

Parts Manual

Cat.# 90-895256006

Revised 09-20-2020

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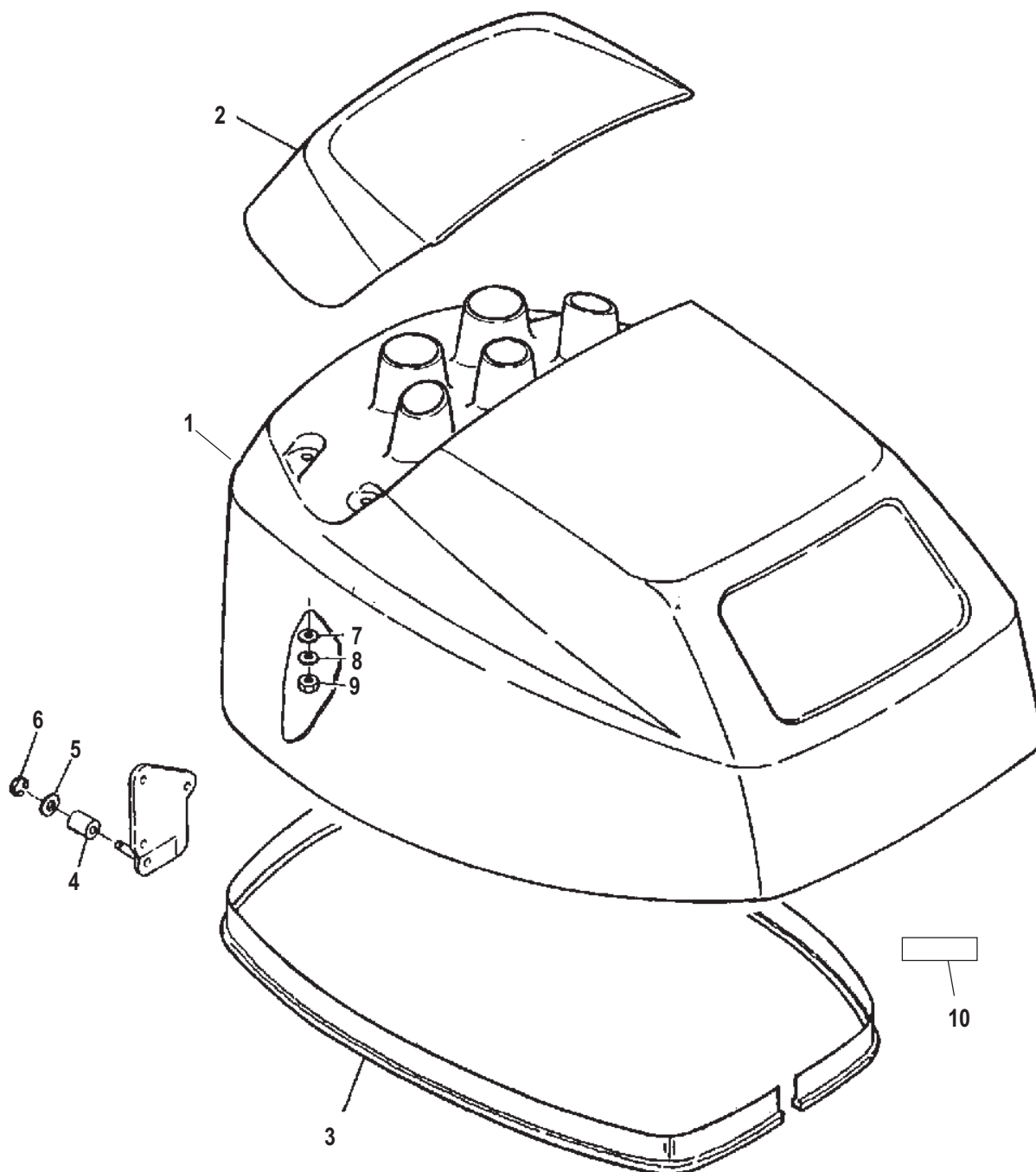
Service/Support Material

Cat.# 90-895256006

Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	895256006	PARTS MANUAL 15 HP SeaPro 4-Stroke		1	

Upper Cowl

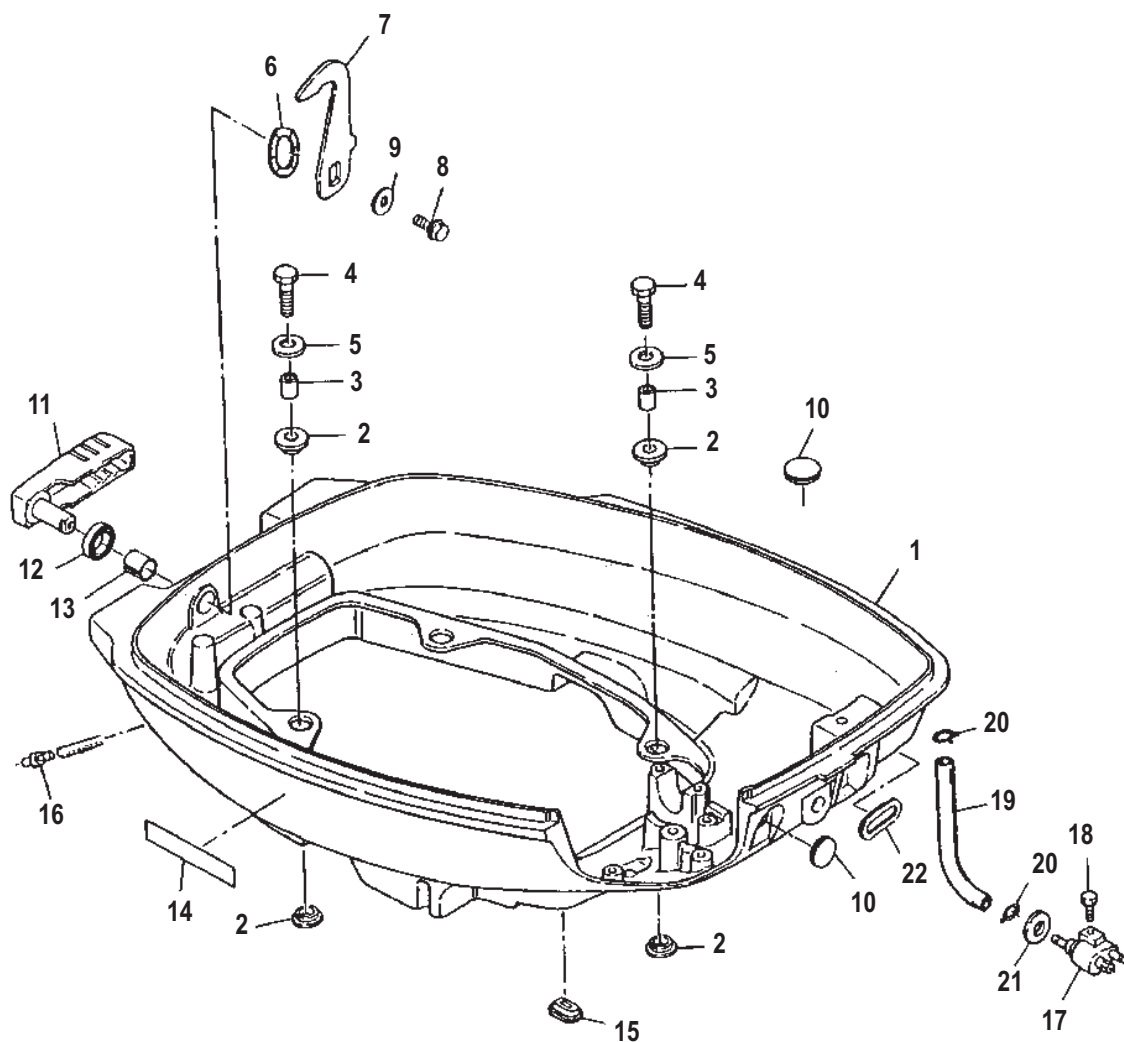


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Upper Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0114	803580A13	TOP COWL ASSEMBLY		1	
2	0000	16218010	TILT HANDLE		1	
3	0000	895178002	SEAL Rubber		1	
4	0000	853788002	ROLLER		1	
5	0012	895118002	WASHER		1	
6	0053	953181	E RING		1	
7	0012	895118002	WASHER		4	
8	0013	400256	LOCKWASHER (M6)		4	
9	0011	853722022	NUT		4	
10		NSS	NOT SOLD SEPARATE Decal-Oil Pressure		1	
-	0037	895762A05	DECAL SET		1	

Bottom Cowl

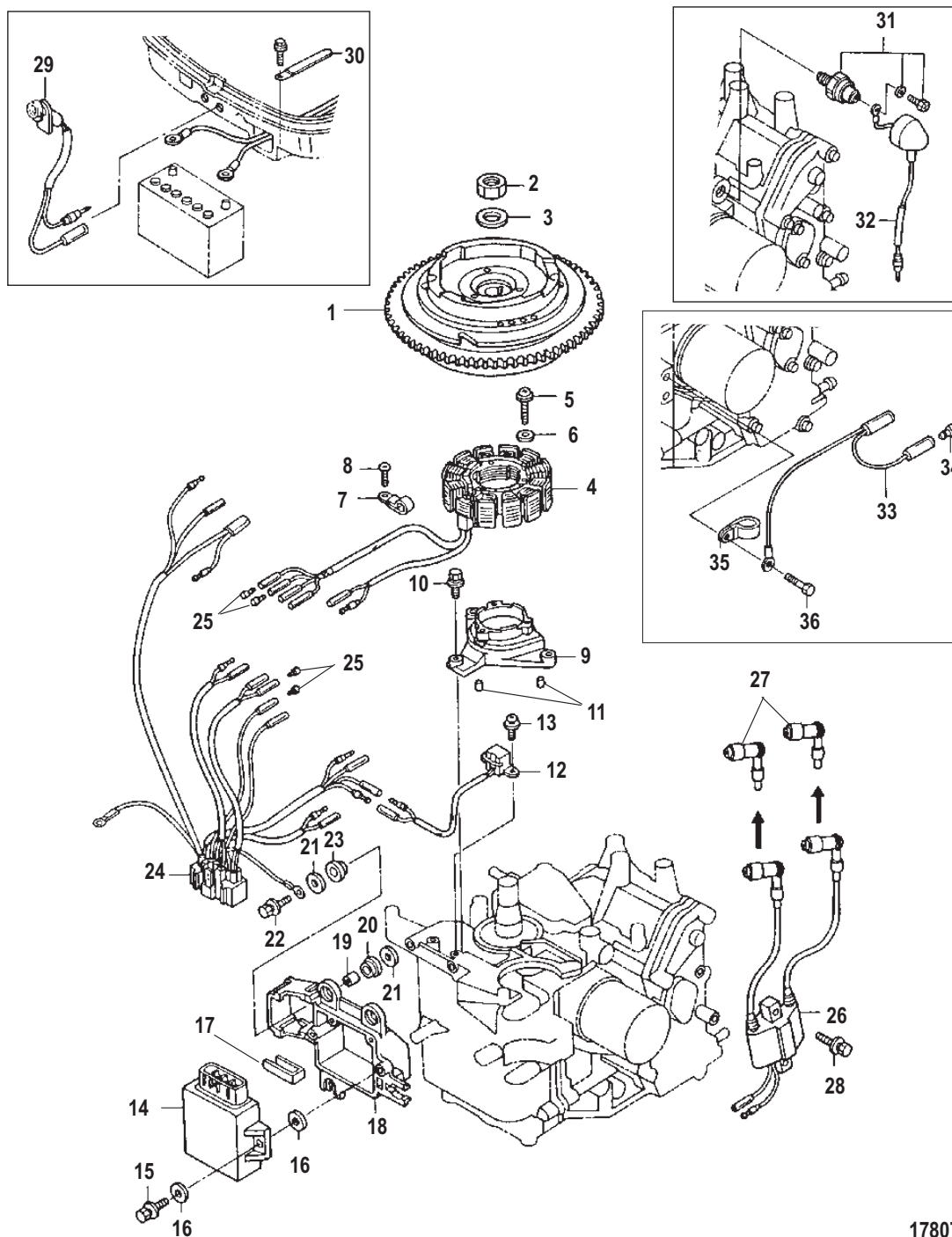


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Bottom Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	2189	853778008	BOTTOM COWL		1	
2	0023	8537437	MOUNT Rubber		8	
3	0023	8537154	SPACER		4	
4	0010	823042044	BOLT		4	
5	0012	161404	WASHER		4	
6	0013	16221	WAVE WASHER		1	
7	0000	16222003	HOOK Cover		1	
8	0010	162111	BOLT		1	
9	0012	895118002	WASHER		1	
10	0025	16226	GROMMET		1	
11	0000	817015003	LATCH Cowl		1	
12	0026	16219	SEAL		1	
13	0023	163365	BUSHING		1	
14		NSS	NOT SOLD SEPARATE Decal Storage		1	
15	0025	851850010	GROMMET		1	
16	0022	8129603	NIPPLE		1	
17	0022	15781A5	CONNECTOR Fuel - Brass		1	
18	0010	823042039	BOLT		1	
19	0032	851848014	TUBING (350 mm)		1	
20	0054	95395	CLIP Stainless Steel		2	
21	0025	803513008	GROMMET		1	
22	0025	853709008	GROMMET		1	

Electrical Components

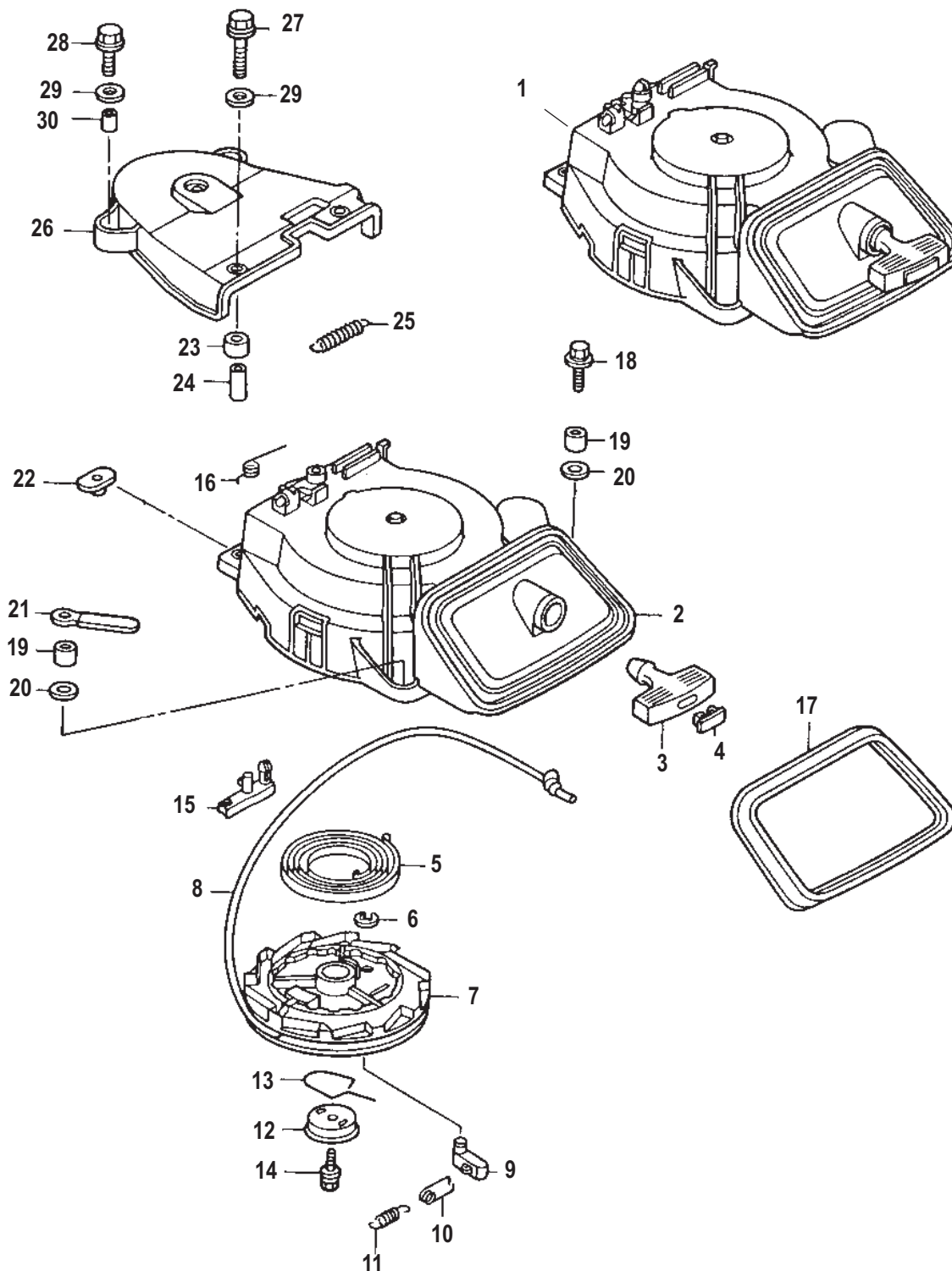


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Electrical Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0262	803577003	FLYWHEEL		1	
2	0011	851832001	NUT Gold		1	
3	0012	853991002	WASHER		1	
4	0000	16058004	STATOR		1	
5	0010	853536002	SCREW		3	
6	0012	895106003	WASHER		3	
7	0054	953951	CLAMP		1	
8	0010	162452	SCREW		1	
9	0000	895267001	BRACKET		1	
10	0010	855544016	SCREW		3	
11	0017	16119	PIN Dowel		2	
12	0000	835395004	COIL Pulser		1	
13	0010	878388001	SCREW		2	
14	0000	835401005	CD UNIT		1	
15	0010	16705	BOLT		2	
16	0012	895118002	WASHER		4	
17	0054	17169001	CLAMP		1	
18	0000	853739004	BRACKET		1	
19	0023	9528624	COLLAR (9.3 mm)		3	
20	0025	851815005	GROMMET		3	
21	0012	895118002	WASHER		6	
22	0010	4000330	SCREW (M6 x 25)		3	
23	0012	953924	WASHER (Rubber)		3	
24	0084	895121A04	CD HARNESS		1	
25	0019	853994	PLUG		4	
26	0339	803559A04	COIL ASSEMBLY Ignition		1	
27	0085	803560	BOOT		2	
28	0010	823042	BOLT		2	
29	0000	804057001	PILOT LAMP		1	
30	0054	813275	CLAMP		1	
31	0087	803538	SWITCH ASSEMBLY Oil Pressure		1	
32	0084	803539001	WIRE Lead		1	
33	0084	895122A01	CABLE ASSEMBLY		1	
34	0019	853994	PLUG		1	
35	0054	953951	CLAMP		1	
36	0010	16832	BOLT (M6 x 16)		1	

Recoil Starter

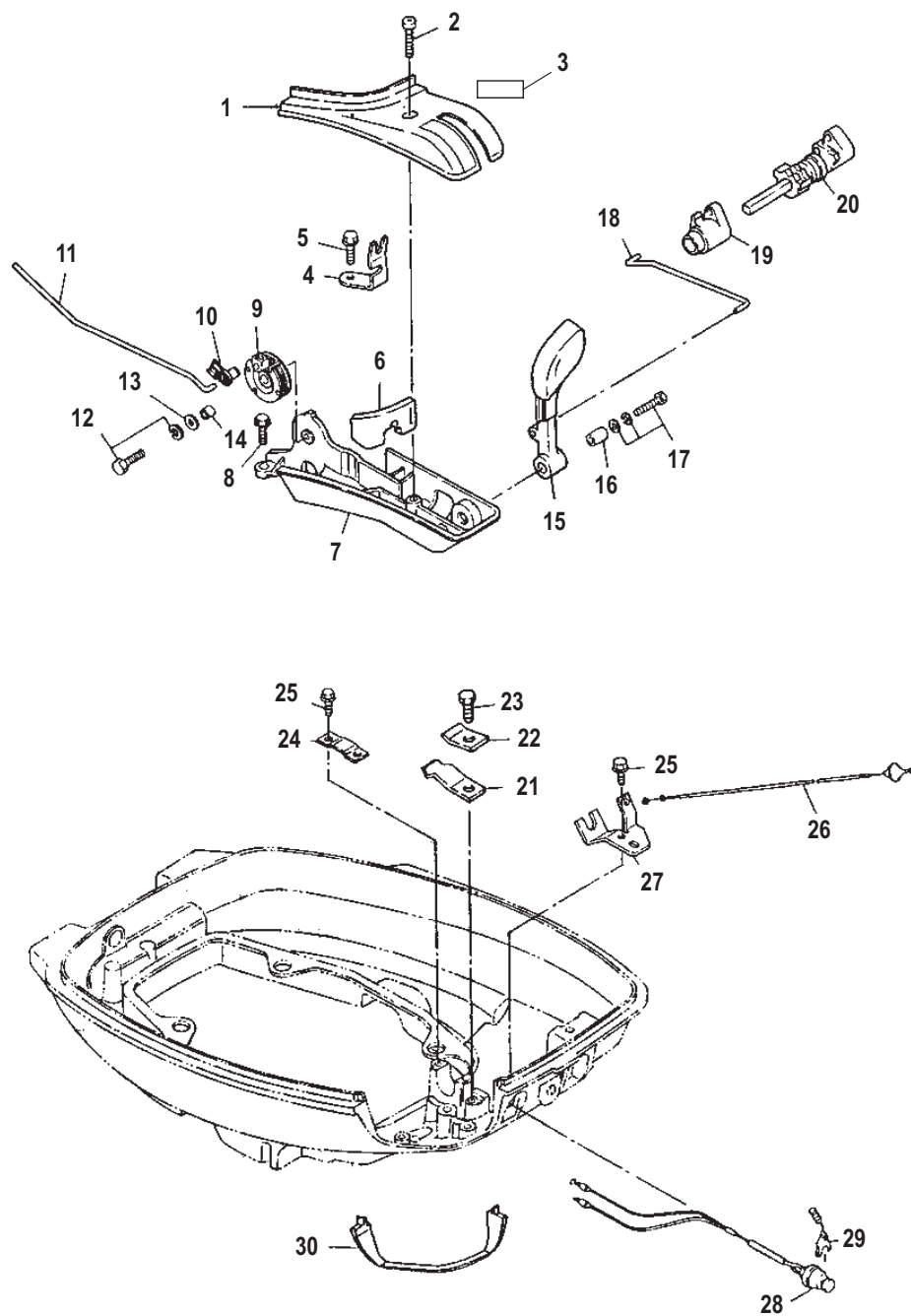


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Recoil Starter

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	803716A05	STARTER ASSEMBLY Recoil		1	
2	0000	803716005	HOUSING Starter		1	
3	0000	804029	HANDLE Starter		1	
4	0000	853755002	CAP Starter Handle		1	
5	0024	804024008	SPRING Starter		1	
6	0053	852784001	E RING		1	
7	0000	803717002	REEL		1	
8	0050	850057003	ROPE Starter		1	
9	0000	812635T03	RATCHET		1	
10	0000	803718002	RATCHET GUIDE		1	
11	0024	812634004	SPRING Return		1	
12	0000	812638002	PLATE Friction		1	
13	0024	852778010	SPRING Friction		1	
14	0010	812637002	BOLT		1	
15	0000	804031002	LOCK Starter		1	
16	0024	812645008	SPRING		1	
17	0000	824995005	SEAL Rubber		1	
18	0010	16705	BOLT		2	
18	0010	16830	BOLT		1	
19	0023	8035731	COLLAR		1	
20	0012	895118002	WASHER		3	
21	0054	95306	CLAMP		1	
22	0011	856949001	NUT		2	
23	0025	881305006	GROMMET Rubber		2	
24	0023	895162	COLLAR Steel		2	
25	0024	812645009	SPRING		1	
26	0000	895133T01	COVER Belt		1	
27	0010	16830	BOLT		2	
28	0010	16705	BOLT		2	
29	0012	895118002	WASHER		2	
30	0023	952868	COLLAR		2	

Shift Components



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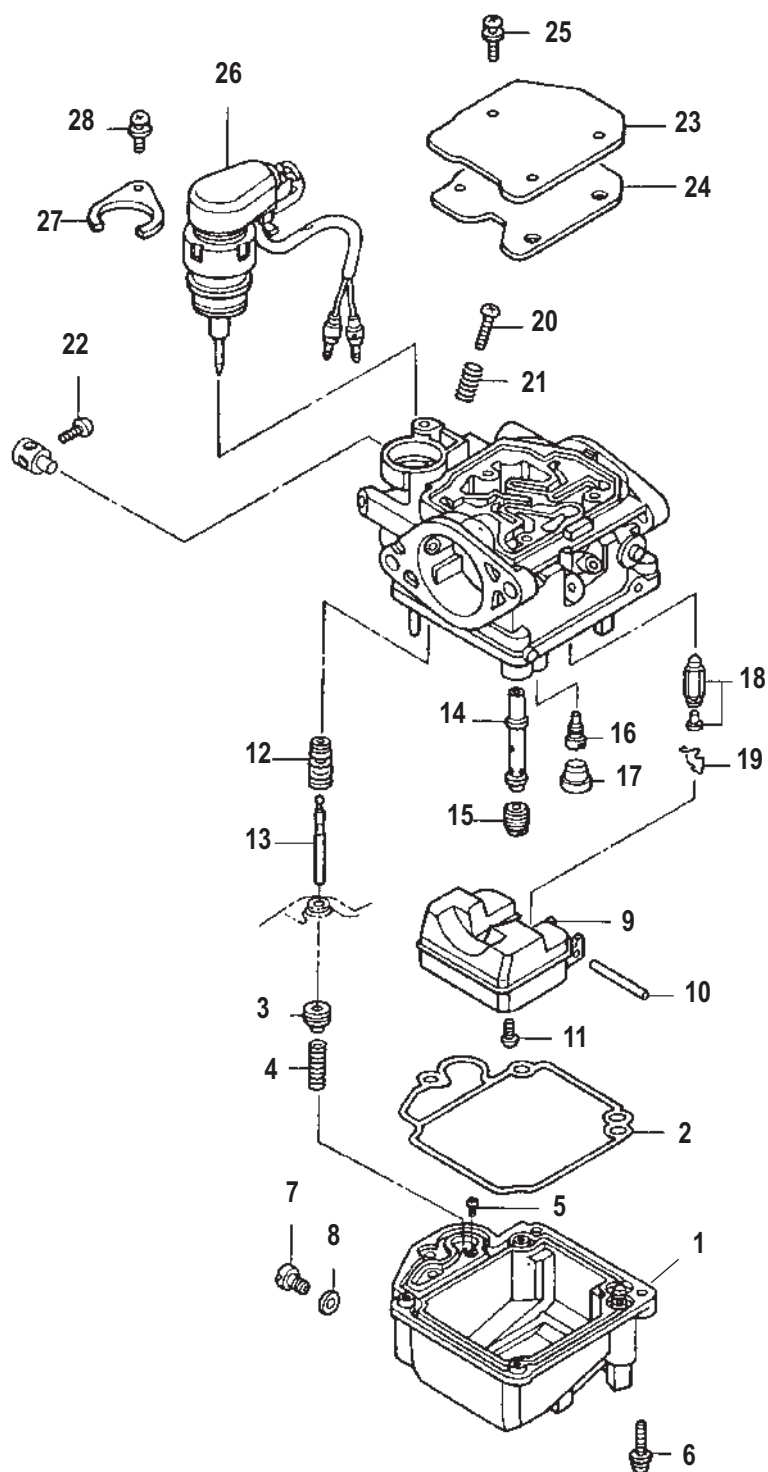
Shift Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	895174002	COVER		1	
2	0010	823042043	SCREW		1	
3	0037	802987001	DECAL F, N, R		1	
4	0000	853739005	BRACKET		1	
5	0010	823042	BOLT		1	
6	0025	16823002	GROMMET		1	
7	0000	895176001	BRACKET Shift Lever		1	
8	0010	167051	BOLT (M6 x 20)		2	
9	0000	804892003	DRUM Throttle		1	
10	0000	16333	ROD Snap		1	
11	0000	803574003	ROD Throttle		1	
12	0010	16705	BOLT		1	
13	0012	895118002	WASHER		1	
14	0023	952868	COLLAR		1	
15	0000	803763004	LEVER Shift		1	
16	0023	895126001	COLLAR		1	
17	0010	82304230	BOLT		1	
18	0000	892774002	ROD Shift Lever		1	
19	0000	851862002	SHIFT ARM		1	
20	0000	851865002	SHIFT SHAFT		1	
21	0000	851864	STOPPER		1	
22	0000	8518641	CLAMP		1	
23	0010	82304223	BOLT		1	
24	0000	803548001	PLATE		1	
25	0010	8248324	SCREW (M6 x 16)		3	
26	0000	895131A03	CABLE ASSEMBLY Starter		1	
27	0000	853817002	BRACKET		1	
28	0087	823037A2	SWITCH ASSEMBLY Stop - Lanyard		1	
29	0000	823054	LANYARD		1	[1]
30	0000	853986001	SEAL		1	

PART NOTES:

- [1] - Alternate part numbers:
823054Service Part
823054QQS

Carburetor

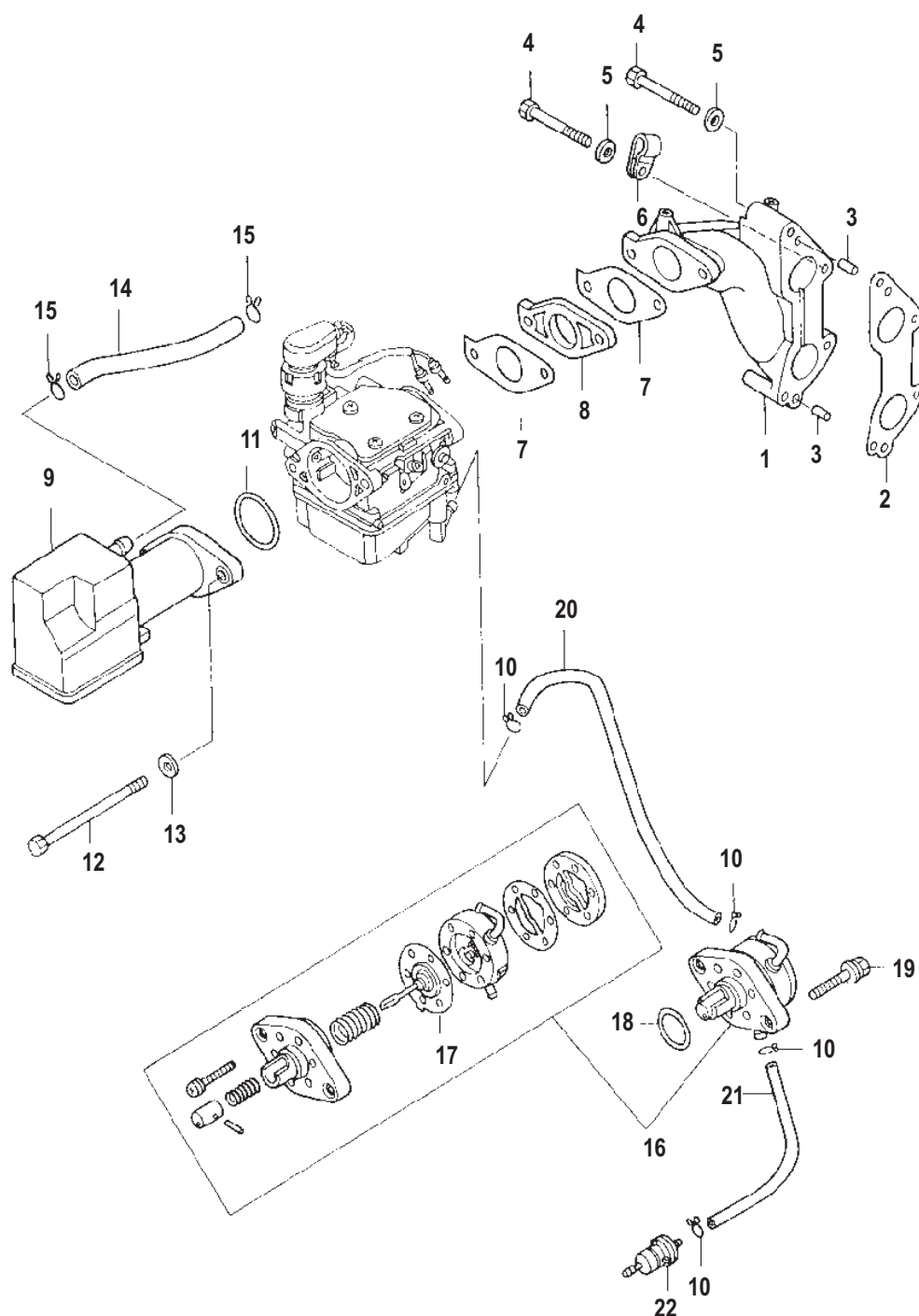


17816

Carburetor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	3303	895110A17	CARBURETOR		1	
1	0000	802690010	FLOAT BOWL		1	
2	0027	802699004	GASKET		1	
3	0000	853830004	PLUNGER Complete		1	
4	0024	895116001	SPRING		1	
5	0010	895136001	SCREW		1	
6	0010	162601	SCREW		4	
7	0010	803509015	SCREW Drain		1	
8	0027	855567003	GASKET		1	
9	0000	16253004	FLOAT		1	
10	0017	16256004	FLOAT Arm Pin		1	
11	0010	16196001	SCREW		1	
12	0000	895115001	BOOT Rubber		1	
13	0000	853746003	ROD Link		1	
14	0000	802700006	NOZZLE Main		1	
15	0000	802701007	JET (Main #105)		1	
16	0000	803689005	JET Pilot (#50)		1	
17	0000	16252	CAP		1	
18	0000	898101063	FLOAT VALVE		1	
19	0054	16255	CLIP		1	
20	0010	16263	SCREW		1	
21	0024	16264002	SPRING		1	
22	0010	895140004	SCREW		1	
23	0000	855540003	COVER Carburetor		1	
24	0027	855541004	GASKET		1	
25	0010	855542	SCREW		3	
26	0000	854254005	ENRICHENER With O-Ring		1	
27	0000	854255001	PLATE		1	
28	0010	855542	SCREW		1	

Intake Manifold and Fuel Pump



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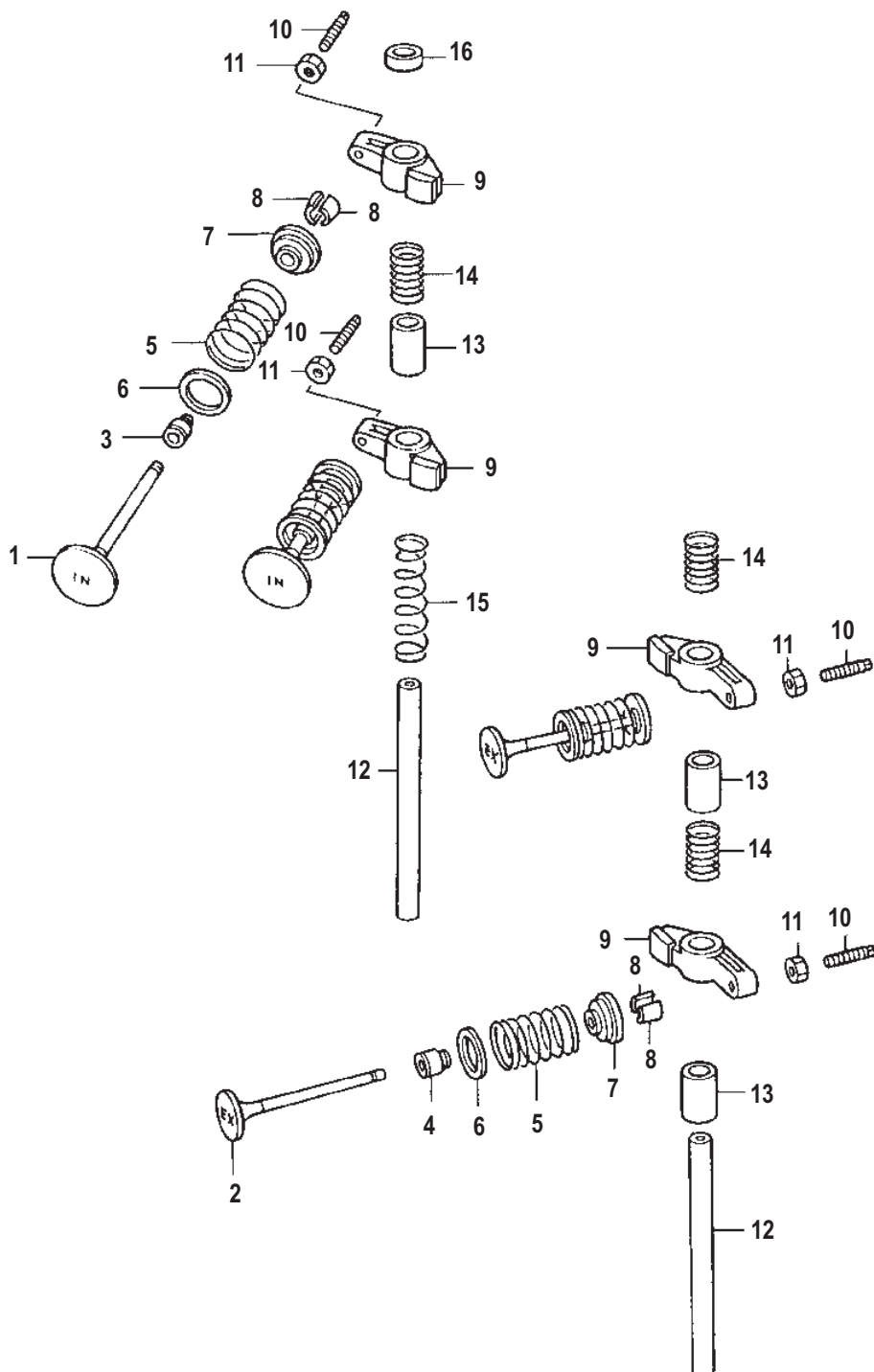
Intake Manifold and Fuel Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	804887003	MANIFOLD Inlet		1	[1]
2	0027	853525004	GASKET		1	[2]
3	0017	16119	PIN Dowel		2	[1]
4	0010	16125	BOLT		4	[1]
5	0012	16826	WASHER Stainless Steel		4	[1]
6	0054	953951	CLAMP		1	[1]
7	0027	16327002	GASKET Carburetor		2	[3]
8	0000	853526004	INSULATOR		1	
9	0000	853728003	SILENCER Air		1	
10	0054	95395	CLIP Stainless Steel		4	
11	0025	825057005	O-RING		1	[3]
12	0010	855809001	BOLT		2	
13	0012	16826	WASHER Stainless Steel		2	
14	0032	851848012	TUBING (110 mm)		1	
15	0054	952245	CLAMP		2	
16	0000	803529T04	PUMP ASSEMBLY Fuel		1	
17	0000	853731004	DIAPHRAGM SET		1	
18	0025	161313	O-RING		1	[3]
19	0010	823042	BOLT		2	
20	0032	851848013	TUBING (320 mm)		1	
21	0032	851848006	HOSE (150 mm)		1	
22	0035	16248	FILTER Fuel		1	
-	0000	895274A06	POWERHEAD ASSEMBLY		1	
-	0027	835427A05	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05

Intake Valve and Exhaust Valve



17817

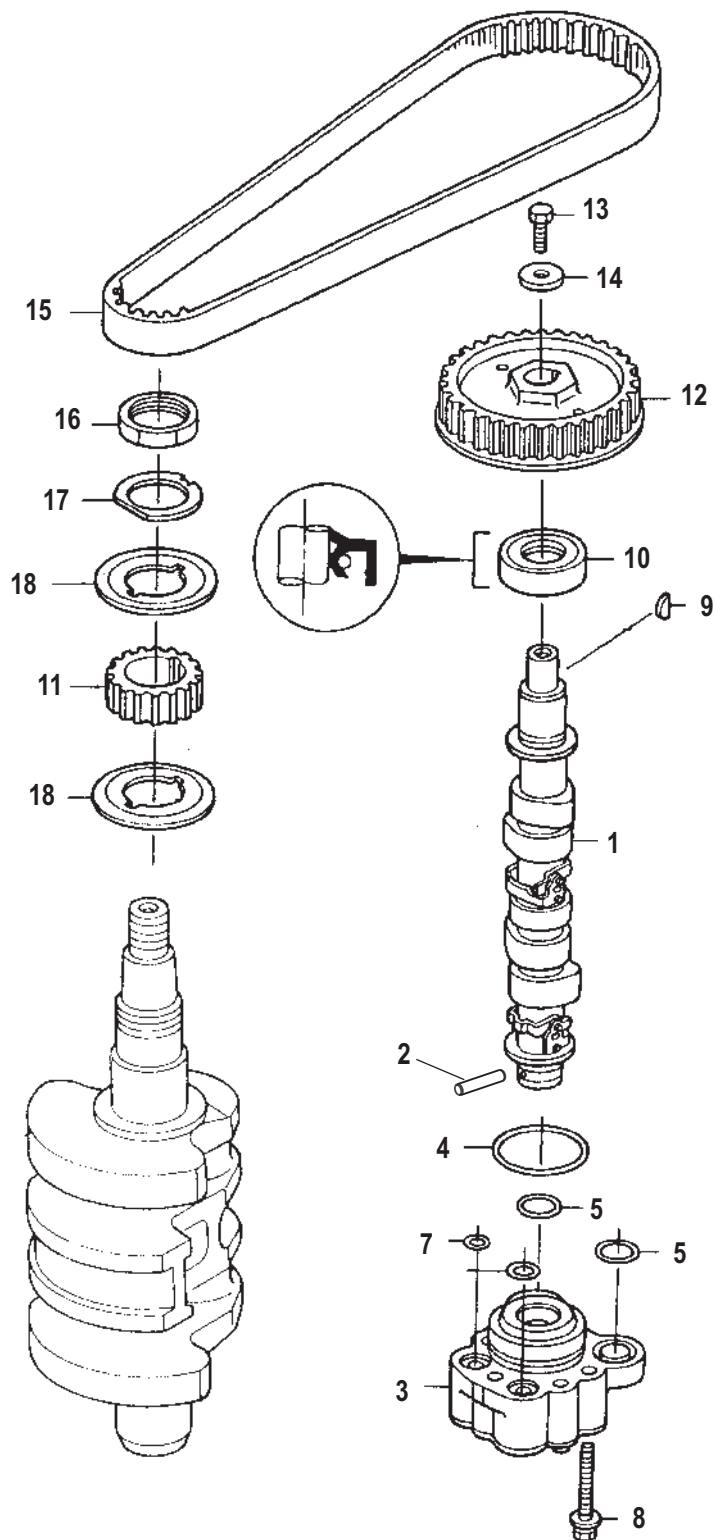
Intake Valve and Exhaust Valve

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	850838T02	VALVE Intake		2	[1]
2	0000	850839T02	VALVE Exhaust		2	[1]
3	0026	822647001	SEAL Intake - Black		2	[1]
4	0026	822647002	SEAL Exhaust - Green		2	[1]
5	0024	8035544	SPRING		4	[1]
6	0000	803598	SEAT		4	[1]
7	0000	803555	RETAINER		4	[1]
8	0028	803556	KEEPER Valve		8	[1]
9	0000	850841003	ARM Rocker		4	[1]
10	0010	825046001	SCREW Adjusting		4	[1]
11	0011	826150001	NUT Adjusting		4	[1]
12	0000	850842001	ROCKER ARM SHAFT		2	[1]
13	0000	825451001	COLLAR		3	[1]
14	0024	825452002	SPRING		3	[1]
15	0024	825453001	SPRING		1	[1]
16	0012	895118001	WASHER		1	[1]
-	0000	895274A06	POWERHEAD ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895274A06

Camshaft and Oil Pump



17818

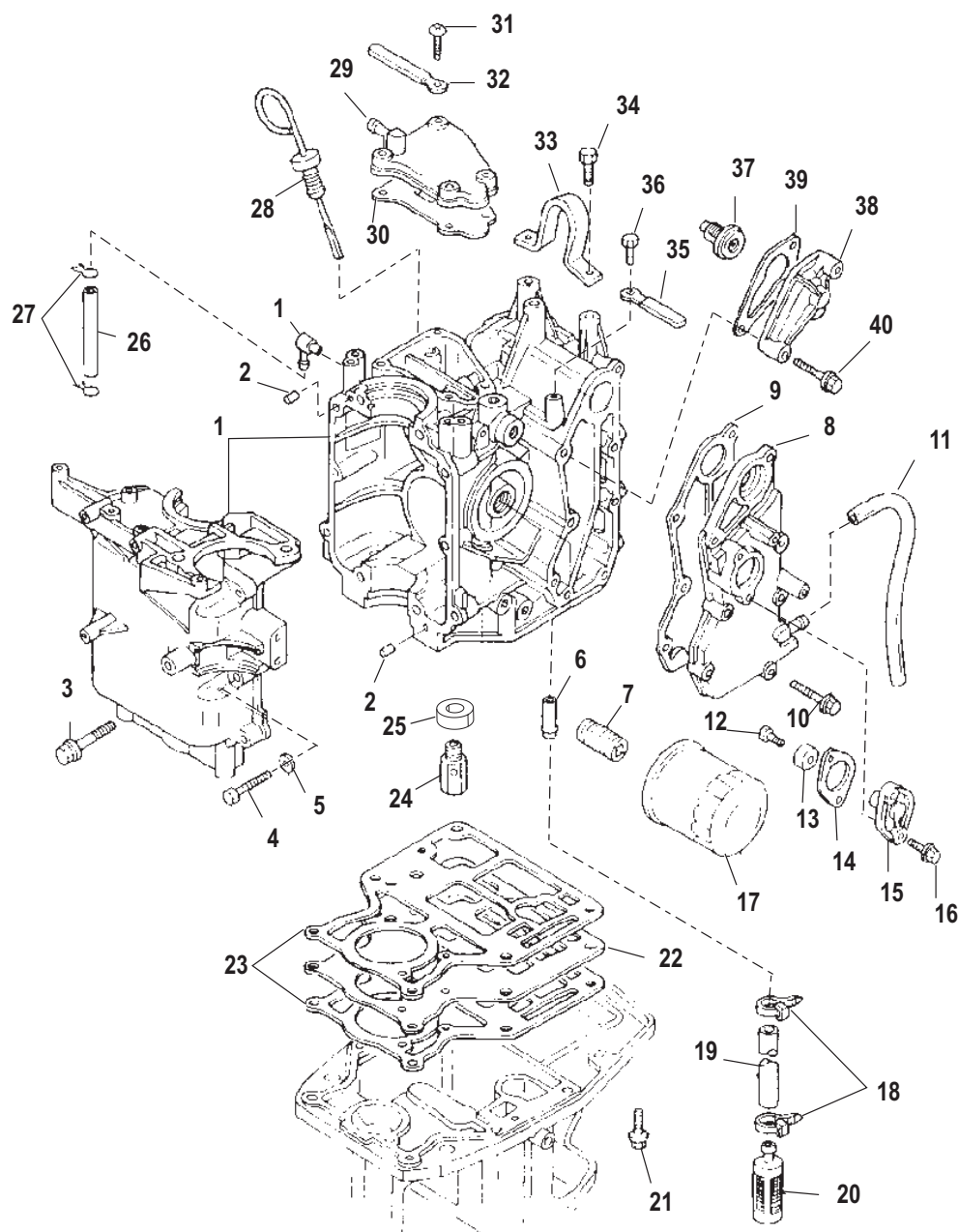
Camshaft and Oil Pump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	834956003	CAMSHAFT		1	[1]
2	0017	95218015	PIN Camshaft		1	
3	0000	834967005	PUMP Oil		1	
4	0025	857096001	O-RING		1	[2]
5	0025	857093001	O-RING		2	[2]
6	0025	857094001	O-RING		1	[2]
7	0025	857094002	O-RING		1	[2]
8	0010	850879001	BOLT		3	[1]
9	0028	95229	KEY		1	
10	0026	825455001	SEAL Oil		1	[2]
11	0043	834955003	DRIVE PULLEY		1	
12	0043	834973001	GEAR Driven		1	
13	0010	803858001	BOLT		1	
14	0012	895118	WASHER		1	
15	0057	895120002	BELT Timing		1	
16	0011	855679003	NUT		1	
17	0013	823032002	LOCKWASHER		1	
18	0000	895119002	PLATE		2	
-	0000	895274A06	POWERHEAD ASSEMBLY		1	
-	0027	835427A05	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05

Cylinder Block



3519

Cylinder Block

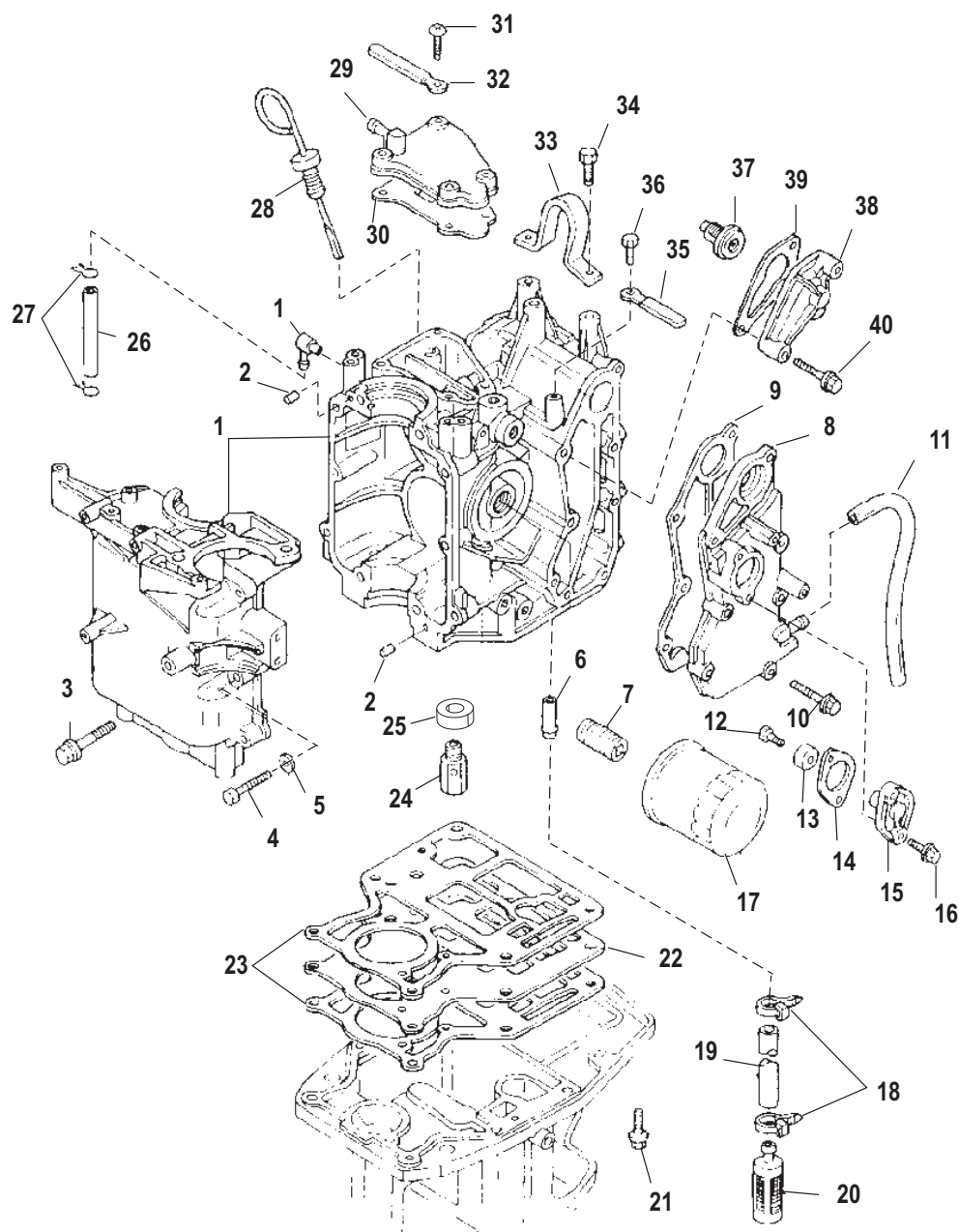
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0878	815013A08	CYLINDER BLOCK		1	[1]
2	0017	16119	PIN Dowel		2	[1]
3	0010	855677001	BOLT		4	[1]
4	0010	166985	BOLT		6	[1]
5	0012	809931044	WASHER		6	[1]
6	0022	822644001	FITTING Nipple		1	[1]
7	0010	855677004	BOLT		1	[1]
8	0000	803666005	COVER Exhaust		1	[1]
9	0027	803663016	GASKET		1	[2]
10	0010	825009026	BOLT		5	[1]
11	0032	851848003	HOSE (330 mm) To Tell Tale		1	
12	0010	16832	BOLT (M6 x 16)		1	[1]
13	0097	823912	ANODE		1	[1]
14	0027	895150	GASKET		1	[2]
15	0000	895151	PLUG Anode		1	[1]
16	0010	167051	BOLT (M6 x 20)		2	[1]
17	0035	822626K03	FILTER ASSEMBLY Oil		1	[3]
18	0054	898101111	TIE STRAP		2	
19	0032	895153010	HOSE		1	
20	0035	895152001	STRAINER Oil		1	
21	0010	895140001	BOLT		6	
22	0000	853756002	PLATE		1	[1]
23	0027	851834001	GASKET		2	[2]
24	0000	803535003	PLUNGER		1	
25	0000	834954004	COVER Plunger		1	
26	0032	851848025	TUBING (200 mm)		1	[1]
27	0054	95224	CLIP		2	[1]
28	0000	803512002	DIPSTICK		1	
29	0000	803511001	CAP		1	[1]
30	0027	803508020	GASKET		1	[2]
31	0010	895136003	SCREW		4	[1]
32	0054	8035631	CLAMP		1	[1]
33	0000	855550002	LIFTING EYE		1	[1]
34	0010	16830009	BOLT		2	[1]
35	0054	95306	CLAMP		1	[1]
36	0010	823042038	BOLT		1	[1]
37	0000	855676002	THERMOSTAT 60 Degrees		1	[1]
38	0000	8537052	CAP Thermostat		1	[1]
39	0027	898101194	GASKET		1	[2]
40	0010	82304222	BOLT Stainless Steel		2	[1]
-	0000	895274A06	POWERHEAD ASSEMBLY		1	
-	0027	850836A05	GASKET SET Powerhead		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05

Cylinder Block

Cylinder Block



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Cat.# 90-895256006

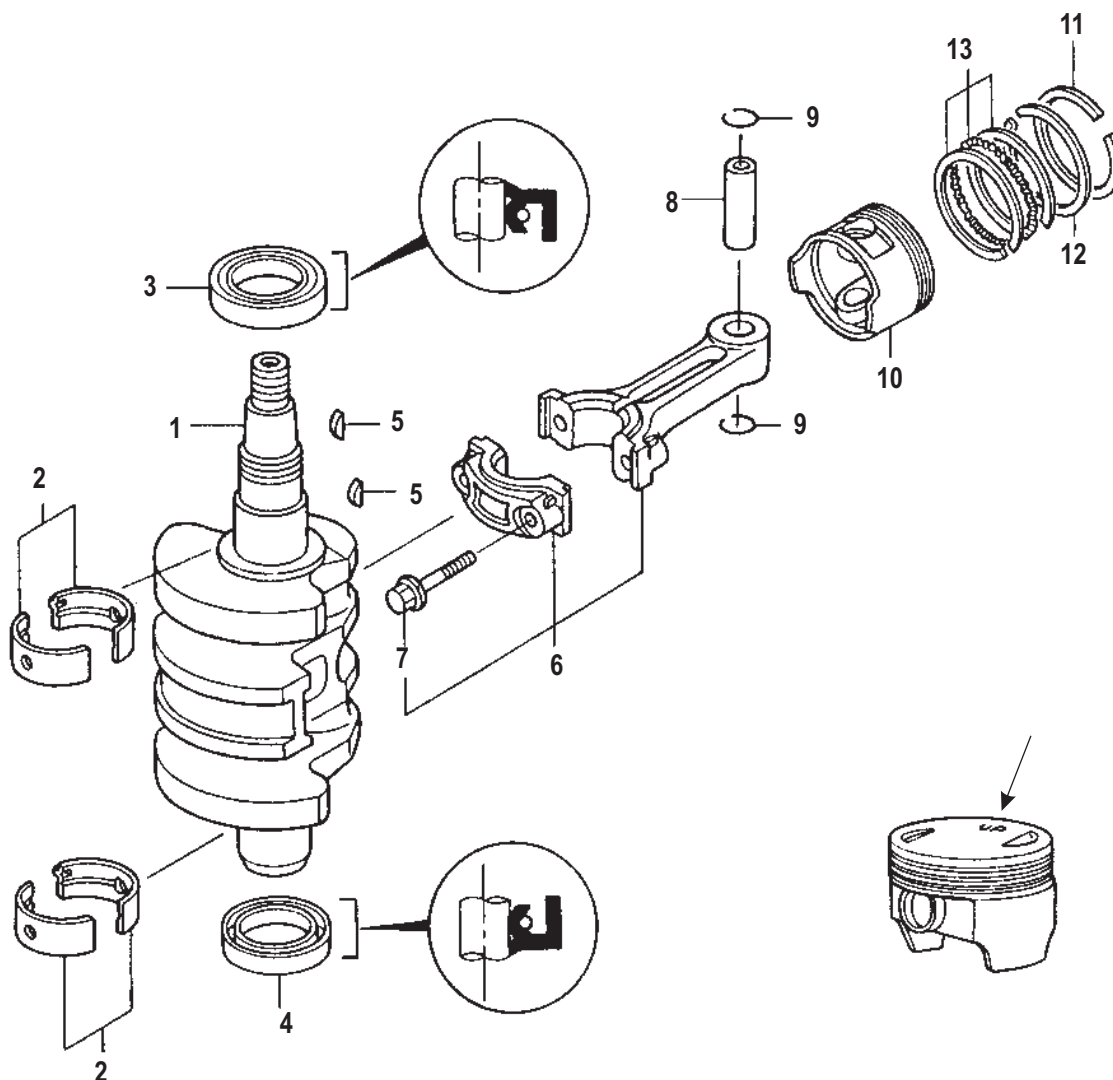
Cylinder Block

[3] - Alternate part numbers:

822626K03MPP

822626Q03QS

Crankshaft, Pistons and Connecting Rods



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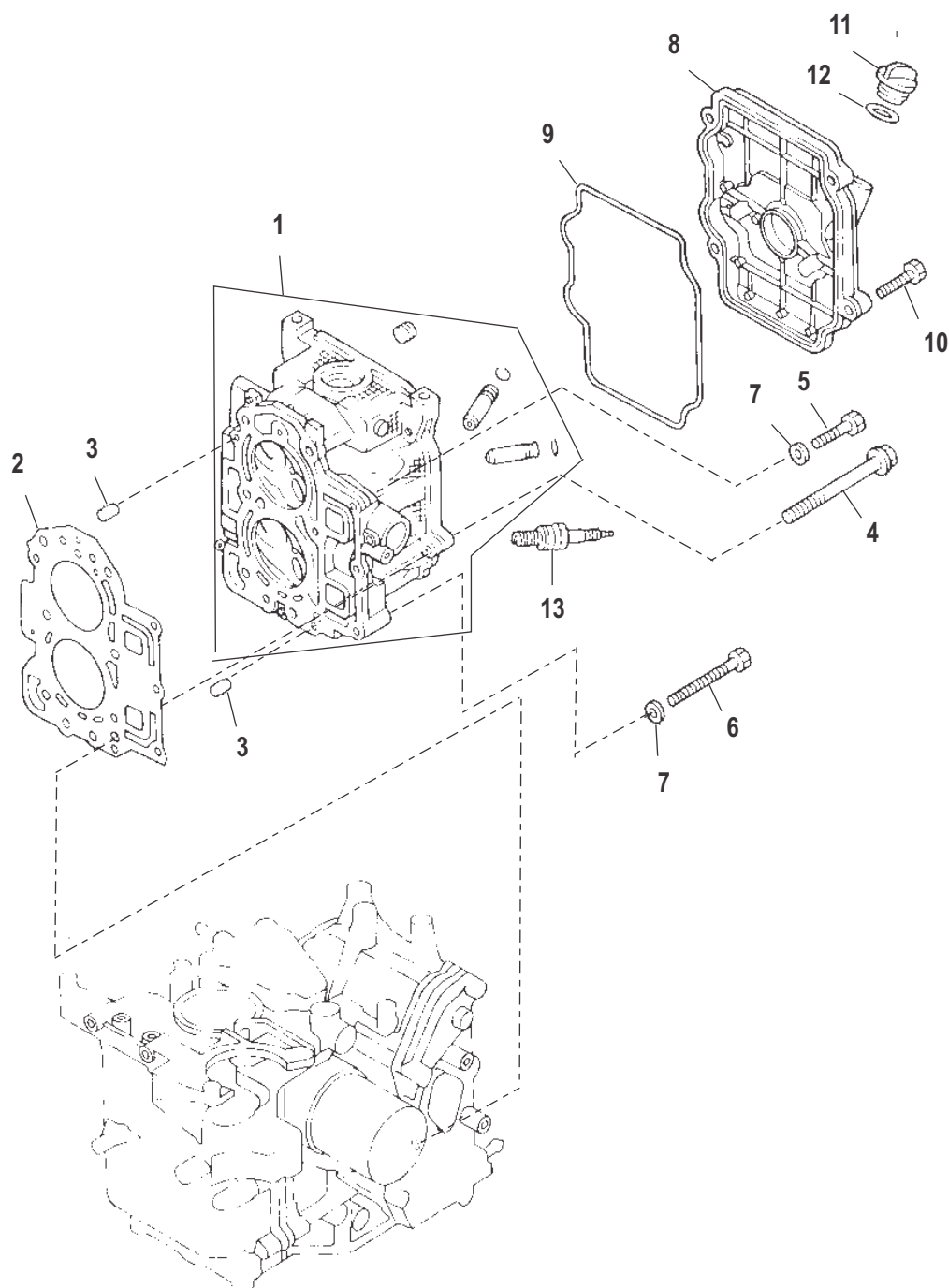
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	834957A03	CRANKSHAFT		1	[1]
2	0031	834960011	BEARING	(Black)	4	[1]
2	0031	834960012	BEARING	(Brown)	4	[1]
3	0026	855681004	SEAL Oil		1	[2]
4	0026	855681005	SEAL Oil		1	[2]
5	0028	825666001	KEY		2	[1]
6	0600	834961003	ROD Connecting		2	[1]
7	0010	8035092	BOLT		4	[1]
8	0041	803521	PIN Piston		2	[1]
9	0053	160573	E RING		4	[1]
10	0700	834963005	PISTON	(Standard)	2	[1]
10	0700	834963006	PISTON	(0.5 mm Oversize)	2	
11	0039	803518T01	RING SET Piston	(Standard)	1	[1]
11	0039	803518T02	RING SET Piston	(.5 Oversize)	AR	
12		NSS	NOT SOLD SEPARATE Piston Ring-Second		2	[1]
13		NSS	NOT SOLD SEPARATE Oil Ring		2	[1]
-	0027	850836A05	GASKET SET Powerhead		1	
-	0000	895274A06	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05

Cylinder Head



3518

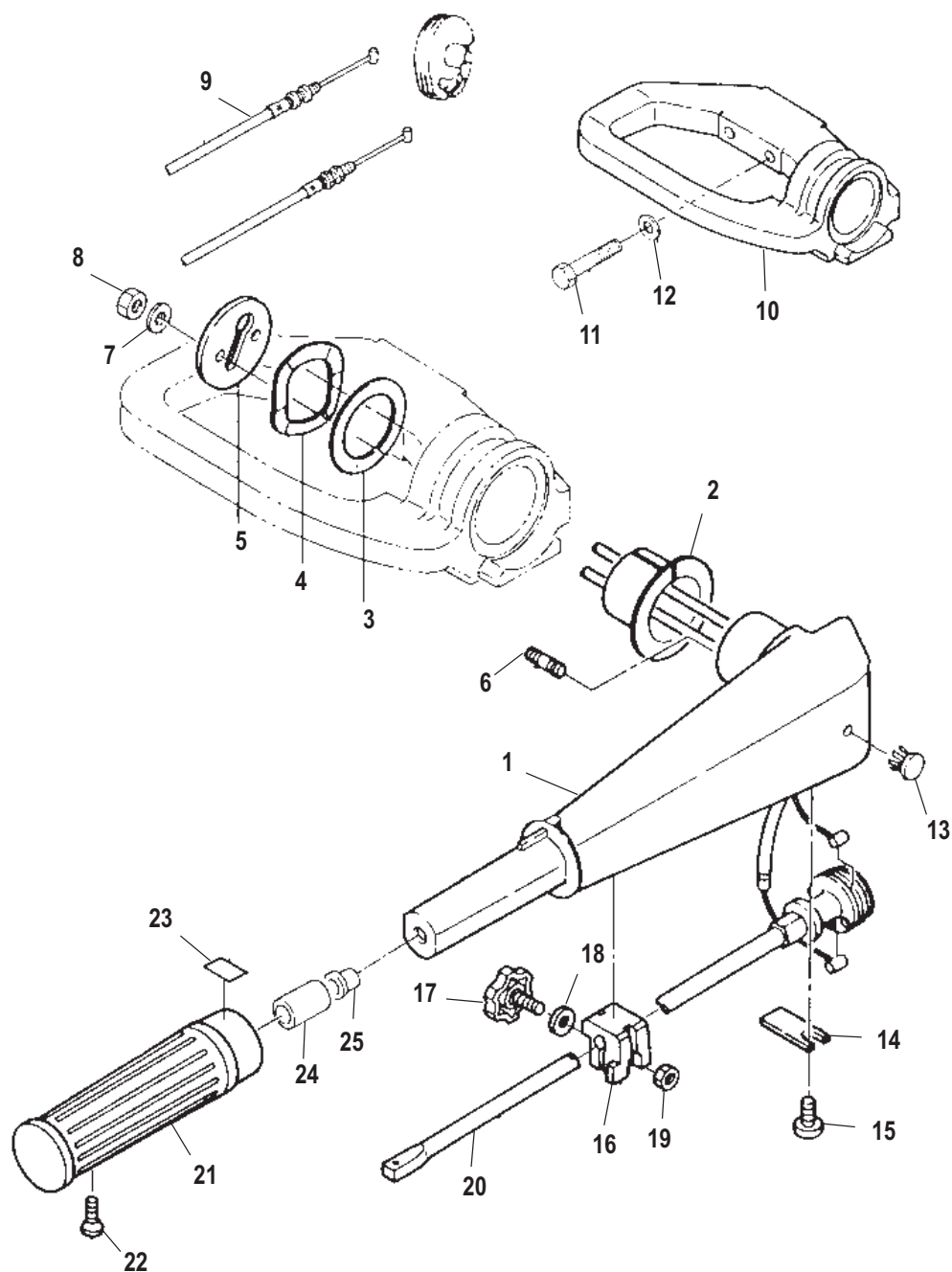
Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0900	835430A05	CYLINDER HEAD ASSEMBLY		1	[1]
2	0027	850836003	GASKET		1	[2]
3	0017	16119	PIN Dowel		2	[1]
4	0010	855677002	BOLT		6	[1]
5	0010	823042054	BOLT		2	[1]
6	0010	898101009	SCREW		1	[1]
7	0012	809931044	WASHER		3	[1]
8	0000	834954003	COVER		1	[1]
9	0027	803508019	GASKET Rubber		1	[2]
10	0010	16830A1	SCREW KIT		4	[1]
11	0000	859578A02	CAP ASSEMBLY Oil Filler		1	
12	0025	803513007	O-RING		1	[3]
13	0033	803507	SPARK PLUG		2	[1]
-	0027	850836A05	GASKET SET Powerhead		1	
-	0000	895274A06	POWERHEAD ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
- [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE895274A06
COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05
- [3] - COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05

Tiller Handle

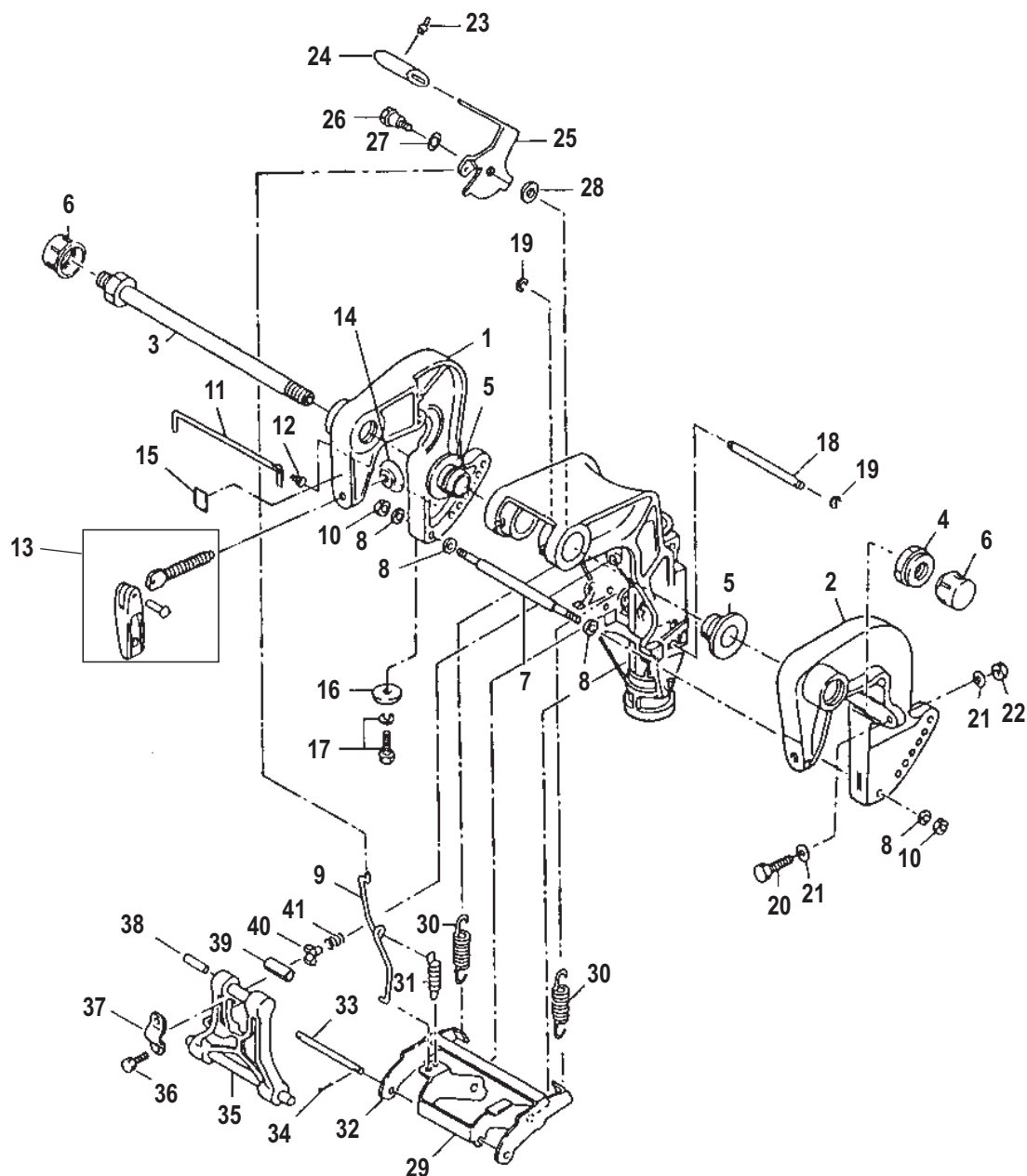


3535

Tiller Handle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	803996002	Handle Steering		1	
2	0023	823939001	BUSHING		1	
3	0012	822145001	WASHER		1	
4	0013	826792001	WAVE WASHER		1	
5	0000	826648001	PLATE Handle		1	
6	0016	815028	STUD BOLT		2	
7	0013	400256	LOCKWASHER (M6)		2	
8	0011	853722022	NUT		2	
9	0000	804898001	WIRE Throttle		1	
10	0000	804019002	BRACKET Steering		1	
11	0010	895140	BOLT Steel		2	
12	0012	895141	WASHER Stainless Steel		2	
13	0017	16085	PIN		1	
14	0000	16338	BRACKET		1	
15	0010	895143002	SCREW		1	
16	0000	813026	FRICTION PIECE		1	
17	0010	16087	SCREW Adjusting		1	
18	0012	895106	WASHER Stainless Steel		1	
19	0011	853722022	NUT		1	
20	0000	803998002	SHAFT Throttle		1	
21	0000	853775003	GRIP		1	
22	0010	803876002	SCREW		1	
23	0037	824200005	DECAL Throttle		1	
24	0023	16191	SPACER		1	
25	0023	16336	BUSHING		1	

Clamp Bracket



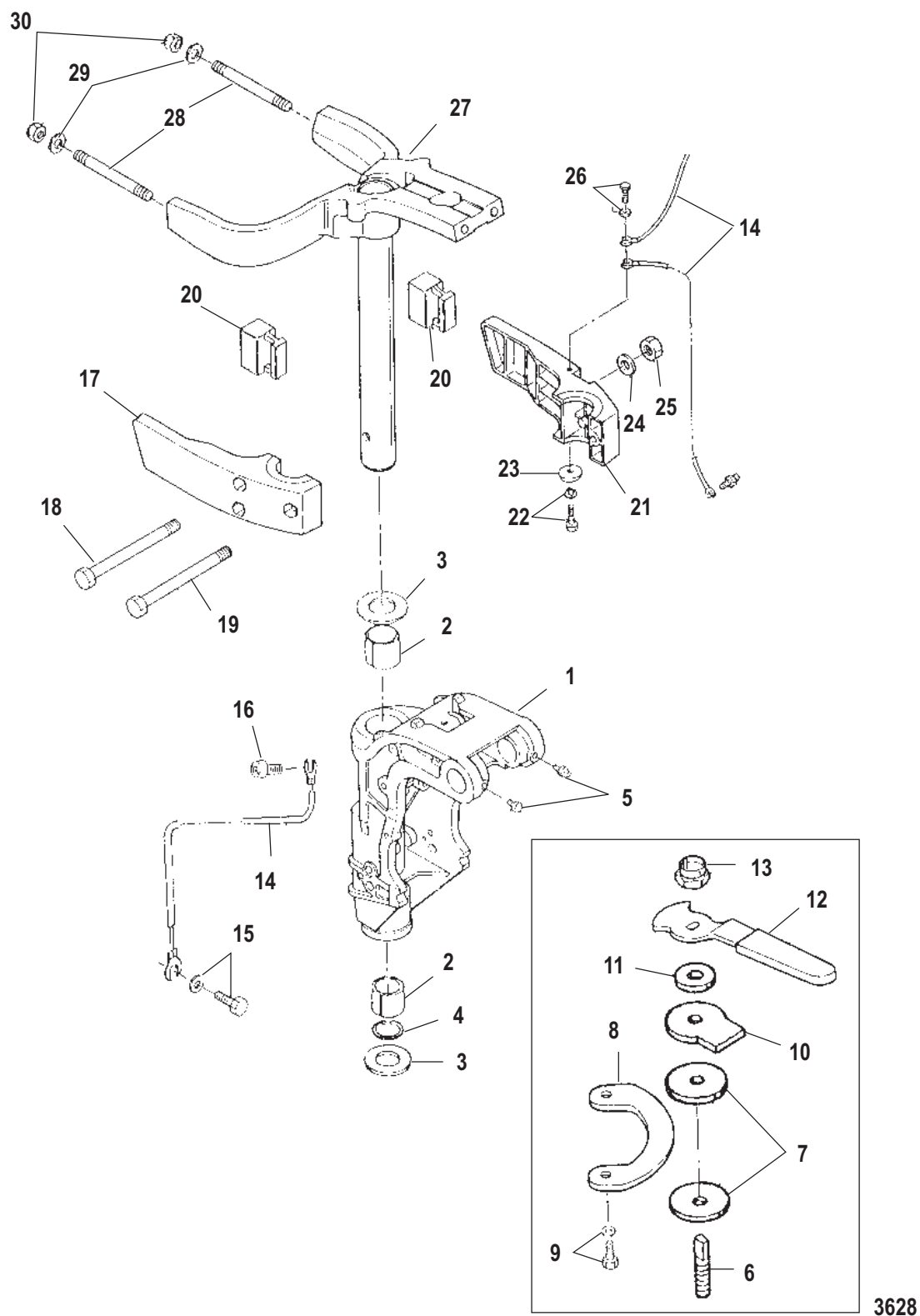
17827

Clamp Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3406	803769	CLAMP BRACKET Starboard	[0N184832] & Below	1	
1	0000	8M0059748	CLAMP BRACKET Starboard	[0N184833] & Up	1	
2	3406	803770	CLAMP BRACKET Port	[0N184832] & Below	1	
2	0000	8M0059752	CLAMP BRACKET Port	[0N184833] & Up	1	
3	0000	853769	TILT TUBE		1	
4	0011	853722029	NUT Nylon		1	
5	0023	8537435	BUSHING		2	
6	0011	85372214	CAP NUT		2	
7	0000	803771002	DISTANCE PIECE	[0N124686] & Below	1	
7	0000	898101938	DISTANCE PIECE	[0N124687] & Up	1	
8	0012	895106	WASHER Stainless Steel		4	
9	0000	803787	LINK Reverse Lock		1	
10	0011	853722022	NUT		2	
11	0000	16198	THRUST ROD		1	
12	0024	815093003	SPRING		1	
13	0010	16200A1	THUMB SCREW ASSEMBLY 1/2 Inch Thread Size		2	
14	0012	95379	PAD		2	
15	0037	823701003	DECAL Co-Pilot		1	
16	0097	823913Q	ANODE		1	
17	0010	167051	BOLT (M6 x 20)		1	
18	0017	803784002	SHAFT Reverse Lock		1	
19	0053	160572	E RING		2	
20	0010	823042056	BOLT		2	
21	0012	895106001	WASHER		4	
22	0011	853722023	NUT		2	
23	0000	853776	BUTTON		1	
24	0000	853775	GRIP		1	
25	0000	803789	LEVER Reverse Lock		1	
26	0010	803790	BOLT		1	
27	0013	17641	WAVE WASHER		1	
28	0012	895118002	WASHER		1	
29	0000	803783001	ARM Reverse Lock		1	
30	0024	803788	SPRING		2	
31	0024	8037461	SPRING		1	
32	0000	803782	LOCK Reverse		1	
33	0017	8037841	ROD Reverse Lock		1	
34	0018	8150261	COTTER PIN		1	
35	0000	803780	STOP Tilt		1	
36	0010	850879003	BOLT		2	
37	0000	803781001	SET PLATE		1	
38	0017	170331	PIN Spring		1	
39	0023	163364	BUSHING		1	
40	0000	853774	STOP		1	
41	0024	953832	SPRING		1	

Clamp Bracket

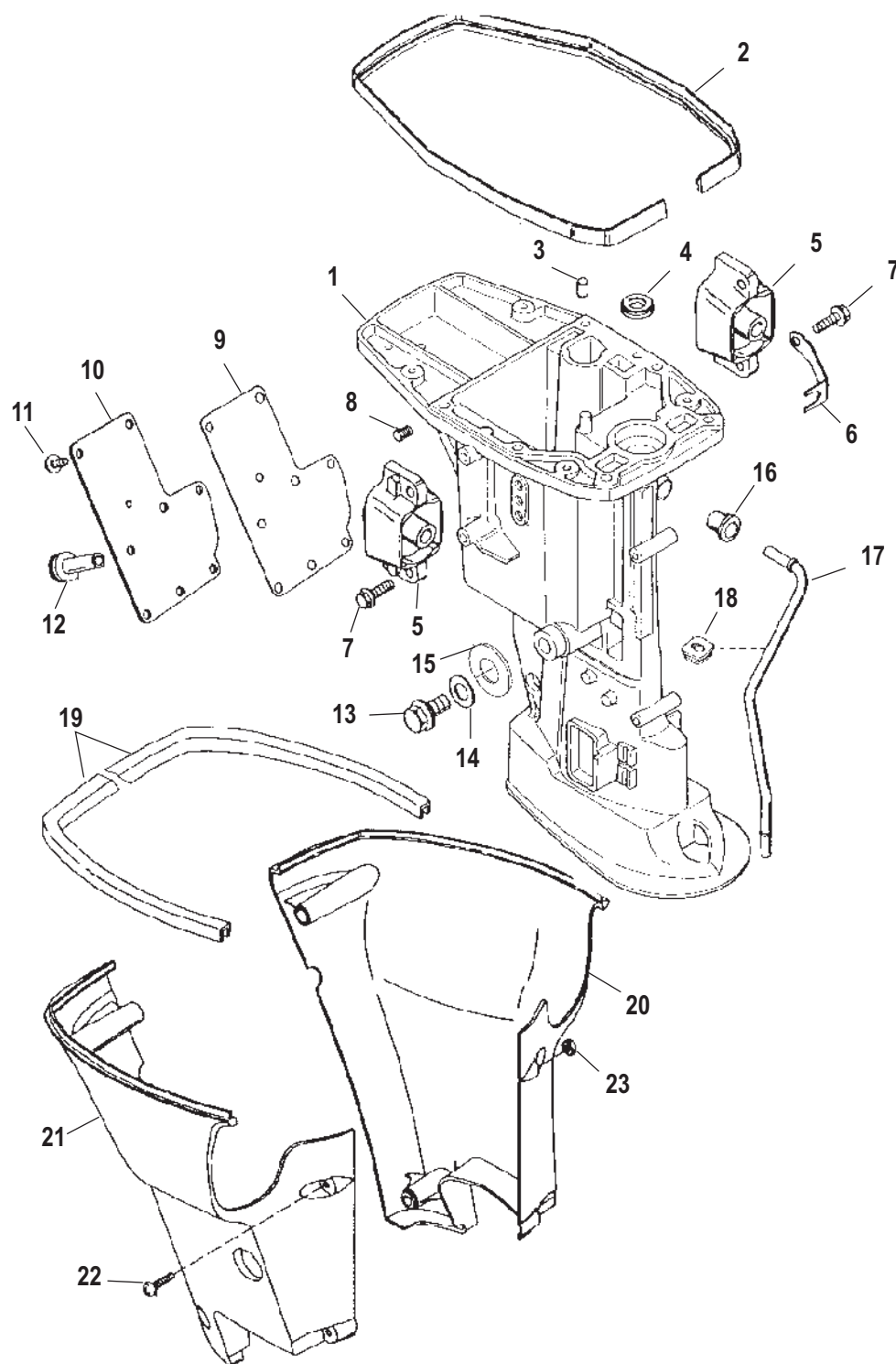
Swivel Bracket



Swivel Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	3407	813029016	SWIVEL BRACKET	[0N184832] & Below	1	
1		8M0059753	SWIVEL BRACKET	[0N184833] & Up	1	
2	0023	16336008	BUSHING		2	
3	0000	803774003	THRUST PLATE		2	
4	0025	16109003	O-RING		1	
5	0022	824969	FITTING Grease		3	
6	0010	895140002	BOLT		1	
7	0000	895173	DISC		2	
8	0000	895172001	PLATE Co-Pilot		1	
9	0010	8248324	SCREW (M6 x 16)		2	
10	0012	895146002	WASHER		1	
11	0012	895146001	WASHER		1	
12	0000	895171001	HANDLE Co-Pilot		1	
13	0011	95374001	NUT Nylon		1	
14	0084	803779	GROUND WIRE		3	
15	0010	8230427	BOLT ASSEMBLY (M6 x 12) To Starboard Clamp Bracket		1	
16	0010	85554410	SCREW		1	
17	0000	803776006	BRACKET Starboard		1	
18	0010	823042056	BOLT		2	
19	0010	823042057	BOLT		1	
20	0000	803775007	MOUNT Lower		2	
21	0000	803776007	BRACKET Port		1	
22	0010	167051	BOLT (M6 x 20)		1	
23	0097	823913Q	ANODE		1	
24	0012	853701	WASHER		3	
25	0011	853722023	NUT		3	
26	0010	823042059	BOLT		2	
27	0000	853770004	SWIVEL TUBE		1	
28	0016	895166001	STUD BOLT		2	
29	0012	895141	WASHER Stainless Steel		2	
30	0011	85372212	NUT Nylon		2	

Driveshaft Housing



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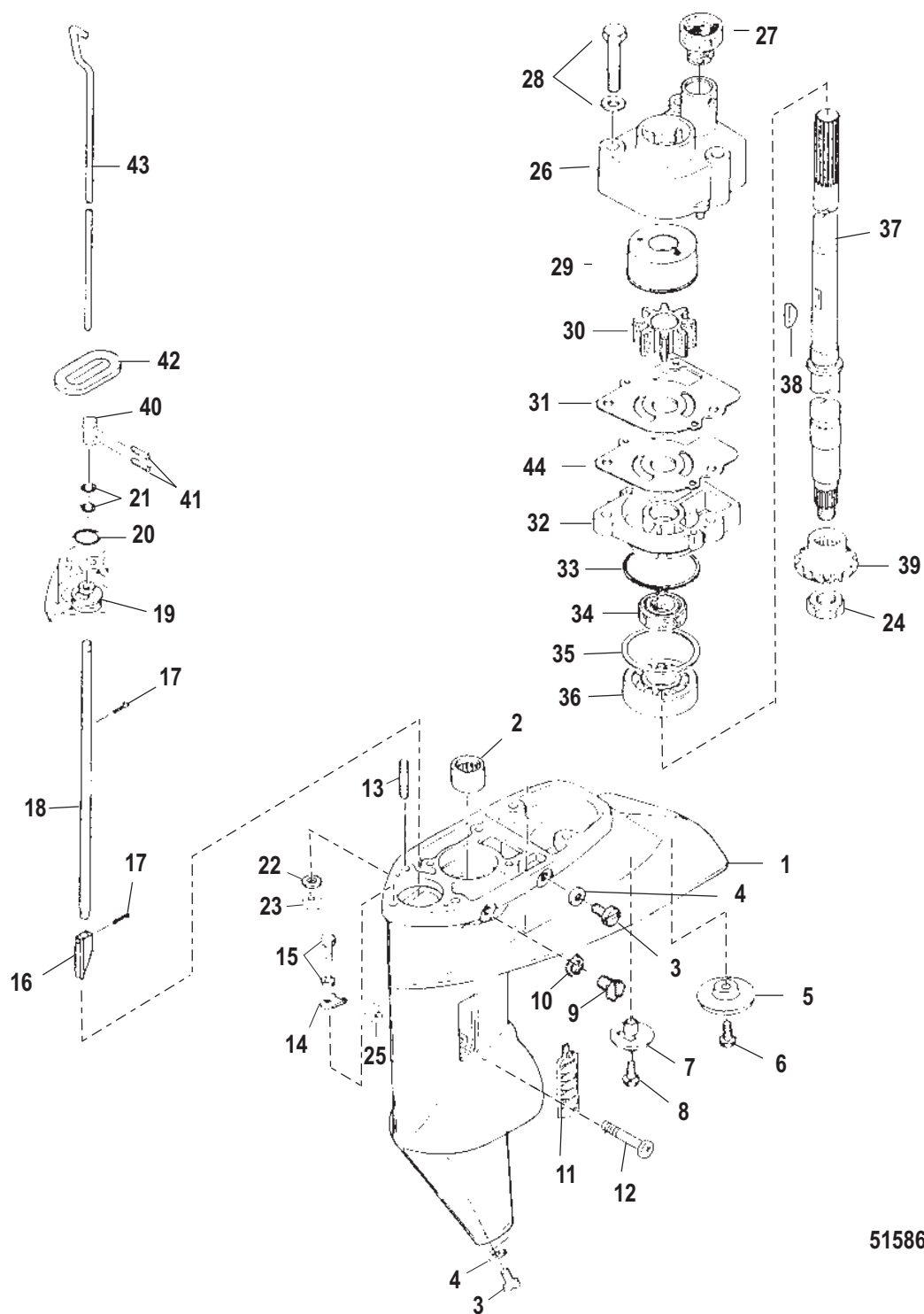
Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1599	803724005	HOUSING Driveshaft - Short		1	
1	1599	803725004	HOUSING Driveshaft - Long		1	
2	0000	852432004	SEAL Rubber		1	
3	0017	16119	PIN Dowel		2	
4	0026	8036675	SEAL Oil		1	[1]
5	0000	853771006	RUBBER MOUNT		2	
6	0000	853772004	LOCK PLATE		1	
7	0010	823042050	BOLT		4	
8	0019	803593	PLUG		1	
9	0027	854617002	GASKET		1	
10	0000	853577002	COVER Idle Port		1	
11	0010	855544017	BOLT		8	
12	0025	851850009	GROMMET		1	
13	0010	895136	BOLT		1	
14	0012	895146	WASHER		1	
15	0025	804899003	GROMMET		1	
16	0026	16168003	SEAL Rubber		1	
17	0032	803755008	TUBE Water	(Short)	1	
17	0032	803755009	TUBE Water	(Long)	1	
18	0000	803758001	GUIDE Rubber		1	
19	0000	852432003	SEAL Rubber		2	
20	0000	850862001	COVER Port Design-I	Use With Nut and Bolt Fasteners	1	
20	0000	850862T02	COVER Driveshaft Housing-Port Design-II	Use With Self Tap Fasteners	1	
21	0000	850863001	COVER Starboard Design-I	Use With Nut and Bolt Fasteners	1	
21	0000	850863T02	COVER Driveshaft Housing-Starboard Design-II	Use With Self Tap Fasteners	1	
22	0010	16257005	SCREW Design-I	Use With Design-I Covers	4	
22	0010	16257004	SCREW Tapping Design-II	Use With Design-II Covers	4	
23	0011	853722022	NUT Design-I	Use With Design-I Covers	4	
-	0027	850836A05	GASKET SET Powerhead		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET850836A05

Gear Housing Driveshaft

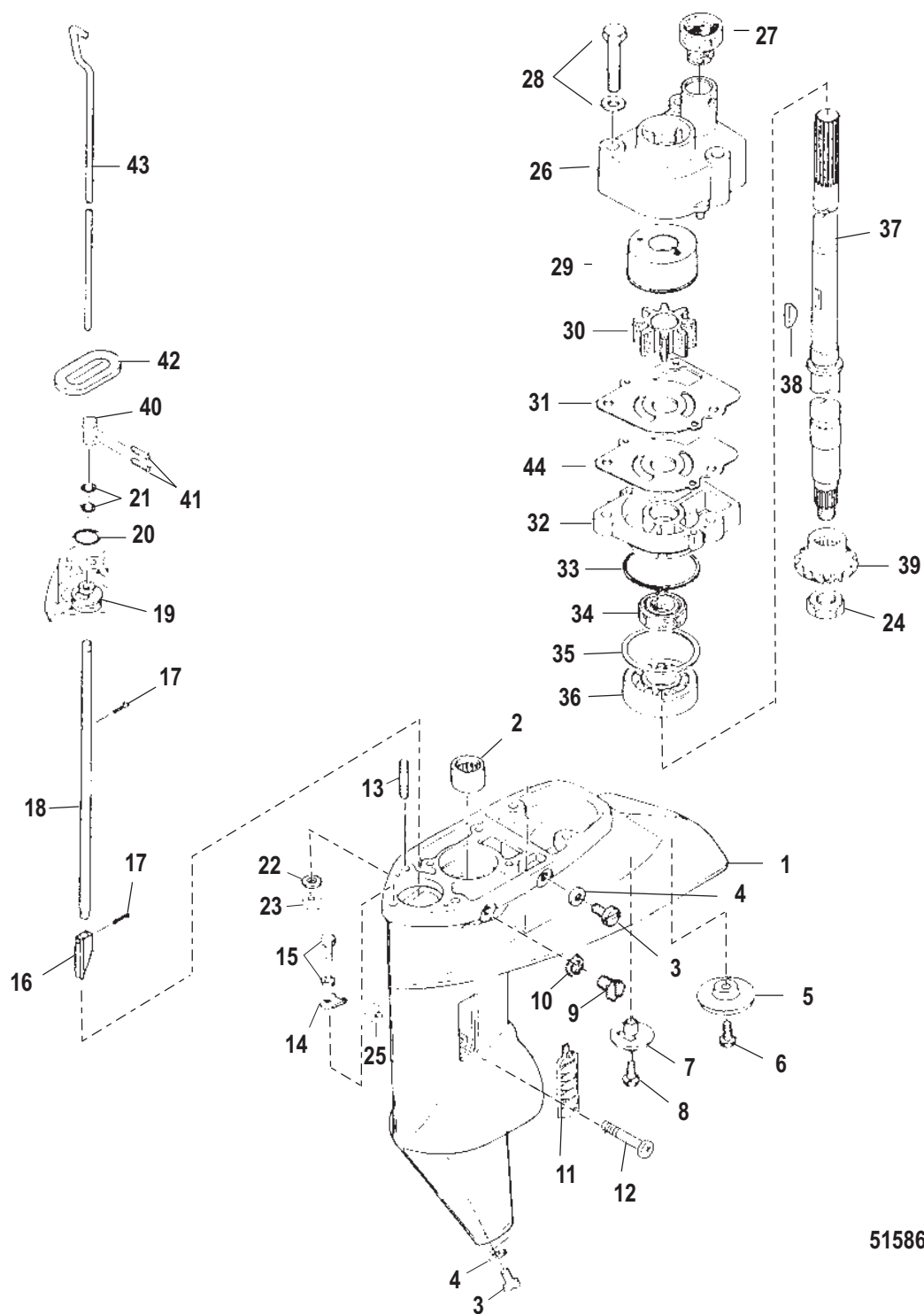


51586

Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1668	803729A09	GEAR HOUSING ASSEMBLY Complete	Short	1	
-	1668	803729A10	GEAR HOUSING ASSEMBLY Complete	Long	1	
1	1668	803729A3	GEAR HOUSING ASSEMBLY Basic		1	
2	0031	160521	BEARING Needle		1	
3	0022	953683	PLUG		1	
4	0027	95220	GASKET		1	[1]
5	0097	803731	ANODE		1	
6	0010	16832	BOLT (M6 x 16)		1	
7	0000	16133	STRAINER Water		1	
8	0010	16134	SCREW		1	
9	0022	953683	PLUG		2	
10	0027	95220	GASKET		2	[1]
11	0000	803730	STRAINER Water		2	
12	0010	898101165	SCREW		1	
13	0016	853718004	STUD		4	
14	0000	803762	CLAMP		1	
15	0010	82304228	SCREW		1	
16	0000	161722	CAM		1	
17	0017	16179	PIN		2	
18	0000	803760014	CAM ROD Short		1	
18	0000	803760015	CAM ROD Long		1	
19	0023	803761	BUSHING		1	
20	0025	8537096	O-RING		1	
21	0025	161772	O-RING		2	[1]
22	0012	853701	WASHER		4	
23	0011	853722023	NUT		4	
24	0011	85372211	NUT		1	
25	0011	85372216	NUT		1	
26	0046	803750A05	HOUSING ASSEMBLY Upper Water Pump Includes Water Pump Liner		1	
27	0026	803667006	SEAL Rubber		1	
28	0010	823042046	BOLT		3	[2]
29	0000	803751	LINER Water Pump Included with Upper Water Pump Housing		1	[2]
30	0047	803748	IMPELLER		1	[2]
31	0000	803753	GUIDE PLATE		1	[2]
32	0046	803750A04	BASE ASSEMBLY Water Pump		1	
33	0025	8537096	O-RING		1	[1]
34	0026	803752	SEAL Oil		1	[1]
35	0015	813276001	SHIM (0.1)		AR	
35	0015	813276015	SHIM (0.15)		AR	
35	0015	813276003	SHIM (0.3)		AR	
35	0015	813276005	SHIM (0.5)		AR	

Gear Housing Driveshaft



51586

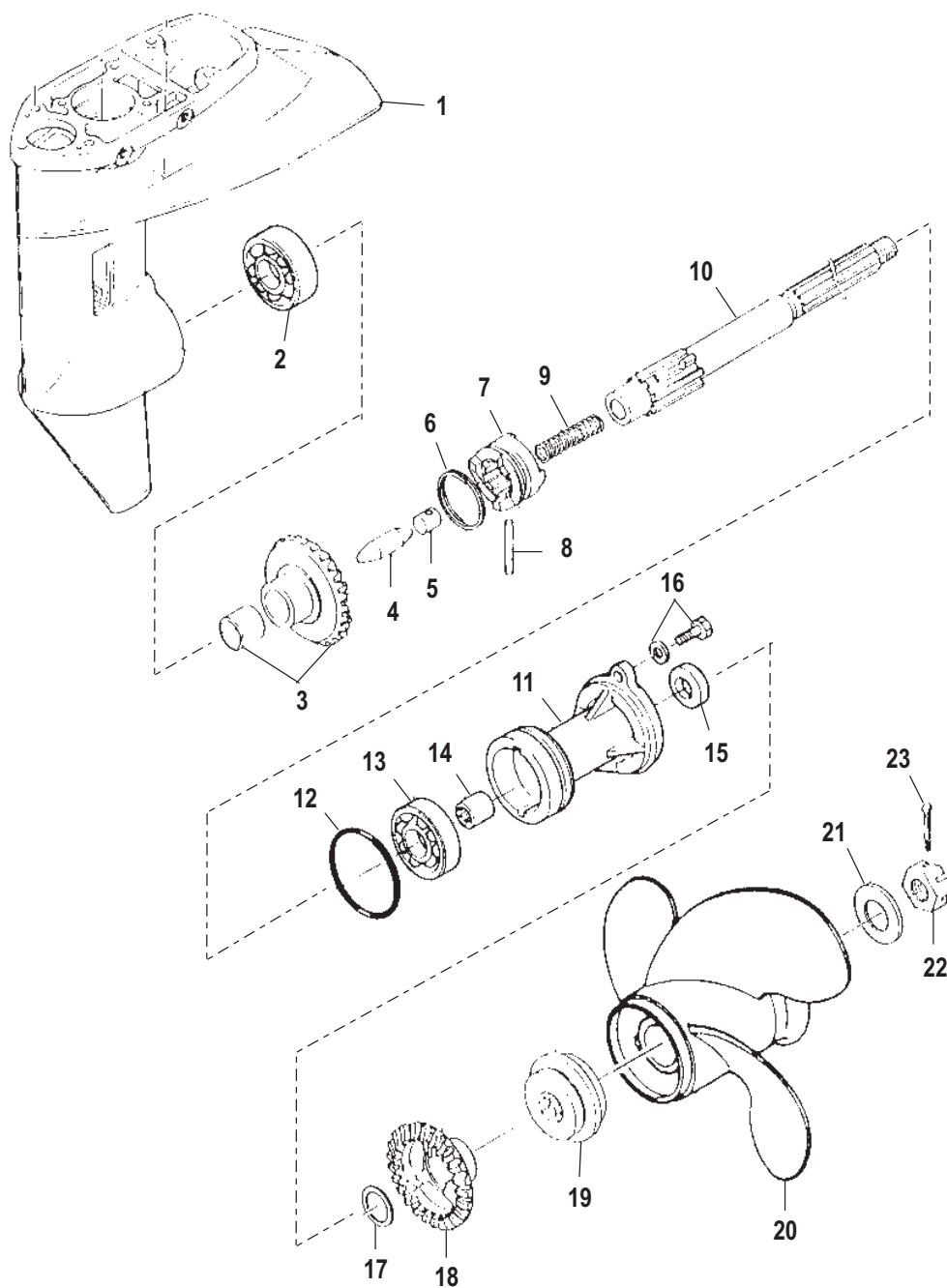
Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
36	0030	161325	BEARING Ball		1	
37	0045	803738007	DRIVESHAFT	Short	1	
37	0045	803738008	DRIVESHAFT	Long	1	
38	0028	803749	KEY		1	[2]
39	0043	16138003	GEAR Pinion		1	
40	0000	851859	CONNECTOR		1	
41	0017	952189	PIN Dowel		2	
42	0025	853709007	GROMMET		1	
43	0000	803766006	SHIFT ROD		1	
44	0027	8M0075040	GASKET Guide Plate	[OR501887] & Up	1	
-	0027	803728A99	GASKET SET Lower Unit		1	
-	0000	853792A4	REPAIR KIT Gear Housing Water Pump		1	
-	0000	853792A09	REPAIR KIT Gear Housing Water Pump - Chrome		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT 803728A99
 [2] - COMPONENT OF WATER PUMP REPAIR KIT 853792A 4

Gear Housing Propeller Shaft



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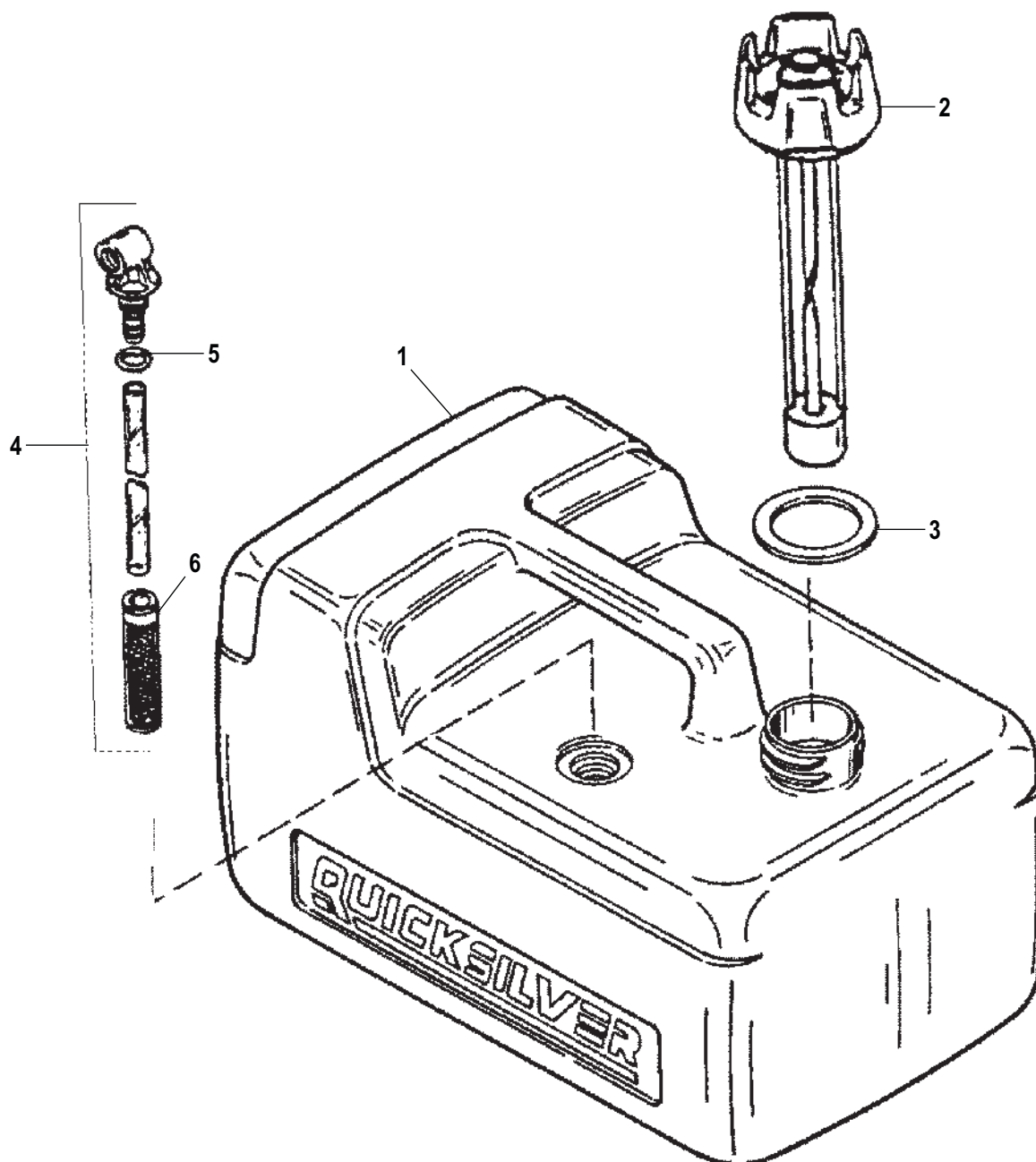
Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1668	803729A09	GEAR HOUSING ASSEMBLY Complete	(Short)	1	
-	1668	803729A10	GEAR HOUSING ASSEMBLY Complete	(Long)	1	
1	1668	803729A3	GEAR HOUSING ASSEMBLY		1	
2	0030	16132T01	BEARING Ball		1	
3	0043	812944003	GEAR Forward		1	
4	0000	803747	PUSH ROD		1	
5	0000	853764	HOLDER		1	
6	0024	803746	SPRING		1	
7	0052	803745	CLUTCH		1	
8	0017	160851	PIN		1	
9	0024	176672	SPRING		1	
10	0044	803744	PROPELLER SHAFT		1	
11	0000	803732A1	CARRIER ASSEMBLY Bearing		1	
12	0025	803735	O-RING		1	[1]
13	0030	161321	BEARING Ball		1	
14	0031	803734	BEARING Needle		1	
15	0026	161622	SEAL Oil		1	[1]
16	0010	825702002	BOLT Stainless Steel		2	
17	0012	803742	WASHER		1	
18	0043	812945004	GEAR Reverse		1	
19	0000	803743	THRUST HOLDER		1	
20	0048	879781A10	BLACK MAX PROPELLER (6 Pitch)	(6)	OPT	
20	0048	879779A10	BLACK MAX PROPELLER (7 Pitch)	(7)	OPT	
20	0048	879780A10	BLACK MAX PROPELLER (8 Pitch)	(8)	OPT	
20	0048	803832A10	PROPELLER (8.5 Pitch)	(8.5)	OPT	
20	0048	853790A10	PROPELLER (9 Pitch)	(9) (Standard Long)	1	
20	0048	815083A10	PROPELLER (10 Pitch)	(10) (Standard Short)	1	
21	0012	161402	WASHER		1	
22	0011	161471	PROP NUT		1	
23	0018	8150264	COTTER PIN		1	
-	0027	803728A99	GASKET SET Lower Unit		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT 803728A99

Fuel Tank Assembly (Plastic - 3.2 Gallon)



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Cat.# 90-895256006

Fuel Tank Assembly (Plastic - 3.2 Gallon)

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1260	859061A1	TANK ASSEMBLY Fuel (Plastic-3.2 Gallon)		1	
2	0000	823535	GAUGE/CAP ASSEMBLY		1	
3	0027	8169771	GASKET Fuel Cap		1	
4	0022	823531A1	CONNECTOR KIT Fuel		1	
5	0025	823533	O-RING		1	
6	0035	823534	SCREEN		1	

Fuel Tank Assembly (Plastic - 3.2 Gallon)

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	850836A05	GASKET SET Powerhead		1	
-	0027	853525004	GASKET Inlet Manifold		1	
-	0027	16327002	GASKET Carburetor Carburetor		2	
-	0025	825057005	O-RING Carburetor		1	
-	0025	161313	O-RING Fuel Pump		1	
-	0025	857096001	O-RING Oil Pump		1	
-	0025	857093001	O-RING Oil Pump		2	
-	0025	857094001	O-RING Oil Pump		1	
-	0025	857094002	O-RING Oil Pump		1	
-	0026	825455001	SEAL Oil Camshaft		1	
-	0027	803663016	GASKET Exhaust Cover		1	
-	0027	895150	GASKET Anode Cover Plug		1	
-	0027	851834001	GASKET Plate		2	
-	0027	803508020	GASKET Breather Cover		1	
-	0027	898101194	GASKET Thermostat		1	
-	0026	855681004	SEAL Oil Crankshaft-Upper		1	
-	0026	855681005	SEAL Oil Crankshaft-Lower		1	
-	0027	850836003	GASKET Cylinder Head		1	
-	0027	803508019	GASKET Cylinder Head Cover		1	
-	0025	803513007	O-RING Filler Cap		1	
-	0026	8036675	SEAL Oil Driveshaft		1	

Cat.# 90-895256006

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0050	853805A05	STARTER MOTOR KIT Electric		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
15781A5	CONNECTOR Fuel - Brass	6	17	160521	BEARING Needle	38	2
160572	E RING	32	19	160573	E RING	26	9
16058004	STATOR	8	4	16085	PIN	30	13
160851	PIN	42	8	16087	SCREW Adjusting	30	17
16109003	O-RING	34	4	16119	PIN Dowel	8	11
16119	PIN Dowel	16	3	16119	PIN Dowel	22	2
16119	PIN Dowel	28	3	16119	PIN Dowel	36	3
16125	BOLT	16	4	161313	O-RING	16	18
161313	O-RING Fuel Pump	46	-	161321	BEARING Ball	42	13
161325	BEARING Ball	40	36	16132T01	BEARING Ball	42	2
16133	STRAINER Water	38	7	16134	SCREW	38	8
16138003	GEAR Pinion	40	39	161402	WASHER	42	21
161404	WASHER	6	5	161471	PROP NUT	42	22
161622	SEAL Oil	42	15	16168003	SEAL Rubber	36	16
161722	CAM	38	16	161772	O-RING	38	21
16179	PIN	38	17	16191	SPACER	30	24
16196001	SCREW	14	11	16198	THRUST ROD	32	11
16200A1	THUMB SCREW ASSEMBLY 1/2 Inch Thread Size	32	13	162111	BOLT	6	8
16218010	TILT HANDLE	4	2	16219	SEAL	6	12
16221	WAVE WASHER	6	6	16222003	HOOK Cover	6	7
16226	GROMMET	6	10	162452	SCREW	8	8
16248	FILTER Fuel	16	22	16252	CAP	14	17
16253004	FLOAT	14	9	16255	CLIP	14	19
16256004	FLOAT Arm Pin	14	10	16257004	SCREW Tapping Design-II	36	22
16257005	SCREW Design-I	36	22	162601	SCREW	14	6
16263	SCREW	14	20	16264002	SPRING	14	21
16327002	GASKET Carburetor	16	7	16327002	GASKET Carburetor Carburetor	46	-
16333	ROD Snap	12	10	16336	BUSHING	30	25
16336008	BUSHING	34	2	163364	BUSHING	32	39
163365	BUSHING	6	13	16338	BRACKET	30	14
166985	BOLT	22	4	16705	BOLT	8	15
16705	BOLT	10	18	16705	BOLT	10	28
16705	BOLT	12	12	167051	BOLT (M6 x 20)	12	8
167051	BOLT (M6 x 20)	22	16	167051	BOLT (M6 x 20)	32	17
167051	BOLT (M6 x 20)	34	22	16823002	GROMMET	12	6
16826	WASHER Stainless Steel	16	5	16826	WASHER Stainless Steel	16	13
16830	BOLT	10	18	16830	BOLT	10	27
16830009	BOLT	22	34	16830A1	SCREW KIT	28	10
16832	BOLT (M6 x 16)	8	36	16832	BOLT (M6 x 16)	22	12
16832	BOLT (M6 x 16)	38	6	170331	PIN Spring	32	38
17169001	CLAMP	8	17	17641	WAVE WASHER	32	27
176672	SPRING	42	9	4000330	SCREW (M6 x 25)	8	22
400256	LOCKWASHER (M6)	4	8	400256	LOCKWASHER (M6)	30	7
802690010	FLOAT BOWL	14	1	802699004	GASKET	14	2
802700006	NOZZLE Main	14	14	802701007	JET (Main #105)	14	15
802987001	DECAL F, N, R	12	3	803507	SPARK PLUG	28	13
803508019	GASKET Rubber	28	9	803508019	GASKET Cylinder Head Cover	46	-
803508020	GASKET	22	30	803508020	GASKET Breather Cover	46	-
803509015	SCREW Drain	14	7	8035092	BOLT	26	7
803511001	CAP	22	29	803512002	DIPSTICK	22	28
803513007	O-RING	28	12	803513007	O-RING Filler Cap	46	-
803513008	GROMMET	6	21	803518T01	RING SET Piston	26	11
803518T02	RING SET Piston	26	11	803521	PIN Piston	26	8
803529T04	PUMP ASSEMBLY Fuel	16	16	803535003	PLUNGER	22	24
803538	SWITCH ASSEMBLY Oil Pressure	8	31	803539001	WIRE Lead	8	32
803548001	PLATE	12	24	8035544	SPRING	18	5
803555	RETAINER	18	7	803556	KEEPER Valve	18	8
803559A04	COIL ASSEMBLY Ignition	8	26	803560	BOOT	8	27
8035631	CLAMP	22	32	8035731	COLLAR	10	19
803574003	ROD Throttle	12	11	803577003	FLYWHEEL	8	1
803580A13	TOP COWL ASSEMBLY	4	1	803593	PLUG	36	8

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
803598	SEAT	18	6	803663016	GASKET	22	9
803663016	GASKET Exhaust Cover	46	-	803666005	COVER Exhaust	22	8
803667006	SEAL Rubber	38	27	8036675	SEAL Oil	36	4
8036675	SEAL Oil Driveshaft	46	-	803689005	JET Pilot (#50)	14	16
803716005	HOUSING Starter	10	2	803716A05	STARTER ASSEMBLY Recoil	10	1
803717002	REEL	10	7	803718002	RATCHET GUIDE	10	10
803724005	HOUSING Driveshaft - Short	36	1	803725004	HOUSING Driveshaft - Long	36	1
803728A99	GASKET SET Lower Unit	40	-	803728A99	GASKET SET Lower Unit	42	-
803729A09	GEAR HOUSING ASSEMBLY Complete	38	-	803729A09	GEAR HOUSING ASSEMBLY Complete	42	-
803729A10	GEAR HOUSING ASSEMBLY Complete	38	-	803729A10	GEAR HOUSING ASSEMBLY Complete	42	-
803729A3	GEAR HOUSING ASSEMBLY Basic	38	1	803729A3	GEAR HOUSING ASSEMBLY	42	1
803730	STRAINER Water	38	11	803731	ANODE	38	5
803732A1	CARRIER ASSEMBLY Bearing	42	11	803734	BEARING Needle	42	14
803735	O-RING	42	12	803738007	DRIVESHAFT	40	37
803738008	DRIVESHAFT	40	37	803742	WASHER	42	17
803743	THRUST HOLDER	42	19	803744	PROPELLER SHAFT	42	10
803745	CLUTCH	42	7	803746	SPRING	42	6
8037461	SPRING	32	31	803747	PUSH ROD	42	4
803748	IMPELLER	38	30	803749	KEY	40	38
803750A04	BASE ASSEMBLY Water Pump	38	32	803750A05	HOUSING ASSEMBLY Upper Water Pump Includes Water Pump Liner	38	26
803751	LINER Water Pump Included with Upper Water Pump Housing	38	29	803752	SEAL Oil	38	34
803753	GUIDE PLATE	38	31	803755008	TUBE Water	36	17
803755009	TUBE Water	36	17	803758001	GUIDE Rubber	36	18
803760014	CAM ROD Short	38	18	803760015	CAM ROD Long	38	18
803761	BUSHING	38	19	803762	CLAMP	38	14
803763004	LEVER Shift	12	15	803766006	SHIFT ROD	40	43
803769	CLAMP BRACKET Starboard	32	1	803770	CLAMP BRACKET Port	32	2
803771002	DISTANCE PIECE	32	7	803774003	THRUST PLATE	34	3
803775007	MOUNT Lower	34	20	803776006	BRACKET Starboard	34	17
803776007	BRACKET Port	34	21	803779	GROUND WIRE	34	14
803780	STOP Tilt	32	35	803781001	SET PLATE	32	37
803782	LOCK Reverse	32	32	803783001	ARM Reverse Lock	32	29
803784002	SHAFT Reverse Lock	32	18	8037841	ROD Reverse Lock	32	33
803787	LINK Reverse Lock	32	9	803788	SPRING	32	30
803789	LEVER Reverse Lock	32	25	803790	BOLT	32	26
803832A10	PROPELLER (8.5 Pitch)	42	20	803858001	BOLT	20	13
803876002	SCREW	30	22	803996002	Handle Steering	30	1
803998002	SHAFT Throttle	30	20	804019002	BRACKET Steering	30	10
804024008	SPRING Starter	10	5	804029	HANDLE Starter	10	3
804031002	LOCK Starter	10	15	804057001	PILOT LAMP	8	29
804887003	MANIFOLD Inlet	16	1	804892003	DRUM Throttle	12	9
804898001	WIRE Throttle	30	9	804899003	GROMMET	36	15
809931044	WASHER	22	5	809931044	WASHER	28	7
812634004	SPRING Return	10	11	812635T03	RATCHET	10	9
812637002	BOLT	10	14	812638002	PLATE Friction	10	12
812645008	SPRING	10	16	812645009	SPRING	10	25
812944003	GEAR Forward	42	3	812945004	GEAR Reverse	42	18
8129603	NIPPLE	6	16	813026	FRICTION PIECE	30	16
813029016	SWIVEL BRACKET	34	1	813275	CLAMP	8	30
813276001	SHIM (0.1)	38	35	813276003	SHIM (0.3)	38	35
813276005	SHIM (0.5)	38	35	813276015	SHIM (0.15)	38	35
815013A08	CYLINDER BLOCK	22	1	8150261	COTTER PIN	32	34
8150264	COTTER PIN	42	23	815028	STUD BOLT	30	6
815083A10	PROPELLER (10 Pitch)	42	20	815093003	SPRING	32	12
8169771	GASKET Fuel Cap	44	3	817015003	LATCH Cowl	6	11
822145001	WASHER	30	3	822626K03	FILTER ASSEMBLY Oil	22	17
822644001	FITTING Nipple	22	6	822647001	SEAL Intake - Black	18	3
822647002	SEAL Exhaust - Green	18	4	823032002	LOCKWASHER	20	17
823037A2	SWITCH ASSEMBLY Stop - Lanyard	12	28	823042	BOLT	8	28

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823042043	SCREW	12	2	823042044	BOLT	6	4
823042046	BOLT	38	28	823042050	BOLT	36	7
823042054	BOLT	28	5	823042056	BOLT	32	20
823042056	BOLT	34	18	823042057	BOLT	34	19
823042059	BOLT	34	26	82304222	BOLT Stainless Steel	22	40
82304223	BOLT	12	23	82304228	SCREW	38	15
82304230	BOLT	12	17	8230427	BOLT ASSEMBLY (M6 x 12) To Starboard Clamp Bracket	34	15
823054	LANYARD	12	29	823531A1	CONNECTOR KIT Fuel	44	4
823533	O-RING	44	5	823534	SCREEN	44	6
823535	GAUGE/CAP ASSEMBLY	44	2	823701003	DECAL Co-Pilot	32	15
823912	ANODE	22	13	823913Q	ANODE	32	16
823913Q	ANODE	34	23	823939001	BUSHING	30	2
824200005	DECAL Throttle	30	23	8248324	SCREW (M6 x 16)	12	25
8248324	SCREW (M6 x 16)	34	9	824969	FITTING Grease	34	5
824995005	SEAL Rubber	10	17	825009026	BOLT	22	10
825046001	SCREW Adjusting	18	10	825057005	O-RING	16	11
825057005	O-RING Carburetor	46	-	825451001	COLLAR	18	13
825452002	SPRING	18	14	825453001	SPRING	18	15
825455001	SEAL Oil	20	10	825455001	SEAL Oil Camshaft	46	-
825666001	KEY	26	5	825702002	BOLT Stainless Steel	42	16
826150001	NUT Adjusting	18	11	826648001	PLATE Handle	30	5
826792001	WAVE WASHER	30	4	834954003	COVER	28	8
834954004	COVER Plunger	22	25	834955003	DRIVE PULLEY	20	11
834956003	CAMSHAFT	20	1	834957A03	CRANKSHAFT	26	1
834960011	BEARING	26	2	834960012	BEARING	26	2
834961003	ROD Connecting	26	6	834963005	PISTON	26	10
834963006	PISTON	26	10	834967005	PUMP Oil	20	3
834973001	GEAR Driven	20	12	835395004	COIL Pulser	8	12
835401005	CD UNIT	8	14	835427A05	GASKET SET Powerhead	16	-
835427A05	GASKET SET Powerhead	20	-	835430A05	CYLINDER HEAD ASSEMBLY	28	1
850057003	ROPE Starter	10	8	850836003	GASKET	28	2
850836003	GASKET Cylinder Head	46	-	850836A05	GASKET SET Powerhead	22	-
850836A05	GASKET SET Powerhead	26	-	850836A05	GASKET SET Powerhead	28	-
850836A05	GASKET SET Powerhead	36	-	850836A05	GASKET SET Powerhead	46	-
850838T02	VALVE Intake	18	1	850839T02	VALVE Exhaust	18	2
850841003	ARM Rocker	18	9	850842001	ROCKER ARM SHAFT	18	12
850862001	COVER Port Design-I	36	20	850862T02	COVER Driveshaft Housing-Port Design-II	36	20
850863001	COVER Starboard Design-I	36	21	850863T02	COVER Driveshaft Housing-Starboard Design-II	36	21
850879001	BOLT	20	8	850879003	BOLT	32	36
851815005	GROMMET	8	20	851832001	NUT Gold	8	2
851834001	GASKET	22	23	851834001	GASKET Plate	46	-
851848003	HOSE (330 mm) To Tell Tale	22	11	851848006	HOSE (150 mm)	16	21
851848012	TUBING (110 mm)	16	14	851848013	TUBING (320 mm)	16	20
851848014	TUBING (350 mm)	6	19	851848025	TUBING (200 mm)	22	26
851850009	GROMMET	36	12	851850010	GROMMET	6	15
851859	CONNECTOR	40	40	851862002	SHIFT ARM	12	19
851864	STOPPER	12	21	8518641	CLAMP	12	22
851865002	SHIFT SHAFT	12	20	852432003	SEAL Rubber	36	19
852432004	SEAL Rubber	36	2	852778010	SPRING Friction	10	13
852784001	E RING	10	6	853525004	GASKET	16	2
853525004	GASKET Inlet Manifold	46	-	853526004	INSULATOR	16	8
853536002	SCREW	8	5	853577002	COVER Idle Port	36	10
853701	WASHER	34	24	853701	WASHER	38	22
8537052	CAP Thermostat	22	38	853709007	GROMMET	40	42
853709008	GROMMET	6	22	8537096	O-RING	38	20
8537096	O-RING	38	33	8537154	SPACER	6	3
853718004	STUD	38	13	853722022	NUT	4	9
853722022	NUT	30	8	853722022	NUT	30	19

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853722023	NUT	38	23	853722029	NUT Nylon	32	4
85372211	NUT	38	24	85372212	NUT Nylon	34	30
85372214	CAP NUT	32	6	85372216	NUT	38	25
853728003	SILENCER Air	16	9	853731004	DIAPHRAGM SET	16	17
853739004	BRACKET	8	18	853739005	BRACKET	12	4
8537435	BUSHING	32	5	8537437	MOUNT Rubber	6	2
853746003	ROD Link	14	13	853755002	CAP Starter Handle	10	4
853756002	PLATE	22	22	853764	HOLDER	42	5
853769	TILT TUBE	32	3	853770004	SWIVEL TUBE	34	27
853771006	RUBBER MOUNT	36	5	853772004	LOCK PLATE	36	6
853774	STOP	32	40	853775	GRIP	32	24
853775003	GRIP	30	21	853776	BUTTON	32	23
853778008	BOTTOM COWL	6	1	853788002	ROLLER	4	4
853790A10	PROPELLER (9 Pitch)	42	20	853792A09	REPAIR KIT Gear Housing Water Pump - Chrome	40	-
853792A4	REPAIR KIT Gear Housing Water Pump	40	-	853805A05	STARTER MOTOR KIT Electric	48	-
853817002	BRACKET	12	27	853830004	PLUNGER Complete	14	3
853986001	SEAL	12	30	853991002	WASHER	8	3
853994	PLUG	8	25	853994	PLUG	8	34
854254005	ENRICHENER With O-Ring	14	26	854255001	PLATE	14	27
854617002	GASKET	36	9	855540003	COVER Carburetor	14	23
855541004	GASKET	14	24	855542	SCREW	14	25
855542	SCREW	14	28	855544016	SCREW	8	10
855544017	BOLT	36	11	85554410	SCREW	34	16
855550002	LIFTING EYE	22	33	855567003	GASKET	14	8
855676002	THERMOSTAT 60 Degrees	22	37	855677001	BOLT	22	3
855677002	BOLT	28	4	855677004	BOLT	22	7
855679003	NUT	20	16	855681004	SEAL Oil	26	3
855681004	SEAL Oil Crankshaft-Upper	46	-	855681005	SEAL Oil	26	4
855681005	SEAL Oil Crankshaft-Lower	46	-	855809001	BOLT	16	12
856949001	NUT	10	22	857093001	O-RING	20	5
857093001	O-RING Oil Pump	46	-	857094001	O-RING	20	6
857094001	O-RING Oil Pump	46	-	857094002	O-RING	20	7
857094002	O-RING Oil Pump	46	-	857096001	O-RING	20	4
857096001	O-RING Oil Pump	46	-	859061A1	TANK ASSEMBLY Fuel (Plastic-3.2 Gallon)	44	1
859578A02	CAP ASSEMBLY Oil Filler	28	11	878388001	SCREW	8	13
879779A10	BLACK MAX PROPELLER (7 Pitch)	42	20	879780A10	BLACK MAX PROPELLER (8 Pitch)	42	20
879781A10	BLACK MAX PROPELLER (6 Pitch)	42	20	881305006	GROMMET Rubber	10	23
892774002	ROD Shift Lever	12	18	895106	WASHER Stainless Steel	30	18
895106	WASHER Stainless Steel	32	8	895106001	WASHER	32	21
895106003	WASHER	8	6	895110A17	CARBURETOR	14	-
895115001	BOOT Rubber	14	12	895116001	SPRING	14	4
895118	WASHER	20	14	895118001	WASHER	18	16
895118002	WASHER	4	5	895118002	WASHER	4	7
895118002	WASHER	6	9	895118002	WASHER	8	16
895118002	WASHER	8	21	895118002	WASHER	10	20
895118002	WASHER	10	29	895118002	WASHER	12	13
895118002	WASHER	32	28	895119002	PLATE	20	18
895120002	BELT Timing	20	15	895121A04	CD HARNESS	8	24
895122A01	CABLE ASSEMBLY	8	33	895126001	COLLAR	12	16
895131A03	CABLE ASSEMBLY Starter	12	26	895133T01	COVER Belt	10	26
895136	BOLT	36	13	895136001	SCREW	14	5
895136003	SCREW	22	31	895140	BOLT Steel	30	11
895140001	BOLT	22	21	895140002	BOLT	34	6
895140004	SCREW	14	22	895141	WASHER Stainless Steel	30	12
895141	WASHER Stainless Steel	34	29	895143002	SCREW	30	15
895146	WASHER	36	14	895146001	WASHER	34	11
895146002	WASHER	34	10	895150	GASKET	22	14
895150	GASKET Anode Cover Plug	46	-	895151	PLUG Anode	22	15
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895171001	HANDLE Co-Pilot	34	12	895172001	PLATE Co-Pilot	34	8
895173	DISC	34	7	895174002	COVER	12	1
895176001	BRACKET Shift Lever	12	7	895178002	SEAL Rubber	4	3
895256006	PARTS MANUAL 15 HP SeaPro 4-Stroke	2	-	895267001	BRACKET	8	9
895274A06	POWERHEAD ASSEMBLY	16	-	895274A06	POWERHEAD ASSEMBLY	18	-
895274A06	POWERHEAD ASSEMBLY	20	-	895274A06	POWERHEAD ASSEMBLY	22	-
895274A06	POWERHEAD ASSEMBLY	26	-	895274A06	POWERHEAD ASSEMBLY	28	-
895762A05	DECAL SET	4	-	898101009	SCREW	28	6
898101063	FLOAT VALVE	14	18	898101111	TIE STRAP	22	18
898101165	SCREW	38	12	898101194	GASKET	22	39
898101194	GASKET Thermostat	46	-	898101938	DISTANCE PIECE	32	7
8M0059748	CLAMP BRACKET Starboard	32	1	8M0059752	CLAMP BRACKET Port	32	2
8M0059753	SWIVEL BRACKET	34	1	8M0075040	GASKET Guide Plate	40	44
95218015	PIN Camshaft	20	2	952189	PIN Dowel	40	41
95220	GASKET	38	4	95220	GASKET	38	10
95224	CLIP	22	27	952245	CLAMP	16	15
95229	KEY	20	9	9528624	COLLAR (9.3 mm)	8	19
952868	COLLAR	10	30	952868	COLLAR	12	14
95306	CLAMP	10	21	95306	CLAMP	22	35
953181	E RING	4	6	953683	PLUG	38	3
953683	PLUG	38	9	95374001	NUT Nylon	34	13
95379	PAD	32	14	953832	SPRING	32	41
953924	WASHER (Rubber)	8	23	95395	CLIP Stainless Steel	6	20
95395	CLIP Stainless Steel	16	10	953951	CLAMP	8	7
953951	CLAMP	8	35	953951	CLAMP	16	6
NSS	NOT SOLD SEPARATE Decal-Oil Pressure	4	10	NSS	NOT SOLD SEPARATE Decal Storage	6	14
NSS	NOT SOLD SEPARATE Piston Ring-Second	26	12	NSS	NOT SOLD SEPARATE Oil Ring	26	13