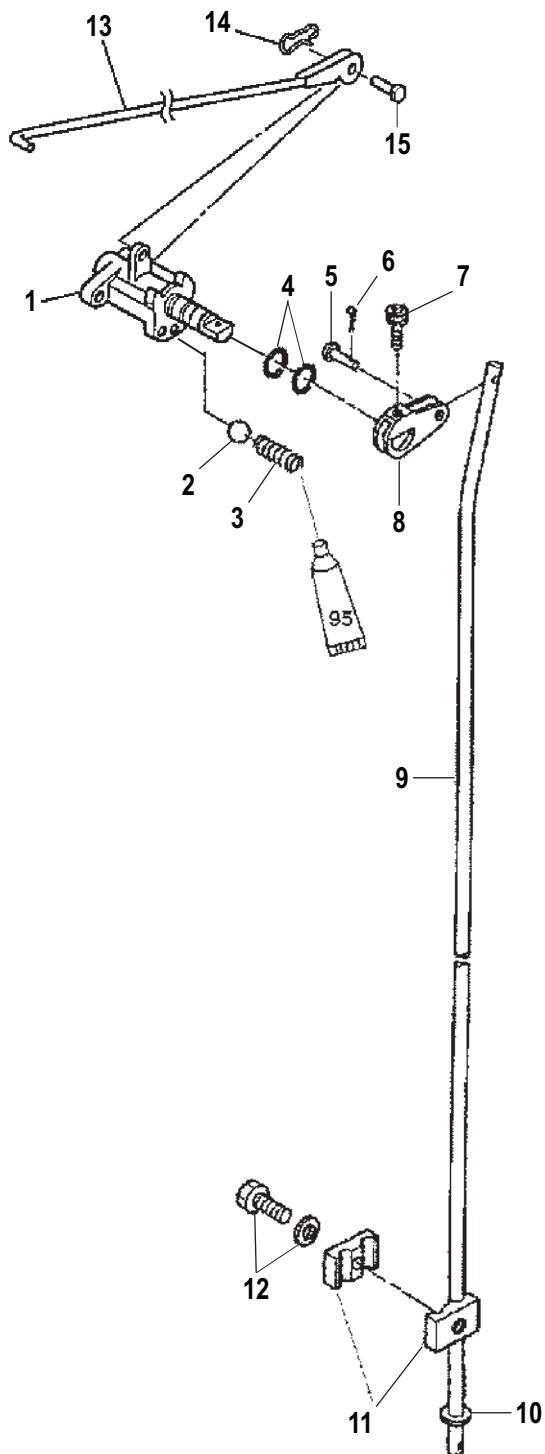


46793

Clamp Brackets

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3406	9622T6	CLAMP BRACKET Starboard		1	
2	3406	96231	CLAMP BRACKET Port		1	
3	0010	95373	BOLT		1	
4	0012	95375	WASHER		2	
5	0012	16192	WASHER		1	
6	0011	95374	NUT Nylon		1	
7	0000	161931	DISTANCE PLATE		1	
8	0010	16194	SCREW		2	
9	0010	82304223	BOLT		2	
10	0024	16216	SPRING		1	
11	0024	16215	SPRING		1	
12	0010	162111	BOLT		2	
13	0000	16210	SET PLATE		1	
14	0000	825113	BUSHING		2	
15	0010	8M0056355	CLAMP SCREW ASSEMBLY		2	
16	0000	8M0056352	STOPPER ASSEMBLY Tilt		1	
17	0000	8M0090337	GRIP		1	
18	0000	16198004	THRUST ROD		1	
19	0024	815093003	SPRING		1	
20	0024	161951	SPRING		1	
21	0012	16197	WASHER		1	
22	0010	16196	SCREW		1	
23	3407	813029T9	SWIVEL BRACKET Front		1	
24	3407	883300T	SWIVEL BRACKET Rear		1	
25	0023	8035674	BUSHING Lower		1	
26	0000	883301001	FRICTION BAND	[0R717705] & Below	1	
26	0000	8M0124744	FRICTION BAND ASSEMBLY	[0R717706] & Up	1	
27	0023	8M0124305	BUSHING		1	
28	0011	883302	WING NUT		1	
29	0012	953921	WASHER Stainless Steel		1	
30	0024	953839	SPRING		1	
31	0000	803582	THRUST PLATE		1	
32	0023	8035672	BUSHING Upper		1	
33	0000	8035821	THRUST PLATE		2	
34	0010	879194266	BOLT		4	
35	0022	824969	FITTING Grease		2	
36	0000	162133	ARM Reverse Lock		1	

Shift Components

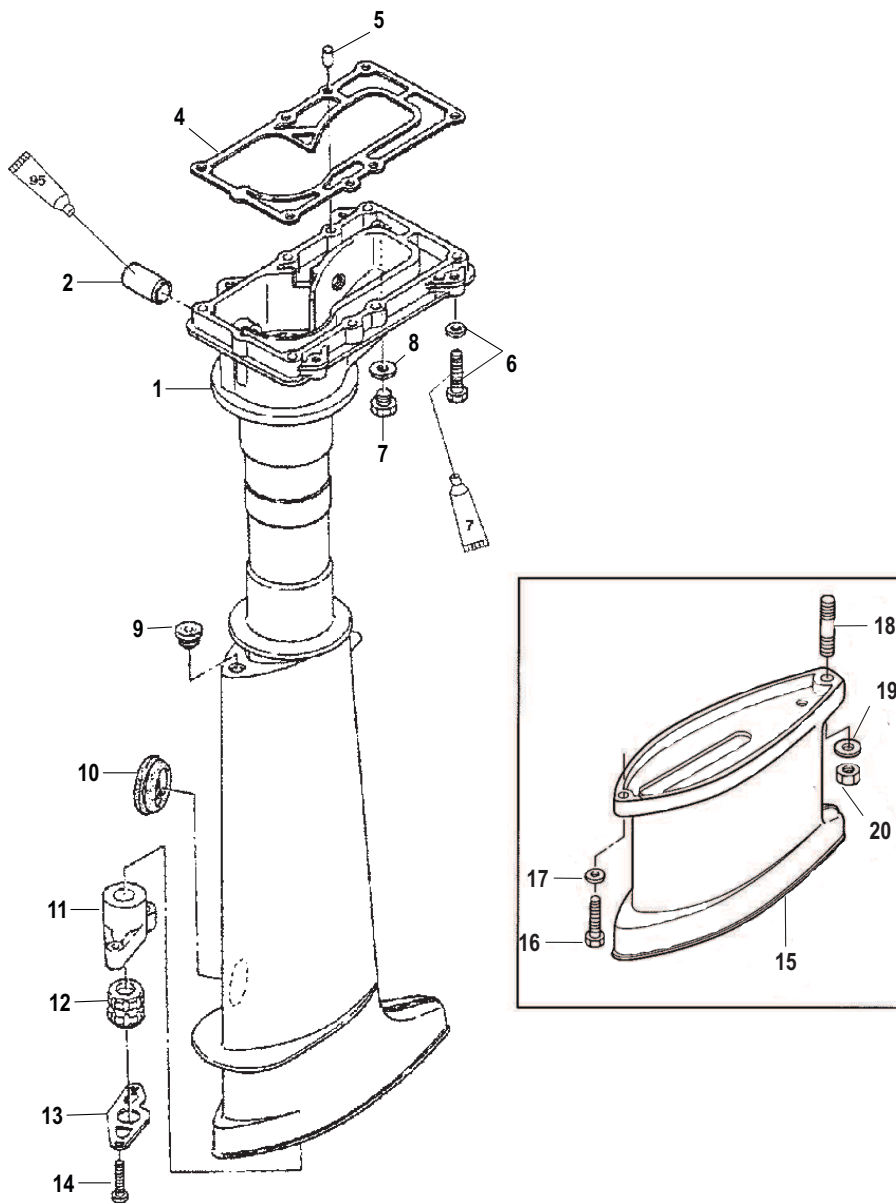


46794

Shift Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0056380	SHIFT SHAFT Linkage		1	
2	0030	812937	STOPPER		1	
3	0024	8M0056349	SPRING		1	
4	0025	16181	O-RING		2	
5	0017	16188	PIN		1	
6	0018	16189	COTTER PIN		1	
7	0010	16185	BOLT		1	
8	0000	16184	LEVER		1	
9	0000	16186	SHIFT ROD	Short	1	
9	0000	8M0056348	SHIFT SHAFT	Long or Extra Long	1	
10	0012	16826	WASHER Stainless Steel		1	
11	0000	16190	JOINT Set		1	
12	0010	8248324	SCREW (M6 x 16)		1	
13	0000	8M0056350	ROD		1	
14	0054	8M0021224	CLIP Bow-Tie		1	
15	0017	8M0056351	PIN		1	

Driveshaft Housing



49682

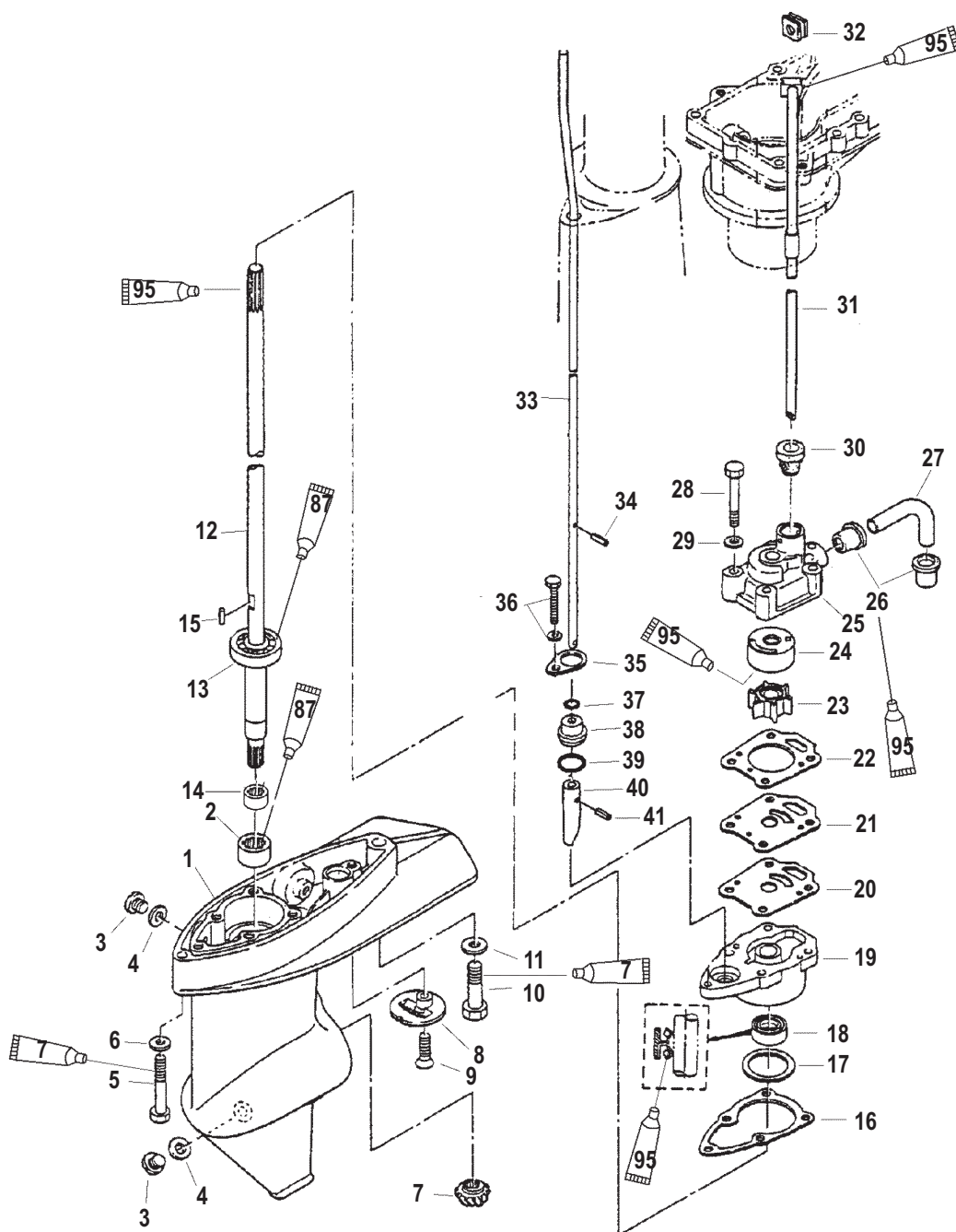
Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1599	803591T1	HOUSING Driveshaft	Short	1	
1	1599	803591T2	HOUSING Driveshaft	Long	1	
1	1500	8M0089108	HOUSING Driveshaft	Extra Long	1	
2	0023	16114	BUSHING		1	
4	0027	803508016	GASKET Driveshaft Housing		1	[1]
5	0017	16119	PIN Dowel		2	
6	0010	879194264	BOLT		6	
7	0019	879194296	PLUG Water		1	
8	0027	95220	GASKET		1	
9	0025	161181	GROMMET		1	
10	0025	16117	GROMMET		1	
11	0000	827663A1	HOUSING ASSEMBLY	Short or Long	1	
11	0000	8M0063839	HOUSING ASSEMBLY	Extra Long	1	
12	0023	811214	BUSHING	For Long or Extra Long	1	
13	0000	16121	RETAINER		1	
14	0010	16122	SCREW	Short	2	
14	0010	16123	SCREW (25 mm)	Long or Extra Long	2	
15	0000	8M0063848	EXTENSION HOUSING		1	
16	0010	8M0063849	BOLT		1	
17	0012	879194338	WASHER		1	
18	0016	8M0063850	STUD		1	
19	0012	879194339	WASHER		1	
20	0011	8M0063863	NUT		1	
-	0027	803508T06	GASKET SET Powerhead		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 803508T06

Gear Housing Driveshaft



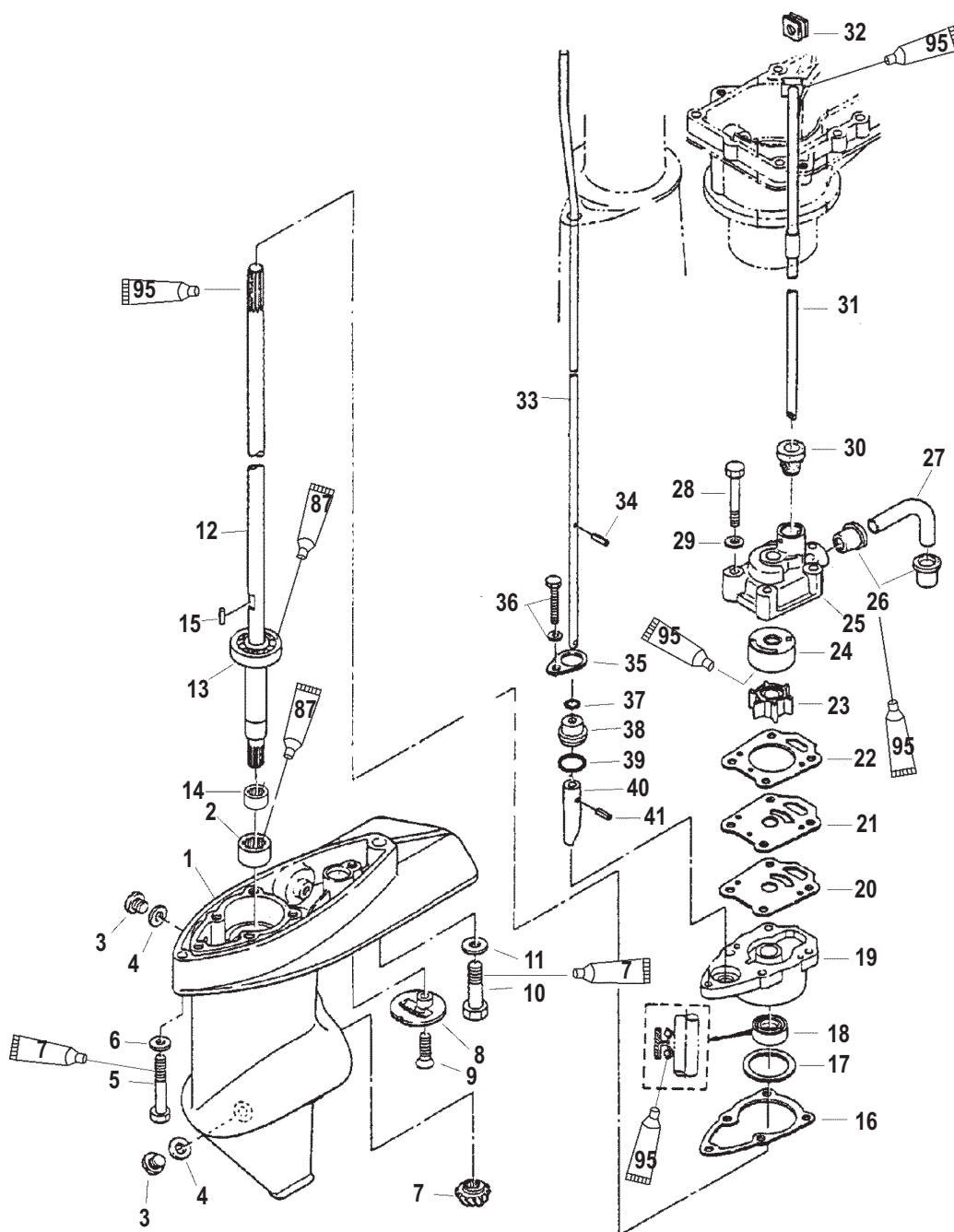
8140

Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1668	825132T15	GEAR HOUSING ASSEMBLY Complete	Short [0R620765] & Below	1	
-	1600	8M0128318	GEAR HOUSING ASSEMBLY Complete	Short [0R620766] & Up	1	
-	1668	825132T16	GEAR HOUSING ASSEMBLY Complete	Long [0R620765] & Below	1	
-	1600	8M0128320	GEAR HOUSING ASSEMBLY Complete	Long [0R620766] & Up	1	
-	1600	8M0063900	GEAR HOUSING ASSEMBLY Complete	Extra Long	1	
-	1668	9621T5	GEAR HOUSING ASSEMBLY Complete	Sailpower/Sailmate [0R620765] & Below	1	
-	1600	8M0128322	GEAR HOUSING ASSEMBLY Complete	Sailpower/Sailmate [0R620766] & Up	1	
1	1668	825132T30	GEAR HOUSING ASSEMBLY Basic		1	
1	1668	9621T6	GEAR HOUSING ASSEMBLY Basic	Sailpower/Sailmate	1	
2	0023	16124	BUSHING		1	
3	0022	953683	PLUG		2	
4	0027	95220	GASKET		2	[1]
5	0010	161251	BOLT		1	
6	0012	16826	WASHER Stainless Steel		1	
7	0043	16138	GEAR		1	
8	0000	16133	STRAINER Water		1	
9	0010	16134	SCREW		1	
10	0010	16126	BOLT		1	
11	0012	16192	WASHER		1	
12	0045	161351	DRIVESHAFT	Short	1	
12	0045	161361	DRIVESHAFT	Long	1	
12	0045	8M0063847	DRIVESHAFT	Extra Long	1	
13	0030	95347	BEARING		1	
14		NSS	NOT SOLD SEPARATE	Spacer	1	
15	0028	16155	KEY		1	[2]
16	0027	16164003	GASKET		1	[3]
17	0015	161631	SHIM (0.1)		AR	
17	0015	8132761	SHIM (0.15)		AR	
18	0026	16162	SEAL Oil		1	[1]
19	0046	826053T	HOUSING		1	
20	0027	16160004	GASKET		1	[3]
21	0000	16159	PLATE		1	[2]
22	0027	16158009	GASKET		1	[3]
23	0047	161543	IMPELLER		1	[2]
24	0000	16157	LINER		1	[2]
25	0046	16156	HOUSING Upper Water Pump		1	
26	0026	16168	SEAL		2	
27	0032	16167	HOSE		1	
28	0010	161251	BOLT		4	[2]

Gear Housing Driveshaft

Gear Housing Driveshaft



8140

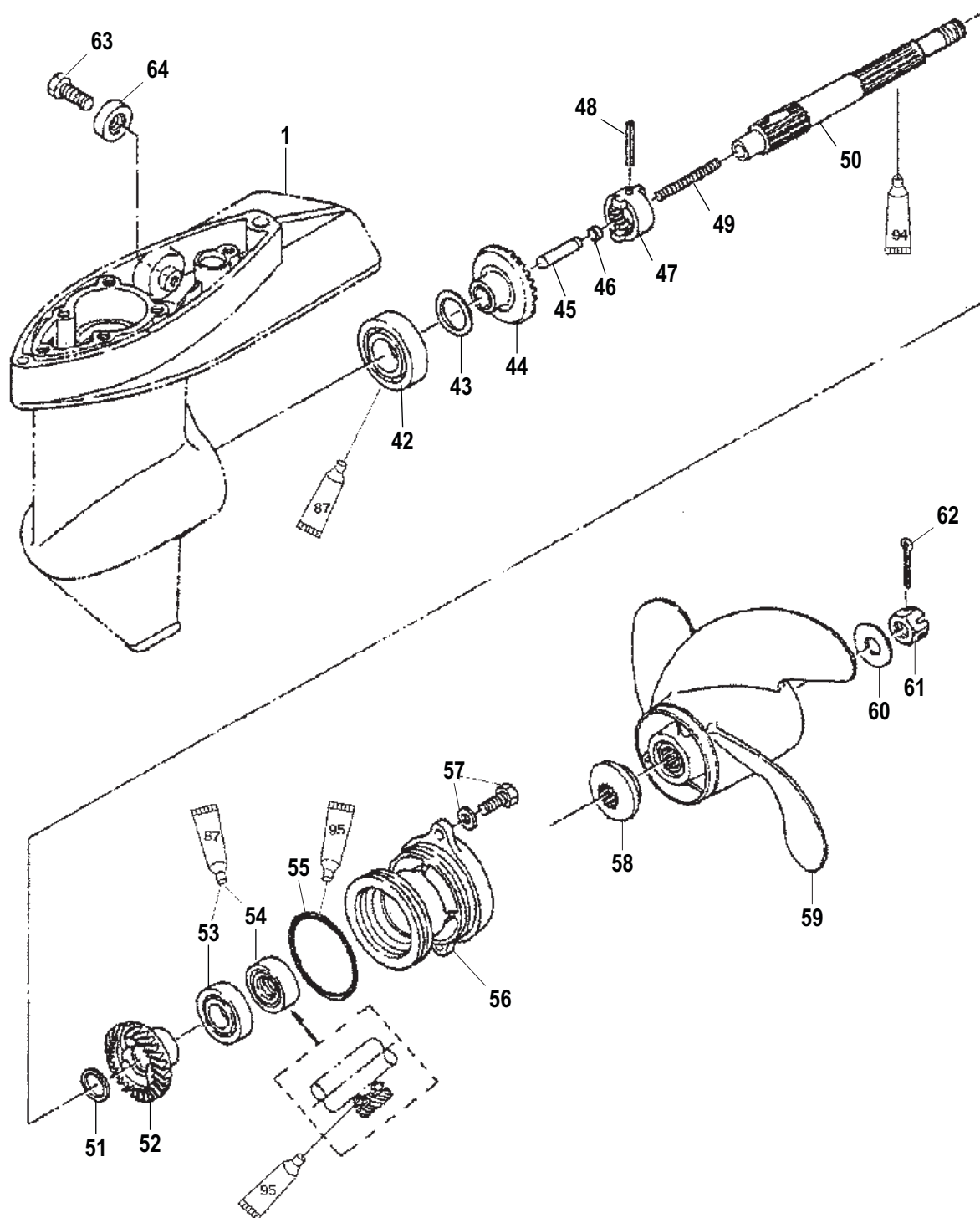
Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0012	16826	WASHER Stainless Steel		4	[2]
30	0026	16171	SEAL		1	
31	0032	16169	TUBE Water	Short	1	
31	0032	16170	TUBE Water	Long	1	
31	0032	8M0063822	TUBE Water	Extra Long	1	
32	0025	18876	GROMMET		1	
33	0000	16173	CAM ROD	Short	1	
33	0000	16174	CAM ROD	Long	1	
33	0000	8M0063821	SHIFT ROD	Extra Long	1	
34	0017	16179	PIN	[0R391493] & Below	1	
35	0000	16165	RETAINER		1	
36	0010	823042	BOLT		1	
37	0025	161771	O-RING		1	[1]
38	0023	16176	BUSHING		1	
39	0025	16178	O-RING		1	[1]
40	0000	16172	CAM		1	
41	0017	16175	PIN		1	
-	0000	16159A03	WATER IMPELLER REPAIR KIT		1	
-	0000	8M0157826	WATER IMPELLER KIT Heavy Duty		1	
-	0027	95220A2	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 95220A 2
- [2] - COMPONENT OF WATER PUMP REPAIR KIT 16159A 1
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT 95220A 2
COMPONENT OF WATER PUMP REPAIR KIT 16159A 1

Gear Housing Propeller Shaft



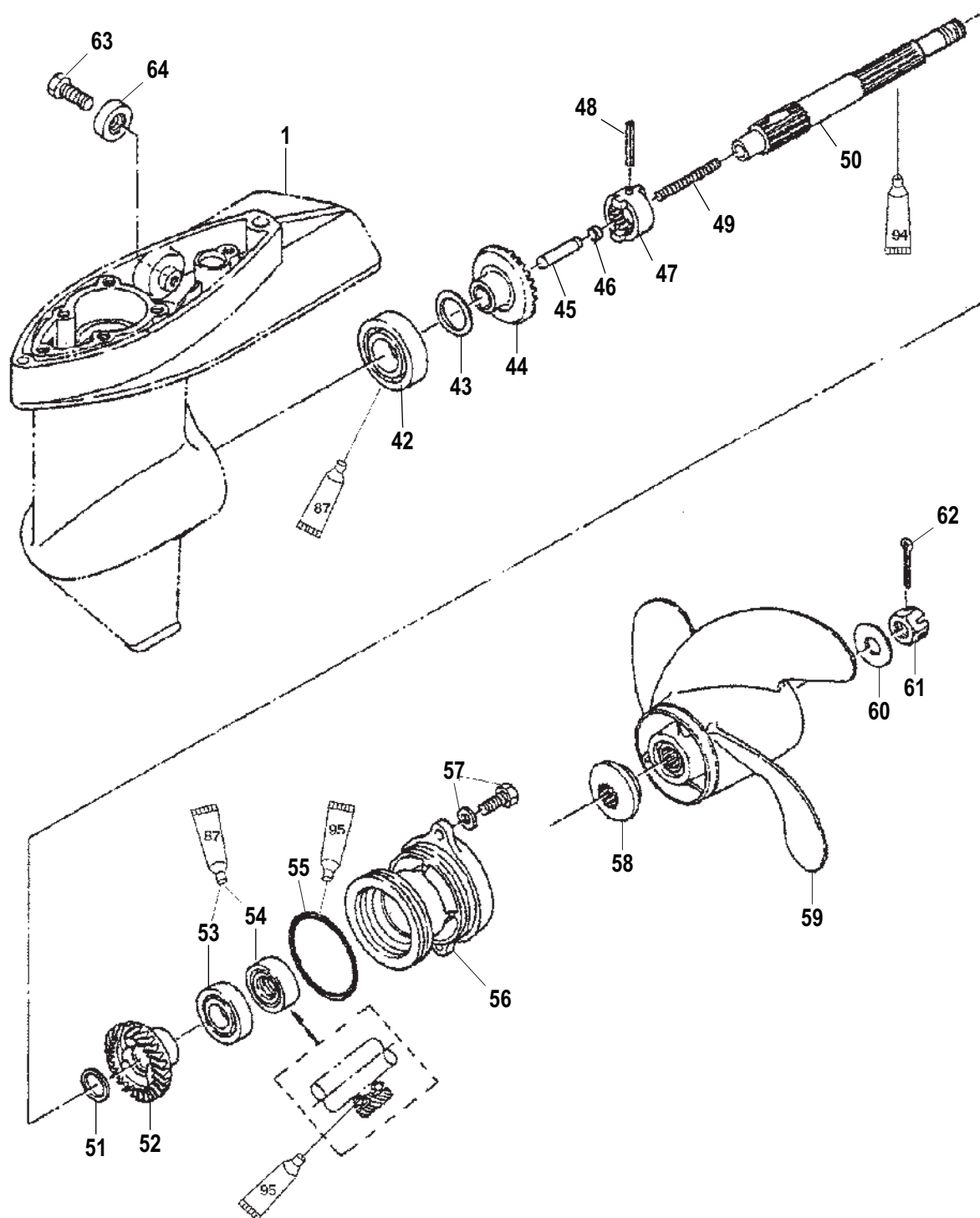
1620

Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1668	825132T15	GEAR HOUSING ASSEMBLY Complete	Short [0R620765] & Below	1	
-	1600	8M0128318	GEAR HOUSING ASSEMBLY Complete	Short [0R620766] & Up	1	
-	1668	825132T16	GEAR HOUSING ASSEMBLY Complete	Long [0R620765] & Below	1	
-	1600	8M0128320	GEAR HOUSING ASSEMBLY Complete	Long [0R620766] & Up	1	
-	1600	8M0063900	GEAR HOUSING ASSEMBLY Complete	Extra long	1	
-	1668	9621T5	GEAR HOUSING ASSEMBLY Complete	Sailpower/Sailmate [0R620765] & Below	1	
-	1600	8M0128322	GEAR HOUSING ASSEMBLY Complete	Sailpower/Sailmate [0R620766] & Up	1	
1	1668	825132T30	GEAR HOUSING ASSEMBLY Basic		1	
1	1668	9621T6	GEAR HOUSING ASSEMBLY Basic	Sailpower/Sailmate	1	
42	0030	16128	BEARING Ball		1	
43	0015	16141	SHIM (0.1)		AR	
43	0015	813277	SHIM (0.15)		AR	
44	0043	812944	GEAR		1	
45	0000	16152	FOLLOWER Cam		1	
46	0000	16153	RETAINER		1	
47	0052	812946	CLUTCH		1	
48	0017	16150	PIN Clutch		1	
49	0024	17667	SPRING		1	
50	0044	195133	PROPELLER SHAFT		1	
51	0012	16140	WASHER		1	
52	0043	8129451	GEAR Reverse		1	
53	0030	16132	BEARING Ball		1	
54	0026	16130	SEAL Oil		1	[1]
55	0025	16131	O-RING		1	[1]
56	0000	825118T	HOUSING		1	
57	0010	167051	BOLT (M6 x 20)		2	
58	0000	16145Q01	THRUST WASHER		1	
59	0048	16144A01	PROPELLER	6 Pitch	OPT	
59	0048	812951A02	BLACK MAX PROPELLER 8.4 X 6 RH AL 3 BL - High Thrust	6 Pitch - Sailboat	OPT	
59	0048	812949A02	BLACK MAX PROPELLER 7.8 X 7 RH AL 3 BL	7 Pitch - 4 Horsepower - Standard	1	
59	0048	812950A02	BLACK MAX PROPELLER 7.8 X 8 RH AL 3 BL	8 Pitch - 5/6 Horsepower - Standard	1	
59	0048	812950A03	PROPELLER	9 Pitch	OPT	
60	0012	16146	WASHER		1	[2]
61	0011	16147	PROP NUT		1	[3]
62	0018	815026	COTTER PIN		1	[4]
63	0010	16832	BOLT (M6 x 16)		1	
64	0097	875208	ANODE (Square)		1	

Gear Housing Propeller Shaft

Gear Housing Propeller Shaft



1620

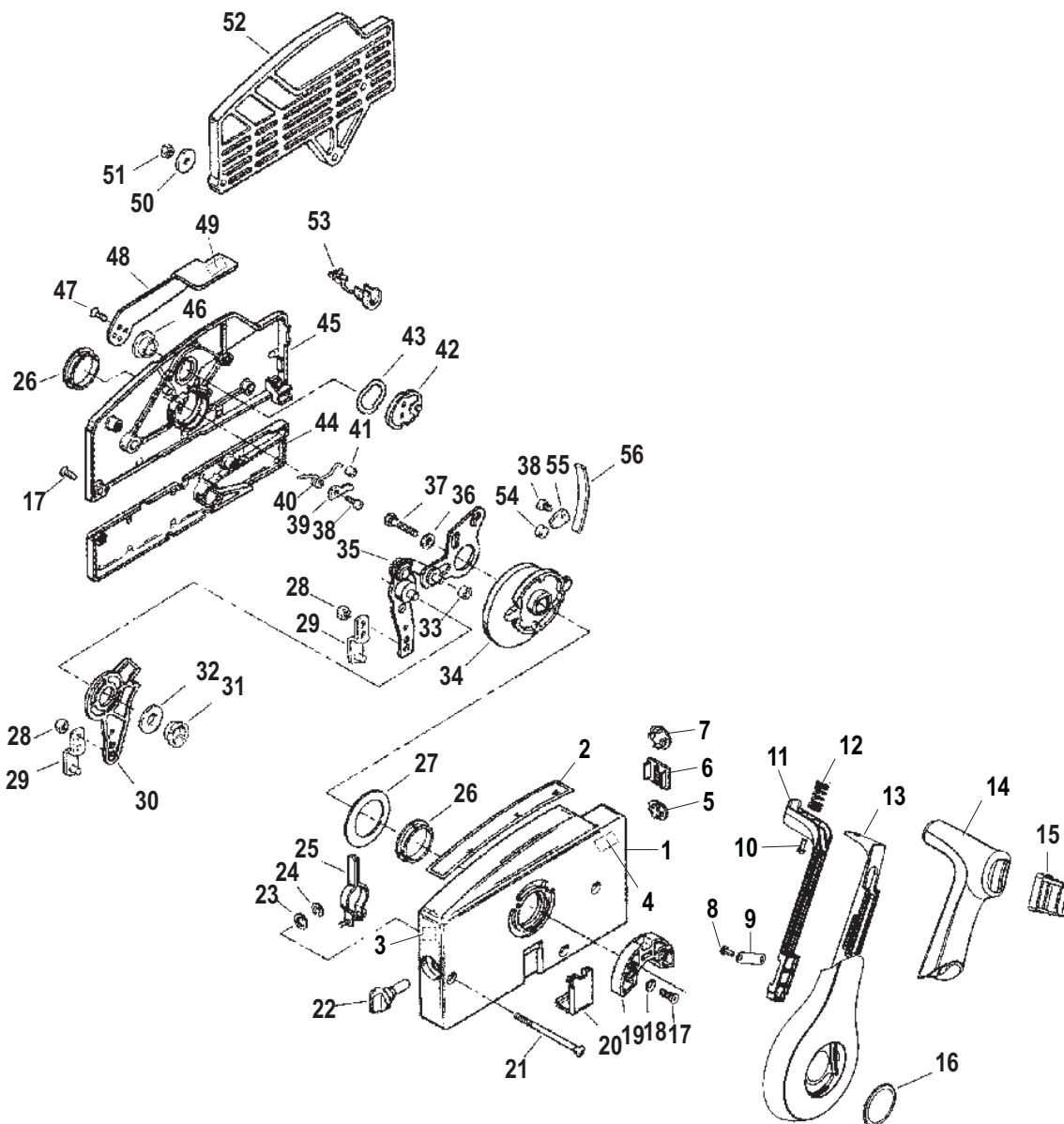
Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
64	0097	823912	ANODE (Round)		1	
-	0027	95220A2	SEAL KIT Gear Housing		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 95220A 2
- [2] - Alternate part numbers:
16146Service Part
16146QQS
- [3] - Alternate part numbers:
16147Service Part
16147QQS
- [4] - Alternate part numbers:
815026Service Part
815026QQS

Remote Control 4000 Side Mount



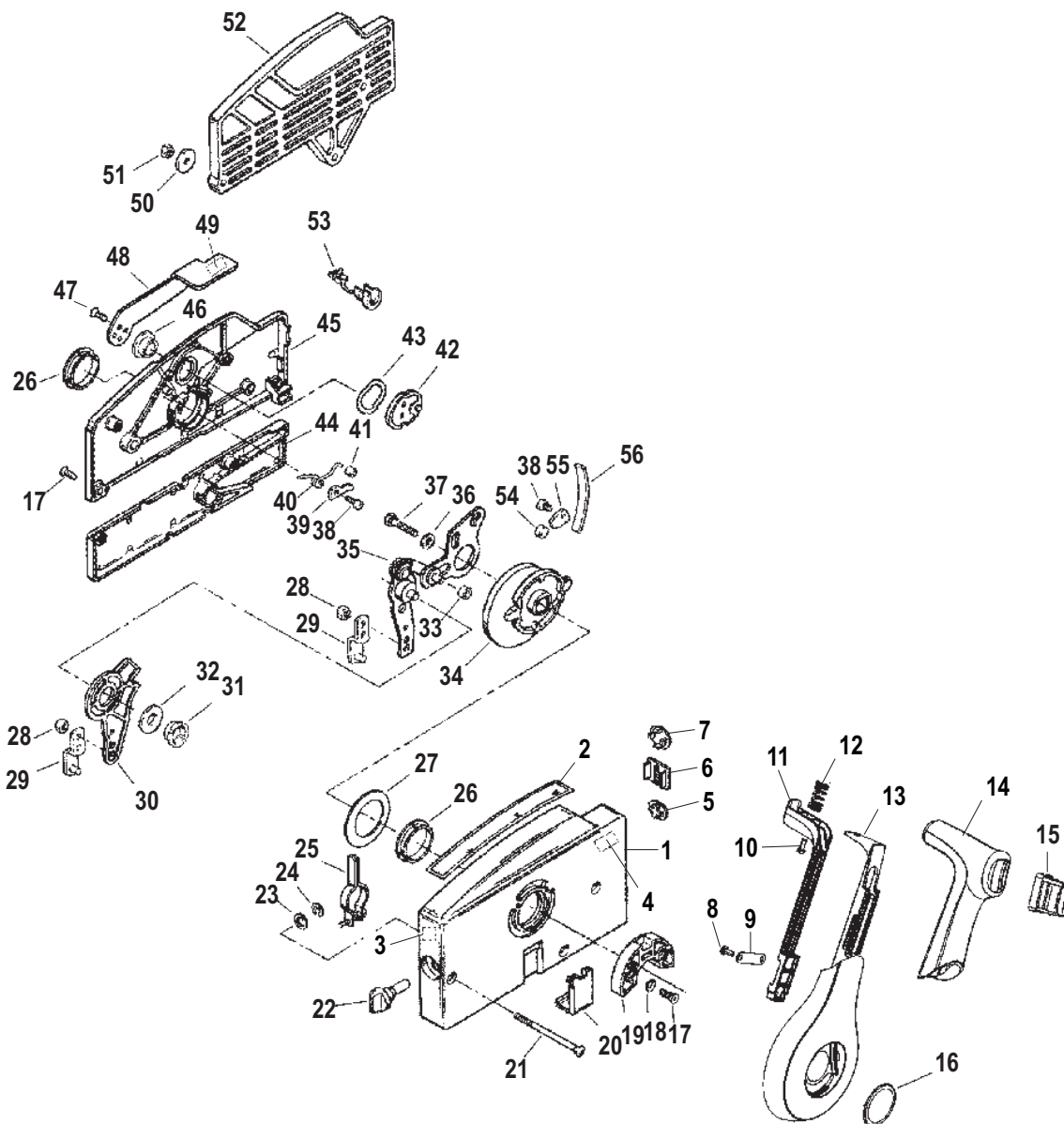
1703

Remote Control 4000 Side Mount

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	881170A8	REMOTE CONTROL Manual Start - Non Power Trim	No Ignition Switch	1	
1		NSS	NOT SOLD SEPARATE Housing-Front		1	
2		NSS	NOT SOLD SEPARATE Decal-F-N-R		1	
3		NSS	NOT SOLD SEPARATE Decal-Throttle Friction		1	
4		NSS	NOT SOLD SEPARATE Decal-Run/Off		1	
5	0019	89774	PLUG Key Switch Hole		1	
6	0000	17192	PLUG Stop Switch Hole		1	
7	0000	17191	PLUG Wire Harness Hole		1	
8	0010	4005685	SCREW (M4 x 10)		2	
9	0000	16921	BRACKET Lock Bar Support		1	
10	0010	87775510	SCREW (M4 x 10)		1	
11	0000	881138	LOCK BAR Red		1	
12	0024	16924	SPRING		1	
13	0000	881148T04	HANDLE KIT		1	
14	0000	8811411	GRIP		1	
15	0000	881146	PLUG		1	
16	0000	881137A1	CAP/DECAL ASSEMBLY		1	
17	0010	40118107	SCREW (M5 x 18)		7	
18	0013	16923	LOCKWASHER External		2	
19	0000	16899T	HOLDER Neutral Lock		1	
20	0000	16917	COVER		1	
21	0010	40116110T	SCREW (M6 x 110)		3	
22	0000	881145	KNOB Throttle Friction		1	
23	0012	16896	WASHER		1	
24	0053	13194	RING Retaining		1	
25	0000	16895	ARM ASSEMBLY Brake		1	
26	0023	16875	BEARING (1.750 Inside Diameter)		2	
27	0012	16874	WASHER		1	
28	0011	401385	NUT (M5) Stainless Steel		2	
29	0054	85899A1	CLIP ASSEMBLY		2	
30		NSS	NOT SOLD SEPARATE Gear Shift Assembly		1	
31	0023	16868	BEARING (.750 Inside Diameter)		1	
32	0012	16870	WASHER		1	
33	0000	16873	ROLLER Cam		1	
34		NSS	NOT SOLD SEPARATE Drive Gear		1	
35		NSS	NOT SOLD SEPARATE Plate/Stud Assembly		1	
36	0012	12038	WASHER		1	
37	0010	4007154	SCREW (M8 x 30)		1	
38	0010	4005683	SCREW (M4 x 6)		2	
39	0000	16886	CLIP		1	

Remote Control 4000 Side Mount

Remote Control 4000 Side Mount

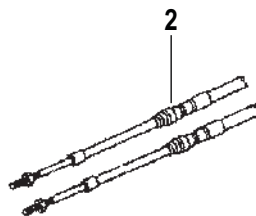
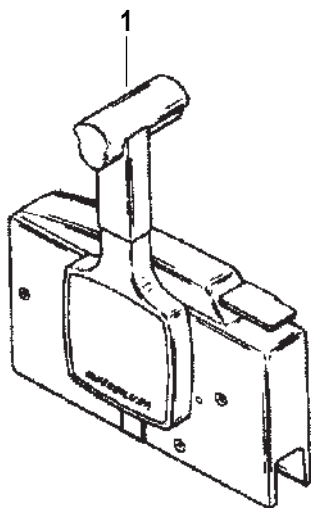


1703

Remote Control 4000 Side Mount

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
40	0024	16888	SPRING		1	
41	0000	16884	ROLLER		1	
42	0000	16883	DRUM ASSEMBLY		1	
43	0013	16922	WAVE WASHER		1	
44		NSS	NOT SOLD SEPARATE Cover-Bottom		1	
45		NSS	NOT SOLD SEPARATE Cover-Top		1	
46	0023	16887	BEARING (.810 Inside Diameter)		1	
47	0010	40118106	SCREW (M5 x 12)		2	
48	0000	16919A1	LEVER ASSEMBLY		1	
49		NSS	NOT SOLD SEPARATE Decal-Lift for Fast Idle		1	
50	0012	35280	WASHER (.255 x .620 x .030) Stainless Steel		3	
51	0011	401196	NUT (M6)		3	
52	0000	17063T	SPACER		1	
53	0023	71942	BUSHING		1	
54	0000	16879	ROLLER Detent		1	
55	0000	16880	CLIP Detent		1	
56	0024	16882	SPRING Detent		5	

Throttle Shift Cables



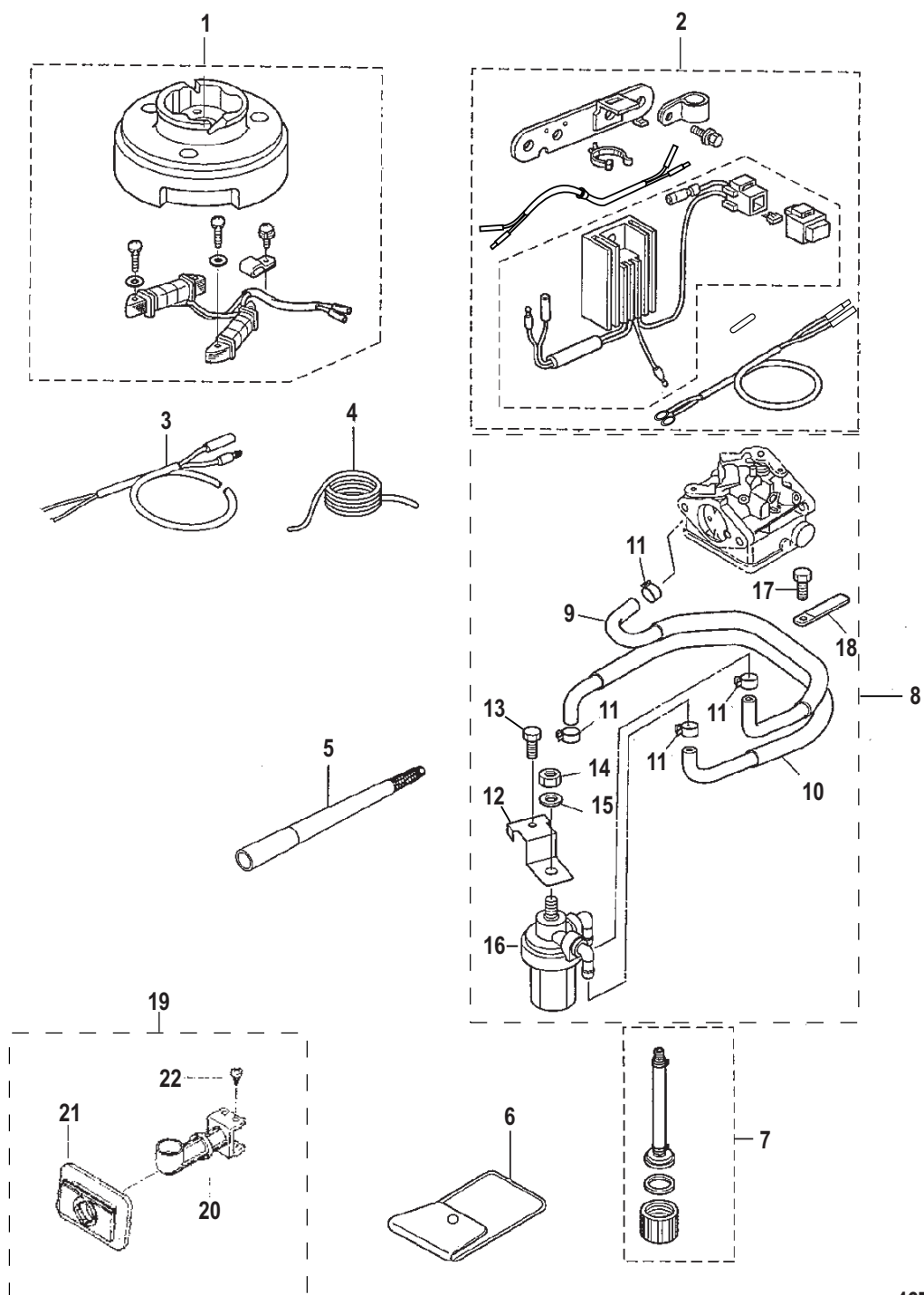
8145

Throttle Shift Cables

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	881170A8	REMOTE CONTROL Manual Start - Non Power Trim		1	
2	0000	896143A05	CABLE ASSEMBLY Throttle Shift - 5 Feet		2	
2	0000	896143A06	CABLE ASSEMBLY Throttle Shift - 6 Feet		2	
2	0000	896143A07	CABLE ASSEMBLY Throttle Shift - 7 Feet		2	
2	0000	896143A08	CABLE ASSEMBLY Throttle Shift - 8 Feet		2	
2	0000	896143A09	CABLE ASSEMBLY Throttle Shift - 9 Feet		2	
2	0000	896143A10	CABLE ASSEMBLY Throttle Shift - 10 Feet		2	
2	0000	896143A11	CABLE ASSEMBLY Throttle Shift - 11 Feet		2	
2	0000	896143A12	CABLE ASSEMBLY Throttle Shift - 12 Feet		2	
2	0000	896143A13	CABLE ASSEMBLY Throttle Shift - 13 Feet		2	
2	0000	896143A14	CABLE ASSEMBLY Throttle Shift - 14 Feet		2	
2	0000	896143A15	CABLE ASSEMBLY Throttle Shift - 15 Feet		2	
2	0000	896143A16	CABLE ASSEMBLY Throttle Shift - 16 Feet		2	
2	0000	896143A17	CABLE ASSEMBLY Throttle Shift - 17 Feet		2	
2	0000	896143A18	CABLE ASSEMBLY Throttle Shift - 18 Feet		2	
2	0000	896143A19	CABLE ASSEMBLY Throttle Shift - 19 Feet		2	
2	0000	896143A20	CABLE ASSEMBLY Throttle Shift - 20 Feet		2	
2	0000	896143A22	CABLE ASSEMBLY Throttle Shift - 22 Feet		2	
2	0000	896143A24	CABLE ASSEMBLY Throttle Shift - 24 Feet		2	
2	0000	896143A26	CABLE ASSEMBLY Throttle Shift - 26 Feet		2	
2	0000	896143A28	CABLE ASSEMBLY Throttle Shift - 28 Feet		2	
2	0000	896143A30	CABLE ASSEMBLY Throttle Shift - 30 Feet		2	
2	0000	896143A32	CABLE ASSEMBLY Throttle Shift - 32 Feet		2	
2	0000	896143A34	CABLE ASSEMBLY Throttle Shift - 34 Feet		2	
2	0000	896143A36	CABLE ASSEMBLY Throttle Shift - 36 Feet		2	
2	0000	896143A38	CABLE ASSEMBLY Throttle Shift - 38 Feet		2	
2	0000	896143A40	CABLE ASSEMBLY Throttle Shift - 40 Feet		2	

Throttle Shift Cables

Accessories

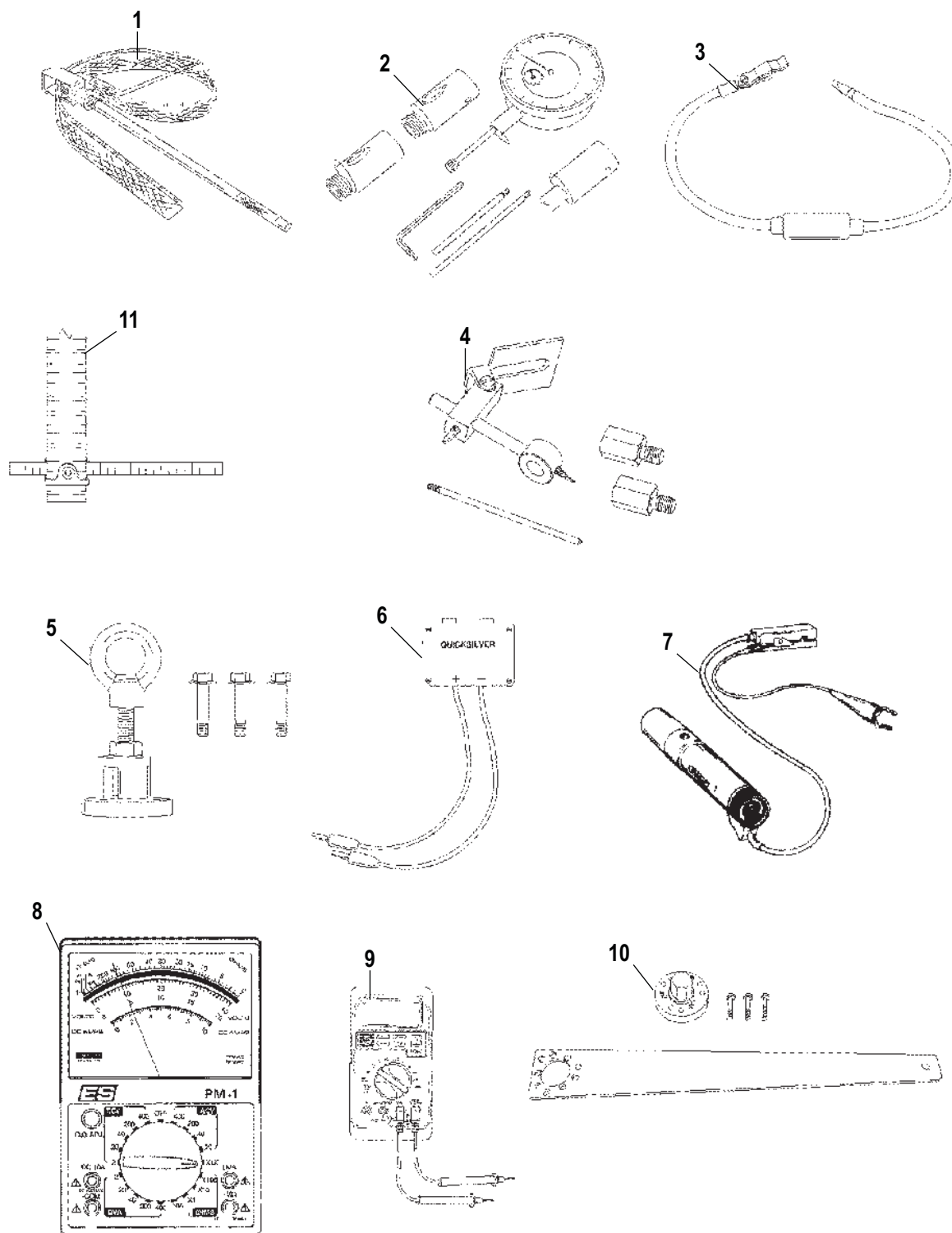


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Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0056548	LIGHTING COIL KIT	See Electrical Components section for Contents	1	
2	0000	8M0056549	BATTERY CHARGING KIT	See Electrical Components section for Contents	1	
3	0084	17175	HARNESS ASSEMBLY		1	
4	0050	16230	SAFETY ROPE		1	
5	0000	853828	HANDLE (0.8 Meters)		1	
5	0000	8538281	HANDLE (1.0 Meters)		1	
6	0091	803581	TOOL KIT		1	
7	0000	8M0057047	FLUSHING ATTACHMENT		1	
8	0000	8M0056547	FUEL FILTER Water Separator		1	
9	0032	8M0057045	HOSE		1	
10	0032	8M0057046	HOSE		1	
11	0054	851817004	CLIP		4	
12	0000	8M0057044	BRACKET		1	
13	0010	823042059	BOLT		1	
14	0011	400213	NUT (M8) Stainless Steel		1	
15	0012	4002217	WASHER		1	
16	0035	853733A1	FILTER ASSEMBLY Fuel		1	
17		NSS	NOT SOLD SEPARATE			
18	0054	803563005	CLAMP		1	
19	0000	16839A4	GUIDE KIT Vertical Rope		1	
20		NSS	NOT SOLD SEPARATE GUIDE		1	
21	0000	16113	PLATE Seal		1	
22	0010	17173	SCREW		4	
-	0000	8M0097129	STEERING LOCK KIT		1	

Special Tools



8147

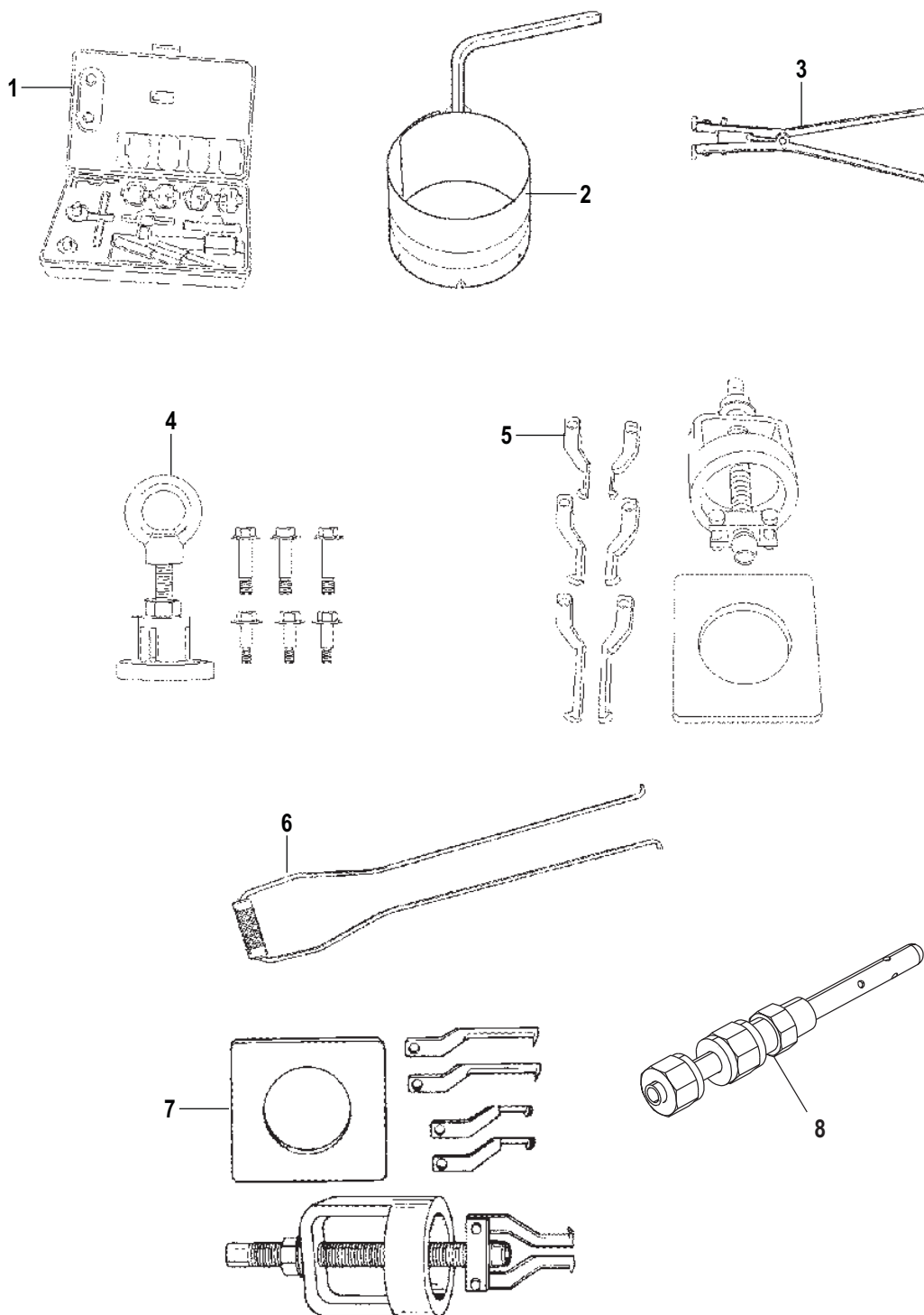
Special Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	24937A1	HOLDER TOOL		1	
2	0091	58222A1	DIAL INDICATOR TOOL		1	
3	0091	63998A1	GAP TOOL Single Chamber		1	
4	0091	83155	ADAPTER KIT Dial Indicator		1	
5	0091	83164M	FLYWHEEL PULLER		1	
6	0091	890451	ADAPTER TOOL Direct Voltage		1	
7	0091	99379	TIMING LIGHT		1	
8	0091	99750A1	MULTI METER		1	
9	0091	892647A01	MULTI-METER KIT DMT		1	
10	0091	804552	HOLDER/PULLER TOOL Flywheel		1	
11	0091	37299Q2	GREASE GUN		1	[1]
-		8M0167279	PRESS TOOL		1	

PART NOTES:

- [1] - Alternate part numbers:
- 37299A 2MPP
- 37299Q 2QS

Special Tools



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Special Tools

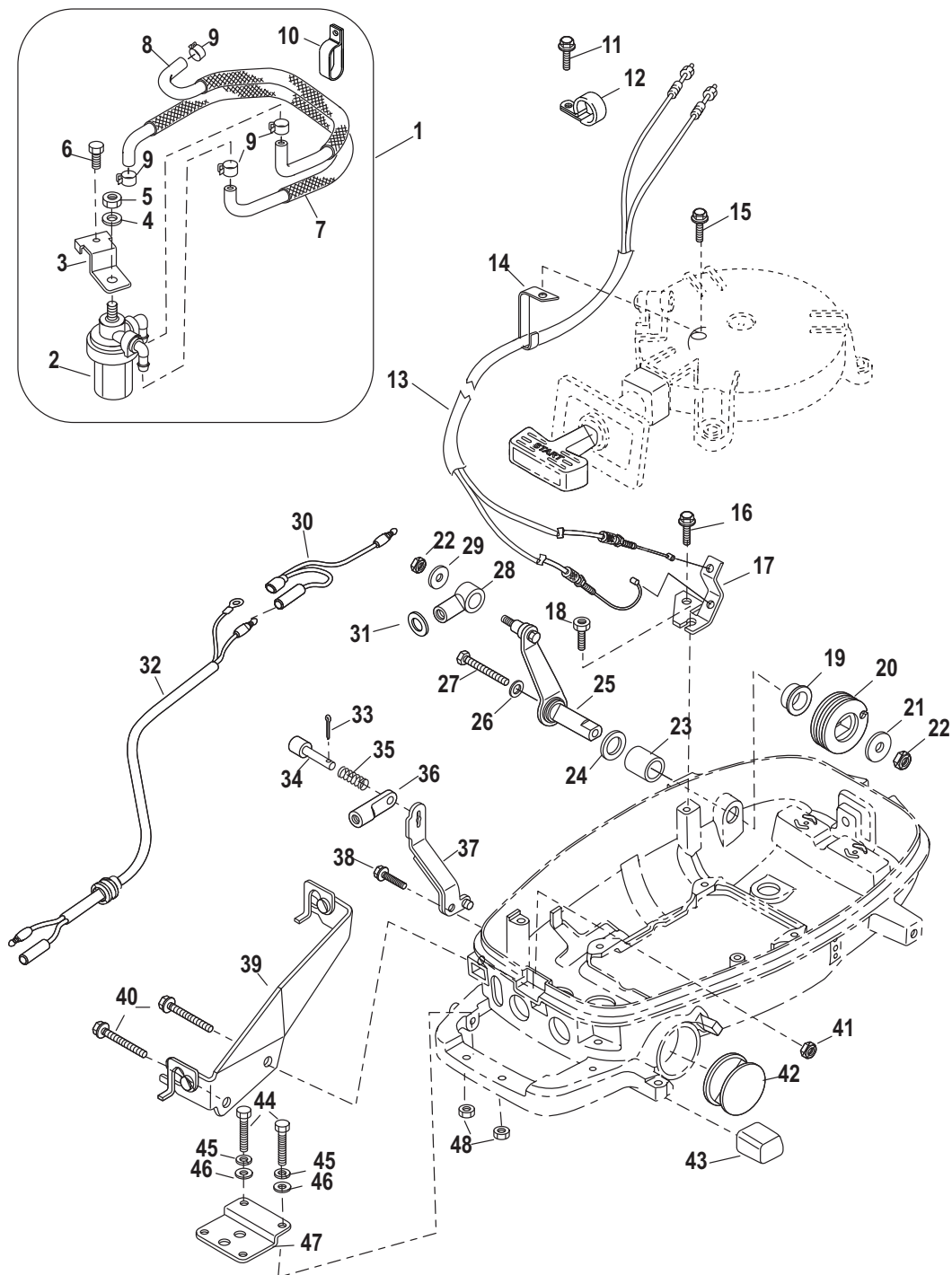
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit - Obtain Locally		1	
2	0000	FT2997	COMPRESSOR TOOL Piston Ring		1	
3	0091	24697	EXPANDER TOOL Piston Ring		1	
4	0091	83164M	FLYWHEEL PULLER		1	
5	0091	83165T	PULLER ASSEMBLY		1	
6	0091	27780	PULLER		1	
7	0091	83165T	PULLER ASSEMBLY		1	
-	0091	805747A04	TOOL Claws		1	
8	0091	883766	EMISSION PROBE	International	1	

Engine Gasket Set Components

Engine Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	803508T06	GASKET SET Powerhead		1	
-	0025	8035131	O-RING Rubber Carburetor Drain Screw		1	
-	0025	8035133	O-RING Inlet Manifold		1	
-	0027	803508013	GASKET Carburetor		2	
-	0026	898101285	SEAL Oil Cylinder Block		1	
-	0025	803513	O-RING Filler Cap		1	
-	0027	803508021	GASKET Cap		1	
-	0027	803508	GASKET Cylinder Head		1	
-	0027	803508012	GASKET Cylinder Head		1	
-	0027	853702005	GASKET Thermostat Cover/Bracket		1	
-	0027	8035082	GASKET Cylinder Head Cover		1	
-	0027	803508015	GASKET Exhaust Plate		1	
-	0025	8035134	O-RING Oil Pan Cover		1	
-	0027	803508014	GASKET Oil Pan		1	
-	0025	168231	O-RING Oil Pan Seat		1	
-	0027	803508016	GASKET Driveshaft Housing		1	

Conversion Kit-Remote Control 4/5/6 FourStroke



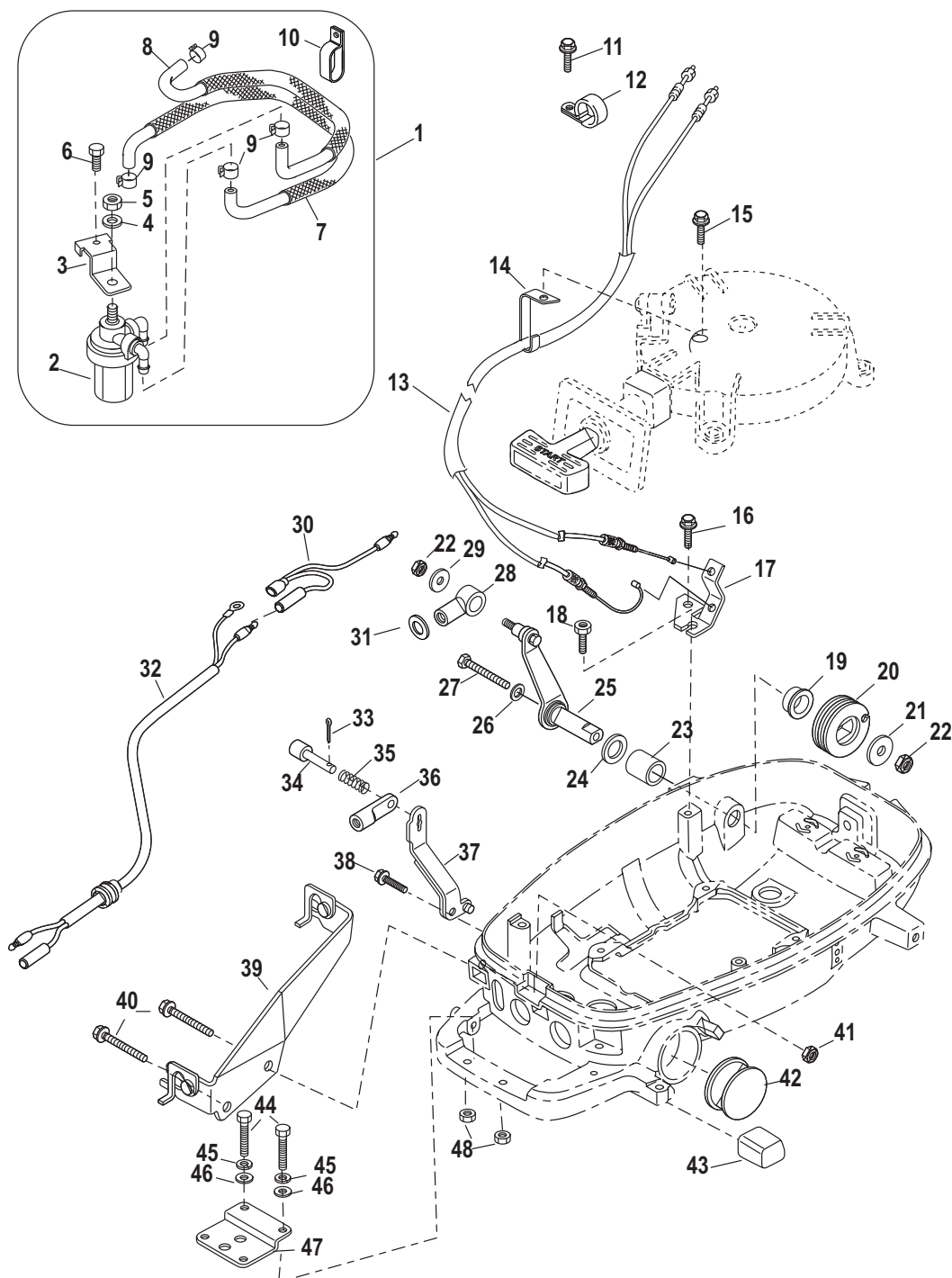
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Conversion Kit-Remote Control 4/5/6 FourStroke

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0062241	REMOTE CONTROL CONVERSION KIT		1	
1	0000	8M0056547	FUEL FILTER Water Seperator		1	
2	0035	853733A1	FILTER ASSEMBLY Fuel		1	
3	0000	8M0057044	BRACKET		1	
4	0010	823042059	BOLT		1	
5	0011	400213	NUT (M8) Stainless Steel		1	
6	0012	4002217	WASHER		1	
7	0032	8M0057046	HOSE		1	
8	0032	8M0057045	HOSE		1	
9	0054	8M0129429	HOSE CLAMP		4	
10	0054	803563005	CLAMP		1	
11	0010	16223	BOLT (M6 x 14)		1	
12	0054	953951	CLAMP		1	
13	0000	8M0062260	THROTTLE WIRE		1	
14	0000	8M0062262	HOLDER-CABLE		1	
15	0010	898101992	BOLT ASSEMBLY		1	
16	0010	82304223	BOLT		1	
17	0000	8M0062258	BRACKET Throttle Wire		1	
18	0000	8M0062173	GROMMET		1	
19	0023	898101309	BUSHING		1	
20	0000	8M0062261	THROTTLE DRUM		1	
21	0012	898101937	WASHER		1	
22	0011	8537227	NUT Nylon		2	
23	0023	16220	BUSHING		1	
24	0026	16219	SEAL		1	
25	0000	8M0062269	THROTTLE LEVER		1	
26	0013	400256	LOCKWASHER (M6)		2	
27	0010	898101327	SCREW		1	
28	0000	892775	JOINT Cable		1	
29	0012	161404	WASHER		1	
30	0000	8M0062172	Y-HARNESS		1	
31	0012	17029	WASHER		2	
32	0000	8M0062268	STOP HARNESS (5900 mm)		1	
32	0000	8M0062265	STOP HARNESS (2000 mm)		OPT	
32	0000	8M0062266	STOP HARNESS (3200 mm)		OPT	
32	0000	8M0062267	STOP HARNESS (3900 mm)		OPT	
33	0000	8M0062270	SPRING PIN		1	
34	0017	17031	PIN Lock		1	
35	0024	17032	SPRING		1	
36	0000	17030	SLEEVE		1	
37	0000	8M0062263	SHIFT LEVER		1	
38	0010	803509014	BOLT		1	
39	0000	8M0062259	CABLE CLIP ASSEMBLY		1	
40	0010	82304221	BOLT		2	
41	0011	400212	NUT (M6) Stainless Steel		2	

Conversion Kit-Remote Control 4/5/6 FourStroke

Conversion Kit-Remote Control 4/5/6 FourStroke



64511

Conversion Kit-Remote Control 4/5/6 FourStroke

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
42	0025	885154	GROMMET		1	
43	0000	8M0062264	GROMMET		1	
44	0010	4000354	SCREW (M8 x 30)		2	
45	0013	17025	LOCKWASHER		2	
46	0012	16192	WASHER		2	
47	0000	8M0062171	PLATE		1	
48	0011	95374	NUT Nylon		2	

Maintenance Kits

Maintenance Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0120836	SERVICE KIT F4/5/6 Hp (300 Hour)		1	
-	0035	8M0157133	FILTER Fuel		1	
-	0012	8035161	WASHER		1	
-	0000	8M0075255	SEAL Drain Plug		1	
-	0000	804540	THERMOSTAT		1	
-	0027	853702005	GASKET		1	
-	0033	803507	SPARK PLUG		1	
-	0000	8M0155395	WATER IMPELLER REPAIR KIT		1	
-	0097	875208	ANODE		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12038	WASHER	48	36	13194	RING Retaining	48	24
15781A5	CONNECTOR Fuel - Brass	6	10	16053	KEY	26	3
160573	E RING	26	7	16060	CLAMP	18	10
16071	NUT	18	3	16072	WASHER	18	2
160721	WASHER	28	6	16080	WASHER Stainless Steel	18	8
16085	PIN	6	9	16085	PIN	6	33
16094	SCREW	6	38	16113	PLATE Seal	54	21
16114	BUSHING	38	2	16117	GROMMET	38	10
161181	GROMMET	38	9	16119	PIN Dowel	24	16
16119	PIN Dowel	28	10	16119	PIN Dowel	38	5
16121	RETAINER	38	13	16122	SCREW	20	29
16122	SCREW	38	14	16123	SCREW (25 mm)	18	7
16123	SCREW (25 mm)	38	14	16124	BUSHING	40	2
161251	BOLT	40	5	161251	BOLT	40	28
16126	BOLT	40	10	16128	BEARING Ball	44	42
16130	SEAL Oil	44	54	16131	O-RING	44	55
16132	BEARING Ball	44	53	161324	BEARING Ball	24	4
16133	STRAINER Water	40	8	16134	SCREW	40	9
161351	DRIVESHAFT	40	12	161361	DRIVESHAFT	40	12
16138	GEAR	40	7	16140	WASHER	44	51
161404	WASHER	62	29	16141	SHIM (0.1)	44	43
16144A01	PROPELLER	44	59	16145Q01	THRUST WASHER	44	58
16146	WASHER	44	60	16147	PROP NUT	44	61
16150	PIN Clutch	44	48	16152	FOLLOWER Cam	44	45
16153	RETAINER	44	46	161543	IMPELLER	40	23
16155	KEY	40	15	16156	HOUSING Upper Water Pump	40	25
16157	LINER	40	24	16158009	GASKET	40	22
16159	PLATE	40	21	16159A03	WATER IMPELLER REPAIR KIT	42	-
16160004	GASKET	40	20	16162	SEAL Oil	40	18
161631	SHIM (0.1)	40	17	16164003	GASKET	40	16
16165	RETAINER	42	35	16167	HOSE	40	27
16168	SEAL	40	26	16169	TUBE Water	42	31
16170	TUBE Water	42	31	16171	SEAL	42	30
16172	CAM	42	40	16173	CAM ROD	42	33
16174	CAM ROD	42	33	16175	PIN	42	41
16176	BUSHING	42	38	161771	O-RING	42	37
16178	O-RING	42	39	16179	PIN	42	34
16181	O-RING	36	4	16184	LEVER	36	8
16185	BOLT	36	7	16186	SHIFT ROD	36	9
16188	PIN	36	5	16189	COTTER PIN	36	6
16190	JOINT Set	36	11	16192	WASHER	34	5
16192	WASHER	40	11	16192	WASHER	64	46
161931	DISTANCE PLATE	34	7	16194	SCREW	34	8
161951	SPRING	34	20	16196	SCREW	34	22
16197	WASHER	34	21	16198004	THRUST ROD	34	18
16210	SET PLATE	34	13	162111	BOLT	34	12
162133	ARM Reverse Lock	34	36	16215	SPRING	34	11
16216	SPRING	34	10	16219	SEAL	62	24
16220	BUSHING	62	23	16223	BOLT (M6 x 14)	6	28
16223	BOLT (M6 x 14)	18	20	16223	BOLT (M6 x 14)	18	26
16223	BOLT (M6 x 14)	62	11	16230	SAFETY ROPE	54	4
16248	FILTER Fuel	20	33	16250011	JET Main (#68) 5 Horsepower	20	7
162533	FLOAT	20	11	162543	FLOAT VALVE Brass	20	8
162562	PIN Float - Stainless Steel	20	10	162563	PIN	28	20
16258T5	FLOAT BOWL	20	13	16260	SCREW (M4 x 12)	20	14
16338	BRACKET	6	40	166954	BOLT	24	26
16704	GASKET	28	29	167051	BOLT (M6 x 20)	28	25
167051	BOLT (M6 x 20)	44	57	16821	SCREW	18	9
16822	HARNESS Extension	18	21	16823	GROMMET	18	22
168231	O-RING	28	37	168231	O-RING Oil Pan Seat	60	-
16826	WASHER Stainless Steel	6	13	16826	WASHER Stainless Steel	14	18

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
16826	WASHER Stainless Steel	20	23	16826	WASHER Stainless Steel	36	10
16826	WASHER Stainless Steel	40	6	16826	WASHER Stainless Steel	42	29
168287	BOLT (M6 x 16)	28	24	168287	BOLT (M6 x 16)	28	40
16830	BOLT	16	10	16832	BOLT (M6 x 16)	44	63
16839A4	GUIDE KIT Vertical Rope	54	19	16868	BEARING (.750 Inside Diameter)	48	31
16870	WASHER	48	32	16873	ROLLER Cam	48	33
16874	WASHER	48	27	16875	BEARING (1.750 Inside Diameter)	48	26
16879	ROLLER Detent	50	54	16880	CLIP Detent	50	55
16882	SPRING Detent	50	56	16883	DRUM ASSEMBLY	50	42
16884	ROLLER	50	41	16886	CLIP	48	39
16887	BEARING (.810 Inside Diameter)	50	46	16888	SPRING	50	40
16895	ARM ASSEMBLY Brake	48	25	16896	WASHER	48	23
16899T	HOLDER Neutral Lock	48	19	16917	COVER	48	20
16919A1	LEVER ASSEMBLY	50	48	16921	BRACKET Lock Bar Support	48	9
16922	WAVE WASHER	50	43	16923	LOCKWASHER External	48	18
16924	SPRING	48	12	17025	LOCKWASHER	64	45
17029	WASHER	62	31	17030	SLEEVE	62	36
17031	PIN Lock	62	34	17032	SPRING	62	35
17063T	SPACER	50	52	17173	SCREW	54	22
17175	HARNESSE ASSEMBLY	54	3	17191	PLUG Wire Harness Hole	48	7
17192	PLUG Stop Switch Hole	48	6	17643002	SNAP Link Rod	14	19
176431	SNAP Link Rod	14	25	17667	SPRING	44	49
18876	GROMMET	42	32	195133	PROPELLER SHAFT	44	50
24697	EXPANDER TOOL Piston Ring	58	3	24937A1	HOLDER TOOL	56	1
27780	PULLER	58	6	35280	WASHER (.255 x .620 x .030) Stainless Steel	50	50
37299Q2	GREASE GUN	56	11	4000330	SCREW (M6 x 25)	6	12
4000354	SCREW (M8 x 30)	64	44	400212	NUT (M6) Stainless Steel	62	41
400213	NUT (M8) Stainless Steel	54	14	400213	NUT (M8) Stainless Steel	62	5
4002217	WASHER	54	15	4002217	WASHER	62	6
400256	LOCKWASHER (M6)	14	28	400256	LOCKWASHER (M6)	62	26
4005683	SCREW (M4 x 6)	48	38	4005685	SCREW (M4 x 10)	48	8
4007154	SCREW (M8 x 30)	48	37	40116110T	SCREW (M6 x 110)	48	21
40118106	SCREW (M5 x 12)	50	47	40118107	SCREW (M5 x 18)	48	17
401196	NUT (M6)	50	51	401385	NUT (M5) Stainless Steel	48	28
58222A1	DIAL INDICATOR TOOL	56	2	63998A1	GAP TOOL Single Chamber	56	3
71942	BUSHING	50	53	73318	TEE Plastic	16	16
803507	SPARK PLUG	24	23	803507	SPARK PLUG	66	-
803508	GASKET	24	15	803508	GASKET Cylinder Head	60	-
803508012	GASKET	24	17	803508012	GASKET Cylinder Head	60	-
803508013	GASKET	20	18	803508013	GASKET Carburetor	60	-
803508014	GASKET	28	34	803508014	GASKET Oil Pan	60	-
803508015	GASKET	28	16	803508015	GASKET Exhaust Plate	60	-
803508016	GASKET Driveshaft Housing	38	4	803508016	GASKET Driveshaft Housing	60	-
803508021	GASKET	24	8	803508021	GASKET Cap	60	-
80350810	GASKET Insulator	20	19	8035082	GASKET	24	25
8035082	GASKET Cylinder Head Cover	60	-	8035084	GASKET Rubber	20	12
803508T06	GASKET SET Powerhead	24	-	803508T06	GASKET SET Powerhead	28	-
803508T06	GASKET SET Powerhead	38	-	803508T06	GASKET SET Powerhead	60	-
803509	BOLT (M8 x 90)	24	21	803509014	BOLT	62	38
803509019	SCREW ASSEMBLY Pilot 5/6 Horsepower	20	5	803509021	BOLT	28	31
8035091	BOLT (M8 x 60)	24	22	8035092	BOLT	26	5
8035093	SCREW Drain (M5 x 6)	20	15	8035095	SCREW	20	2
8035097	BOLT	32	5	803510	COVER	24	24
803511002	COVER Breather	24	7	803512	CAP Filler	24	5
803513	O-RING	20	37	803513	O-RING	24	6
803513	O-RING Filler Cap	60	-	803513010	O-RING	28	22
8035131	O-RING Rubber	20	16	8035131	O-RING Rubber Carburetor Drain Screw	60	-
8035133	O-RING	20	20	8035133	O-RING Inlet Manifold	60	-
8035134	O-RING Oil Pan Cover	60	-	8035135	GROMMET	28	13
803515T	CRANKSHAFT	26	1	803516	WASHER	26	2
8035161	WASHER	28	32	8035161	WASHER	66	-

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
803518T01	RING SET Piston	26	9	803518T02	RING SET Piston	26	9
8035202	SEAL	28	4	803521	PIN Piston	26	8
8035243	JET Pilot (#38) 4 Horsepower	20	4	803525	CLIP Stainless Steel	20	9
803529T06	PUMP Fuel	20	36	803530	MANIFOLD Inlet	20	17
803531T	PAN Oil	28	17	803532001	PLATE Exhaust	28	15
803533	ROTOR Inner	28	21	8035331	ROTOR Outer	28	19
803534	COVER	28	23	803535	CONTROL PLUNGER	28	35
803536	SEAT	28	38	803537	COVER	28	39
803538	SWITCH ASSEMBLY Oil Pressure	28	12	803540	HOUSING Strainer	28	7
803541	CUP	28	9	803542	STRAINER	28	8
803543	STOPPER	28	2	803545T03	CAMSHAFT	32	1
803546	LIFTER	32	2	803547	PUSH ROD	32	3
803548	PLATE	32	4	803550	PIVOT	32	7
803551001	NUT	32	8	803554	SPRING	20	3
8035541	SPRING	28	36	803555	RETAINER	32	13
803556	KEEPER Valve	32	14	803557T01	FLYWHEEL Use without Lighting Coil	18	1
803557T02	FLYWHEEL Use with Lighting Coil	18	1	803557T02	FLYWHEEL	18	5
803560001	BOOT	18	18	803563005	CLAMP	54	18
803563005	CLAMP	62	10	803564	PROTECTIVE SLEEVE	8	49
803564	PROTECTIVE SLEEVE	18	31	803566	SPACER	8	47
803567	BUSHING	8	50	8035672	BUSHING Upper	34	32
8035674	BUSHING Lower	34	25	803569	SHAFT Rubber	6	36
803571	DRUM Throttle	24	29	803572	OPENER Throttle	24	31
803573	COLLAR	24	32	803574	ROD Throttle	24	30
803581	TOOL KIT	54	6	803582	THRUST PLATE	34	31
8035821	THRUST PLATE	34	33	803591T1	HOUSING Driveshaft	38	1
803591T2	HOUSING Driveshaft	38	1	803598	SEAT	32	11
803996T07	TILLER HANDLE	6	32	803996T08	TILLER HANDLE KIT	6	31
804363001	HANDLE Starter	14	12	804366001	SPRING Starter Lock Cam	14	16
804369	BREATHING TUBE	24	10	804370	WASHER	24	11
804508	WASHER	8	48	804540	THERMOSTAT 126 Degrees Fahrenheit/52 Degrees Celsius	24	20
804540	THERMOSTAT	66	-	804552	HOLDER/PULLER TOOL Flywheel	56	10
804646	ROD Choke	6	19	804767T	CYLINDER HEAD	24	14
804768A03	PISTON ASSEMBLY	26	6	804768A04	PISTON ASSEMBLY	26	6
805747A04	TOOL Claws	58	-	8107512	SEAL	4	5
810755004	BOLT	14	27	810755007	BOLT	28	14
810755011	BOLT	28	18	811214	BUSHING	38	12
812632002	HOUSING Starter	14	1	812633002	SHEEVE Starter	14	3
812634003	SPRING Return	14	4	812635002	RATCHET	14	6
812636001	SPRING	14	5	812637001	BOLT	14	8
812638001	FRICTION PLATE	14	7	812645007	SPRING	14	21
812645T10	SPRING SET Starter	14	2	812937	STOPPER	36	2
812944	GEAR	44	44	8129451	GEAR Reverse	44	52
812946	CLUTCH	44	47	812949A02	BLACK MAX PROPELLER 7.8 X 7 RH AL 3 BL	44	59
812950A02	BLACK MAX PROPELLER 7.8 X 8 RH AL 3 BL	44	59	812950A03	PROPELLER	44	59
812951A02	BLACK MAX PROPELLER 8.4 X 6 RH AL 3 BL - High Thrust	44	59	813029T9	SWIVEL BRACKET Front	34	23
813047A1	CONNECTING ROD	26	4	8132761	SHIM (0.15)	40	17
813277	SHIM (0.15)	44	43	8150162	HOUSING	28	26
815018	SPACER	28	28	815026	COTTER PIN	44	62
815048	CONNECTOR Plastic	16	17	8150684	BOLT (M6 x 25)	20	21
8150685	BOLT (M8 x 40)	28	33	815093003	SPRING	34	19
822647001	SEAL Intake - Black	32	15	822647002	SEAL Exhaust - Green	32	16
82303110	SCREW (M5 x 16)	28	1	8230319	BOLT	24	9
8230319	BOLT	24	36	823042	BOLT	42	36
823042059	BOLT	54	13	823042059	BOLT	62	4
82304220	BOLT ASSEMBLY (M6 x 35)	24	34	82304221	BOLT	62	40
82304223	BOLT	34	9	82304223	BOLT	62	16
82304235	BOLT (M6 x 45)	24	28	8230427	BOLT ASSEMBLY (M6 x 12)	18	15
823054	LANYARD	18	12	823912	ANODE (Round)	46	64

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8248324	SCREW (M6 x 16)	6	4	8248324	SCREW (M6 x 16)	36	12
824969	FITTING Grease	34	35	825113	BUSHING	34	14
825118T	HOUSING	44	56	825132T15	GEAR HOUSING ASSEMBLY Complete	40	-
825132T15	GEAR HOUSING ASSEMBLY Complete	44	-	825132T16	GEAR HOUSING ASSEMBLY Complete	40	-
825132T16	GEAR HOUSING ASSEMBLY Complete	44	-	825132T30	GEAR HOUSING ASSEMBLY Basic	40	1
825132T30	GEAR HOUSING ASSEMBLY Basic	44	1	826053T	HOUSING	40	19
827663A1	HOUSING ASSEMBLY	38	11	83155	ADAPTER KIT Dial Indicator	56	4
83164M	FLYWHEEL PULLER	56	5	83164M	FLYWHEEL PULLER	58	4
83165T	PULLER ASSEMBLY	58	5	83165T	PULLER ASSEMBLY	58	7
850057Q02	ROPE	14	11	851817004	CLIP	16	9
851817004	CLIP	20	31	851817004	CLIP	54	11
851845	HOOK	16	15	853702005	GASKET	24	19
853702005	GASKET Thermostat Cover/Bracket	60	-	853702005	GASKET	66	-
8537077	SEAL Oil	28	30	8537227	NUT Nylon	62	22
853733A1	FILTER ASSEMBLY Fuel	54	16	853733A1	FILTER ASSEMBLY Fuel	62	2
853755001	ROPE ANCHOR	14	13	853775003	GRIP	6	34
853828	HANDLE (0.8 Meters)	54	5	8538281	HANDLE (1.0 Meters)	54	5
853994	PLUG	6	27	855544	SCREW ASSEMBLY	14	14
855544	SCREW ASSEMBLY	22	38	8555449	SCREW ASSEMBLY	14	20
855545001	COLLAR	14	15	855551	GROMMET	6	7
855558	SCREW (M5 x 16)	28	5	855809003	BOLT	20	22
85899A1	CLIP ASSEMBLY	48	29	8592711	DECAL M-Icon	10	10
8592711	DECAL M-Icon	12	8	859278003	DECAL Throttle Only	10	20
859278003	DECAL Throttle Only	12	18	859278004	DECAL Start	10	21
859278004	DECAL Start	12	19	875208	ANODE (Square)	44	64
875208	ANODE	66	-	87775510	SCREW (M4 x 10)	48	10
878311	CAP	6	11	878314	FITTING	24	2
878387	FUEL COCK ASSEMBLY	6	16	879194250	BOLT	6	44
879194264	BOLT	18	14	879194264	BOLT	38	6
879194266	BOLT	34	34	879194296	PLUG Water	38	7
879194329	SCREW	6	39	879194338	WASHER	38	17
879194339	WASHER	38	19	879276001	SERVICE MANUAL 4/5/6 4-Stroke	2	-
881137A1	CAP/DECAL ASSEMBLY	48	16	881138	LOCK BAR Red	48	11
8811411	GRIP	48	14	881145	KNOB Throttle Friction	48	22
881146	PLUG	48	15	881148T04	HANDLE KIT	48	13
881170A8	REMOTE CONTROL Manual Start - Non Power Trim	48	-	881170A8	REMOTE CONTROL Manual Start - Non Power Trim	52	1
883300T	SWIVEL BRACKET Rear	34	24	883301001	FRICTION BAND	34	26
883302	WING NUT	34	28	883766	EMISSION PROBE	58	8
885154	GROMMET	64	42	890451	ADAPTER TOOL Direct Voltage	56	6
892647A01	MULTI-METER KIT DMT	56	9	892775	JOINT Cable	62	28
892776	NUT	6	42	892904010	DECAL Notice-This Side Up	10	15
892904010	DECAL Notice-This Side Up	12	13	895130	COLLAR	14	22
896143A05	CABLE ASSEMBLY Throttle Shift - 5 Feet	52	2	896143A06	CABLE ASSEMBLY Throttle Shift - 6 Feet	52	2
896143A07	CABLE ASSEMBLY Throttle Shift - 7 Feet	52	2	896143A08	CABLE ASSEMBLY Throttle Shift - 8 Feet	52	2
896143A09	CABLE ASSEMBLY Throttle Shift - 9 Feet	52	2	896143A10	CABLE ASSEMBLY Throttle Shift - 10 Feet	52	2
896143A11	CABLE ASSEMBLY Throttle Shift - 11 Feet	52	2	896143A12	CABLE ASSEMBLY Throttle Shift - 12 Feet	52	2
896143A13	CABLE ASSEMBLY Throttle Shift - 13 Feet	52	2	896143A14	CABLE ASSEMBLY Throttle Shift - 14 Feet	52	2
896143A15	CABLE ASSEMBLY Throttle Shift - 15 Feet	52	2	896143A16	CABLE ASSEMBLY Throttle Shift - 16 Feet	52	2
896143A17	CABLE ASSEMBLY Throttle Shift - 17 Feet	52	2	896143A18	CABLE ASSEMBLY Throttle Shift - 18 Feet	52	2
896143A19	CABLE ASSEMBLY Throttle Shift - 19 Feet	52	2	896143A20	CABLE ASSEMBLY Throttle Shift - 20 Feet	52	2
896143A22	CABLE ASSEMBLY Throttle Shift - 22 Feet	52	2	896143A24	CABLE ASSEMBLY Throttle Shift - 24 Feet	52	2
896143A26	CABLE ASSEMBLY Throttle Shift - 26 Feet	52	2	896143A28	CABLE ASSEMBLY Throttle Shift - 28 Feet	52	2
896143A30	CABLE ASSEMBLY Throttle Shift - 30 Feet	52	2	896143A32	CABLE ASSEMBLY Throttle Shift - 32 Feet	52	2
896143A34	CABLE ASSEMBLY Throttle Shift - 34 Feet	52	2	896143A36	CABLE ASSEMBLY Throttle Shift - 36 Feet	52	2
896143A38	CABLE ASSEMBLY Throttle Shift - 38 Feet	52	2	896143A40	CABLE ASSEMBLY Throttle Shift - 40 Feet	52	2
896851012	DECAL Shift (N-R)	10	19	896851012	DECAL Shift (N-R)	12	17
896851013	DECAL Oil Lever	10	18	896851013	DECAL Oil Lever	12	16
896854007	DECAL Oil Pressure	10	14	896854007	DECAL Oil Pressure	12	12
89774	PLUG Key Switch Hole	48	5	898101214	SPRING Valve	32	12
898101285	SEAL Oil	24	3	898101285	SEAL Oil Cylinder Block	60	-

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898101311	FRICITION PIECE	6	41	898101313	SHAFT Throttle	6	35
898101327	SCREW	62	27	898101937	WASHER	6	26
898101937	WASHER	6	29	898101937	WASHER	16	11
898101937	WASHER	62	21	898101949	CLAMP	18	28
898101952	BOLT	6	30	898101952	BOLT	8	52
898101992	BOLT ASSEMBLY	14	27	898101992	BOLT ASSEMBLY	62	15
8M0012079	DECAL Shift	10	22	8M0012079	DECAL Shift	12	20
8M0021224	CLIP Bow-Tie	36	14	8M0044575	KIT Carb Repair	22	-
8M0046013	DECAL Start Procedure	10	11	8M0046013	DECAL Start Procedure	12	9
8M0050645	DECAL M-icon	10	8	8M0050645	DECAL M-icon	12	2
8M0051384	SPRING Stainless Steel	6	43	8M0053668	CARBURETOR 6 Horsepower	20	1
8M0053669	CARBURETOR 5 Horsepower	20	1	8M0053670	CARBURETOR 4 Horsepower	20	1
8M0055686	OPERATION MANUAL 4/5/6 4-Stroke	2	-	8M0056302	CYLINDER BLOCK ASSEMBLY	24	1
8M0056304	CLIP	24	37	8M0056305	BRACKET	24	35
8M0056309	SEAL	28	27	8M0056310	LEAD WIRE	28	11
8M0056312	VALVE Intake	32	10	8M0056316	VALVE Exhaust	32	9
8M0056318	CAP Thermostat	24	18	8M0056319	ROCKER ARM	32	6
8M0056322	MAIN NOZZLE 4 Horsepower	20	6	8M0056323	MAIN NOZZLE 5 Horsepower	20	6
8M0056324	MAIN NOZZLE 6 Horsepower	20	6	8M0056325	JET Main (#62) 4 Horsepower	20	7
8M0056326	JET Main (#70) 6 Horsepower	20	7	8M0056327	SCREW ASSEMBLY Pilot 4 Horsepower	20	5
8M0056329	CHOKE WIRE	20	28	8M0056330	CLIP	20	30
8M0056331	HOSE	20	34	8M0056332	HOSE	20	32
8M0056334	ALTERNATOR COIL	18	6	8M0056336	SILENCER	20	25
8M0056338	CAM Starter Lock	14	17	8M0056339	LATCH Starter Lock	14	23
8M0056340	PLATE Seal	14	9	8M0056341	WARNING LAMP	18	13
8M0056342	LANYARD SWITCH ASSEMBLY	18	11	8M0056344	RECTIFIER ASSEMBLY	18	23
8M0056345	BRACKET	18	29	8M0056347	FUSE	18	24
8M0056348	SHIFT SHAFT	36	9	8M0056349	SPRING	36	3
8M0056350	ROD	36	13	8M0056351	PIN	36	15
8M0056352	STOPPER ASSEMBLY Tilt	34	16	8M0056353	GROMMET	6	2
8M0056354	LATCH ASSEMBLY	6	3	8M0056355	CLAMP SCREW ASSEMBLY	34	15
8M0056357	BOTTOM COWL	6	1	8M0056358	GROMMET	6	5
8M0056359	GROMMET	6	8	8M0056360	HOSE	6	14
8M0056361	CLIP	6	15	8M0056362	SCREW	6	17
8M0056363	GROMMET	6	18	8M0056364	BUSHING	6	20
8M0056365	GROMMET	6	21	8M0056366	SHIFT LEVER	6	22
8M0056367	COLLAR	6	23	8M0056368	WASHER	6	24
8M0056369	SCREW	6	25	8M0056370	DECAL Throttle	6	45
8M0056371	THROTTLE CABLE	6	46	8M0056372	COVER	8	51
8M0056377	SCREW	4	3	8M0056378	WASHER	4	4
8M0056379	IGNITER ASSEMBLY	18	17	8M0056380	SHIFT SHAFT Linkage	36	1
8M0056432	ROD Starter Lock	14	24	8M0056433	COWL ASSEMBLY Black	4	1
8M0056434	COWL ASSEMBLY Silver	4	1	8M0056435	COWL HANDLE Black	4	2
8M0056436	COWL HANDLE Silver	4	2	8M0056437	STARTER ASSEMBLY Recoil	14	-
8M0056547	FUEL FILTER Water Seperator	54	8	8M0056547	FUEL FILTER Water Seperator	62	1
8M0056548	LIGHTING COIL KIT	18	4	8M0056548	LIGHTING COIL KIT	54	1
8M0056549	BATTERY CHARGING KIT	18	-	8M0056549	BATTERY CHARGING KIT	54	2
8M0056559	PARTS MANUAL 4/5/6 4-Stroke	2	-	8M0056963	GROMMET	4	6
8M0056963	GROMMET	14	10	8M0056965	DECAL Emergency Start	16	19
8M0056966	FUEL TANK	16	1	8M0056967	SEALING PLATE	16	2
8M0056968	SEAL	16	3	8M0056969	HOSE	16	4
8M0056972	HOSE	16	6	8M0056973	HOSE	16	7
8M0056975	HOSE	16	8	8M0056976	SPACER	16	12
8M0056977	CAP ASSEMBLY	16	13	8M0056978	GASKET	16	14
8M0056979	DECAL	16	18	8M0057044	BRACKET	54	12
8M0057044	BRACKET	62	3	8M0057045	HOSE	54	9
8M0057045	HOSE	62	8	8M0057046	HOSE	54	10
8M0057046	HOSE	62	7	8M0057047	FLUSHING ATTACHMENT	54	7
8M0057104	DECAL SET Mercury	10	-	8M0057105	DECAL SET Mariner	10	9
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8M0062171	PLATE	64	47	8M0062172	Y-HARNESS	62	30
8M0062173	GROMMET	62	18	8M0062241	REMOTE CONTROL CONVERSION KIT	62	-
8M0062258	BRACKET Throttle Wire	62	17	8M0062259	CABLE CLIP ASSEMBLY	62	39
8M0062260	THROTTLE WIRE	62	13	8M0062261	THROTTLE DRUM	62	20
8M0062262	HOLDER-CABLE	62	14	8M0062263	SHIFT LEVER	62	37
8M0062264	GROMMET	64	43	8M0062265	STOP HARNESS (2000 mm)	62	32
8M0062266	STOP HARNESS (3200 mm)	62	32	8M0062267	STOP HARNESS (3900 mm)	62	32
8M0062268	STOP HARNESS (5900 mm)	62	32	8M0062269	THROTTLE LEVER	62	25
8M0062270	SPRING PIN	62	33	8M0063821	SHIFT ROD	42	33
8M0063822	TUBE Water	42	31	8M0063839	HOUSING ASSEMBLY	38	11
8M0063847	DRIVESHAFT	40	12	8M0063848	EXTENSION HOUSING	38	15
8M0063849	BOLT	38	16	8M0063850	STUD	38	18
8M0063863	NUT	38	20	8M0063900	GEAR HOUSING ASSEMBLY Complete	40	-
8M0063900	GEAR HOUSING ASSEMBLY Complete	44	-	8M0069791	HOSE	16	5
8M0069791	HOSE	22	39	8M0072276	CAP ASSEMBLY	16	13
8M0072284	FUEL TANK	16	1	8M0073674	DECAL Horsepower 4	10	4
8M0073674	DECAL Horsepower 4	12	3	8M0073675	DECAL Horsepower 5	10	5
8M0073675	DECAL Horsepower 5	12	4	8M0073676	DECAL Horsepower 6	10	6
8M0073676	DECAL Horsepower 6	12	5	8M0073679	DECAL Sailpower	10	7
8M0073679	DECAL Sailpower	12	6	8M0075255	SEAL Drain Plug	66	-
8M0076193	DECAL Start Procedure	10	12	8M0076193	DECAL Start Procedure	12	10
8M0081456	DECAL SET Mercury, Lower Cowl	10	13	8M0081456	DECAL SET Mercury, Lower Cowl	12	11
8M0081470	DECAL SET Mercury, Top Cowl	10	2	8M0089108	HOUSING Driveshaft	38	1
8M0089675	DECAL Fuel Lever	10	17	8M0089675	DECAL Fuel Lever	12	15
8M0089676	DECAL Fuel Valve	10	16	8M0089676	DECAL Fuel Valve	12	14
8M0090337	GRIP	34	17	8M0097129	STEERING LOCK KIT	54	-
8M0098720	DECAL SET Mercury	10	1	8M0120836	SERVICE KIT F4/5/6 Hp (300 Hour)	66	-
8M0124305	BUSHING	34	27	8M0124744	FRICTION BAND ASSEMBLY	34	26
8M0128318	GEAR HOUSING ASSEMBLY Complete	40	-	8M0128318	GEAR HOUSING ASSEMBLY Complete	44	-
8M0128320	GEAR HOUSING ASSEMBLY Complete	40	-	8M0128320	GEAR HOUSING ASSEMBLY Complete	44	-
8M0128322	GEAR HOUSING ASSEMBLY Complete	40	-	8M0128322	GEAR HOUSING ASSEMBLY Complete	44	-
8M0128523	CAP	18	25	8M0129429	HOSE CLAMP	62	9
8M0137310	DECAL Caution	14	26	8M0137311	DECAL Caution	14	26
8M0155395	WATER IMPELLER REPAIR KIT	66	-	8M0157133	FILTER Fuel	66	-
8M0157826	WATER IMPELLER KIT Heavy Duty	42	-	8M0161226	DECAL SET Mercury	10	3
8M0167279	PRESS TOOL	56	-	8M0170755	DECAL SET 4,5,6 HP	12	1
95220	GASKET	38	8	95220	GASKET	40	4
95220A2	SEAL KIT Gear Housing	42	-	95220A2	SEAL KIT Gear Housing	46	-
952235	TUBING	20	27	952235	TUBING	24	12
952237	TUBING	28	3	952245	CLAMP	20	26
952245	CLAMP	24	13	952868	COLLAR	20	24
95306	CLAMP	14	29	95306	CLAMP	18	16
95347	BEARING	40	13	953683	PLUG	40	3
95373	BOLT	34	3	95374	NUT Nylon	34	6
95374	NUT Nylon	64	48	95375	WASHER	34	4
953839	SPRING	34	30	953871	GROMMET	6	6
953921	WASHER Stainless Steel	24	27	953921	WASHER Stainless Steel	24	33
953921	WASHER Stainless Steel	34	29	953923	WASHER Rubber	20	35
953951	CLAMP	18	19	953951	CLAMP	18	27
953951	CLAMP	62	12	9621T5	GEAR HOUSING ASSEMBLY Complete	40	-
9621T5	GEAR HOUSING ASSEMBLY Complete	44	-	9621T6	GEAR HOUSING ASSEMBLY Basic	40	1
9621T6	GEAR HOUSING ASSEMBLY Basic	44	1	9622T6	CLAMP BRACKET Starboard	34	1
96231	CLAMP BRACKET Port	34	2	99379	TIMING LIGHT	56	7
99750A1	MULTI METER	56	8	FT2997	COMPRESSOR TOOL Piston Ring	58	2
NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-	NSS	NOT SOLD SEPARATE Piston Ring-Second	26	10
NSS	NOT SOLD SEPARATE Oil Ring	26	11	NSS	NOT SOLD SEPARATE	40	14
NSS	NOT SOLD SEPARATE Housing-Front	48	1	NSS	NOT SOLD SEPARATE Decal-F-N-R	48	2
NSS	NOT SOLD SEPARATE Decal-Throttle Friction	48	3	NSS	NOT SOLD SEPARATE Decal-Run/Off	48	4
NSS	NOT SOLD SEPARATE Gear Shift Assembly	48	30	NSS	NOT SOLD SEPARATE Drive Gear	48	34
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NSS	NOT SOLD SEPARATE	54	17	NSS	NOT SOLD SEPARATE GUIDE	54	20
NSS	NOT SOLD SEPARATE Valve Seat Cutter Kit - Obtain Locally	58	1				