

Parts Manual

Cat.# 90-8M0060852

Revised 09-20-2020

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Service/Support Manual

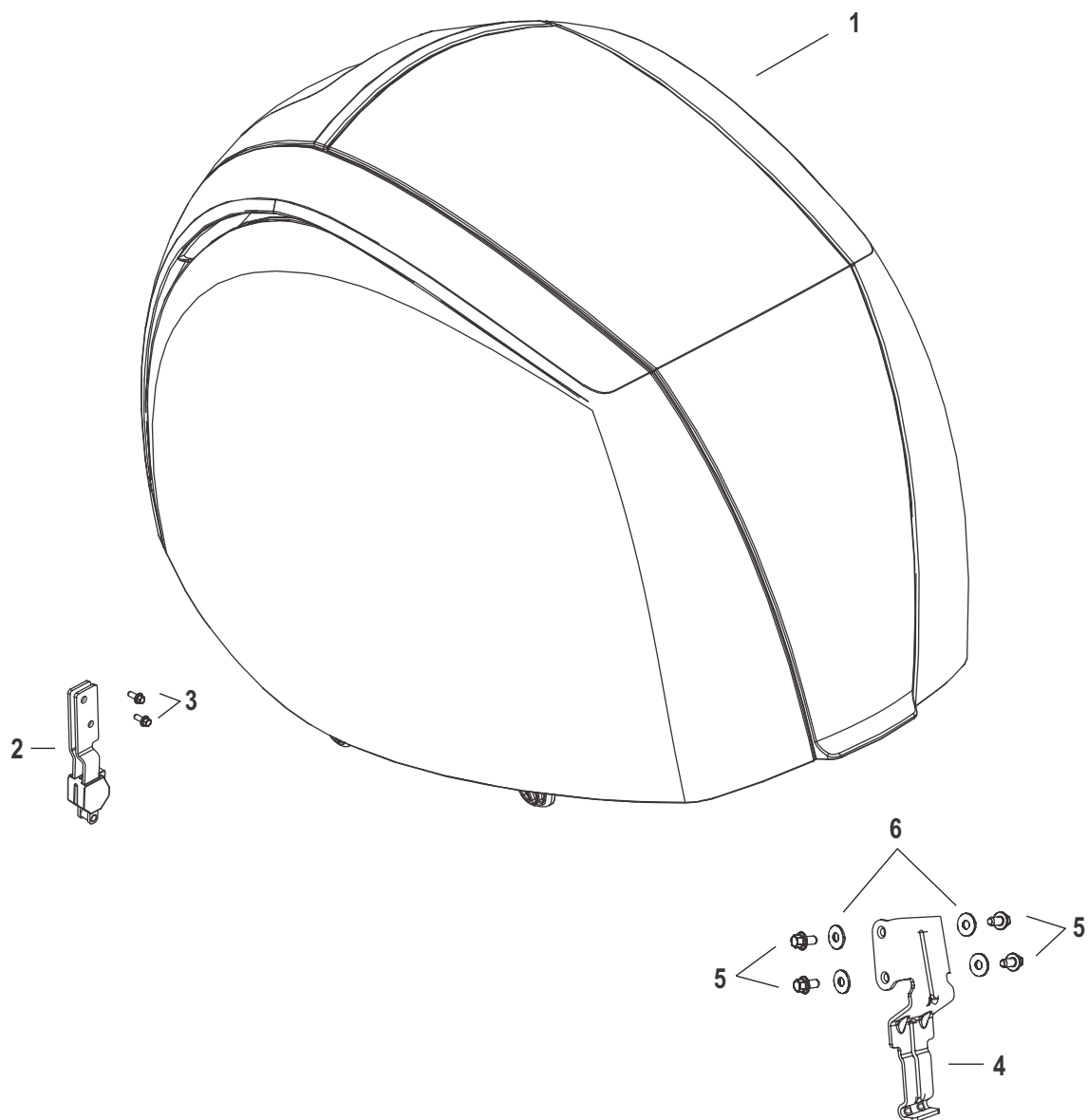
Service/Support Manual

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	8M0062182	OPERATION MANUAL 150 EFI 4-Stroke		1	
-	0090	8M0095296	OPERATION MANUAL 150 4-Stroke SeaPro		1	
-	0090	8M0060785	SERVICE MANUAL		1	
-	0090	8M0060852	PARTS MANUAL 150 4-Stroke		1	
-	0027	8M0057763	GASKET SET Powerhead		1	
-	0061	8M0057641	LONG BLOCK ASSEMBLY		1	[1]
-	0061	8M0061498	SHORT BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - Alternate part numbers:
 8M0057641QS
 8M0070524Reman

Top Cowl

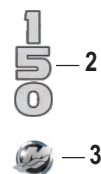
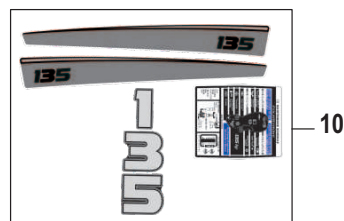
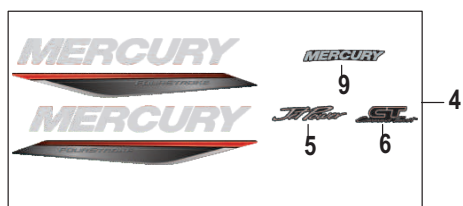


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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	8M0057754	TOP COWL ASSEMBLY Mercury, Decaled without Horsepower	Non SeaPro [2B659597] & Below	1	
1	0100	8M0159538	TOP COWL ASSEMBLY Decaled without Horsepower	[2B659598] & Up	1	
1	0100	8M0057727	TOP COWL ASSEMBLY Mariner, Decaled without Horsepower	Non SeaPro	1	
1	0100	8M0096297	TOP COWL ASSEMBLY Mercury, Decaled without Horsepower	SeaPro	1	
2	0000	8M0031345	STRIKER ASSEMBLY		1	
3	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
4	0000	8M0052967	HOOK Top cowl latch		1	
5	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		4	
6	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		4	

Decals Top Cowl

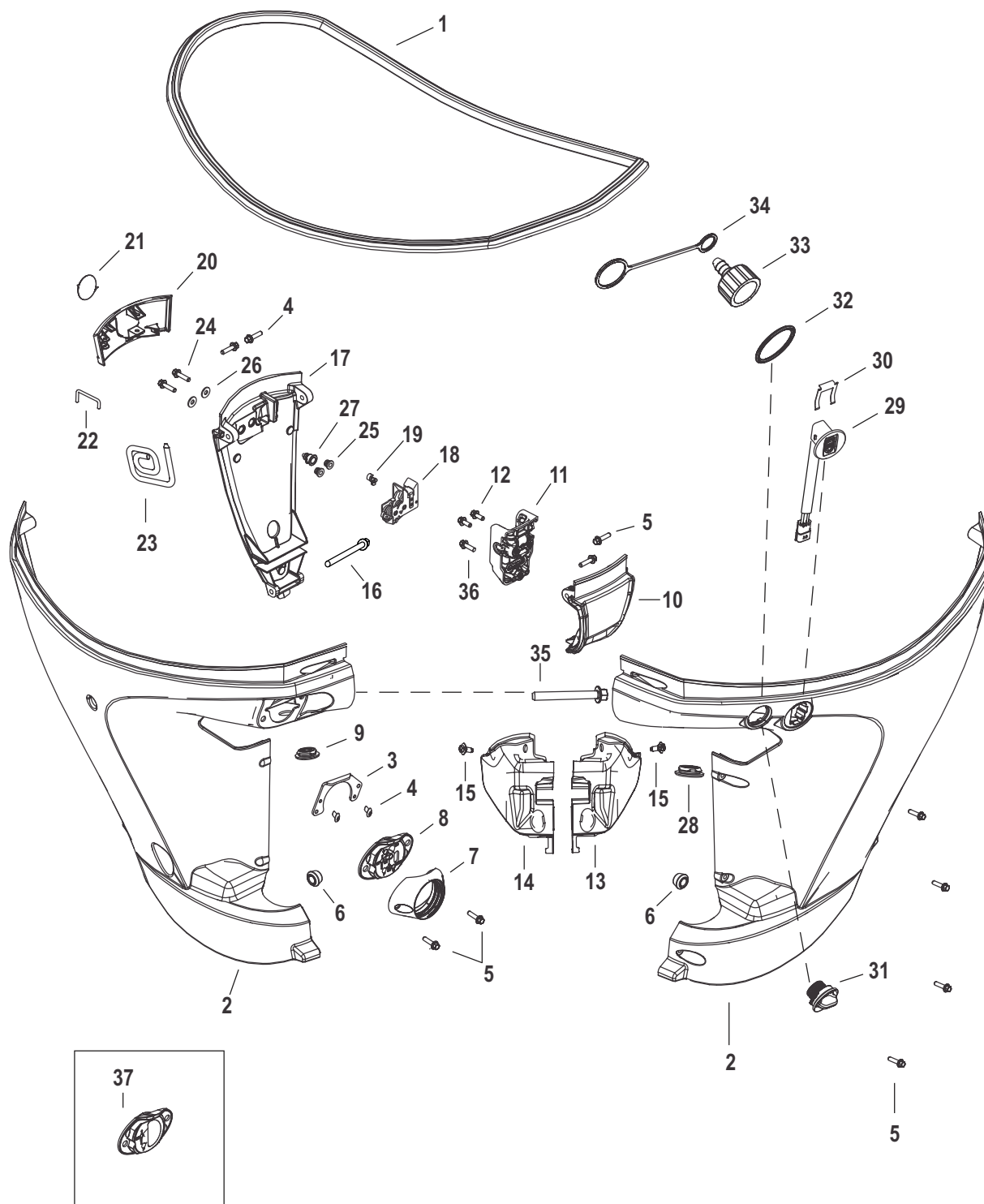


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Decals Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0057762	DECAL SET Mercury	[2B659597] & Below	1	
2	0037	8M0153658	DECAL Rear 150 HP		1	
3	0037	8M0043705	DECAL M-Icon, 60 MM Black		1	
4	0037	8M0156748	DECAL SET Mercury 65-150 HP 4S	[2B659598] & Up	1	
5	0037	8M0063354	DECAL Jet Drive		1	
6	0037	8M0088310	DECAL Command Thrust		1	
7	0037	8M0056643	DECAL Read Manual		1	
8	0037	8M0043701	M-ICON 39MM - Small		1	
9	0037	8M0159890	DECAL Lenz Mercury		1	
10	0098	8M0059744	DECAL SET 135HP 4S		1	
11	0037	8M0098615	DECAL SET SeaPro 150HP		1	
12	0037	8M0153658	DECAL Rear 150 HP	SEAPRO	1	
13	0037	8M0057719	DECAL SET Mariner		1	
14	0037	8M0153760	DECAL Rear 150 HP, Mariner		1	

Lower Cowl

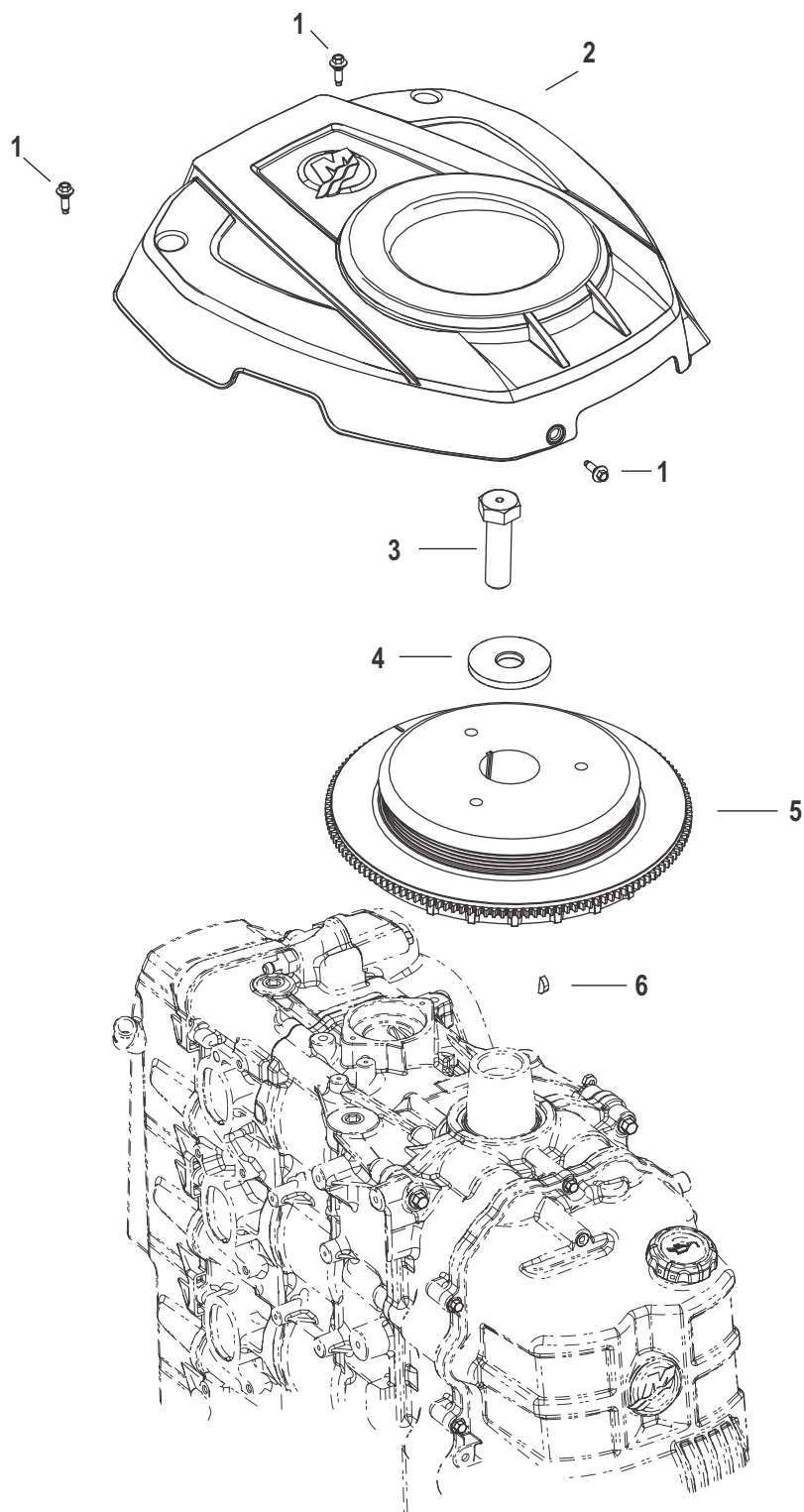


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Lower Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0031347	SEAL Top Cowl		1	
2	0100	8M0057756	CHAP ASSEMBLY Port and Starboard		1	
3	0000	8M0047717	PLATE Ingress Mounting		1	
4	0010	8M0047718	SCREW (M5 X 8MM)		2	
5	0010	8M0022324	SCREW (M6 x 25 MM)		8	
6	0000	8M0039082	CAP Chap Support		2	
7	0000	8M0057348	ADAPTER Rigging Hose		1	
8	0000	8M0061055	INGRESS GROMMET		1	
9	0025	8M0048006	GROMMET Trim Wires		1	
10	0100	8M0057758	LOWER COWL FRONT ASSY		1	
11	0000	8M0047810	RETAINER Top Cowl Latch		1	
12	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		3	
13	0000	8M0047300	COVER Upper Mount - Port		1	
14	0000	8M0054905	COVER Upper Mount - STBD		1	
15	0010	892073002	SHOULDER SCREW (M6)		2	
16	0010	8M0047252	SCREW M6 X 85 MM		1	
-	0000	8M0057760	PANEL ASSEMBLY Rear		1	
17	0000	8M0034063	PANEL, REAR		1	
18	0000	8M0041031	REAR LATCH ASSEMBLY		1	
19	0000	8M0006054	RETAINER		1	
20	0000	8M0047782	HANDLE LATCH		1	
21	0037	8M0043701	M-ICON 39MM - Small		1	
22	0000	8M0031367	LATCH LINK Rear		1	
23	0017	8M0034065	PIN Handle		1	
24	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
25	0023	8M0047796	BUSHING		2	
26	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
27	0000	8M0056980	SEAL Rear Latch		1	
28	0025	8M0048008	GROMMET Trim Sensor Wires		1	
29	0087	8M0037225	TRIM SWITCH Round Bezel		1	
30	0000	8M0032848	RETAINER Switch		1	
31	0022	888958001	PLUG Flush Port		1	
32	0000	8M0047301	SEAL Flush Plug Pocket		1	
33	0022	885361A01	FITTING ASSEMBLY Flush		1	
34	0000	889823001	TETHER Flush Plug		1	
35	0010	88552550	SCREW (M6 x 50 MM) Stainless Steel		1	
36	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		1	
37	0000	8M0062583	GROMMET	Rigging Tube (Accessory)	1	

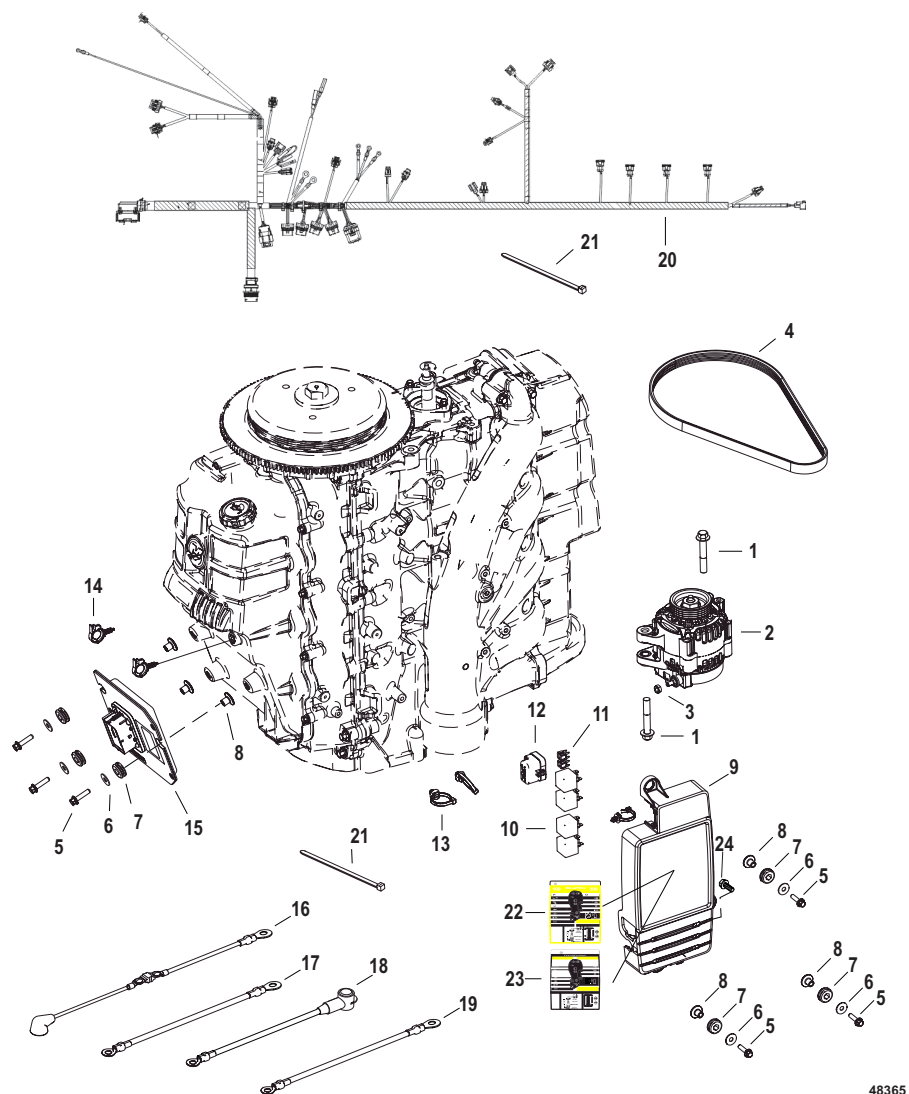
Flywheel and Cover



48364

Flywheel and Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0012661	SCREW		3	
2	0000	8M0057690	COVER Flywheel		1	
3	0010	880515	BOLT (M20 x 68)		1	
4	0012	8M0062178	WASHER 66 X 21 X 6.35 MM		1	
5	0200	8M0057668	FLYWHEEL ASSEMBLY		1	
6	0028	91800	KEY Woodruff		1	

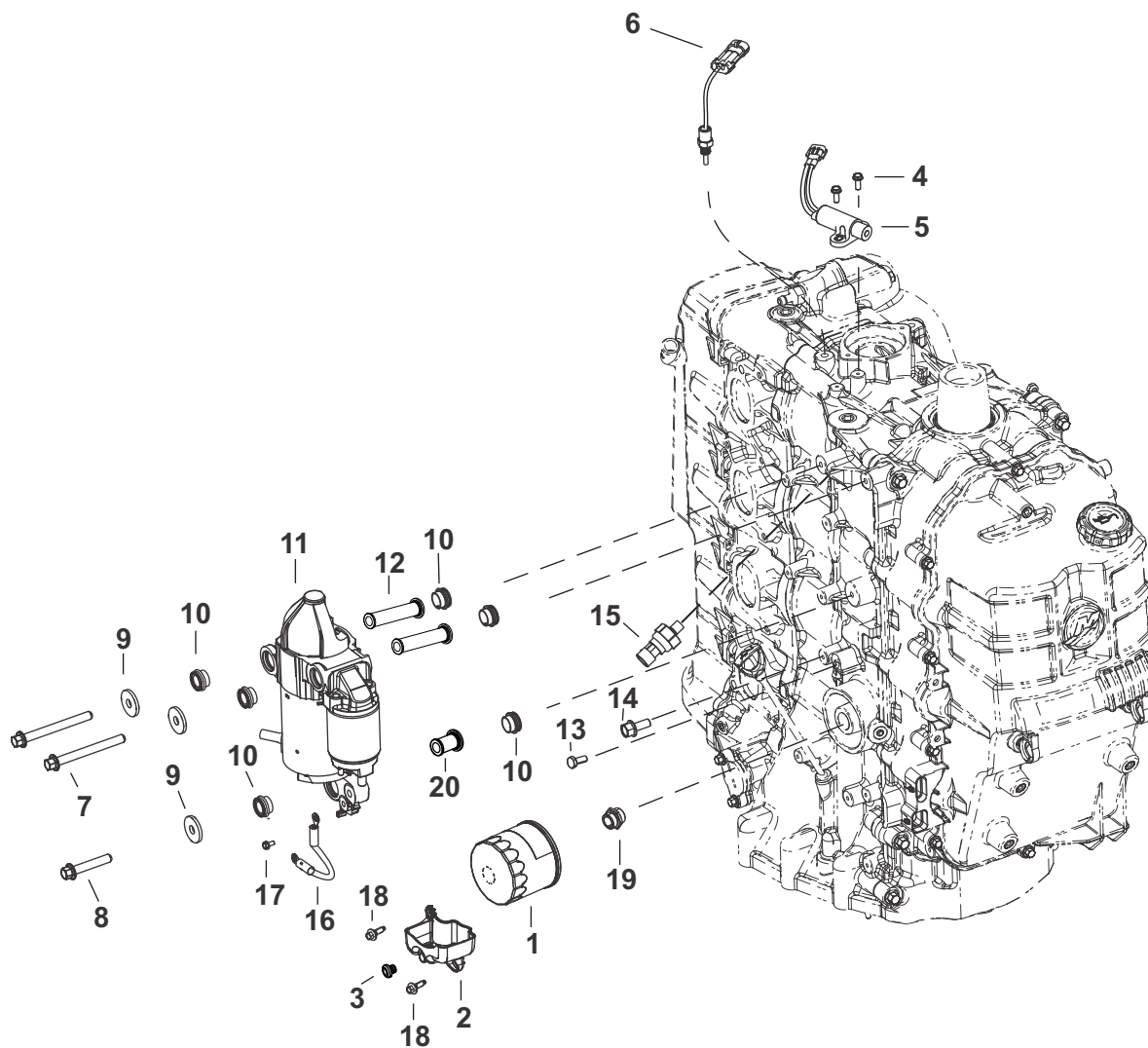


48365

Electrical

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0047948	SCREW (M10 X 1.5 X 60)		2	
2	0000	8M0057693	ALTERNATOR		1	
3	0011	401386	NUT (M6) Stainless Steel		1	
4	0057	8M0031641	BELT Poly V, 4 Rib		1	
5	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		6	
6	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		6	
7	0025	834985	GROMMET		6	
8	0023	856954	BUSHING		6	
9	0000	8M0057700	COVER, POWER CENTER	Non SeaPro	1	
9	0000	8M0099169	COVER Power Center	SeaPro	1	
10	0000	8M0057697	CUBE RELAY		4	
11	0088	832969T15	FUSE Mini - Blue - 15 Ampere		1	
11	0088	832969T20	FUSE Mini - Yellow - 20 Ampere		2	
11	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
12	0000	8M0047885	FUSE COVER With Spares		1	
13	0054	899145	CLIP Tie Strap		10	
14	0054	859376	CLIP		2	
15	0000	8M0057694	ECM 150HP 4S		1	
15	0077	8M0098625	ECM 150HP 4S SeaPro/ ANZP 135HP 4S		1	
16	0084	8M0057698	HARNESS ASSY Fused		1	
17	0084	8M0033589	CABLE ASSY Starter		1	
18	0084	88439A35	CABLE ASSEMBLY Battery - Positive		1	
19	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	
20	0084	8M0057696	HARNESS ASSEMBLY Engine		1	
21	0054	816311T	TIE STRAP (8.00 Inches)		2	
22	0037	8M0094687	Decal Maintenance Schedule	SeaPro	1	
23	0037	8M0098217	DECAL Maintenance Schedule	Non SeaPro	1	
24	0010	40011145	SCREW (M8 x 10) Stainless Steel	For Use with Battery Isolator	AR	
-		NSS	NOT SOLD SEPARATE Decal, Maintenance Schedule ANZP 135 HP 4 S		1	

Starter Motor/Oil Filter/Sensors Starter Labeled 8M0079328



48366

Starter Motor/Oil Filter/Sensors Starter Labeled 8M0079328

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	877761K01	FILTER Oil Mercury Branded		1	[1]
2	0000	8M0039451	TRAY Oil Filter Drain		1	
3	0019	8M0049906	PLUG Oil Tray		1	
4	0010	40011106	SCREW (M5 x 13) Stainless Steel		2	
5	0000	8283582	SENSOR Crank position		1	
6	0000	885342002	SENSOR ASSEMBLY Block water temp		1	
7	0010	8M0062119	SCREW (M8 X 80)		2	
8	0010	88552645	SCREW (M8X45)		1	
9	0012	43430	WASHER		3	
10	0023	8M0047038	MOUNT		6	
11	0050	8M0061073	STARTER Isolation Mount - Painted		1	
12	0023	8M0054682	SPACER		2	
13	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
14	0010	81893420	SCREW (M8 x 20)		1	
15	0000	8M6000634	PRESSURE SENSOR Oil		1	
16	0084	8M0056666	GROUND STRAP Starter		1	
17	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
18	0010	8M0012661	SCREW		2	
19	0022	897672	FITTING		1	
20	0023	8M0047039	SPACER		1	

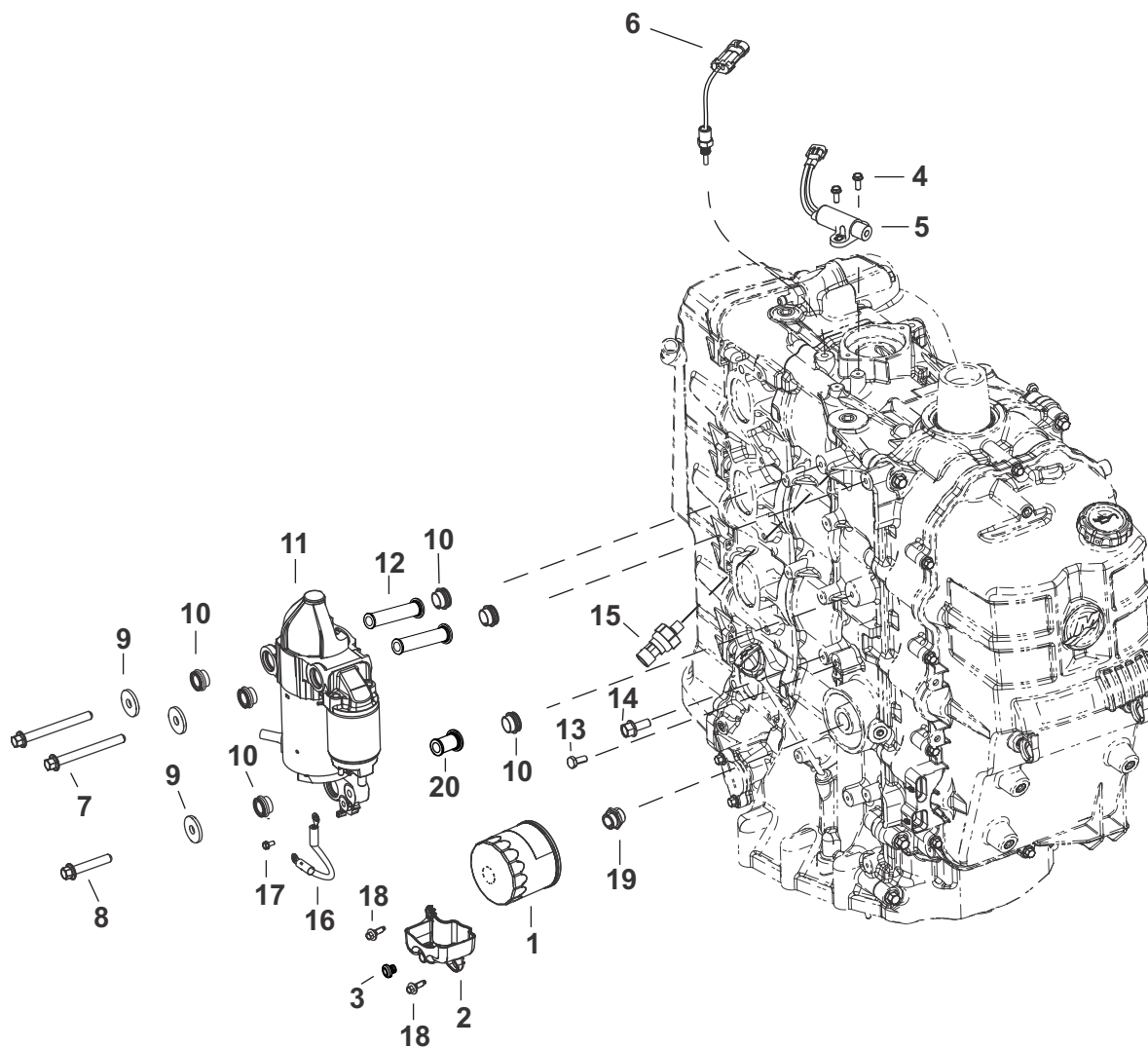
PART NOTES:

[1] - Alternate part numbers:

877761K01MPP

877761Q01QS

Starter Motor/Oil Filter/Sensors Starter Labeled 8M0074530



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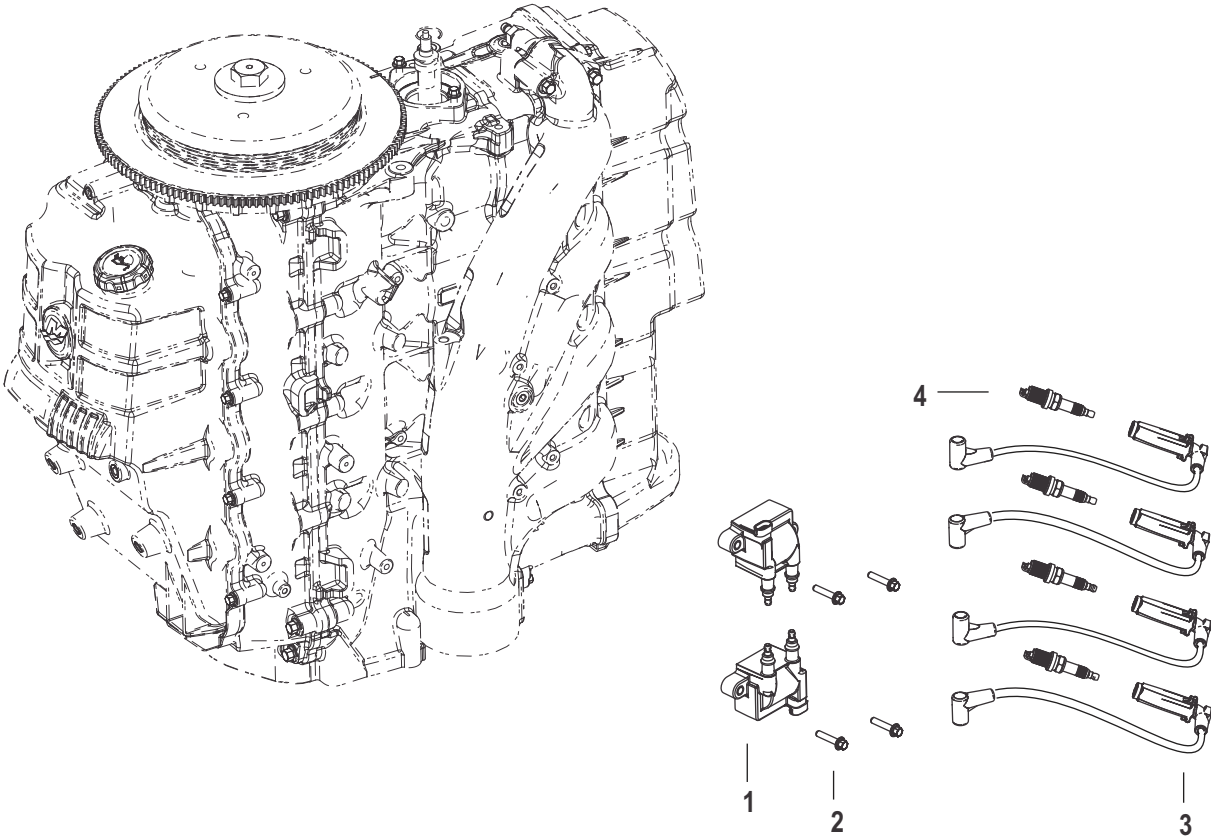
Starter Motor/Oil Filter/Sensors Starter Labeled 8M0074530

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0035	877761K01	FILTER Oil Mercury Branded		1	[1]
2	0000	8M0039451	TRAY Oil Filter Drain		1	
3	0019	8M0049906	PLUG Oil Tray		1	
4	0010	40011106	SCREW (M5 x 13) Stainless Steel		2	
5	0000	8283582	SENSOR Crank position		1	
6	0000	885342002	SENSOR ASSEMBLY Block water temp		1	
7	0010	8M0062119	SCREW (M8 X 80)		2	
8	0010	88552645	SCREW (M8X45)		1	
9	0012	43430	WASHER		3	
10	0023	8M0070367	MOUNT - TUBULAR 8MM Component of Starter 8M0096343		6	
11	0050	8M0096343	STARTER Isolation Mount - Painted		1	
12	0023	8M0070369	SPACER (8.3 I.D. X 11.8 O.D.) Component of Starter 8M0096343		2	
13	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
14	0010	81893420	SCREW (M8 x 20)		1	
15	0000	8M6000634	PRESSURE SENSOR Oil		1	
16	0084	8M0056666	GROUND STRAP Starter		1	
17	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
18	0010	8M0012661	SCREW		2	
19	0022	897672	FITTING		1	
20	0023	8M0070368	SPACER (8.3 I.D. X 11.8 O.D.) Component of Starter 8M0096343		1	

PART NOTES:

- [1] - Alternate part numbers:
877761K01MPP
877761Q01QS

Ignition

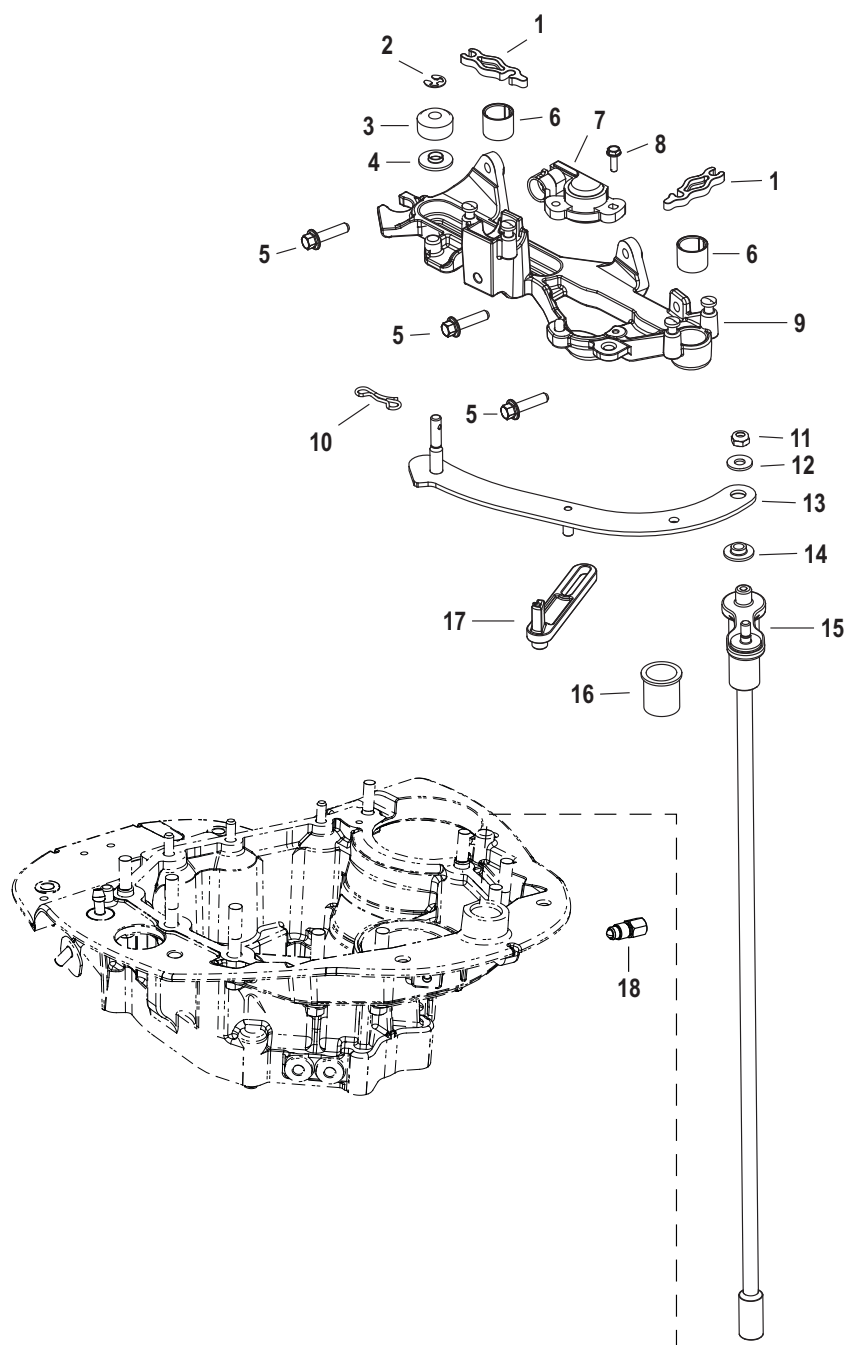


48367

Ignition

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0300	8M0044991	IGNITION COIL Ignition Dual Output		2	
2	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		4	
3	0000	8M0057769	SPARK PLUG WIRE Set of 4		1	
4	0033	8M0057936	SPARK PLUG NGK ZFR5F		4	

Shift Linkage

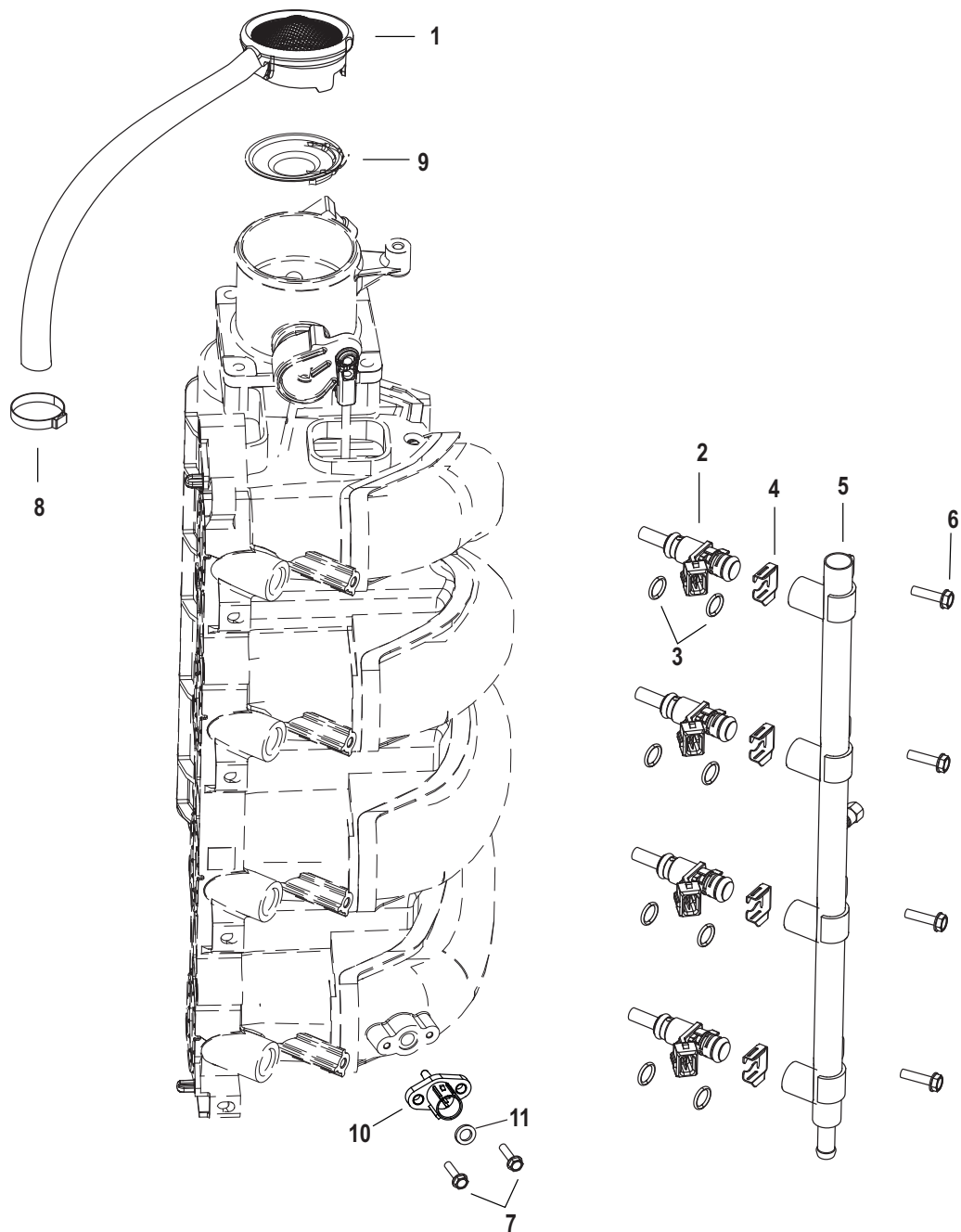


48368

Shift Linkage

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	899044	LATCH		2	
2	0053	27290	RING Retaining		1	
3	0000	8M0031453	ROLLER		1	
4	0012	8M0050560	WASHER		1	
5	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
6	0000	824015	CUP Barrel Retainer		2	
7	0000	881070T	SENSOR Position		1	
8	0010	4001186	SCREW (M4 X 13) Hex Wash HD SS		1	
9	0000	8M0030886	BRACKET ASSY Shift Link, Painted		1	
10	0000	8M0001157	PIN Bow Tie Clip		1	
11	0011	401386	NUT (M6) Stainless Steel		1	
12	0012	35462	WASHER (.2656 x .625 x .0625) Stainless Steel		1	
13	0000	8M0031454	LINK Shift		1	
14	0023	8M0035249	BUSHING (6.452 MM ID) Flanged		1	
15	0000	8M0030890	SHIFT SHAFT ASSEMBLY		1	
16	0023	8M0063632	BUSHING Flanged		1	
17	0000	8M0032570	LEVER Sensor		1	
18	0000	888823001	SHIFT DETENT ASSEMBLY		1	

Integrated Air Fuel Module

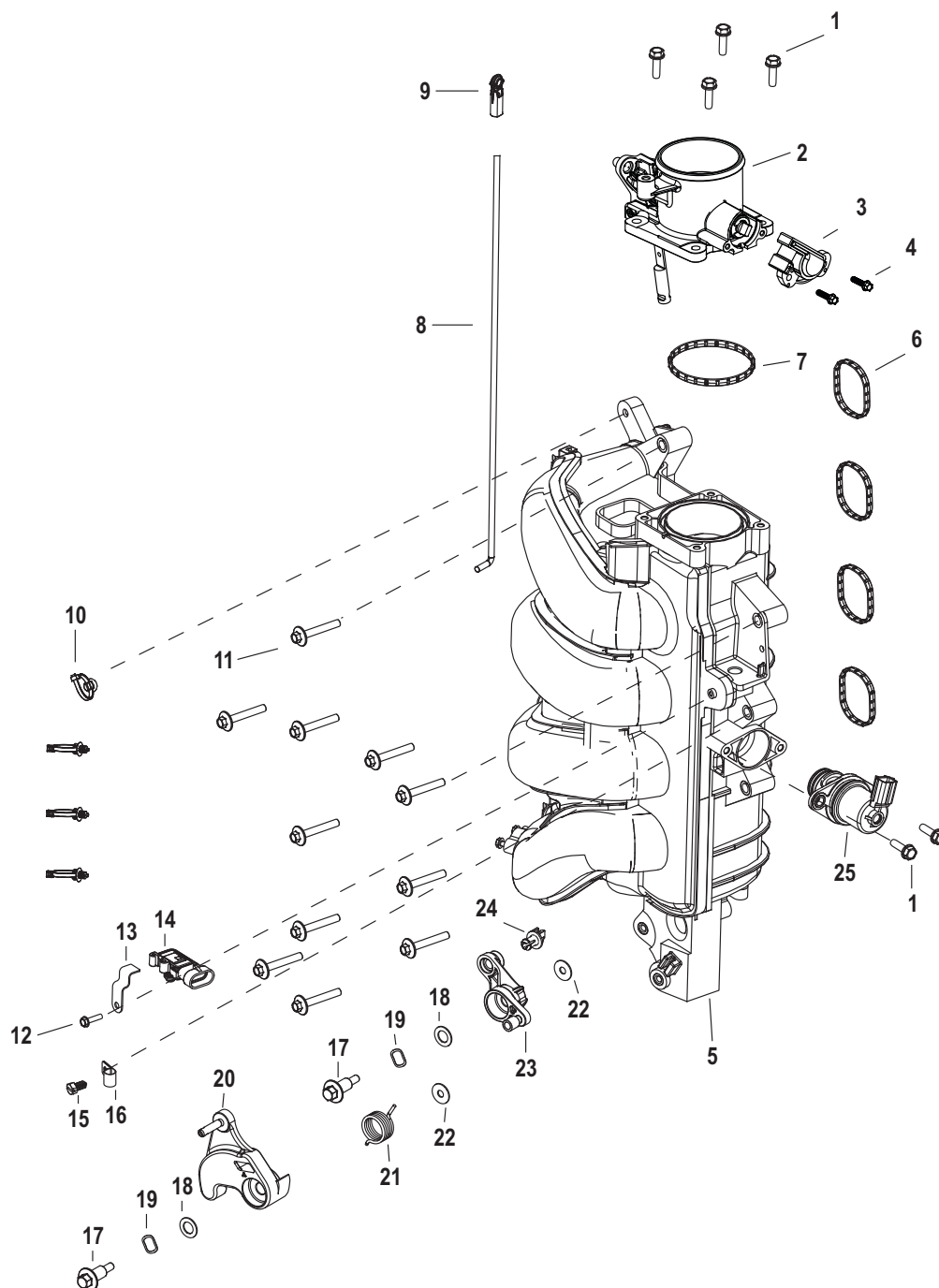


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Integrated Air Fuel Module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0057688	BELL MOUTH ASSEMBLY	Non SeaPro	1	
1	0000	8M0096295	BELL MOUTH ASSEMBLY	SeaPro/ ANZP 135HP 4S	1	
2	0000	8M6000652	FUEL INJECTOR		4	
3	0000	879150A09	SEAL KIT		1	
4	0000	8M2001570	CLIP		4	
5	0000	8M0057687	FUEL RAIL		1	
6	0010	897445501	SCREW (M6 x 20 MM)		4	
7	0010	895054	SCREW (M4 x 16 MM)		2	
8	0054	888988014	CLAMP (25.6 mm)		1	
9	0000	8M0094621	RESTRICTOR	SeaPro/ ANZP 135 HP 4 S	1	
10	0000	891663001	SENSOR ASSEMBLY Temperature		1	
11	0027	8M0142578	GASKET MAT Sensor		1	

Integrated Air Fuel Module Components

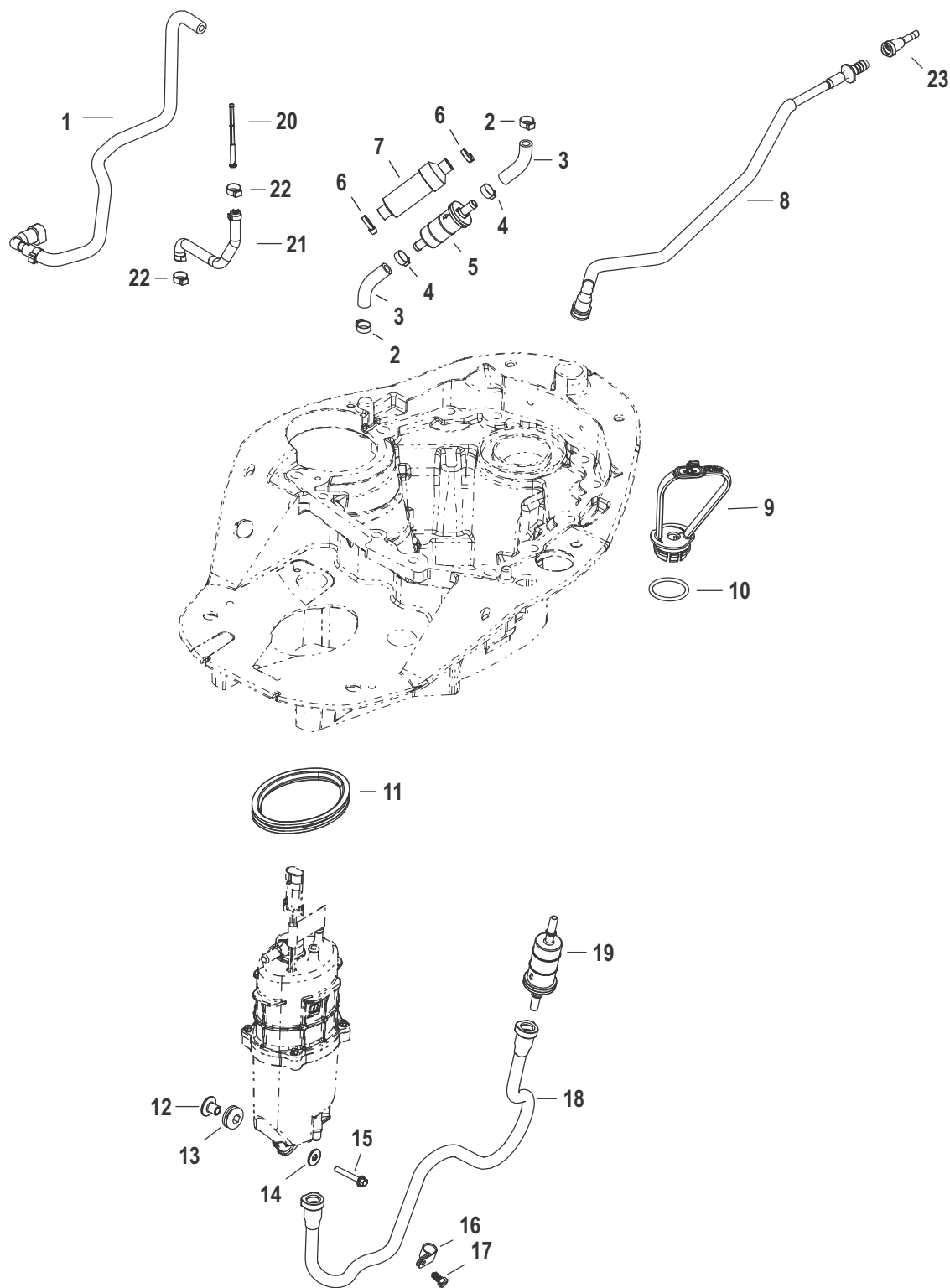


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Integrated Air Fuel Module Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	897445501	SCREW (M6 x 20 MM)		6	
2	0000	8M0057684	THROTTLE BODY ASSEMBLY		1	
3	0000	881070T	SENSOR Position		1	
4	0010	8M0063490	SCREW (M4 X .7 X 16 MM)		2	
5	0000	8M0057685	INTAKE MANIFOLD ASSEMBLY		1	
6	0000	8M0035337	SEAL Port		4	
7	0025	8M0038429	SEAL Throttle Body		1	
8	0000	8M0033992	LINK ROD ASSEMBLY		1	
9	0000	19384	SOCKET		1	
10	0054	899145	CLIP Tie Strap		4	
11	0010	8M0047308	SCREW M6X1X40 HEX FLNG HD		11	
12	0010	895054	SCREW (M4 x 16 MM)		1	
13	0000	8M0047951	BRACKET Map		1	
14	0000	854445	SENSOR MAP		1	
15	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		1	
16	0054	22740	CLIP		1	
17	0010	8M0010411	BOLT		2	
18	0012	897937	WASHER		2	
19	0013	898093	WASHER Wave		2	
20	0000	8M0033987	CAM THROTTLE ASSEMBLY		1	
21	0024	897535005	SPRING Throttle Cam Return		1	
22	0012	897936	WASHER		2	
23	0000	8M0033989	LEVER THROTTLE FOLLOWER ASSY		1	
24	0023	932481	BUSHING		1	
25	0000	897526T	IAC VALVE		1	

Fuel Supply System Hoses and module



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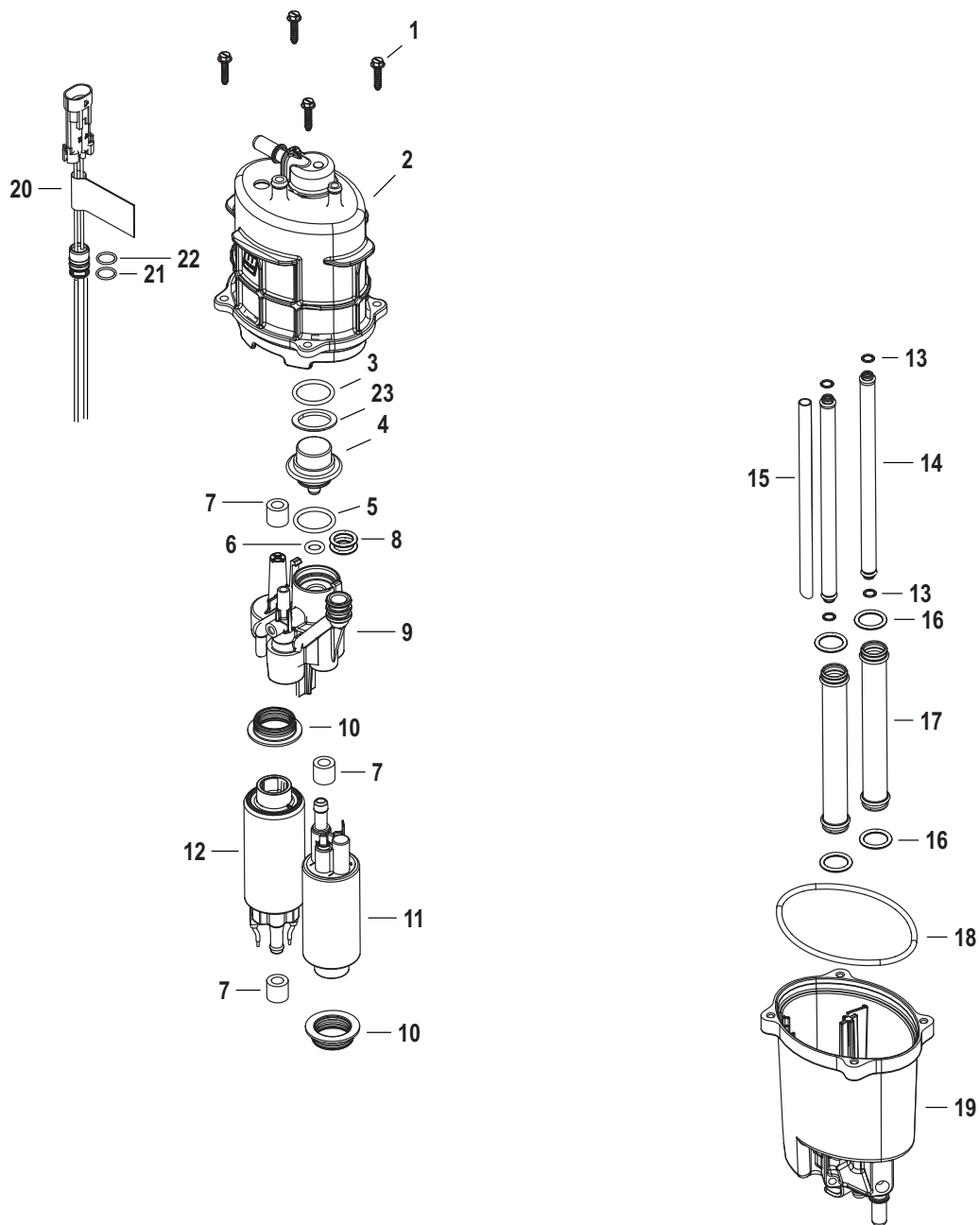
Fuel Supply System Hoses and module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0032	8M0034897	HOSE Manifold Ref		1	
2	0054	888988028	CLAMP (16.2 mm)	[2B178185] & Below	2	
3	0000	8M0028121	HOSE FSM to Rail	[2B178185] & Below	2	
4	0054	888988028	CLAMP (16.2 mm)	[2B178185] & Below	2	
5	0035	8M0057677	FUEL FILTER Inline	[2B178185] & Below	1	
6	0054	816311T	TIE STRAP (8.00 Inches)	[2B178185] & Below	1	
7	0023	8M0059106	SLEEVE Static, Dia 19.05	[2B178185] & Below	1	
8	0032	8M0028125	HOSE Fuel- Inlet to Filter		1	
9	0000	8M0057680	RETAINER Fuel Filter		1	
10	0025	90196	O-RING (.921 x .139)		1	
11	0000	8M0037209	GROMMET FSM Retainer		1	
12	0023	856954	BUSHING		1	
13	0025	834985	GROMMET		1	
14	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		1	
15	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
16	0054	8M0037098	CLIP Hose		1	
17	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		1	
18	0032	8M0028127	HOSE Fuel- Filter to FSM		1	
19	0035	879885Q	FILTER Fuel In-Line		1	[1]
-	0000	8M0154660	FUEL FILTER KIT		1	
20	0035	8M0090809	FILTER	[2B178186] & Up	1	
21	0032	8M0095536	HOSE FSM to Fuel Rail	[2B178186] & Up	1	
22	0054	855697	CLAMP	[2B178186] & Up	2	
23	0022	8M6002065	FITTING 10MM		1	

PART NOTES:

- [1] - Alternate part numbers:
- 879885KMPP
- 879885QQS
- 879885TService Part

Fuel Supply Module 2B458410 and Below



48372

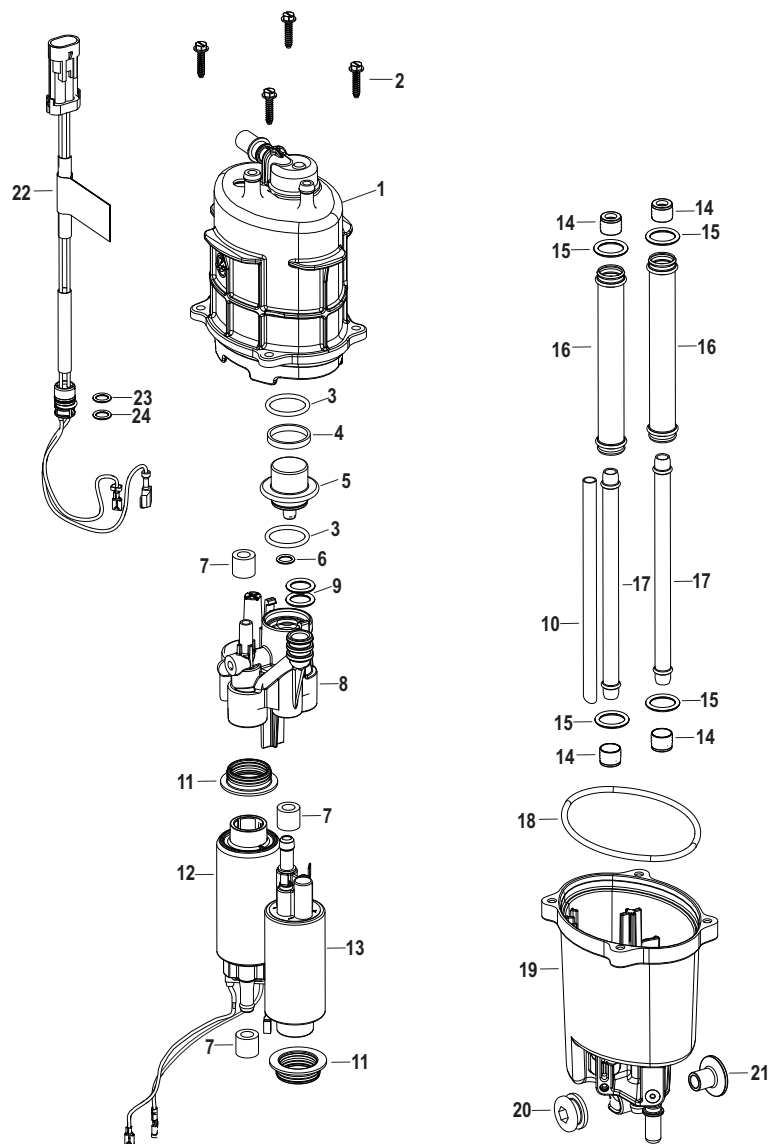
Fuel Supply Module 2B458410 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0057676	FUEL SUPPLY MODULE Dual Pump		1	
1	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
2	0000	8M0053726	FSM TOP HOUSING		1	
3		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
4	0000	8M0053749	REGULATOR ASSEMBLY		1	
5		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
9	0000	8M0053727	FSM CAP		1	
10		NSS	NOT SOLD SEPARATE Seal		2	[1]
11	0000	8M0062771	PUMP ASSY Low Pressure		1	
12	0000	8M0062770	PUMP ASSY High Pressure		1	
13		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
14	0032	8M0053735	TUBE Fuel		2	
15	0032	8M0053755	TUBE Suction		1	
16		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
17	0032	8M0053734	TUBE Water		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0053725	FSM BOTTOM HOUSING		1	
20	0084	8M6001398	ELECTRICAL HARNESS ASSEMBLY		1	
21		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
22		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
23		NSS	NOT SOLD SEPARATE Spacer		1	[1]
-	0000	8M0057679	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT 8M0057679

Fuel Supply Module 2B458411 and Up



67086

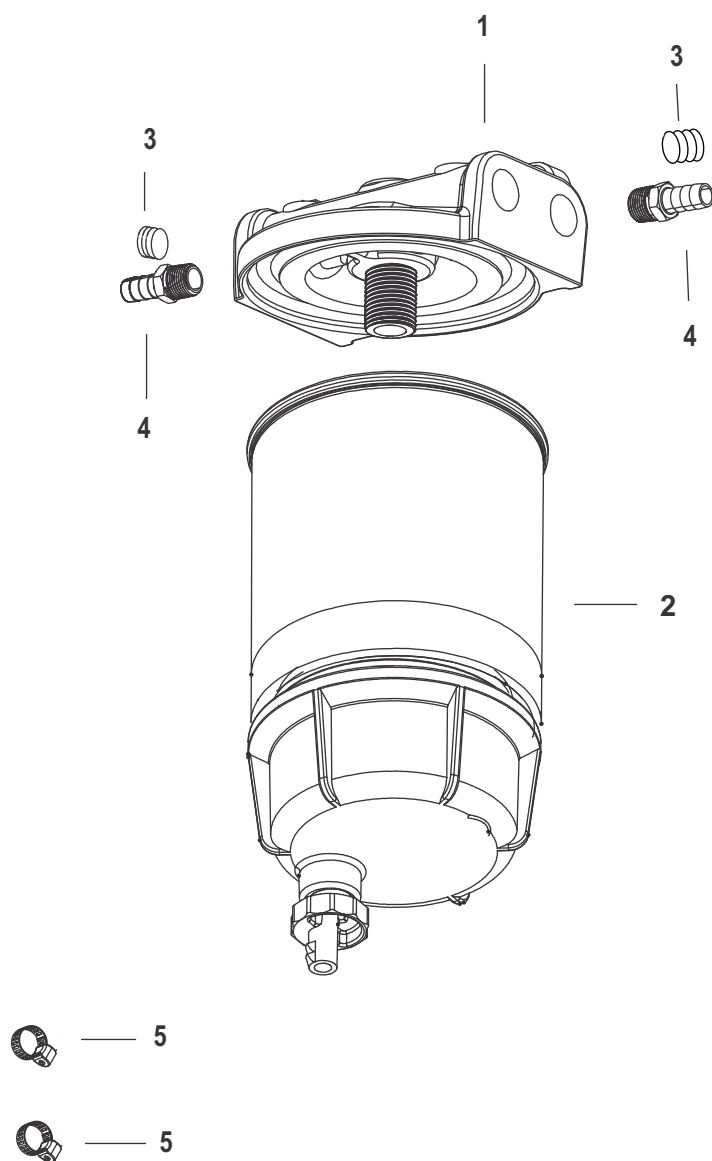
Fuel Supply Module 2B458411 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0132733	FUEL SUPPLY MODULE Dual Pump		1	
1	0000	8M0053726	FSM TOP HOUSING		1	
2	0010	8M0053756	SCREW Plastite W/ HX WSR HD		4	
3		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
4		NSS	NOT SOLD SEPARATE Spacer		1	[1]
5	0000	8M0053749	REGULATOR ASSEMBLY		1	
6		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
7		NSS	NOT SOLD SEPARATE Seal		3	[1]
8	0000	8M0053727	FSM CAP		1	
9		NSS	NOT SOLD SEPARATE O-Ring		2	[1]
10	0032	8M0053755	TUBE Suction		1	
11		NSS	NOT SOLD SEPARATE Seal		2	[1]
12	0000	8M0062770	PUMP ASSY High Pressure		1	
13	0000	8M0062771	PUMP ASSY Low Pressure		1	
14		NSS	NOT SOLD SEPARATE Seal		4	[1]
15		NSS	NOT SOLD SEPARATE O-Ring		4	[1]
16	0032	8M0120073	TUBE Water		2	
17	0032	8M0130873	TUBE Fuel		2	
18		NSS	NOT SOLD SEPARATE Seal		1	[1]
19	0000	8M0130878	FSM BOTTOM HOUSING		1	
20	0025	895319	GROMMET		1	
21	0023	856954	BUSHING		1	
22	0084	8M6004776	HARNESS ASSEMBLY		1	
23		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
24		NSS	NOT SOLD SEPARATE O-Ring		1	[1]
-	0000	8M0133370	FSM SEAL KIT		1	

PART NOTES:

[1] - COMPONENT OF FSM SEAL KIT 8M0133370

Water Separating Fuel Filter Kit Without WIF Sensor-SeaPro

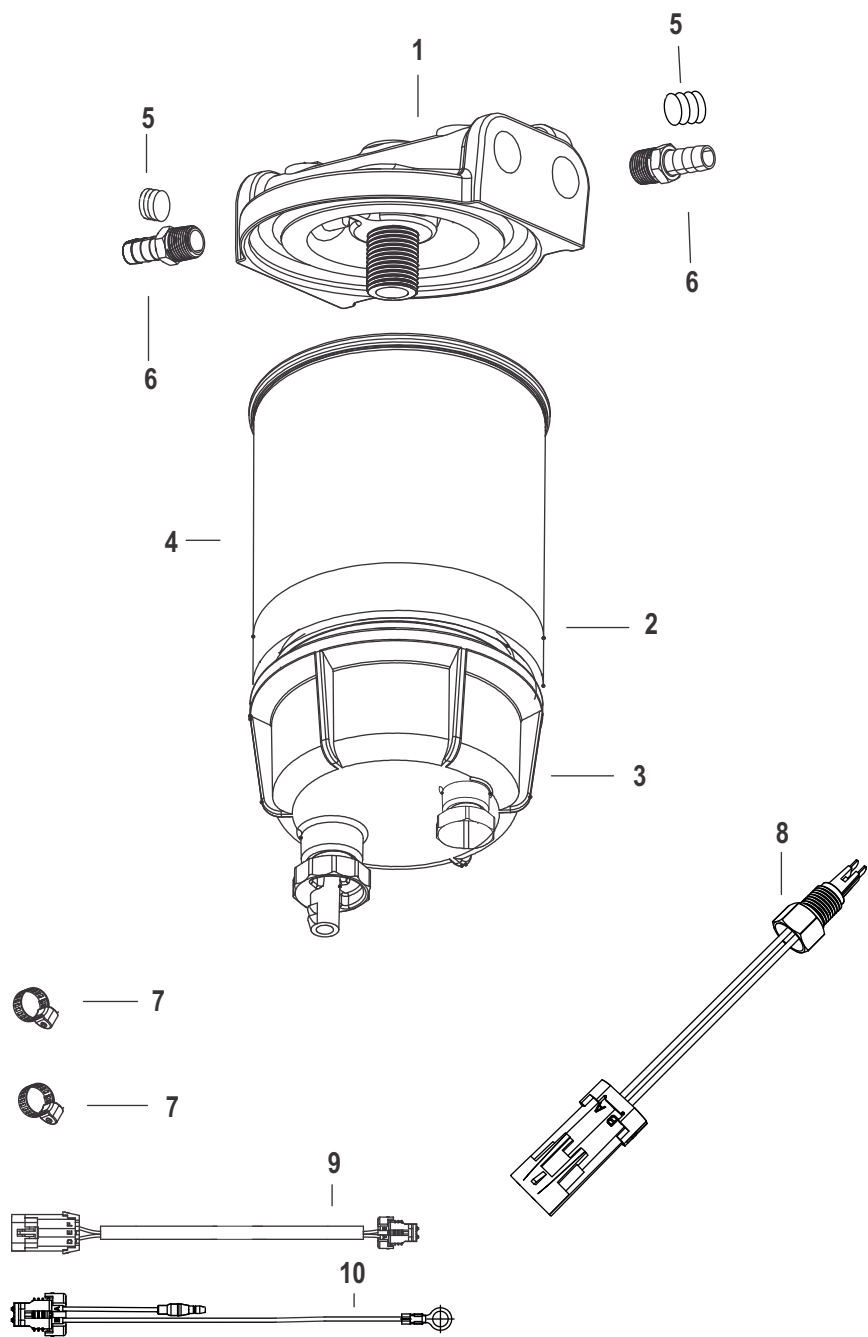


57314

Water Separating Fuel Filter Kit Without WIF Sensor-SeaPro

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0097838	FUEL FILTER KIT	SeaPro	1	
1	0000	8M0095674	BASE ASSEMBLY Fuel Filter		1	
2		NSS	NOT SOLD SEPARATE Fuel Filter Assembly		1	
3	0022	36373	PLUG (.375-18) Hex - Steel		2	
4	0022	8M0086290	CONNECTOR Barb		2	
5	0054	815504105	CLAMP Worm Gear (11-18 mm)		2	

Water Separating Fuel Filter Kit With WIF Sensor

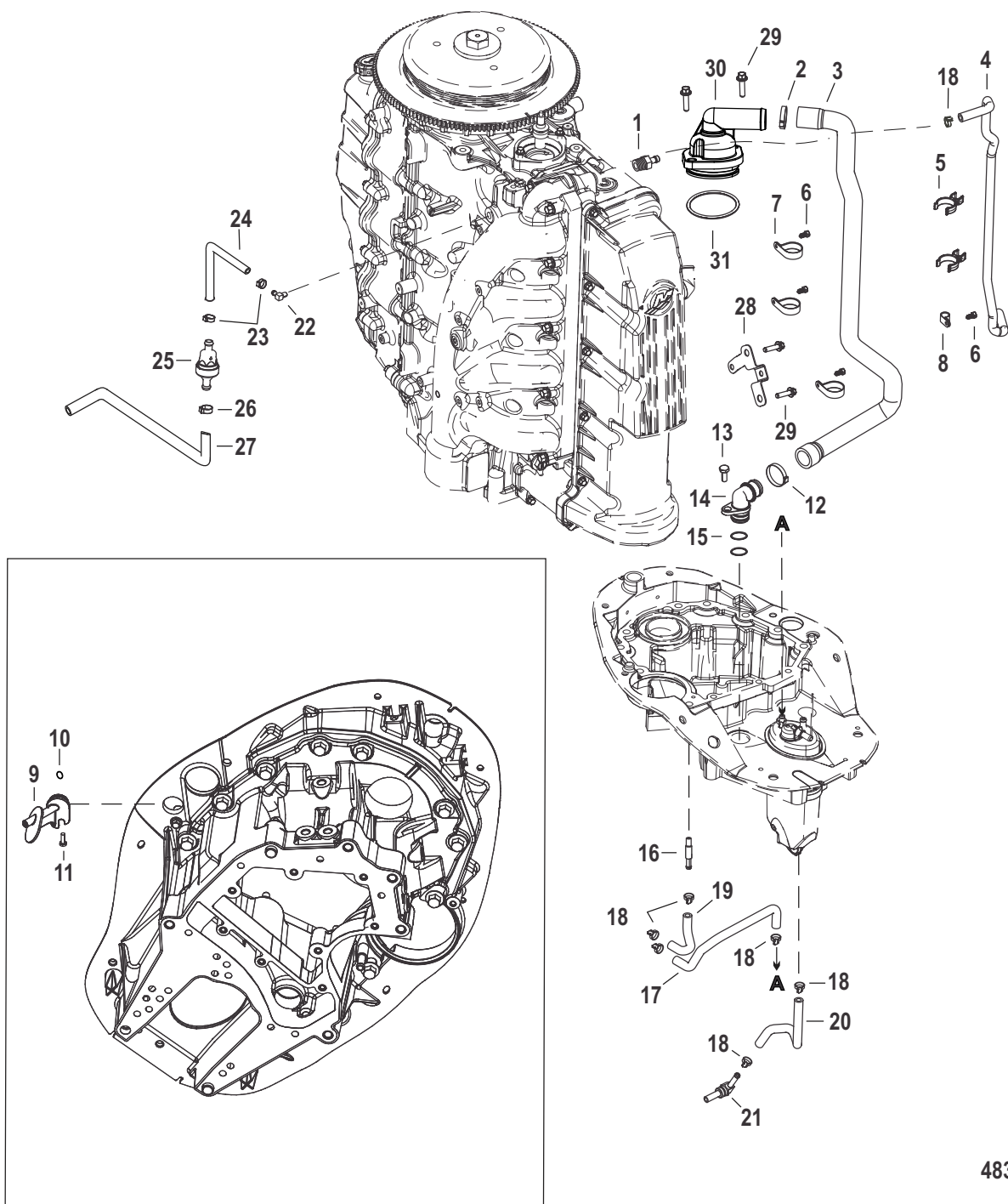


60905

Water Separating Fuel Filter Kit With WIF Sensor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0109543	FUEL FILTER KIT Remote Water Separating		1	
1	0000	8M0095674	BASE ASSEMBLY Fuel Filter		1	
2	0035	809096	FILTER Fuel-Water Separating Fuel Filter Assembly		1	
3	0000	8M0021044	BOWL		1	
4	0035	8M0103095	FILTER Fuel-Water Separating (11/16-16 Thread)		1	
5	0022	36373	PLUG (.375-18) Hex - Steel		2	
6	0022	8M0086290	CONNECTOR Barb		2	
7	0054	855697	CLAMP		2	
8	0000	8M0021043	SENSOR ASSEMBLY Fuel and Water		1	
9	0084	8M0060420	HARNESS 6 Pin		1	
10	0084	8M0060421	HARNESS Adapter		1	

Cooling



48373

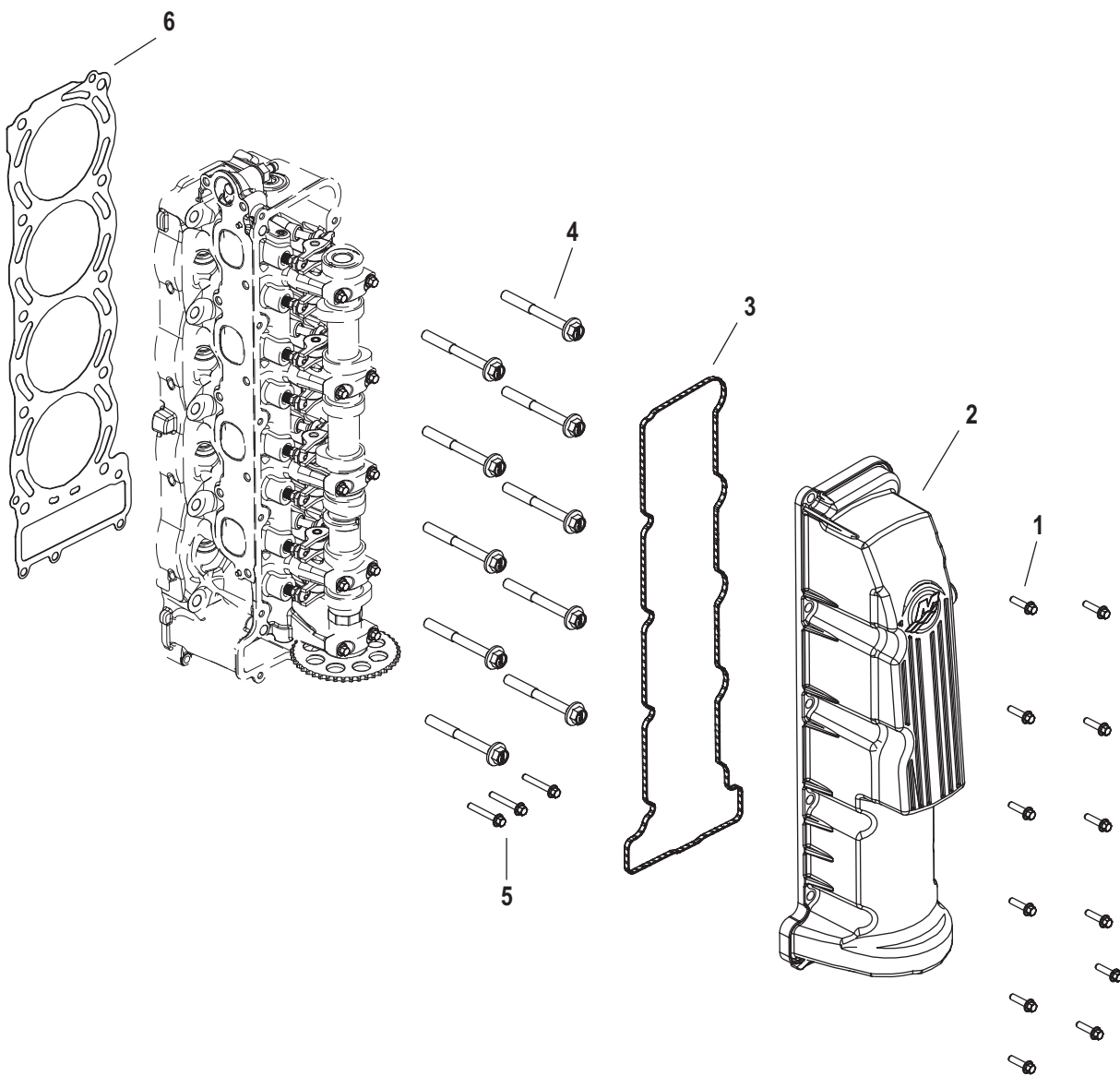
Cooling

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0022	8M0058214	FITTING Water Strainer		1	
2	0054	888988001	CLAMP (36.1 mm)		1	
3	0032	8M0028132	HOSE Thermostat		1	
4	0032	8M0028275	HOSE Tell Tale		1	
5	0054	892833	CLIP		2	
6	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		4	
7	0054	8M0035891	CLIP Hose		3	
8	0054	8M0037098	CLIP Hose		1	
9	0000	8M0057702	TELLTALE		1	
10	0025	38101	O-RING (.674 x .103)		1	
11	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
12	0054	888988011	CLAMP (38.1 MM)		1	
13	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		1	
14	0022	885518A02	FITTING ASSEMBLY		1	
15	0025	62701	O-RING		2	
16	0022	8M0038205	FITTING Straight		1	
17	0032	8M0028130	HOSE FSM, Water Inlet		1	
18	0054	816311T	TIE STRAP (8.00 Inches)		5	
19	0032	8M0035248	HOSE Drain		1	
20	0032	8M0045298	HOSE Sprayer		1	
21	0022	8M0050013	FITTING Exhaust Cooling		1	
22	0022	8M0035658	FITTING 90° with sealant		1	
23	0054	888988022	CLAMP		2	
24	0032	8M0057620	HOSE Flush		1	
25	0000	8M0001037	HOSE ASSEMBLY Flushing		1	
26	0054	888988028	CLAMP (16.2 mm)		1	
27	0032	8M0057599	TUBING (8 ID X 14 OD X 840 MM)		1	
28	0000	8M0048537	BRACKET Hose Clip		1	
29	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		4	
30	0000	892864T06	THERMOSTAT AND HOUSING ASSEMBLY Thermostat		1	
31	0025	8M0005958	O-RING		1	[1]

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Cylinder Head and Camshaft Cover



48374

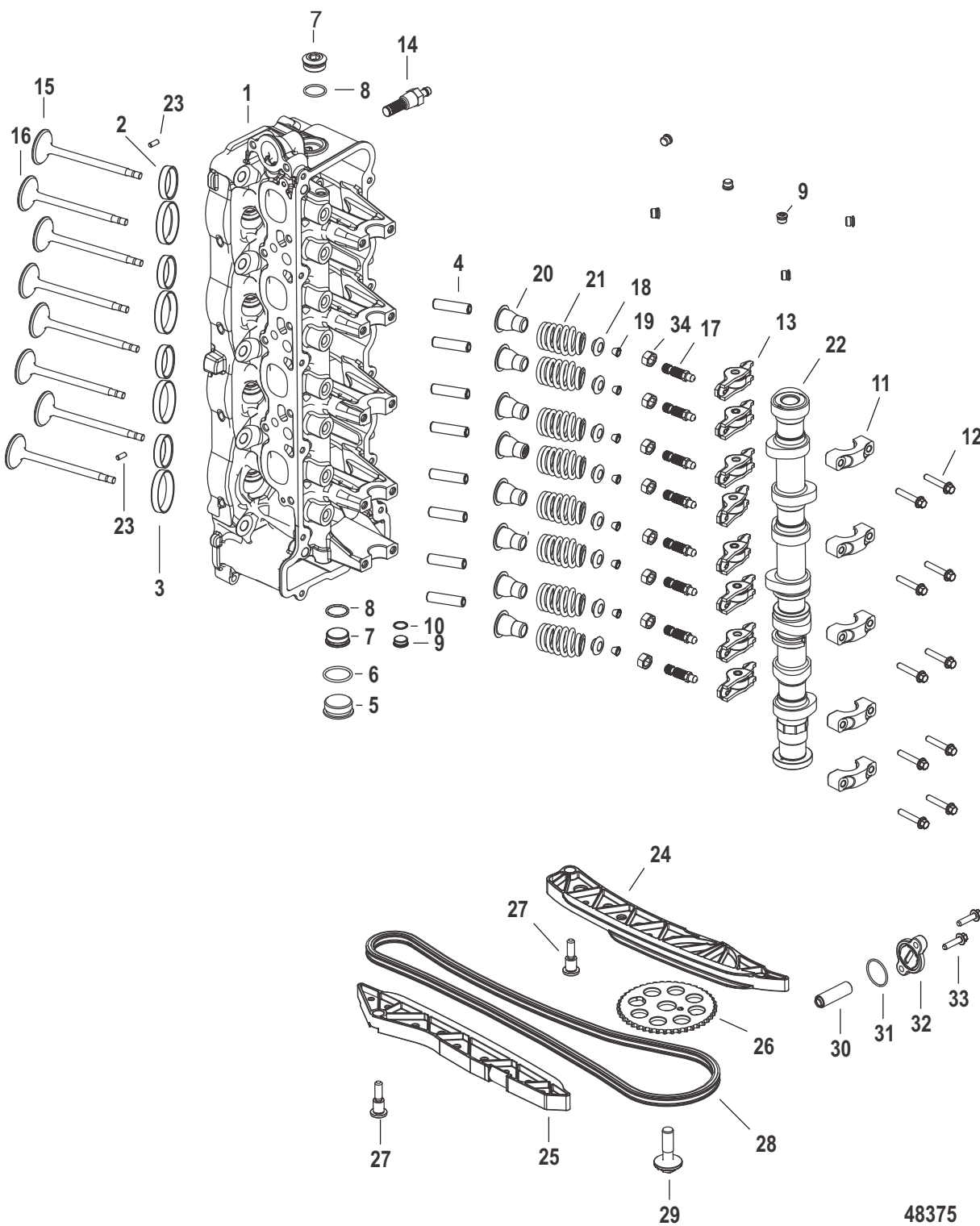
Cylinder Head and Camshaft Cover

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		12	
2	0000	8M0057659	CAMSHAFT COVER ASSY		1	
3	0000	8M0047831	SEAL Camshaft Cover		1	
4	0010	8M0045943	SCREW M10X1.50X95 HX FLG HD		10	
5	0010	88552540	SCREW (M6 x 40 MM) Stainless Steel		3	
6	0027	8M6000366	HEAD GASKET		1	[1]

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Cylinder Head and Camshaft



48375

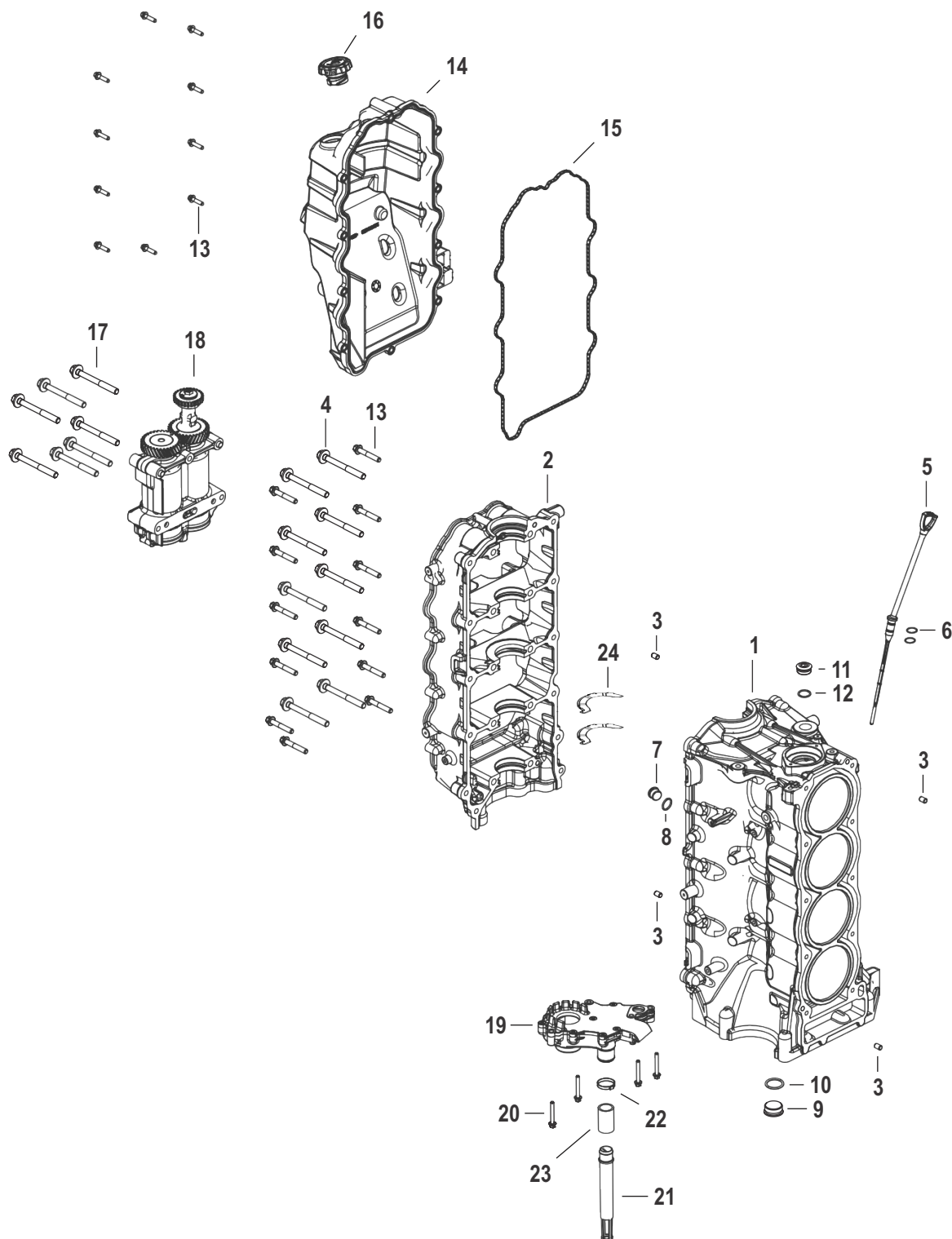
Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	8M0061026	CYLINDER HEAD ASSEMBLY	Non SeaPro	1	
-	0900	8M0098629	CYLINDER HEAD ASSEMBLY	SeaPro	1	
1	0000	8M0057648	CYLINDER HEAD Bare		1	
2	0000	8M0029981	VALVE SEAT Exhaust		4	
3	0000	8M0029982	VALVE SEAT Intake		4	
4	0000	8M0029980	VALVE GUIDE		8	
5	0019	8M0047997	PLUG (30 MM)		1	
6		NSS	NOT SOLD SEPARATE O-ring, M2.5 X 7		1	
7	0019	8M0047996	PLUG (24 MM)		2	
8		NSS	NOT SOLD SEPARATE O-ring, M2 X 21		2	
9	0019	8M0047992	PLUG (10 MM)		7	
10		NSS	NOT SOLD SEPARATE O-ring, M1.5 X 7		1	
11		NSS	NOT SOLD SEPARATE		4	
12	0010	892454035	BOLT (M6 x 36)		10	
13	0000	8M0032524	ROLLER FINGER FOLLOWER ASSY		1	
14	0022	8M0058214	FITTING Water Strainer		1	
15	0000	8M0057649	VALVE Exhaust	Non SeaPro	4	
15	0000	8M0098634	VALVE Exhaust	SeaPro	4	
16	0000	8M0057650	VALVE Intake	Non SeaPro	4	
16	0000	8M0098635	VALVE Intake	SeaPro	4	
17	0016	8M0047625	STUD Ball End M10 X 1		8	
18	0000	8M0037758	RETAINER Valve		8	
19	0028	8M0035317	KEY Valve Retainer	2 per valve	16	
20	0000	8M0057651	VALVE SEAL KIT		8	
21	0000	8M0045966	SPRING Valve		8	
22	0400	8M0057653	CAMSHAFT ASSEMBLY		1	
23	0017	85500	PIN Dowel (.187 x .530)		2	
24	0000	8M0035600	BLADE Timing Chain		1	
25	0000	8M0035484	GUIDE Fixed, Timing Chain		1	
26	0043	880550	SPROCKET		1	
27	0010	8M0033760	SCREW Shoulder, M8 X 1.25 MM		2	
28	0000	8M0057656	CHAIN Cam		1	
29	0010	8M0021532	SCREW (M12 x 40 MM) Left Hand Thread		1	
30	0000	8M0057657	TENSIONER ASSEMBLY Timing Chain		1	
31	0025	898836	O-RING Brown		1	[1]
32	1100	8M0047712	END CAP Cam Tensioner		1	
33	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
34	0011	8M0047686	NUT M10 X 1		8	

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Cylinder Block



48376

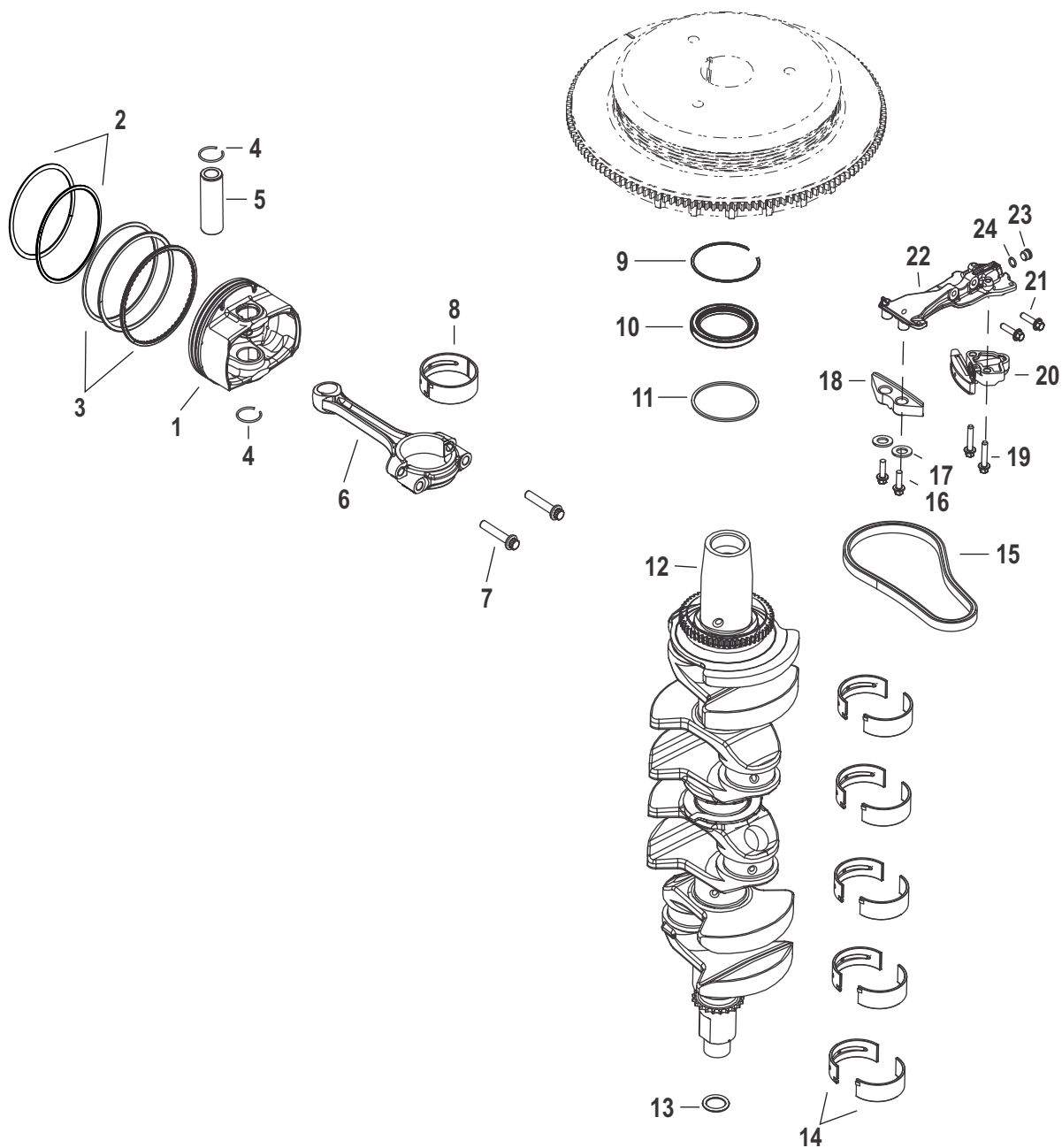
Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	8M0057642	CYLINDER BLOCK ASSY		1	
2		NSS	NOT SOLD SEPARATE Bedplate		1	
3	0017	893540	PIN Dowel, 8x12 long		4	
4	0010	8M0045943	SCREW M10X1.50X95 HX FLG HD		10	
5	0000	8M0057644	DIPSTICK ASSEMBLY		1	
6	0025	8M0048519	O-RING 012, Viton		2	
7	0019	8M0047995	PLUG (18 MM)		1	
8		NSS	NOT SOLD SEPARATE O-ring, M2 X 15		1	
9	0019	8M0047997	PLUG (30 MM)		1	
10		NSS	NOT SOLD SEPARATE O-ring, M2.5 X 27		1	
11	0019	8M0047996	PLUG (24 MM)		1	
12		NSS	NOT SOLD SEPARATE O-ring, M2 X 21		1	
13	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		A/R	
14	0000	8M0057645	CRANKCASE COVER		1	
15	0000	8M0047548	SEAL Crankcase Cover		1	
16	0000	8M0045794	CAP		1	
17	0010	8M0045964	SCREW (M8 X 1.25 X 95)		7	
18	0000	8M0057670	BALANCE SHAFT ASSEMBLY		1	
19	0000	8M0057658	OIL PUMP ASSEMBLY		1	
20	0010	88552545	SCREW (M6 x 45 MM) Stainless Steel		4	
-	0000	8M0055655	OIL PICK UP ASSEMBLY		1	
21	0000	8M0048484	OIL PICKUP TUBE ASSEMBLY		1	
22	0054	8M6000385	CLAMP (39.6 MM)		1	
23	0032	8M0055656	HOSE Oil Pickup		1	
24	0012	8M0043913	THRUST WASHER		2	
-	0027	8M0057763	GASKET SET Powerhead		1	
-	0061	8M0057641	LONG BLOCK ASSEMBLY		1	[1]
-	0061	8M0061498	SHORT BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - Alternate part numbers:
8M0057641QS
8M0070524Reman

Crankshaft, Pistons and Connecting Rods

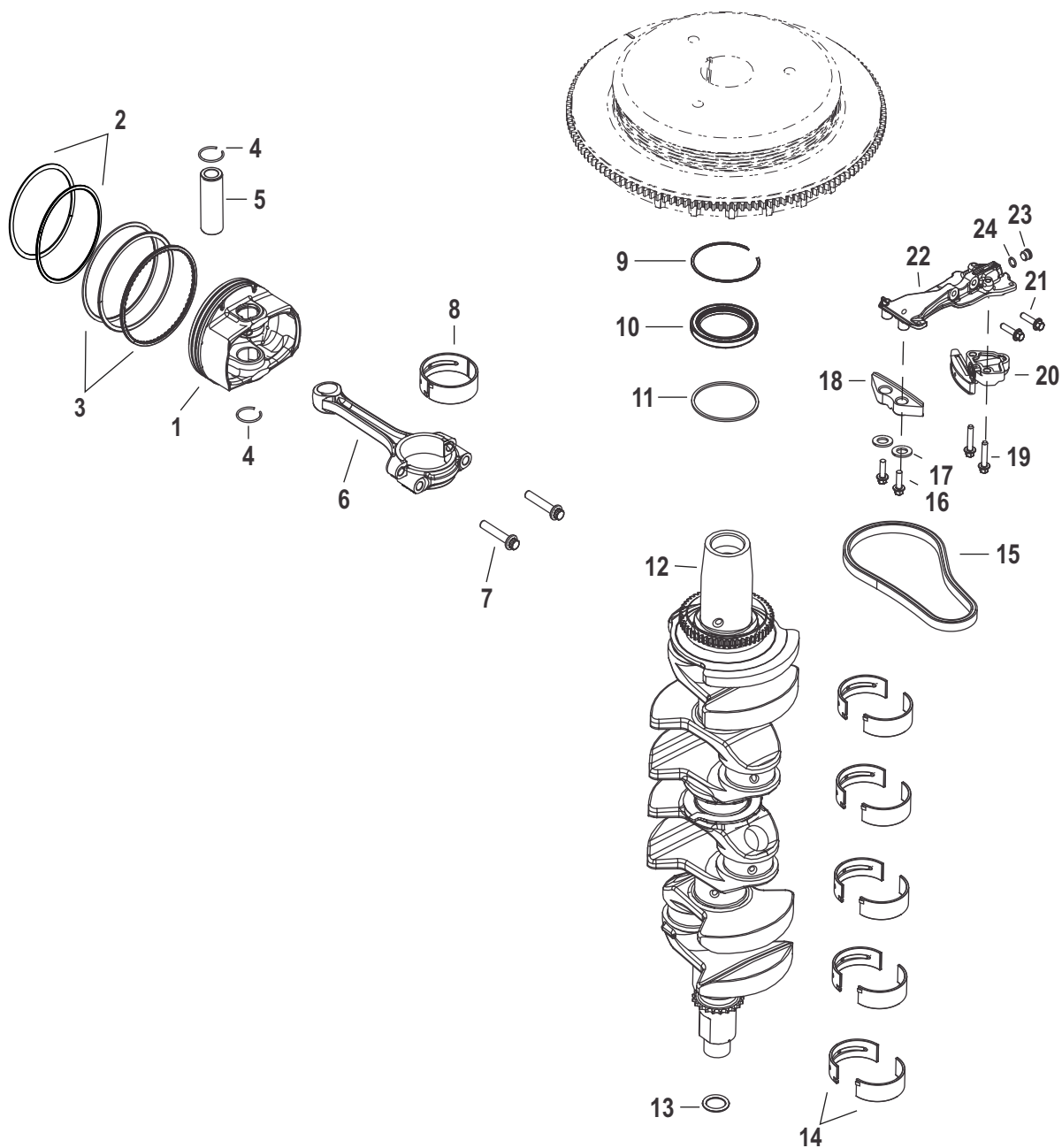


48377

Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0700	8M0057661	PISTON ASSEMBLY	[2B038048] & Below	4	
1	0700	8M0098836	PISTON ASSEMBLY	[2B038049] & Up	4	
1	0700	8M0166302	PISTON ASSEMBLY Oversized .02		4	
1	0700	8M0166303	PISTON ASSEMBLY Oversized .03		4	
2	0039	8M0084139	PISTON RING SET	[2B038048] & Below	4	
2	0039	8M0098837	PISTON RING SET	[2B038049] & Up	4	
2	0039	8M0166306	PISTON RING SET Oversized .02		4	
2		8M0166307	PISTON RING SET Oversized .03		4	
3		NSS	NOT SOLD SEPARATE OIL RING ASSEMBLY		4	
4		8M0057629	CIRCLIP Piston	[2B038048] & Below	8	
4	0040	881184	CIRCLIP	[2B038049] & Up	8	
5		NSS	NOT SOLD SEPARATE Wrist pin		4	
6	0600	8M0057663	CONNECTING ROD ASSEMBLY		4	
7	0010	8M0046300	BOLT Rod		8	
8	0023	8M0057664	BEARING Connecting Rod, Orange		AR	
8	0023	8M0057691	BEARING Connecting Rod, White		AR	
8	0023	8M0057692	BEARING Connecting Rod, Navy Blue		AR	
9	0053	8M0035288	RETAINING RING		1	
10	0026	8M0035127	SEAL Top main brg flywheel end		1	[1]
11	0023	8M0036025	SPACER		1	
12	0400	8M0057666	CRANKSHAFT ASSY		1	
13	0025	8M0034912	O-RING 3.78 X 21.32		1	[1]
14	0023	8M0057665	BEARING SET Main, Orange	[2B203613] & Below	AR	
14	0023	8M0109951	BEARING SET Main, Orange	[2B203614] & Up	AR	
14	0023	8M0057681	BEARING SET Main, White	[2B203613] & Below	AR	
14	0023	8M0109950	BEARING SET Main, White	[2B203614] & Up	AR	
14	0023	8M0057683	BEARING SET Main, Blue	[2B203613] & Below	AR	
14	0023	8M0109949	BEARING SET Main, Blue	[2B203614] & Up	AR	
14	0023	8M0057689	BEARING SET Main, Green	[2B203613] & Below	AR	
14	0023	8M0109953	BEARING SET Main, Green	[2B203614] & Up	AR	
15	0000	8M0057669	CHAIN Balance Shaft		1	
16	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
17	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
18	0000	8M0056226	BALANCE SHAFT Vespel		1	
19	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		2	
20	0000	8M0057672	HYDRAULIC TENSIONER ASSY Vespel		1	
21	0010	8M0058350	SCREW M6X1X25		2	
22	0000	8M0056539	TENSIONER BRACKET Hydraulic		1	
23	0019	8M0047992	PLUG (10 MM)		1	
24		NSS	NOT SOLD SEPARATE O-ring, M1.5 X 7		1	

Crankshaft, Pistons and Connecting Rods



48377

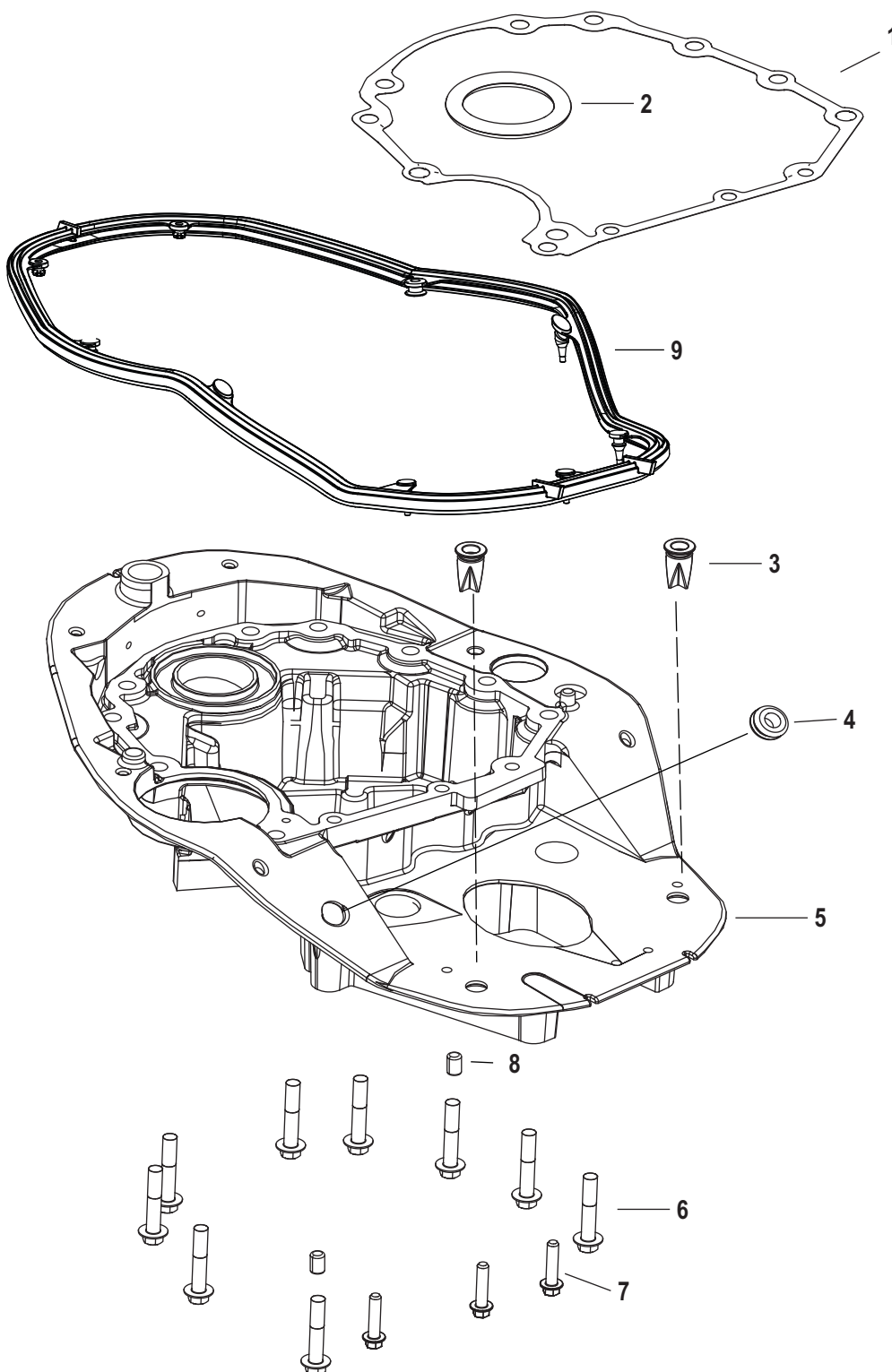
Cat.# 90-8M0060852

Crankshaft, Pistons and Connecting Rods

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Adapter Plate



48379

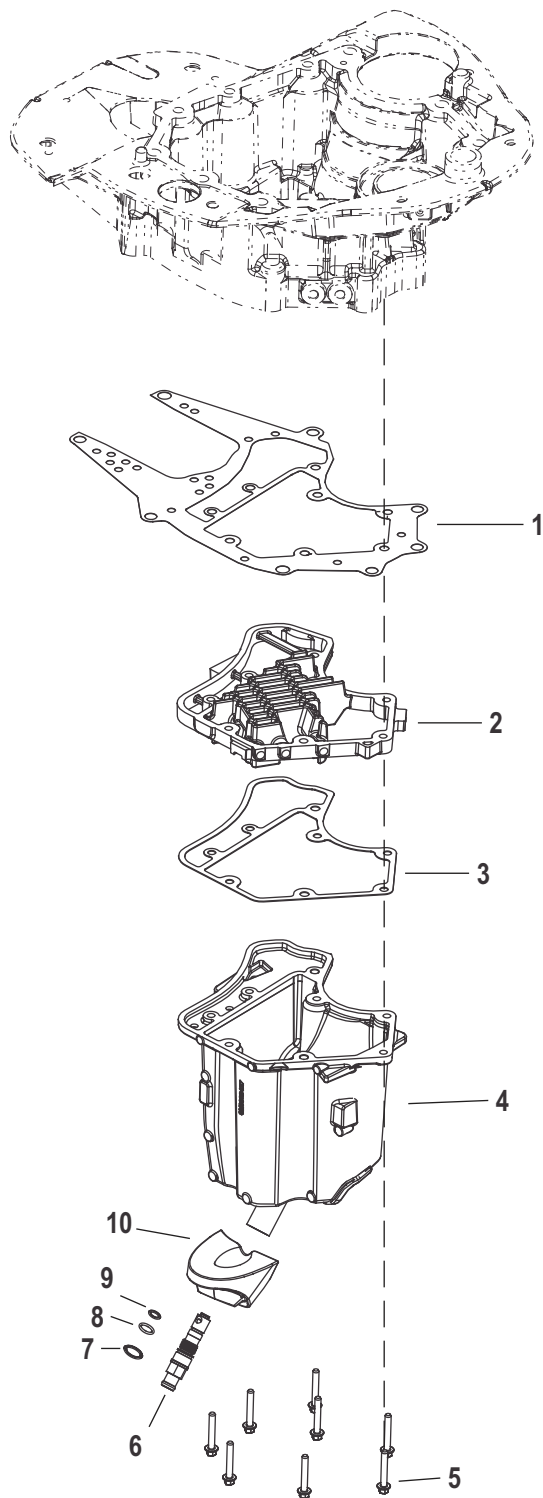
Adapter Plate

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0027	8M0057703	GASKET Adapter Plate/Block		1	[1]
2	0025	8M0056667	O-RING (M10.85 X 58.9)		1	[1]
3	0000	8M0038275	DRAIN Cowl		2	
4	0025	840404	GROMMET		1	
5	0000	8M0057701	ADAPTER PLATE		1	
6	0010	8M0047948	SCREW (M10 X 1.5 X 60)		9	
7	0010	88552640	SCREW (M8 x 40)		3	
8	0017	821327	PIN Dowel		2	
9	0000	8M0044025	SEAL Adapter Plate		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Oil Sump

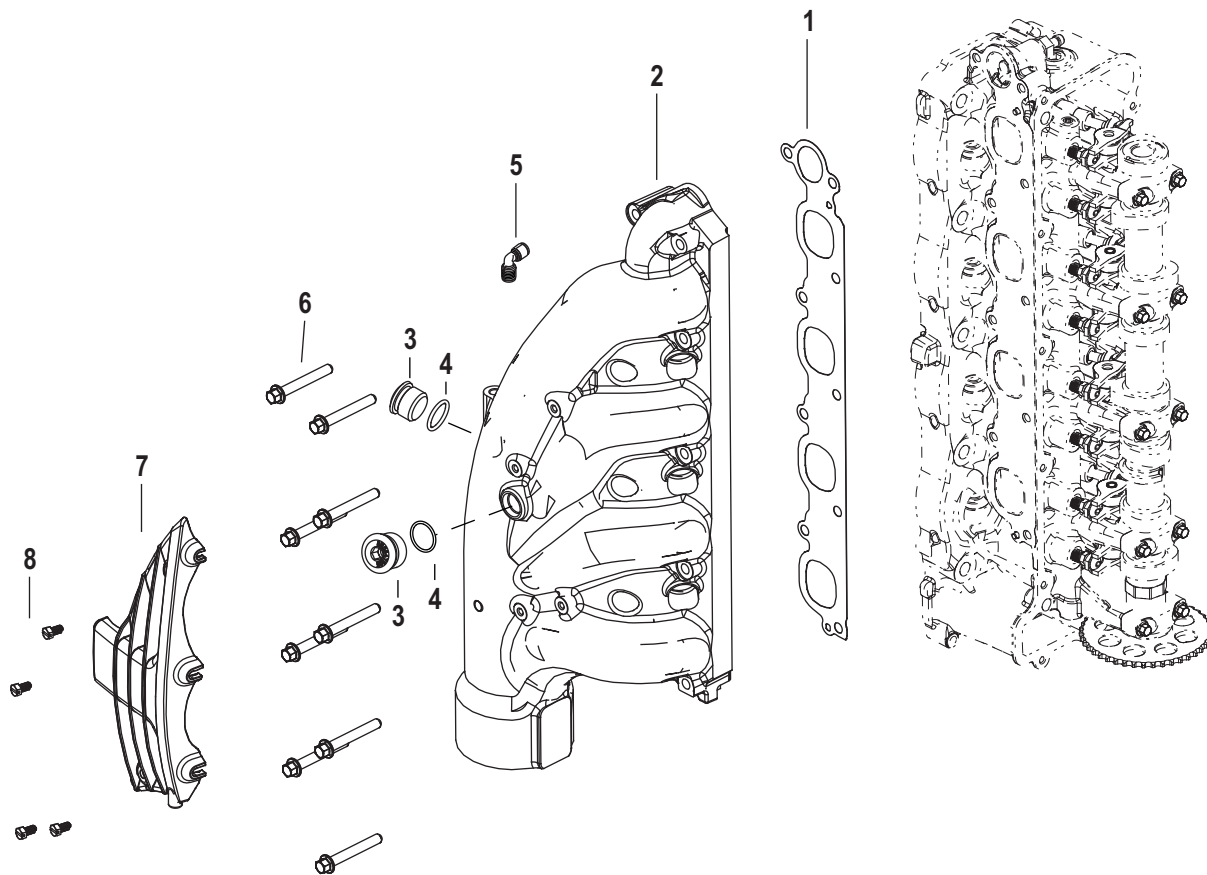


48380

Oil Sump

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0027	8M0038753	GASKET DSH/ADP Plate		1	
2	0000	8M0057714	OIL COOLER		1	
3	0027	8M0046588	GASKET Cooler to Sump		1	
4	0000	8M0038428	OIL SUMP		1	
5	0010	88552540	SCREW (M6 x 40 MM) Stainless Steel		8	
6	0019	8M0045813	OIL PLUG ASSEMBLY		1	
7	0025	85045	O-RING (.551 x .070)		1	
8	0025	62706	O-RING (.426 x .070)		1	
9	0025	8M0036228	O-RING (8.1 X 1.6)		1	
10	0000	8M0034754	SEAL Oil Tank		1	

Exhaust Manifold



48381

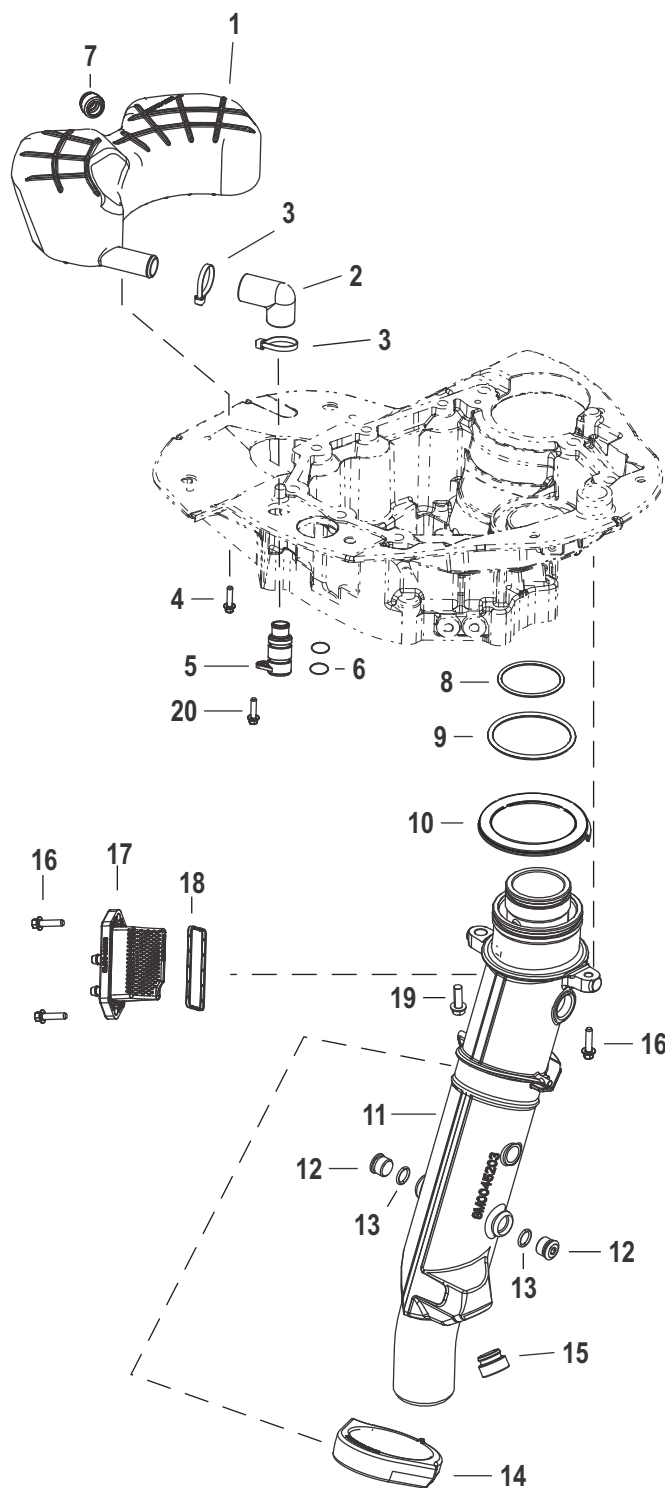
Exhaust Manifold

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0027	8M6000365	GASKET Exhaust Manifold		1	[1]
2	0000	8M0064986	EXHAUST MANIFOLD ASSEMBLY		1	
3	0019	8M0047995	PLUG (18 MM)		2	
4		NSS	NOT SOLD SEPARATE O-ring, M2 X 15		1	
5	0022	8M0035658	FITTING 90° with sealant		1	
6	0010	88552660	SCREW (M8 x 60)		9	
7	0000	8M0050772	COVER High Tension Lead		1	
8	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		4	

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Exhaust



48382

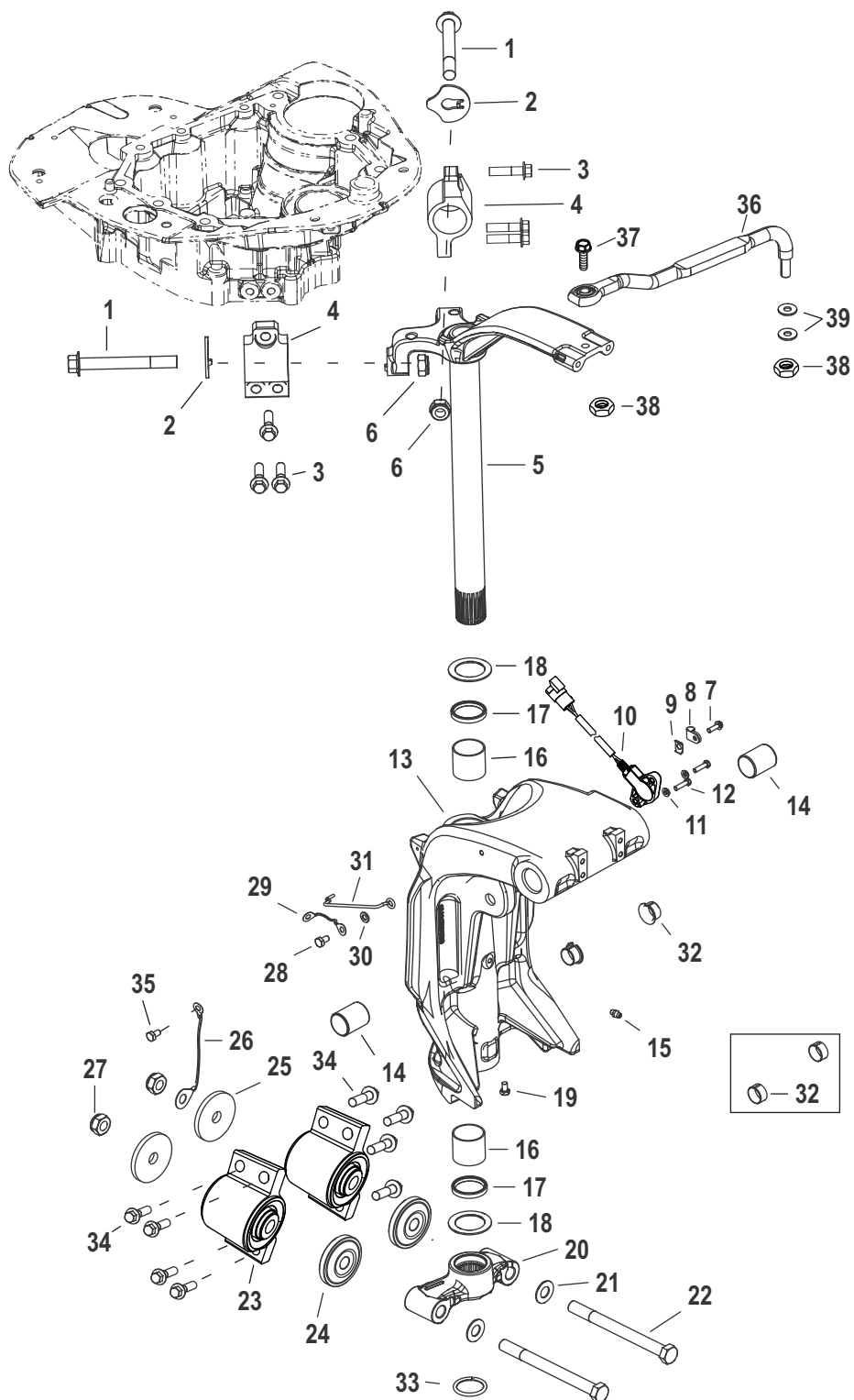
Exhaust

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0042	8M0057720	MUFFLER Idle Relief		1	
2	0000	8M0041811	ELBOW Muffler, Idle Relief		1	
3	0054	8M0065660	CLAMP		2	
4	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
-	0000	8M0054073	IDLE RELIEF TUBE ASSEMBLY		1	
5	0000	8M0053504	TUBE- IDLE RELIEF ADP Exit		1	
6	0025	90196	O-RING (.921 x .139)		2	[1]
7	0025	8M0052942	GROMMET Tailpipe		1	
8	0025	8M0033321	O-RING (-228, D2.234 X D.139)		1	[1]
9	0025	35029	O-RING (78.97 X 3.53 MM)		1	[1]
10	0000	8M0043453	SEAL Flange Exhaust Pipe		1	
11	0000	8M0057718	EXHAUST PIPE ASSY		1	
12	0019	8M0047995	PLUG (18 MM)		2	
13		NSS	NOT SOLD SEPARATE O-ring, M2 X 15		2	
14	0000	8M0036226	SEAL Exhaust Pipe		1	
15	0000	8M0034043	GROMMET Water Tube		1	
16	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
17	0000	8M0042150	STRAINER ASSEMBLY		1	
18	0000	8M0043365	SEAL Strainer		1	[1]
19	0010	8M0047948	SCREW (M10 X 1.5 X 60)		1	
20	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD GASKET KIT 8M0057763

Swivel Bracket and Swivel Pin Non SeaPro



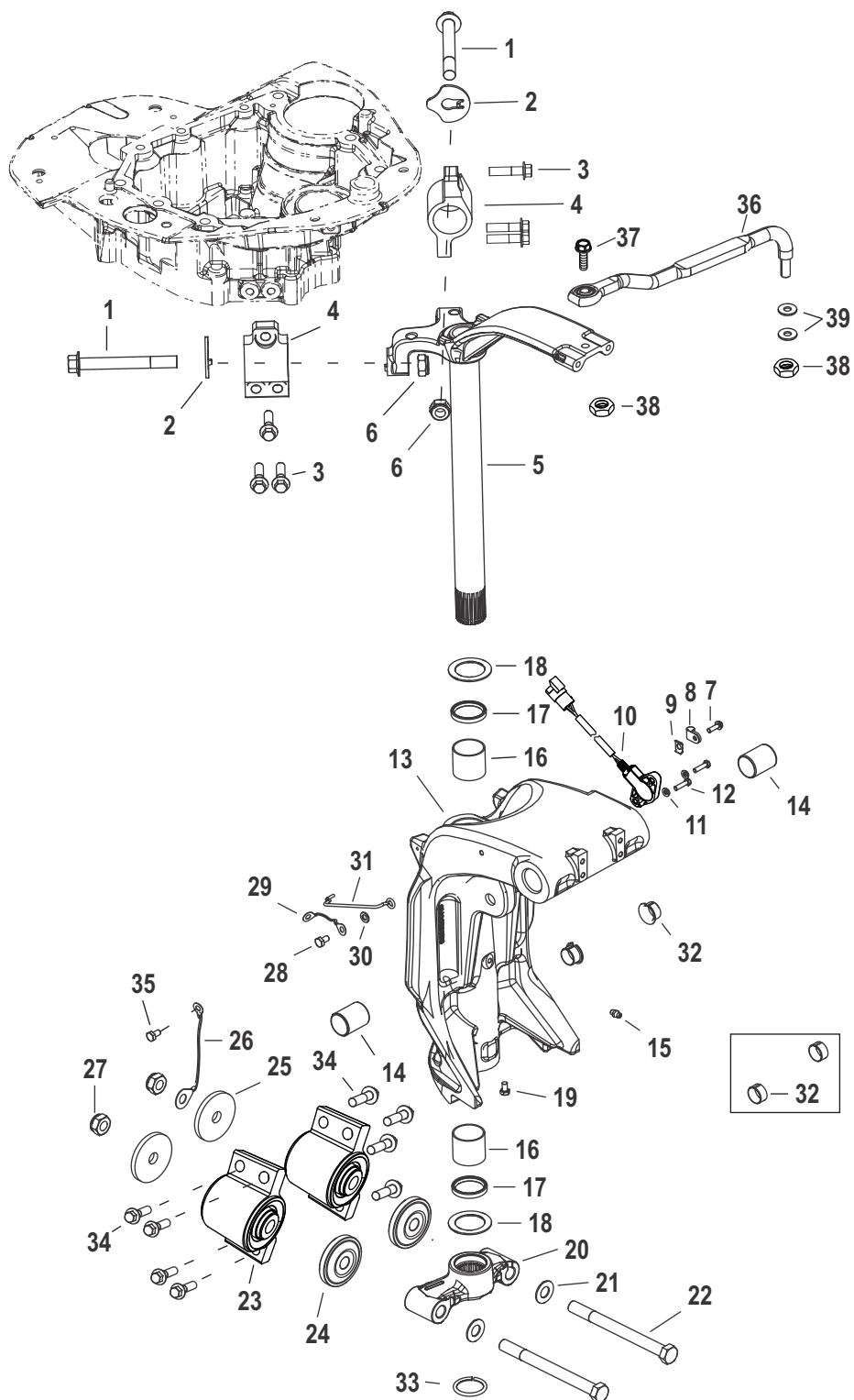
48383

Swivel Bracket and Swivel Pin Non SeaPro

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0045781	SCREW M14x2.0-115 HX FLG HD		2	
2	0012	8M0052629	WASHER Upper Mount Snubber		2	
2	0010	8M0065195	SCREW (M14x2x115) Hex Flange		2	[1]
3	0010	8M0047986	SCREW (M10X1.5X40) Hex Flange		6	
3	0010	8M0069689	SCREW (M10x1.5x40) Hex Flange		6	[1]
4	0000	8M0057723	MOUNT Upper		2	
4		NSS	NOT SOLD SEPARATE Extreme Duty Mounts	(Only available as part of extreme duty mount kit 8M0081029)	1	[1]
5	0000	8M0057743	STEERING TUBE ASSEMBLY		1	
6	0011	896602	NUT (M14)		2	
7	0010	847401	SCREW (#10-24 x .380)		1	
8	0054	24836	CLIP		1	
9	0000	8M0056607	C-WASHER		1	
10	0000	8M0052523	TRIM SENSOR ASSEMBLY		1	
11	0012	89302	WASHER (.203 x .406 x .040)		2	
12	0010	852368	SCREW (#10-24 x .750)		2	
13	1400	8M0057751	SWIVEL BRACKET ASSEMBLY		1	
14	0023	8M0059091	BEARING Tilt pin 26.38IDX42LG		2	
15	0022	74036	FITTING Grease		1	
16	0023	8M0034861	BUSHING Swivel Tube Pivot		2	
17	0026	8M0034870	SEAL Swivel Tube		2	
18	0012	816432	THRUST WASHER		2	
19	0010	4000325	SCREW (M6 x 8)		1	
20	0000	8M0057726	YOKE Bottom		1	
21	0012	825190	WASHER		2	
22	0010	8M0045787	SCREW M14X2.00 X 155 HEX FLG HD		2	
22	0010	8M0069492	BOLT (M14x2x155) Hex Flange		2	[1]
23	0000	8M0057725	LOWER MOUNT ASSEMBLY		2	
23		NSS	NOT SOLD SEPARATE Extreme Duty Lower Mounts	(Only available as part of extreme duty mount kit 8M0081029)	2	[1]
24	0012	8M0052453	WASHER Lower Mount Snubber		2	
25	0012	8M0045788	WASHER Lower Mount Snubber 14.4ID		2	
25	0012	8M0069499	WASHER		2	[1]
26	0000	8M0062746	CABLE ASSEMBLY		1	
27	0011	896602	NUT (M14)		2	
28	0010	4000326	SCREW (M6 x 12)		1	
29	0000	8M0050046	CABLE ASSEMBLY		1	
30	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
31	0000	8M0049816	RETAINER Trim Lead		1	
32	0023	8M0032692	FLANGED JOURNAL BEARING	[2B063781] & Below	2	
32	0023	8M0081024	SPLIT JOURNAL BEARING	[2B063782] & Up	2	[1]
33	0053	67684	RING Retaining		1	
34	0010	8M0047986	SCREW (M10X1.5X40) Hex Flange		8	

Swivel Bracket and Swivel Pin Non SeaPro

Swivel Bracket and Swivel Pin Non SeaPro



48383

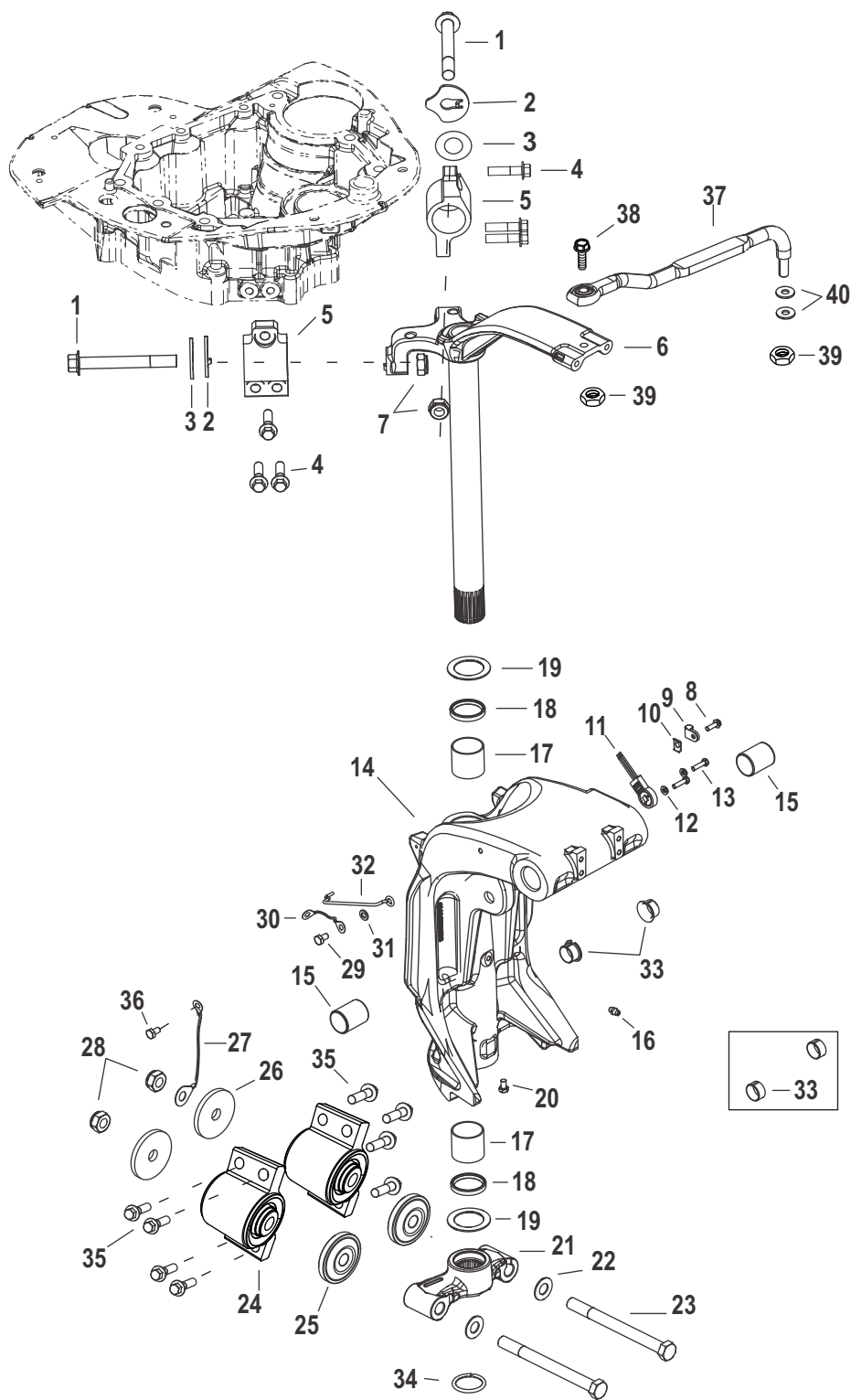
Swivel Bracket and Swivel Pin Non SeaPro

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0010	8M0069689	SCREW (M10x1.5x40) Hex Flange		8	[1]
35	0010	4010610	SCREW (M6 x 10) Stainless Steel		1	
36	0000	92876A12	LINK ROD ASSEMBLY		1	
37	0010	849838	SCREW (.375-24 x 1.250)		1	
38	0011	8M0042636	NUT (.375-24) Brass		2	
39	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
-	0000	8M0081029	KIT Extreme Duty Mount		1	

PART NOTES:

[1] - COMPONENT OF EXTREME DUTY MOUNT KIT 8M0081029

Swivel Bracket and Swivel Pin SeaPro

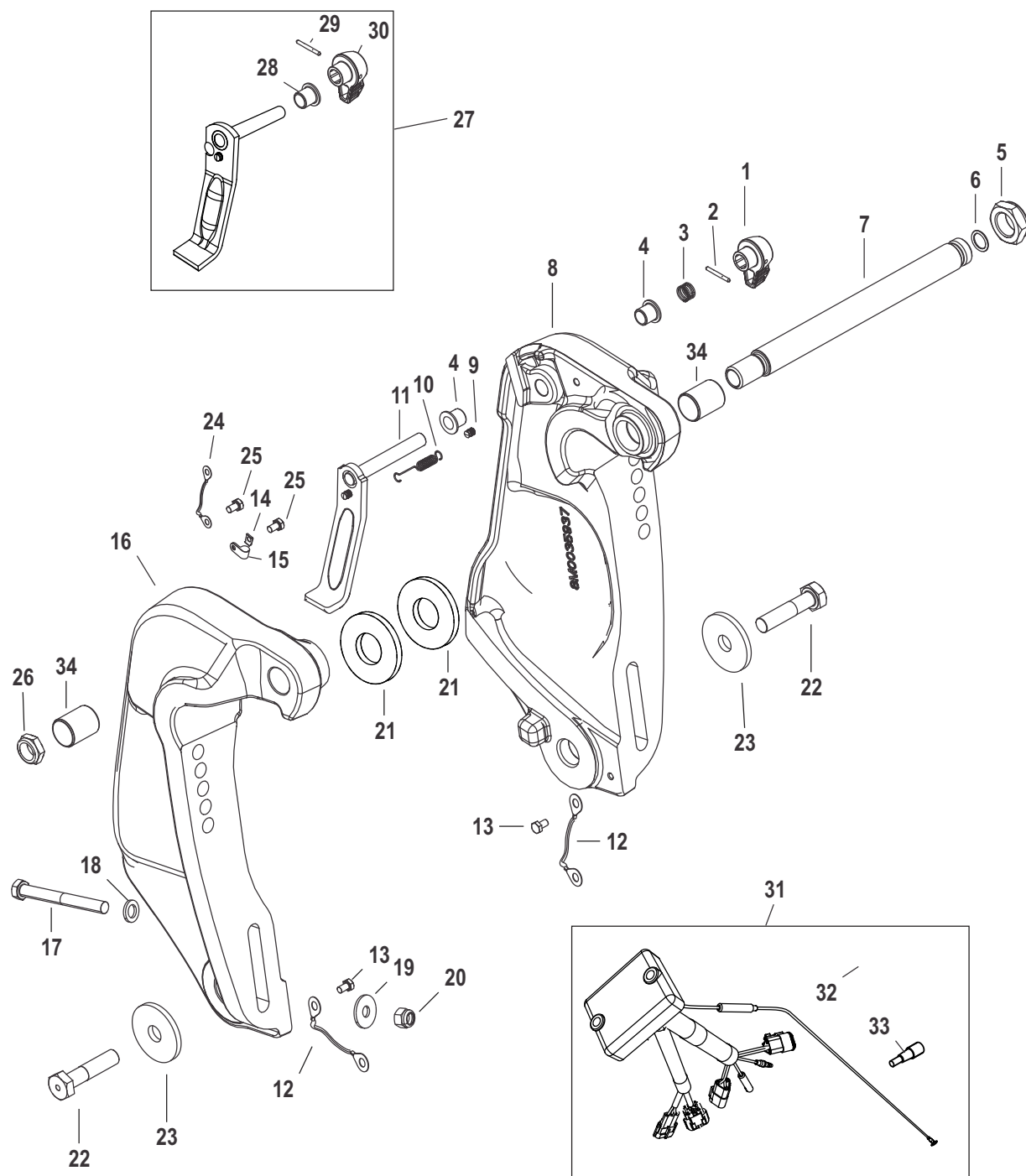


57458

Swivel Bracket and Swivel Pin SeaPro

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0010	8M0065195	SCREW (M14x2x115) Hex Flange		2	
2	0012	8M0052629	WASHER Upper Mount Snubber		2	
3	0012	8M0096222	WASHER UPPER MOUNT	SeaPro	2	
4	0010	8M0047986	SCREW (M10X1.5X40) Hex Flange		6	
5	0000	8M0096244	MOUNTS - UPPER	SeaPro	2	
6	0000	8M0057743	STEERING TUBE ASSEMBLY		1	
7	0011	896602	NUT (M14)		2	
8	0010	847401	SCREW (#10-24 x .380)		1	
9	0054	24836	CLIP		1	
10	0000	8M0056607	C-WASHER		1	
11	0000	8M0052523	TRIM SENSOR ASSEMBLY		1	
12	0012	89302	WASHER (.203 x .406 x .040)		2	
13	0010	852368	SCREW (#10-24 x .750)		2	
14	1400	8M0057751	SWIVEL BRACKET ASSEMBLY		1	
15	0023	8M0059091	BEARING Tilt pin 26.38IDx42LG		2	
16	0022	74036	FITTING Grease		1	
17	0023	8M0034861	BUSHING Swivel Tube Pivot		2	
18	0026	8M0034870	SEAL Swivel Tube		2	
19	0012	816432	THRUST WASHER		2	
20	0010	4000325	SCREW (M6 x 8)		1	
21	0000	8M0057726	YOKE Bottom		1	
22	0012	825190	WASHER		2	
23	0010	8M0045787	SCREW M14X2.00 X 155 HEX FLG HD		2	
24	0000	8M0057725	LOWER MOUNT ASSEMBLY		2	
25	0012	8M0052453	WASHER Lower Mount Snubber		2	
26	0012	8M0045788	WASHER Lower Mount Snubber 14.4ID Lower Mount Snubber		2	
27	0000	8M0062746	CABLE ASSEMBLY		1	
28	0011	896602	NUT (M14)		2	
29	0010	4000326	SCREW (M6 x 12)		1	
30	0000	8M0050046	CABLE ASSEMBLY		1	
31	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
32	0000	8M0049816	RETAINER Trim Lead		1	
33	0023	8M0081024	SPLIT JOURNAL BEARING		2	
34	0053	67684	RING Retaining		1	
35	0010	8M0047986	SCREW (M10X1.5X40) Hex Flange		8	
36	0010	4010610	SCREW (M6 x 10) Stainless Steel		1	
37	0000	92876A12	LINK ROD ASSEMBLY		1	
38	0010	849838	SCREW (.375-24 x 1.250)		1	
39	0011	8M0042636	NUT (.375-24) Brass		2	
40	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	

Transom Bracket

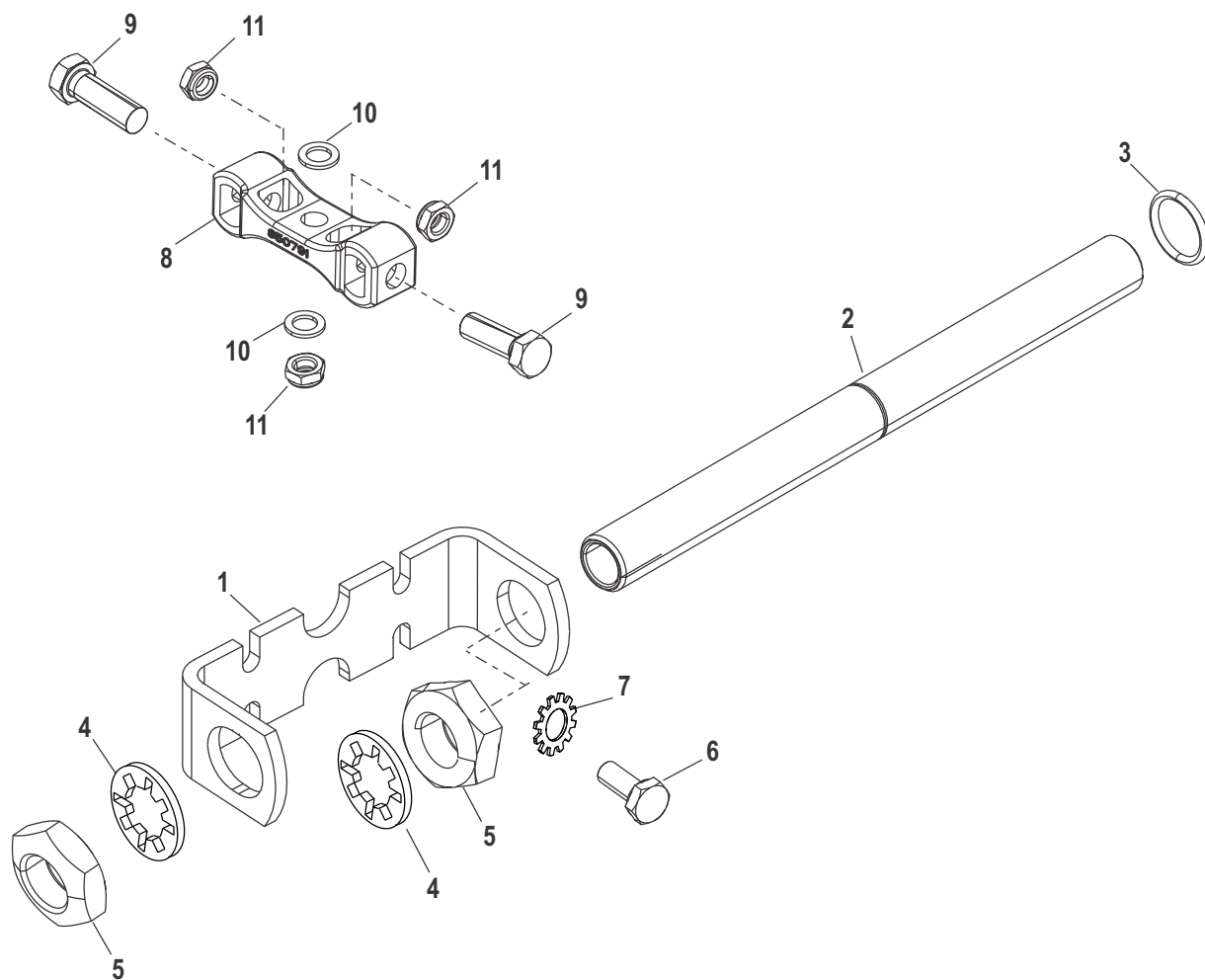


48384

Transom Bracket

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0007470	KNOB		1	
2	0017	8M0021914	PIN (.125 x 30 mm)		1	
3	0024	830900	SPRING Compression		1	
4	0023	8M0054598	BEARING Tilt Lock .05 inch ID FLG		2	
5	0011	826135	NUT (1.00-14) Nylon Insert		1	
6	0025	45711	O-RING (.612 x .103)		1	
7	0000	826125A1	TILT TUBE		1	
8	1400	8M0057721	TRANSOM BRACKET Port, Painted		1	
9	0017	893709	PIN		1	
10	0024	830899	SPRING Tension		1	
11	0000	8M0034841	LEVER ASSY Tilt Lock		1	
12	0000	8M0062746	CABLE ASSEMBLY		2	
13	0010	4000325	SCREW (M6 x 8)		2	
14	0000	8M0056607	C-WASHER		1	
15	0054	8M0051768	CLAMP Cable .375		1	
16	1400	8M0061365	BRACKET Transom STBD, paint		1	
17	0010	8M0071543	SCREW (.500-20 x 5.00 HX HD)		2	
18	0012	54012	WASHER (.530 x .870 x .105) Stainless Steel		4	
19	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		2	
20	0011	82671117	NUT (.500-20)		1	
21	0012	8M0057591	WASHER Thrust		2	
22	0010	8M0041013	SCREW M8X1.25 HEX HD		2	
23	0012	8M0054606	WASHER Flat 31.69 OD X 9.01 ID X 3.048 THK		2	
24	0000	8M0050046	CABLE ASSEMBLY		1	
25	0010	4010610	SCREW (M6 x 10) Stainless Steel		1	
26	0011	826164	NUT (.875-14)		1	
27	0000	8M0072610	TILT LOCK LEVER KIT-F150 (L) (XL) (CXL)		1	
28	0023	8M0054598	BEARING Tilt Lock .05 inch ID FLG		1	
29	0017	8M0021914	PIN (.125 x 30 mm)		1	
30	0000	8M0007470	KNOB		1	
31	0000	8M0059532	TRIM LIMIT MODULE		1	
32	0054	816311T	TIE STRAP (8.00 Inches)		1	
33	0000	13541	PLUG Male		1	
34	0023	8M0059091	BEARING Tilt pin 26.38IDx42LG		2	

Dual Cable Attaching Kit

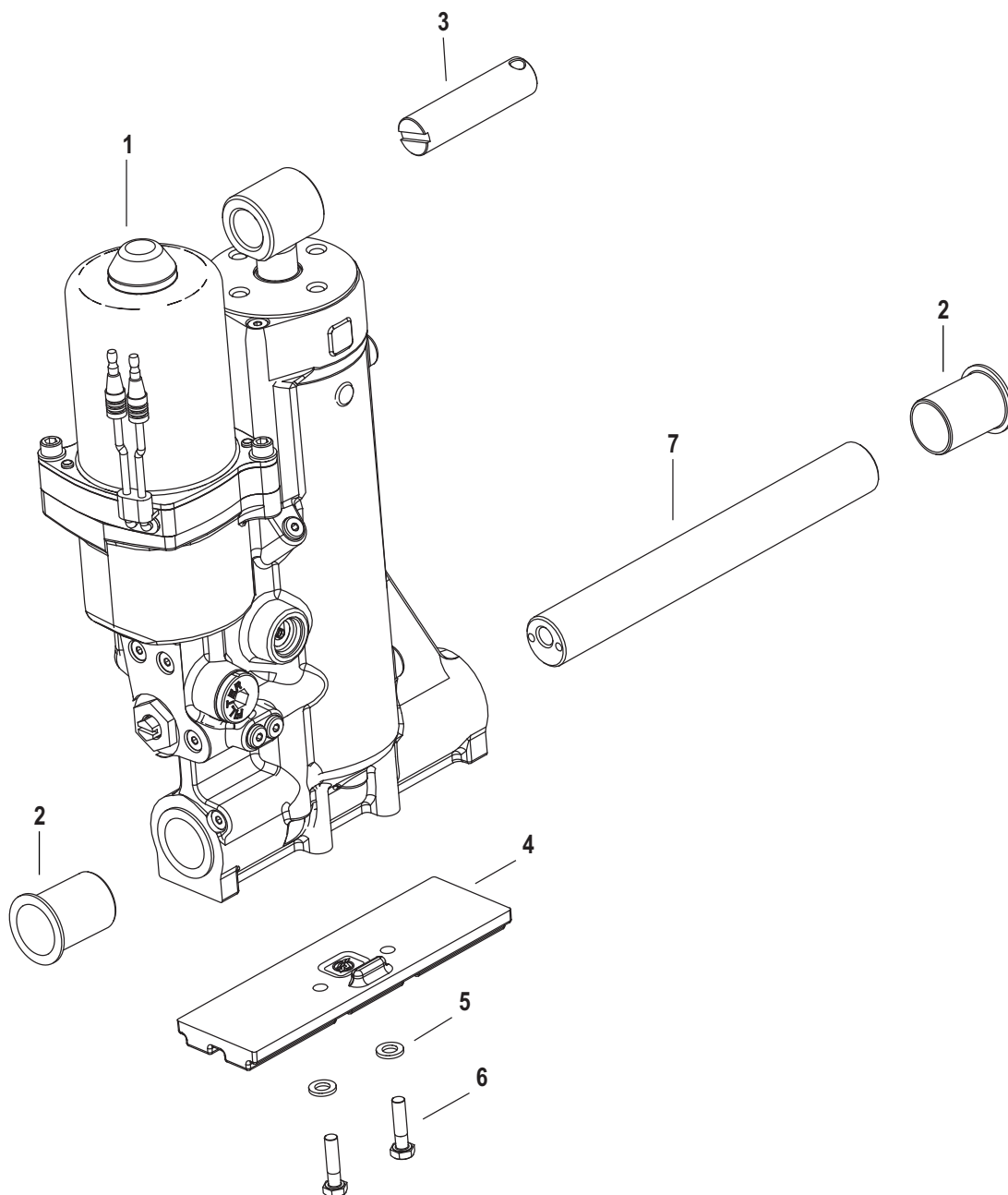


1529

Dual Cable Attaching Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	92876A8	ATTACHING KIT Steering		1	
1	0000	41055A1	BRACKET ASSEMBLY		1	
2	0000	715651	TUBE Steering Cable		1	
3	0025	48462	O-RING (.614 x .070)		1	
4	0013	821203	LOCKWASHER		2	
5	0011	8M0041651	NUT (.875-14)		2	
6	0010	38601	SCREW (.250-28 x 1.250)		4	
7	0013	78968	LOCKWASHER Internal (.250)		4	
8	0000	850791T	COUPLER		1	
9	0010	73732	SCREW (.375-24 x 1.120)		2	
10	0012	37828	WASHER (.390 x .625 x .062) Stainless Steel		2	
11	0011	8M0042636	NUT (.375-24) Brass		3	

Power Trim Assembly

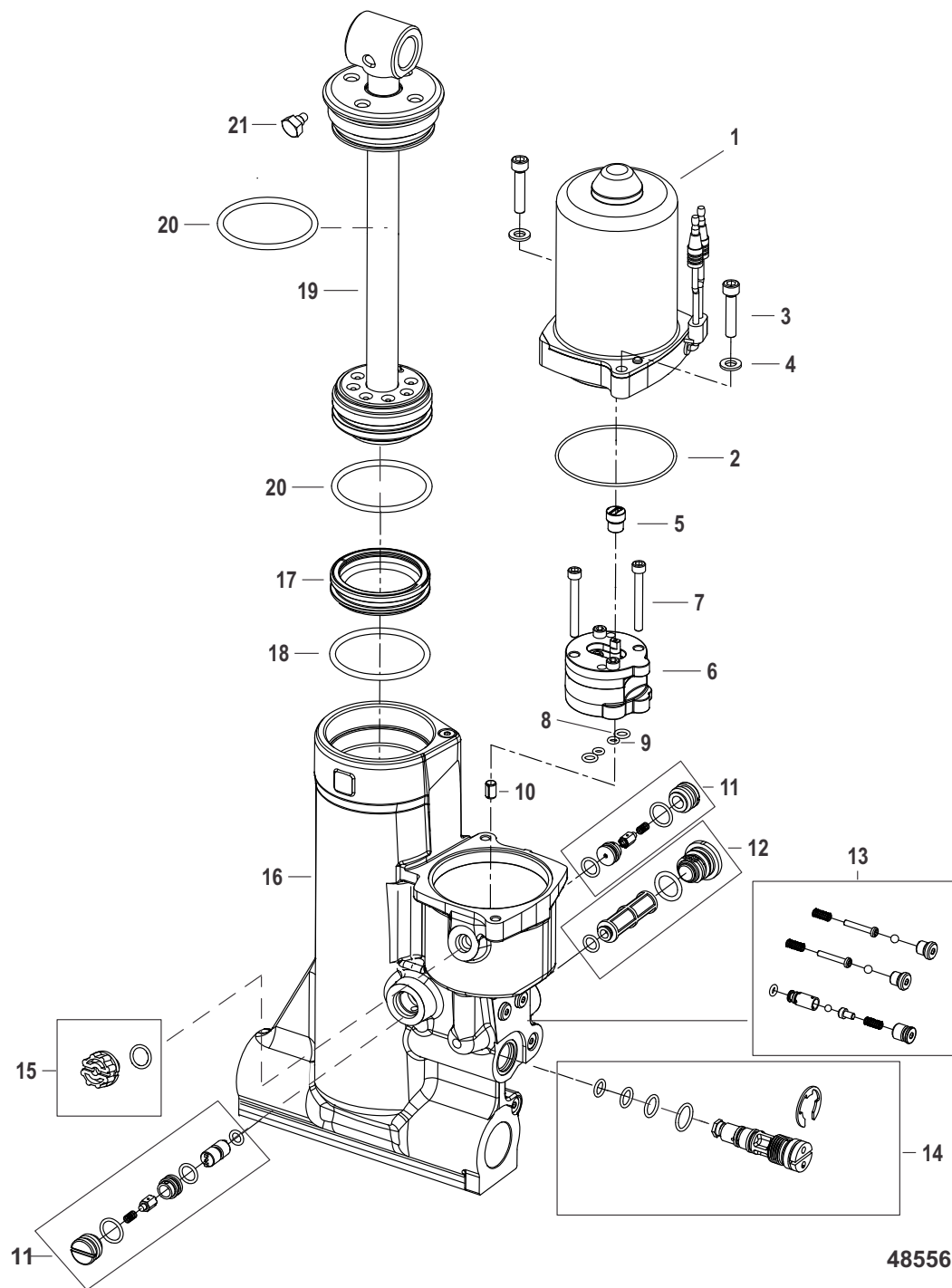


48520

Power Trim Assembly

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0057733	TRIM SUBASSEMBLY With lower bushings	[2B752836] & Below	1	
1		8M0168241	POWER TRIM COMPLETE	[2B752837] & Up	1	
2	0023	8M0063891	BEARING KIT Lower Trim Pin		1	
3	0017	8M0052521	PIN Rod Eye Assembly		1	
4	0097	8M0057772	ANODE		1	
5	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		2	
6	0010	4000330	SCREW (M6 x 25)		2	
7	0017	8M0031192	PIN Trim Pivot		1	

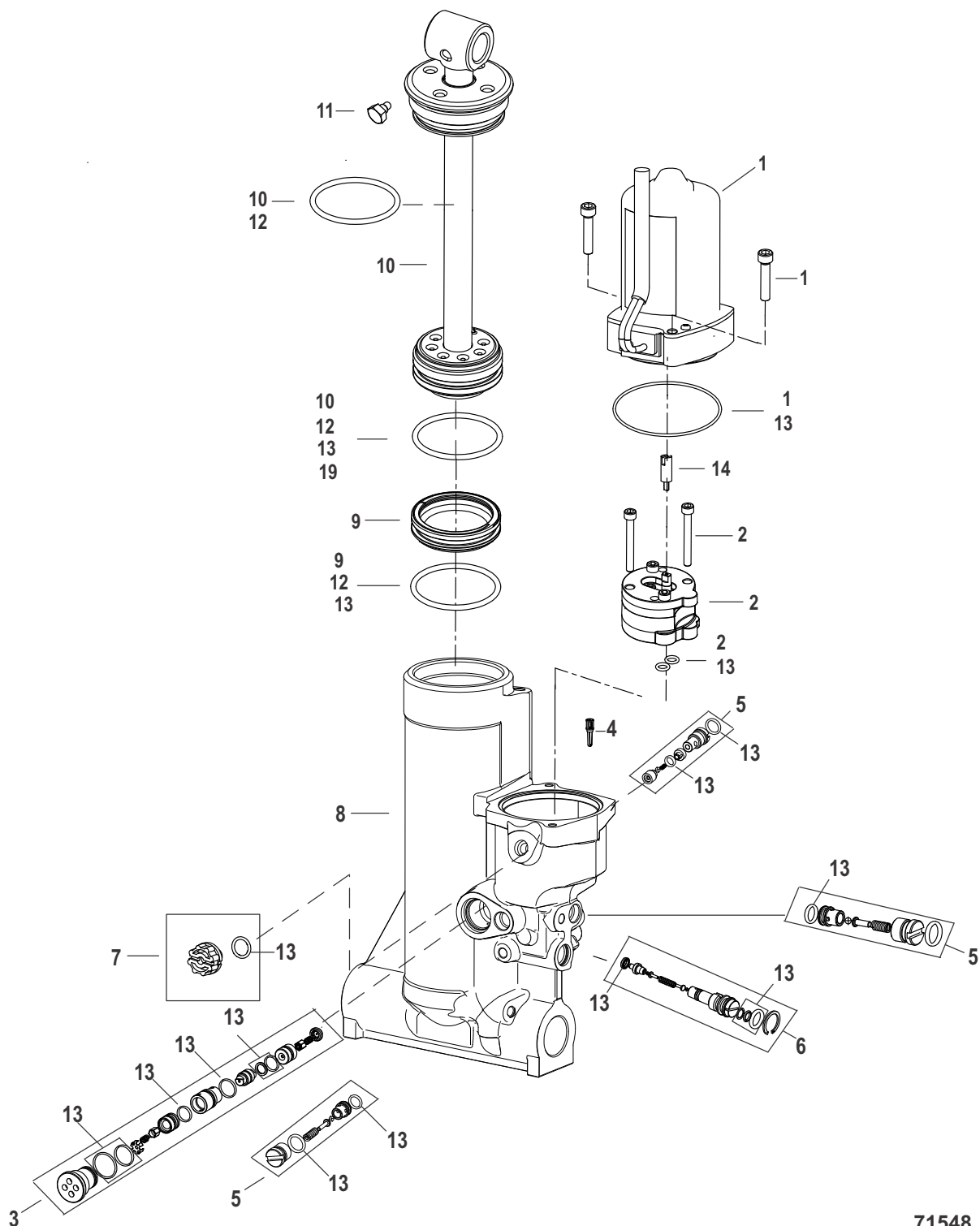
Power Trim Assembly Components - 2B752836 and Below



Power Trim Assembly Components - 2B752836 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0060140	TRIM ASSEMBLY MOTOR KIT		1	
2		NSS	NOT SOLD SEPARATE O-ring, Component of 8M0057770		1	
3	0010	82494830	SCREW (M6 x 30)		2	
4	0013	400256	LOCKWASHER (M6)		2	
5	0000	8782451	DRIVESHAFT		1	
6	0000	8M0060127	TRIM ASSEMBLY PUMP KIT		1	
7		NSS	NOT SOLD SEPARATE Screw		2	
8		NSS	NOT SOLD SEPARATE O-ring		2	
9		NSS	NOT SOLD SEPARATE O-ring		2	
10		NSS	NOT SOLD SEPARATE Bushing		1	
11	0000	8M0060126	TRIM ASSEMBLY PO CHECK KIT		1	
12	0035	8M0060143	TRIM ASSEMBLY FILTER KIT		1	
13	0000	8M0060128	RELIEF VALVE KIT		1	
14	0000	8M0060141	MANUAL RELEASE KIT		1	
15	0019	811613	PLUG ASSEMBLY		1	
16		NSS	NOT SOLD SEPARATE		1	
17	0000	8M0060146	MEMORY PISTON KIT		1	
18		NSS	NOT SOLD SEPARATE O-ring, Component of 8M0060142		1	
19	0000	8M0060145	SHOCK ROD ASSEMBLY		1	
20		NSS	NOT SOLD SEPARATE O-ring, Component of 8M0060142		2	
21	0010	8M0050058	SCREW 5/16-24 X .5		1	
-	0000	8M0060142	TRIM CYL REBUILD KIT		1	
-	0000	8M0057770	TRIM CYLINDER SEAL KIT Complete		1	
-	0098	8M0127334	POPPET SEAL KIT		1	

Power Trim Assembly Components - 2B752837 and Up

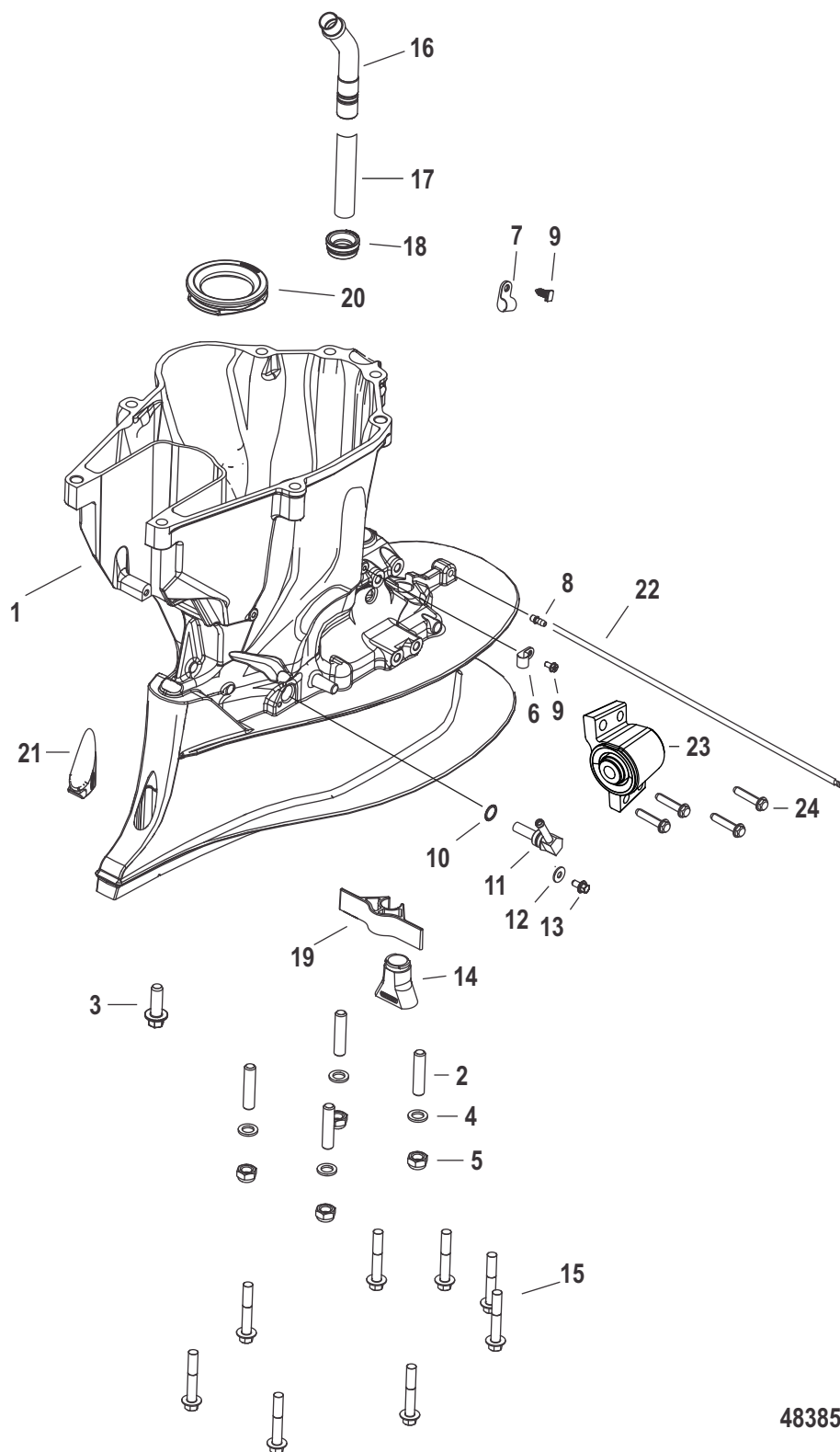


71548

Power Trim Assembly Components - 2B752837 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1		8M0168227	MOTOR KIT		1	
2		8M0168234	PUMP KIT		1	
3		8M0168231	PO CHECK KIT		1	
4		8M0168230	FILTER KIT		1	
5		8M0168236	RELIEF VALVE KIT		1	
6		8M0168228	MANUAL RELEASE KIT		1	
7		8M0174135	PLUG RESERVOIR ASSEMBLY		1	
8		NSS	NOT SOLD SEPARATE		1	
9		8M0168238	MEMORY PISTON KIT		1	
10		8M0168235	SHOCK ROD KIT		1	
11	0010	8M0050058	SCREW 5/16-24 X .5		1	
12		8M0168229	TRIM CYLINDER REBUILD KIT		1	
13		8M0168225	SEAL KIT		1	
14		8M0168240	COUPLER KIT		1	

Driveshaft Housing

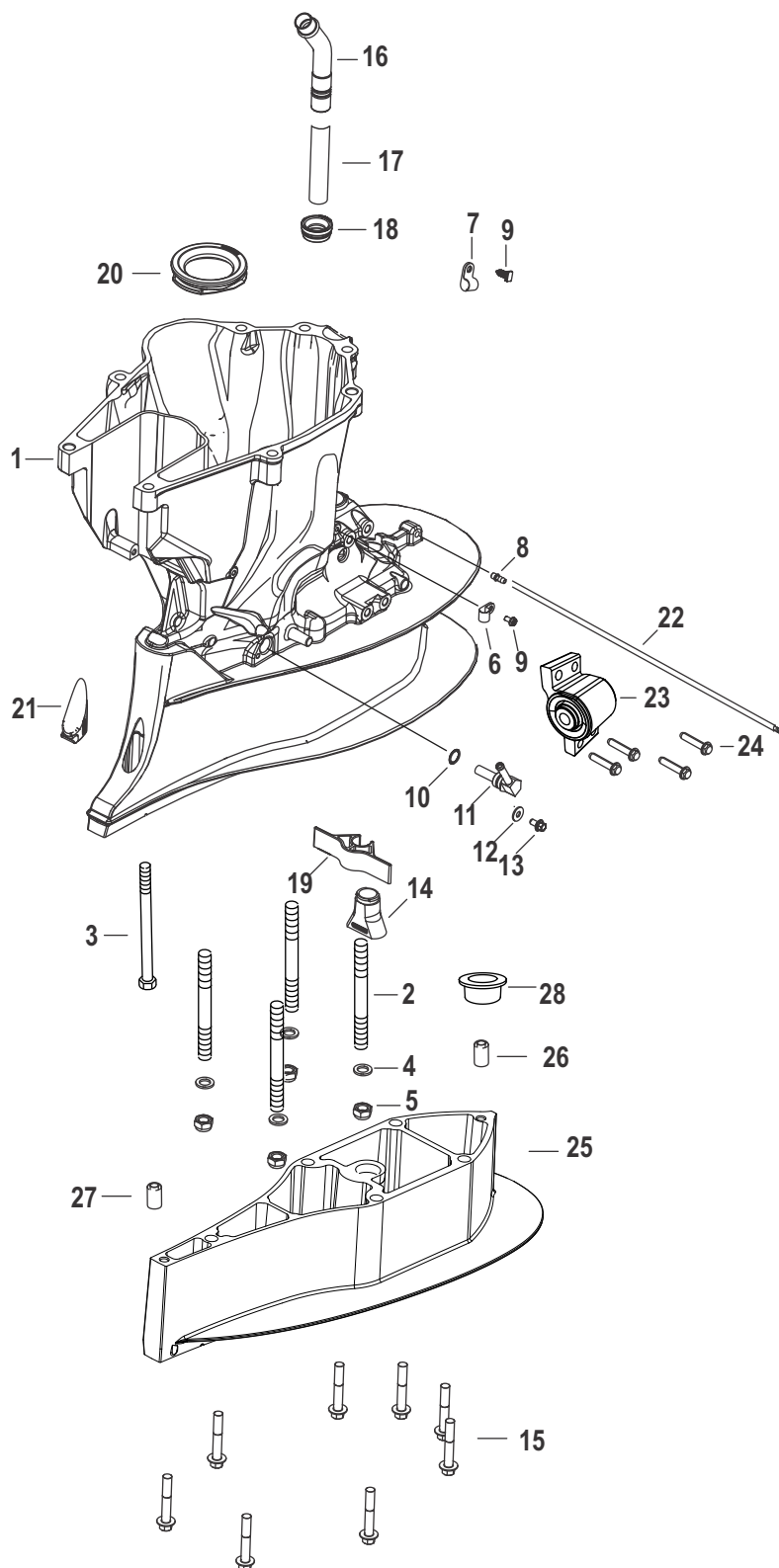


48385

Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0057710	DRIVESHAFT HOUSING X-long	SOB 20-07	1	
1	1500	8M0063489	DRIVESHAFT HOUSING Long		1	
2	0016	8M0008031	STUD (M12 x 1.75 x 52)		4	
3	0010	88552835	SCREW (M12 x 35 MM)		1	
4	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4	
5	0011	896895	NUT (M12)		4	
6	0054	8M0051768	CLAMP Cable .375		1	
7	0054	24836	CLIP		1	
8	0022	8M0062365	FITTING Straight		1	
9	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		2	
10	0025	892446	O-RING (14 X 1.78 MM)		1	
11	0022	8M0050013	FITTING Exhaust Cooling		1	
12	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
13	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
14	0023	8M0037577	BUSHING Shift Shaft		1	
15	0010	8M0047948	SCREW (M10 X 1.5 X 60)		8	
16	0000	8M0050520	TUBE Water, X-Long		1	
16	0000	8M0050571	TUBE Water, Long		1	
17	0000	8M0050570	TUBE Water Spacer, X-long		1	
18	0025	8M0035476	GROMMET Water Tube		1	
19	0000	8M0042271	GUIDE Water Tube		1	
20	0000	8M0033182	SEAL Exhaust Pipe		1	
21	0019	8M0053657	PLUG X-Long, Rear Driveshaft Housing		1	
21	0019	8M0053658	PLUG Long, Rear Driveshaft Housing		1	
22	0022	8M0057706	HOSE ASSEMBLY Speedometer		1	
23	0000	8M0057725	LOWER MOUNT ASSEMBLY		2	
24	0010	8M0047986	SCREW (M10X1.5X40) Hex Flange		8	

Driveshaft Housing - XL Models -2B753570 and Up

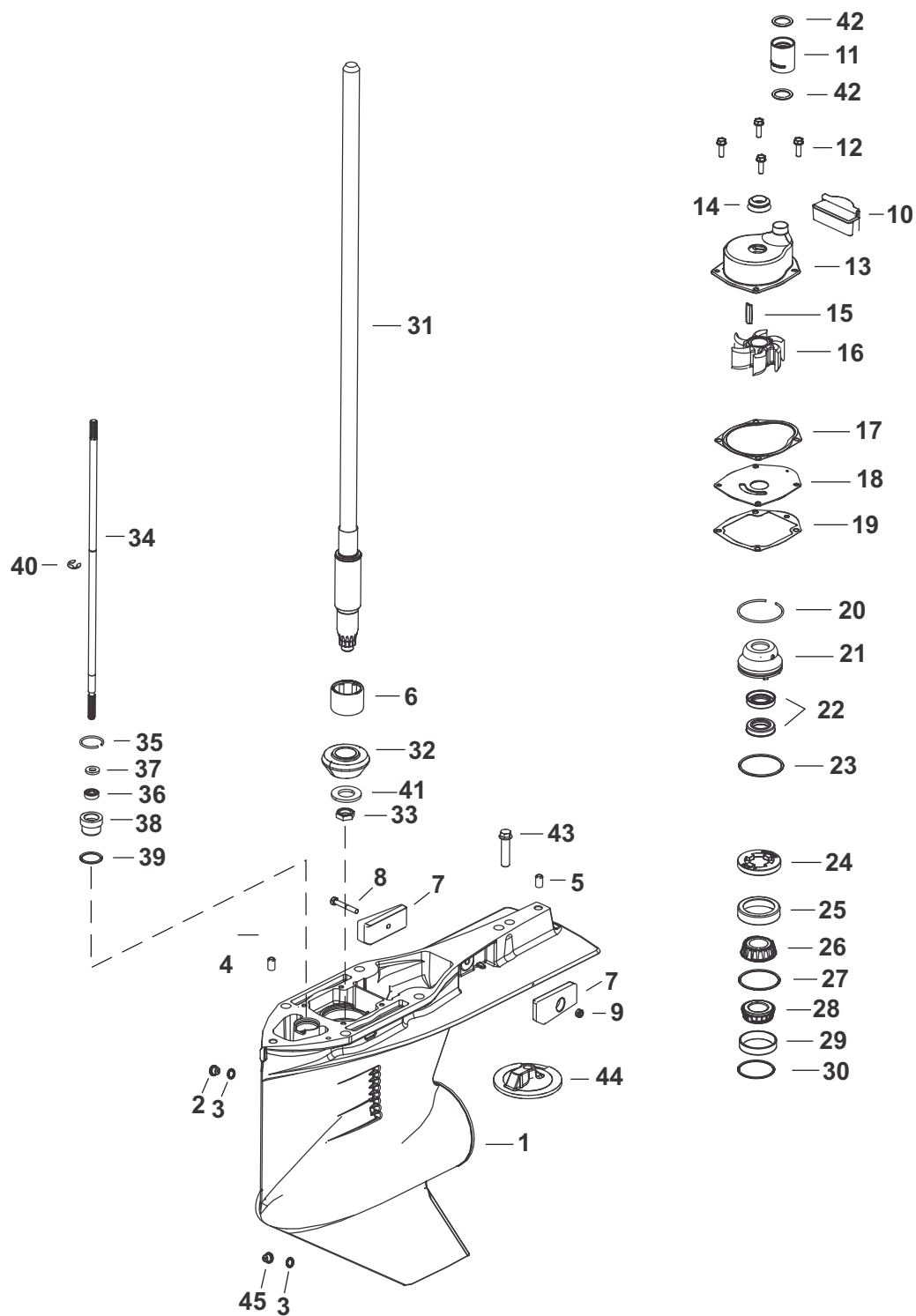


71544

Driveshaft Housing - XL Models -2B753570 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	8M0063489	DRIVESHAFT HOUSING Long		1	
2	0016	8M0008047	STUD (M12 x 179)		4	
3	0010	857137	SCREW (M12 x 160)		1	
4	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
5	0011	896895	NUT (M12)		4	
6	0054	8M0051768	CLAMP Cable .375		1	
7	0054	24836	CLIP		1	
8	0022	8M0062365	FITTING Straight		1	
9	0010	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)		2	
10	0025	892446	O-RING (14 X 1.78 MM)		1	
11	0022	8M0050013	FITTING Exhaust Cooling		1	
12	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
13	0010	8M0103804	SCREW (M6 x 12 MM) Stainless Steel		1	
14	0023	8M0143836	BUSHING Shift Shaft		1	
15	0010	8M0069690	SCREW (M10 X 1.5 X 60)		8	
16	0000	8M0050520	TUBE Water, X-Long		1	
17	0000	8M0050570	TUBE Water Spacer, X-long		1	
18	0025	8M0035476	GROMMET Water Tube		1	
19	0000	8M0042271	GUIDE Water Tube		1	
20	0000	8M0033182	SEAL Exhaust Pipe		1	
21	0019	8M0053658	PLUG Long, Rear Driveshaft Housing		1	
22	0022	8M0057706	HOSE ASSEMBLY Speedometer		1	
23	0000	8M0057725	LOWER MOUNT ASSEMBLY		2	
24	0010	8M0069689	SCREW (M10x1.5x40) Hex Flange		8	
25	0000	8M0105088	SPACER Driveshaft Housing X-Long		1	
26	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
27	0017	8M0084244	PIN Dowel		1	
28	0023	8M0061394	BUSHING		1	

Gear Housing, Driveshaft Standard/Counter Rotation



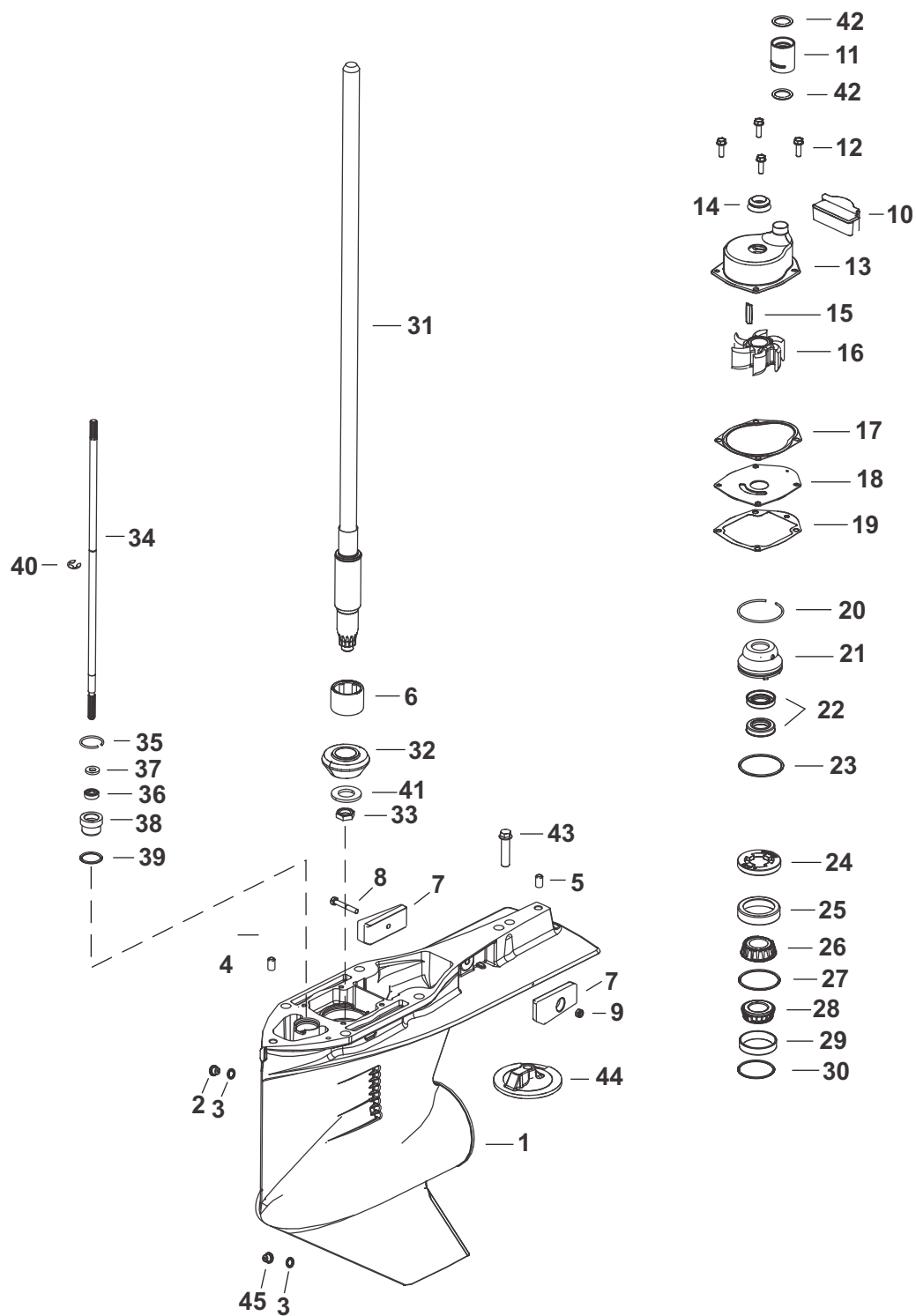
48386

Gear Housing, Driveshaft Standard/Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0057746	GEAR HOUSING ASSEMBLY Complete, Long	Non SeaPro [2B138376] & Below	1	
-	1600	8M0099218	GEAR HOUSING ASSEMBLY Complete, Long	Non SeaPro [2B138377] & Up	1	
-	1600	8M0099909	GEAR HOUSING ASSEMBLY Complete, Long	SeaPro	1	
-	1600	8M0061028	GEAR HOUSING ASSEMBLY Complete, X-Long	Non SeaPro [2B138362] & Below	1	
-	1600	8M0099221	GEAR HOUSING ASSEMBLY Complete, XL	[2B138363] & Up	1	
-	1600	8M0099910	GEAR HOUSING ASSEMBLY Complete, XL	SeaPro	1	
-	1600	8M0061029	GEAR HOUSING ASSEMBLY Complete, CXL	Non SeaPro [2B172247] & Below	1	
-	1600	8M0107156	GEAR HOUSING ASSEMBLY Complete, CXL	[2B172248] & Up	1	
-	1600	8M0099914	GEAR HOUSING ASSEMBLY Complete, CXL	SeaPro	1	
1	1600	8M0057747	GEAR HOUSING Basic	Non SeaPro	1	
1	1600	8M0099907	GEAR HOUSING Basic	SeaPro	1	
2	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
3	0026	830749	SEAL		1	[1]
4	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
6	0031	42647A1	BEARING ASSEMBLY Roller		1	
7	0097	826134Q	ANODE		2	[2]
8	0010	4000333	SCREW (M6 x 40)		1	
9	0011	401386	NUT (M6) Stainless Steel		1	
10	0000	8M0010459	FILLER BLOCK		1	
11	0000	8M0036238	COUPLING Water Pump		1	[3]
12	0010	1993720	SCREW (M6 x 20)		4	[4]
13	0000	817275A10	HOUSING KIT Water Pump		1	[4]
14	0026	8M2014338	SEAL Face		1	[5]
-	0047	8M0057717	IMPELLER REPAIR KIT		1	
15	0028	8M0032833	KEY		1	[6]
16	0047	43026T2	IMPELLER		1	[7]
17	0027	8172771	GASKET		1	[5]
18	0000	8172761	FACEPLATE		1	[6]
19	0027	8M0050720	GASKET		1	[5]
20	0053	880719	RING Retaining		1	
21	0000	8M0057748	OIL SEAL CARRIER ASSEMBLY		1	[8]
22	0026	89238	SEAL Oil		2	
23	0025	896523	O-RING (2.175 x .103)		1	[1]
24	0000	853651	RETAINER		1	
25	0031	33138A1	BEARING ASSEMBLY Tapered Roller		1	
26		NSS	NOT SOLD SEPARATE		1	

Gear Housing, Driveshaft Standard/Counter Rotation

Gear Housing, Driveshaft Standard/Counter Rotation



48386

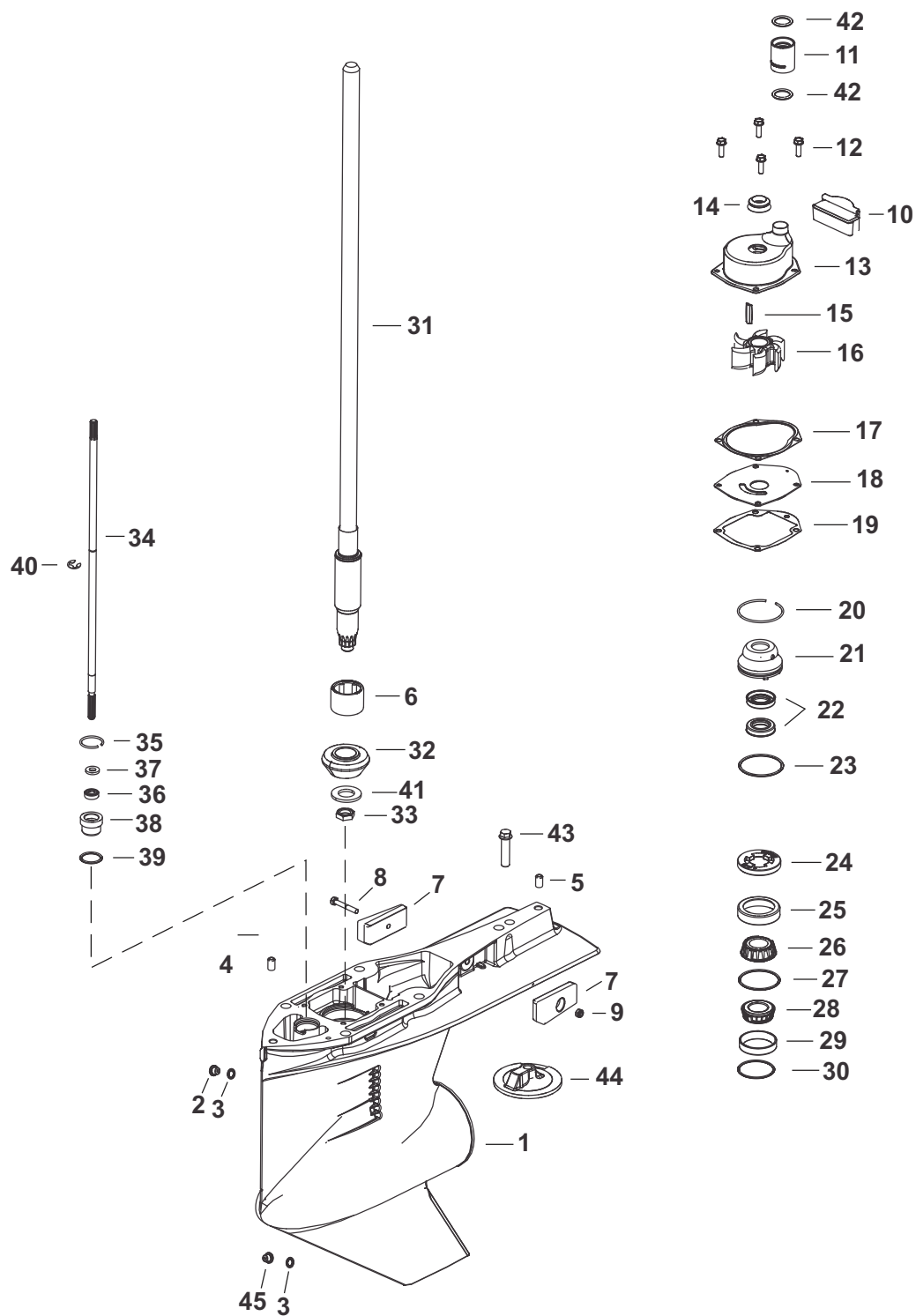
Gear Housing, Driveshaft Standard/Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
27	0015	8M0053110	SHIM SET		1	
28	0031	77420A1	BEARING ASSEMBLY Roller		1	
29		NSS	NOT SOLD SEPARATE		1	
30	0015	38657A1	SHIM ASSEMBLY		1	
31	0045	8M0063505	DRIVESHAFT X-Long		1	
31	0045	8M0063503	DRIVESHAFT Long		1	
32		NSS	NOT SOLD SEPARATE Pinion	Component of 8M0057741, 8M0096704, 8M0065268, 8M0107833	1	
33	0011	35921	NUT (.625-18)		1	
34	0000	8M0031504	SHIFT SHAFT X-Long		1	
34	0000	8M0031503	SHIFT SHAFT Long		1	
35	0053	8M0029306	RING Retaining		1	
36	0026	8164641	SEAL Oil		1	[1]
37	0012	77674	WASHER		1	
38	0023	813696A2	BUSHING ASSEMBLY		1	
39	0025	45258	O-RING (.987 x .103)		1	[1]
40	0053	29641	E RING		1	
41	0012	92721	WASHER		1	
42	0025	21836	O-RING (.796 x .139)		2	
43	0010	806327	SCREW (.437-14 x 1.750)		1	
44	0097	76214Q5	ANODE KIT		1	[9]
45	0022	67892002	SCREW Drain - Magnetic	SeaPro	1	
-	0046	8M0057715	COMPLETE WATER PUMP REPAIR KIT		1	
-	0000	8M0057716	GEARCASE SEAL KIT		1	
-	0046	8M0061040	REPAIR KIT Water Pump-Upper		1	
-	0000	8M0060147	SKEG		1	

PART NOTES:

- [1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716
- [2] - Alternate part numbers:
- 826134Service Part
- 826134QQS
- 826134TMPP
- 826134T 3Magnesium
- 8M0059344Bulk Pack
- [3] - COMPONENT OF WATER PUMP REPAIR KIT-UPPER 8M0061040
COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
- [4] - COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
- [5] - COMPONENT OF GEARCASE SEAL KIT 8M0057716
COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
COMPONENT OF WATER PUMP REPAIR KIT-UPPER 8M0061040
- [6] - COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
COMPONENT OF WATER PUMP REPAIR KIT-UPPER 8M0061040

Gear Housing, Driveshaft Standard/Counter Rotation

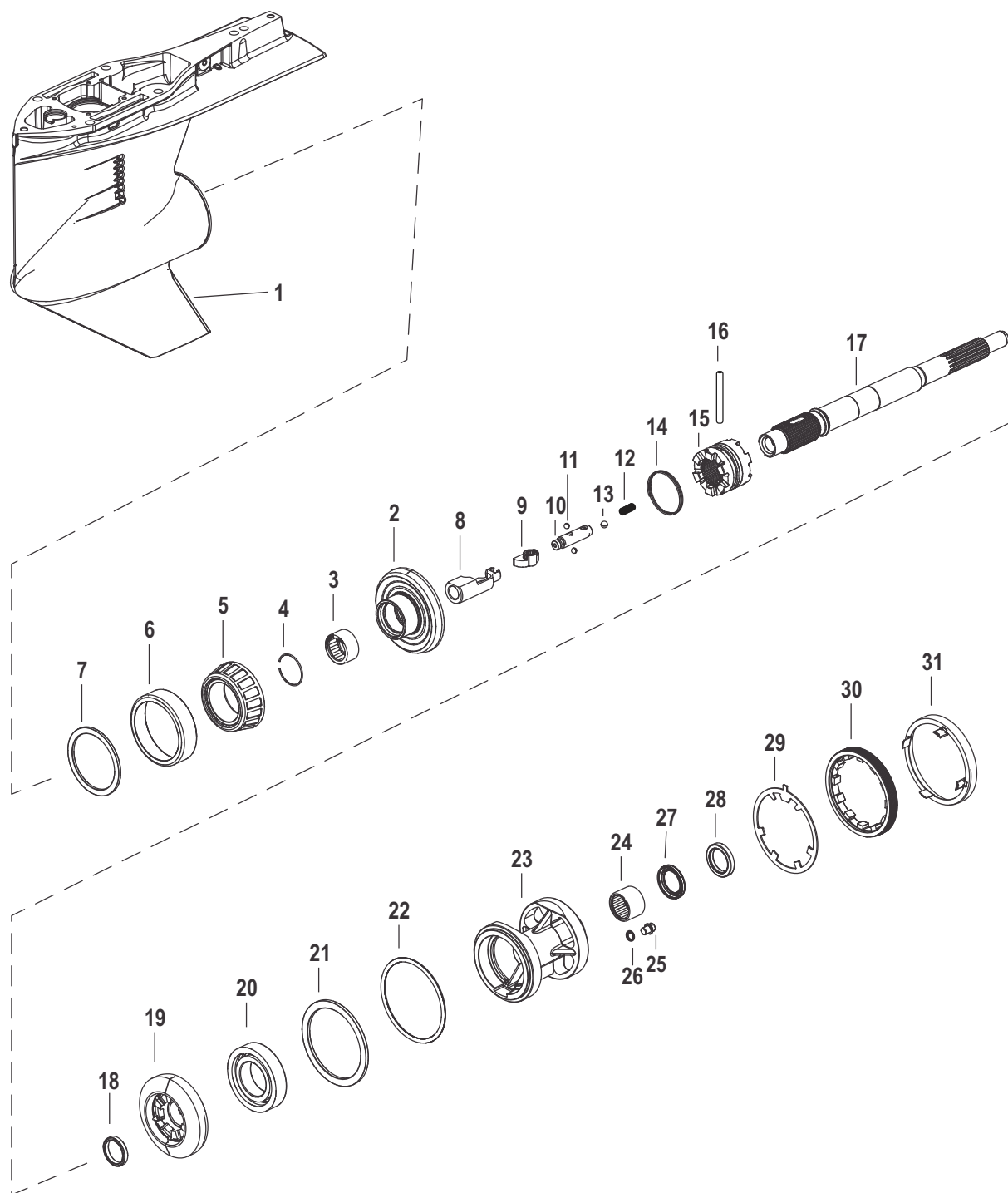


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Gear Housing, Driveshaft Standard/Counter Rotation

- [7] - Alternate part numbers:
 - 43026Q02QS
 - 43026T 2Service Part
 - COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
 - COMPONENT OF WATER PUMP REPAIR KIT-UPPER 8M0061040
- [8] - COMPONENT OF GEARCASE SEAL KIT 8M0057716
- [9] - COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
- [9] - Alternate part numbers:
 - 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack

Gear Housing, Propeller Shaft, Standard Clutch Stamp 8M0045760



48387

Gear Housing, Propeller Shaft, Standard Clutch Stamp 8M0045760

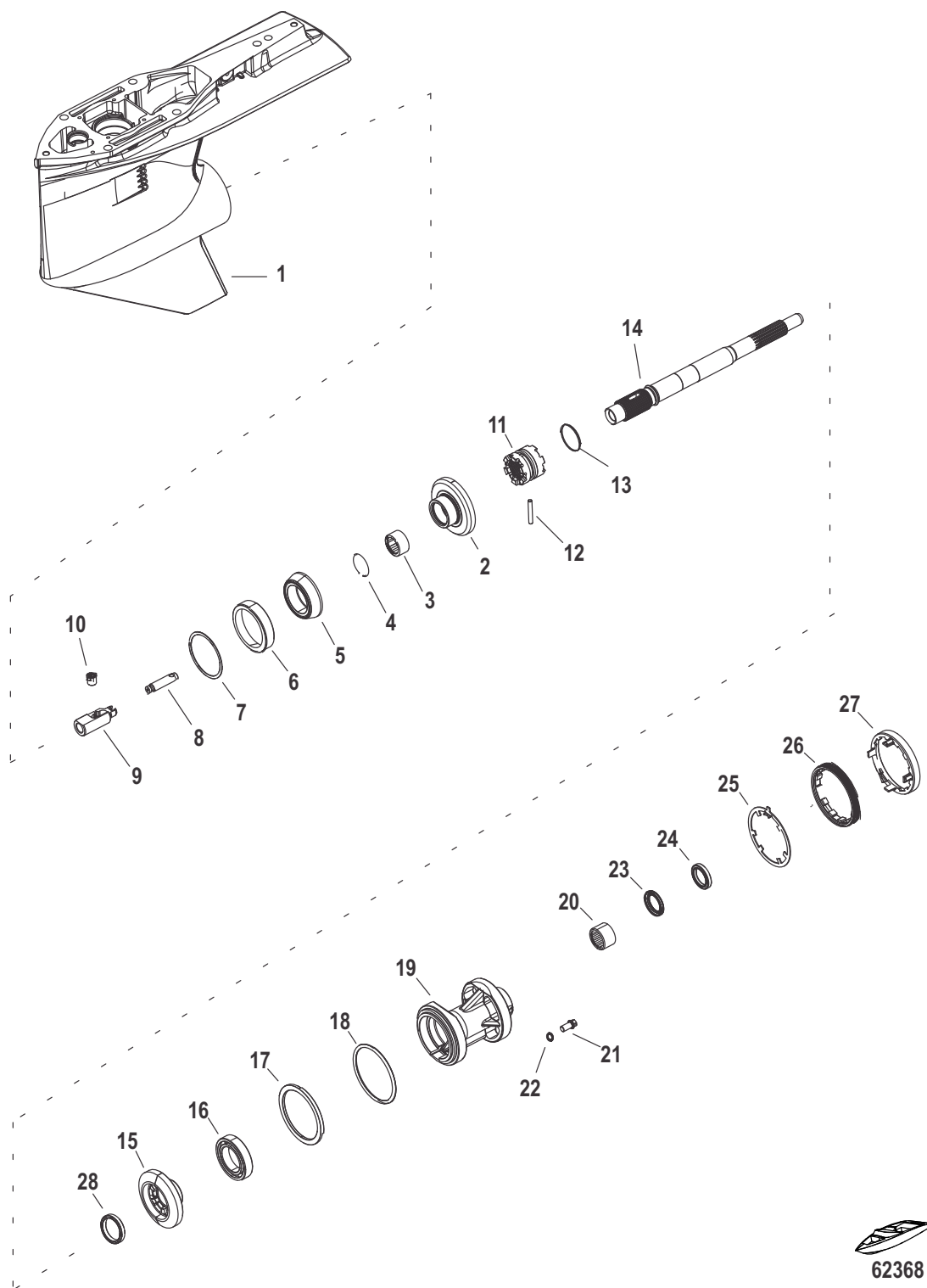
Gear Housing, Propeller Shaft, Standard Clutch Stamp 8M0045760

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0057746	GEAR HOUSING ASSEMBLY Complete, Long		1	
-	1600	8M0061028	GEAR HOUSING ASSEMBLY Complete, X-Long		1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
2	0000	8M0057741	GEAR SET-FORWARD/PINION		1	
3	0031	8M0057742	BEARING Needle		1	
4	0053	8M0031506	RING Retaining		1	
5	0031	8M0057724	BEARING ASSY Roller, Tapered		1	
6		NSS	NOT SOLD SEPARATE Cup		1	
7	0015	47397A1	SHIM SET		1	
8	0000	8M0032320	FOLLOWER Cam, Right Hand		1	
9	0000	8M0031224	CAM Shift		1	
10	0000	8M0057749	ROD Clutch Actuator		1	
11	0030	8M0054823	BALL BEARING .2500 dia NLA - No Longer Required		2	
12	0024	8M0058020	SPRING Compression .305 OD NLA - No Longer Required		1	
13	0030	8M0054824	BALL BEARING .3125 dia NLA - No Longer Required		1	
14	0024	8M0047945	SPRING Retaining		1	
15	0052	8M0045760	CLUTCH Sliding, 6 Jaw		1	
16	0017	8M0045759	PIN Cross		1	
17	0044	8M0057750	SHAFT Propeller, Right Hand		1	
18	0023	824108	SPACER		1	
19	0043	8M0061763	GEAR ASSEMBLY Reverse		1	
20	0030	88957T	BEARING Ball		1	
21	0000	8M0030779	THRUST RING		1	
22	0025	8M0030845	O-RING 3.975X.210		1	[1]
23	0000	8M0030856	SPOOL Bearing Carrier		1	
24	0031	30956T	BEARING Needle		1	
25	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
25	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
26	0026	830749	SEAL		1	[1]
27	0026	14077	SEAL Oil		1	[1]
28	0026	76868	SEAL		1	[1]
28	0026	12224	SEAL Fish Line Cutting		1	
29	0000	8M0030784	WASHER Keyed		1	
30	0000	8M0030785	RETAINER Bearing Carrier		1	
31	0023	8M0054695	SLEEVE Propeller Bore		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716

Gear Housing, Propeller Shaft, Standard Clutch Stamp 8M0073249



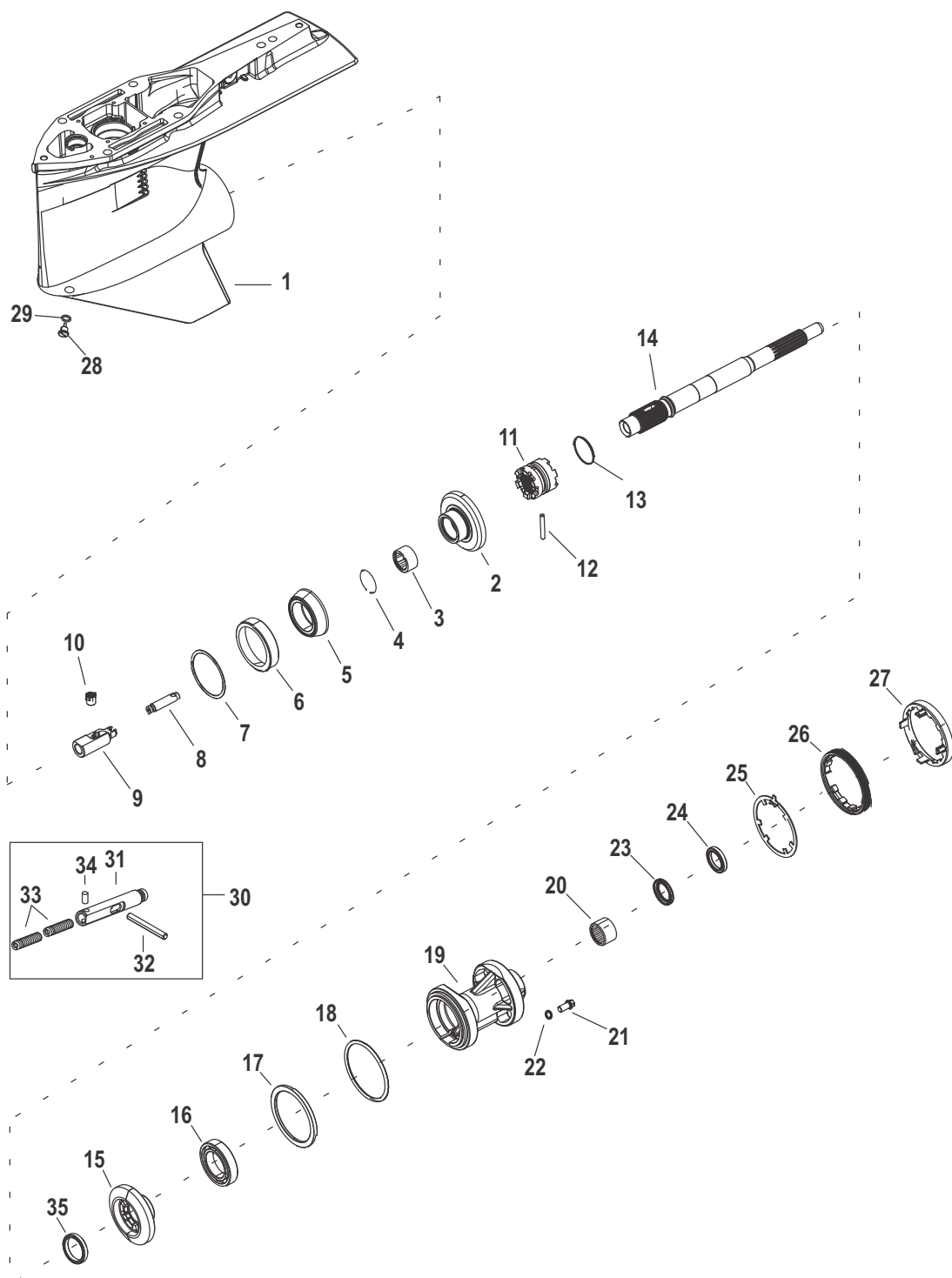
Gear Housing, Propeller Shaft, Standard Clutch Stamp 8M0073249

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0099218	GEAR HOUSING ASSEMBLY Complete, Long		1	
-	1600	8M0099221	GEAR HOUSING ASSEMBLY Complete, XL		1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
2	0043	8M0096704	GEAR SET Forward/Pinion		1	
3	0031	8M0057742	BEARING Needle		1	
4	0053	8M0031506	RING Retaining		1	
5	0031	8M0057724	BEARING ASSY Roller, Tapered		1	
6		NSS	NOT SOLD SEPARATE Cup		1	
7	0015	47397A1	SHIM SET		1	
8	0000	8M0057749	ROD Clutch Actuator		1	
9	0000	8M0032320	FOLLOWER Cam, Right Hand	Desmonic [2B172248] & Below	1	
9	0000	8M0072550	FOLLOWER Cam, (RH)	Bellcrank [2B172249] & Up	1	
10	0000	8M0031224	CAM Shift Desmonic	[2B172248] & Below	1	
10	0000	8M0077490	CAM Shift Bellcrank	[2B172249] & Up	1	
11	0052	8M0094479	CLUTCH Sliding, 6 Jaw		1	
12	0017	8M0045759	PIN Cross		1	
13	0024	8M0047945	SPRING Retaining		1	
14	0044	8M0057750	SHAFT Propeller, Right Hand		1	
15	0043	8M0096705	GEAR ASSEMBLY Reverse		1	
16	0030	88957T	BEARING Ball		1	
17	0000	8M0030779	THRUST RING		1	
18	0025	8M0030845	O-RING 3.975X.210		1	[1]
19	0000	8M0030856	SPOOL Bearing Carrier		1	
20	0031	30956T	BEARING Needle		1	
21	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
21	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
22	0026	830749	SEAL		1	[1]
23	0026	14077	SEAL Oil		1	[1]
24	0026	76868	SEAL		1	[1]
24	0026	12224	SEAL Fish Line Cutting		1	
25	0000	8M0030784	WASHER Keyed		1	
26	0000	8M0030785	RETAINER Bearing Carrier		1	
27	0023	8M0054695	SLEEVE Propeller Bore		1	
28	0023	824108	SPACER		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716

Gear Housing, Propeller Shaft, Standard SEAPRO



58603

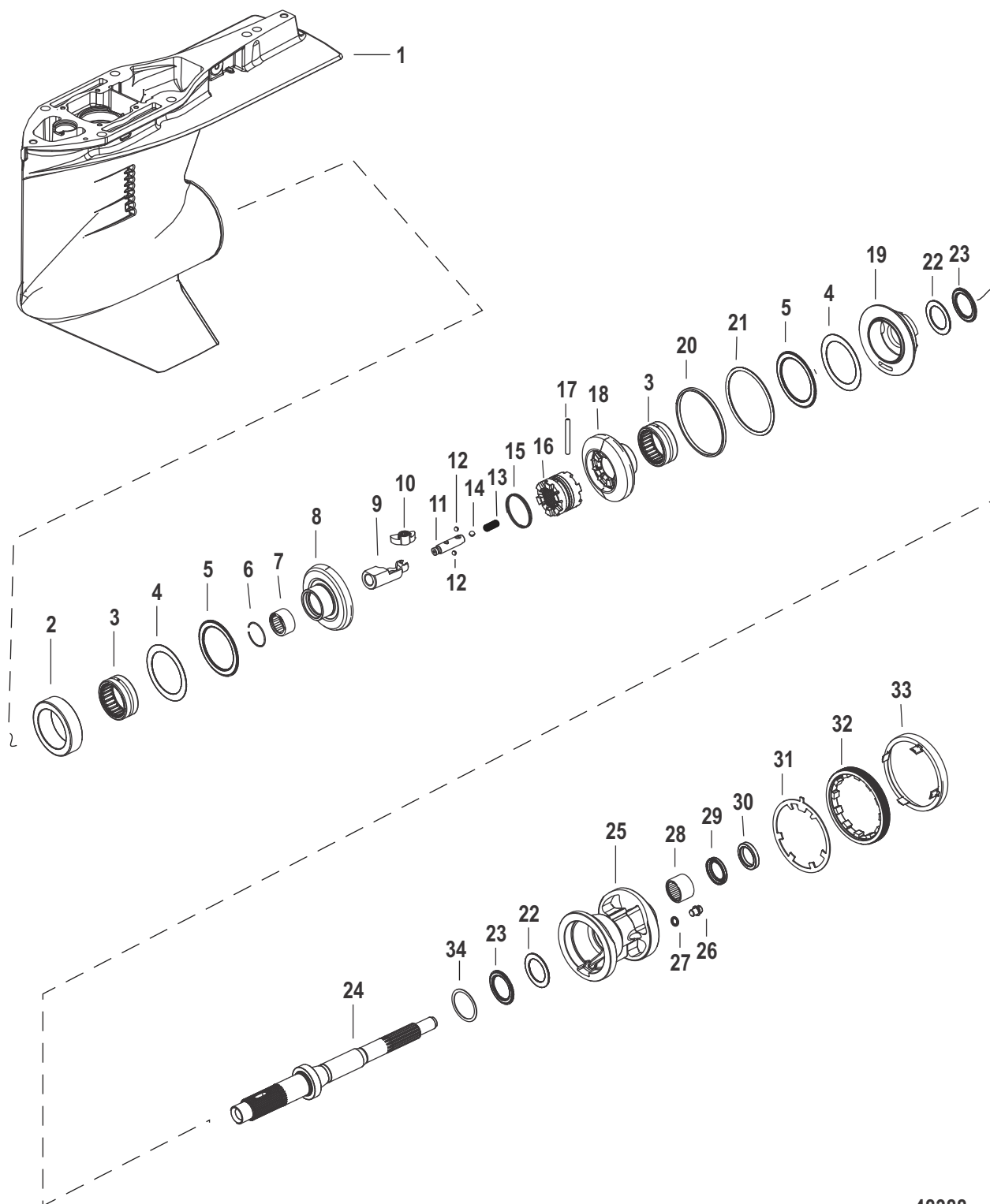
Gear Housing, Propeller Shaft, Standard SEAPRO

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0099909	GEAR HOUSING ASSEMBLY Complete, Long	SeaPro	1	
-	1600	8M0099910	GEAR HOUSING ASSEMBLY Complete, XL	SeaPro	1	
1	1600	8M0099907	GEAR HOUSING Basic	SeaPro	1	
2	0043	8M0096704	GEAR SET Forward/Pinion		1	
3	0031	8M0057742	BEARING Needle		1	
4	0053	8M0031506	RING Retaining		1	
5	0031	8M0057724	BEARING ASSY Roller, Tapered		1	
6		NSS	NOT SOLD SEPARATE Cup		1	
7	0015	47397A1	SHIM SET		1	
8	0000	8M0057749	ROD Clutch Actuator Design 1	[2B384874] & Below	1	
9	0000	8M0072550	FOLLOWER Cam, (RH)	Bellcrank	1	
10	0000	8M0077490	CAM Shift Bellcrank		1	
11	0052	8M0094479	CLUTCH Sliding, 6 Jaw		1	
12	0017	8M0045759	PIN Cross		1	
13	0024	8M0047945	SPRING Retaining		1	
14	0044	8M0057750	SHAFT Propeller, Right Hand		1	
15	0043	8M0096705	GEAR ASSEMBLY Reverse		1	
16	0030	88957T	BEARING Ball		1	
17	0000	8M0030779	THRUST RING		1	
18	0025	8M0030845	O-RING 3.975X.210		1	[1]
19	0000	8M0030856	SPOOL Bearing Carrier		1	
20	0031	30956T	BEARING Needle		1	
21	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
21	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
22	0026	830749	SEAL		1	[1]
23	0026	14077	SEAL Oil		1	[1]
24	0026	76868	SEAL		1	[1]
24	0026	12224	SEAL Fish Line Cutting		1	
25	0000	8M0030784	WASHER Keyed		1	
26	0000	8M0030785	RETAINER Bearing Carrier		1	
27	0023	8M0054695	SLEEVE Propeller Bore		1	
28	0022	67892002	SCREW Drain - Magnetic		1	
29	0026	830749	SEAL		1	
30	0098	8M0120367	ACTUATOR KIT Double Acting Shift Design 2	SeaPro [2B384875] & Up	1	
31	0000	8M0102962	ROD CLUTCH ACTUATOR		1	
32	0017	8M0029113	PIN Cross		1	
33	0024	8M0096707	SPRING Compression		2	
34	0017	8M0084245	PIN Spring Locator		1	
35	0023	824108	SPACER		1	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716

Gear Housing, Propeller Shaft, Counter 2B172248 and Below



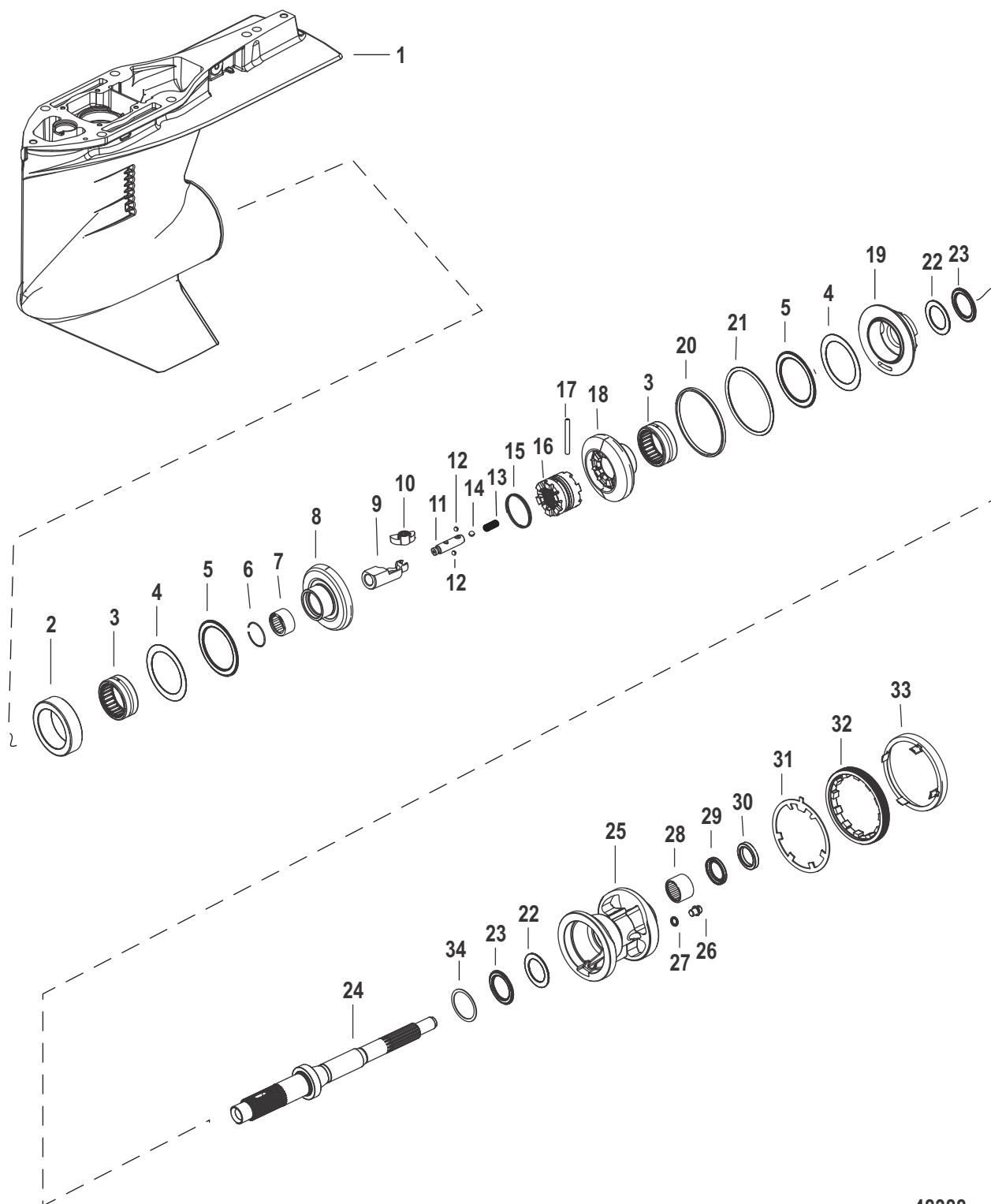
48388

Gear Housing, Propeller Shaft, Counter 2B172248 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0061029	GEAR HOUSING ASSEMBLY Complete, CXL		1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
2	0000	8M0031508	ADAPTER Reverse Gear		1	
3	0031	814653001	BEARING ASSEMBLY Needle Rollers		2	
4	0012	815481	THRUST WASHER		2	
5	0031	815480	BEARING Thrust		2	
6	0053	8M0031506	RING Retaining		1	
7	0031	8M0057742	BEARING Needle		1	
8	0043	8M0065074	GEAR Reverse, 25T, Left Hand		1	
9	0000	8M0031291	FOLLOWER, CAM		1	
10	0000	8M0031224	CAM Shift		1	
11	0000	8M0057749	ROD Clutch Actuator		1	
12	0030	8M0054823	BALL BEARING .2500 dia NLA - No Longer Required		1	
13	0024	8M0058020	SPRING Compression .305 OD NLA - No Longer Required		1	
14	0030	8M0054824	BALL BEARING .3125 dia NLA - No Longer Required		1	
15	0024	8M0047945	SPRING Retaining		1	
16	0052	8M0045760	CLUTCH Sliding, 6 Jaw		1	
17	0017	8M0045759	PIN Cross		1	
18	0043	8M0065268	GEAR SET Forward, 25T, Left Hand		1	
19	0000	8M0031509	BEARING ADAPTER Forward Gear		1	
20	0023	8M0038346	SHIM 5.316		AR	
20	0023	8M0038347	SHIM 5.366		AR	
20	0023	8M0038348	SHIM 5.416		AR	
20	0023	8M0038349	SHIM 5.466		AR	
20	0023	8M0038350	SHIM 5.516		AR	
20	0023	8M0038351	SHIM 5.566		AR	
20	0023	8M0038352	SHIM 5.616		AR	
20	0023	8M0038353	SHIM 5.666		AR	
20	0023	8M0038354	SHIM 5.716		AR	
20	0023	8M0038355	SHIM 5.766		AR	
20	0023	8M0038356	SHIM 5.816		AR	
21	0025	8M0030845	O-RING 3.975X.210		1	[1]
22	0012	18448	THRUST WASHER		2	
23	0031	15842	BEARING Thrust		2	
24	0044	8M0061835	PROPELLER SHAFT Left Hand		1	
25	0000	8M0031510	BEARING CARRIER Counter		1	
26	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
26	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
27	0026	830749	SEAL		1	[1]
28	0031	30956T	BEARING Needle		1	
29	0026	14077	SEAL Oil		1	[1]

Gear Housing, Propeller Shaft, Counter 2B172248 and Below

Gear Housing, Propeller Shaft, Counter 2B172248 and Below



48388

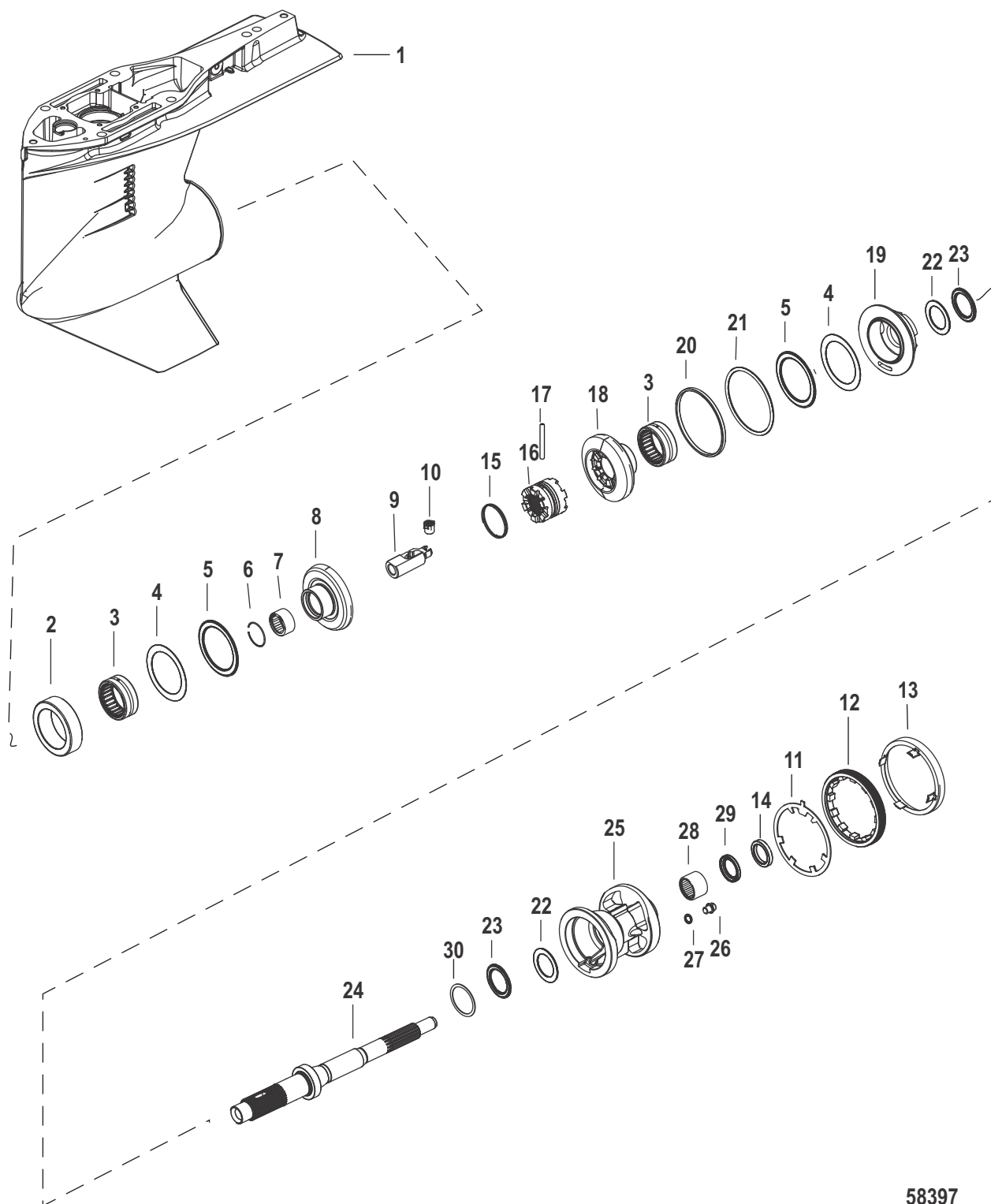
Gear Housing, Propeller Shaft, Counter 2B172248 and Below

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
30	0026	76868	SEAL		1	[1]
31	0000	8M0030784	WASHER Keyed		1	
32	0000	8M0030785	RETAINER Bearing Carrier		1	
33	0023	8M0054695	SLEEVE Propeller Bore		1	
34	0015	8M0076745	SHIM SET		1	
34	0012	8M0050423	WASHER .020		AR	
34	0012	8M0050424	WASHER .022		AR	
34	0012	8M0050425	WASHER .024		AR	
34	0012	8M0050427	WASHER .026		AR	
34	0012	8M0050428	WASHER .028		AR	
34	0012	8M0050429	WASHER .030		AR	
34	0012	8M0050430	WASHER .032		AR	
34	0012	8M0050431	WASHER .034		AR	
34	0012	8M0050432	WASHER .036		AR	
34	0012	8M0050433	WASHER .038		AR	
34	0012	8M0050434	WASHER .040		AR	
34	0012	8M0050435	WASHER .042		AR	
34	0012	8M0050436	WASHER .044		AR	
34	0012	8M0050436	WASHER .044		AR	
34	0012	8M0050437	WASHER .046		AR	
34	0012	8M0050438	WASHER .048		AR	
34	0012	8M0050439	WASHER .050		AR	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716

Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521



58397

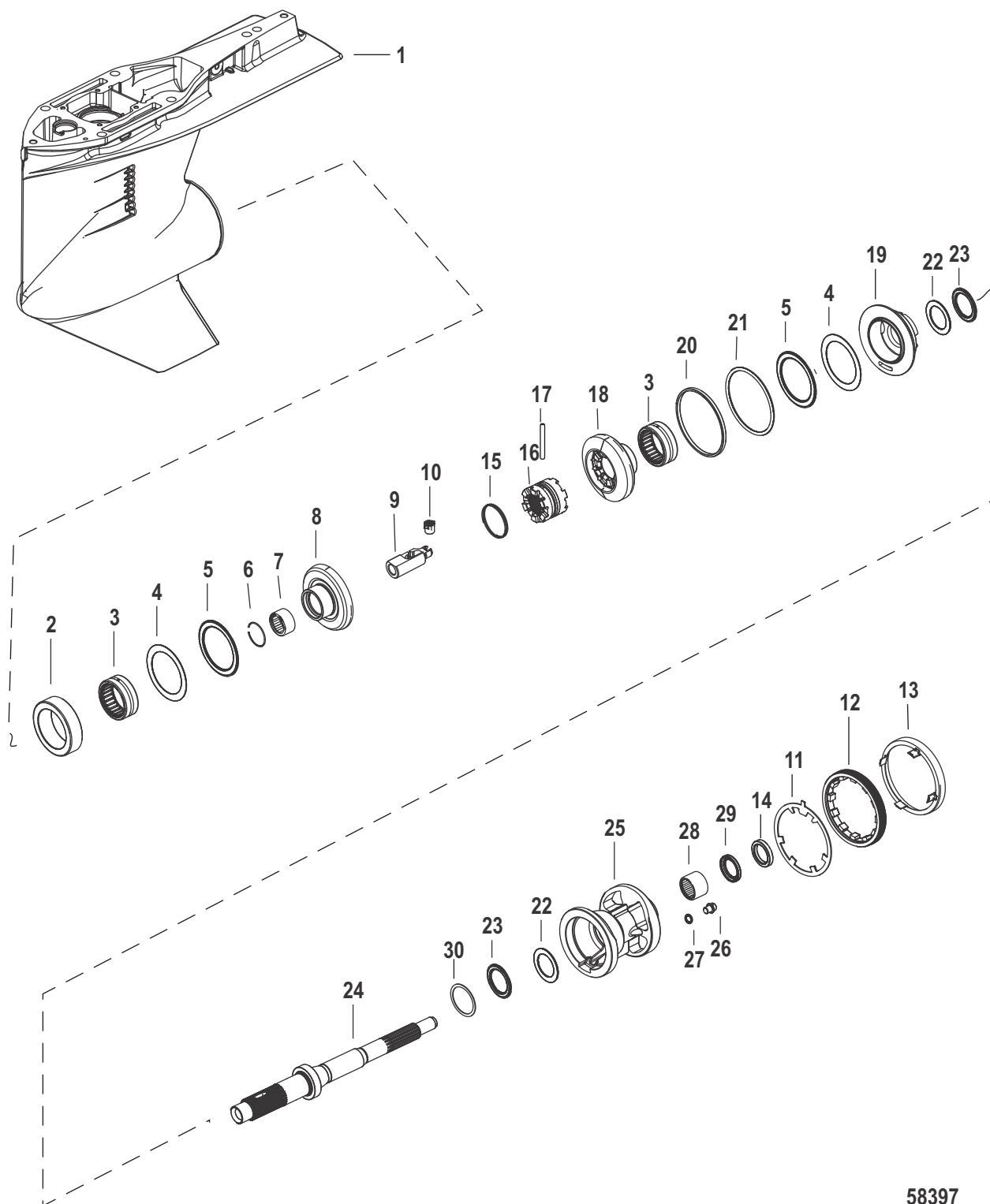
Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521

Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0061029	GEAR HOUSING ASSEMBLY Complete, CXL		1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
2	0000	8M0031508	ADAPTER Reverse Gear		1	
3	0031	814653001	BEARING ASSEMBLY Needle Rollers		2	
4	0012	815481	THRUST WASHER		2	
5	0031	815480	BEARING Thrust		2	
6	0053	8M0031506	RING Retaining		1	
7	0031	8M0057742	BEARING Needle		1	
8	0043	8M0065074	GEAR Reverse, 25T, Left Hand		1	
9	0000	8M0031018	FOLLOWER Cam (LH)		1	
10	0000	8M0077490	CAM Shift		1	
11	0000	8M0030784	WASHER Keyed		1	
12	0000	8M0030785	RETAINER Bearing Carrier		1	
13	0023	8M0054695	SLEEVE Propeller Bore		1	
14	0026	76868	SEAL		1	[1]
15	0024	8M0047945	SPRING Retaining		1	
16	0052	8M0045760	CLUTCH Sliding, 6 Jaw		1	
17	0017	8M0045759	PIN Cross		1	
18	0043	8M0065268	GEAR SET Forward, 25T, Left Hand		1	
19	0000	8M0031509	BEARING ADAPTER Forward Gear		1	
20	0023	8M0038346	SHIM 5.316		AR	
20	0023	8M0038347	SHIM 5.366		AR	
20	0023	8M0038348	SHIM 5.416		AR	
20	0023	8M0038349	SHIM 5.466		AR	
20	0023	8M0038350	SHIM 5.516		AR	
20	0023	8M0038351	SHIM 5.566		AR	
20	0023	8M0038352	SHIM 5.616		AR	
20	0023	8M0038353	SHIM 5.666		AR	
20	0023	8M0038354	SHIM 5.716		AR	
20	0023	8M0038355	SHIM 5.766		AR	
20	0023	8M0038356	SHIM 5.816		AR	
21	0025	8M0030845	O-RING 3.975X.210		1	[1]
22	0012	18448	THRUST WASHER		2	
23	0031	15842	BEARING Thrust		2	
24	0044	8M0061835	PROPELLER SHAFT Left Hand		1	
25	0000	8M0031510	BEARING CARRIER Counter		1	
26	0010	880717A01	SCREW/SEAL KIT .38 Inch Long		1	
26	0010	8M0077071	SCREW/SEAL KIT .75 Inch Long		1	
27	0026	830749	SEAL		1	[1]
28	0031	30956T	BEARING Needle		1	
29	0026	14077	SEAL Oil		1	[1]
30	0015	8M0076745	SHIM SET		1	
30	0012	8M0050423	WASHER .020		AR	
30	0012	8M0050424	WASHER .022		AR	

Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521

Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521



58397

Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521

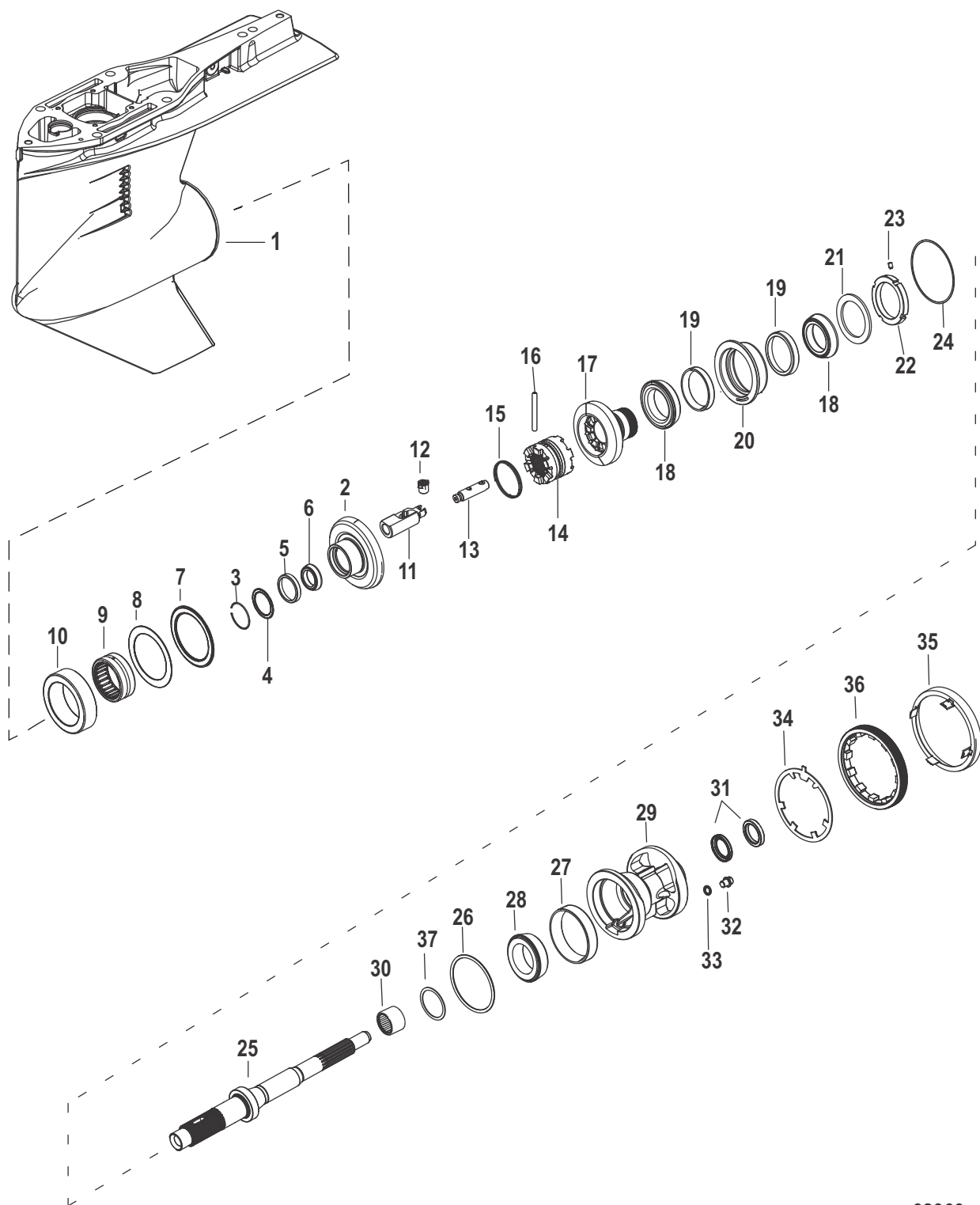
Gear Housing, Propeller Shaft, Counter 2B172249 thru 2B205521

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
30	0012	8M0050425	WASHER .024		AR	
30	0012	8M0050427	WASHER .026		AR	
30	0012	8M0050428	WASHER .028		AR	
30	0012	8M0050429	WASHER .030		AR	
30	0012	8M0050430	WASHER .032		AR	
30	0012	8M0050431	WASHER .034		AR	
30	0012	8M0050432	WASHER .036		AR	
30	0012	8M0050433	WASHER .038		AR	
30	0012	8M0050434	WASHER .040		AR	
30	0012	8M0050435	WASHER .042		AR	
30	0012	8M0050436	WASHER .044		AR	
30	0012	8M0050437	WASHER .046		AR	
30	0012	8M0050438	WASHER .048		AR	
30	0012	8M0050439	WASHER .050		AR	

PART NOTES:

[1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716

Gear Housing, Propeller Shaft, Counter 2B205522 and Up



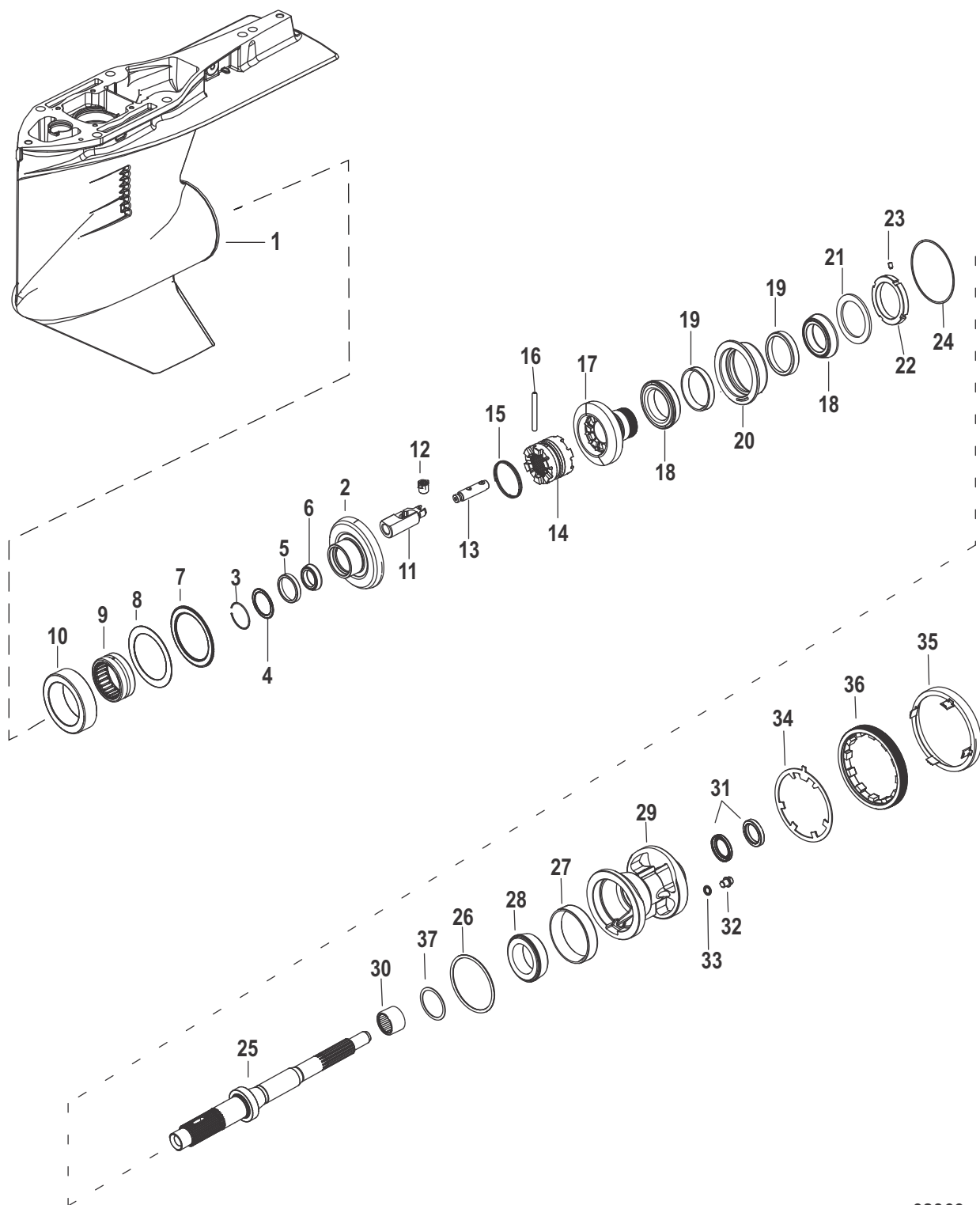
62369

Gear Housing, Propeller Shaft, Counter 2B205522 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0107156	GEAR HOUSING ASSEMBLY Complete, CXL		1	
1	1600	8M0057747	GEAR HOUSING Basic		1	
2	0043	8M0107834	GEAR KIT Reverse 25T		1	
3	0053	8M0094502	RING Internal Retaining		1	
4	0012	8M0064432	WASHER Thrust		1	
5	0031	8M0094499	BEARING SET Tapered Roller		1	
6		NSS	NOT SOLD SEPARATE		1	
7	0031	815480	BEARING Thrust		1	
8	0012	815481	THRUST WASHER		1	
9	0031	8M0094497	BEARING Needle Roller		1	
10	0000	8M0064369	BEARING ADAPTER Reverse Gear		1	
11	0000	8M0031018	FOLLOWER Cam (LH)		1	
12	0000	8M0077490	CAM Shift		1	
13	0000	8M0057749	ROD Clutch Actuator		1	
14	0052	8M0094479	CLUTCH Sliding, 6 Jaw		1	
15	0024	8M0047945	SPRING Retaining		1	
16	0017	8M0045759	PIN Cross		1	
17	0043	8M0107833	GEAR SET FORWARD/PINION (25T LH)		1	
18	0031	8M0094485	TAPERED ROLLER BEARING SET		2	
19		NSS	NOT SOLD SEPARATE		2	
20	0000	8M0094486	ADAPTER Bearing, Forward Gear		1	
21	0012	8M0064177	WASHER Thrust		1	
22	0011	8M0094488	LOCK NUT		1	
23	0010	8M0066130	SCREW- HALF DOG POINT SET		1	
24	0015	8M0094490	SHIM SET		1	
25	0044	8M0088079	SHAFT - PROPELLER LH		1	
26	0025	8M0030845	O-RING 3.975X.210		1	
27	0031	884330T01	BEARING ASSEMBLY Tapered		1	
28		NSS	NOT SOLD SEPARATE		1	
29	0000	8M0094495	BEARING CARRIER C/R		1	
30	0023	8M0064306	SPACER		1	
31	0026	888483	SEAL Oil		2	
32	0010	8M0071653	SCREW Special		1	
33	0026	830749	SEAL		1	
34	0000	8M0030784	WASHER Keyed		1	
35	0023	8M0054695	SLEEVE Propeller Bore		1	
36	0000	8M0030785	RETAINER Bearing Carrier		1	
37	0015	8M0076745	SHIM SET		1	
37	0012	8M0050423	WASHER .020		AR	
37	0012	8M0050424	WASHER .022		AR	
37	0012	8M0050425	WASHER .024		AR	
37	0012	8M0050427	WASHER .026		AR	
37	0012	8M0050428	WASHER .028		AR	
37	0012	8M0050429	WASHER .030		AR	

Gear Housing, Propeller Shaft, Counter 2B205522 and Up

Gear Housing, Propeller Shaft, Counter 2B205522 and Up

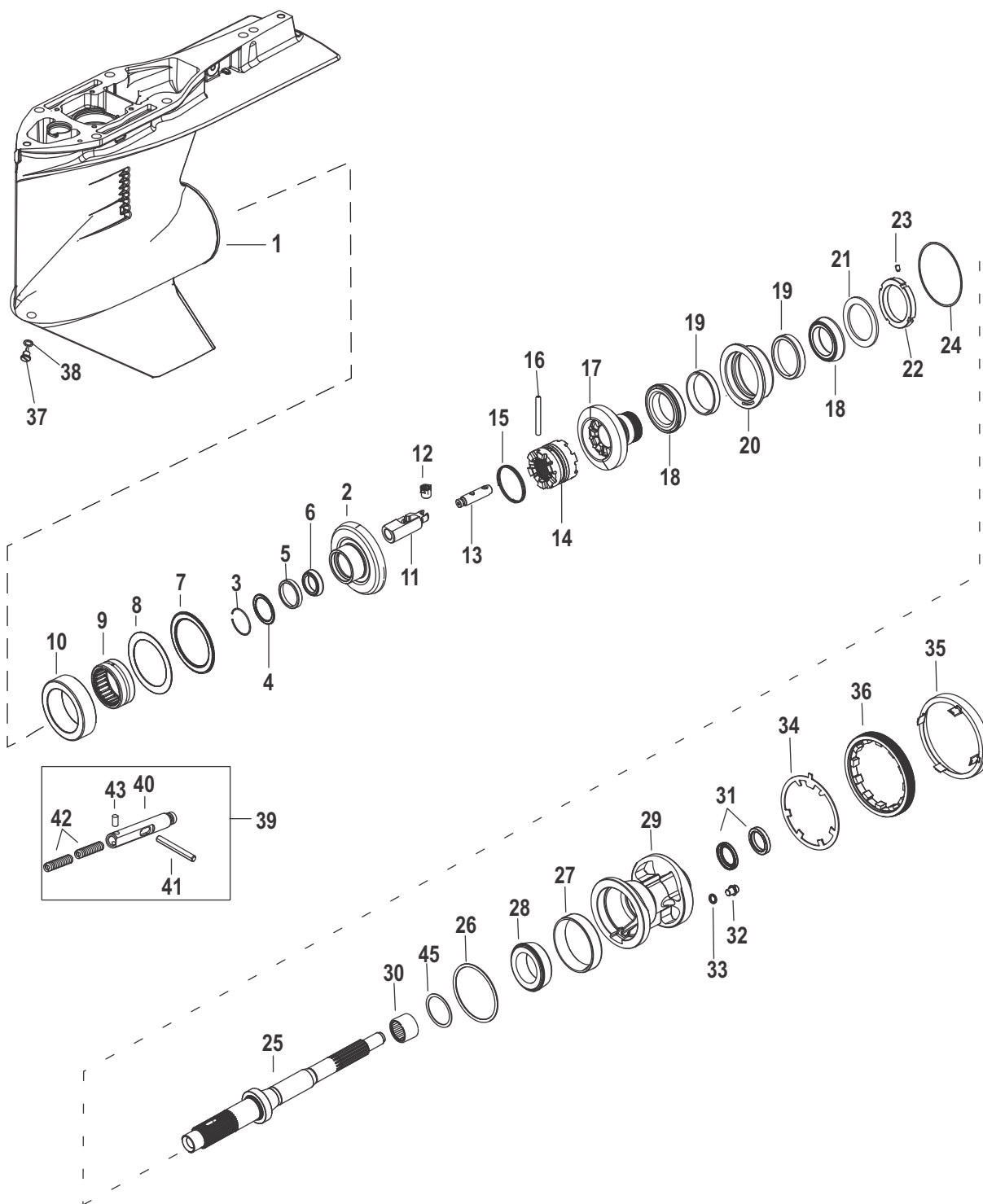


62369

Gear Housing, Propeller Shaft, Counter 2B205522 and Up

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
37	0012	8M0050430	WASHER .032		AR	
37	0012	8M0050431	WASHER .034		AR	
37	0012	8M0050432	WASHER .036		AR	
37	0012	8M0050433	WASHER .038		AR	
37	0012	8M0050434	WASHER .040		AR	
37	0012	8M0050435	WASHER .042		AR	
37	0012	8M0050436	WASHER .044		AR	
37	0012	8M0050437	WASHER .046		AR	
37	0012	8M0050438	WASHER .048		AR	
37	0012	8M0050439	WASHER .050		AR	

Gear Housing, Propeller Shaft, Counter SEAPRO



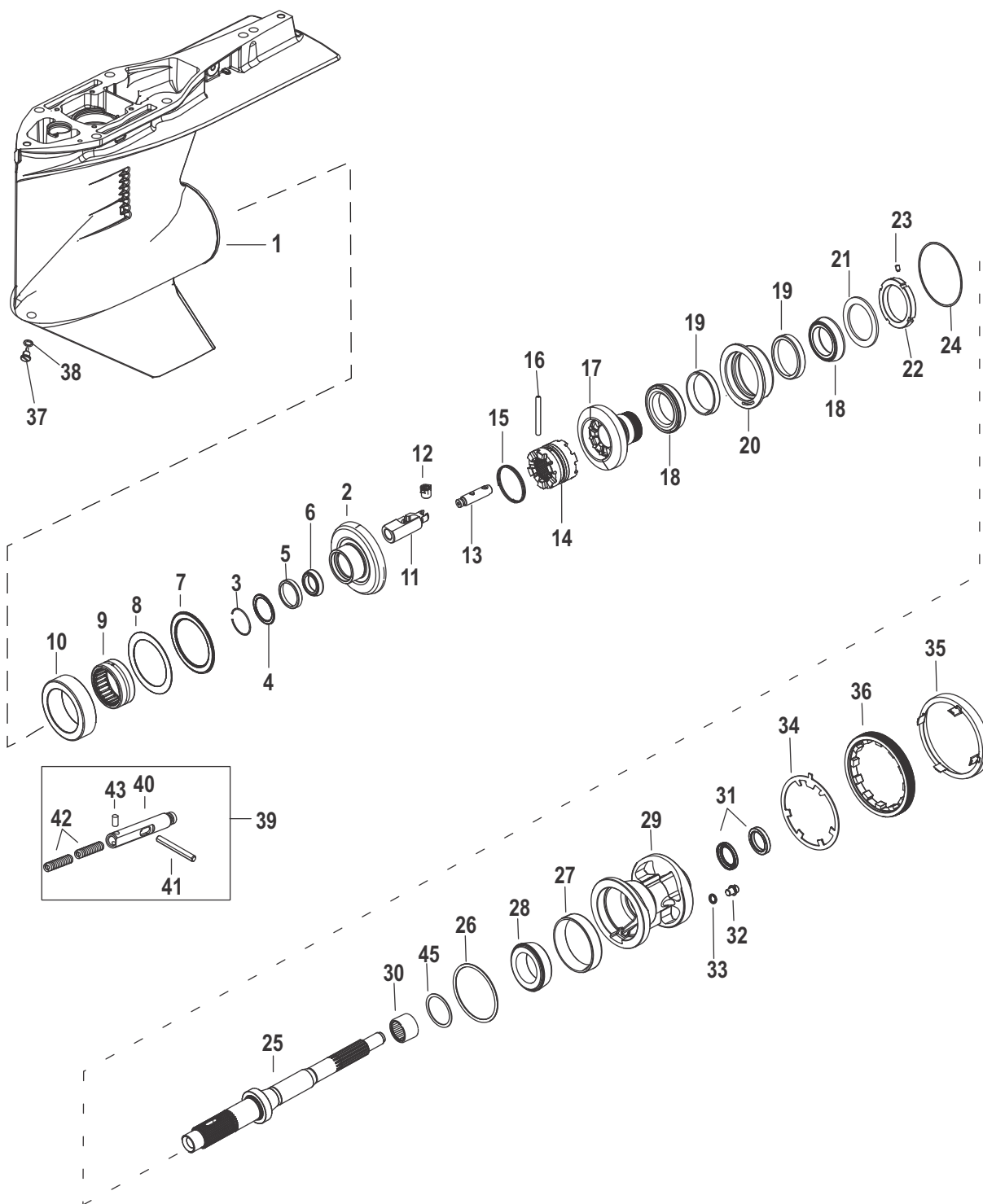
58605

Gear Housing, Propeller Shaft, Counter SEAPRO

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0099914	GEAR HOUSING ASSEMBLY Complete, CXL	SeaPro	1	
1	1600	8M0099907	GEAR HOUSING Basic	SeaPro	1	
2	0043	8M0107834	GEAR KIT Reverse 25T		1	
3	0053	8M0094502	RING Internal Retaining		1	
4	0012	8M0064432	WASHER Thrust		1	
5	0031	8M0094499	BEARING SET Tapered Roller		1	
6		NSS	NOT SOLD SEPARATE CONE, Bearing		1	
7	0031	815480	BEARING Thrust		1	
8	0012	815481	THRUST WASHER		1	
9	0031	8M0094497	BEARING Needle Roller		1	
10	0000	8M0064369	BEARING ADAPTER Reverse Gear		1	
11	0000	8M0031018	FOLLOWER Cam (LH)		1	
12	0000	8M0077490	CAM Shift		1	
13	0000	8M0057749	ROD Clutch Actuator Design 1	[2B384875] & Below	1	
14	0052	8M0094479	CLUTCH Sliding, 6 Jaw		1	
15	0024	8M0047945	SPRING Retaining		1	
16	0017	8M0045759	PIN Cross		1	
17	0043	8M0107833	GEAR SET FORWARD/PINION (25T LH)		1	
18	0031	8M0094485	TAPERED ROLLER BEARING SET		2	
19		NSS	NOT SOLD SEPARATE CUP, Bearing		2	
20	0000	8M0094486	ADAPTER Bearing, Forward Gear		1	
21	0012	8M0064177	WASHER Thrust		1	
22	0011	8M0094488	LOCK NUT		1	
23	0010	8M0066130	SCREW- HALF DOG POINT SET		1	
24	0015	8M0094490	SHIM SET		1	
25	0044	8M0088079	SHAFT - PROPELLER LH		1	
26	0025	8M0030845	O-RING 3.975X.210		1	
27	0031	884330T01	BEARING ASSEMBLY Tapered		1	
28		NSS	NOT SOLD SEPARATE CONE, Bearing		1	
29	0000	8M0094495	BEARING CARRIER C/R		1	
30	0023	8M0064306	SPACER		1	
31	0026	888483	SEAL Oil		2	
32	0010	8M0071653	SCREW Special		1	
33	0026	830749	SEAL		1	
34	0000	8M0030784	WASHER Keyed		1	
35	0023	8M0054695	SLEEVE Propeller Bore		1	
36	0000	8M0030785	RETAINER Bearing Carrier		1	
37	0022	67892002	SCREW Drain - Magnetic		1	
38	0026	830749	SEAL		1	
39	0098	8M0120367	ACTUATOR KIT Double Acting Shift Design 2	SeaPro [2B384875] & Up	1	
40	0000	8M0102962	ROD CLUTCH ACTUATOR		1	

Gear Housing, Propeller Shaft, Counter SEAPRO

Gear Housing, Propeller Shaft, Counter SEAPRO

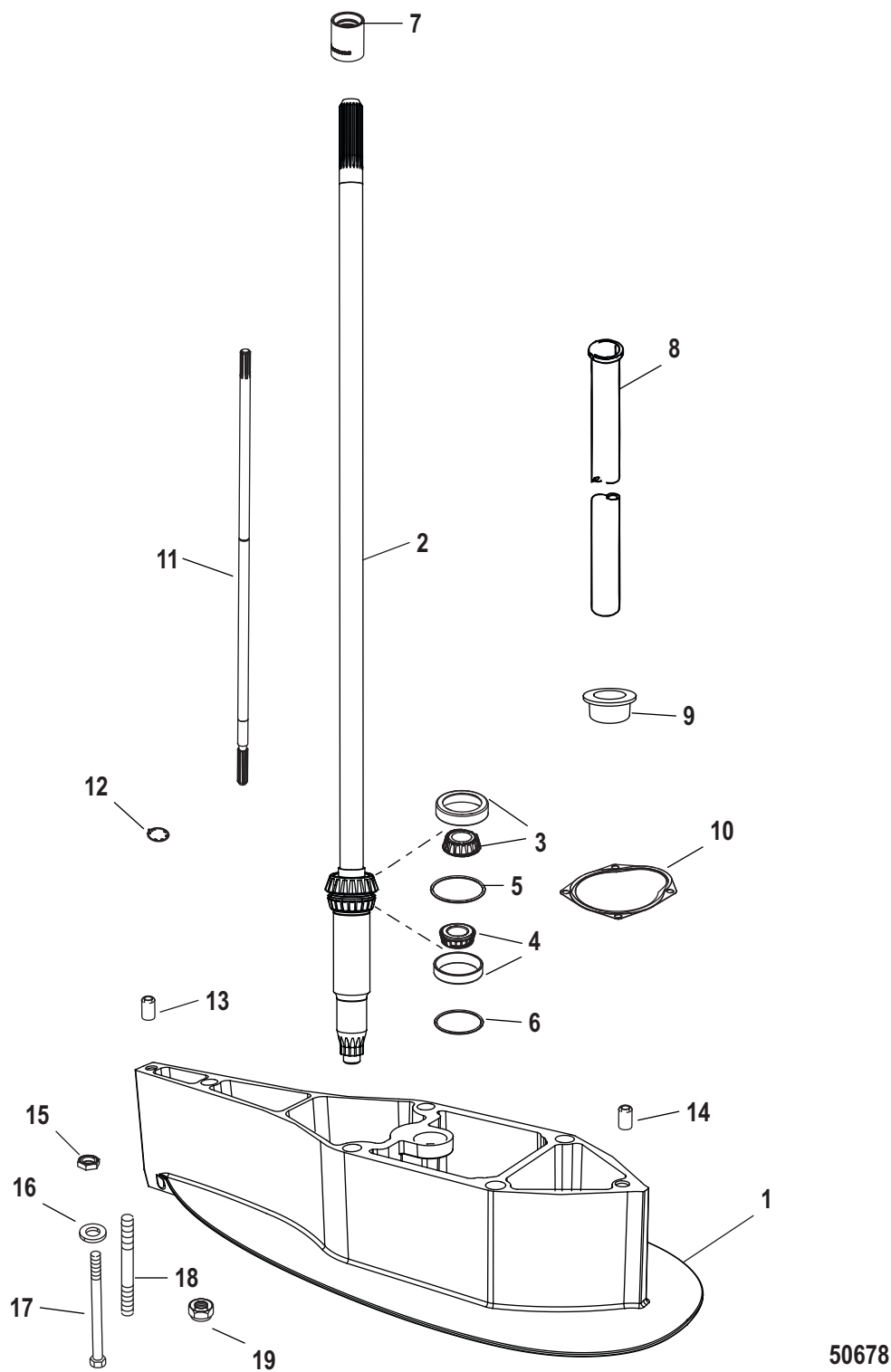


58605

Gear Housing, Propeller Shaft, Counter SEAPRO

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
41	0017	8M0029113	PIN Cross		1	
42	0024	8M0096707	SPRING Compression		2	
43	0017	8M0084245	PIN Spring Locator		1	
44	0015	8M0076745	SHIM SET		1	
45	0015	8M0076745	SHIM SET		1	
45	0012	8M0050423	WASHER .020		AR	
45	0012	8M0050424	WASHER .022		AR	
45	0012	8M0050425	WASHER .024		AR	
45	0012	8M0050427	WASHER .026		AR	
45	0012	8M0050428	WASHER .028		AR	
45	0012	8M0050429	WASHER .030		AR	
45	0012	8M0050430	WASHER .032		AR	
45	0012	8M0050431	WASHER .034		AR	
45	0012	8M0050432	WASHER .036		AR	
45	0012	8M0050433	WASHER .038		AR	
45	0012	8M0050434	WASHER .040		AR	
45	0012	8M0050435	WASHER .042		AR	
45	0012	8M0050436	WASHER .044		AR	
45	0012	8M0050437	WASHER .046		AR	
45	0012	8M0050438	WASHER .048		AR	
45	0012	8M0050439	WASHER .050		AR	

Driveshaft Housing Extension Kit



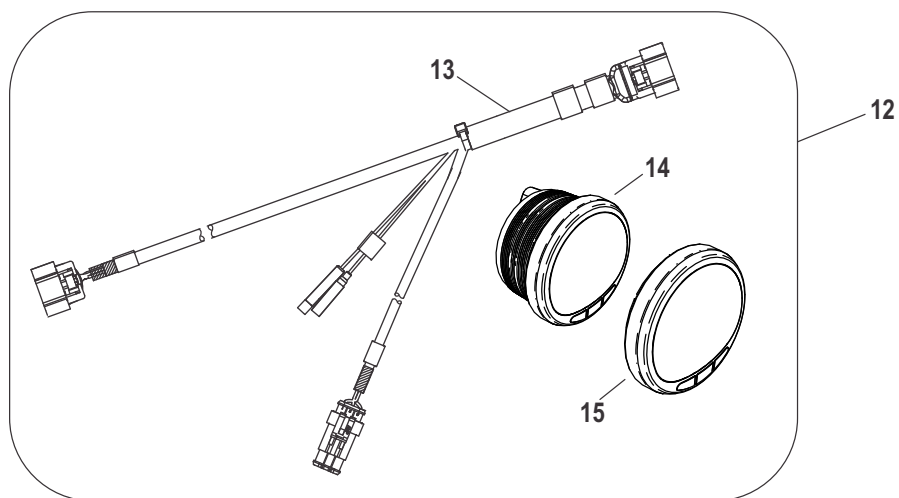
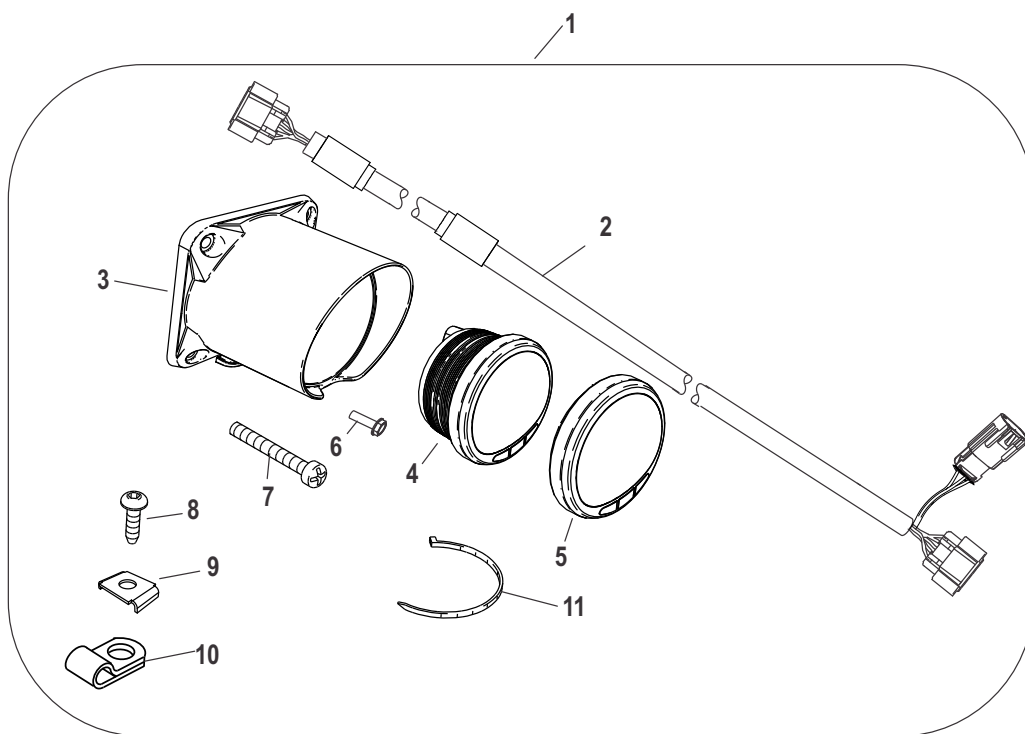
Driveshaft Housing Extension Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0060269	EXTENSION KIT, Driveshaft Housing Convert L to XL		1	
1	0000	8M0071622	SPACER Driveshaft Housing X-Long		1	
2	0045	8M0063505	DRIVESHAFT X-Long		1	
3	0031	33138A1	BEARING ASSEMBLY Tapered Roller		1	
4	0031	77420A1	BEARING ASSEMBLY Roller		1	
5	0015	8M0053110	SHIM SET		1	
6	0015	8M0063268	SHIM SET		1	
7	0000	8M0036238	COUPLING Water Pump		1	
8	0000	8M0050570	TUBE Water Spacer, X-long		1	
9	0023	8M0061394	BUSHING		1	
10	0027	8172771	GASKET		1	[1]
11	0000	8M0031504	SHIFT SHAFT X-Long		1	
12	0000	8M0030784	WASHER Keyed		1	
13	0017	43044	PIN Dowel - Without Hole (.375 x .625)		1	
14	0017	43043	PIN Dowel - With Hole (.375 x .625)		1	
15	0011	896895	NUT (M12)		4	
16	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		5	
17	0010	857137	SCREW (M12 x 160)		1	
18	0016	8M0008047	STUD (M12 x 179)		4	
19	0011	35921	NUT (.625-18)		1	

PART NOTES:

- [1] - COMPONENT OF GEARCASE SEAL KIT 8M0057716
 COMPONENT OF COMPLETE WATER PUMP REPAIR KIT-COMplete 8M0094529
 COMPONENT OF WATER PUMP REPAIR KIT-UPPER 8M0061040

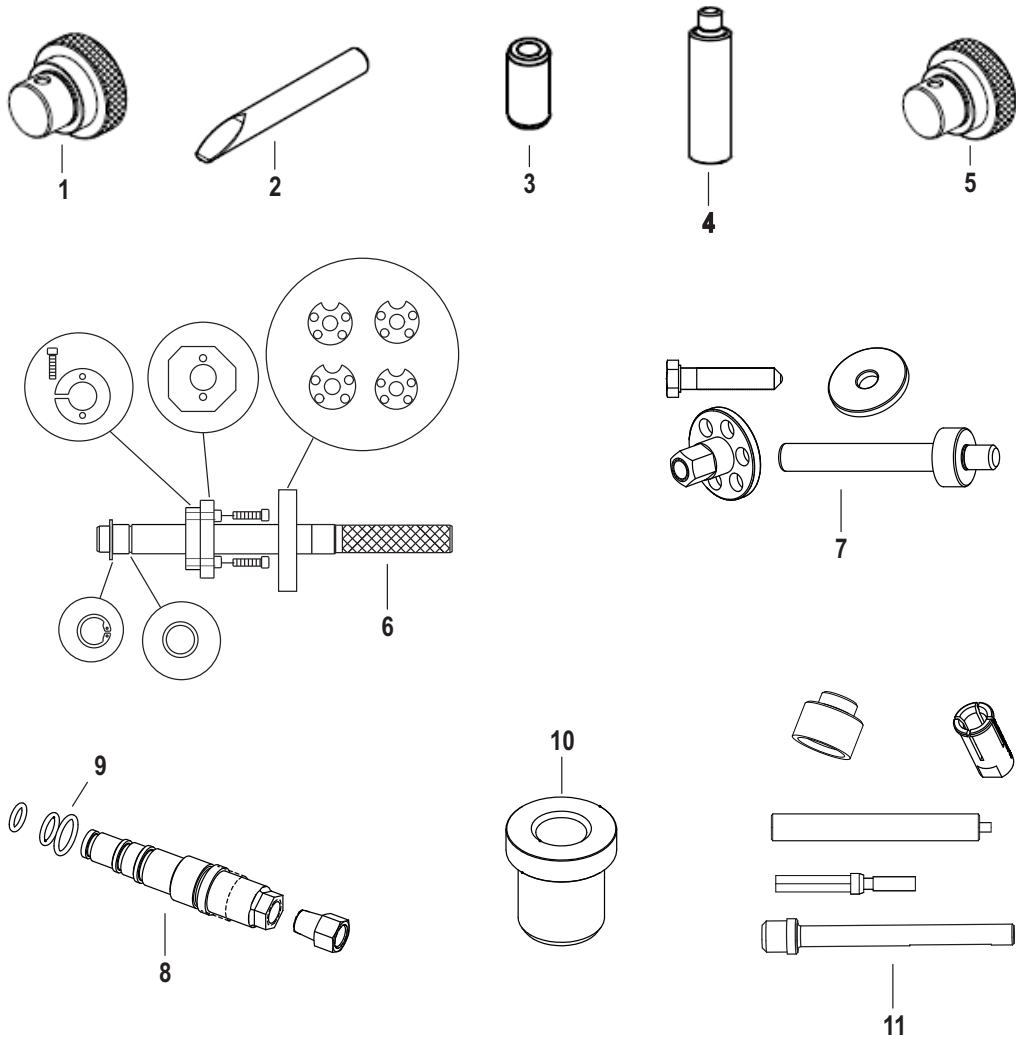
SC1000 Tachometer Kit Transom and Helm Mount



57456

SC1000 Tachometer Kit Transom and Helm Mount

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0079	8M0104733	TACHOMETER KIT Transom Mount		1	
1	0098	8M0095036	TACHOMETER KIT Transom Mount		1	
2	0084	8M2100452	HARNESS Data Extension 10 Pin		1	
3	0000	8M0099412	GAUGE HOUSING		1	
4		NSS	NOT SOLD SEPARATE TACHOMETER 7K - Black		1	
5	0000	8590741	BEZEL (85 mm) Black		1	
6	0010	895054	SCREW (M4 x 16 MM)		2	
7	0010	14742	SCREW (.250-20 x 1.25)		4	
8	0010	57807	SCREW (#10-16 x .750) Stainless Steel		8	
9	0000	69205	C WASHER		8	
10	0054	22875	CLIP		8	
11	0000	69355	TIE STRAP (5.50 Inches)		1	
12	0079	8M0097226	TACHOMETER KIT Helm Mount		1	
-	0079	8M0095037	TACHOMETER KIT 7 K -Helm Mount (Black)		1	
13	0084	8M0055044	HARNESS Tachometer, V 6.0		1	
14		NSS	NOT SOLD SEPARATE TACHOMETER 7K - Black		1	
15	0000	8590741	BEZEL (85 mm) Black		1	



49169

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	8M0039811	MANDREL Right hand rotation		1	
2	0091	8M0045643	BEVELED CROSS PIN TOOL		1	
-	0091	8M0057704	PIN STOP/ACTUATOR TOOL		1	
3	0091	8M0045644	PIN STOP INSTALLATION TOOL		1	
4	0091	8M0045645	ACTUATOR ASSEMBLY TOOL		1	
5	0091	8M0060057	MANDREL Left hand rotation		1	
6	0091	8M0057712	PINION HEIGHT TOOL KIT		1	
-	0091	8M0057713	PINION HEIGHT TOOL UPGRADE KIT		1	
-		NSS	NOT SOLD SEPARATE Arbor Locating Disk		1	
-		NSS	NOT SOLD SEPARATE Pinion Locating Sleeve		1	
-		NSS	NOT SOLD SEPARATE O-Ring		1	
7	0091	8M0057767	TOOL KIT,BEARING CUP/ADPT		1	
-	0091	8M0057768	BEARING CUP/ADPT TOOL UPGRADE KIT		1	
-		NSS	NOT SOLD SEPARATE Retainer Installer Tool		1	
-		NSS	NOT SOLD SEPARATE Installer Pilot		1	
8	0091	8M0054662	TRIM PRESSURE TOOL		1	
8	0091	8M0061797	TRIM PRESSURE TOOL Bottom		1	
9	0025	8M0062937	O-RING SET Complete for both tools		1	
10	0091	8M0062360	TOOL Drive Bearing Removal		1	
11	0091	8M0083568	TOOL KIT Trim Pin Bearing		1	
-	0091	8M0174164	TOOL Check Valve Plug		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892486K08	CONVERSION KIT Analog		1	
-	0000	8M0050098	STEERING HELM PUMP (20 CC - 1.2 Cu Inch)		1	
-	0000	8M0050099	TILT HELM KIT (20 CC - 1.2 Cu Inch)		1	
-	0079	8M0097226	TACHOMETER KIT Helm Mount		1	
-	0032	8M0053474	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053475	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053476	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053477	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053478	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053479	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053480	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053481	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053482	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053483	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053484	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053485	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053486	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053487	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053488	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053489	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053490	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053491	HYDRAULIC HOSE KIT Steering		1	
-	0032	8M0053492	HYDRAULIC HOSE KIT Steering		1	
-	0000	8M0054993	STEERING ACTUATOR KIT 150 Hp		1	
-	0000	8M0075215	WATER SEPARATING FUEL FILTER KIT With Electronic Water Sensor		1	
-	0000	8M0097838	FUEL FILTER KIT		1	
-	0000	8M0059529	TRIM SENSOR CONVERTER KIT		1	
-	0000	8M0059530	SC PITOT SENSOR KIT		1	
-	0000	8M0059531	BLOCK WATER PRESSURE KIT		1	
-	0000	8M0059532	TRIM LIMIT MODULE		1	
-	0000	898349A11	STEERING ACTUATOR KIT Universal		1	
-	0000	8M0061103	THROTTLE / SHIFT CABLE KIT 150 FourStroke (38.3 In. Shift , 42.3 In. Throttle)		1	
-	0000	8M0061721	TILLER HANDLE ASSEMBLY Big Tiller-Mechical, Power Steer F150		1	
-	0000	8M0058944	STEERING CYLINDER KIT 150 4 Stroke		1	
-	0032	8M0062693	HOSE KIT Rigging		1	
-	0000	8M0050097	Hydraulic Steering Cylinder Universal		1	
-	0000	8M0056145	STEERING CYLINDER		1	
-	0000	898349A14	STEERING ACTUATOR KIT Center Rotation (Port)		1	

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0060269	EXTENSION KIT, Driveshaft Housing Convert L to XL		1	
-	0000	8M0060147	SKEG		1	
-	0098	8M0065184	HARNESS DUAL KIT- P/S-150 FOURSTROKE		1	
-	0000	898289T19	SIGNAL MODULE Power Steering		1	
-	0067	8M0064433	JET PUMP 110 Hp FourStroke		1	

Maintenance Kits

Maintenance Kits

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0094232	SERVICE KIT 150 EFI 4S (100 Hour)		1	
-	0035	877761K01	FILTER Oil Mercury Branded		1	[1]
-	0035	879885Q	FILTER Fuel In-Line		1	[2]
-	0026	830749	SEAL		2	
-	0000	8M0094233	SERVICE KIT 150 EFI 4S (300 Hour)		1	
-	0035	877761K01	FILTER Oil Mercury Branded		1	[1]
-	0035	879885Q	FILTER Fuel In-Line		1	[2]
-	0035	8M0090809	FILTER		1	
-	0054	855697	CLAMP		2	
-	0026	830749	SEAL		2	
-	0033	8M0057936	SPARK PLUG NGK ZFR5F		4	
-	0000	892864T06	THERMOSTAT AND HOUSING ASSEMBLY Thermostat		1	
-	0046	8M0061040	REPAIR KIT Water Pump-Upper		1	
-	0057	8M0031641	BELT Poly V, 4 Rib		1	
-	0097	826134Q	ANODE		2	[3]
-	0097	76214Q5	ANODE KIT		1	[4]
-	0097	8M0057772	ANODE		1	
-	0000	8M0163132	MAINTENANCE KIT 150 EFI SeaPro - 300 HR		1	

PART NOTES:

- [1] - Alternate part numbers:
877761K01MPP
877761Q01QS
- [2] - Alternate part numbers:
879885KMPP
879885QQS
879885TService Part
- [3] - Alternate part numbers:
826134Service Part
826134QQS
826134TMPP
826134T 3Magnesium
8M0059344Bulk Pack
- [4] - Alternate part numbers:
76214 5Service Part
76214A 6Magnesium
76214Q 5QS
76214T 5MPP
8M0059339Bulk Pack

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
12224	SEAL Fish Line Cutting	82	28	12224	SEAL Fish Line Cutting	84	24
12224	SEAL Fish Line Cutting	86	24	13541	PLUG Male	62	33
14077	SEAL Oil	82	27	14077	SEAL Oil	84	23
14077	SEAL Oil	86	23	14077	SEAL Oil	88	29
14077	SEAL Oil	92	29	14742	SCREW (.250-20 x 1.25)	106	7
15842	BEARING Thrust	88	23	15842	BEARING Thrust	92	23
18448	THRUST WASHER	88	22	18448	THRUST WASHER	92	22
19384	SOCKET	24	9	1993720	SCREW (M6 x 20)	76	12
21836	O-RING (.796 x .139)	78	42	22740	CLIP	24	16
22875	CLIP	106	10	24836	CLIP	56	8
24836	CLIP	60	9	24836	CLIP	72	7
24836	CLIP	74	7	27290	RING Retaining	20	2
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	62	19	29245	WASHER (.281 x .500 x .060) Stainless Steel	56	30
29245	WASHER (.281 x .500 x .060) Stainless Steel	60	31	29245	WASHER (.281 x .500 x .060) Stainless Steel	66	5
29641	E RING	78	40	30956T	BEARING Needle	82	24
30956T	BEARING Needle	84	20	30956T	BEARING Needle	86	20
30956T	BEARING Needle	88	28	30956T	BEARING Needle	92	28
33138A1	BEARING ASSEMBLY Tapered Roller	76	25	33138A1	BEARING ASSEMBLY Tapered Roller	104	3
35029	O-RING (78.97 X 3.53 MM)	54	9	35462	WASHER (.2656 x .625 x .0625) Stainless Steel	20	12
35921	NUT (.625-18)	78	33	35921	NUT (.625-18)	104	19
36373	PLUG (.375-18) Hex - Steel	32	3	36373	PLUG (.375-18) Hex - Steel	34	5
37828	WASHER (.390 x .625 x .062) Stainless Steel	58	39	37828	WASHER (.390 x .625 x .062) Stainless Steel	60	40
37828	WASHER (.390 x .625 x .062) Stainless Steel	64	10	38101	O-RING (.674 x .103)	36	10
38601	SCREW (.250-28 x 1.250)	64	6	38657A1	SHIM ASSEMBLY	78	30
4000325	SCREW (M6 x 8)	56	19	4000325	SCREW (M6 x 8)	60	20
4000325	SCREW (M6 x 8)	62	13	4000326	SCREW (M6 x 12)	56	28
4000326	SCREW (M6 x 12)	60	29	4000330	SCREW (M6 x 25)	66	6
4000333	SCREW (M6 x 40)	76	8	40011106	SCREW (M5 x 13) Stainless Steel	14	4
40011106	SCREW (M5 x 13) Stainless Steel	16	4	40011126	SCREW (M6 x 13) Stainless Steel	14	13
40011126	SCREW (M6 x 13) Stainless Steel	14	17	40011126	SCREW (M6 x 13) Stainless Steel	16	13
40011126	SCREW (M6 x 13) Stainless Steel	16	17	40011145	SCREW (M8 x 10) Stainless Steel	12	24
4001186	SCREW (M4 X 13) Hex Wash HD SS	20	8	4002316	WASHER (6.60 X 17.0 X 1.5SS)	4	6
4002316	WASHER (6.60 X 17.0 X 1.5SS)	8	26	4002316	WASHER (6.60 X 17.0 X 1.5SS)	44	17
4002316	WASHER (6.60 X 17.0 X 1.5SS)	72	12	4002316	WASHER (6.60 X 17.0 X 1.5SS)	74	12
400256	LOCKWASHER (M6)	68	4	4010610	SCREW (M6 x 10) Stainless Steel	58	35
4010610	SCREW (M6 x 10) Stainless Steel	60	36	4010610	SCREW (M6 x 10) Stainless Steel	62	25
401386	NUT (M6) Stainless Steel	12	3	401386	NUT (M6) Stainless Steel	20	11
401386	NUT (M6) Stainless Steel	76	9	41055A1	BRACKET ASSEMBLY	64	1
42647A1	BEARING ASSEMBLY Roller	76	6	43026T2	IMPELLER	76	16
43043	PIN Dowel - With Hole (.375 x .625)	76	4	43043	PIN Dowel - With Hole (.375 x .625)	104	14
43044	PIN Dowel - Without Hole (.375 x .625)	74	26	43044	PIN Dowel - Without Hole (.375 x .625)	76	5
43044	PIN Dowel - Without Hole (.375 x .625)	104	13	43430	WASHER	14	9
43430	WASHER	16	9	45258	O-RING (.987 x .103)	78	39
45711	O-RING (.612 x .103)	62	6	47397A1	SHIM SET	82	7
47397A1	SHIM SET	84	7	47397A1	SHIM SET	86	7
48462	O-RING (.614 x .070)	64	3	54012	WASHER (.530 x .870 x .105) Stainless Steel	62	18
57807	SCREW (#10-16 x .750) Stainless Steel	106	8	62701	O-RING	36	15
62706	O-RING (.426 x .070)	50	8	65567	WASHER (.265 x .750 x .048) Stainless Steel	12	6
65567	WASHER (.265 x .750 x .048) Stainless Steel	26	14	67684	RING Retaining	56	33
67684	RING Retaining	60	34	67892002	SCREW Drain - Magnetic	78	45
67892002	SCREW Drain - Magnetic	86	28	67892002	SCREW Drain - Magnetic	100	37
69205	C WASHER	106	9	69355	TIE STRAP (5.50 Inches)	106	11
715651	TUBE Steering Cable	64	2	73732	SCREW (.375-24 x 1.120)	64	9
74036	FITTING Grease	56	15	74036	FITTING Grease	60	16
76214Q5	ANODE KIT	78	44	76214Q5	ANODE KIT	114	-
76868	SEAL	82	28	76868	SEAL	84	24
76868	SEAL	86	24	76868	SEAL	90	30
76868	SEAL	92	14	77420A1	BEARING ASSEMBLY Roller	78	28
77420A1	BEARING ASSEMBLY Roller	104	4	77674	WASHER	78	37
78968	LOCKWASHER Internal (.250)	64	7	79953A04	PLUG ASSEMBLY (.375-16 x .250)	76	2

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806327	SCREW (.437-14 x 1.750)	78	43	809096	FILTER Fuel-Water Separating Fuel Filter Assembly	34	2
811613	PLUG ASSEMBLY	68	15	813696A2	BUSHING ASSEMBLY	78	38
814653001	BEARING ASSEMBLY Needle Rollers	88	3	814653001	BEARING ASSEMBLY Needle Rollers	92	3
815480	BEARING Thrust	88	5	815480	BEARING Thrust	92	5
815480	BEARING Thrust	96	7	815480	BEARING Thrust	100	7
815481	THRUST WASHER	88	4	815481	THRUST WASHER	92	4
815481	THRUST WASHER	96	8	815481	THRUST WASHER	100	8
815504105	CLAMP Worm Gear (11-18 mm)	32	5	816311T	TIE STRAP (8.00 Inches)	12	21
816311T	TIE STRAP (8.00 Inches)	26	6	816311T	TIE STRAP (8.00 Inches)	36	18
816311T	TIE STRAP (8.00 Inches)	62	32	816432	THRUST WASHER	56	18
816432	THRUST WASHER	60	19	8164641	SEAL Oil	78	36
817275A10	HOUSING KIT Water Pump	76	13	8172761	FACEPLATE	76	18
8172771	GASKET	76	17	8172771	GASKET	104	10
81893420	SCREW (M8 x 20)	14	14	81893420	SCREW (M8 x 20)	16	14
821203	LOCKWASHER	64	4	821327	PIN Dowel	48	8
824015	CUP Barrel Retainer	20	6	824108	SPACER	82	18
824108	SPACER	84	28	824108	SPACER	86	35
82494830	SCREW (M6 x 30)	68	3	825190	WASHER	56	21
825190	WASHER	60	22	826125A1	TILT TUBE	62	7
826134Q	ANODE	76	7	826134Q	ANODE	114	-
826135	NUT (1.00-14) Nylon Insert	62	5	826164	NUT (.875-14)	62	26
82671117	NUT (.500-20)	62	20	8283582	SENSOR Crank position	14	5
8283582	SENSOR Crank position	16	5	830749	SEAL	76	3
830749	SEAL	82	26	830749	SEAL	84	22
830749	SEAL	86	22	830749	SEAL	86	29
830749	SEAL	88	27	830749	SEAL	92	27
830749	SEAL	96	33	830749	SEAL	100	33
830749	SEAL	100	38	830749	SEAL	114	-
830749	SEAL	114	-	830899	SPRING Tension	62	10
830900	SPRING Compression	62	3	8329692	FUSE Mini - Gray - 2 Ampere	12	11
832969T15	FUSE Mini - Blue - 15 Ampere	12	11	832969T20	FUSE Mini - Yellow - 20 Ampere	12	11
834985	GROMMET	12	7	834985	GROMMET	26	13
840404	GROMMET	48	4	847401	SCREW (#10-24 x .380)	56	7
847401	SCREW (#10-24 x .380)	60	8	849838	SCREW (.375-24 x 1.250)	58	37
849838	SCREW (.375-24 x 1.250)	60	38	85045	O-RING (.551 x .070)	50	7
850791T	COUPLER	64	8	852368	SCREW (#10-24 x .750)	56	12
852368	SCREW (#10-24 x .750)	60	13	853651	RETAINER	76	24
854445	SENSOR MAP	24	14	85500	PIN Dowel (.187 x .530)	40	23
855697	CLAMP	26	22	855697	CLAMP	34	7
855697	CLAMP	114	-	856954	BUSHING	12	8
856954	BUSHING	26	12	856954	BUSHING	30	21
856982	WASHER (.500 x .810 x .090) Stainless Steel	72	4	856982	WASHER (.500 x .810 x .090) Stainless Steel	74	4
856982	WASHER (.500 x .810 x .090) Stainless Steel	104	16	857137	SCREW (M12 x 160)	74	3
857137	SCREW (M12 x 160)	104	17	8590741	BEZEL (85 mm) Black	106	5
8590741	BEZEL (85 mm) Black	106	15	859376	CLIP	12	14
877761K01	FILTER Oil Mercury Branded	14	1	877761K01	FILTER Oil Mercury Branded	16	1
877761K01	FILTER Oil Mercury Branded	114	-	877761K01	FILTER Oil Mercury Branded	114	-
8782451	DRIVESHAFT	68	5	879150A09	SEAL KIT	22	3
879885Q	FILTER Fuel In-Line	26	19	879885Q	FILTER Fuel In-Line	114	-
879885Q	FILTER Fuel In-Line	114	-	880515	BOLT (M20 x 68)	10	3
880550	SPROCKET	40	26	880717A01	SCREW/SEAL KIT .38 Inch Long	82	25
880717A01	SCREW/SEAL KIT .38 Inch Long	84	21	880717A01	SCREW/SEAL KIT .38 Inch Long	86	21
880717A01	SCREW/SEAL KIT .38 Inch Long	88	26	880717A01	SCREW/SEAL KIT .38 Inch Long	92	26
880719	RING Retaining	76	20	881070T	SENSOR Position	20	7
881070T	SENSOR Position	24	3	881184	CIRCLIP	44	4
884330T01	BEARING ASSEMBLY Tapered	96	27	884330T01	BEARING ASSEMBLY Tapered	100	27
88439A26	CABLE ASSEMBLY Battery - Negative	12	19	88439A35	CABLE ASSEMBLY Battery - Positive	12	18
885342002	SENSOR ASSEMBLY Block water temp	14	6	885342002	SENSOR ASSEMBLY Block water temp	16	6
885361A01	FITTING ASSEMBLY Flush	8	33	885518A02	FITTING ASSEMBLY	36	14
88552512	SCREW (M6 x 12 MM) Stainless Steel	4	5	88552512	SCREW (M6 x 12 MM) Stainless Steel	54	4

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88552512	SCREW (M6 x 12 MM) Stainless Steel	72	13	88552516	SCREW (M6 x 16 MM) Stainless Steel	4	3
88552516	SCREW (M6 x 16 MM) Stainless Steel	8	12	88552516	SCREW (M6 x 16 MM) Stainless Steel	36	11
88552516	SCREW (M6 x 16 MM) Stainless Steel	54	20	88552520	SCREW (M6 x 20 MM) Stainless Steel	8	36
88552520	SCREW (M6 x 20 MM) Stainless Steel	44	16	88552525	SCREW (M6 x 25 MM) Stainless Steel	8	24
88552525	SCREW (M6 x 25 MM) Stainless Steel	12	5	88552525	SCREW (M6 x 25 MM) Stainless Steel	20	5
88552525	SCREW (M6 x 25 MM) Stainless Steel	26	15	88552525	SCREW (M6 x 25 MM) Stainless Steel	36	13
88552525	SCREW (M6 x 25 MM) Stainless Steel	36	29	88552525	SCREW (M6 x 25 MM) Stainless Steel	38	1
88552525	SCREW (M6 x 25 MM) Stainless Steel	40	33	88552525	SCREW (M6 x 25 MM) Stainless Steel	42	13
88552525	SCREW (M6 x 25 MM) Stainless Steel	54	16	88552530	SCREW (M6 x 30 MM) Stainless Steel	18	2
88552530	SCREW (M6 x 30 MM) Stainless Steel	44	19	88552540	SCREW (M6 x 40 MM) Stainless Steel	38	5
88552540	SCREW (M6 x 40 MM) Stainless Steel	50	5	88552545	SCREW (M6 x 45 MM) Stainless Steel	42	20
88552550	SCREW (M6 x 50 MM) Stainless Steel	8	35	88552640	SCREW (M8 x 40)	48	7
88552645	SCREW (M8X45)	14	8	88552645	SCREW (M8X45)	16	8
88552660	SCREW (M8 x 60)	52	6	88552835	SCREW (M12 x 35 MM)	72	3
888483	SEAL Oil	96	31	888483	SEAL Oil	100	31
888823001	SHIFT DETENT ASSEMBLY	20	18	888958001	PLUG Flush Port	8	31
888988001	CLAMP (36.1 mm)	36	2	888988011	CLAMP (38.1 MM)	36	12
888988014	CLAMP (25.6 mm)	22	8	888988022	CLAMP	36	23
888988028	CLAMP (16.2 mm)	26	2	888988028	CLAMP (16.2 mm)	26	4
888988028	CLAMP (16.2 mm)	36	26	88957T	BEARING Ball	82	20
88957T	BEARING Ball	84	16	88957T	BEARING Ball	86	16
889823001	TETHER Flush Plug	8	34	891663001	SENSOR ASSEMBLY Temperature	22	10
892073002	SHOULDER SCREW (M6)	8	15	89238	SEAL Oil	76	22
892446	O-RING (14 X 1.78 MM)	72	10	892446	O-RING (14 X 1.78 MM)	74	10
892454035	BOLT (M6 x 36)	40	12	892486K08	CONVERSION KIT Analog	110	-
892833	CLIP	36	5	892864T06	THERMOSTAT AND HOUSING ASSEMBLY Thermostat	36	30
892864T06	THERMOSTAT AND HOUSING ASSEMBLY Thermostat	114	-	89302	WASHER (.203 x .406 x .040)	56	11
89302	WASHER (.203 x .406 x .040)	60	12	893540	PIN Dowel, 8x12 long	42	3
893709	PIN	62	9	895054	SCREW (M4 x 16 MM)	22	7
895054	SCREW (M4 x 16 MM)	24	12	895054	SCREW (M4 x 16 MM)	106	6
895319	GROMMET	30	20	896523	O-RING (2.175 x .103)	76	23
896602	NUT (M14)	56	6	896602	NUT (M14)	56	27
896602	NUT (M14)	60	7	896602	NUT (M14)	60	28
896895	NUT (M12)	72	5	896895	NUT (M12)	74	5
896895	NUT (M12)	104	15	897445501	SCREW (M6 x 20 MM)	22	6
897445501	SCREW (M6 x 20 MM)	24	1	897526T	IAC VALVE	24	25
897535005	SPRING Throttle Cam Return	24	21	897672	FITTING	14	19
897672	FITTING	16	19	897936	WASHER	24	22
897937	WASHER	24	18	898093	WASHER Wave	24	19
898289T19	SIGNAL MODULE Power Steering	112	-	898349A11	STEERING ACTUATOR KIT Universal	110	-
898349A14	STEERING ACTUATOR KIT Center Rotation (Port)	110	-	898836	O-RING Brown	40	31
899044	LATCH	20	1	899145	CLIP Tie Strap	12	13
899145	CLIP Tie Strap	24	10	8M0001037	HOSE ASSEMBLY Flushing	36	25
8M0001157	PIN Bow Tie Clip	20	10	8M0005958	O-RING	36	31
8M0006054	RETAINER	8	19	8M0007470	KNOB	62	1
8M0007470	KNOB	62	30	8M0008031	STUD (M12 x 1.75 x 52)	72	2
8M0008047	STUD (M12 x 179)	74	2	8M0008047	STUD (M12 x 179)	104	18
8M0010411	BOLT	24	17	8M0010459	FILLER BLOCK	76	10
8M0012661	SCREW	10	1	8M0012661	SCREW	14	18
8M0012661	SCREW	16	18	8M0021043	SENSOR ASSEMBLY Fuel and Water	34	8
8M0021044	BOWL	34	3	8M0021532	SCREW (M12 x 40 MM) Left Hand Thread	40	29
8M0021914	PIN (.125 x 30 mm)	62	2	8M0021914	PIN (.125 x 30 mm)	62	29
8M0022324	SCREW (M6 x 25 MM)	8	5	8M0028121	HOSE FSM to Rail	26	3
8M0028125	HOSE Fuel- Inlet to Filter	26	8	8M0028127	HOSE Fuel- Filter to FSM	26	18
8M0028130	HOSE FSM, Water Inlet	36	17	8M0028132	HOSE Thermostat	36	3
8M0028275	HOSE Tell Tale	36	4	8M0029113	PIN Cross	86	32
8M0029113	PIN Cross	102	41	8M0029306	RING Retaining	78	35
8M0029980	VALVE GUIDE	40	4	8M0029981	VALVE SEAT Exhaust	40	2
8M0029982	VALVE SEAT Intake	40	3	8M0030779	THRUST RING	82	21

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8M0030784	WASHER Keyed	86	25	8M0030784	WASHER Keyed	90	31
8M0030784	WASHER Keyed	92	11	8M0030784	WASHER Keyed	96	34
8M0030784	WASHER Keyed	100	34	8M0030784	WASHER Keyed	104	12
8M0030785	RETAINER Bearing Carrier	82	30	8M0030785	RETAINER Bearing Carrier	84	26
8M0030785	RETAINER Bearing Carrier	86	26	8M0030785	RETAINER Bearing Carrier	90	32
8M0030785	RETAINER Bearing Carrier	92	12	8M0030785	RETAINER Bearing Carrier	96	36
8M0030785	RETAINER Bearing Carrier	100	36	8M0030845	O-RING 3.975X.210	82	22
8M0030845	O-RING 3.975X.210	84	18	8M0030845	O-RING 3.975X.210	86	18
8M0030845	O-RING 3.975X.210	88	21	8M0030845	O-RING 3.975X.210	92	21
8M0030845	O-RING 3.975X.210	96	26	8M0030845	O-RING 3.975X.210	100	26
8M0030856	SPOOL Bearing Carrier	82	23	8M0030856	SPOOL Bearing Carrier	84	19
8M0030856	SPOOL Bearing Carrier	86	19	8M0030886	BRACKET ASSY Shift Link, Painted	20	9
8M0030890	SHIFT SHAFT ASSEMBLY	20	15	8M0031018	FOLLOWER Cam (LH)	92	9
8M0031018	FOLLOWER Cam (LH)	96	11	8M0031018	FOLLOWER Cam (LH)	100	11
8M0031192	PIN Trim Pivot	66	7	8M0031224	CAM Shift	82	9
8M0031224	CAM Shift Desmonic	84	10	8M0031224	CAM Shift	88	10
8M0031291	FOLLOWER, CAM	88	9	8M0031345	STRIKER ASSEMBLY	4	2
8M0031347	SEAL Top Cowl	8	1	8M0031367	LATCH LINK Rear	8	22
8M0031453	ROLLER	20	3	8M0031454	LINK Shift	20	13
8M0031503	SHIFT SHAFT Long	78	34	8M0031504	SHIFT SHAFT X-Long	78	34
8M0031504	SHIFT SHAFT X-Long	104	11	8M0031506	RING Retaining	82	4
8M0031506	RING Retaining	84	4	8M0031506	RING Retaining	86	4
8M0031506	RING Retaining	88	6	8M0031506	RING Retaining	92	6
8M0031508	ADAPTER Reverse Gear	88	2	8M0031508	ADAPTER Reverse Gear	92	2
8M0031509	BEARING ADAPTER Forward Gear	88	19	8M0031509	BEARING ADAPTER Forward Gear	92	19
8M0031510	BEARING CARRIER Counter	88	25	8M0031510	BEARING CARRIER Counter	92	25
8M0031641	BELT Poly V, 4 Rib	12	4	8M0031641	BELT Poly V, 4 Rib	114	-
8M0032320	FOLLOWER Cam, Right Hand	82	8	8M0032320	FOLLOWER Cam, Right Hand	84	9
8M0032524	ROLLER FINGER FOLLOWER ASSY	40	13	8M0032570	LEVER Sensor	20	17
8M0032692	FLANGED JOURNAL BEARING	56	32	8M0032833	KEY	76	15
8M0032848	RETAINER Switch	8	30	8M0033182	SEAL Exhaust Pipe	72	20
8M0033182	SEAL Exhaust Pipe	74	20	8M0033321	O-RING (-228, D2.234 X D.139)	54	8
8M0033589	CABLE ASSY Starter	12	17	8M0033760	SCREW Shoulder, M8 X 1.25 MM	40	27
8M0033987	CAM THROTTLE ASSEMBLY	24	20	8M0033989	LEVER THROTTLE FOLLOWER ASSY	24	23
8M0033992	LINK ROD ASSEMBLY	24	8	8M0034043	GROMMET Water Tube	54	15
8M0034063	PANEL, REAR	8	17	8M0034065	PIN Handle	8	23
8M0034754	SEAL Oil Tank	50	10	8M0034841	LEVER ASSY Tilt Lock	62	11
8M0034861	BUSHING Swivel Tube Pivot	56	16	8M0034861	BUSHING Swivel Tube Pivot	60	17
8M0034870	SEAL Swivel Tube	56	17	8M0034870	SEAL Swivel Tube	60	18
8M0034897	HOSE Manifold Ref	26	1	8M0034912	O-RING 3.78 X 21.32	44	13
8M0035127	SEAL Top main brg flywheel end	44	10	8M0035248	HOSE Drain	36	19
8M0035249	BUSHING (6.452 MM ID) Flanged	20	14	8M0035288	RETAINING RING	44	9
8M0035317	KEY Valve Retainer	40	19	8M0035337	SEAL Port	24	6
8M0035476	GROMMET Water Tube	72	18	8M0035476	GROMMET Water Tube	74	18
8M0035484	GUIDE Fixed, Timing Chain	40	25	8M0035600	BLADE Timing Chain	40	24
8M0035658	FITTING 90° with sealant	36	22	8M0035658	FITTING 90° with sealant	52	5
8M0035891	CLIP Hose	36	7	8M0036025	SPACER	44	11
8M0036226	SEAL Exhaust Pipe	54	14	8M0036228	O-RING (8.1 X 1.6)	50	9
8M0036238	COUPLING Water Pump	76	11	8M0036238	COUPLING Water Pump	104	7
8M0037098	CLIP Hose	26	16	8M0037098	CLIP Hose	36	8
8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	24	15	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	26	17
8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	36	6	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	52	8
8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	72	9	8M0037204	SCREW Nylon, Push-In (.25-20 x .50)	74	9
8M0037209	GROMMET FSM Retainer	26	11	8M0037225	TRIM SWITCH Round Bezel	8	29
8M0037577	BUSHING Shift Shaft	72	14	8M0037758	RETAINER Valve	40	18
8M0038205	FITTING Straight	36	16	8M0038275	DRAIN Cowl	48	3
8M0038346	SHIM 5.316	88	20	8M0038346	SHIM 5.316	92	20
8M0038347	SHIM 5.366	88	20	8M0038347	SHIM 5.366	92	20
8M0038348	SHIM 5.416	88	20	8M0038348	SHIM 5.416	92	20

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8M0038351	SHIM 5.566	88	20	8M0038351	SHIM 5.566	92	20
8M0038352	SHIM 5.616	88	20	8M0038352	SHIM 5.616	92	20
8M0038353	SHIM 5.666	88	20	8M0038353	SHIM 5.666	92	20
8M0038354	SHIM 5.716	88	20	8M0038354	SHIM 5.716	92	20
8M0038355	SHIM 5.766	88	20	8M0038355	SHIM 5.766	92	20
8M0038356	SHIM 5.816	88	20	8M0038356	SHIM 5.816	92	20
8M0038428	OIL SUMP	50	4	8M0038429	SEAL Throttle Body	24	7
8M0038753	GASKET DSH/ADP Plate	50	1	8M0039082	CAP Chap Support	8	6
8M0039451	TRAY Oil Filter Drain	14	2	8M0039451	TRAY Oil Filter Drain	16	2
8M0039811	MANDREL Right hand rotation	108	1	8M0041013	SCREW M8X1.25 HEX HD	62	22
8M0041031	REAR LATCH ASSEMBLY	8	18	8M0041651	NUT (.875-14)	64	5
8M0041811	ELBOW Muffler, Idle Relief	54	2	8M0042150	STRAINER ASSEMBLY	54	17
8M0042271	GUIDE Water Tube	72	19	8M0042271	GUIDE Water Tube	74	19
8M0042636	NUT (.375-24) Brass	58	38	8M0042636	NUT (.375-24) Brass	60	39
8M0042636	NUT (.375-24) Brass	64	11	8M0043365	SEAL Strainer	54	18
8M0043453	SEAL Flange Exhaust Pipe	54	10	8M0043701	M-ICON 39MM - Small	6	8
8M0043701	M-ICON 39MM - Small	8	21	8M0043705	DECAL M-Icon, 60 MM Black	6	3
8M0043913	THRUST WASHER	42	24	8M0044025	SEAL Adapter Plate	48	9
8M0044991	IGNITION COIL Ignition Dual Output	18	1	8M0045298	HOSE Sprayer	36	20
8M0045643	BEVELED CROSS PIN TOOL	108	2	8M0045644	PIN STOP INSTALLATION TOOL	108	3
8M0045645	ACTUATOR ASSEMBLY TOOL	108	4	8M0045759	PIN Cross	82	16
8M0045759	PIN Cross	84	12	8M0045759	PIN Cross	86	12
8M0045759	PIN Cross	88	17	8M0045759	PIN Cross	92	17
8M0045759	PIN Cross	96	16	8M0045759	PIN Cross	100	16
8M0045760	CLUTCH Sliding, 6 Jaw	82	15	8M0045760	CLUTCH Sliding, 6 Jaw	88	16
8M0045760	CLUTCH Sliding, 6 Jaw	92	16	8M0045781	SCREW M14x2.0-115 HX FLG HD	56	1
8M0045787	SCREW M14X2.00 X 155 HEX FLG HD	56	22	8M0045787	SCREW M14X2.00 X 155 HEX FLG HD	60	23
8M0045788	WASHER Lower Mount Snubber 14.4ID	56	25	8M0045788	WASHER Lower Mount Snubber 14.4ID Lower Mount Snubber	60	26
8M0045794	CAP	42	16	8M0045813	OIL PLUG ASSEMBLY	50	6
8M0045943	SCREW M10X1.50X95 HX FLG HD	38	4	8M0045943	SCREW M10X1.50X95 HX FLG HD	42	4
8M0045964	SCREW (M8 X 1.25 X 95)	42	17	8M0045966	SPRING Valve	40	21
8M0046300	BOLT Rod	44	7	8M0046588	GASKET Cooler to Sump	50	3
8M0047038	MOUNT	14	10	8M0047039	SPACER	14	20
8M0047252	SCREW M6 X 85 MM	8	16	8M0047300	COVER Upper Mount - Port	8	13
8M0047301	SEAL Flush Plug Pocket	8	32	8M0047308	SCREW M6X1X40 HEX FLNG HD	24	11
8M0047548	SEAL Crankcase Cover	42	15	8M0047625	STUD Ball End M10 X 1	40	17
8M0047686	NUT M10 X 1	40	34	8M0047712	END CAP Cam Tensioner	40	32
8M0047717	PLATE Ingress Mounting	8	3	8M0047718	SCREW (M5 X 8MM)	8	4
8M0047782	HANDLE LATCH	8	20	8M0047796	BUSHING	8	25
8M0047810	RETAINER Top Cowl Latch	8	11	8M0047831	SEAL Camshaft Cover	38	3
8M0047885	FUSE COVER With Spares	12	12	8M0047945	SPRING Retaining	82	14
8M0047945	SPRING Retaining	84	13	8M0047945	SPRING Retaining	86	13
8M0047945	SPRING Retaining	88	15	8M0047945	SPRING Retaining	92	15
8M0047945	SPRING Retaining	96	15	8M0047945	SPRING Retaining	100	15
8M0047948	SCREW (M10 X 1.5 X 60)	12	1	8M0047948	SCREW (M10 X 1.5 X 60)	48	6
8M0047948	SCREW (M10 X 1.5 X 60)	54	19	8M0047948	SCREW (M10 X 1.5 X 60)	72	15
8M0047951	BRACKET Map	24	13	8M0047986	SCREW (M10X1.5X40) Hex Flange	56	3
8M0047986	SCREW (M10X1.5X40) Hex Flange	56	34	8M0047986	SCREW (M10X1.5X40) Hex Flange	60	4
8M0047986	SCREW (M10X1.5X40) Hex Flange	60	35	8M0047986	SCREW (M10X1.5X40) Hex Flange	72	24
8M0047992	PLUG (10 MM)	40	9	8M0047992	PLUG (10 MM)	44	23
8M0047995	PLUG (18 MM)	42	7	8M0047995	PLUG (18 MM)	52	3
8M0047995	PLUG (18 MM)	54	12	8M0047996	PLUG (24 MM)	40	7
8M0047996	PLUG (24 MM)	42	11	8M0047997	PLUG (30 MM)	40	5
8M0047997	PLUG (30 MM)	42	9	8M0048006	GROMMET Trim Wires	8	9
8M0048008	GROMMET Trim Sensor Wires	8	28	8M0048484	OIL PICKUP TUBE ASSEMBLY	42	21
8M0048519	O-RING 012, Viton	42	6	8M0048537	BRACKET Hose Clip	36	28
8M0049816	RETAINER Trim Lead	56	31	8M0049816	RETAINER Trim Lead	60	32
8M0049906	PLUG Oil Tray	14	3	8M0049906	PLUG Oil Tray	16	3

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8M0050013	FITTING Exhaust Cooling	36	21	8M0050013	FITTING Exhaust Cooling	72	11
8M0050013	FITTING Exhaust Cooling	74	11	8M0050046	CABLE ASSEMBLY	56	29
8M0050046	CABLE ASSEMBLY	60	30	8M0050046	CABLE ASSEMBLY	62	24
8M0050058	SCREW 5/16-24 X .5	68	21	8M0050058	SCREW 5/16-24 X .5	70	11
8M0050097	Hydraulic Steering Cylinder Universal	110	-	8M0050098	STEERING HELM PUMP (20 CC - 1.2 Cu Inch)	110	-
8M0050099	TILT HELM KIT (20 CC - 1.2 Cu Inch)	110	-	8M0050423	WASHER .020	90	34
8M0050423	WASHER .020	92	30	8M0050423	WASHER .020	96	37
8M0050423	WASHER .020	102	45	8M0050424	WASHER .022	90	34
8M0050424	WASHER .022	92	30	8M0050424	WASHER .022	96	37
8M0050424	WASHER .022	102	45	8M0050425	WASHER .024	90	34
8M0050425	WASHER .024	94	30	8M0050425	WASHER .024	96	37
8M0050425	WASHER .024	102	45	8M0050427	WASHER .026	90	34
8M0050427	WASHER .026	94	30	8M0050427	WASHER .026	96	37
8M0050427	WASHER .026	102	45	8M0050428	WASHER .028	90	34
8M0050428	WASHER .028	94	30	8M0050428	WASHER .028	96	37
8M0050428	WASHER .028	102	45	8M0050429	WASHER .030	90	34
8M0050429	WASHER .030	94	30	8M0050429	WASHER .030	96	37
8M0050429	WASHER .030	102	45	8M0050430	WASHER .032	90	34
8M0050430	WASHER .032	94	30	8M0050430	WASHER .032	98	37
8M0050430	WASHER .032	102	45	8M0050431	WASHER .034	90	34
8M0050431	WASHER .034	94	30	8M0050431	WASHER .034	98	37
8M0050431	WASHER .034	102	45	8M0050432	WASHER .036	90	34
8M0050432	WASHER .036	94	30	8M0050432	WASHER .036	98	37
8M0050432	WASHER .036	102	45	8M0050433	WASHER .038	90	34
8M0050433	WASHER .038	94	30	8M0050433	WASHER .038	98	37
8M0050433	WASHER .038	102	45	8M0050434	WASHER .040	90	34
8M0050434	WASHER .040	94	30	8M0050434	WASHER .040	98	37
8M0050434	WASHER .040	102	45	8M0050435	WASHER .042	90	34
8M0050435	WASHER .042	94	30	8M0050435	WASHER .042	98	37
8M0050435	WASHER .042	102	45	8M0050436	WASHER .044	90	34
8M0050436	WASHER .044	90	34	8M0050436	WASHER .044	94	30
8M0050436	WASHER .044	98	37	8M0050436	WASHER .044	102	45
8M0050437	WASHER .046	90	34	8M0050437	WASHER .046	94	30
8M0050437	WASHER .046	98	37	8M0050437	WASHER .046	102	45
8M0050438	WASHER .048	90	34	8M0050438	WASHER .048	94	30
8M0050438	WASHER .048	98	37	8M0050438	WASHER .048	102	45
8M0050439	WASHER .050	90	34	8M0050439	WASHER .050	94	30
8M0050439	WASHER .050	98	37	8M0050439	WASHER .050	102	45
8M0050520	TUBE Water, X-Long	72	16	8M0050520	TUBE Water, X-Long	74	16
8M0050560	WASHER	20	4	8M0050570	TUBE Water Spacer, X-long	72	17
8M0050570	TUBE Water Spacer, X-long	74	17	8M0050570	TUBE Water Spacer, X-long	104	8
8M0050571	TUBE Water, Long	72	16	8M0050720	GASKET	76	19
8M0050772	COVER High Tension Lead	52	7	8M0051768	CLAMP Cable .375	62	15
8M0051768	CLAMP Cable .375	72	6	8M0051768	CLAMP Cable .375	74	6
8M0052453	WASHER Lower Mount Snubber	56	24	8M0052453	WASHER Lower Mount Snubber	60	25
8M0052521	PIN Rod Eye Assembly	66	3	8M0052523	TRIM SENSOR ASSEMBLY	56	10
8M0052523	TRIM SENSOR ASSEMBLY	60	11	8M0052629	WASHER Upper Mount Snubber	56	2
8M0052629	WASHER Upper Mount Snubber	60	2	8M0052942	GROMMET Tailpipe	54	7
8M0052967	HOOK Top cowl latch	4	4	8M0053110	SHIM SET	78	27
8M0053110	SHIM SET	104	5	8M0053474	HYDRAULIC HOSE KIT Steering	110	-
8M0053475	HYDRAULIC HOSE KIT Steering	110	-	8M0053476	HYDRAULIC HOSE KIT Steering	110	-
8M0053477	HYDRAULIC HOSE KIT Steering	110	-	8M0053478	HYDRAULIC HOSE KIT Steering	110	-
8M0053479	HYDRAULIC HOSE KIT Steering	110	-	8M0053480	HYDRAULIC HOSE KIT Steering	110	-
8M0053481	HYDRAULIC HOSE KIT Steering	110	-	8M0053482	HYDRAULIC HOSE KIT Steering	110	-
8M0053483	HYDRAULIC HOSE KIT Steering	110	-	8M0053484	HYDRAULIC HOSE KIT Steering	110	-
8M0053485	HYDRAULIC HOSE KIT Steering	110	-	8M0053486	HYDRAULIC HOSE KIT Steering	110	-
8M0053487	HYDRAULIC HOSE KIT Steering	110	-	8M0053488	HYDRAULIC HOSE KIT Steering	110	-
8M0053489	HYDRAULIC HOSE KIT Steering	110	-	8M0053490	HYDRAULIC HOSE KIT Steering	110	-
8M0053491	HYDRAULIC HOSE KIT Steering	110	-	8M0053492	HYDRAULIC HOSE KIT Steering	110	-
8M0053504	TUBE- IDLE RELIEF ADP Exit	54	5	8M0053657	PLUG X-Long, Rear Driveshaft Housing	72	21
8M0053658	PLUG Long, Rear Driveshaft Housing	72	21	8M0053658	PLUG Long, Rear Driveshaft Housing	74	21

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8M0053726	FSM TOP HOUSING	30	1	8M0053727	FSM CAP	28	9
8M0053727	FSM CAP	30	8	8M0053734	TUBE Water	28	17
8M0053735	TUBE Fuel	28	14	8M0053749	REGULATOR ASSEMBLY	28	4
8M0053749	REGULATOR ASSEMBLY	30	5	8M0053755	TUBE Suction	28	15
8M0053755	TUBE Suction	30	10	8M0053756	SCREW Plastite W/ HX WSR HD	28	1
8M0053756	SCREW Plastite W/ HX WSR HD	30	2	8M0054073	IDLE RELIEF TUBE ASSEMBLY	54	-
8M0054598	BEARING Tilt Lock .05 inch ID FLG	62	4	8M0054598	BEARING Tilt Lock .05 inch ID FLG	62	28
8M0054606	WASHER Flat 31.69 OD X 9.01 ID X 3.048 THK	62	23	8M0054662	TRIM PRESSURE TOOL	108	8
8M0054682	SPACER	14	12	8M0054695	SLEEVE Propeller Bore	82	31
8M0054695	SLEEVE Propeller Bore	84	27	8M0054695	SLEEVE Propeller Bore	86	27
8M0054695	SLEEVE Propeller Bore	90	33	8M0054695	SLEEVE Propeller Bore	92	13
8M0054695	SLEEVE Propeller Bore	96	35	8M0054695	SLEEVE Propeller Bore	100	35
8M0054823	BALL BEARING .2500 dia NLA - No Longer Required	82	11	8M0054823	BALL BEARING .2500 dia NLA - No Longer Required	88	12
8M0054824	BALL BEARING .3125 dia NLA - No Longer Required	82	13	8M0054824	BALL BEARING .3125 dia NLA - No Longer Required	88	14
8M0054905	COVER Upper Mount - STBD	8	14	8M0054993	STEERING ACTUATOR KIT 150 Hp	110	-
8M0055044	HARNESSTachometer, V 6.0	106	13	8M0055655	OIL PICK UP ASSEMBLY	42	-
8M0055656	HOSE Oil Pickup	42	23	8M0056145	STEERING CYLINDER	110	-
8M0056226	BALANCE SHAFT Vespel	44	18	8M0056539	TENSIONER BRACKET Hydraulic	44	22
8M0056607	C-WASHER	56	9	8M0056607	C-WASHER	60	10
8M0056607	C-WASHER	62	14	8M0056643	DECAL Read Manual	6	7
8M0056666	GROUND STRAP Starter	14	16	8M0056666	GROUND STRAP Starter	16	16
8M0056667	O-RING (M10.85 X 58.9)	48	2	8M0056980	SEAL Rear Latch	8	27
8M0057348	ADAPTER Rigging Hose	8	7	8M0057591	WASHER Thrust	62	21
8M0057599	TUBING (8 ID X 14 OD X 840 MM)	36	27	8M0057620	HOSE Flush	36	24
8M0057629	CIRCLIP Piston	44	4	8M0057641	LONG BLOCK ASSEMBLY	2	-
8M0057641	LONG BLOCK ASSEMBLY	42	-	8M0057642	CYLINDER BLOCK ASSY	42	1
8M0057644	DIPSTICK ASSEMBLY	42	5	8M0057645	CRANKCASE COVER	42	14
8M0057648	CYLINDER HEAD Bare	40	1	8M0057649	VALVE Exhaust	40	15
8M0057650	VALVE Intake	40	16	8M0057651	VALVE SEAL KIT	40	20
8M0057653	CAMSHAFT ASSEMBLY	40	22	8M0057656	CHAIN Cam	40	28
8M0057657	TENSIONER ASSEMBLY Timing Chain	40	30	8M0057658	OIL PUMP ASSEMBLY	42	19
8M0057659	CAMSHAFT COVER ASSY	38	2	8M0057661	PISTON ASSEMBLY	44	1
8M0057663	CONNECTING ROD ASSEMBLY	44	6	8M0057664	BEARING Connecting Rod, Orange	44	8
8M0057665	BEARING SET Main, Orange	44	14	8M0057666	CRANKSHAFT ASSY	44	12
8M0057668	FLYWHEEL ASSEMBLY	10	5	8M0057669	CHAIN Balance Shaft	44	15
8M0057670	BALANCE SHAFT ASSEMBLY	42	18	8M0057672	HYDRAULIC TENSIONER ASSY Vespel	44	20
8M0057676	FUEL SUPPLY MODULE Dual Pump	28	-	8M0057677	FUEL FILTER Inline	26	5
8M0057679	FSM SEAL KIT	28	-	8M0057680	RETAINER Fuel Filter	26	9
8M0057681	BEARING SET Main, White	44	14	8M0057683	BEARING SET Main, Blue	44	14
8M0057684	THROTTLE BODY ASSEMBLY	24	2	8M0057685	INTAKE MANIFOLD ASSEMBLY	24	5
8M0057687	FUEL RAIL	22	5	8M0057688	BELL MOUTH ASSEMBLY	22	1
8M0057689	BEARING SET Main, Green	44	14	8M0057690	COVER Flywheel	10	2
8M0057691	BEARING Connecting Rod, White	44	8	8M0057692	BEARING Connecting Rod,Navy Blue	44	8
8M0057693	ALTERNATOR	12	2	8M0057694	ECM 150HP 4S	12	15
8M0057696	HARNESSESEMBLY Engine	12	20	8M0057697	CUBE RELAY	12	10
8M0057698	HARNESSESSY Fused	12	16	8M0057700	COVER, POWER CENTER	12	9
8M0057701	ADAPTER PLATE	48	5	8M0057702	TELLTALE	36	9
8M0057703	GASKET Adapter Plate/Block	48	1	8M0057704	PIN STOP/ACTUATOR TOOL	108	-
8M0057706	HOSE ASSEMBLY Speedometer	72	22	8M0057706	HOSE ASSEMBLY Speedometer	74	22
8M0057710	DRIVESHAFT HOUSING X-long	72	1	8M0057712	PINION HEIGHT TOOL KIT	108	6
8M0057713	PINION HEIGHT TOOL UPGRADE KIT	108	-	8M0057714	OIL COOLER	50	2
8M0057715	COMPLETE WATER PUMP REPAIR KIT	78	-	8M0057716	GEARCASE SEAL KIT	78	-
8M0057717	IMPELLER REPAIR KIT	76	-	8M0057718	EXHAUST PIPE ASSY	54	11
8M0057719	DECAL SET Mariner	6	13	8M0057720	MUFFLER Idle Relief	54	1
8M0057721	TRANSOM BRACKET Port, Painted	62	8	8M0057723	MOUNT Upper	56	4
8M0057724	BEARING ASSY Roller, Tapered	82	5	8M0057724	BEARING ASSY Roller, Tapered	84	5
8M0057724	BEARING ASSY Roller, Tapered	86	5	8M0057725	LOWER MOUNT ASSEMBLY	56	23
8M0057725	LOWER MOUNT ASSEMBLY	60	24	8M0057725	LOWER MOUNT ASSEMBLY	72	23

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8M0057725	LOWER MOUNT ASSEMBLY	74	23	8M0057726	YOKE Bottom	56	20
8M0057726	YOKE Bottom	60	21	8M0057727	TOP COWL ASSEMBLY Mariner, Decaled without Horsepower	4	1
8M0057733	TRIM SUBASSEMBLY With lower bushings	66	1	8M0057741	GEAR SET-FORWARD/PINION	82	2
8M0057742	BEARING Needle	82	3	8M0057742	BEARING Needle	84	3
8M0057742	BEARING Needle	86	3	8M0057742	BEARING Needle	88	7
8M0057742	BEARING Needle	92	7	8M0057743	STEERING TUBE ASSEMBLY	56	5
8M0057743	STEERING TUBE ASSEMBLY	60	6	8M0057746	GEAR HOUSING ASSEMBLY Complete, Long	76	-
8M0057746	GEAR HOUSING ASSEMBLY Complete, Long	82	-	8M0057747	GEAR HOUSING Basic	76	1
8M0057747	GEAR HOUSING Basic	82	1	8M0057747	GEAR HOUSING Basic	84	1
8M0057747	GEAR HOUSING Basic	88	1	8M0057747	GEAR HOUSING Basic	92	1
8M0057747	GEAR HOUSING Basic	96	1	8M0057748	OIL SEAL CARRIER ASSEMBLY	76	21
8M0057749	ROD Clutch Actuator	82	10	8M0057749	ROD Clutch Actuator	84	8
8M0057749	ROD Clutch Actuator Design 1	86	8	8M0057749	ROD Clutch Actuator	88	11
8M0057749	ROD Clutch Actuator	96	13	8M0057749	ROD Clutch Actuator Design 1	100	13
8M0057750	SHAFT Propeller, Right Hand	82	17	8M0057750	SHAFT Propeller, Right Hand	84	14
8M0057750	SHAFT Propeller, Right Hand	86	14	8M0057751	SWIVEL BRACKET ASSEMBLY	56	13
8M0057751	SWIVEL BRACKET ASSEMBLY	60	14	8M0057754	TOP COWL ASSEMBLY Mercury, Decaled without Horsepower	4	1
8M0057756	CHAP ASSEMBLY Port and Starboard	8	2	8M0057758	LOWER COWL FRONT ASSY	8	10
8M0057760	PANEL ASSEMBLY Rear	8	-	8M0057762	DECAL SET Mercury	6	1
8M0057763	GASKET SET Powerhead	2	-	8M0057763	GASKET SET Powerhead	42	-
8M0057767	TOOL KIT,BEARING CUP/ADPT	108	7	8M0057768	BEARING CUP/ADPT TOOL UPGRADE KIT	108	-
8M0057769	SPARK PLUG WIRE Set of 4	18	3	8M0057770	TRIM CYLINDER SEAL KIT Complete	68	-
8M0057772	ANODE	66	4	8M0057772	ANODE	114	-
8M0057936	SPARK PLUG NGK ZFR5F	18	4	8M0057936	SPARK PLUG NGK ZFR5F	114	-
8M0058020	SPRING Compression .305 OD NLA - No Longer Required	82	12	8M0058020	SPRING Compression .305 OD NLA - No Longer Required	88	13
8M0058214	FITTING Water Strainer	36	1	8M0058214	FITTING Water Strainer	40	14
8M0058350	SCREW M6X1X25	44	21	8M0058944	STEERING CYLINDER KIT 150 4 Stroke	110	-
8M0059091	BEARING Tilt pin 26.38IDX42LG	56	14	8M0059091	BEARING Tilt pin 26.38IDX42LG	60	15
8M0059091	BEARING Tilt pin 26.38IDX42LG	62	34	8M0059106	SLEEVE Static, Dia 19.05	26	7
8M0059529	TRIM SENSOR CONVERTER KIT	110	-	8M0059530	SC PITOT SENSOR KIT	110	-
8M0059531	BLOCK WATER PRESSURE KIT	110	-	8M0059532	TRIM LIMIT MODULE	62	31
8M0059532	TRIM LIMIT MODULE	110	-	8M0059744	DECAL SET 135HP 4S	6	10
8M0060057	MANDREL Left hand rotation	108	5	8M0060126	TRIM ASSEMBLY PO CHECK KIT	68	11
8M0060127	TRIM ASSEMBLY PUMP KIT	68	6	8M0060128	RELIEF VALVE KIT	68	13
8M0060140	TRIM ASSEMBLY MOTOR KIT	68	1	8M0060141	MANUAL RELEASE KIT	68	14
8M0060142	TRIM CYL REBUILD KIT	68	-	8M0060143	TRIM ASSEMBLY FILTER KIT	68	12
8M0060145	SHOCK ROD ASSEMBLY	68	19	8M0060146	MEMORY PISTON KIT	68	17
8M0060147	SKEG	78	-	8M0060147	SKEG	112	-
8M0060269	EXTENSION KIT, Driveshaft Housing Convert L to XL	104	-	8M0060269	EXTENSION KIT, Driveshaft Housing Convert L to XL	112	-
8M0060420	HARNESS 6 Pin	34	9	8M0060421	HARNESS Adapter	34	10
8M0060785	SERVICE MANUAL	2	-	8M0060852	PARTS MANUAL 150 4-Stroke	2	-
8M0061026	CYLINDER HEAD ASSEMBLY	40	-	8M0061028	GEAR HOUSING ASSEMBLY Complete, X-Long	76	-
8M0061028	GEAR HOUSING ASSEMBLY Complete, X-Long	82	-	8M0061029	GEAR HOUSING ASSEMBLY Complete, CXL	76	-
8M0061029	GEAR HOUSING ASSEMBLY Complete, CXL	88	-	8M0061029	GEAR HOUSING ASSEMBLY Complete, CXL	92	-
8M0061040	REPAIR KIT Water Pump-Upper	78	-	8M0061040	REPAIR KIT Water Pump-Upper	114	-
8M0061055	INGRESS GROMMET	8	8	8M0061073	STARTER Isolation Mount - Painted	14	11
8M0061103	THROTTLE / SHIFT CABLE KIT 150 FourStroke (38.3 In. Shift , 42.3 In. Throttle)	110	-	8M0061365	BRACKET Transom STBD, paint	62	16
8M0061394	BUSHING	74	28	8M0061394	BUSHING	104	9
8M0061498	SHORT BLOCK ASSEMBLY	2	-	8M0061498	SHORT BLOCK ASSEMBLY	42	-
8M0061721	TILLER HANDLE ASSEMBLY Big Tiller-Mechical, Power Steer F150	110	-	8M0061763	GEAR ASSEMBLY Reverse	82	19
8M0061797	TRIM PRESSURE TOOL Bottom	108	8	8M0061835	PROPELLER SHAFT Left Hand	88	24
8M0061835	PROPELLER SHAFT Left Hand	92	24	8M0062119	SCREW (M8 X 80)	14	7
8M0062119	SCREW (M8 X 80)	16	7	8M0062178	WASHER 66 X 21 X 6.35 MM	10	4
8M0062182	OPERATION MANUAL 150 EFI 4-Stroke	2	-	8M0062360	TOOL Drive Bearing Removal	108	10
8M0062365	FITTING Straight	72	8	8M0062365	FITTING Straight	74	8
8M0062583	GROMMET	8	37	8M0062693	HOSE KIT Rigging	110	-
8M0062746	CABLE ASSEMBLY	56	26	8M0062746	CABLE ASSEMBLY	60	27

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8M0062770	PUMP ASSY High Pressure	30	12	8M0062771	PUMP ASSY Low Pressure	28	11
8M0062771	PUMP ASSY Low Pressure	30	13	8M0062937	O-RING SET Complete for both tools	108	9
8M0063268	SHIM SET	104	6	8M0063354	DECAL Jet Drive	6	5
8M0063489	DRIVESHAFT HOUSING Long	72	1	8M0063489	DRIVESHAFT HOUSING Long	74	1
8M0063490	SCREW (M4 X .7 X 16 MM)	24	4	8M0063503	DRIVESHAFT Long	78	31
8M0063505	DRIVESHAFT X-Long	78	31	8M0063505	DRIVESHAFT X-Long	104	2
8M0063632	BUSHING Flanged	20	16	8M0063891	BEARING KIT Lower Trim Pin	66	2
8M0064177	WASHER Thrust	96	21	8M0064177	WASHER Thrust	100	21
8M0064306	SPACER	96	30	8M0064306	SPACER	100	30
8M0064369	BEARING ADAPTER Reverse Gear	96	10	8M0064369	BEARING ADAPTER Reverse Gear	100	10
8M0064432	WASHER Thrust	96	4	8M0064432	WASHER Thrust	100	4
8M0064433	JET PUMP 110 Hp FourStroke	112	-	8M0064986	EXHAUST MANIFOLD ASSEMBLY	52	2
8M0065074	GEAR Reverse, 25T, Left Hand	88	8	8M0065074	GEAR Reverse, 25T, Left Hand	92	8
8M0065184	HARNESS DUAL KIT- P/S-150 FOURSTROKE	112	-	8M0065195	SCREW (M14x2x115) Hex Flange	56	2
8M0065195	SCREW (M14x2x115) Hex Flange	60	1	8M0065268	GEAR SET Forward, 25T, Left Hand	88	18
8M0065268	GEAR SET Forward, 25T, Left Hand	92	18	8M0065660	CLAMP	54	3
8M0066130	SCREW- HALF DOG POINT SET	96	23	8M0066130	SCREW- HALF DOG POINT SET	100	23
8M0069492	BOLT (M14x2x155) Hex Flange	56	22	8M0069499	WASHER	56	25
8M0069689	SCREW (M10x1.5x40) Hex Flange	56	3	8M0069689	SCREW (M10x1.5x40) Hex Flange	58	34
8M0069689	SCREW (M10x1.5x40) Hex Flange	74	24	8M0069690	SCREW (M10 X 1.5 X 60)	74	15
8M0070367	MOUNT - TUBULAR 8MM Component of Starter 8M0096343	16	10	8M0070368	SPACER (8.3 I.D. X 11.8 O.D.) Component of Starter 8M0096343	16	20
8M0070369	SPACER (8.3 I.D. X 11.8 O.D.) Component of Starter 8M0096343	16	12	8M0071543	SCREW (.500-20 x 5.00 HX HD)	62	17
8M0071622	SPACER Driveshaft Housing X-Long	104	1	8M0071653	SCREW Special	96	32
8M0071653	SCREW Special	100	32	8M0072550	FOLLOWER Cam, (RH)	84	9
8M0072550	FOLLOWER Cam, (RH)	86	9	8M0072610	TILT LOCK LEVER KIT-F150 (L) (XL) (CXL)	62	27
8M0075215	WATER SEPARATING FUEL FILTER KIT With Electronic Water Sensor	110	-	8M0076745	SHIM SET	90	34
8M0076745	SHIM SET	92	30	8M0076745	SHIM SET	96	37
8M0076745	SHIM SET	102	44	8M0076745	SHIM SET	102	45
8M0077071	SCREW/SEAL KIT .75 Inch Long	82	25	8M0077071	SCREW/SEAL KIT .75 Inch Long	84	21
8M0077071	SCREW/SEAL KIT .75 Inch Long	86	21	8M0077071	SCREW/SEAL KIT .75 Inch Long	88	26
8M0077071	SCREW/SEAL KIT .75 Inch Long	92	26	8M0077490	CAM Shift Bellcrank	84	10
8M0077490	CAM Shift Bellcrank	86	10	8M0077490	CAM Shift	92	10
8M0077490	CAM Shift	96	12	8M0077490	CAM Shift	100	12
8M0081024	SPLIT JOURNAL BEARING	56	32	8M0081024	SPLIT JOURNAL BEARING	60	33
8M0081029	KIT Extreme Duty Mount	58	-	8M0083568	TOOL KIT Trim Pin Bearing	108	11
8M0084139	PISTON RING SET	44	2	8M0084244	PIN Dowel	74	27
8M0084245	PIN Spring Locator	86	34	8M0084245	PIN Spring Locator	102	43
8M0086290	CONNECTOR Barb	32	4	8M0086290	CONNECTOR Barb	34	6
8M0088079	SHAFT - PROPELLER LH	96	25	8M0088079	SHAFT - PROPELLER LH	100	25
8M0088310	DECAL Command Thrust	6	6	8M0090809	FILTER	26	20
8M0090809	FILTER	114	-	8M0094232	SERVICE KIT 150 EFI 4S (100 Hour)	114	-
8M0094233	SERVICE KIT 150 EFI 4S (300 Hour)	114	-	8M0094479	CLUTCH Sliding, 6 Jaw	84	11
8M0094479	CLUTCH Sliding, 6 Jaw	86	11	8M0094479	CLUTCH Sliding, 6 Jaw	96	14
8M0094479	CLUTCH Sliding, 6 Jaw	100	14	8M0094485	TAPERED ROLLER BEARING SET	96	18
8M0094485	TAPERED ROLLER BEARING SET	100	18	8M0094486	ADAPTER Bearing, Forward Gear	96	20
8M0094486	ADAPTER Bearing, Forward Gear	100	20	8M0094488	LOCK NUT	96	22
8M0094488	LOCK NUT	100	22	8M0094490	SHIM SET	96	24
8M0094490	SHIM SET	100	24	8M0094495	BEARING CARRIER C/R	96	29
8M0094495	BEARING CARRIER C/R	100	29	8M0094497	BEARING Needle Roller	96	9
8M0094497	BEARING Needle Roller	100	9	8M0094499	BEARING SET Tapered Roller	96	5
8M0094499	BEARING SET Tapered Roller	100	5	8M0094502	RING Internal Retaining	96	3
8M0094502	RING Internal Retaining	100	3	8M0094621	RESTRICTOR	22	9
8M0094687	Decal Maintenance Schedule	12	22	8M0095036	TACHOMETER KIT Transom Mount	106	1
8M0095037	TACHOMETER KIT 7 K -Helm Mount (Black)	106	-	8M0095296	OPERATION MANUAL 150 4-Stroke SeaPro	2	-
8M0095536	HOSE FSM to Fuel Rail	26	21	8M0095674	BASE ASSEMBLY Fuel Filter	32	1
8M0095674	BASE ASSEMBLY Fuel Filter	34	1	8M0096222	WASHER UPPER MOUNT	60	3
8M0096244	MOUNTS - UPPER	60	5	8M0096295	BELL MOUTH ASSEMBLY	22	1

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0096297	TOP COWL ASSEMBLY Mercury, Decaled without Horsepower	4	1	8M0096343	STARTER Isolation Mount - Painted	16	11
8M0096704	GEAR SET Forward/Pinion	84	2	8M0096704	GEAR SET Forward/Pinion	86	2
8M0096705	GEAR ASSEMBLY Reverse	84	15	8M0096705	GEAR ASSEMBLY Reverse	86	15
8M0096707	SPRING Compression	86	33	8M0096707	SPRING Compression	102	42
8M0097226	TACHOMETER KIT Helm Mount	106	12	8M0097226	TACHOMETER KIT Helm Mount	110	-
8M0097838	FUEL FILTER KIT	32	-	8M0097838	FUEL FILTER KIT	110	-
8M0098217	DECAL Maintenance Schedule	12	23	8M0098615	DECAL SET SeaPro 150HP	6	11
8M0098625	ECM 150HP 4S SeaPro/ ANZP 135HP 4S	12	15	8M0098629	CYLINDER HEAD ASSEMBLY	40	-
8M0098634	VALVE Exhaust	40	15	8M0098635	VALVE Intake	40	16
8M0098836	PISTON ASSEMBLY	44	1	8M0098837	PISTON RING SET	44	2
8M0099169	COVER Power Center	12	9	8M0099218	GEAR HOUSING ASSEMBLY Complete, Long	76	-
8M0099218	GEAR HOUSING ASSEMBLY Complete, Long	84	-	8M0099221	GEAR HOUSING ASSEMBLY Complete, XL	76	-
8M0099221	GEAR HOUSING ASSEMBLY Complete, XL	84	-	8M0099412	GAUGE HOUSING	106	3
8M0099907	GEAR HOUSING Basic	76	1	8M0099907	GEAR HOUSING Basic	86	1
8M0099907	GEAR HOUSING Basic	100	1	8M0099909	GEAR HOUSING ASSEMBLY Complete, Long	76	-
8M0099909	GEAR HOUSING ASSEMBLY Complete, Long	86	-	8M0099910	GEAR HOUSING ASSEMBLY Complete, XL	76	-
8M0099910	GEAR HOUSING ASSEMBLY Complete, XL	86	-	8M0099914	GEAR HOUSING ASSEMBLY Complete, CXL	76	-
8M0099914	GEAR HOUSING ASSEMBLY Complete, CXL	100	-	8M0102962	ROD CLUTCH ACTUATOR	86	31
8M0102962	ROD CLUTCH ACTUATOR	100	40	8M0103095	FILTER Fuel-Water Separating (11/16-16 Thread)	34	4
8M0103804	SCREW (M6 x 12 MM) Stainless Steel	74	13	8M0104733	TACHOMETER KIT Transom Mount	106	1
8M0105088	SPACER Driveshaft Housing X-Long	74	25	8M0107156	GEAR HOUSING ASSEMBLY Complete, CXL	76	-
8M0107156	GEAR HOUSING ASSEMBLY Complete, CXL	96	-	8M0107833	GEAR SET FORWARD/PINION (25T LH)	96	17
8M0107833	GEAR SET FORWARD/PINION (25T LH)	100	17	8M0107834	GEAR KIT Reverse 25T	96	2
8M0107834	GEAR KIT Reverse 25T	100	2	8M0109543	FUEL FILTER KIT Remote Water Separating	34	-
8M0109949	BEARING SET Main, Blue	44	14	8M0109950	BEARING SET Main, White	44	14
8M0109951	BEARING SET Main, Orange	44	14	8M0109953	BEARING SET Main, Green	44	14
8M0120073	TUBE Water	30	16	8M0120367	ACTUATOR KIT Double Acting Shift Design 2	86	30
8M0120367	ACTUATOR KIT Double Acting Shift Design 2	100	39	8M0127334	POPPET SEAL KIT	68	-
8M0130873	TUBE Fuel	30	17	8M0130878	FSM BOTTOM HOUSING	30	19
8M0132733	FUEL SUPPLY MODULE Dual Pump	30	-	8M0133370	FSM SEAL KIT	30	-
8M0142578	GASKET MAT Sensor	22	11	8M0143836	BUSHING Shift Shaft	74	14
8M0153658	DECAL Rear 150 HP	6	2	8M0153658	DECAL Rear 150 HP	6	12
8M0153760	DECAL Rear 150 HP, Mariner	6	14	8M0154660	FUEL FILTER KIT	26	-
8M0156748	DECAL SET Mercury 65-150 HP 4S	6	4	8M0159538	TOP COWL ASSEMBLY Decaled without Horsepower	4	1
8M0159890	DECAL Lenz Mercury	6	9	8M0163132	MAINTENANCE KIT 150 EFI SeaPro - 300 HR	114	-
8M0166302	PISTON ASSEMBLY Oversized .02	44	1	8M0166303	PISTON ASSEMBLY Oversized .03	44	1
8M0166306	PISTON RING SET Oversized .02	44	2	8M0166307	PISTON RING SET Oversized .03	44	2
8M0168225	SEAL KIT	70	13	8M0168227	MOTOR KIT	70	1
8M0168228	MANUAL RELEASE KIT	70	6	8M0168229	TRIM CYLINDER REBUILD KIT	70	12
8M0168230	FILTER KIT	70	4	8M0168231	PO CHECK KIT	70	3
8M0168234	PUMP KIT	70	2	8M0168235	SHOCK ROD KIT	70	10
8M0168236	RELIEF VALVE KIT	70	5	8M0168238	MEMORY PISTON KIT	70	9
8M0168240	COUPLER KIT	70	14	8M0168241	POWER TRIM COMPLETE	66	1
8M0174135	PLUG RESERVOIR ASSEMBLY	70	7	8M0174164	TOOL Check Valve Plug	108	-
8M2001570	CLIP	22	4	8M2014338	SEAL Face	76	14
8M2100452	HARNESS Data Extension 10 Pin	106	2	8M6000365	GASKET Exhaust Manifold	52	1
8M6000366	HEAD GASKET	38	6	8M6000385	CLAMP (39.6 MM)	42	22
8M6000634	PRESSURE SENSOR Oil	14	15	8M6000634	PRESSURE SENSOR Oil	16	15
8M6000652	FUEL INJECTOR	22	2	8M6001398	ELECTRICAL HARNESS ASSEMBLY	28	20
8M6002065	FITTING 10MM	26	23	8M6004776	HARNESS ASSEMBLY	30	22
90196	O-RING (.921 x .139)	26	10	90196	O-RING (.921 x .139)	54	6
91800	KEY Woodruff	10	6	92721	WASHER	78	41
92876A12	LINK ROD ASSEMBLY	58	36	92876A12	LINK ROD ASSEMBLY	60	37
92876A8	ATTACHING KIT Steering	64	-	932481	BUSHING	24	24
NSS	NOT SOLD SEPARATE Decal, Maintenance Schedule ANZP 135 HP 4 S	12	-	NSS	NOT SOLD SEPARATE O-Ring	28	3
NSS	NOT SOLD SEPARATE O-Ring	28	5	NSS	NOT SOLD SEPARATE O-Ring	28	6
NSS	NOT SOLD SEPARATE Seal	28	7	NSS	NOT SOLD SEPARATE O-Ring	28	8
NSS	NOT SOLD SEPARATE Seal	28	10	NSS	NOT SOLD SEPARATE O-Ring	28	13
NSS	NOT SOLD SEPARATE O-Ring	28	16	NSS	NOT SOLD SEPARATE Seal	28	18

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NSS	NOT SOLD SEPARATE O-Ring	28	21	NSS	NOT SOLD SEPARATE O-Ring	28	22
NSS	NOT SOLD SEPARATE Spacer	28	23	NSS	NOT SOLD SEPARATE O-Ring	30	3
NSS	NOT SOLD SEPARATE Spacer	30	4	NSS	NOT SOLD SEPARATE O-Ring	30	6
NSS	NOT SOLD SEPARATE Seal	30	7	NSS	NOT SOLD SEPARATE O-Ring	30	9
NSS	NOT SOLD SEPARATE Seal	30	11	NSS	NOT SOLD SEPARATE Seal	30	14
NSS	NOT SOLD SEPARATE O-Ring	30	15	NSS	NOT SOLD SEPARATE Seal	30	18
NSS	NOT SOLD SEPARATE O-Ring	30	23	NSS	NOT SOLD SEPARATE O-Ring	30	24
NSS	NOT SOLD SEPARATE Fuel Filter Assembly	32	2	NSS	NOT SOLD SEPARATE O-ring, M2.5 X 7	40	6
NSS	NOT SOLD SEPARATE O-ring, M2 X 21	40	8	NSS	NOT SOLD SEPARATE O-ring, M1.5 X 7	40	10
NSS	NOT SOLD SEPARATE	40	11	NSS	NOT SOLD SEPARATE Bedplate	42	2
NSS	NOT SOLD SEPARATE O-ring, M2 X 15	42	8	NSS	NOT SOLD SEPARATE O-ring, M2.5 X 27	42	10
NSS	NOT SOLD SEPARATE O-ring, M2 X 21	42	12	NSS	NOT SOLD SEPARATE OIL RING ASSEMBLY	44	3
NSS	NOT SOLD SEPARATE Wrist pin	44	5	NSS	NOT SOLD SEPARATE O-ring, M1.5 X 7	44	24
NSS	NOT SOLD SEPARATE O-ring, M2 X 15	52	4	NSS	NOT SOLD SEPARATE O-ring, M2 X 15	54	13
NSS	NOT SOLD SEPARATE Extreme Duty Mounts	56	4	NSS	NOT SOLD SEPARATE Extreme Duty Lower Mounts	56	23
NSS	NOT SOLD SEPARATE O-ring, Component of 8M0057770	68	2	NSS	NOT SOLD SEPARATE Screw	68	7
NSS	NOT SOLD SEPARATE O-ring	68	8	NSS	NOT SOLD SEPARATE O-ring	68	9
NSS	NOT SOLD SEPARATE Bushing	68	10	NSS	NOT SOLD SEPARATE	68	16
NSS	NOT SOLD SEPARATE O-ring, Component of 8M0060142	68	18	NSS	NOT SOLD SEPARATE O-ring, Component of 8M0060142	68	20
NSS	NOT SOLD SEPARATE	70	8	NSS	NOT SOLD SEPARATE	76	26
NSS	NOT SOLD SEPARATE	78	29	NSS	NOT SOLD SEPARATE Pinion	78	32
NSS	NOT SOLD SEPARATE Cup	82	6	NSS	NOT SOLD SEPARATE Cup	84	6
NSS	NOT SOLD SEPARATE Cup	86	6	NSS	NOT SOLD SEPARATE	96	6
NSS	NOT SOLD SEPARATE	96	19	NSS	NOT SOLD SEPARATE	96	28
NSS	NOT SOLD SEPARATE CONE, Bearing	100	6	NSS	NOT SOLD SEPARATE CUP, Bearing	100	19
NSS	NOT SOLD SEPARATE CONE, Bearing	100	28	NSS	NOT SOLD SEPARATE TACHOMETER 7K - Black	106	4
NSS	NOT SOLD SEPARATE TACHOMETER 7K - Black	106	14	NSS	NOT SOLD SEPARATE Arbor Locating Disk	108	-
NSS	NOT SOLD SEPARATE Pinion Locating Sleeve	108	-	NSS	NOT SOLD SEPARATE O-Ring	108	-
NSS	NOT SOLD SEPARATE Retainer Installer Tool	108	-	NSS	NOT SOLD SEPARATE Installer Pilot	108	-