

Parts Manual

Cat.# 90-889246101

Revised 09-15-2020

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Service/Support Material

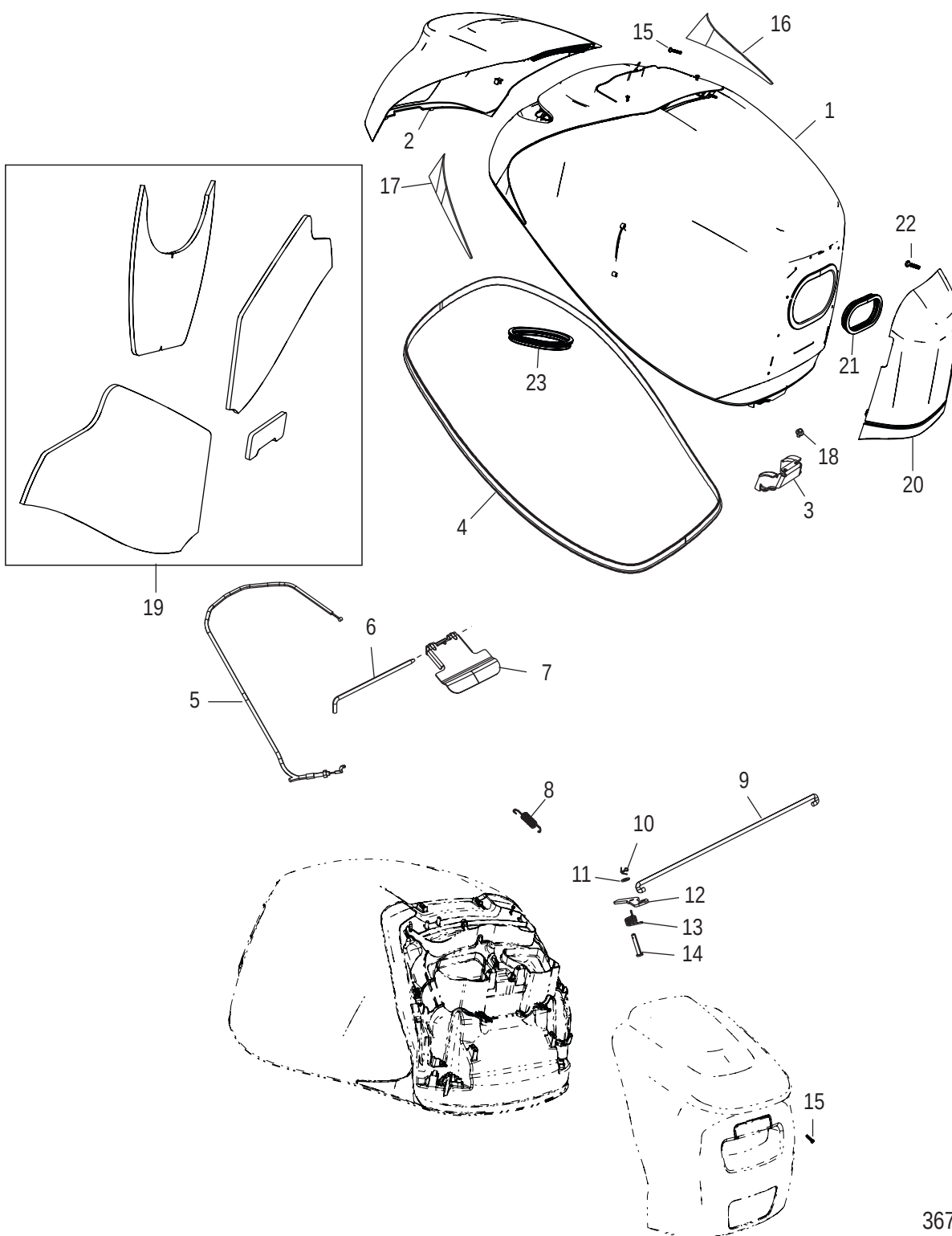
Service/Support Material

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0090	889246101	PARTS MANUAL 350 Verado		1	
-	0090	8M8023781	SERVICE MANUAL SET Verado 350		1	
-	0090	8M8021356	OPERATION MANUAL Verado 350 SCi	[1B733705] & Below	1	
-	0090	8M8023467	OPERTATION MANUAL	[1B733706] THRU [1B792493]	1	
-	0090	10269090	OPERATION MANUAL 350 SCi Verado	[1B792494] THRU [1B830902]	1	
-	0090	10269091	OPERATION MANUAL 350 EPA Verado	[1B830903] & Up	1	
-	0090	898103216	OPERATION MANUAL Verado 350 SCi (EU)	[1B830902] & Below	1	
-	0090	10270090	OPERATION MANUAL 350 EU Verado	[1B830903] & Up	1	
-	0090	10238082	INSTALLATION MANUAL	[1B830902] & Below	1	
-	0090	10238090	INSTALLATION MANUAL 225-350 Verado / 250-300 Verado Pro	[1B830903] & Up	1	
-	0090	849250R03	OPERATION GUIDE Hi Performance Boat		1	
-	0037	895282A08	DECAL EPA Label Information	(2008)	1	[1]
-		NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	(Contact Mercury Marine Warranty Administration for Replacement-Service Bulletin 2009-18)	1	[1]

PART NOTES:

- [1] - IMPORTANT INFORMATION: REPLACE ANY MISSING OR UNREADABLE EPA LABEL

Top Cowl

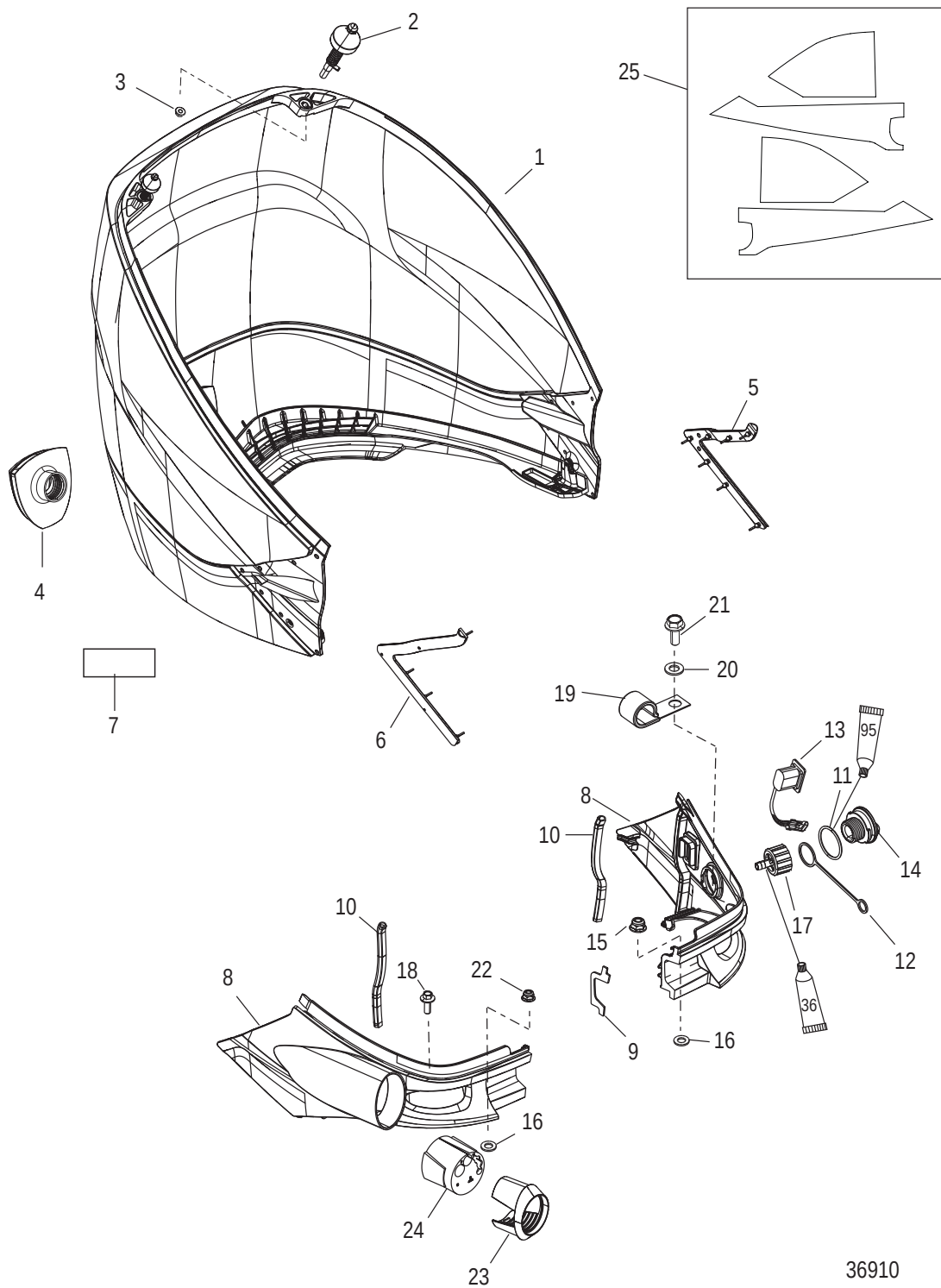


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Top Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	885355T06	TOP COWL ASSEMBLY		1	
2	0000	885354T02	COVER Top Cowl-Rear		1	
3	0000	888971	FRONT LATCH RECEIVER		1	
4	0000	8M0000712	SEAL		1	
5	0000	888951	CABLE		1	
6	0017	888959	PIN Hinge		1	
7	0000	888956	LATCH Hand Lever		1	
8	0024	895373	SPRING		1	
9	0000	888955	LINK Latch Connecting		1	
10	0018	26953	COTTER PIN		2	
11	0012	89302	WASHER (.203 x .406 x .040)		2	
12	0000	888952	LINKAGE ARM		2	
13	0024	888953	SPRING		2	
14	0017	822417	PIN		2	
15	0010	897678020	SCREW (M4 x 20mm)		4	
16	0000	8M0025063	APPLIQUE Port		1	
17	0000	8M0025062	APPLIQUE Starboard		1	
18	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		2	
19	0000	889824A02	SOUND BLANKET KIT		1	
20	0000	848820T03	SHIELD Front-Top Cowl		1	
21	0000	8M0026322	SEAL		1	
22	0010	8M0025681	SCREW (M4 x 16mm)		10	
23	0000	8M0026321	SEAL		1	
-	0037	892565A10	DECAL SET Top		1	

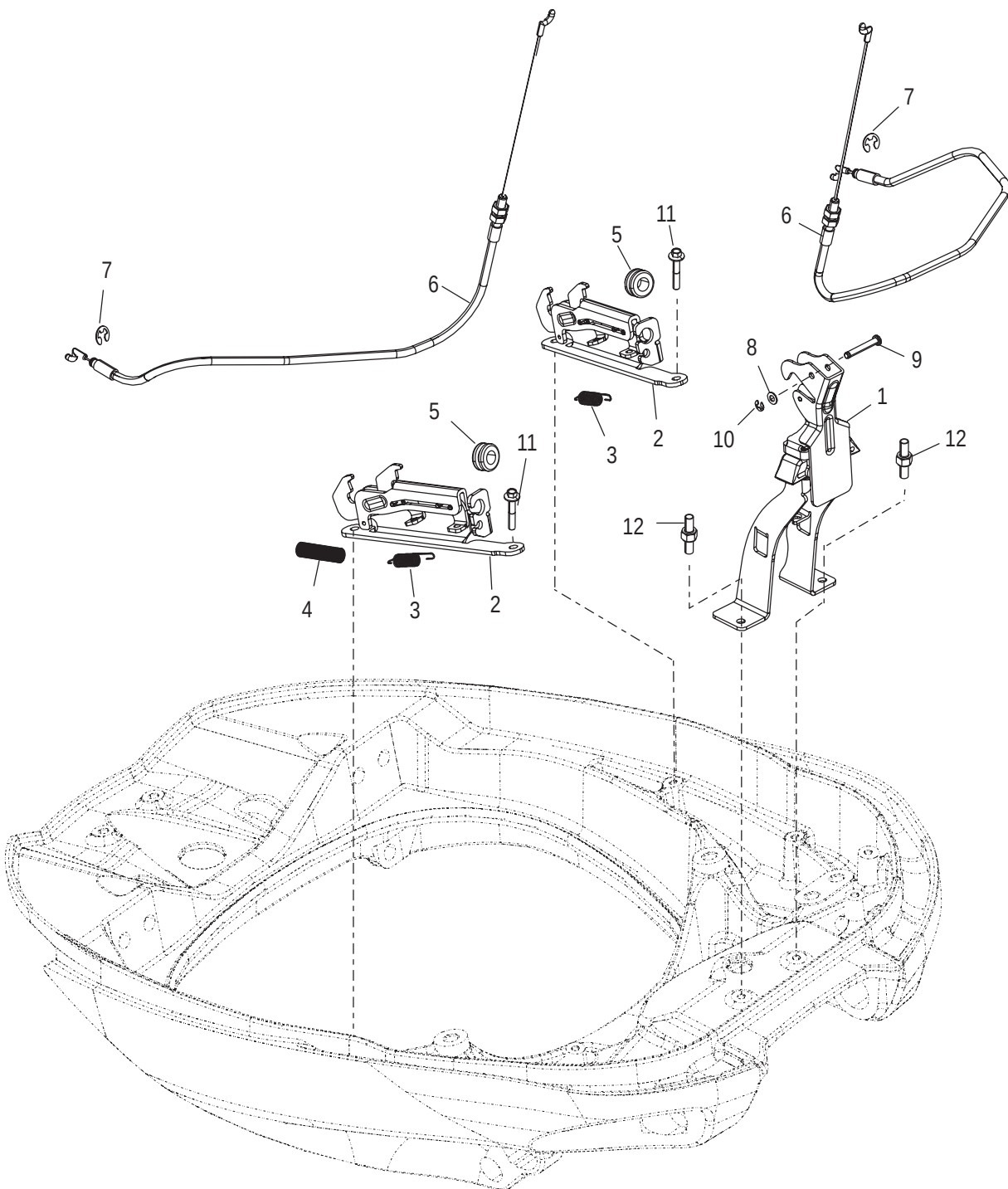
Rear Cowl



Rear Cowl

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0100	885358T04	COWL ASSEMBLY Rear, Black (WITHOUT DECALS)		1	
2	0017	888961A01	PIN ASSEMBLY		2	
3	0011	892233	NUT (M6) Stainless Steel		2	
4	0000	885360	IDLE RELIEF		1	
5	0000	893343001	SEAL Port		1	
6	0000	893344001	SEAL Starboard		1	
7	0037	809693A01	DECAL SET Rear		1	
8	0000	885357T04	FRONT COWL KIT Port and Starboard, Black		1	
9	0027	892315	GASKET		1	
10	0000	897125	SEAL		2	
11	0025	888957	O-RING		1	
12	0000	889823001	TETHER Flush Plug		1	
13	0087	896620001	SWITCH Trim		1	
14	0022	888958001	PLUG Flush Port Flush		1	
15	0011	892233	NUT (M6) Stainless Steel		1	
16	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		2	
17	0022	885361A01	FITTING ASSEMBLY Flush		1	
18	0010	4006731	SCREW (M6 x 16)		1	
19	0054	858951A01	CLAMP KIT		1	
20	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
21	0010	4006731	SCREW (M6 x 16)		1	
22	0011	892233	NUT (M6) Stainless Steel		1	
23	0000	895316	ADAPTER		1	
24	0025	897169	GROMMET		1	
25	0000	8M4501634	SOUND BLANKET KIT Component of 885358T04		1	
-	0000	8M8024668	SNORKEL KIT		1	

Cowl Latching

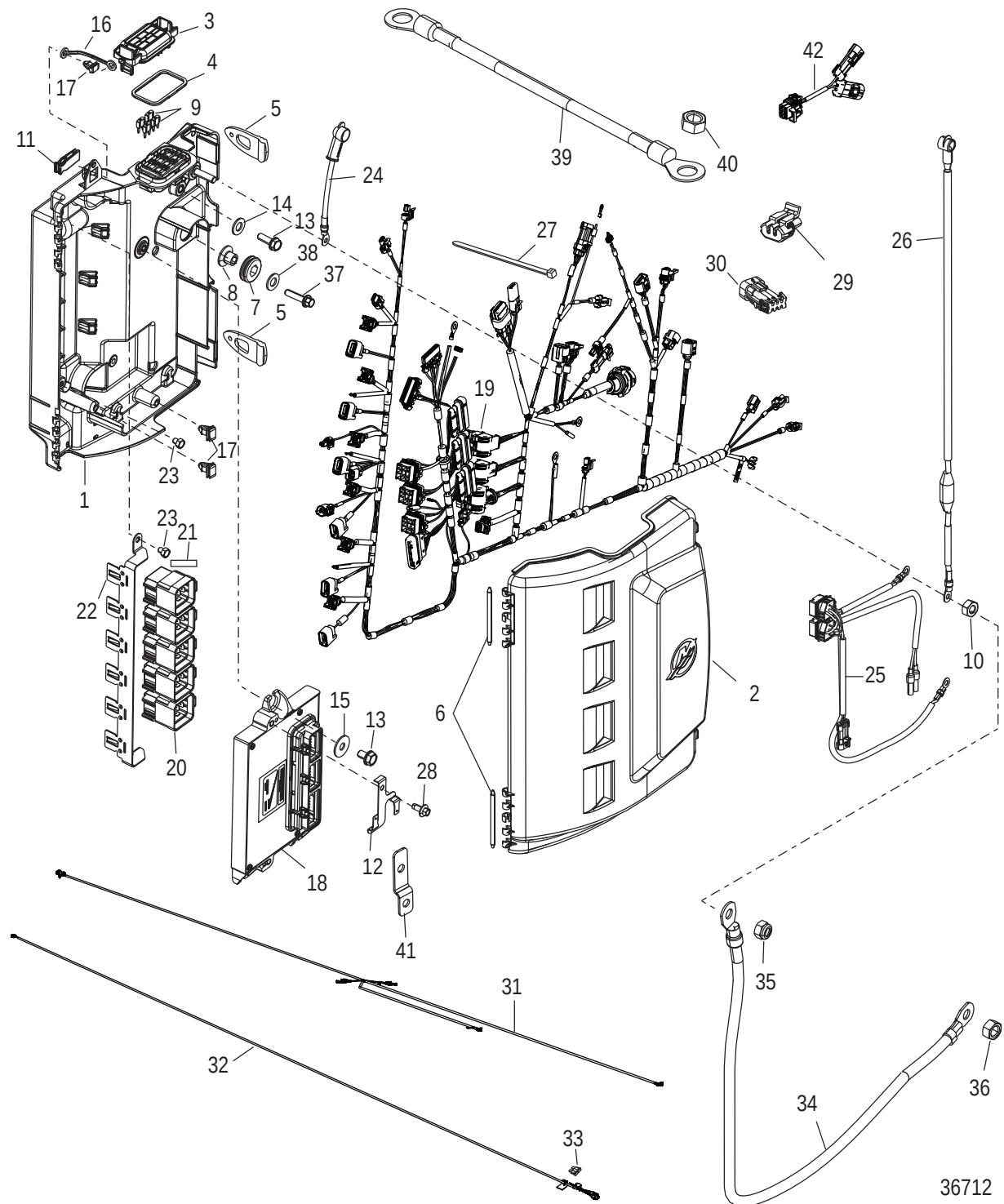


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Cowl Latching

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	892062T02	LATCH ASSEMBLY Front and Side		1	
1	0000	888976T01	BRACKET		1	
2	0000	888974A02	SIDE LATCH ASSEMBLY		2	
3	0024	888996	SPRING		4	
4	0023	896124	SLEEVE		4	
5	0025	828249	GROMMET		2	
6	0000	889694	CABLE		2	
7	0053	27290	RING Retaining		2	
8	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		1	
9	0017	893380	PIN Clevis		1	
10	0053	61319	E RING		1	
11	0010	4006731	SCREW (M6 x 16)		4	
12	0016	889627	STUD		2	

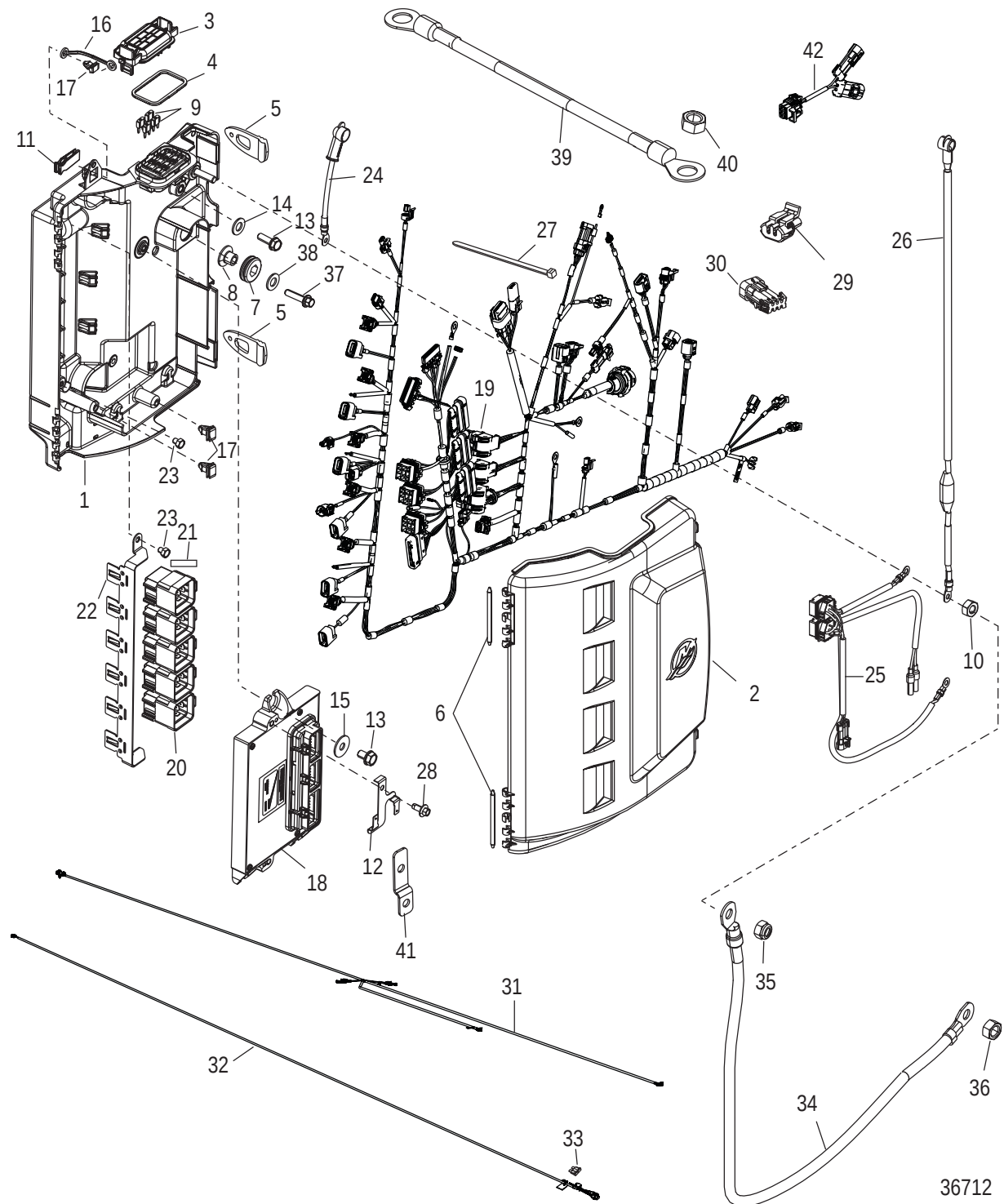
Electrical Box Components



Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Electrical Box-Complete		1	
-		NSS	NOT SOLD SEPARATE Electrical Box		1	
1	0000	885560T03	BASE Electrical Box		1	
2	0000	885561T	COVER Fuse Box		1	
3	0000	888491	COVER Fuse		1	
4	0025	885583	SEAL		1	
5	0000	889531	STRAP		2	
6	0000	885584	PIN Hinge		2	
7	0025	833155	GROMMET		1	
8	0023	8502341	BUSHING		1	
9	0088	83296920	FUSE Mini - Yellow - 20 Ampere		7	
9	0088	8329692	FUSE Mini - Gray - 2 Ampere		1	
10	0011	400213	NUT (M8) Stainless Steel		1	
11	0000	895099	EXTRACTOR Fuse		1	
12	0054	891520001	CLIP		1	
13	0010	40011146	SCREW (M8 x 13) Stainless Steel		2	
14	0012	843108	WASHER (.330 x .560 x .060) Stainless Steel		1	
15	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
16	0000	892244	STRAP Cover		1	
17	0054	879962	CLIP		4	
18	0000	89790753T	PCM Propulsion Control Module	[1B718255] & Below	1	
18	0000	89790754T	PCM Propulsion Control Module	[1B718256] & Up	1	
18	0077	89790755T	PCM Propulsion Control Module	EU	1	
19	0084	880616T08	HARNESS ASSEMBLY Engine		1	
-		NSS	NOT SOLD SEPARATE Relay Bracket Assembly		1	
20	0000	882751A04	RELAY ASSEMBLY		5	
21		NSS	NOT SOLD SEPARATE Decal-Trim Relay		5	
22	0000	889532	BRACKET		1	
23	0010	40007103	SCREW (M5 x 6)		2	
24	0084	93388A17	CABLE ASSEMBLY (8.50 Inches)		1	
25	0084	879345T34	HARNESS ASSEMBLY Trim		1	
26	0084	892137T03	HARNESS ASSEMBLY Fuse		1	
27	0054	816311T	TIE STRAP (8.00 Inches)		AR	
28	0010	82129114	SCREW (M6 x 14)		1	
29	0000	830797A01	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Female		2	
30	0000	877613A1	CONNECTOR ASSEMBLY 8 Pin		1	
31	0084	899887T21	HARNESS ASSEMBLY Vessel		1	
32	0084	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet	Long	1	
33	0000	862646	FUSE Tan - 5 Ampere		1	

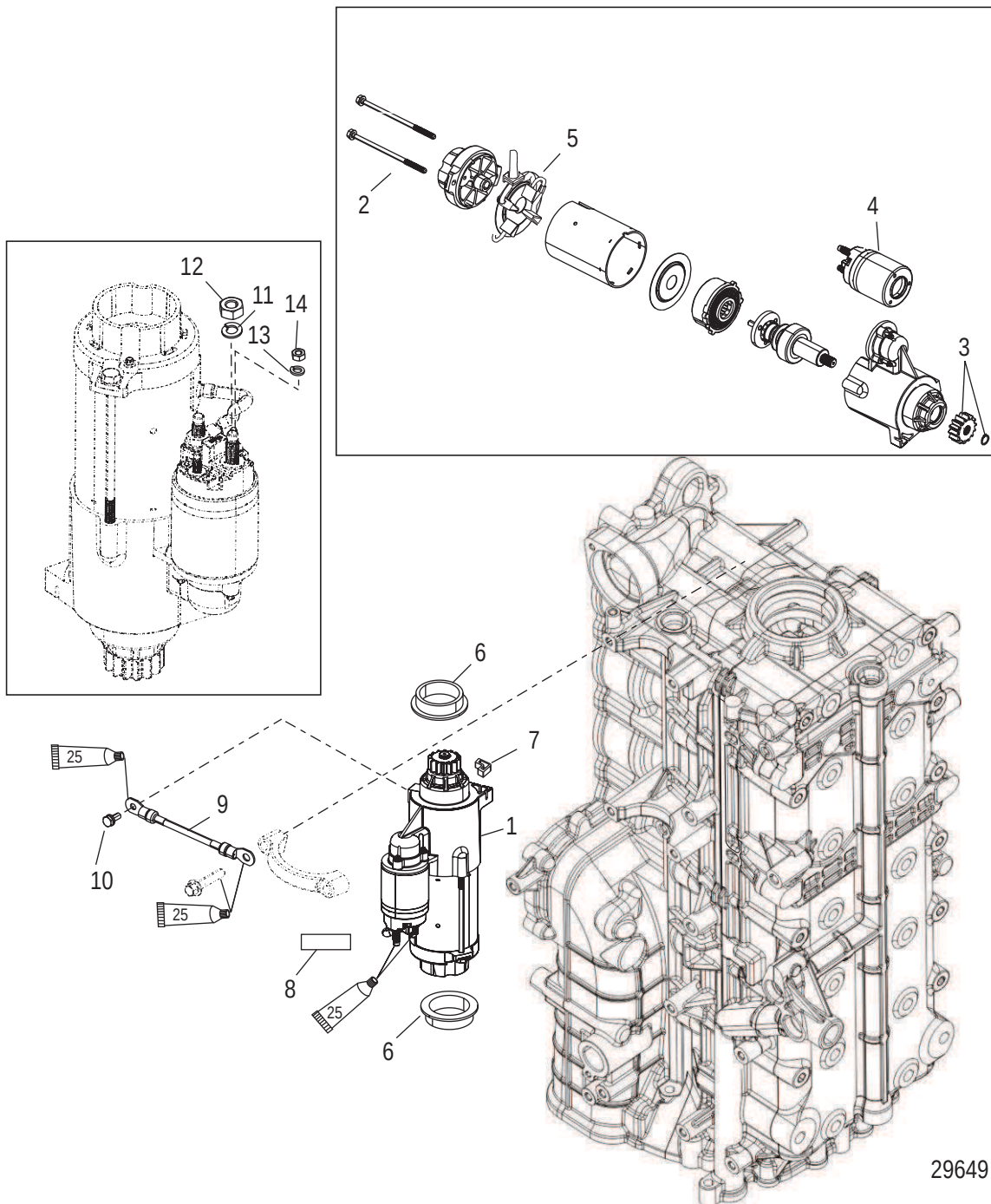
Electrical Box Components



Electrical Box Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0084	88439A25	CABLE ASSEMBLY Battery - Positive	(Long)	1	
35	0011	401388	NUT (M8) Stainless Steel		4	
36	0011	86226	NUT (.375-16) Battery Cable-Positive		1	
37	0010	88552635	SCREW (M8 x 35 MM)		1	
38	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		1	
39	0084	88439A26	CABLE ASSEMBLY Battery - Negative		1	
40	0011	68292	NUT (.312-18) Battery Cable-Negative		1	
41	0000	858953	BRACKET		1	
42	0084	898289T74	HARNESS Adaptor-Fuel Tank		1	

Starter Motor

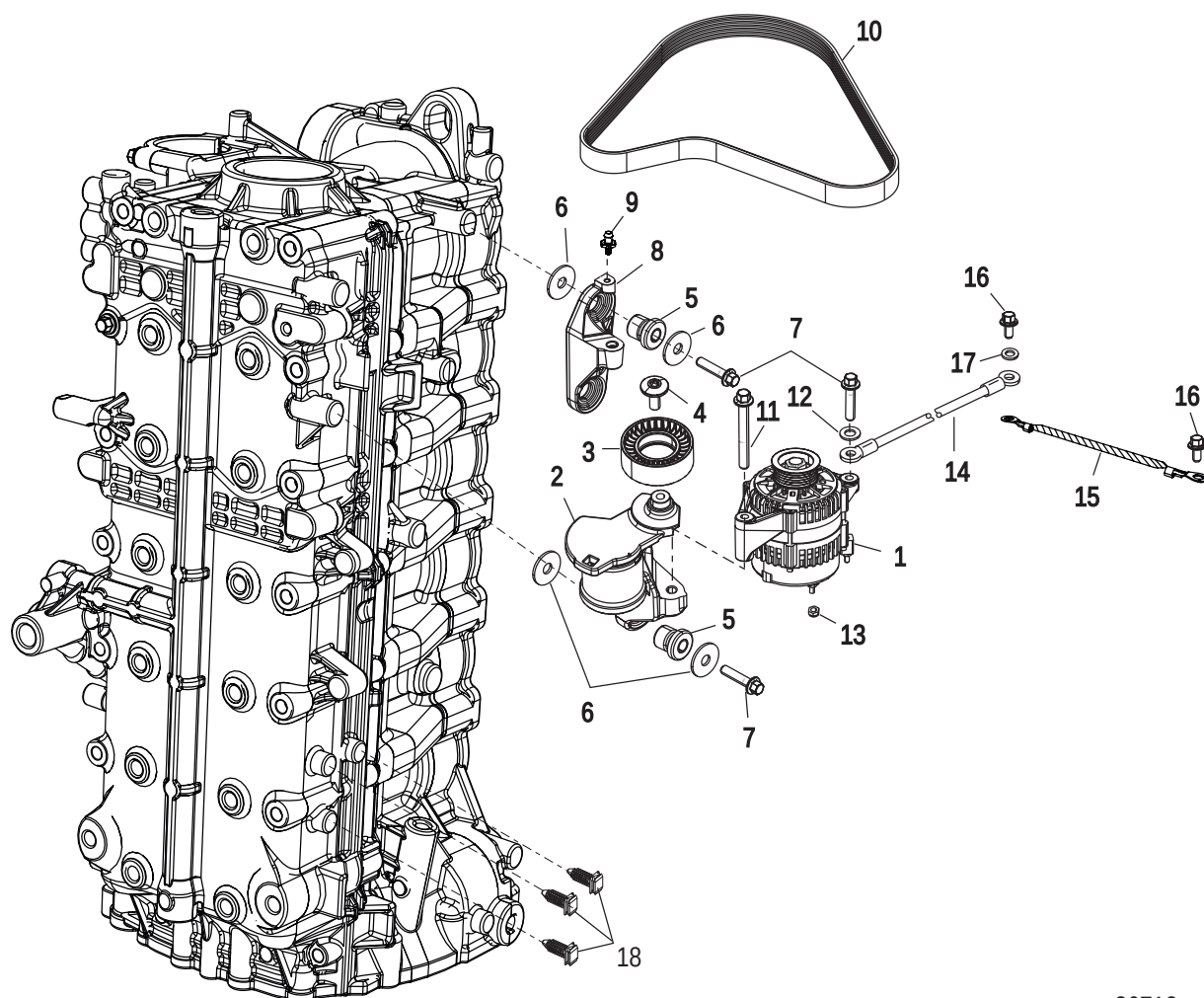


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Starter Motor

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Starter Motor Assembly		1	
1	0050	892339T01	STARTER MOTOR ASSEMBLY		1	
2		NSS	NOT SOLD SEPARATE Screws		2	
3	0043	880805A1	GEAR KIT		1	
4	0000	809463A1	SOLENOID KIT		1	
5	0000	8M0065258	BRUSH SET		1	
6	0023	8M0034918	COLLAR		2	
7	0000	8M0043276	STOP		1	
8		NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage		1	
9	0084	93388A1	CABLE ASSEMBLY (6.00 Inches) Black		1	
10	0010	69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel		1	
11	0013	26993	LOCKWASHER (.312)		1	
12	0011	400213	NUT (M8) Stainless Steel		1	
13	0013	400255	LOCKWASHER (M5)		1	
14	0011	400211	NUT (M5) Stainless Steel		1	

Alternator/Belt Tensioner Mounting

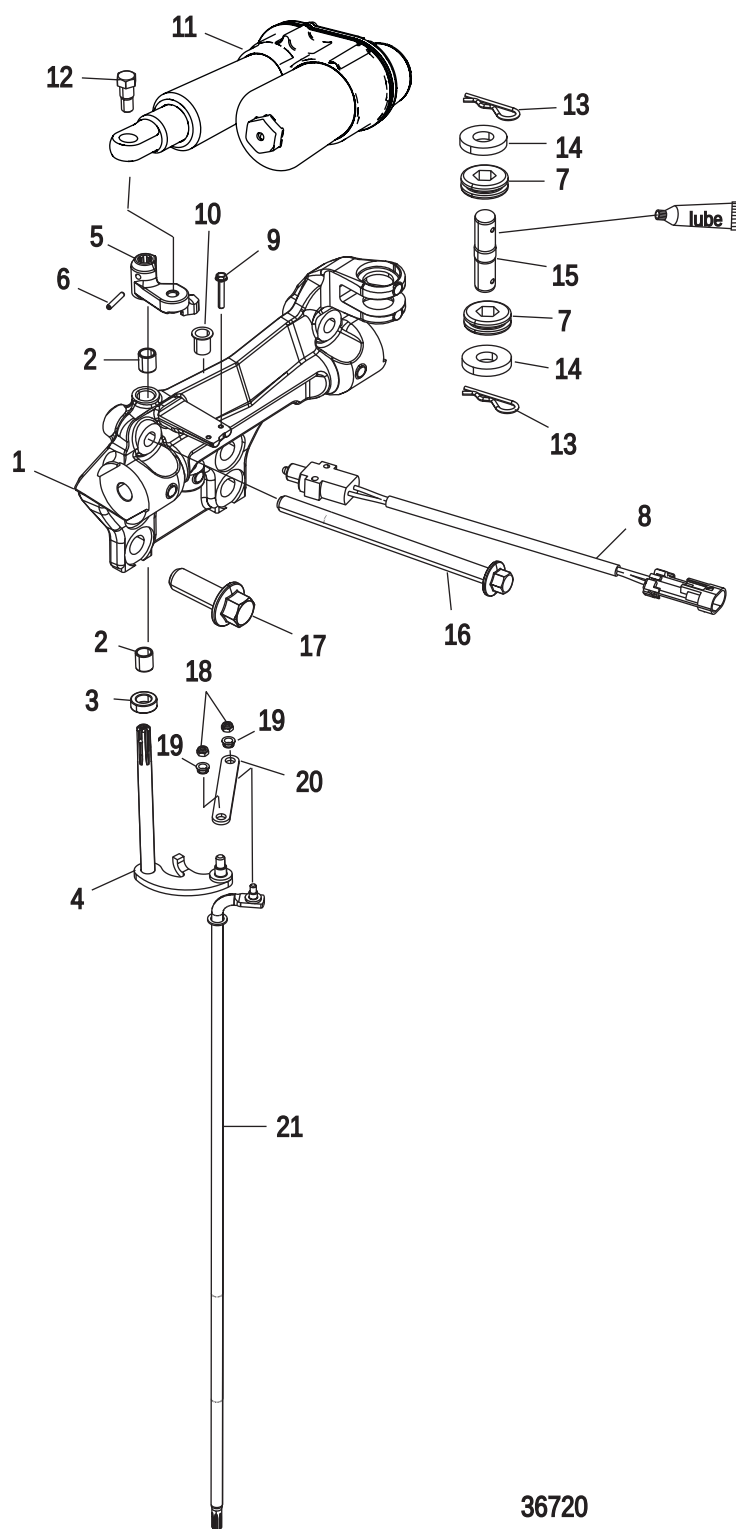


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Alternator/Belt Tensioner Mounting

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892940T02	ALTERNATOR		1	
2	0000	885349T05	BELT TENSIONER		1	
3	0000	885349500	PULLEY		1	
4	0010	885349501	SCREW		1	
5	0023	855729	MOUNT		4	
6	0012	845998	WASHER (.406 x 1.250 x .089)		8	
7	0010	88552745	SCREW (M10 x 45)		5	
8	0000	88535303S	BRACKET		1	
9	0017	8M0032379	PIN		1	
10	0057	880566Q14	BELT Drive		1	
11	0010	88552785	SCREW (M10 x 85)		1	
12	0012	4002319	WASHER		1	
13	0011	401386	NUT (M6) Stainless Steel		1	
14	0084	856583A09	CABLE ASSEMBLY		1	
15	0084	858414A05	CABLE ASSEMBLY Stainless Steel		1	
16	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		2	
17	0012	29245	WASHER (.281 x .500 x .060) Stainless Steel		1	
18	0054	828991T	CLIP		3	

Upper Shift Components

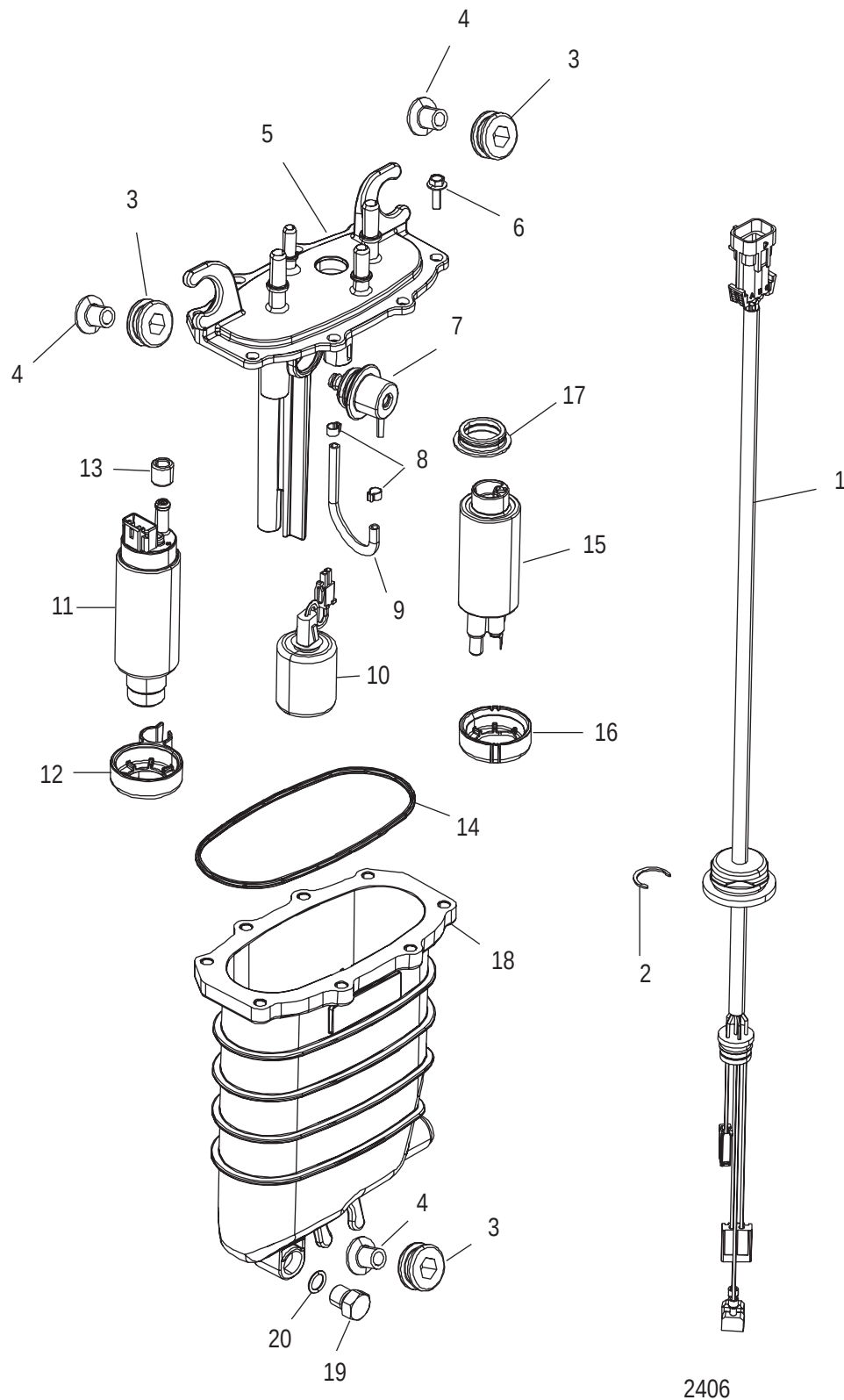


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Upper Shift Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	888994T03	BRACKET ASSEMBLY Front Mount		1	
1		NSS	NOT SOLD SEPARATE Bracket		1	
2	0023	892417	BUSHING		2	
3	0023	892049	SPACER		1	
4	0000	885506001	SHIFT SHAFT		1	
5	0000	889727001	BELL CRANK		1	
6	0017	25319	PIN (.125 x 0.75 Inches)		1	
7	0025	833155	GROMMET		2	
8	0087	889514A01	SWITCH		1	
9	0010	88075020	SCREW (M3 x 20)		2	
10	0023	85999	BUSHING		1	
11	0000	8M0048114	SHIFT ACTUATOR		1	
12	0010	8855091	SCREW		1	
13	0018	885512	COTTER PIN		2	
14	0012	885511003	WASHER		2	
15	0017	895770	Pin Pivot		1	
16	0010	895811155	SCREW (M10 x 155)		2	
17	0010	88510940	SCREW (M14)		4	
18	0011	8M0045046	NUT (M6) Stainless Steel		2	
19	0023	97896	BUSHING		2	
20	0000	885505	LINK Shift Shaft		1	
21	0000	888987001	SHAFT Shift (Long)	(Long)	1	
21	0000	888987T04	SHAFT Shift (X-Long)	(X-Long)	1	
21	0000	888987T05	SHAFT Shift (XX-Long)	(XX-Long)	1	

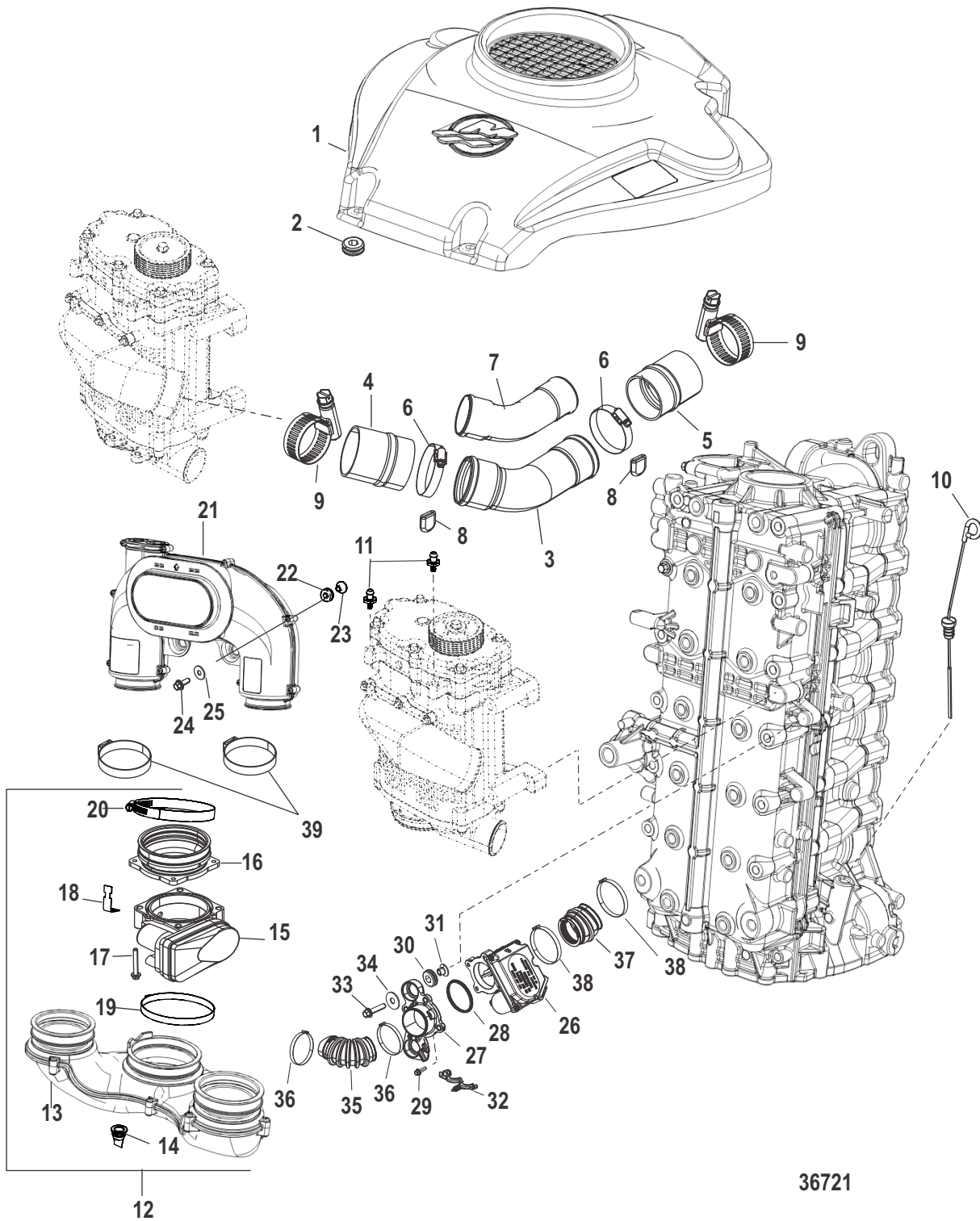
Fuel Supply Module



Fuel Supply Module

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880596T06	MODULE Fuel Supply		1	
1	0084	880596514	HARNESS ASSEMBLY		1	
2	0053	880596515	CLIP		1	
3	0025	855362001	GROMMET		3	
4	0023	855364	BUSHING		3	
5	0000	880596T50	COVER KIT		1	
6	0010	880596513	SCREW		8	
7	0000	880596503	REGULATOR With O-Rings		1	
8	0054	880596512	CLAMP		2	
9	0032	880596511	HOSE		1	
10	0000	880596524	FLOAT		1	
11	0000	880596T55	PUMP ASSEMBLY Fuel - High Pressure		1	
12	0000	880596506	SEAL		1	
13	0026	880596507	SEAL		1	
14	0026	880596502	SEAL		1	
15	0000	880596T58	PUMP KIT Fuel - Lift		1	
16	0000	880596509	ISOLATOR		1	
17	0026	880596510	SEAL		1	
18	0000	880596T51	HOUSING ASSEMBLY		1	
19	0019	880596516	PLUG		1	
20	0025	880596517	O-RING		1	
-	0026	880596A01	REPAIR KIT Seal		1	
-	0000	889283A01	TOOL KIT Fuel Priming		1	

Induction Components

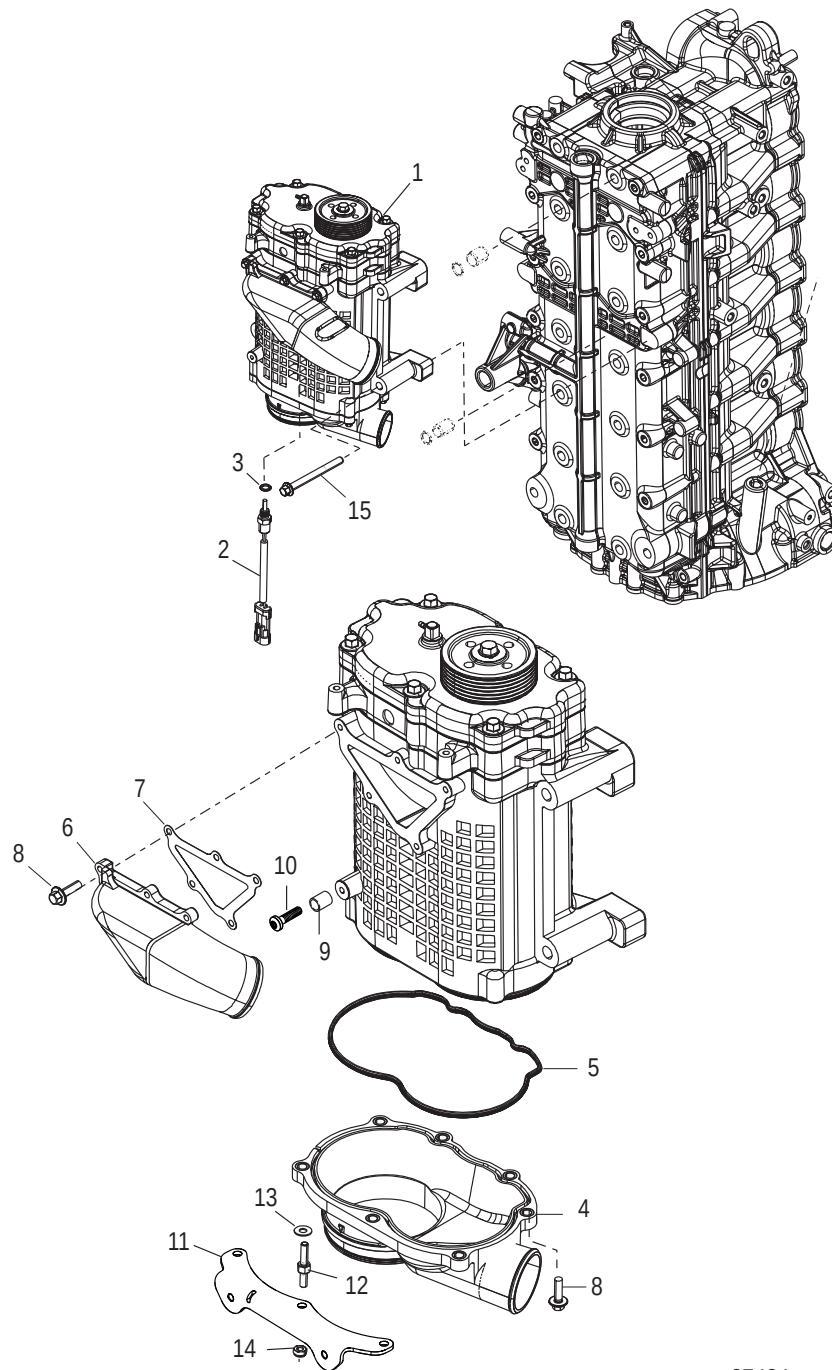


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Induction Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887936T05	COVER ASSEMBLY Flywheel		1	
2	0025	8349851	GROMMET		4	
3	0000	893307A01	TUBE OUTLET ASSEMBLY		1	
4	0032	893389	HOSE (65 Inside Diameter)		1	
5	0032	893390	HOSE (60 Inside Diameter)		1	
6	0054	893342	CLAMP		2	
7	0000	893391	HOSE SLEEVE		1	
8	0019	8079923	COVER Hose Clamp End		2	
9	0054	893342	CLAMP		2	
10	0000	898022	DIPSTICK Oil		1	
11	0017	8M0032379	PIN		2	
12	0000	888991T05	CONTROL ASSEMBLY Throttle-Electronic		1	
13	0000	888991T06	AIR DUCT ASSEMBLY		1	
14	0000	888819002	DRAIN Cowl		1	
15	0000	880576T06	THROTTLE BODY ASSEMBLY		1	
16	0000	8M0009385	ISOLATOR		1	
17	0010	88552550	SCREW (M6 x 50 MM) Stainless Steel		4	
18	0000	884353	BRACKET		2	
19	0054	888988016	CLAMP (96.5 mm)		1	
20	0054	815504256	CLAMP Worm Gear		1	
21	0000	892383T07	AIR INTAKE ASSEMBLY		1	
22	0025	8349851	GROMMET		2	
23	0023	856954	BUSHING		2	
24	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
25	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		2	
26	0000	884408A07	VALVE KIT Control - Electric Boost		1	
27	0000	887939007	PLATE Boost Valve Mounting		1	
28	0025	892079	O-RING		1	
29	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		4	
30	0025	833155	GROMMET		2	
31	0023	8502341	BUSHING		2	
32	0054	859376	CLIP		1	
33	0010	88552635	SCREW (M8 x 35 MM)		2	
34	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	
35	0032	887937005	HOSE Front		1	
36	0054	888988002	CLAMP (57.5 mm) Front Electronic Boost Control		2	
37	0032	887938003	TUBE Rear		1	
38	0054	888988004	CLAMP (62.0 mm) Rear Electronic Boost Control		2	
39	0054	8M0012531	CLAMP		2	

SuperCharger

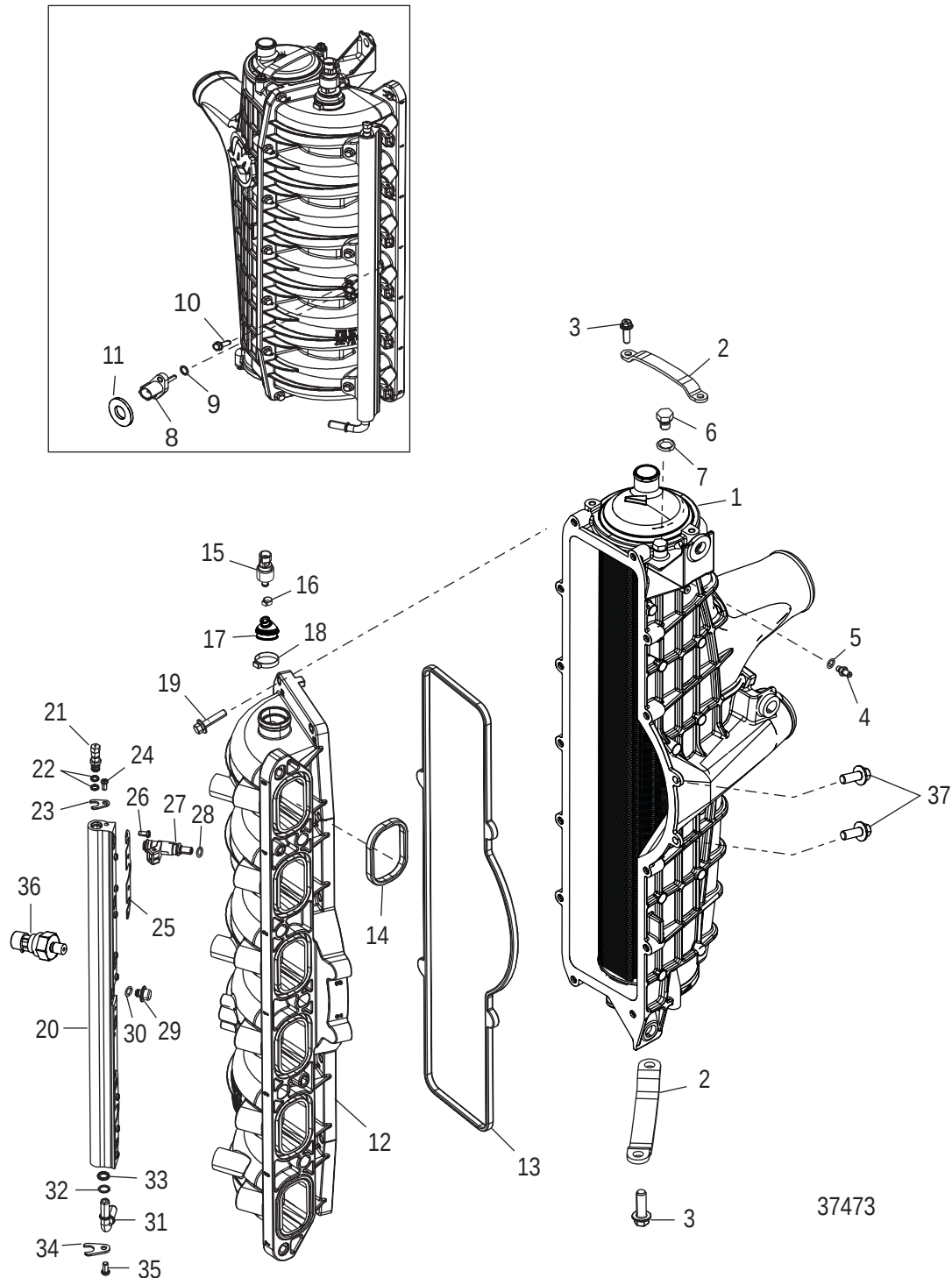


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SuperCharger

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	898096T04	SUPERCHARGER ASSEMBLY		1	
2	0000	885342002	SENSOR ASSEMBLY		1	
3	0025	896699	O-RING (1.78 mm x .08 mm)		1	
4	0000	888947A05	DUCT KIT Inlet		1	
5	0027	888947501	GASKET		1	
6	0000	8M0033976	DUCT KIT Outlet		1	
7	0027	888947504	GASKET		1	
8	0010	888947502	BOLT		9	
9	0000	8M0038915	BUMPER Rubber		1	
10	0010	8M0038916	SCREW		1	
11	0000	8M0008997	BRACKET		1	
12	0016	893339	STUD Shoulder		3	
13	0012	855811	WASHER		3	
14	0011	401386	NUT (M6) Stainless Steel		3	
15	0010	885527105	SCREW (M10 x 105)		4	
-	0000	8M0060305	END CAP KIT Supercharger		1	

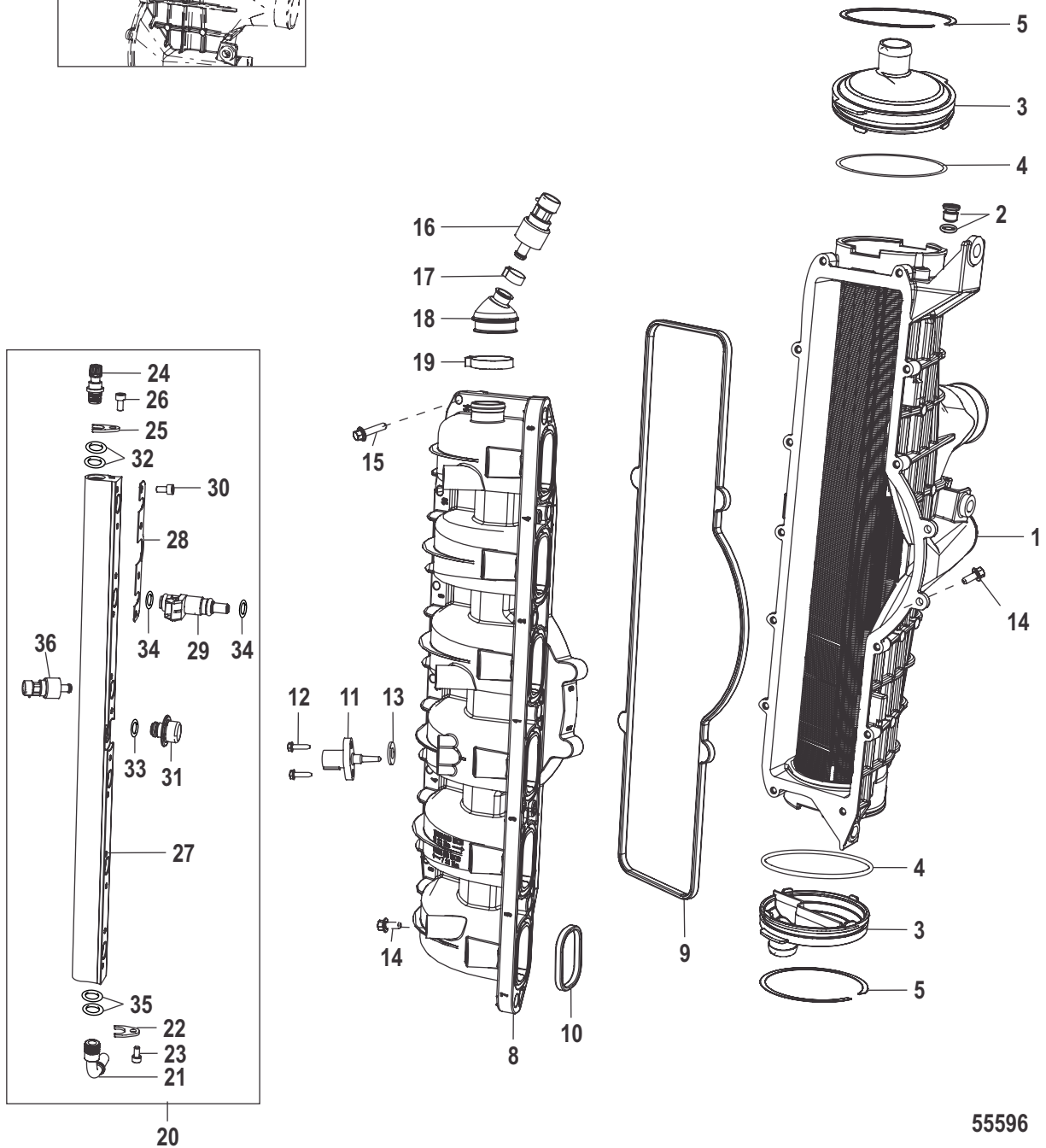
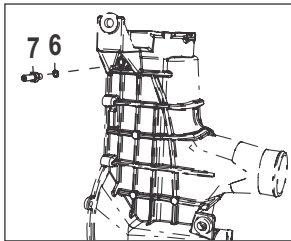
Charge Cooler/Intake Manifold (Gen I) End Cap Serviced



Charge Cooler/Intake Manifold (Gen I) End Cap Serviced

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	880608T08	MODULE ASSEMBLY Intergrated Air Fuel		1	
1	0000	880587A03	CAC ASSEMBLY		1	
2	0000	895032	STRAP		2	
3	0010	895336	SCREW (M6 x 18)		4	
4	0022	895033	FITTING		1	
5		NSS	NOT SOLD SEPARATE O-Ring		1	
6	0022	895034	FITTING		1	
7		NSS	NOT SOLD SEPARATE O-Ring		1	
8	0000	891663001	SENSOR ASSEMBLY Temperature		1	
9	0025	892317001	O-RING		1	
10	0010	895054	SCREW (M4 x 16 MM)		2	
11	0027	8M0006599	GASKET		1	
12	0000	880582T05	MANIFOLD ASSEMBLY Intake		1	
13	0000	895019	SEAL		1	
14	0000	895020	SEAL		6	
15	0000	885548002	SENSOR	MAP	1	
16	0054	888988015	CLAMP (15.7 mm) Map Sensor to Boot		1	
17	0000	892952500	BOOT		1	
18	0054	888988001	CLAMP (36.1 mm)		1	
19	0010	895052	SCREW (M6 x 25 MM)		13	
20	0000	895022A04	FUEL RAIL KIT		1	
21	0000	895028A02	VALVE Schrader		1	
22	0025	8M0038304	O-RING		2	
23	0000	8M0038303	BRACKET		1	
24	0010	895051	SCREW (M5 x 10)		1	
25	0000	895024	BRACKET		3	
26	0010	895051	SCREW (M5 x 10)		12	
27	0000	842915T01	INJECTOR ASSEMBLY Fuel		6	
28	0025	851889	O-RING		6	
29	0000	895025	DAMPER		3	
30	0025	851889	O-RING		3	
31	0032	895029A01	TUBE KIT Fuel Inlet		1	
32	0012	895055	WASHER		1	
33	0025	895057	O-RING		1	
34	0000	895027	BRACKET		1	
35	0010	895051	SCREW (M5 x 10)		1	
36	0000	897447002	SENSOR Oil Pressure		1	
37	0010	895053	SCREW (M6 x 15)		2	

Charge Cooler/Intake Manifold (Gen II) End Cap Serviced



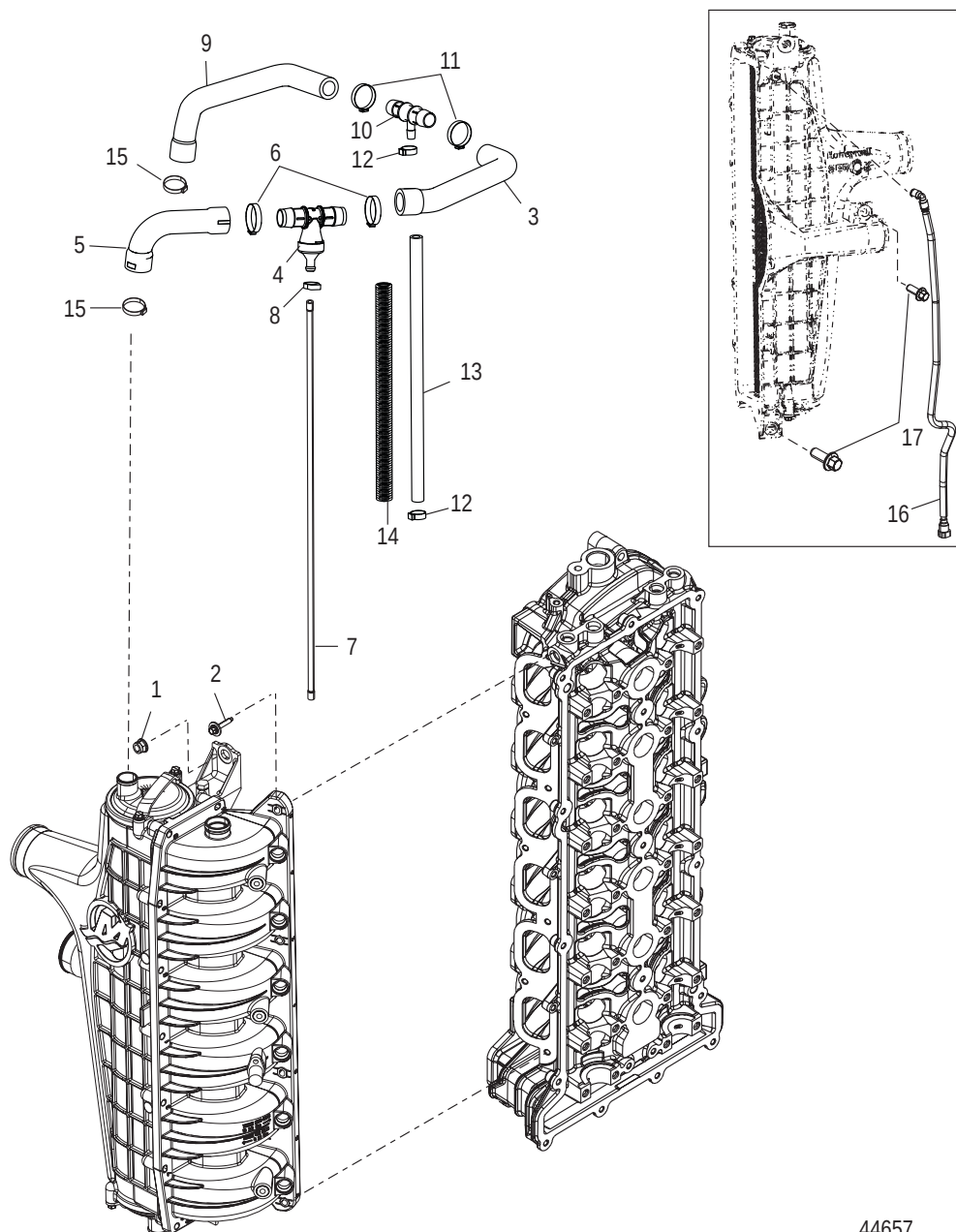
55596

Charge Cooler/Intake Manifold (Gen II) End Cap Serviced

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0000	8M0059021	MODULE ASSEMBLY Integrated Air Fuel		1	
1	0000	8M0046692	CAC ASSEMBLY		1	
2	0019	8M0039519	PLUG Zero Leak (M8 x 1.0)		1	
3	0000	8M0046698	END CAP ASSEMBLY		2	
4	0025	8M0039516	O-RING		1	
5	0053	8M0039464	RING Retaining		1	
6	0025	8M0040116	O-RING		1	
7	0022	8M0039993	FITTING		1	
8		NSS	NOT SOLD SEPARATE	INTAKE MANIFOLD	1	
9	0000	895019	SEAL Manifold to CAC		1	
10	0000	895020	SEAL Manifold Head		6	
11	0000	891663001	SENSOR ASSEMBLY Temperature		1	
12	0010	8M0041480	SCREW		2	
13	0000	8M0041410	GASKET		1	
14	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel Fuel Rail to Manifold		3	
14	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel CAC to Manifold		2	
15	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC		13	
16	0000	8M6000639	SENSOR Pressure	MAP	1	
17	0054	888988015	CLAMP (15.7 mm)		1	
18	0000	8M0041053	BOOT MAP Sensor		1	
19	0054	888988001	CLAMP (36.1 mm)		1	
20	0000	8M0043469	FUEL RAIL ASSEMBLY		1	
21	0032	8M0047054	TUBE KIT Fuel Inlet		1	
22	0000	8M0041097	BRACKET Retaining		1	
23	0010	8M0041100	SCREW (M5 x 10)		1	
24	0021	8M0043468	VALVE KIT Shrader		1	
25	0000	8M0041097	BRACKET Retaining		1	
26	0010	8M0041100	SCREW (M5 x 10)		1	
27		NSS	NOT SOLD SEPARATE FUEL RAIL		1	
28	0000	8M0041096	BRACKET Fuel Injector Mounting		3	
29	0000	842915T01	INJECTOR ASSEMBLY Fuel		6	
30	0010	8M0041100	SCREW (M5 x 10)		12	
31	0000	8M0041101	DAMPER Fuel Rail		1	
-	0025	8M0132739	O-RING KIT		1	
32		NSS	NOT SOLD SEPARATE O-RING, Shrader Valve		2	
33	0025	851889	O-RING Damper		1	
34	0025	851889	O-RING Fuel Injector		6	
35		NSS	NOT SOLD SEPARATE O-RING, Tube		2	
36	0000	8M6000637	SENSOR Pressure		1	

Charge Cooler/Intake Manifold (Gen II) End Cap Serviced

Charge Cooler/Intake Manifold Hose Routings

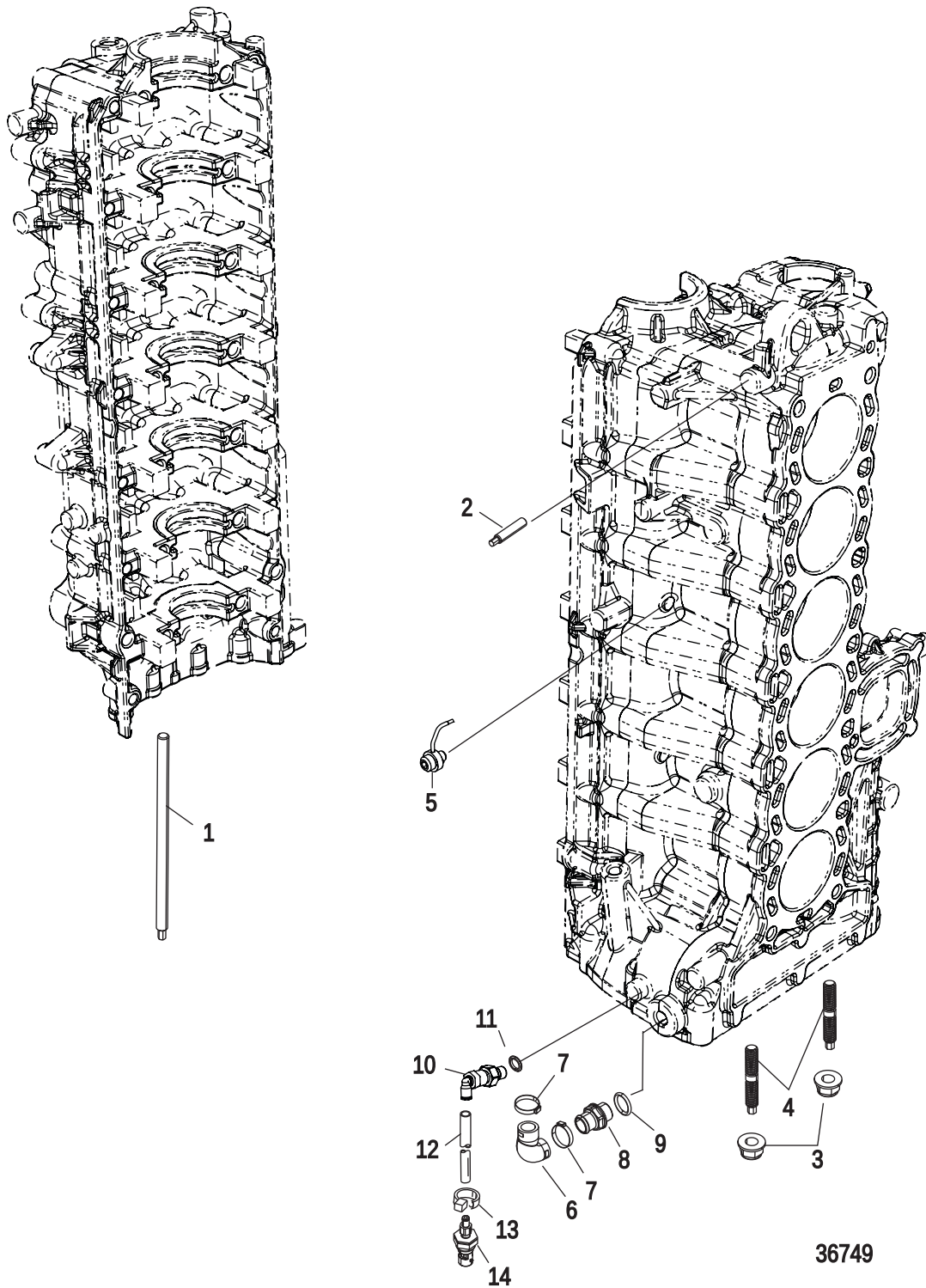


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Charge Cooler/Intake Manifold Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0011	826292	NUT (M10) Brass/Nickel Plated		1	
2	0010	8M0048051	SCREW (M6 x 30) Stainless Steel		7	
-		NSS	NOT SOLD SEPARATE Hose Assembly		1	
3	0032	8M0028786	HOSE		1	
4	0022	889633A04	FITTING ASSEMBLY Flushing		1	
5	0032	889592001	HOSE		1	
6	0054	888988008	CLAMP (34.6 MM)		2	
7	0032	8M0028760	HOSE		1	
8	0054	897474	CLAMP Nylon		1	
9	0032	8M0028787	HOSE		1	
10	0022	887986T	CONNECTOR Tee		1	
11	0054	8M0028753	CLAMP Oetiker (31.6 Diameter)		2	
12	0054	888988022	CLAMP		2	
13	0032	8M0028761	TUBING (990 mm)		1	
14	0032	8M0028777	CONDUIT		1	
15	0054	888988008	CLAMP (34.6 MM)		2	
16	0032	8M0012196	HOSE Manifold Reference-Upper		1	
17	0010	88552730	SCREW (M10 x 30)		2	

Port Cylinder Block Components



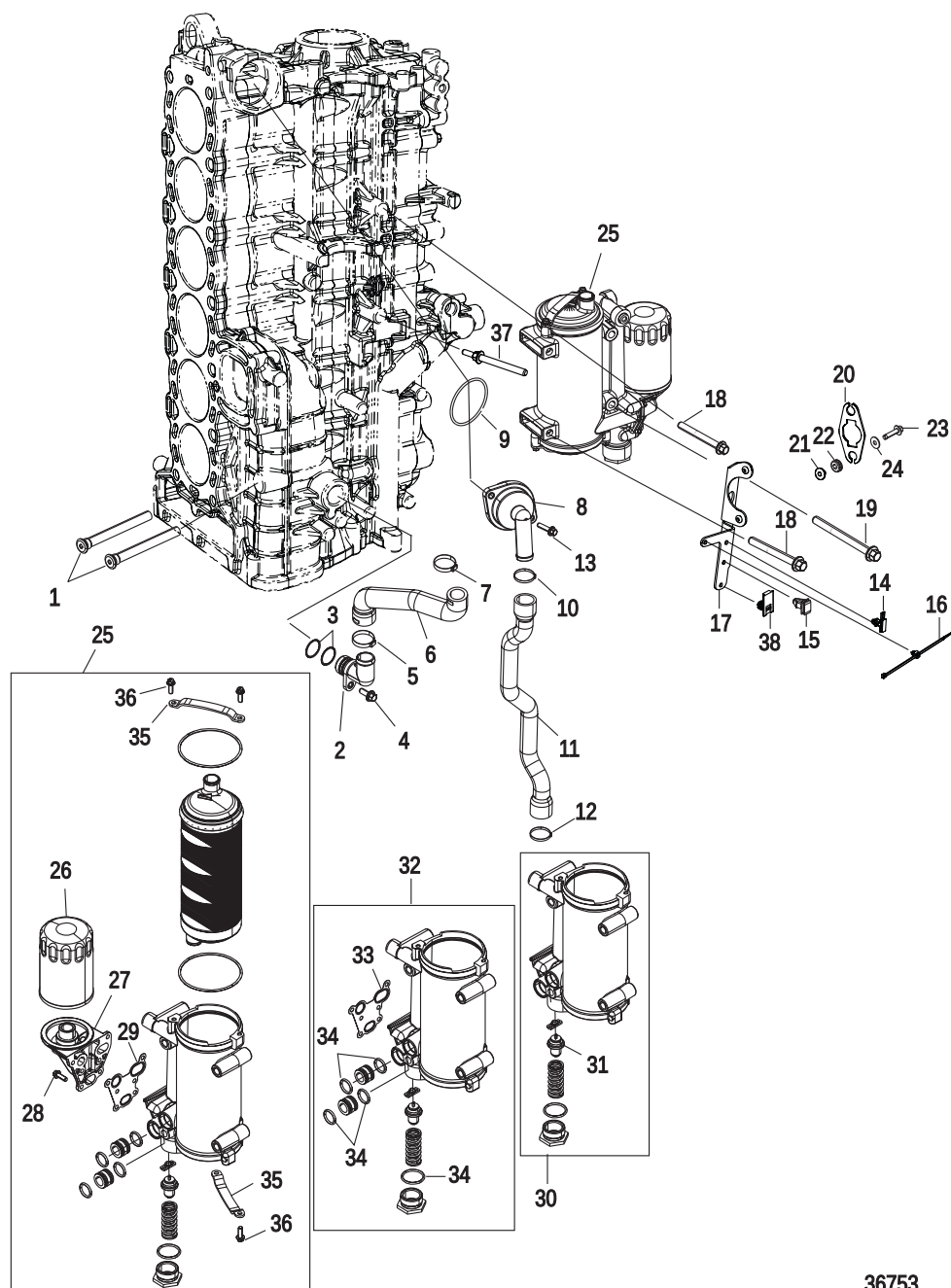
Port Cylinder Block Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0016	880668001	STUD (M10 x 1.5)		10	
2	0016	888997001	STUD		1	
3	0011	826365	NUT (M8)		2	[1]
4	0016	888849001	STUD (M8 x 49)		2	[1]
5	0000	884268T02	OIL SPRAY JET		6	[1]
6	0032	885544002	HOSE		1	
7	0054	888988008	CLAMP (34.6 MM)		2	[1]
8	0022	885517A05	FITTING ASSEMBLY		1	
9	0025	892077	O-RING		1	[2]
10	0022	8M0022199	FITTING ASSEMBLY		1	[1]
11	0025	896699	O-RING (1.78 mm x .08 mm)		1	[1]
12	0032	85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 17 Inches		1	
13	0054	816311T	TIE STRAP (8.00 Inches)		1	
14	0000	881879T26	SENSOR Pressure		1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08

Starboard Cylinder Block/Oil Cooler

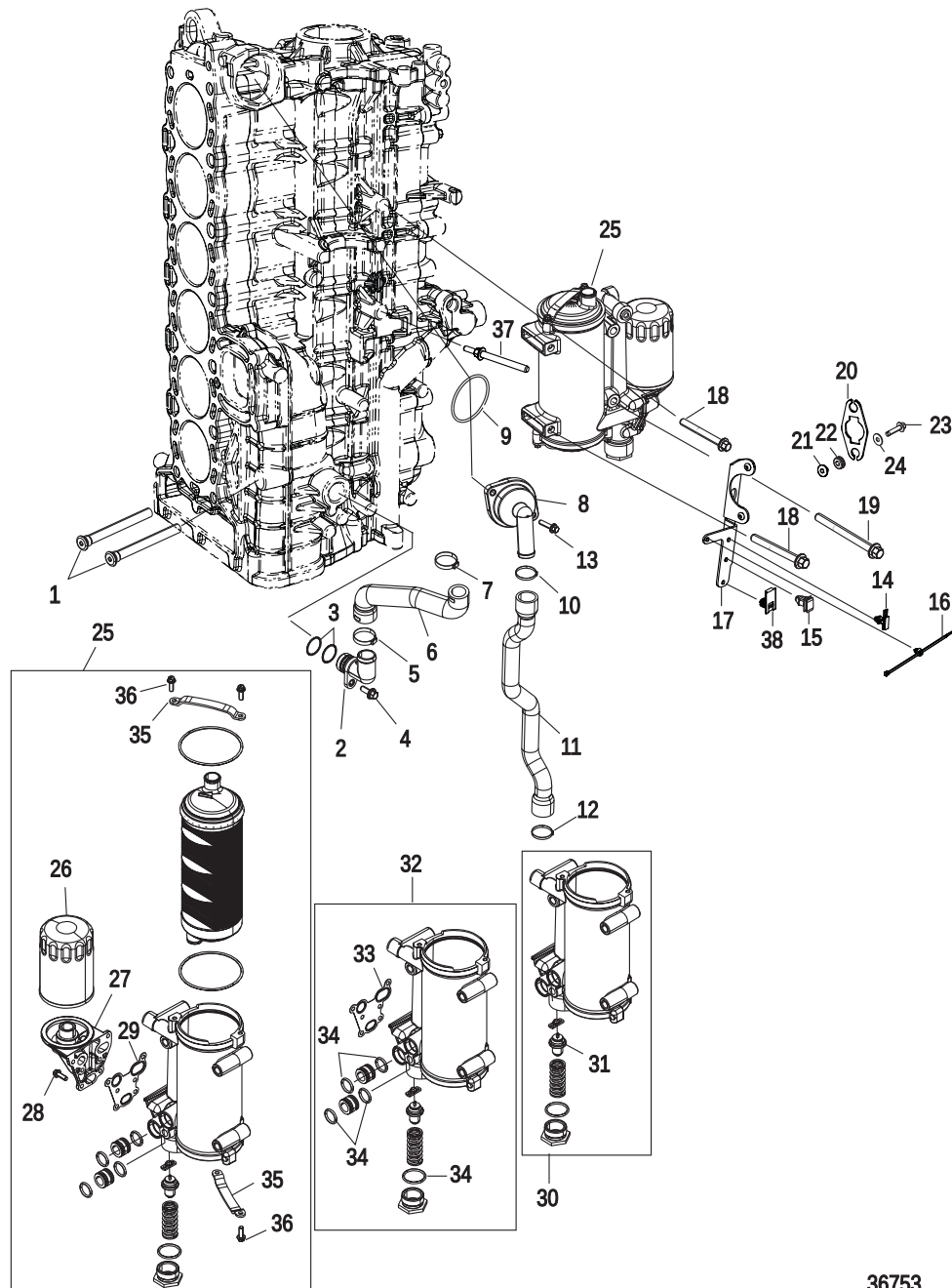


36753

Starboard Cylinder Block/Oil Cooler

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892404A05	DEFLECTOR ASSEMBLY Water		2	[1]
2	0022	885518A02	FITTING ASSEMBLY		1	
3	0025	62701	O-RING		2	[2]
4	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
5	0054	888988011	CLAMP (38.1 MM)		1	
6	0032	888930003	HOSE		1	
7	0054	888988008	CLAMP (34.6 MM)		1	
8	0000	892864T07	THERMOSTAT ASSEMBLY		1	
9	0025	8M0005958	O-RING		1	
10	0054	888988001	CLAMP (36.1 mm)		1	[1]
11	0032	892865	HOSE Thermostat		1	
12	0054	888988007	CLAMP (42.5 mm)		1	[1]
13	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	
14	0054	8M0022834	CLIP		1	
15	0054	879962	CLIP		1	
16	0054	899145	CLIP Tie Strap		3	
17	0000	8M8021186	BRACKET		1	
18	0010	88552785	SCREW (M10 x 85)		2	
19	0010	885527105	SCREW (M10 x 105)		1	
20	0000	8M8021187	PLATE Mounting		1	
21	0023	856954	BUSHING		2	
22	0025	834985	GROMMET		2	
23	0010	82129125	SCREW (M6 x 25 MM)		2	
24	0012	65567	WASHER (.265 x .750 x .048) Stainless Steel		2	
25	0000	880640T11	MODULE Intergrated Oil - Complete		1	
26	0035	877769K01	FILTER Oil (Mercury Branded)		1	[3]
26	0035	877769Q01	FILTER Oil (Quicksilver Branded)		1	[3]
27	0000	880640A05	HOUSING ASSEMBLY Intergrated Oil Module		1	
28	0010	895336	SCREW (M6 x 18)		6	
29	0027	880640500	GASKET		1	
30	0000	880640A06	THERMOSTAT/GUIDE KIT		1	
31	0000	880640508	THERMOSTAT		1	
32	0000	892801T53	OVERHAUL KIT		1	
33	0027	880640500	GASKET		1	
34	0000	880640A09	O-RING KIT		1	
35	0000	895032	STRAP		2	
36	0010	895336	SCREW (M6 x 18)		4	
37	0016	8M0011485	STUD (M10 X 1.5)		1	
38	0054	8M0021186	RETAINER		1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

Starboard Cylinder Block/Oil Cooler



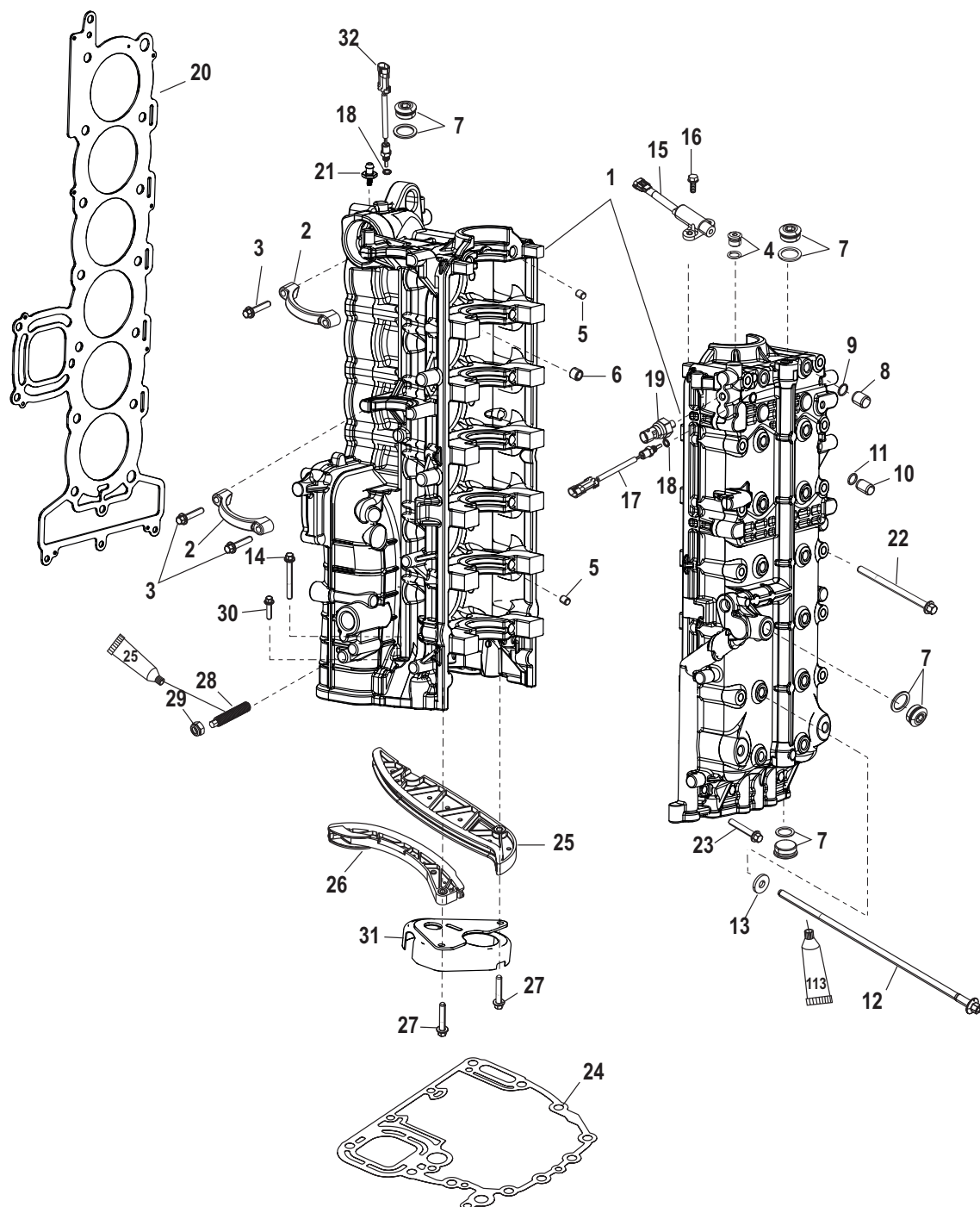
36753

Starboard Cylinder Block/Oil Cooler

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
- [3] - Alternate part numbers:
877769K01MPP
877769Q01QS

Cylinder Block



36856

Cylinder Block

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0800	880506A13	CYLINDER BLOCK ASSEMBLY		1	[1]
2	0000	8569662	BRACKET Mounting-Starter Motor		2	[1]
3	0010	88552640	SCREW (M8 x 40)		4	[1]
4	0019	889767	PLUG (12 mm)		2	[1]
5	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	[1]
6	0023	893392001	DAMPER		14	[1]
7	0019	896951	PLUG (24 mm)		4	[1]
8	0017	880524	PIN Dowel (14 MM)		1	[1]
9	0025	884409	O-RING		1	[2]
10	0017	884424	PIN Dowel (11 mm)		1	[1]
11	0025	884423	O-RING		1	[2]
12	0010	8M0021876	SCREW (M10 x 342)		14	[1]
13	0012	892573001	WASHER		14	[1]
14	0010	88552675	SCREW (M8 x 75)		1	[1]
15	0000	8283582	SENSOR	Crankshaft Position	1	[1]
16	0010	40011107	SCREW (M5 x 16) Stainless Steel		2	[1]
17	0000	8M0010146	SENSOR	Oil Temperature	1	[1]
18	0025	896699	O-RING (1.78 mm x .08 mm)		2	[1]
19	0000	8M0010469	SENSOR Pressure		1	[1]
20	0027	895374T	GASKET Head		1	[2]
21	0017	8M0032379	PIN		1	
22	0010	895810115	SCREW (M8 x 115)		12	[1]
23	0010	895810050	SCREW (M8 x 50)		2	[1]
24	0027	880624003	GASKET Block to Adaptor		1	[2]
25	0000	880559	GUIDE Fixed		1	[1]
26	0000	880557	GUIDE Moveable		1	[1]
27	0010	892456045	SCREW		2	[1]
28	0016	888849002	STUD		1	[1]
29	0011	401388	NUT (M8) Stainless Steel		1	[1]
30	0010	88552635	SCREW (M8 x 35 MM)		1	[1]
31	0000	8M0005800	COVER		1	
32	0000	8M0010146	SENSOR	Block Water Temperature	1	[1]
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
 [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

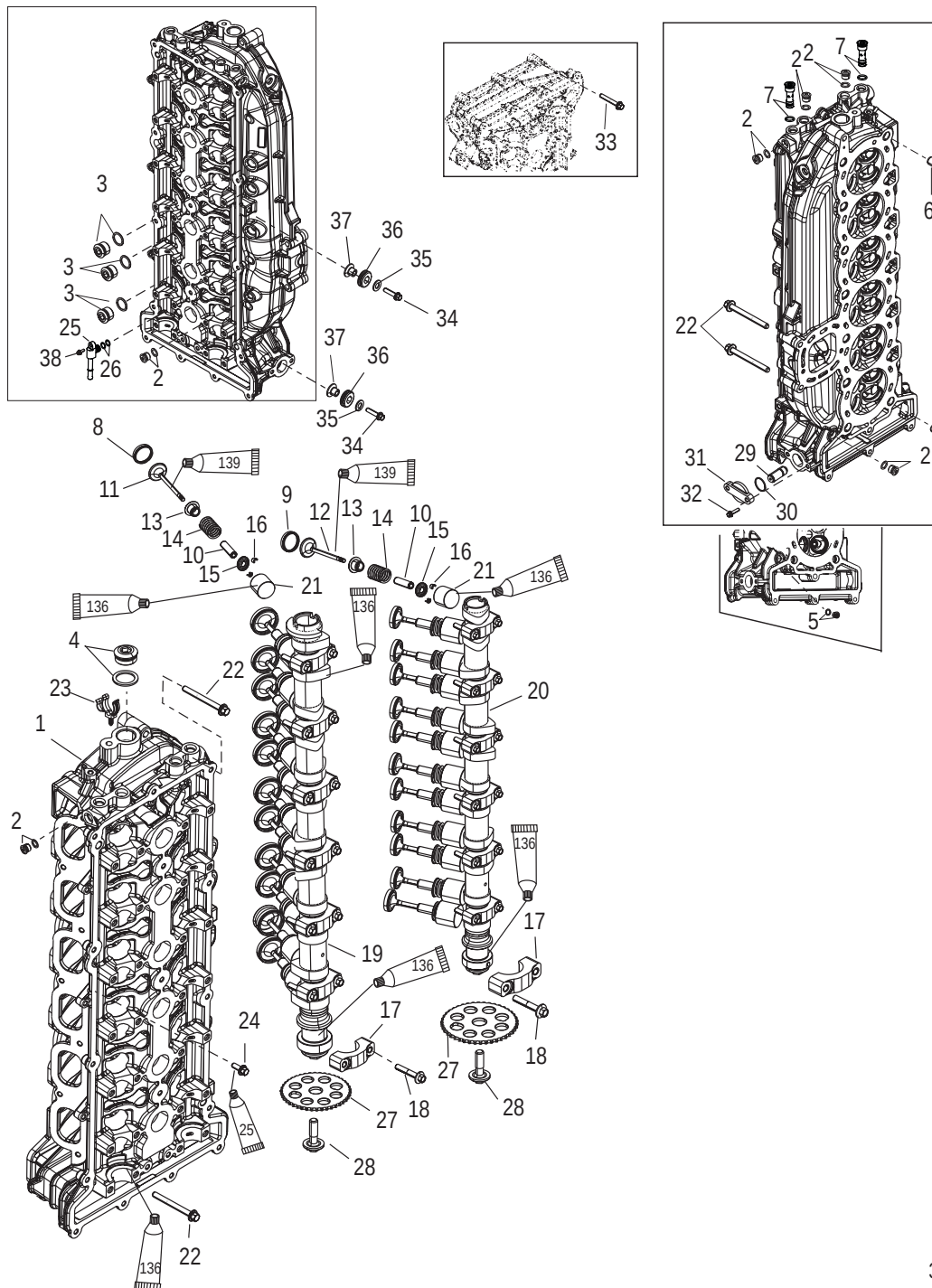


Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0900	880536A18	CYLINDER HEAD ASSEMBLY Complete		1	[1]
1	0900	880536A16	CYLINDER HEAD ASSEMBLY Basic		1	[1]
2	0019	889767	PLUG (12 mm)		6	[1]
3	0019	891953	PLUG (18 mm)		3	[1]
4	0019	896951	PLUG (24 mm)		1	[1]
5	0019	896576	PLUG (10 mm)		1	[1]
6	0017	880524	PIN Dowel (14 MM)		2	[1]
7	0000	8M0000473	PLUG (14 mm)		2	[1]
8	0000	880533	SEAT Intake Valve		12	[1]
9	0000	880535	SEAT Exhaust Valve		12	[1]
10	0000	880537	GUIDE Intake Exhaust Valve Intake and Exhaust Valves		24	[1]
11	0020	898907	VALVE Intake		12	[1]
12	0020	898908T01	VALVE Exhaust-Chrome		12	[1]
13	0026	896880	SEAL Valve		24	[1]
14	0024	8M0011503	SPRING Intake and Exhaust Valve		24	[1]
15	0000	880542A1	RETAINER ASSEMBLY Valves		24	[1]
16	0028	880543	KEY		48	[1]
17		NSS	NOT SOLD SEPARATE CAP		10	[1]
18	0010	892454035	BOLT (M6 x 36)		28	[1]
19	0400	842035T01	CAMSHAFT ASSEMBLY Intake		1	[1]
20	0400	892113T03	CAMSHAFT ASSEMBLY Exhaust		1	[1]
21	0000	899912001	TAPPET (2.996)		24/AR	[1]
21	0000	899912002	TAPPET (3.021)		24/AR	[1]
21	0000	899912003	TAPPET (3.046)		24/AR	[1]
21	0000	899912004	TAPPET (3.071)		24/AR	[1]
21	0000	899912005	TAPPET (3.096)		24/AR	[1]
21	0000	899912006	TAPPET (3.118)		24/AR	[1]
21	0000	899912007	TAPPET (3.138)		24/AR	[1]
21	0000	899912008	TAPPET (3.158)		24/AR	[1]
21	0000	899912009	TAPPET (3.178)		24/AR	[1]
21	0000	899912010	TAPPET (3.198)		24/AR	[1]
21	0000	899912011	TAPPET (3.218)		24/AR	[1]
21	0000	899912012	TAPPET (3.238)		24/AR	[1]
21	0000	899912013	TAPPET (3.258)		24/AR	[1]
21	0000	899912014	TAPPET (3.278)		24/AR	[1]
21	0000	899912015	TAPPET (3.298)		24/AR	[1]
21	0000	899912016	TAPPET (3.318)		24/AR	[1]
21	0000	899912017	TAPPET (3.338)		24/AR	[1]
21	0000	899912018	TAPPET (3.358)		24/AR	[1]
21	0000	899912019	TAPPET (3.378)		24/AR	[1]
21	0000	899912020	TAPPET (3.398)		24/AR	[1]
21	0000	899912021	TAPPET (3.418)		24/AR	[1]
21	0000	899912022	TAPPET (3.438)		24/AR	[1]
21	0000	899912023	TAPPET (3.458)		24/AR	[1]

Cylinder Head and Camshaft

Cylinder Head and Camshaft



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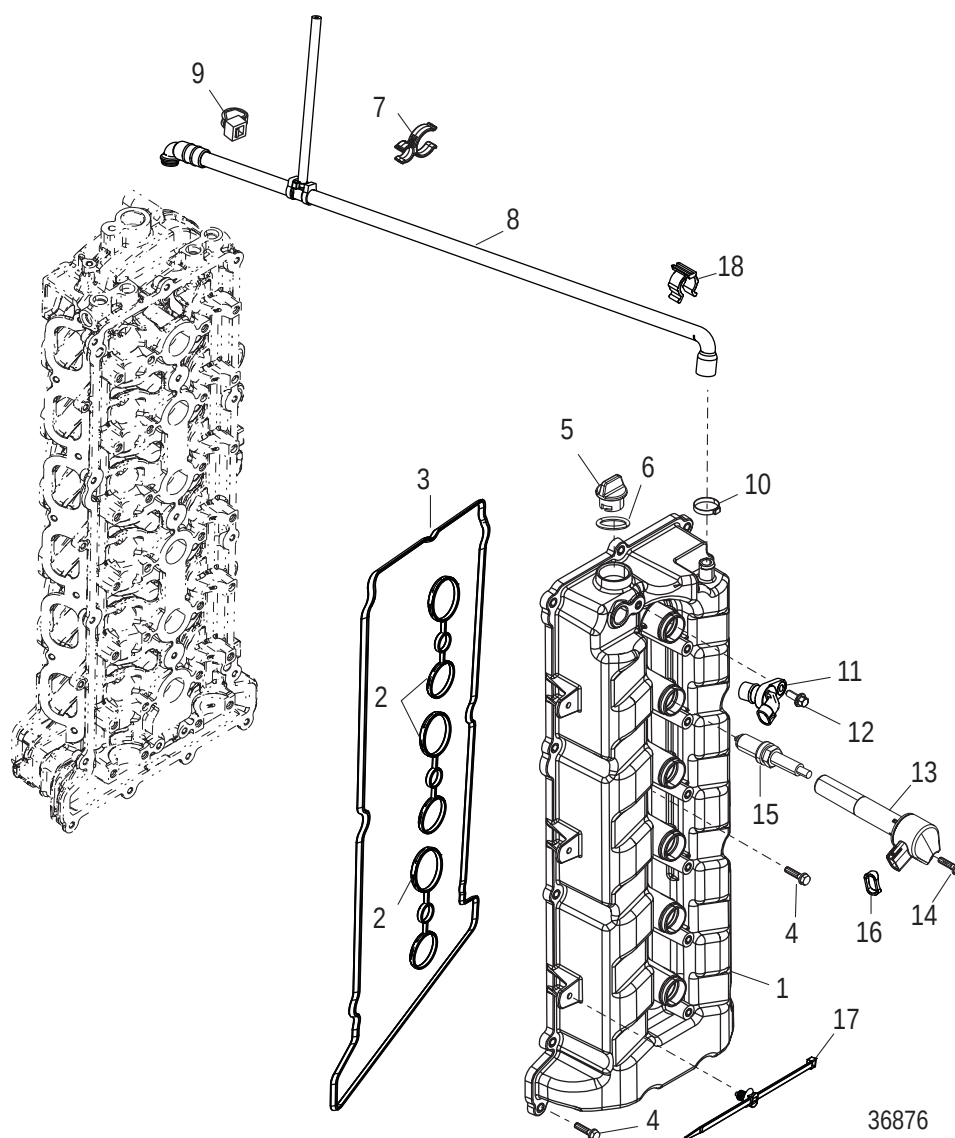
Cylinder Head and Camshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
21	0000	899912024	TAPPET (3.478)		24/AR	[1]
21	0000	899912025	TAPPET (3.498)		24/AR	[1]
21	0000	899912026	TAPPET (3.518)		24/AR	[1]
21	0000	899912027	TAPPET (3.538)		24/AR	[1]
21	0000	899912028	TAPPET (3.558)		24/AR	[1]
21	0000	899912029	TAPPET (3.578)		24/AR	[1]
21	0000	899912030	TAPPET (3.598)		24/AR	[1]
21	0000	899912031	TAPPET (3.621)		24/AR	[1]
21	0000	899912032	TAPPET (3.646)		24/AR	[1]
21	0000	899912033	TAPPET (3.671)		24/AR	[1]
21	0000	899912034	TAPPET (3.696)		24/AR	[1]
21	0000	899912035	TAPPET (3.721)		24/AR	[1]
22	0010	88552660	SCREW (M8 x 60)		4	[1]
23	0054	889746001	CLIP		1	
24	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		3	
25	0022	8M0033833	FITTING 90 Degree		1	[1]
26	0025	884423	O-RING		2	[1]
27	0043	880550	SPROCKET Cam Drive		2	[1]
28	0010	884403	SCREW (M12 x 40)	(Left Hand)	2	[1]
29	0000	898463A01	TENSIONER ASSEMBLY		1	[1]
30	0025	898836	O-RING Brown		1	[2]
31	0000	893338	END CAP Tensioner		1	[1]
32	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		2	[1]
33	0010	88552540	SCREW (M6 x 40 MM) Stainless Steel		3	[1]
34	0010	88552635	SCREW (M8 x 35 MM)		2	[1]
35	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		2	[1]
36	0025	833155	GROMMET		2	[1]
37	0023	8502341	BUSHING		2	[1]
38	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	[1]
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

Cover-Camshaft and Cylinder Head



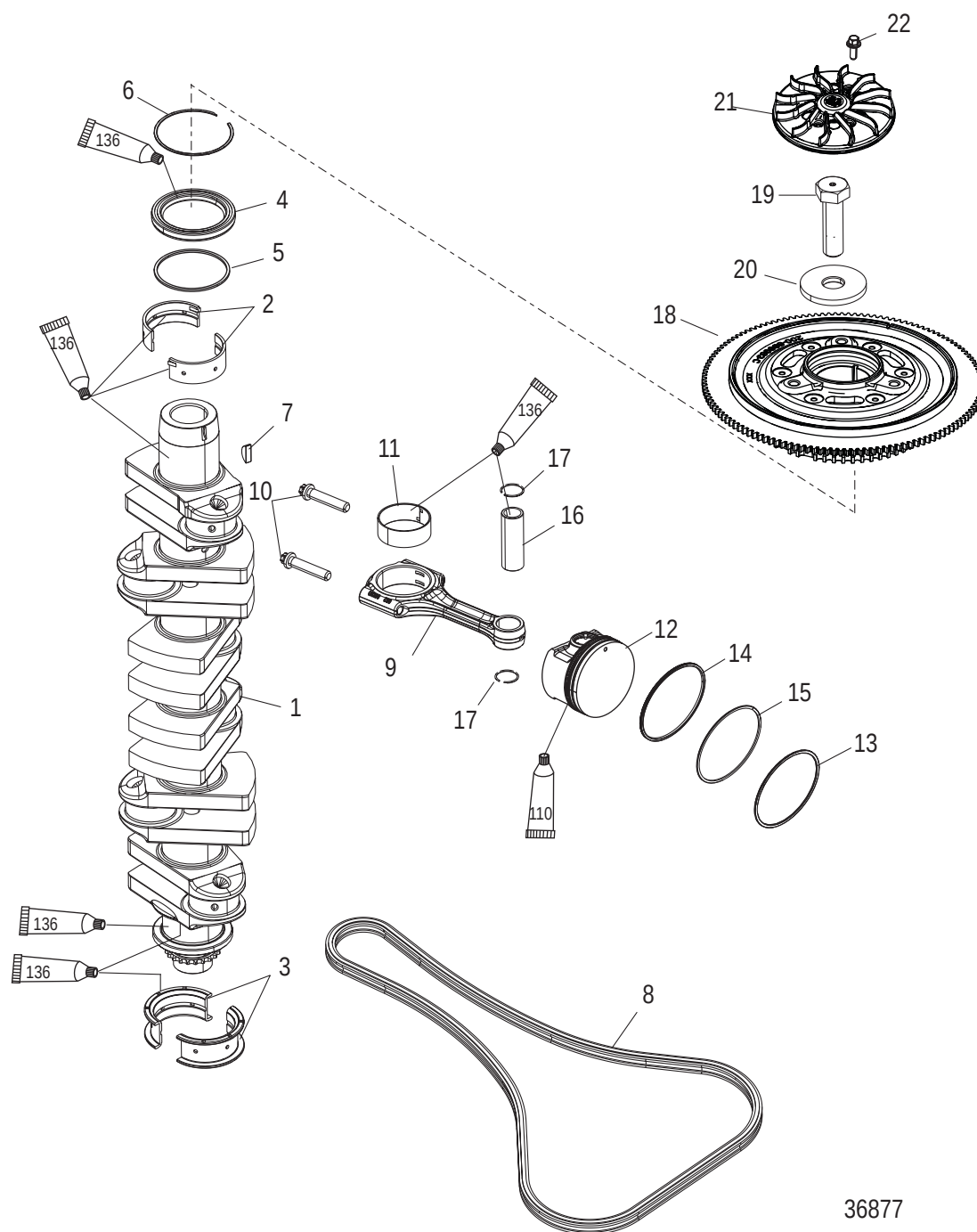
Cover-Camshaft and Cylinder Head

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892596T03	COVER Camshaft		1	[1]
2	0000	892584	SEAL		3	[1]
3	0000	892585	SEAL		1	[1]
4	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	[1]
5	0000	859578A1	PLUG ASSEMBLY Oil		1	[1]
6	0025	90196	O-RING (.921 x .139)		1	[2]
7	0054	892833	CLIP		1	
8	0032	8M0012710	HOSE ASSEMBLY Breather		1	
9	0054	850181	TIE STRAP (11.750 Inches)		1	
10	0054	888988019	CLAMP (22.6 mm)		1	
11	0000	8M0011987	SENSOR	Camshaft Position	1	
12	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		1	
13	0339	880615T01	COIL ASSEMBLY		6	
14	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		6	[1]
15	0033	889246Q39	SPARK PLUG NGK-ILFR6GE		6	[3]
16	0025	8M0008642	RING Rubber		6	
17	0054	899145	CLIP Tie Strap		3	
18	0054	8M0024506	CLIP		1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
- [3] - Alternate part numbers:
889246Q39QS
8M0058934Bulk Pack
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

Crankshaft, Pistons and Connecting Rods



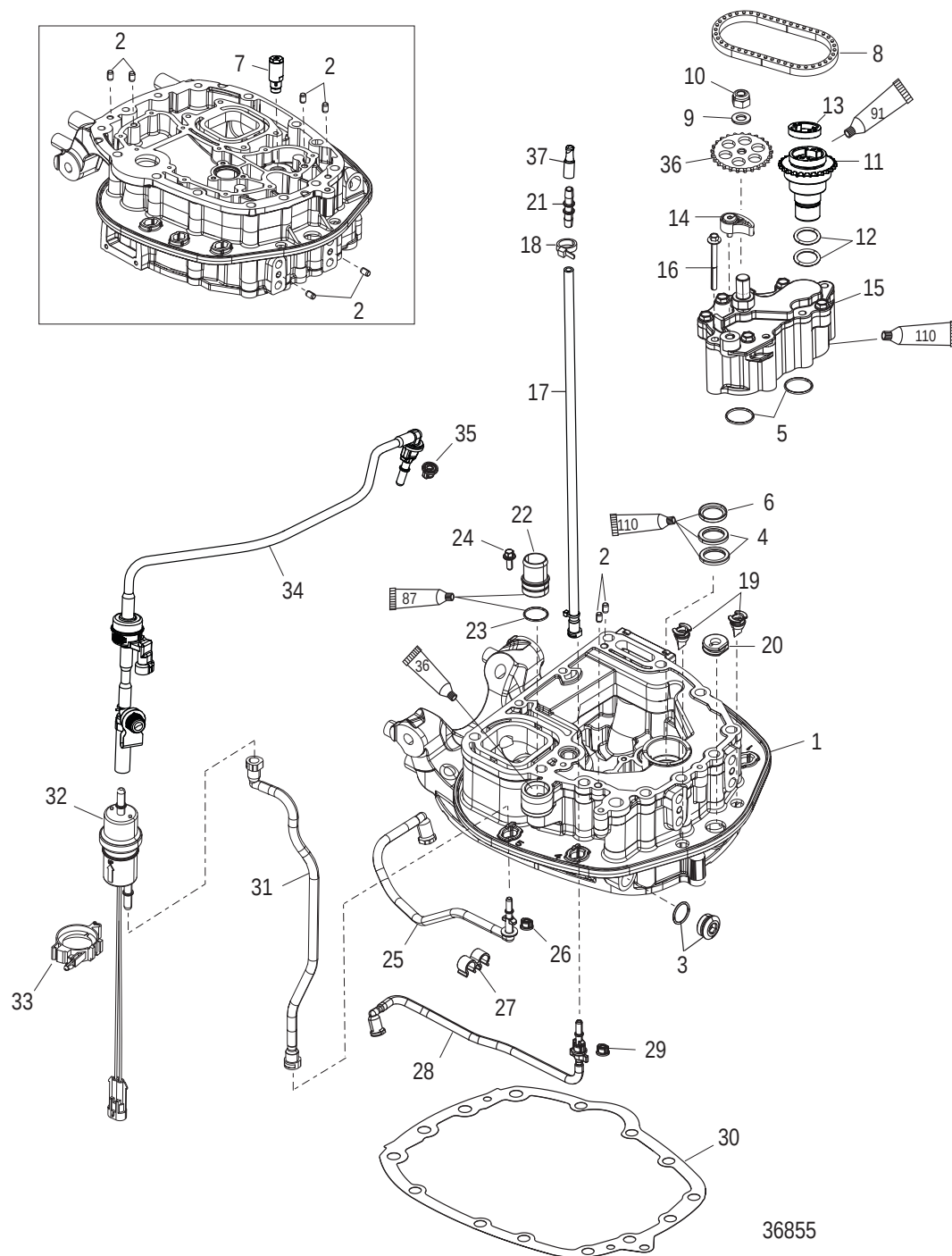
Crankshaft, Pistons and Connecting Rods

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0400	891644A04	CRANKSHAFT ASSEMBLY		1	[1]
2	0023	897498T05	BEARING Main - Green		12/AR	[1]
2	0023	897498T06	BEARING Main - Navy Blue		12/AR	[1]
2	0023	897498T07	BEARING Main - White		12/AR	[1]
2	0023	897498T08	BEARING Main - Orange		12/AR	[1]
3	0023	892309T01	BEARING Thrust - Green Crankshaft-Lower		2/AR	[1]
3	0023	892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower		2/AR	[1]
3	0023	892309T03	BEARING Thrust - White Crankshaft-Lower		2/AR	[1]
3	0023	892309T04	BEARING Thrust - Orange Crankshaft-Lower		2/AR	[1]
4	0026	8M0032912	SEAL Top Main Bearing		1	[2]
5	0023	896883	SPACER		1	[1]
6	0053	896882	RING Retaining		1	[1]
7	0028	91800	KEY Woodruff		1	[1]
8	0000	897796	CHAIN Roller Cam Drive		1	
9	0662	881210T02	CONNECTING ROD ASSEMBLY		6	[1]
10	0010	884441	BOLT		12	[1]
11	0023	892005A01	BEARING Connecting Rod - Blue		12/AR	[1]
11	0023	892005A02	BEARING Connecting Rod - White		12/AR	[1]
11	0023	892005A03	BEARING Connecting Rod - Orange		12/AR	[1]
12	0700	898499T03	PISTON ASSEMBLY		6	[1]
13	0039	881180A02	RING SET Piston		6	[1]
14		NSS	NOT SOLD SEPARATE Piston Ring-Oil		6	[1]
15		NSS	NOT SOLD SEPARATE Piston Ring-2nd		6	[1]
16		NSS	NOT SOLD SEPARATE Piston Pin		6	[1]
17	0040	896594	CIRCLIP		12	[1]
18	0200	888983T03	FLYWHEEL ASSEMBLY		1	[1]
19	0010	880515	BOLT (M20 x 68)		1	[1]
20	0012	880517	WASHER		1	[1]
21	0000	8M0010316	FAN		1	
22	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		6	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08
- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

Oil Pump/Adaptor Plate-Upper



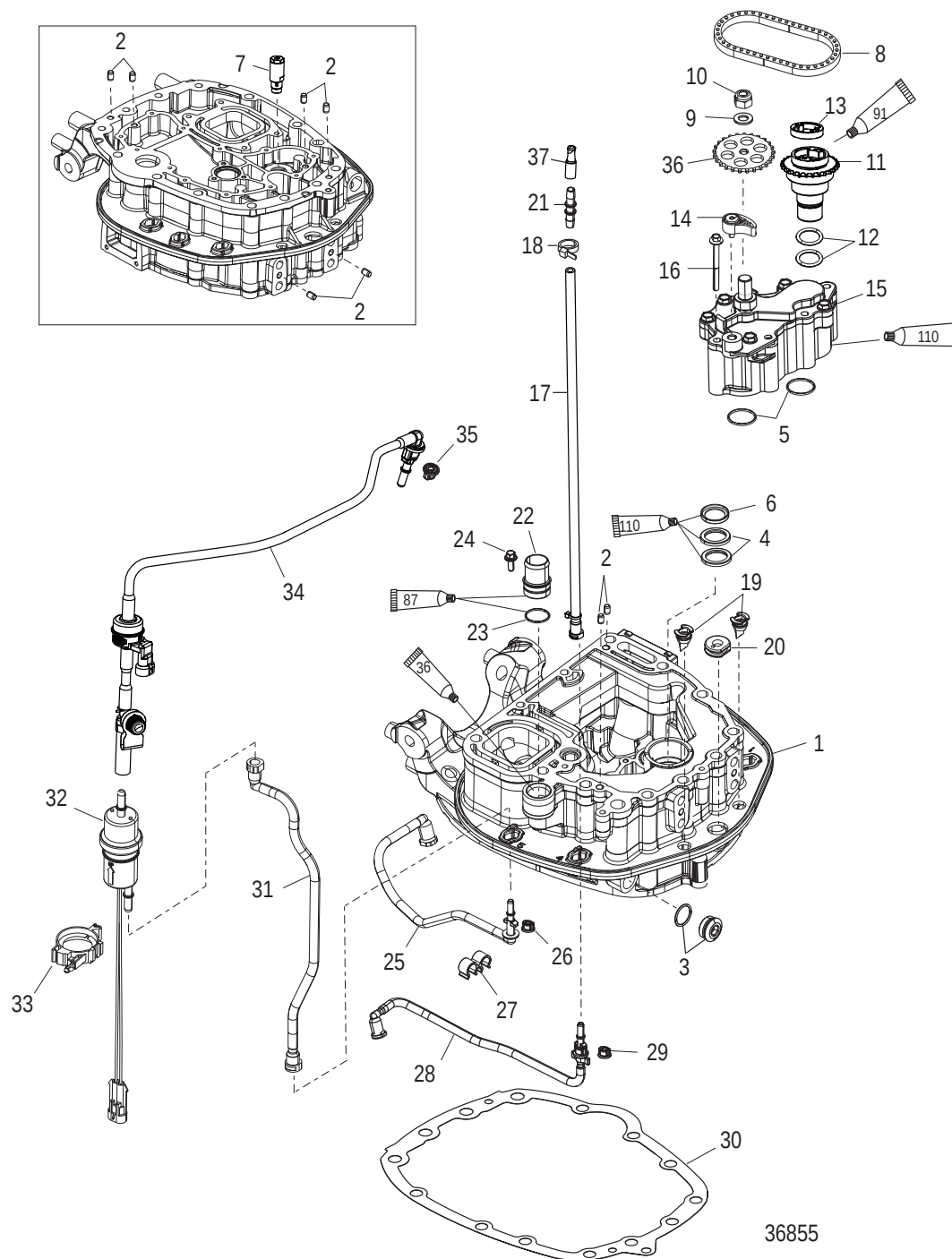
Oil Pump/Adaptor Plate-Upper

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	892126A03	ADAPTER PLATE KIT		1	
2	0017	892228	PIN Dowel		8	
3	0019	896951	PLUG (24 mm)		1	
4	0026	884462	SEAL Water		2	[1]
5	0025	887930	O-RING		2	[2]
6	0026	8M0033928	SEAL Oil		1	[1]
7	0000	8M0028608	VALVE ASSEMBLY Pressure Relief		1	
8	0000	884457	CHAIN Oil Pump Drive		1	
9	0012	892491	WASHER		1	
10	0011	892165	NUT		1	
11	0000	884458T07	DRIVESHAFT Oil Pump		1	
12	0025	8M0034912	O-RING 3.78 X 21.32		2	[1]
13	0000	895063001	INSERT Plastic		1	
14	0000	884418A1	TENSIONER ASSEMBLY Oil Pump Drive		1	
15	0000	884446T04	PUMP ASSEMBLY Oil		1	
16	0010	892455065	SCREW		5	
17	0032	8M0011581	HOSE ASSEMBLY		1	
18	0054	816311T	TIE STRAP (8.00 Inches)		1	
19	0000	888819002	DRAIN Cowl		2	
20	0025	888163	GROMMET		1	
21	0022	892356	CONNECTOR		1	
22	0022	896213	FITTING Dump		1	
23	0025	846594	O-RING (1.239 x .070) Black		1	[2]
24	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
25	0032	8M0012200	HOSE Vent-Lower		1	
26	0025	884546	GROMMET		1	
27	0000	888523001	CLIP		1	
28	0032	8M0012215	HOSE Fuel into Fuel Supply Module	[1B792493] & Below	1	
28	0032	8M0043793	HOSE Fuel into Fuel Supply Module	[1B792494] & Up	1	
29	0025	884546	GROMMET		1	
30	0027	889617001	GASKET		1	[2]
31	0032	8M0012201	HOSE Fuel-Vent		1	
32	0000	884545T01	VENT CANISTER ASSEMBLY		1	
33	0054	853947	CLIP		1	
34	0032	8M0010453	HOSE ASSEMBLY		1	
35	0025	884546	GROMMET		1	
36	0000	884456	SPROCKET Driven		1	
37	0019	863156	GRAB TAB		1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08

Oil Pump/Adaptor Plate-Upper

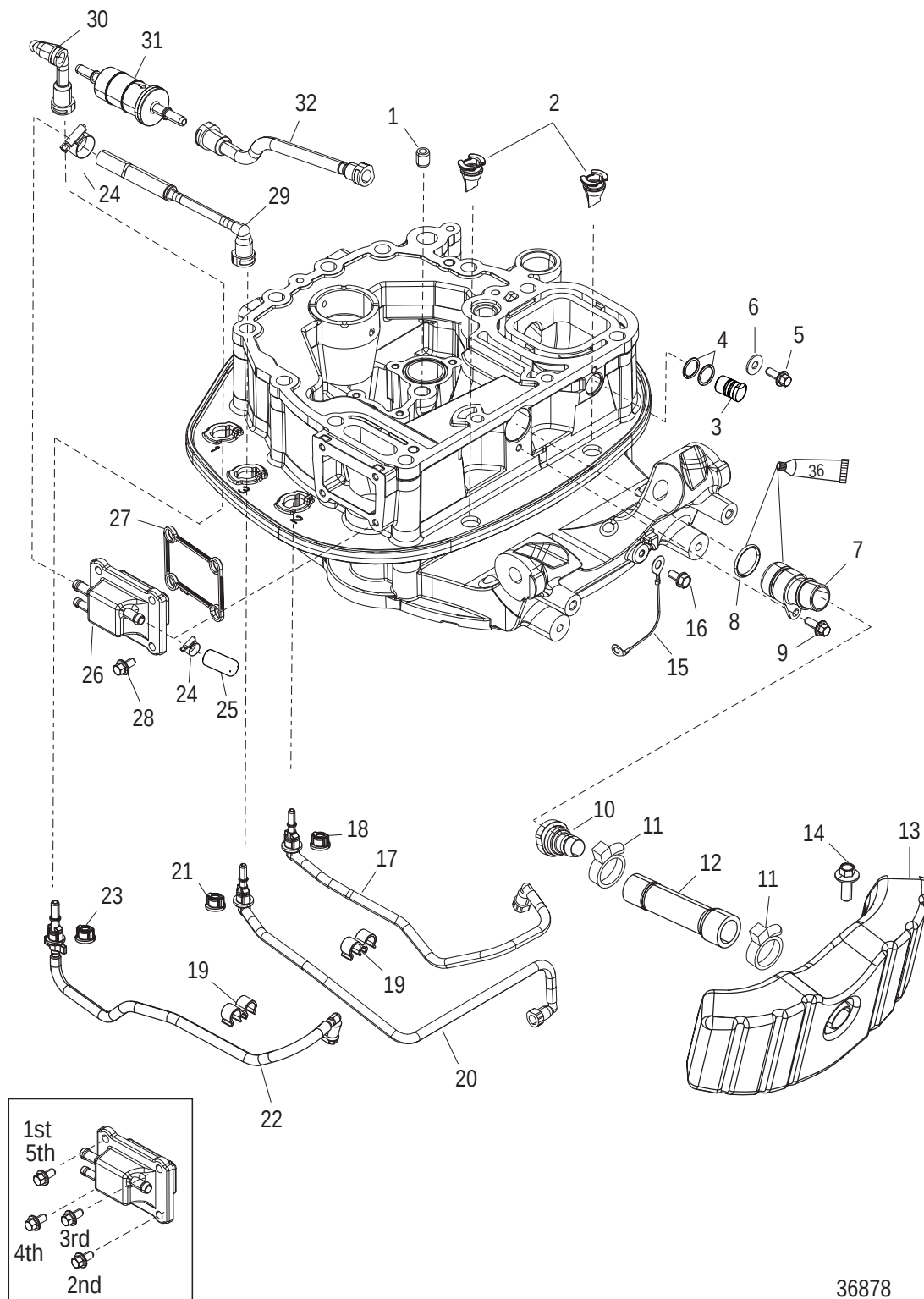


Cat.# 90-889246101

Oil Pump/Adaptor Plate-Upper

- [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

Adapter Plate Hose Routings



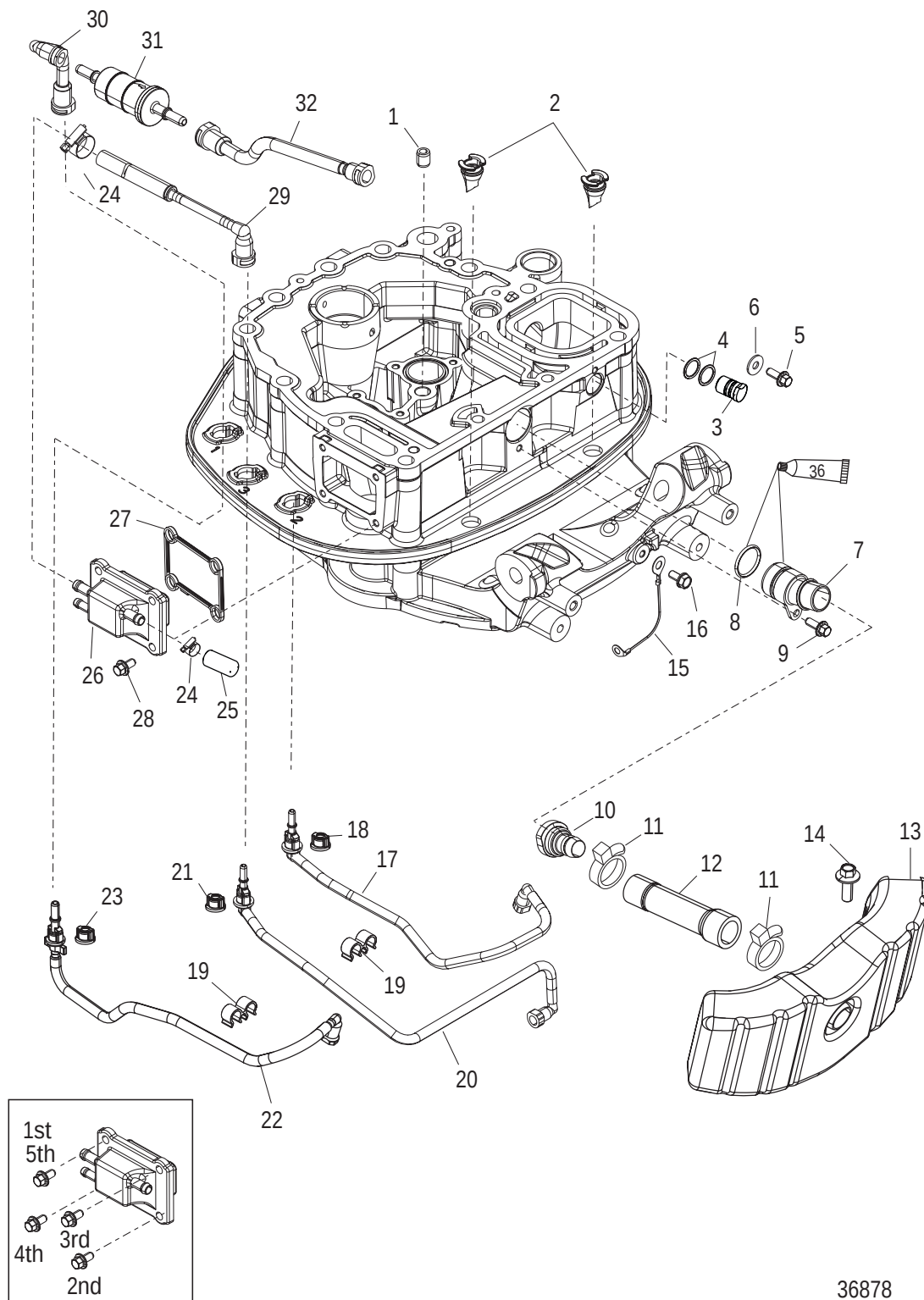
Adapter Plate Hose Routings

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0017	884474001	PIN Dowel (12 mm)		1	
2	0000	888819002	DRAIN Cowl		2	
3	0019	855435A02	PLUG KIT		1	
4	0025	892446	O-RING (14 X 1.78 MM)		2	[1]
5	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
6	0012	4002316	WASHER (6.60 X 17.0 X 1.5SS)		1	
7	0022	889792A01	FITTING KIT Idle Exhaust		1	
8	0025	889828	O-RING (.924 x .103)		1	
9	0010	88552512	SCREW (M6 x 12 MM) Stainless Steel		1	
10	0022	889846	FITTING		1	
11	0054	816311T	TIE STRAP (8.00 Inches)		2	
12	0032	888981001	HOSE Idle Exhaust		1	
13	0000	892384T	PLENUM Exhaust		1	
14	0010	4006731	SCREW (M6 x 16)		2	
15	0000	88238A21	CABLE ASSEMBLY		1	
16	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
17	0032	8M0012199	HOSE Manifold Reference-Lower		1	
18	0025	884546	GROMMET		1	
19	0000	888523001	CLIP		2	
20	0032	8M0012198	HOSE Water In-Lower		1	
21	0025	884546	GROMMET		1	
22	0032	8M0012216	HOSE Fuel Supply Module-Out	[1B792493] & Below	1	
22	0032	8M0043794	HOSE Fuel Supply Module-Out	[1B792494] & Up	1	
23	0025	884546	GROMMET		1	
24	0054	815504104	CLAMP Worm Gear		2	[2]
25	0019	8M0031460	CAP		1	
26	0000	892562T01	HOUSING Manifold		1	
27	0000	892117	SEAL		1	[1]
28	0010	88552516	SCREW (M6 x 16 MM) Stainless Steel		4	
29	0032	887756	HOSE Water In-Upper		1	
30	0032	8M0012202	HOSE Hi-Pressure Filter	[1B792493] & Below	1	
30	0032	8M0043789	HOSE Hi-Pressure Filter	[1B792494] & Up	1	
31	0035	879885Q	FILTER Fuel In-Line		1	[3]
32	0032	8M0012203	HOSE Hi-Pressure Filter To Fuel Rail	[1B792493] & Below	1	
32	0032	8M0043790	HOSE Hi-Pressure Filter To Fuel Rail	[1B792494] & Up	1	
-	0027	880552A08	GASKET SET Powerhead		1	
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
 [2] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

Adapter Plate Hose Routings

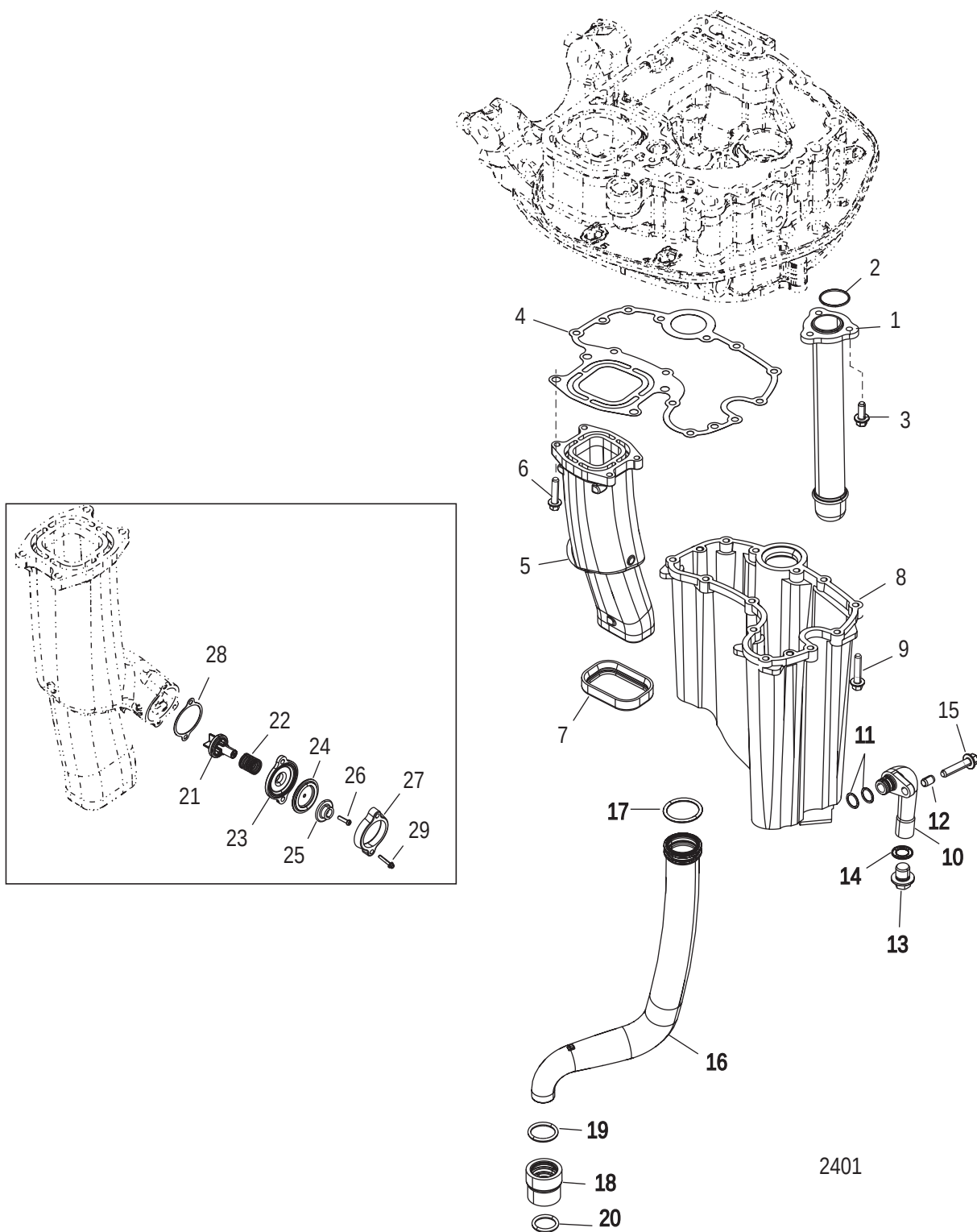


36878

Adapter Plate Hose Routings

- [3] - Alternate part numbers:
- 879885KMPP
 - 879885QQS
 - 879885TService Part

Adapter Plate-Lower



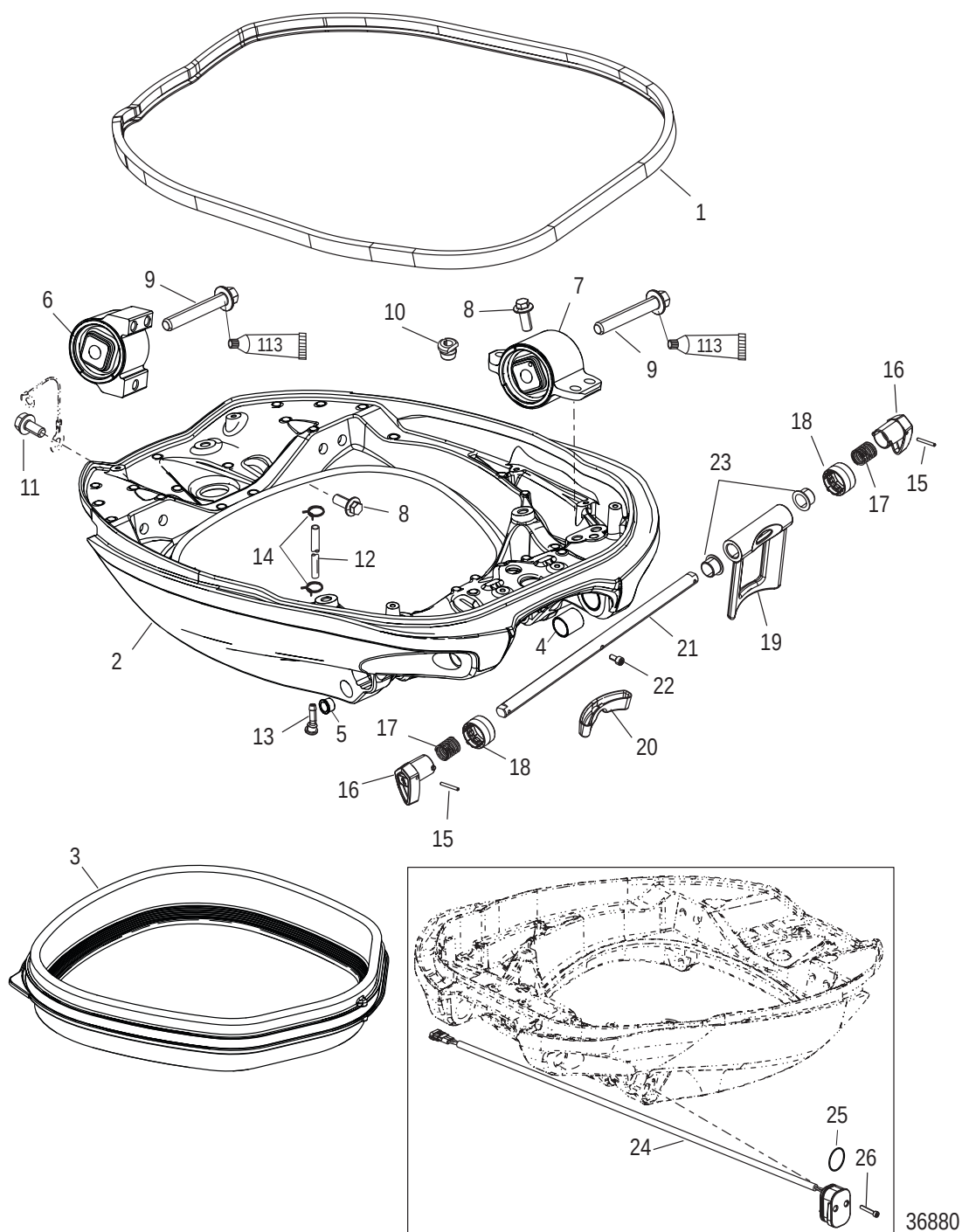
Adapter Plate-Lower

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	887623T03	PICKUP ASSEMBLY Oil		1	
2	0025	846594	O-RING (1.239 x .070) Black		1	[1]
3	0010	88552525	SCREW (M6 x 25 MM) Stainless Steel		3	
4	0027	889618001	GASKET Oil Sump		1	[2]
5	0000	880626T02	TUBE ASSEMBLY Exhaust Includes Reference's 21 thru 29		1	
6	0010	88552635	SCREW (M8 x 35 MM)		4	
7	0026	880629	SEAL Exhaust Tube		1	[2]
8	0000	880639T	SUMP ASSEMBLY Oil		1	
9	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		12	
10	0000	887753A02	TUBE ASSEMBLY Oil Drain	(Long)	1	
10	0000	888513A02	TUBE ASSEMBLY Oil Drain	(X-Long/XX-Long)	1	
11	0025	892446	O-RING (14 X 1.78 MM)		2	
12	0017	892228	PIN Dowel		1	
13	0000	888592005	PLUG ASSEMBLY Oil Drain		1	
14	0026	888593	SEAL Drain Plug		1	[1]
15	0010	88552530	SCREW (M6 x 30 MM) Stainless Steel		1	
16	0032	885541A01	TUBE ASSEMBLY Water (20.00 Inch)	(Long)	1	
16	0032	885541A02	TUBE ASSEMBLY Water (25.00 Inch)	(X-Long)	1	
16	0032	885541A03	TUBE ASSEMBLY Water (30.00 Inch)	(XX-Long)	1	
17	0025	892445	O-RING		1	[2]
18	0022	887987A1	COUPLING		1	
19	0025	90196	O-RING (.921 x .139)		1	
20	0025	21836	O-RING (.796 x .139)		1	
21	0000	888913A01	POPPET ASSEMBLY		1	
22	0024	64878	SPRING (Black)		1	
23	0000	893385001	RETAINER		1	
24	0000	648771	DIAPHRAGM		1	
25	0000	889706	WASHER		1	
26	0010	69570	SCREW (#10-16 x .750)		1	
27	0000	893384001	COVER Poppet		1	
28	0027	889561	GASKET Poppet		1	
29	0010	88552535	SCREW (M6 x 35 MM) Stainless Steel		2	
-	0027	880552A08	GASKET SET Powerhead		1	
	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

- [1] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
 [2] - COMPONENT OF ENGINE/POWERHEAD GASKET SET 880552A08
 COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

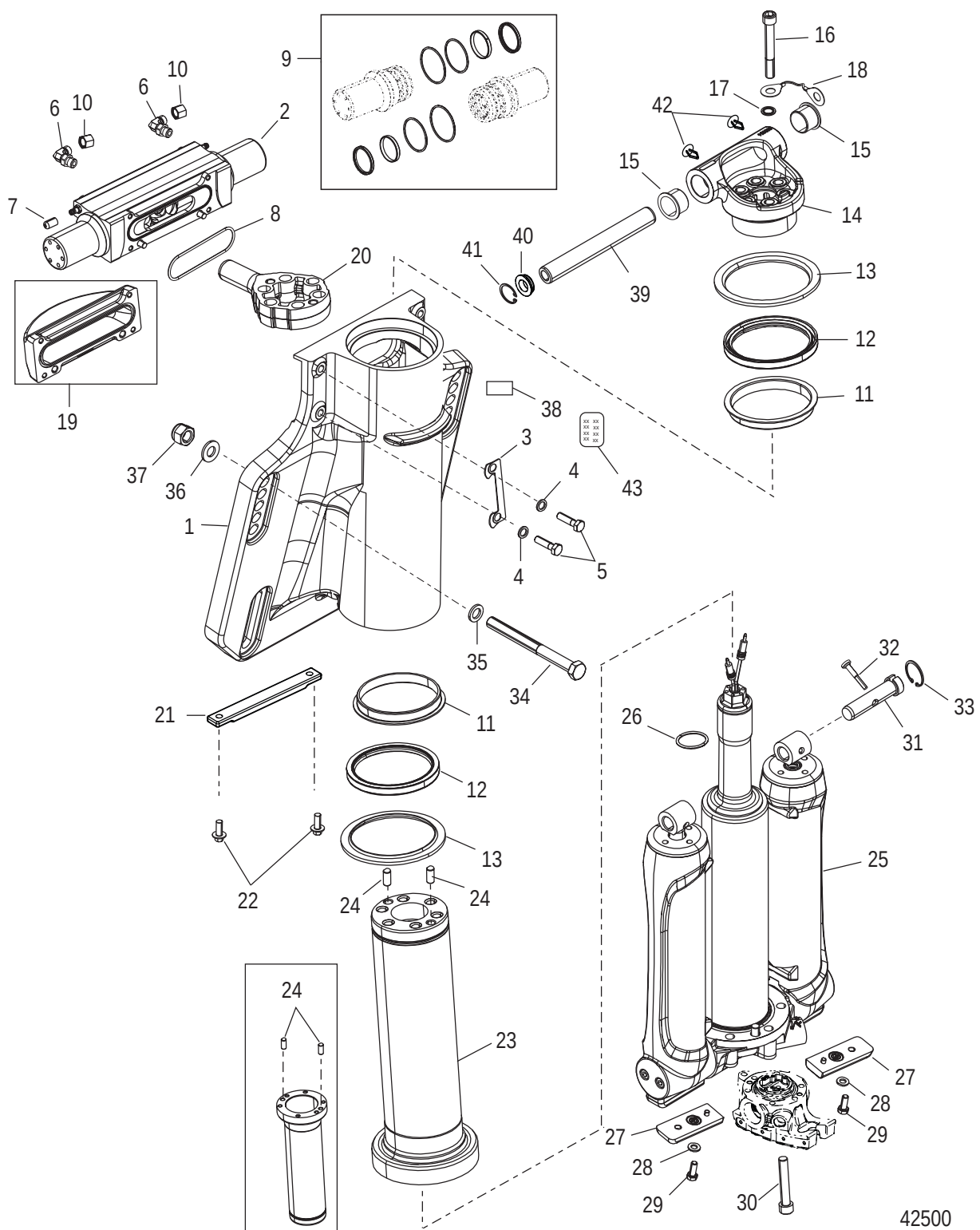
Mount Cradle



Mount Cradle

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	885546002	SEAL		1	
2	0000	884887T05	MOUNT CRADLE		1	
3		NSS	NOT SOLD SEPARATE Seal		1	
4		NSS	NOT SOLD SEPARATE Bearing		2	
5		NSS	NOT SOLD SEPARATE Bearing		4	
6	0000	888538T01	MOUNT Rear		2	
7	0000	888535T01	MOUNT Front		2	
8	0010	889745030	SCREW (M12 x 30)		12	
9	0010	896531090	SCREW (M16 x 90)		4	
10	0025	12602002	GROMMET		1	
11	0010	40011126	SCREW (M6 x 13) Stainless Steel		1	
12	0032	830756109	HOSE (57.00 Inches Bulk) Cut to 35 Inches		1	
13	0022	895797001	FITTING Telltale		1	
14	0054	895851	CLAMP (8.00 Inches)		2	
15	0017	73194	PIN Roll (.125 x 1.12)		2	
16	0000	880649002	LEVER Tilt Lock		2	
17	0024	47968	SPRING		2	
18	0000	889540A03	CLUTCH KIT		1	
19	0000	880651002	BRACKET Tilt Lock		1	
20	0000	889539001	PAD Tilt Lock		1	
21	0000	880650003	SHAFT Tilt Lock		1	
22	0010	889546	SCREW (M5 x 10)		1	
23	0031	8806641	BEARING (.625 Inch)		2	
24	0000	8M0010626	SENSOR Trim Position-Black		1	
25	0025	892271	O-RING		1	
26	0010	889547	SCREW (M5 x 30)		2	

Power Trim/Steering Cylinder



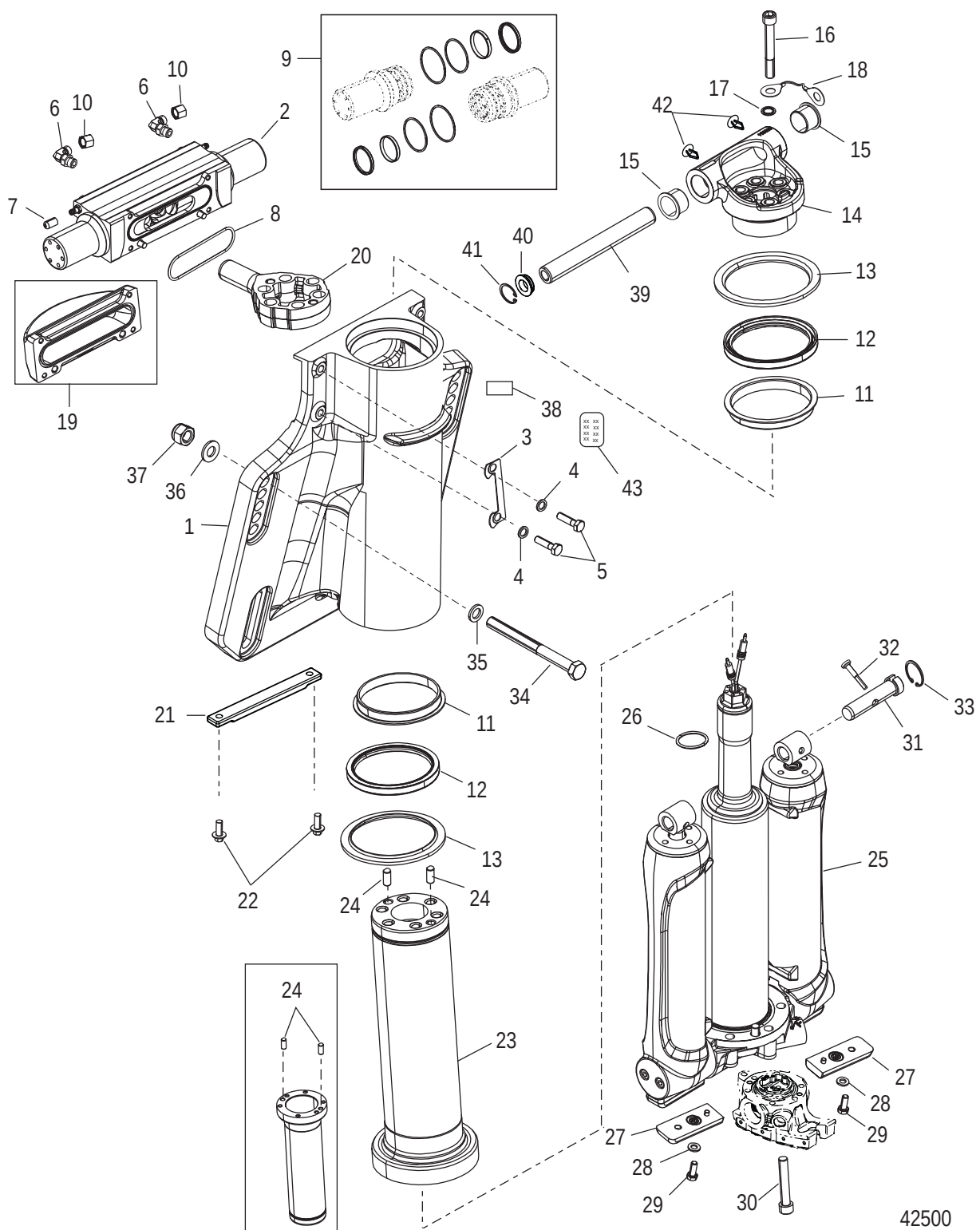
42500

Power Trim/Steering Cylinder

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-		NSS	NOT SOLD SEPARATE Transom Assembly		1	
1	0000	880652T02	PEDESTAL		1	
2	0000	896500A01	STEERING CYLINDER KIT	(Standard)	1	
3	0000	893409	RETAINER		2	
4	0012	895853	WASHER		4	
5	0010	88509530	SCREW (M8 x 30)		4	
6	0022	889552	FITTING -6 ORB to -6 ORFS (90 Degree)	(Standard)	1	
7	0000	889550	CAP Bleeder - Vinyl	(Standard)	2	
8	0026	880667	SEAL		1	
9	0000	896173A01	SEAL KIT Steering Cylinder		1	
10	0022	892524	FITTING	(Standard)	2	
11	0031	8806621	BEARING		2	
12	0026	880661	SEAL		2	
13	0031	8806561	BEARING		2	
14	0000	880654T03	HEAD Steering		1	
15	0031	8M0001758	BEARING With Shoulder		2	
16	0010	885094105	SCREW (M14 x 105)		6	
17	0012	885112	WASHER		7	
18	0000	88238T23	CABLE ASSEMBLY		1	
19	0000	893405T	COVER	(Counter Rotation)	1	
20	0000	880665T01	ARM Steering		1	
21	0097	8M0012083	ANODE		1	
22	0010	4010720	SCREW (M8 x 20)		2	
23	0000	880660T02	TUBE Steering		1	
24	0017	885111	PIN Dowel (.375 x .875)		6/8	
25	0000	880658T02	POWER TRIM ASSEMBLY		1	
26	0025	895854	O-RING		1	
27	0097	893404	ANODE		2	
28	0012	889545	WASHER		2	
29	0010	889543016	BOLT		2	
30	0010	8M0007798	SCREW (M10 x 65)		6	
31	0000	8M0001784	PIN Rod Eye		2	
32	0017	821539	PIN Trilobe		2	
33	0053	895304	RING Retaining		2	
34	0010	67755003	SCREW (.500-20 x 5.500)		4	
35	0012	895062	WASHER		4	
36	0012	28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel		4	
37	0011	82671117	NUT (.500-20)		4	
38		NSS	NOT SOLD SEPARATE Decal-Serial Overlaminate		1	
39	0000	8M0001803	TILT PIN		1	
40	0025	8M0032468	SPACER		1	
41	0000	8M0001842	RING Retaining		1	
42	0019	95925	PLUG		2	

Power Trim/Steering Cylinder

Power Trim/Steering Cylinder



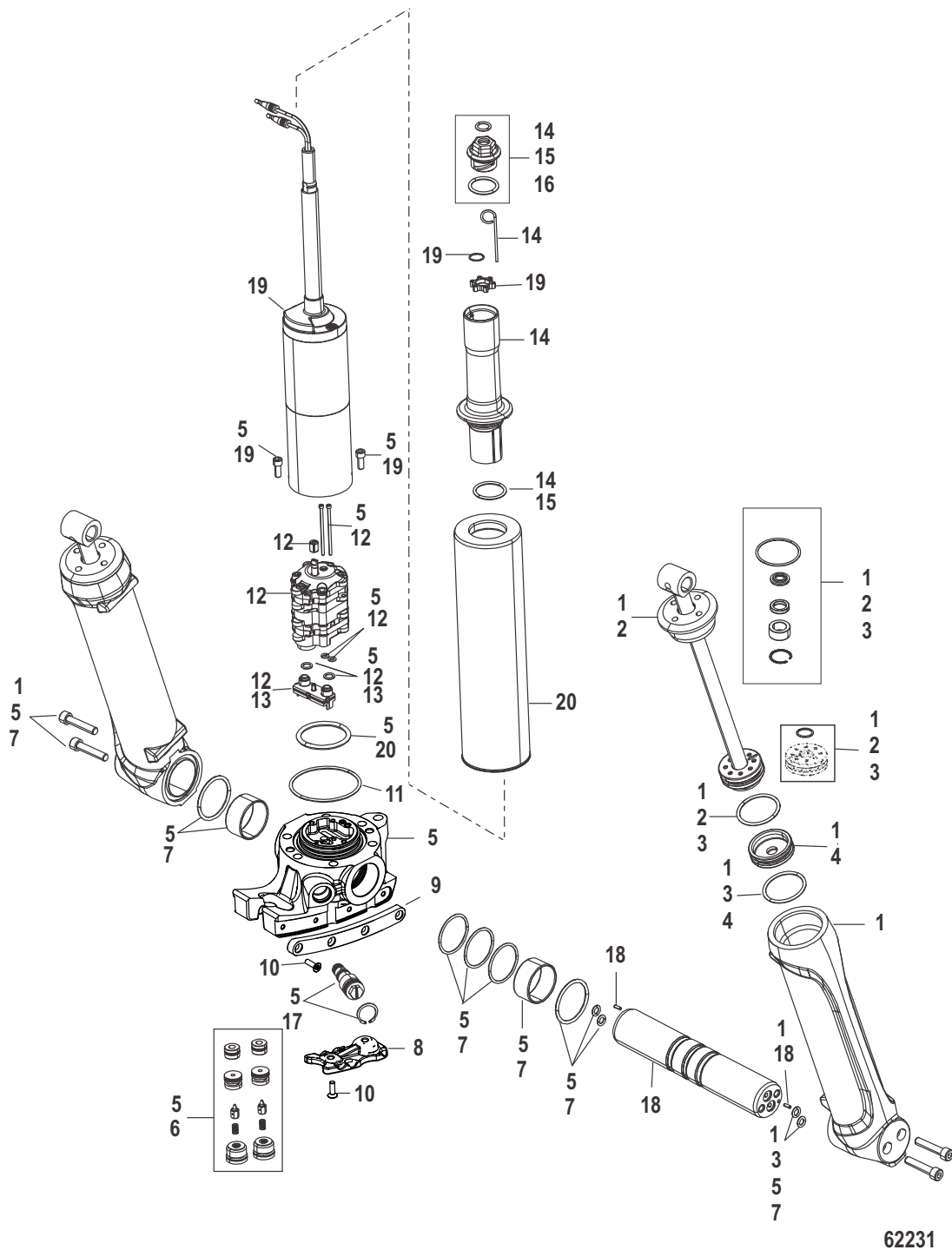
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Cat.# 90-889246101

Power Trim/Steering Cylinder

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
43	0037	8M0043059	DECAL Warning		1	

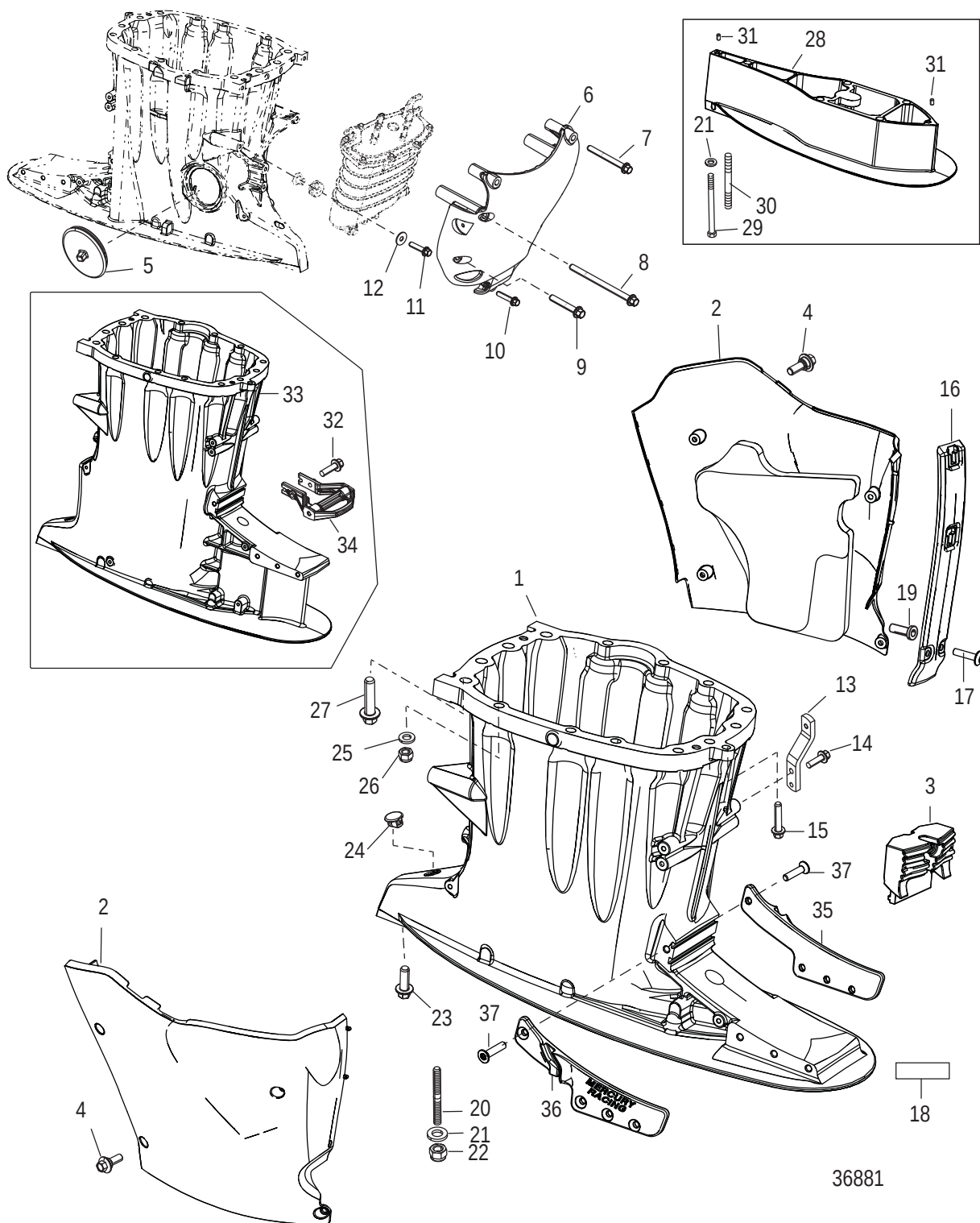
Power Trim Components



Power Trim Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	896156A01	TRIM CYLINDER KIT		1	
2	0000	896157A01	TRIM ROD KIT		1	
3	0000	896158A01	O-RING KIT		1	
4	0000	896159A01	PISTON KIT		1	
5		NSS	NOT SOLD SEPARATE MANIFOLD ASSEMBLY		1	
6	0000	896165A01	CHECK KIT Trim PO		1	
7	0000	896160A01	O-RING KIT		1	
8	0097	8M0001734	ANODE		1	
9	0000	8M0001735	PAD Wear		2	
10	0010	832838	SCREW (M6 x 20)		10	
11	0025	8M0010183	O-RING			
12	0000	896163A01	PUMP KIT Trim		1	
13	0035	896164A01	TRIM FILTER KIT		1	
14	0000	896162A01	TRIM NECK KIT		1	
15	0025	895854A01	O-RING KIT		1	
16	0019	893419	CAP KIT		1	
17	0000	893420A01	MANUAL RELEASE KIT		1	
18	0017	893408A01	PIN KIT Trim		1	
19	0000	896161A02	TRIM MOTOR KIT		1	
20	0000	896167A01	RESERVOIR KIT		1	

Driveshaft Housing



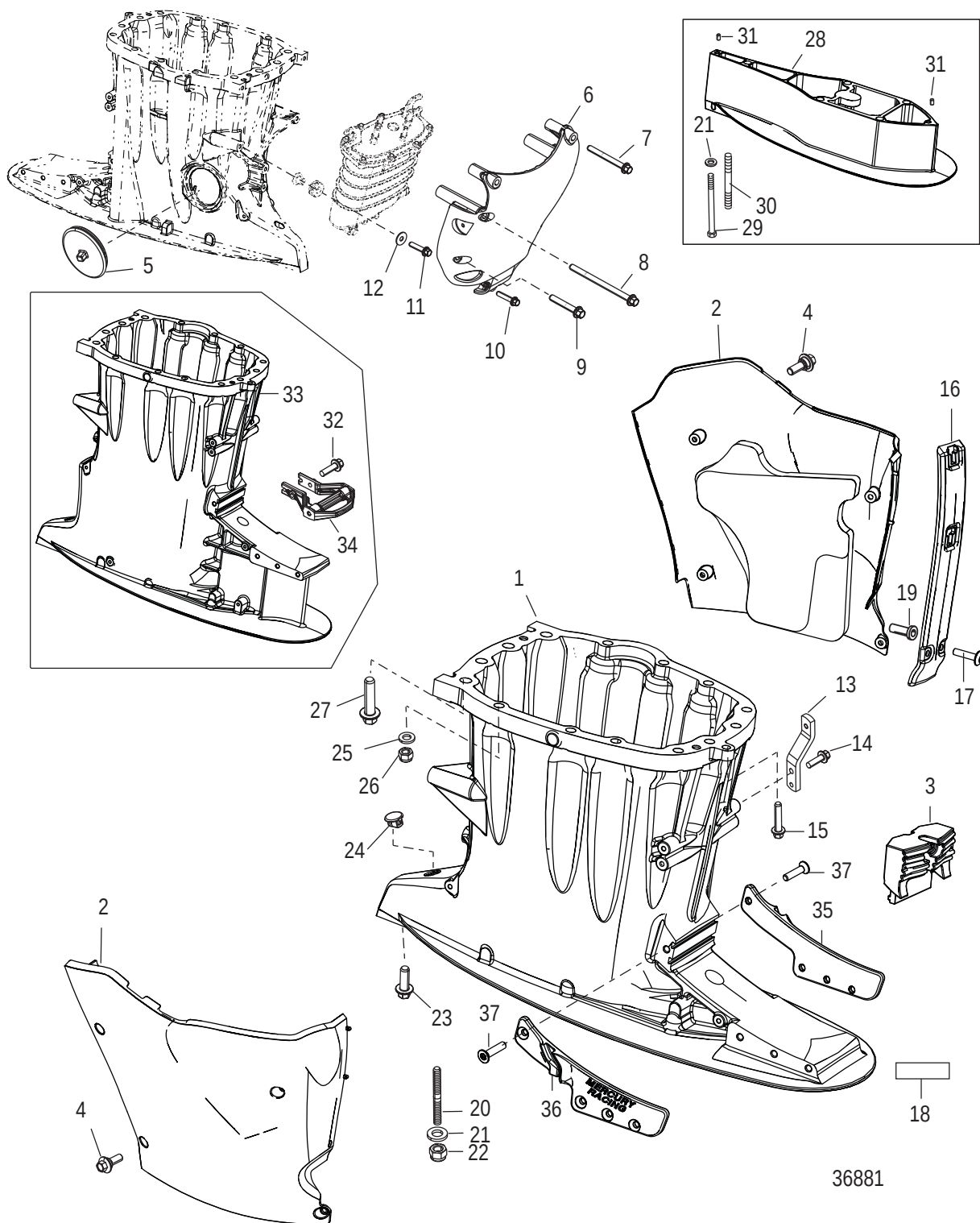
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Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	1500	880646T02	DRIVESHAFT HOUSING	Long	1	
2	0000	885366T02	COVER ASSEMBLY Long - Driveshaft Housing-Port and Starboard		1	
2	0000	885363T02	COVER ASSEMBLY X-Long - Driveshaft Housing-Port and Starboard		1	
3	0000	8M0032777	BUMPER		1	
4	0010	892073002	SHOULDER SCREW (M6)		8 or 12	
5	0025	889568001	GROMMET		1	
6	0000	889656T01	SHROUD		1	
7	0010	88552675	SCREW (M8 x 75)		2	
8	0010	885526120	SCREW (M8 x 120)		2	
9	0010	88552650	SCREW (M8 x 50)		2	
10	0010	88552640	SCREW (M8 x 40)		1	
11	0010	88552635	SCREW (M8 x 35 MM)		3	
12	0012	817274	WASHER (.344 x 1.00 x .063) Stainless Steel		3	
13	0000	897784A01	BRACKET KIT Upper Chap		2	
14	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel		2	
15	0010	88552630	SCREW (M8 x 30)		1	[1]
16	0000	885363T03	COVER		1	
17	0010	8M0027847	SCREW (M6 x 25)		2	
18		NSS	NOT SOLD SEPARATE Decal-Oil Drain		1	
19	0011	863149	NUT Well (M6 x 10)		2	
20	0016	856983	STUD (M12 x 52)	Long/X-Long	4	
21	0012	856982	WASHER (.500 x .810 x .090) Stainless Steel		4 or 5	
22	0011	896895	NUT (M12)		4	
23	0010	88552835	SCREW (M12 x 35 MM)	Long/X-Long	1	
24	0019	824928001	PLUG Rubber		1	
25	0012	856774	WASHER (.406 x .750 x .105) Stainless Steel		10	[1]
26	0011	884412	NUT		10	[1]
27	0010	88552845	SCREW (M12 x 45)		4	[1]
28	0000	880647T04	SPACER	XX-Long	1	
29	0010	857137	SCREW (M12 x 160)	XX-Long	1	
30	0016	857009	STUD (M12 x 179)	XX-Long	4	
31	0017	43044	PIN Dowel - Without Hole (.375 x .625)	XX-Long	2	
32	0010	88552520	SCREW (M6 x 20 MM) Stainless Steel	X-Long/XX-Long	2	
33	1500	880648T02	DRIVESHAFT HOUSING	XX-Long	1	
34	0000	891966006	BRACKET Cowl	X-Long/XX-Long	1	
35	0000	802968T01	PLATE Thrust-Port		1	
36	0000	802968T02	PLATE Thrust-Starboard		1	
37	0010	8M0007244	SCREW (M8 x 35)		8	

Driveshaft Housing

Driveshaft Housing



Cat.# 90-889246101

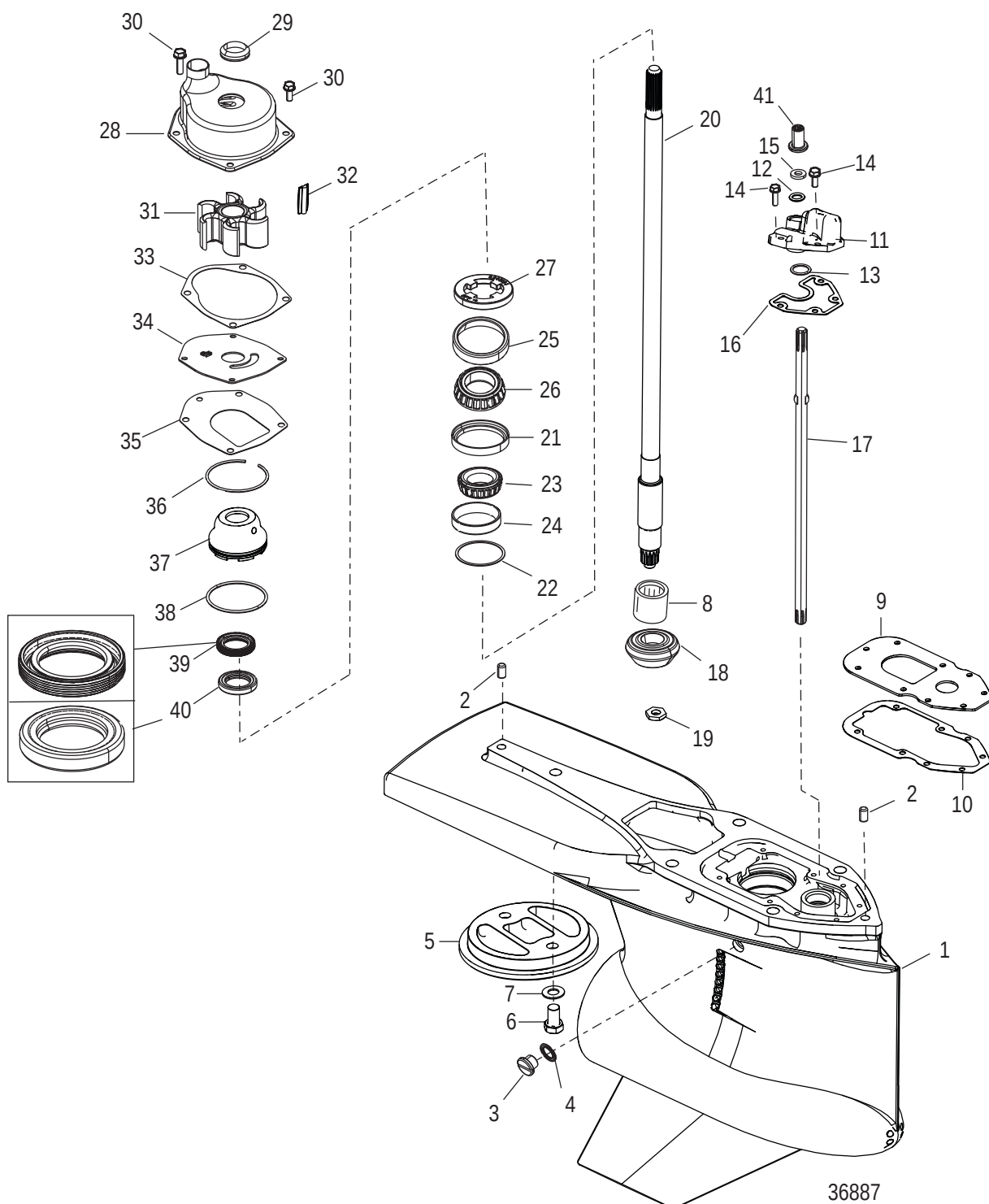
Driveshaft Housing

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0061	895247A08	LONG BLOCK ASSEMBLY		1	

PART NOTES:

[1] - COMPONENT OF POWERHEAD/PARTIAL ENGINE 895247A08

Gear Housing Driveshaft

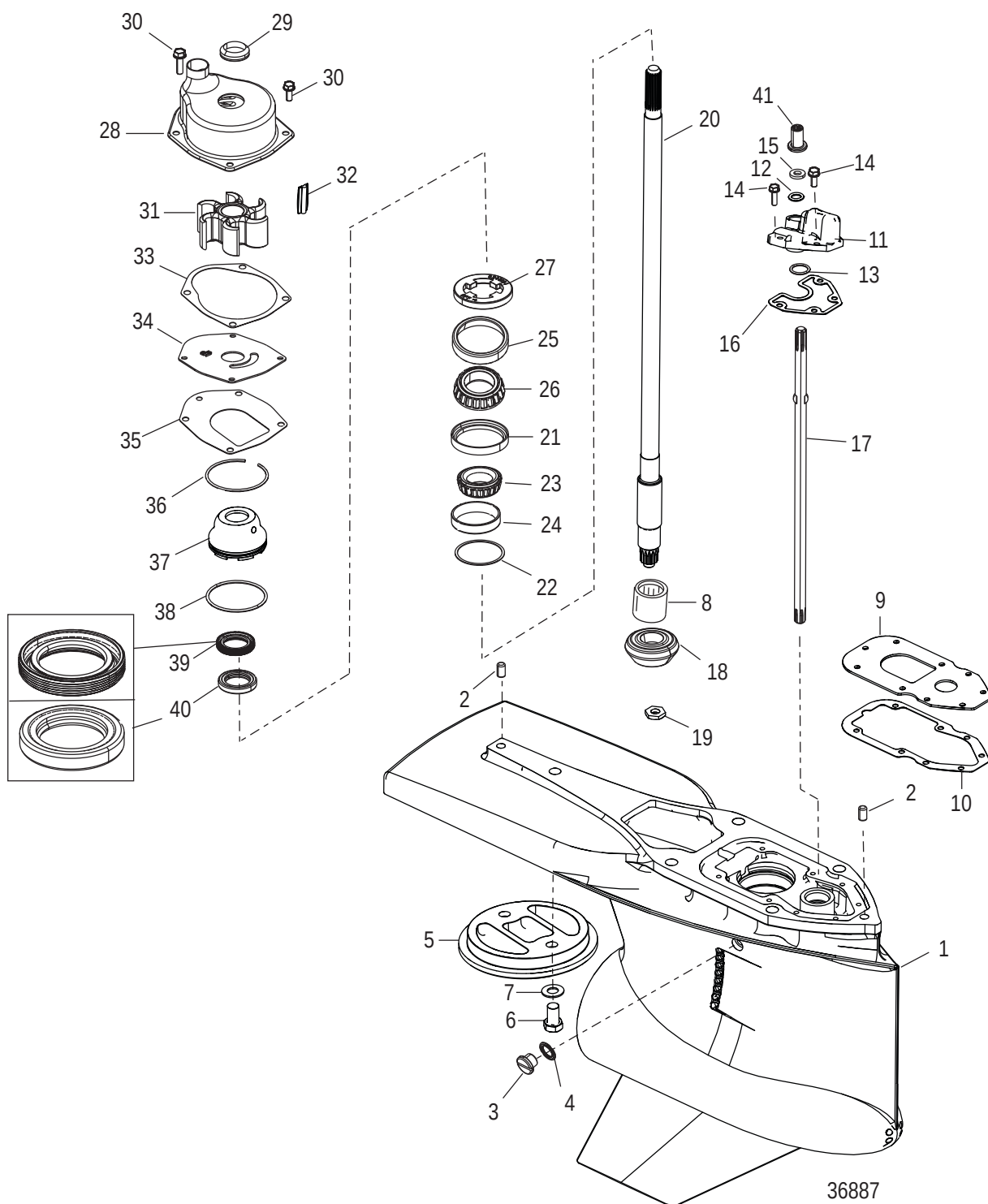


Gear Housing Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T60	GEAR HOUSING ASSEMBLY Complete-Standard-Long		1	
-	1600	880686T61	GEAR HOUSING ASSEMBLY Complete-Standard-X-Long		1	
-	1600	880686T63	GEAR HOUSING ASSEMBLY Complete-Standard-XX-Long		1	
-	1600	880686T65	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-Long		1	
-	1600	880686T62	GEAR HOUSING ASSEMBLY Complete-Counter Rotation X-Long		1	
-	1600	880686T64	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-XX-Long		1	
1	1600	880686T66	GEAR HOUSING ASSEMBLY Basic		1	
2	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
3	0010	79953A04	PLUG ASSEMBLY (.375-16 x .250)		1	
4	0026	830749	SEAL		1	[1]
5	0000	847635001	ANODE		1	
6	0010	8M0036047	SCREW (.375 x .62)		2	
7	0012	841388	WASHER (.410 x .810 x .050) Stainless Steel		2	
8	0031	817072	BEARING Roller		1	
9	0000	8M0033810	PLATE Water Passge		1	
10	0027	8M0033809	GASKET Water Pump		1	[1]
11	0000	8M8022275	COVER ASSEMBLY Shift Shaft		1	
12	0026	8164641	SEAL Oil		1	[1]
13	0025	896522	O-RING (799 x .103)		1	[1]
14	0010	1993720	SCREW (M6 x 20)		4	
15	0012	77674	WASHER		1	
16	0027	8M0033641	GASKET		1	[1]
17	0000	824145	SHIFT SHAFT		1	
18		NSS	NOT SOLD SEPARATE Pinion Gear 16 Teeth	Part of Reverse/Pinion Gear Set 43-880707A03	1	
19	0011	8M0030976	NUT		1	
20	0045	888572T01	DRIVESHAFT Long		1	
20	0045	888573T01	DRIVESHAFT X-Long		1	
20	0045	888574T01	DRIVESHAFT XX-Long		1	
21	0015	884327A02	SHIM/BEARING ASSEMBLY		1	
22	0015	38657A1	SHIM ASSEMBLY		AR	
23		NSS	NOT SOLD SEPARATE Roller Bearing Assembly		1	
24		NSS	NOT SOLD SEPARATE Cup		1	
25		NSS	NOT SOLD SEPARATE Roller Bearing Assembly		1	
26		NSS	NOT SOLD SEPARATE Cup		1	
27	0000	8245191	RETAINER		1	
28	0000	817275A13	WATER PUMP ASSEMBLY Complete		1	[2]

Gear Housing Driveshaft

Gear Housing Driveshaft



Gear Housing Driveshaft

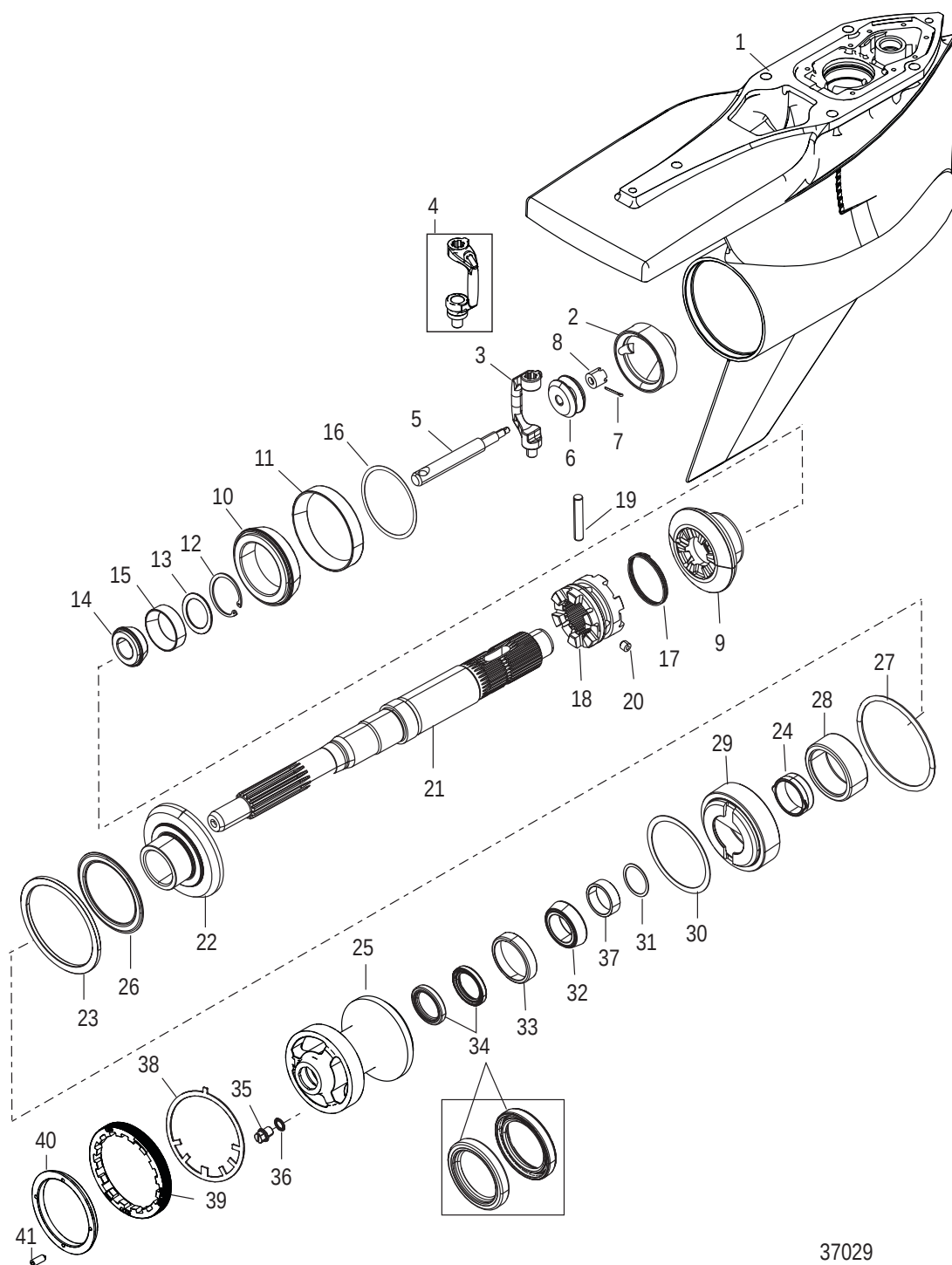
Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0026	861415A1	SEAL KIT		1	[3]
30	0010	1993720	SCREW (M6 x 20)		4	[2]
31	0047	43026T2	IMPELLER		1	[4]
32	0028	8M0032833	KEY		1	[5]
33	0027	8172771	GASKET		1	[6]
34	0000	8172761	FACEPLATE		1	[5]
35	0027	430331	GASKET		1	[6]
36	0053	880719	RING Retaining		1	
37	0000	8M8022274	CARRIER ASSEMBLY Oil Seal		1	[1]
38	0025	896523	O-RING (2.175 x .103)		1	[1]
39		NSS	NOT SOLD SEPARATE Oil Seal		1	[1]
40		NSS	NOT SOLD SEPARATE Oil Seal		1	[1]
41	0000	43585	COUPLING		1	
-	0026	830749A02	SEAL KIT Gear Housing		1	
-	0047	43026Q06	REPAIR KIT Water Pump Impeller		1	[7]
-	0000	817275A08	REPAIR KIT Water Pump-Upper		1	

PART NOTES:

- [1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02
- [2] - COMPONENT OF WATER PUMP REPAIR KIT817275A08
- [3] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02
COMPONENT OF WATER PUMP REPAIR KIT817275A08
- [4] - Alternate part numbers:
43026Q02QS

43026T2Service Part
COMPONENT OF WATER PUMP REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [5] - COMPONENT OF WATER PUMP REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [6] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02
COMPONENT OF WATER PUMP REPAIR KIT817275A08
IMPELLER REPAIR KIT 43026Q06
- [7] - Alternate part numbers:
43026K06MPP
43026Q06QS
43026T11Service Part

Gear Housing Propeller Shaft



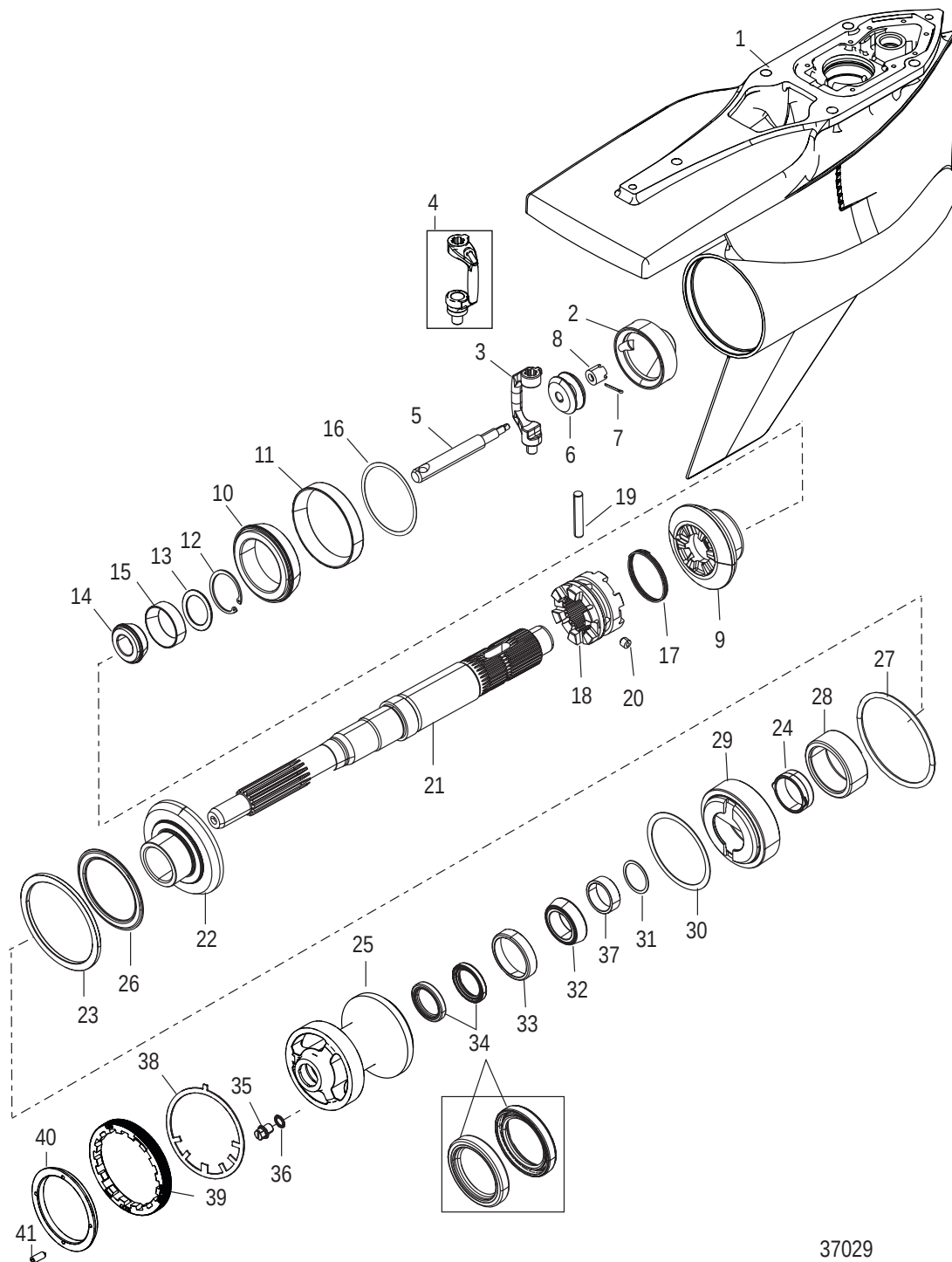
37029

Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	880686T60	GEAR HOUSING ASSEMBLY Complete-Standard-Long		1	
-	1600	880686T61	GEAR HOUSING ASSEMBLY Complete-Standard-X-Long		1	
-	1600	880686T63	GEAR HOUSING ASSEMBLY Complete-Standard-XX-Long		1	
-	1600	880686T65	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-Long		1	
-	1600	880686T62	GEAR HOUSING ASSEMBLY Complete-Counter Rotation X-Long		1	
-	1600	880686T64	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-XX-Long		1	
1	1600	880686T66	GEAR HOUSING ASSEMBLY Basic		1	
2		NSS	NOT SOLD SEPARATE Plug		1	
3	0000	896847A01	CRANK, Shifter 5/16 Pivot Pin	Standard Rotation View	1	
4	0000	896847A01	CRANK, Shifter 5/16 Pivot Pin	Counter Rotation View	1	
5	0000	19755T7	SPOOL ASSEMBLY		1	
6		NSS	NOT SOLD SEPARATE Spool		1	
7	0018	469501	COTTER PIN		1	
8		NSS	NOT SOLD SEPARATE Sleeve Adjusting		1	
9	0043	892595A06	GEAR KIT Forward		1	
10	0031	884323T01	BEARING ASSEMBLY Roller		1	
11		NSS	NOT SOLD SEPARATE Cup		1	
12	0053	23721	RING Retaining		1	
13	0012	892805	THRUST WASHER		1	
14	0031	884325T01	BEARING ASSEMBLY Roller- Tapered		1	
15		NSS	NOT SOLD SEPARATE Cup		1	
16	0015	884328A01	SHIM SET		AR	
17	0024	30893	SPRING		1	
18	0052	880714T02	CLUTCH		1	
19	0017	8M0020941	PIN Cross		1	
20	0017	828356	PIN Detent		1	
21	0044	888530T01	PROPELLER SHAFT		1	
22	0043	880707A03	GEAR SET Reverse and Pinion		1	
23	0012	8M0030983	WASHER Thrust		1	
24	0000	892818	ADAPTER		1	
25	0000	8M8023633	CARRIER ASSEMBLY Bearing		1	
26	0031	815480	BEARING Thrust		1	
27	0025	8M0000190	O-RING (4.475 x .210)		1	
28	0031	814653T	BEARING ASSEMBLY Needle Rollers		1	
29	0000	880728	ADAPTER Bearing		1	
30	0015	47397A1	SHIM SET		AR	
31	0015	891936A01	SHIM SET		AR	
32	0031	884330T01	BEARING ASSEMBLY Tapered		1	
33		NSS	NOT SOLD SEPARATE Cup		1	

Gear Housing Propeller Shaft

Gear Housing Propeller Shaft



37029

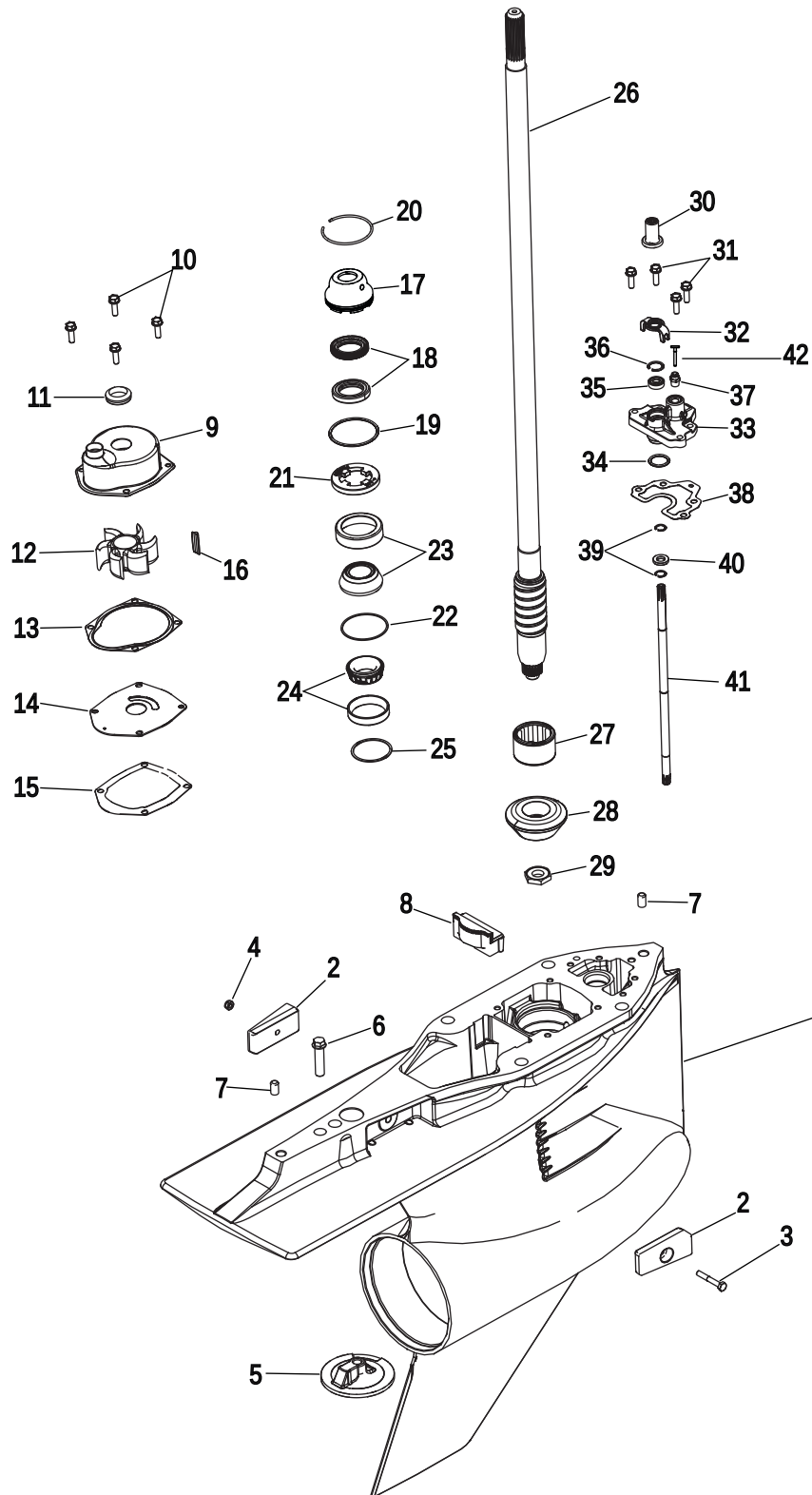
Gear Housing Propeller Shaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
34	0026	888483	SEAL Oil		2	[1]
35	0010	880717A01	SCREW/SEAL KIT		1	
36	0026	830749	SEAL		1	[1]
37	0023	891919001	SPACER Thrust		1	
38	0014	8M0027416	TAB WASHER		1	
39	0011	8M0001491	NUT Retainer		1	
-	0000	8M8023718	COVER KIT Flush-Standard		1	
-	0000	8M8023719	COVER KIT Flush-.03 Extension		1	
40	0000	8M0033816	COVER	Standard	1	
41	0010	8M0036819	SET SCREW (10-32)		1	
-	0026	830749A02	SEAL KIT Gear Housing		1	

PART NOTES:

[1] - COMPONENT OF GEAR HOUSING SEAL KIT830749A02

Gear Housing, Offshore HD Driveshaft

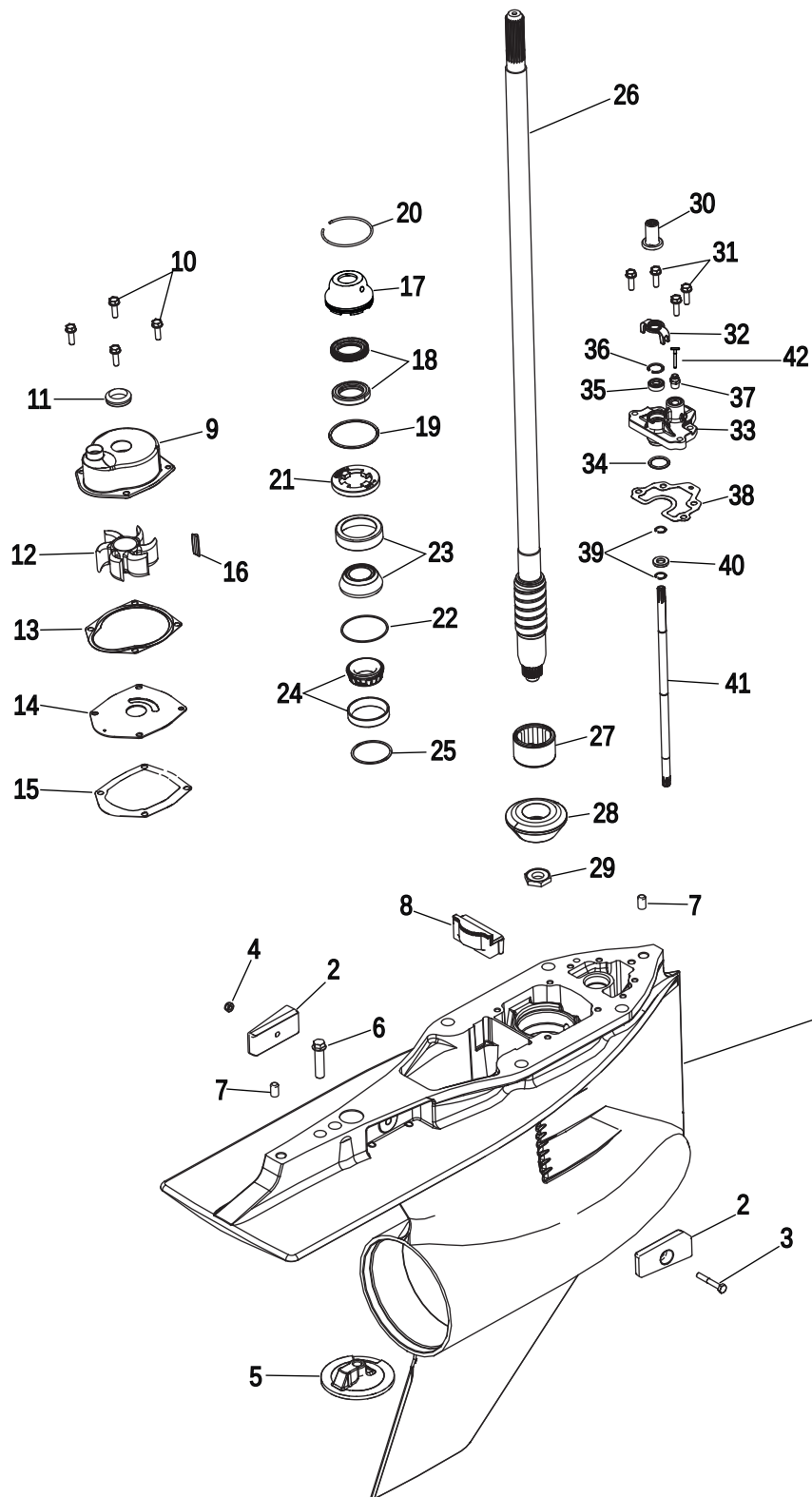


45992

Gear Housing, Offshore HD Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)		1	
-	1600	8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)		1	
-	1600	8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)		1	
-	1600	8M0049874	GEAR HOUSING ASSEMBLY Complete (C-Long)(1.75:1)		1	
-	1600	8M0049871	GEAR HOUSING ASSEMBLY Complete (CX-Long)(1.75:1)		1	
-	1600	8M0049873	GEAR HOUSING ASSEMBLY Complete (CXX-Long)(1.75:1)		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0097	826134Q	ANODE		2	[1]
3	0010	4000333	SCREW (M6 x 40)		1	
4	0011	401386	NUT (M6) Stainless Steel		1	
5	0097	76214Q5	ANODE KIT		1	[2]
6	0010	806327	SCREW (.437-14 x 1.750)		1	
7	0017	43044	PIN Dowel - Without Hole (.375 x .625)		2	
8	0000	8M0010459	FILLER BLOCK		1	
9	0000	817275A1	HOUSING KIT Water Pump		1	
10	0010	1993720	SCREW (M6 x 20)		4	
11	0026	8M2014338	SEAL Face		1	
12	0047	43026Q02	IMPELLER		1	[3]
13	0027	8172771	GASKET		1	
14	0000	8172761	FACEPLATE		1	
15	0027	8M0050720	GASKET		1	
16	0028	8M0032833	KEY		1	
17	0000	8M0046297	OIL SEAL CARRIER ASSEMBLY		1	
18		NSS	NOT SOLD SEPARATE SEAL		2	
19	0025	896523	O-RING (2.175 x .103)		1	
20	0053	880719	RING Retaining		1	
21	0000	8245191	RETAINER		1	
22	0015	8M0053110	SHIM SET		1	
23	0031	36387A1	BEARING ASSEMBLY Roller/Cup		1	
24	0031	48939A2	BEARING Tapered Roller		1	
25	0015	38657A1	SHIM ASSEMBLY		1	
26	0045	8M0053106	DRIVESHAFT	L	1	
26	0045	8M0053105	DRIVESHAFT	XL	1	
26	0045	8M0053104	DRIVESHAFT	XXL	1	
27	0031	8M0045676	BEARING Roller		1	
28	0043	8M0053117	GEAR SET 12/21(1.75:1) Forward and Pinion		1	
29	0011	8M0046636	NUT		1	
30	0000	43585	COUPLING		1	
31	0010	1993720	SCREW (M6 x 20)		1	

Gear Housing, Offshore HD Driveshaft



45992

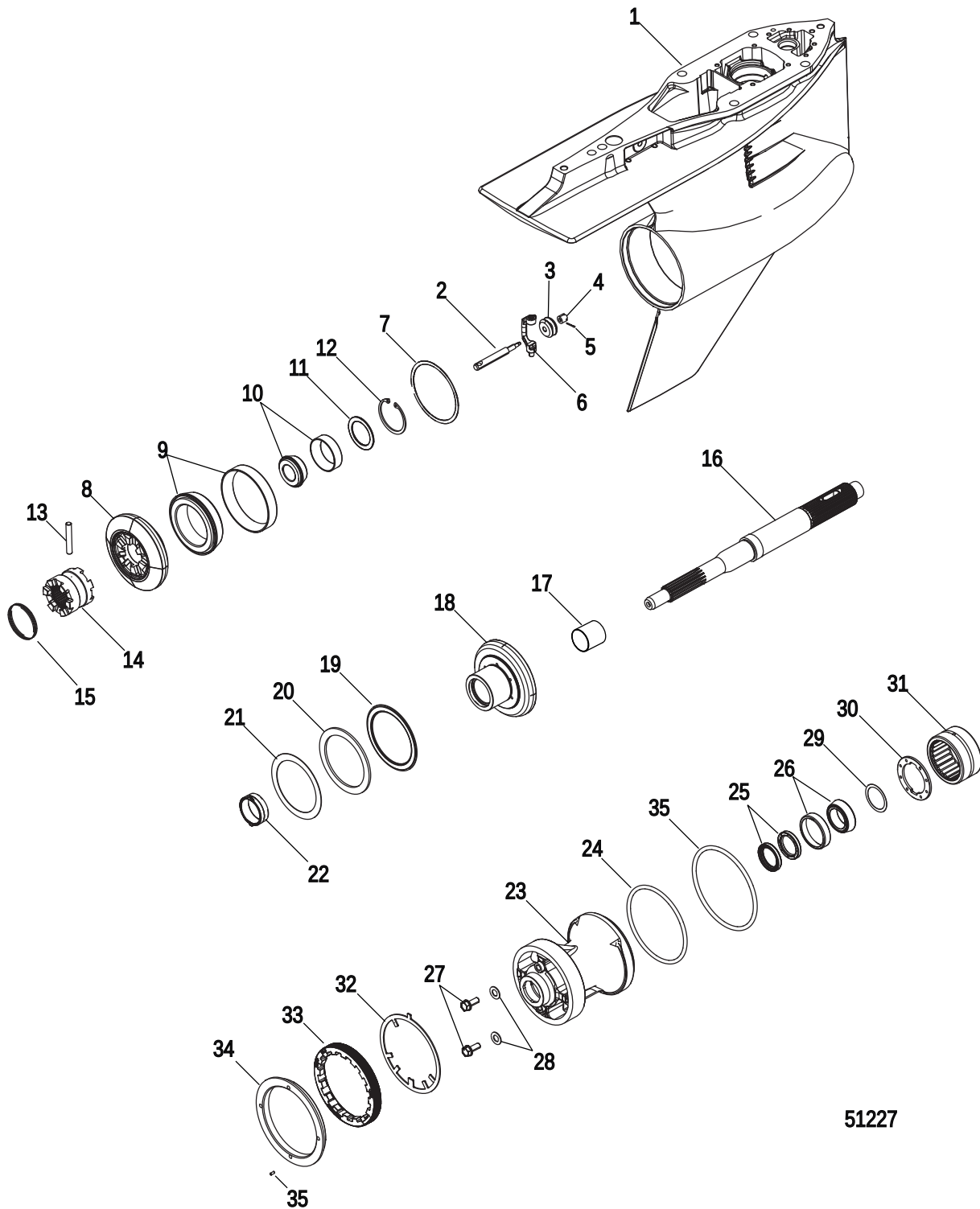
Gear Housing, Offshore HD Driveshaft

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
32	0000	8M0050809	GROMMET ASSEMBLY		1	
33	0000	8M0047129	COVER ASSEMBLY		1	
34	0025	896522	O-RING (799 x .103)		1	
35	0026	8164641	SEAL Oil		1	
36	0053	8M0046563	RETAINING RING		1	
37	0022	881866	FITTING		1	
38	0027	880729	GASKET		1	
39	0053	29641	E RING		2	
40	0000	8M0050602	MAGNET		1	
41	0000	8M0046104	SHIFT SHAFT		1	
42	0022	859732	PLUG	1.75:1 Ratio	1	

PART NOTES:

- [1] - Alternate part numbers:
- 826134Service Part
 - 826134QQS
 - 826134TMPP
 - 826134T 3Magnesium
 - 8M0059344Bulk Pack
- [2] - Alternate part numbers:
- 76214 5Service Part
 - 76214A 6Magnesium
 - 76214Q 5QS
 - 76214T 5MPP
 - 8M0059339Bulk Pack
- [3] - Alternate part numbers:
- 43026Q02QS
 - 43026T 2Service Part

Gear Housing, Offshore HD Propeller Shaft-Standard Rotation

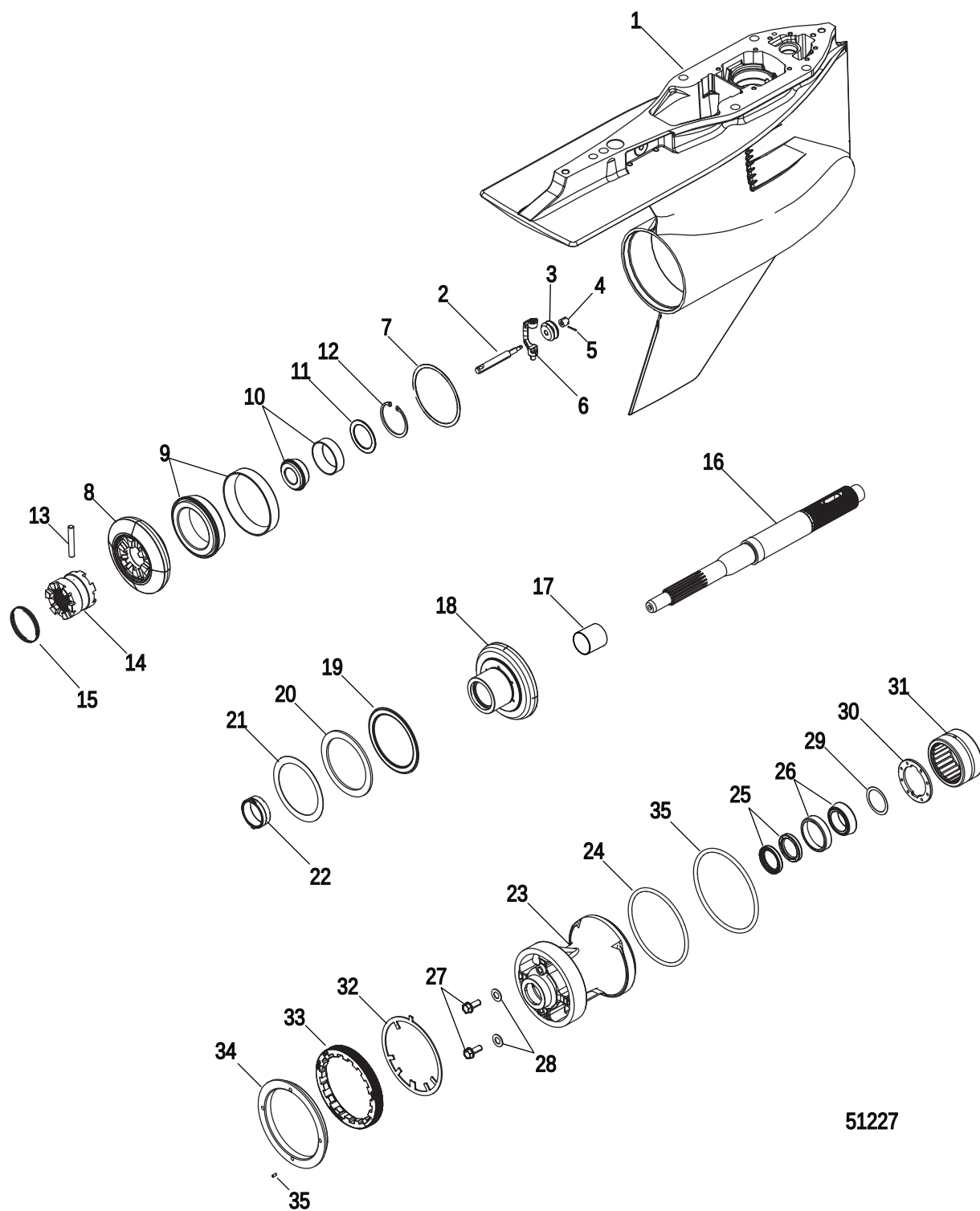


Gear Housing, Offshore HD Propeller Shaft-Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)		1	
-	1600	8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)		1	
-	1600	8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0000	8M0053114	SPOOL ASSEMBLY			
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	884328A01	SHIM SET		1	
8	0043	8M0053117	GEAR SET 12/21(1.75:1) Forward	1.75:1 Ratio	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
11	0012	892805	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0053111	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio [1B921719] & Below	1	
16	0044	8M0073667	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio [1B921720] & Up	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053124	GEAR KIT Reverse	1.75:1 Ratio	1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0053115	CARRIER ASSEMBLY		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	
25	0026	888483	SEAL Oil		2	
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0046727	SCREW		2	
28	0026	830749	SEAL		2	
29	0015	8M0076745	SHIM SET		1	
29	0012	8M0050423	WASHER .020		A/R	
29	0012	8M0050424	WASHER .022		A/R	
29	0012	8M0050425	WASHER .024		A/R	
29	0012	8M0050427	WASHER .026		A/R	
29	0012	8M0050428	WASHER .028		A/R	
29	0012	8M0050429	WASHER .030		A/R	
29	0012	8M0050430	WASHER .032		A/R	
29	0012	8M0050431	WASHER .034		A/R	

Gear Housing, Offshore HD Propeller Shaft-Standard Rotation

Gear Housing, Offshore HD Propeller Shaft-Standard Rotation

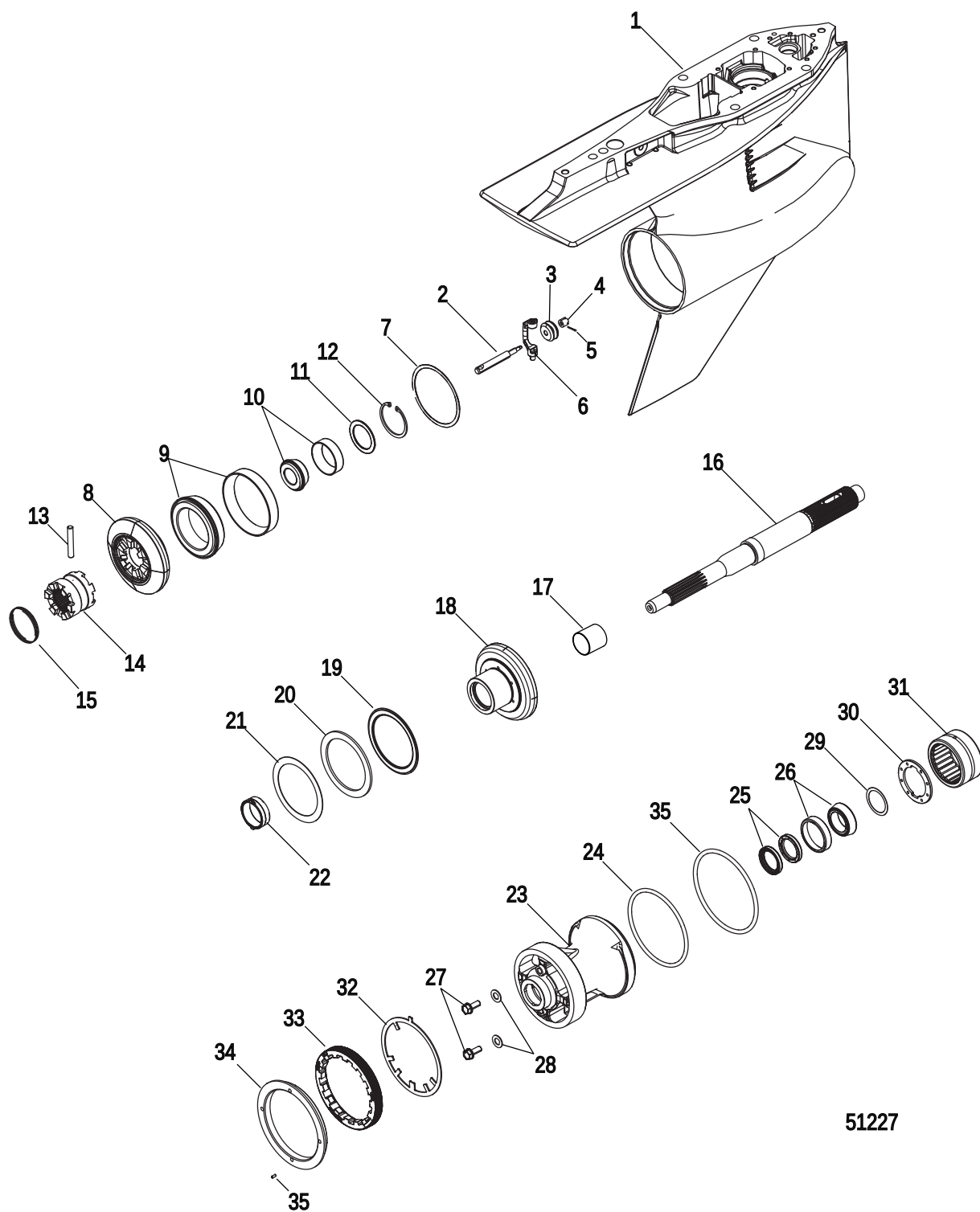


51227

Gear Housing, Offshore HD Propeller Shaft-Standard Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0012	8M0050432	WASHER .036		A/R	
29	0012	8M0050433	WASHER .038		A/R	
29	0012	8M0050434	WASHER .040		A/R	
29	0012	8M0050435	WASHER .042		A/R	
29	0012	8M0050436	WASHER .044		A/R	
29	0012	8M0050437	WASHER .046		A/R	
29	0012	8M0050438	WASHER .048		A/R	
29	0012	8M0050439	WASHER .050		A/R	
30	0053	8M0050662	RETAINING RING			
31	0031	8M0050704	BEARING Needle		1	
32	0014	8M0045434	TAB WASHER		1	
33	0011	8M0001491	NUT Retainer		1	
34	0000	8M0050726	COVER KIT		1	
34	0000	8M0050821	COVER KIT Flush, Standard		1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	

Gear Housing, Offshore HD Propeller Shaft-Counter Rotation

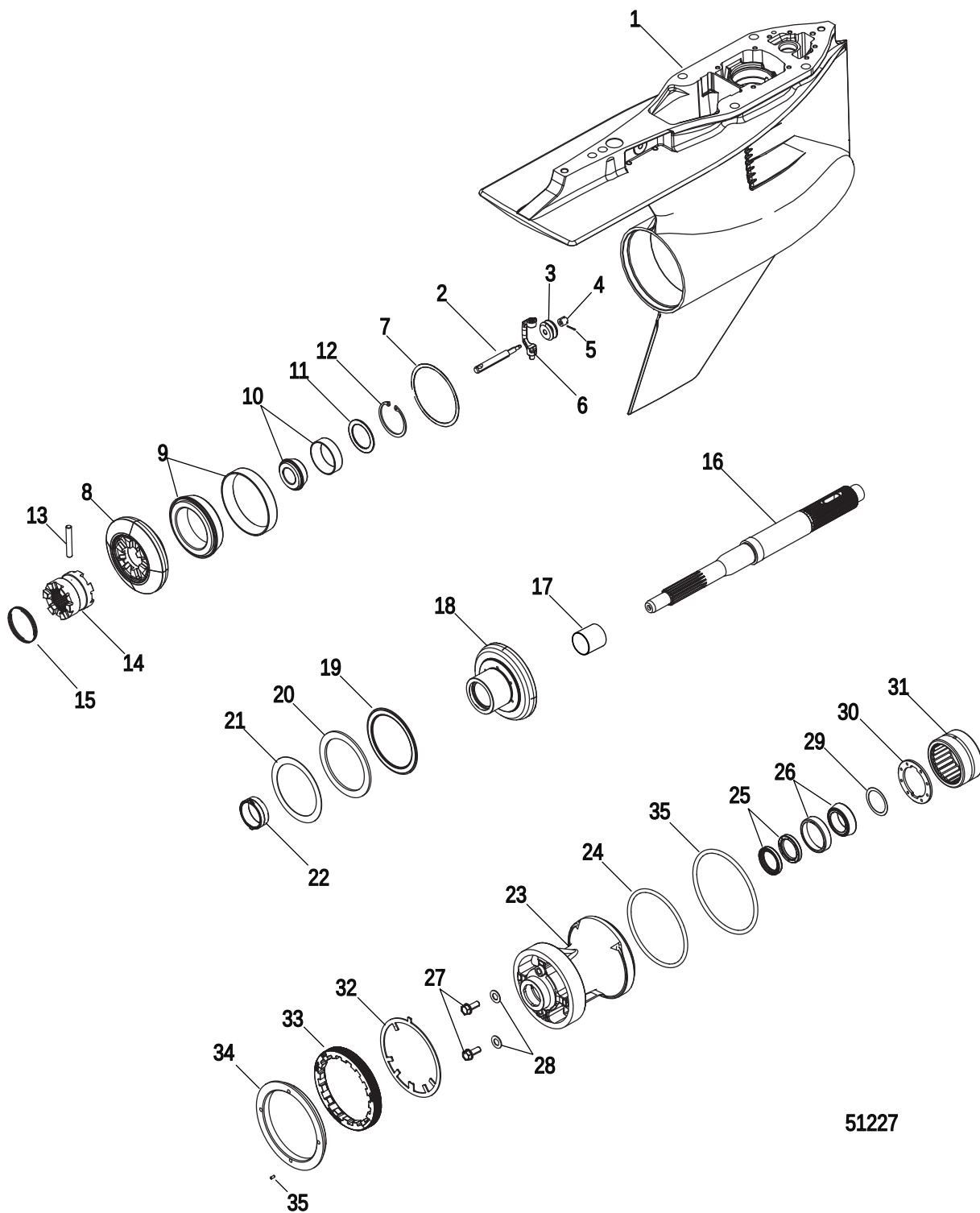


Gear Housing, Offshore HD Propeller Shaft-Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	1600	8M0049874	GEAR HOUSING ASSEMBLY Complete (C-Long)(1.75:1)		1	
-	1600	8M0049871	GEAR HOUSING ASSEMBLY Complete (CX-Long)(1.75:1)		1	
-	1600	8M0049873	GEAR HOUSING ASSEMBLY Complete (CXX-Long)(1.75:1)		1	
1	1600	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver		1	
2	0000	8M0053114	SPOOL ASSEMBLY			
3		NSS	NOT SOLD SEPARATE SPOOL		1	
4		NSS	NOT SOLD SEPARATE SLEEVE		1	
5	0018	469501	COTTER PIN		1	
6	0000	8M0046215	CRANK, Shifter 1/4 Pivot Pin		1	
7	0015	884328A01	SHIM SET		1	
8	0043	8M0053121	GEAR KIT Reverse	1.75:1 Ratio	1	
9	0031	884323T01	BEARING ASSEMBLY Roller		1	
10	0031	884325T01	BEARING ASSEMBLY Roller-Tapered		1	
11	0012	892805	THRUST WASHER		1	
12	0053	8M0051043	RETAINING RING		1	
13	0017	8M0045493	PIN		1	
14	0052	8M0053113	CLUTCH		1	
15	0024	8M0050575	SPRING		1	
16	0044	8M0053111	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio [1B921719] & Below	1	
16	0044	8M0073667	PROPELLER SHAFT 1.25 Inch	1.75:1 Ratio [1B921720] & Up	1	
17	0023	8M0064306	SPACER		A/R	
18	0043	8M0053120	GEAR SET 12/21 (1.75:1) Forward	1.75:1 Ratio	1	
19	0031	8M0050692	BEARING		1	
20	0012	8M0050688	WASHER		1	
21	0015	8M0053116	SHIM SET		A/R	
22	0000	8M0053183	ADAPTER		1	
23	0000	8M0053115	CARRIER ASSEMBLY		1	
24	0025	8M0000190	O-RING (4.475 x .210)		1	
25	0026	888483	SEAL Oil		2	
26	0031	884330T01	BEARING ASSEMBLY Tapered		1	
27	0010	8M0046727	SCREW		2	
28	0026	830749	SEAL		2	
29	0015	8M0076745	SHIM SET		1	
29	0012	8M0050423	WASHER .020		A/R	
29	0012	8M0050424	WASHER .022		A/R	
29	0012	8M0050425	WASHER .024		A/R	
29	0012	8M0050427	WASHER .026		A/R	
29	0012	8M0050428	WASHER .028		A/R	
29	0012	8M0050429	WASHER .030		A/R	
29	0012	8M0050430	WASHER .032		A/R	
29	0012	8M0050431	WASHER .034		A/R	

Gear Housing, Offshore HD Propeller Shaft-Counter Rotation

Gear Housing, Offshore HD Propeller Shaft-Counter Rotation



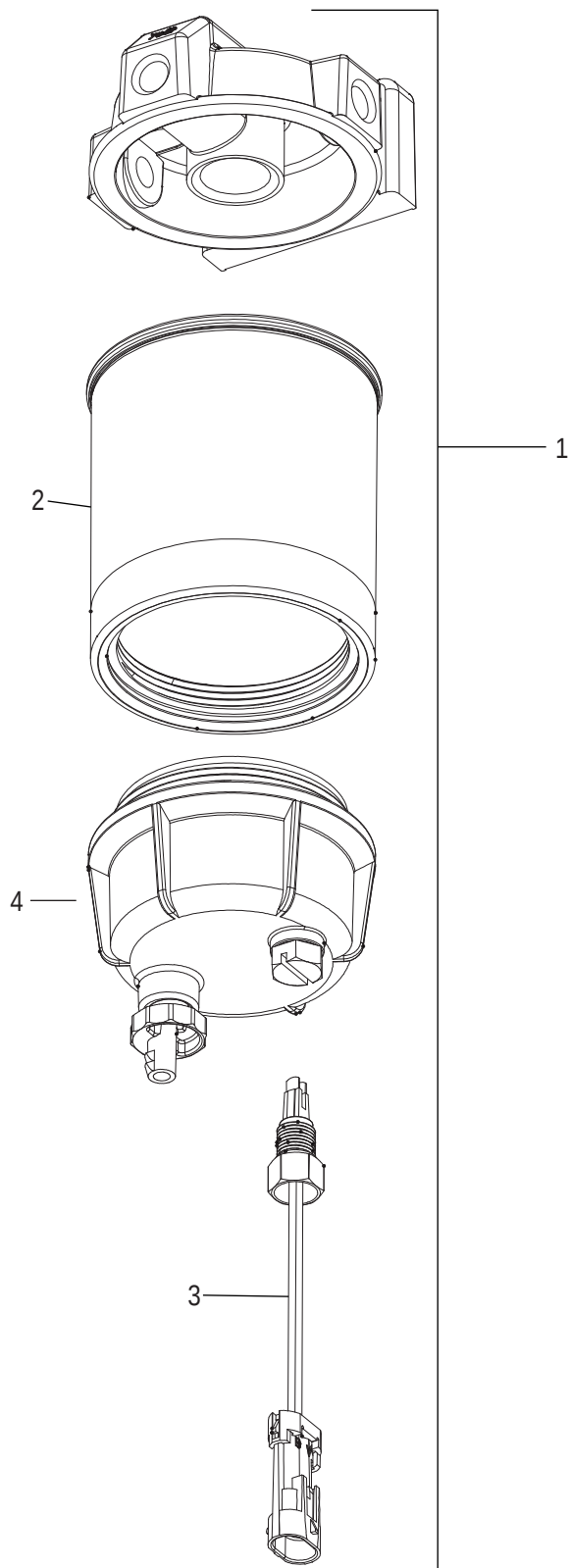
Gear Housing, Offshore HD Propeller Shaft-Counter Rotation

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
29	0012	8M0050432	WASHER .036		A/R	
29	0012	8M0050433	WASHER .038		A/R	
29	0012	8M0050434	WASHER .040		A/R	
29	0012	8M0050435	WASHER .042		A/R	
29	0012	8M0050436	WASHER .044		A/R	
29	0012	8M0050437	WASHER .046		A/R	
29	0012	8M0050438	WASHER .048		A/R	
29	0012	8M0050439	WASHER .050		A/R	
30	0053	8M0050662	RETAINING RING			
31	0031	8M0050704	BEARING Needle		1	
32	0014	8M0045434	TAB WASHER		1	
33	0011	8M0001491	NUT Retainer		1	
34	0000	8M0050726	COVER KIT		1	
34	0000	8M0050821	COVER KIT Flush, Standard		1	
35	0010	8M0036819	SET SCREW (10-32)		1	
36	0012	8M0046569	RING Thrust		1	

Powerhead Gasket Set Components

Powerhead Gasket Set Components

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
-	0027	880552A08	GASKET SET Powerhead		1	
-	0025	62701	O-RING Fitting Assembly		2	
-	0025	90196	O-RING (.921 x .139) Oil Plug Assembly		1	
-	0025	846594	O-RING (1.239 x .070) Black Adaptor Plate Dump Fitting		1	
-	0025	846594	O-RING (1.239 x .070) Black Oil Pickup		1	
-	0026	8M0032912	SEAL Top Main Bearing		1	
-	0027	895374T	GASKET Head Cylinder Head to Block		1	
-	0027	880624003	GASKET Block to Adaptor		1	
-	0026	880629	SEAL Exhaust Tube		1	
-	0025	898836	O-RING Brown Tensioner Cap		1	
-	0025	884409	O-RING Block Oil Dowel		1	
-	0025	884423	O-RING Block Oil Dowel		1	
-	0026	8M0033928	SEAL Oil Adaptor Plate		1	
-	0026	884462	SEAL Water Adaptor Plate-Water		2	
-	0025	887930	O-RING Adaptor Plate		2	
-	0026	888593	SEAL Oil Drain Tube Plug		1	
-	0027	889617001	GASKET Adaptor Plate		1	
-	0027	889618001	GASKET Oil Sump		1	
-	0025	892077	O-RING Block Fitting Assembly		1	
-	0000	892117	SEAL Manifold Housing		1	
-	0025	892445	O-RING Water Tube		1	
-	0025	892446	O-RING (14 X 1.78 MM) Adaptor Plate Plug		2	
-	0025	8M0034912	O-RING 3.78 X 21.32 Oil Pump Driveshaft		1	

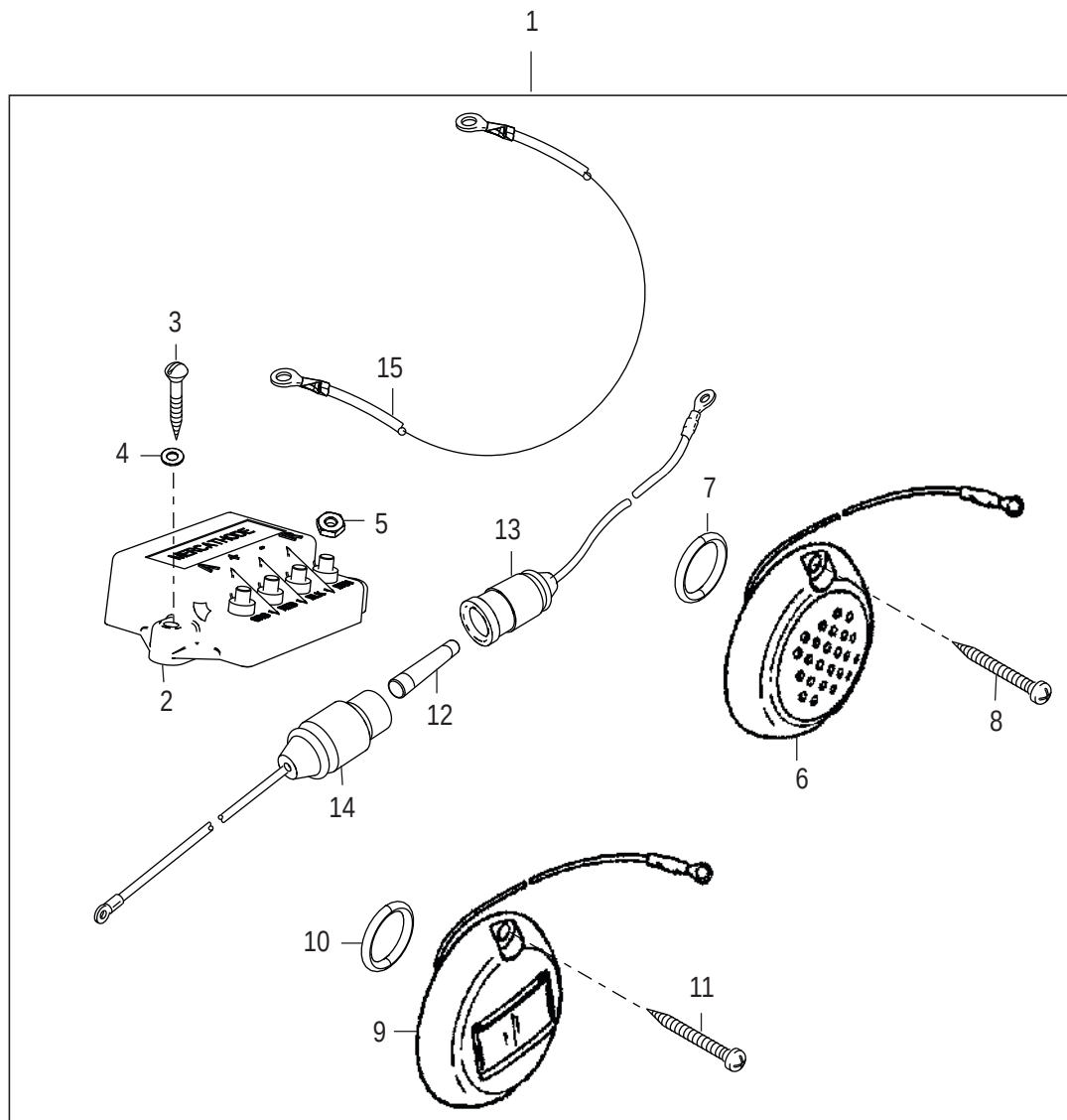


36886

Accessories

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	8M0022130	SEPERATOR KIT Fuel and Water		1	
2	0035	886638	ELEMENT Fuel Filter		1	
3	0000	8M0021043	SENSOR ASSEMBLY Fuel and Water		1	
4	0000	8M0021044	BOWL		1	
-	0000	8M0052924	SKEG	Offshore Gear Housing	1	
-	0000	8M0052921	PLUG KIT Water Passage		1	
-	0084	898289T75	HARNESS Fuel Tank (120 Inches)		AR	
-	0084	898289T76	HARNESS Fuel Tank (240 Inches)		AR	

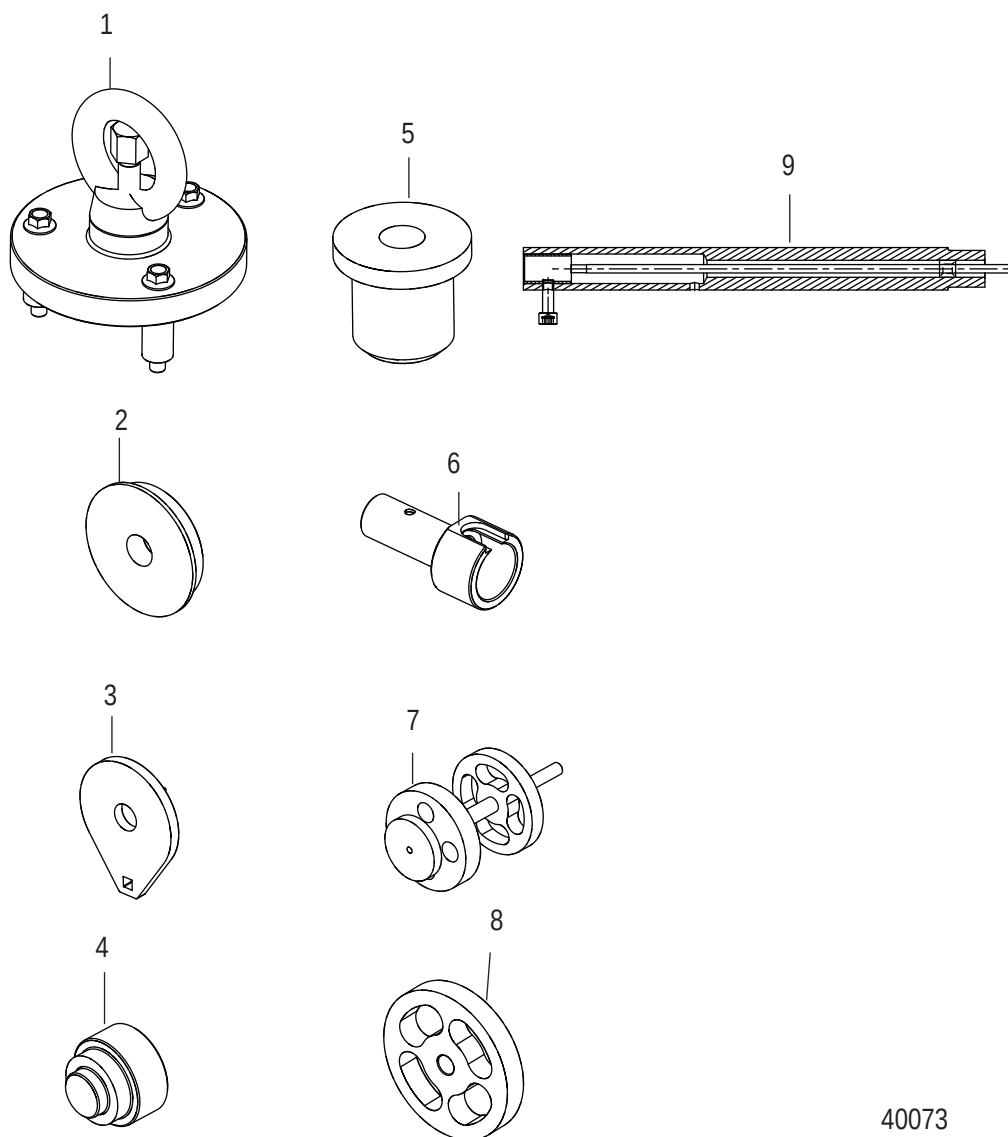
Mercathode Kit



17420

Mercathode Kit

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0000	88334A2	MERCATHODE KIT		1	
2	0000	42600A09	MERCATHODE ASSEMBLY		1	
3	0010	22793	SCREW (#9-14 x .875)		2	
4	0012	30164	WASHER (.192 x .375 x .0312) Stainless Steel		2	
5	0011	45076	NUT (#10-32) Brass		4	
6	0000	72958A5	ELECTRODE ASSEMBLY		1	
7	0025	21836	O-RING (.796 x .139)		1	
8	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
9	0097	72957A5	ANODE ASSEMBLY		1	
10	0025	21836	O-RING (.796 x .139)		1	
11	0010	87698	SCREW (#10-16 x 1.250) Stainless Steel		2	
12	0088	79091	FUSE 20 Ampere		1	
13	0084	95084A10	CABLE ASSEMBLY (5.00 Inches) Red		1	
14	0084	95084A13	CABLE ASSEMBLY (64.00 Inches)		1	
15	0084	79138A8	CABLE ASSEMBLY (72.00 Inches) Black		1	



40073

Tools

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	0091	895343T03	TOOL Flywheel Puller		1	
2	0091	8M0035594	TOOL Propeller Shaft Holder		1	
3	0091	8M0039309	TOOL Ring Installer		1	
4	0091	8M0036265	TOOL Driver, driveshaft seal		1	
5	0091	8M0034786	TOOL Bearing Installer		1	
6	0091	8M0036288	TOOL Holder, Pinion Nut		1	
7	0091	8M0039377	TOOL Pinion Height		1	
8	0091	8M0039362	TOOL Pilot-Pinion Height		1	
9	0091	805382T01	TOOL Extension-Dial Indicator		1	
10	0091	8M0046348	TOOL Bearing Driver, Pinion Removal		1	
11	0091	8M0046360	TOOL Bearing Driver, Pinion Install		1	
12	0091	8M0046443	TOOL Pinion Gear Locating		1	
13	0091	8M0046632	TOOL Socket, Carrier Retainer Nut		1	
14	0091	8M0050615	TOOL Holder, Shift Shaft		1	
15	0091	8M0052590	TOOL Driver, Upper Driveshaft Bearing		1	
16	0091	8M0053505	TOOL Indicator, Backlash		1	

PARTS INDEX

Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
10238082	INSTALLATION MANUAL	2	-	10238090	INSTALLATION MANUAL 225-350 Verado / 250-300 Verado Pro	2	-
10269090	OPERATION MANUAL 350 SCi Verado	2	-	10269091	OPERATION MANUAL 350 EPA Verado	2	-
10270090	OPERATION MANUAL 350 EU Verado	2	-	12602002	GROMMET	58	10
19755T7	SPOOL ASSEMBLY	74	5	1993720	SCREW (M6 x 20)	70	14
1993720	SCREW (M6 x 20)	72	30	1993720	SCREW (M6 x 20)	78	10
1993720	SCREW (M6 x 20)	78	31	21836	O-RING (.796 x .139)	56	20
21836	O-RING (.796 x .139)	94	7	21836	O-RING (.796 x .139)	94	10
22793	SCREW (#9-14 x .875)	94	3	23721	RING Retaining	74	12
25319	PIN (.125 x 0.75 Inches)	18	6	26953	COTTER PIN	4	10
26993	LOCKWASHER (.312)	14	11	27290	RING Retaining	8	7
28421	WASHER (1.5 x 3.05 x 0.13) Stainless Steel	60	36	29245	WASHER (.281 x .500 x .060) Stainless Steel	16	17
29641	E RING	80	39	30164	WASHER (.192 x .375 x .0312) Stainless Steel	8	8
30164	WASHER (.192 x .375 x .0312) Stainless Steel	94	4	30893	SPRING	74	17
36387A1	BEARING ASSEMBLY Roller/Cup	78	23	38657A1	SHIM ASSEMBLY	70	22
38657A1	SHIM ASSEMBLY	78	25	4000333	SCREW (M6 x 40)	78	3
40007103	SCREW (M5 x 6)	10	23	40011107	SCREW (M5 x 16) Stainless Steel	38	16
40011126	SCREW (M6 x 13) Stainless Steel	52	16	40011126	SCREW (M6 x 13) Stainless Steel	58	11
40011146	SCREW (M8 x 13) Stainless Steel	10	13	400211	NUT (M5) Stainless Steel	14	14
400213	NUT (M8) Stainless Steel	10	10	400213	NUT (M8) Stainless Steel	14	12
4002316	WASHER (6.60 X 17.0 X 1.5SS)	6	16	4002316	WASHER (6.60 X 17.0 X 1.5SS)	6	20
4002316	WASHER (6.60 X 17.0 X 1.5SS)	52	6	4002319	WASHER	16	12
400255	LOCKWASHER (M5)	14	13	4006731	SCREW (M6 x 16)	6	18
4006731	SCREW (M6 x 16)	6	21	4006731	SCREW (M6 x 16)	8	11
4006731	SCREW (M6 x 16)	52	14	4010720	SCREW (M8 x 20)	60	22
401386	NUT (M6) Stainless Steel	16	13	401386	NUT (M6) Stainless Steel	24	14
401386	NUT (M6) Stainless Steel	78	4	401388	NUT (M8) Stainless Steel	12	35
401388	NUT (M8) Stainless Steel	38	29	42600A09	MERCATHODE ASSEMBLY	94	2
43026Q02	IMPELLER	78	12	43026Q06	REPAIR KIT Water Pump Impeller	72	-
43026T2	IMPELLER	72	31	430331	GASKET	72	35
43044	PIN Dowel - Without Hole (.375 x .625)	38	5	43044	PIN Dowel - Without Hole (.375 x .625)	66	31
43044	PIN Dowel - Without Hole (.375 x .625)	70	2	43044	PIN Dowel - Without Hole (.375 x .625)	78	7
43585	COUPLING	72	41	43585	COUPLING	78	30
45076	NUT (#10-32) Brass	94	5	469501	COTTER PIN	74	7
469501	COTTER PIN	82	5	469501	COTTER PIN	86	5
47397A1	SHIM SET	74	30	47968	SPRING	58	17
48939A2	BEARING Tapered Roller	78	24	61319	E RING	8	10
62701	O-RING	34	3	62701	O-RING Fitting Assembly	90	-
648771	DIAPHRAGM	56	24	64878	SPRING (Black)	56	22
65567	WASHER (.265 x .750 x .048) Stainless Steel	22	25	65567	WASHER (.265 x .750 x .048) Stainless Steel	34	24
67755003	SCREW (.500-20 x 5.500)	60	34	68292	NUT (.312-18) Battery Cable-Negative	12	40
69035	SCREW AND LOCKWASHER (.250-20 x .625) Stainless Steel	14	10	69570	SCREW (#10-16 x .750)	56	26
72957A5	ANODE ASSEMBLY	94	9	72958A5	ELECTRODE ASSEMBLY	94	6
73194	PIN Roll (.125 x 1.12)	58	15	76214Q5	ANODE KIT	78	5
77674	WASHER	70	15	79091	FUSE 20 Ampere	94	12
79138A8	CABLE ASSEMBLY (72.00 Inches) Black	94	15	79953A04	PLUG ASSEMBLY (.375-16 x .250)	70	3
802968T01	PLATE Thrust-Port	66	35	802968T02	PLATE Thrust-Starboard	66	36
805382T01	TOOL Extension-Dial Indicator	96	9	806327	SCREW (.437-14 x 1.750)	78	6
8079923	COVER Hose Clamp End	22	8	809463A1	SOLENOID KIT	14	4
809693A01	DECAL SET Rear	6	7	814653T	BEARING ASSEMBLY Needle Rollers	74	28
815480	BEARING Thrust	74	26	815504104	CLAMP Worm Gear	52	24
815504256	CLAMP Worm Gear	22	20	816311T	TIE STRAP (8.00 Inches)	10	27
816311T	TIE STRAP (8.00 Inches)	32	13	816311T	TIE STRAP (8.00 Inches)	48	18
816311T	TIE STRAP (8.00 Inches)	52	11	8164641	SEAL OIL	70	12
8164641	SEAL OIL	80	35	817072	BEARING Roller	70	8
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	10	15	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	12	38
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	22	34	817274	WASHER (.344 x 1.00 x .063) Stainless Steel	42	35
817274	WASHER (.344 x 1.00 x .063) Stainless Steel	66	12	817275A08	REPAIR KIT Water Pump-Upper	72	-
817275A1	HOUSING KIT Water Pump	78	9	817275A13	WATER PUMP ASSEMBLY Complete	70	28
8172761	FACEPLATE	72	34	8172761	FACEPLATE	78	14

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8172771	GASKET	72	33	8172771	GASKET	78	13
82129114	SCREW (M6 x 14)	10	28	82129125	SCREW (M6 x 25 MM)	34	23
821539	PIN Trilobe	60	32	822417	PIN	4	14
824145	SHIFT SHAFT	70	17	8245191	RETAINER	70	27
8245191	RETAINER	78	21	824928001	PLUG Rubber	66	24
826134Q	ANODE	78	2	826292	NUT (M10) Brass/Nickel Plated	30	1
826365	NUT (M8)	32	3	82671117	NUT (.500-20)	60	37
828249	GROMMET	8	5	828356	PIN Detent	74	20
8283582	SENSOR	38	15	828991T	CLIP	16	18
830749	SEAL	70	4	830749	SEAL	76	36
830749	SEAL	82	28	830749	SEAL	86	28
830749A02	SEAL KIT Gear Housing	72	-	830749A02	SEAL KIT Gear Housing	76	-
830756109	HOSE (57.00 Inches Bulk) Cut to 35 Inches	58	12	830797A01	CONNECTOR ASSEMBLY Weather Cap - 2 Pin Female	10	29
832838	SCREW (M6 x 20)	64	10	8329692	FUSE Mini - Gray - 2 Ampere	10	9
83296920	FUSE Mini - Yellow - 20 Ampere	10	9	833155	GROMMET	10	7
833155	GROMMET	18	7	833155	GROMMET	22	30
833155	GROMMET	42	36	834985	GROMMET	34	22
8349851	GROMMET	22	2	8349851	GROMMET	22	22
841388	WASHER (.410 x .810 x .050) Stainless Steel	70	7	842035T01	CAMSHAFT ASSEMBLY Intake	40	19
842915T01	INJECTOR ASSEMBLY Fuel	26	27	842915T01	INJECTOR ASSEMBLY Fuel	28	29
843108	WASHER (.330 x .560 x .060) Stainless Steel	10	14	845998	WASHER (.406 x 1.250 x .089)	16	6
846594	O-RING (1.239 x .070) Black	48	23	846594	O-RING (1.239 x .070) Black	56	2
846594	O-RING (1.239 x .070) Black Adaptor Plate Dump Fitting	90	-	846594	O-RING (1.239 x .070) Black Oil Pickup	90	-
847635001	ANODE	70	5	848820T03	SHIELD Front-Top Cowl	4	20
849250R03	OPERATION GUIDE Hi Performance Boat	2	-	850181	TIE STRAP (11.750 Inches)	44	9
8502341	BUSHING	10	8	8502341	BUSHING	22	31
8502341	BUSHING	42	37	851889	O-RING	26	28
851889	O-RING	26	30	851889	O-RING Damper	28	33
851889	O-RING Fuel Injector	28	34	853947	CLIP	48	33
855362001	GROMMET	20	3	855364	BUSHING	20	4
855435A02	PLUG KIT	52	3	855729	MOUNT	16	5
855811	WASHER	24	13	856583A09	CABLE ASSEMBLY	16	14
856774	WASHER (.406 x .750 x .105) Stainless Steel	66	25	856954	BUSHING	22	23
856954	BUSHING	34	21	8569662	BRACKET Mounting-Starter Motor	38	2
856982	WASHER (.500 x .810 x .090) Stainless Steel	66	21	856983	STUD (M12 x 52)	66	20
857009	STUD (M12 x 179)	66	30	857137	SCREW (M12 x 160)	66	29
858414A05	CABLE ASSEMBLY Stainless Steel	16	15	858951A01	CLAMP KIT	6	19
858953	BRACKET	12	41	859376	CLIP	22	32
859578A1	PLUG ASSEMBLY Oil	44	5	859732	PLUG	80	42
85978571	TUBING (52.00 Inches Bulk) To Water Pressure Sensor - Cut to 17 Inches	32	12	85999	BUSHING	18	10
861415A1	SEAL KIT	72	29	86226	NUT (.375-16) Battery Cable-Positive	12	36
862646	FUSE Tan - 5 Ampere	10	33	863149	NUT Well (M6 x 10)	66	19
863156	GRAB TAB	48	37	87698	SCREW (#10-16 x 1.250) Stainless Steel	94	8
87698	SCREW (#10-16 x 1.250) Stainless Steel	94	11	877613A1	CONNECTOR ASSEMBLY 8 Pin	10	30
877769K01	FILTER Oil (Mercury Branded)	34	26	877769Q01	FILTER Oil (Quicksilver Branded)	34	26
879345T34	HARNESS ASSEMBLY Trim	10	25	879885Q	FILTER Fuel In-Line	52	31
879962	CLIP	10	17	879962	CLIP	34	15
880506A13	CYLINDER BLOCK ASSEMBLY	38	1	880515	BOLT (M20 x 68)	46	19
880517	WASHER	46	20	880524	PIN Dowel (14 MM)	38	8
880524	PIN Dowel (14 MM)	40	6	880533	SEAT Intake Valve	40	8
880535	SEAT Exhaust Valve	40	9	880536A16	CYLINDER HEAD ASSEMBLY Basic	40	1
880536A18	CYLINDER HEAD ASSEMBLY Complete	40	-	880537	GUIDE Intake Exhaust Valve Intake and Exhaust Valves	40	10
880542A1	RETAINER ASSEMBLY Valves	40	15	880543	KEY	40	16
880550	SPROCKET Cam Drive	42	27	880552A08	GASKET SET Powerhead	32	-
880552A08	GASKET SET Powerhead	34	-	880552A08	GASKET SET Powerhead	38	-
880552A08	GASKET SET Powerhead	42	-	880552A08	GASKET SET Powerhead	44	-
880552A08	GASKET SET Powerhead	46	-	880552A08	GASKET SET Powerhead	48	-
880552A08	GASKET SET Powerhead	52	-	880552A08	GASKET SET Powerhead	56	-

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
880552A08	GASKET SET Powerhead	90	-	880557	GUIDE Moveable	38	26
880559	GUIDE Fixed	38	25	880566Q14	BELT Drive	16	10
880576T06	THROTTLE BODY ASSEMBLY	22	15	880582T05	MANIFOLD ASSEMBLY Intake	26	12
880587A03	CAC ASSEMBLY	26	1	880596502	SEAL	20	14
880596503	REGULATOR With O-Rings	20	7	880596506	SEAL	20	12
880596507	SEAL	20	13	880596509	ISOLATOR	20	16
880596510	SEAL	20	17	880596511	HOSE	20	9
880596512	CLAMP	20	8	880596513	SCREW	20	6
880596514	HARNESS ASSEMBLY	20	1	880596515	CLIP	20	2
880596516	PLUG	20	19	880596517	O-RING	20	20
880596524	FLOAT	20	10	880596A01	REPAIR KIT Seal	20	-
880596T06	MODULE Fuel Supply	20	-	880596T50	COVER KIT	20	5
880596T51	HOUSING ASSEMBLY	20	18	880596T55	PUMP ASSEMBLY Fuel - High Pressure	20	11
880596T58	PUMP KIT Fuel - Lift	20	15	880608T08	MODULE ASSEMBLY Intergrated Air Fuel	26	-
880615T01	COIL ASSEMBLY	44	13	880616T08	HARNESS ASSEMBLY Engine	10	19
880624003	GASKET Block to Adaptor	38	24	880624003	GASKET Block to Adaptor	90	-
880626T02	TUBE ASSEMBLY Exhaust Includes Reference's 21 thru 29	56	5	880629	SEAL Exhaust Tube	56	7
880629	SEAL Exhaust Tube	90	-	880639T	SUMP ASSEMBLY Oil	56	8
880640500	GASKET	34	29	880640500	GASKET	34	33
880640508	THERMOSTAT	34	31	880640A05	HOUSING ASSEMBLY Intergrated Oil Module	34	27
880640A06	THERMOSTAT/GUIDE KIT	34	30	880640A09	O-RING KIT	34	34
880640T11	MODULE Intergrated Oil - Complete	34	25	880646T02	DRIVESHAFT HOUSING	66	1
880647T04	SPACER	66	28	880648T02	DRIVESHAFT HOUSING	66	33
880649002	LEVER Tilt Lock	58	16	880650003	SHAFT Tilt Lock	58	21
880651002	BRACKET Tilt Lock	58	19	880652T02	PEDESTAL	60	1
880654T03	HEAD Steering	60	14	8806561	BEARING	60	13
880658T02	POWER TRIM ASSEMBLY	60	25	880660T02	TUBE Steering	60	23
880661	SEAL	60	12	8806621	BEARING	60	11
8806641	BEARING (.625 Inch)	58	23	880665T01	ARM Steering	60	20
880667	SEAL	60	8	880668001	STUD (M10 x 1.5)	32	1
880686T60	GEAR HOUSING ASSEMBLY Complete-Standard-Long	70	-	880686T60	GEAR HOUSING ASSEMBLY Complete-Standard-Long	74	-
880686T61	GEAR HOUSING ASSEMBLY Complete-Standard-X-Long	70	-	880686T61	GEAR HOUSING ASSEMBLY Complete-Standard-X-Long	74	-
880686T62	GEAR HOUSING ASSEMBLY Complete-Counter Rotation X-Long	70	-	880686T62	GEAR HOUSING ASSEMBLY Complete-Counter Rotation X-Long	74	-
880686T63	GEAR HOUSING ASSEMBLY Complete-Standard-XX-Long	70	-	880686T63	GEAR HOUSING ASSEMBLY Complete-Standard-XX-Long	74	-
880686T64	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-XX-Long	70	-	880686T64	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-XX-Long	74	-
880686T65	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-Long	70	-	880686T65	GEAR HOUSING ASSEMBLY Complete-Counter Rotation-Long	74	-
880686T66	GEAR HOUSING ASSEMBLY Basic	70	1	880686T66	GEAR HOUSING ASSEMBLY Basic	74	1
880707A03	GEAR SET Reverse and Pinion	74	22	880714T02	CLUTCH	74	18
880717A01	SCREW/SEAL KIT	76	35	880719	RING Retaining	72	36
880719	RING Retaining	78	20	880728	ADAPTER Bearing	74	29
880729	GASKET	80	38	88075020	SCREW (M3 x 20)	18	9
880805A1	GEAR KIT	14	3	881180A02	RING SET Piston	46	13
881210T02	CONNECTING ROD ASSEMBLY	46	9	881866	FITTING	80	37
881879T26	SENSOR Pressure	32	14	88238A21	CABLE ASSEMBLY	52	15
88238T23	CABLE ASSEMBLY	60	18	882751A04	RELAY ASSEMBLY	10	20
88334A2	MERCATHODE KIT	94	1	884268T02	OIL SPRAY JET	32	5
884323T01	BEARING ASSEMBLY Roller	74	10	884323T01	BEARING ASSEMBLY Roller	82	9
884323T01	BEARING ASSEMBLY Roller	86	9	884325T01	BEARING ASSEMBLY Roller-Tappered	74	14
884325T01	BEARING ASSEMBLY Roller-Tappered	82	10	884325T01	BEARING ASSEMBLY Roller-Tappered	86	10
884327A02	SHIM/BEARING ASSEMBLY	70	21	884328A01	SHIM SET	74	16
884328A01	SHIM SET	82	7	884328A01	SHIM SET	86	7
884330T01	BEARING ASSEMBLY Tapered	74	32	884330T01	BEARING ASSEMBLY Tapered	82	26
884330T01	BEARING ASSEMBLY Tapered	86	26	884353	BRACKET	22	18
88439A25	CABLE ASSEMBLY Battery - Positive	12	34	88439A26	CABLE ASSEMBLY Battery - Negative	12	39
884403	SCREW (M12 x 40)	42	28	884408A07	VALVE KIT Control - Electric Boost	22	26
884409	O-RING	38	9	884409	O-RING Block Oil Dowel	90	-

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884412	NUT	66	26	884418A1	TENSIONER ASSEMBLY Oil Pump Drive	48	14
884423	O-RING	38	11	884423	O-RING	42	26
884423	O-RING Block Oil Dowel	90	-	884424	PIN Dowel (11 mm)	38	10
884441	BOLT	46	10	884446T04	PUMP ASSEMBLY Oil	48	15
884456	SPROCKET Driven	48	36	884457	CHAIN Oil Pump Drive	48	8
884458T07	DRIVESHAFT Oil Pump	48	11	884462	SEAL Water	48	4
884462	SEAL Water Adaptor Plate-Water	90	-	884474001	PIN Dowel (12 mm)	52	1
884545T01	VENT CANISTER ASSEMBLY	48	32	884546	GROMMET	48	26
884546	GROMMET	48	29	884546	GROMMET	48	35
884546	GROMMET	52	18	884546	GROMMET	52	21
884546	GROMMET	52	23	884887T05	MOUNT CRADLE	58	2
885094105	SCREW (M14 x 105)	60	16	88509530	SCREW (M8 x 30)	60	5
88510940	SCREW (M14)	18	17	885111	PIN Dowel (.375 x .875)	60	24
885112	WASHER	60	17	885342002	SENSOR ASSEMBLY	24	2
885349500	PULLEY	16	3	885349501	SCREW	16	4
885349T05	BELT TENSIONER	16	2	88535303S	BRACKET	16	8
885354T02	COVER Top Cowl-Rear	4	2	885355T06	TOP COWL ASSEMBLY	4	1
885357T04	FRONT COWL KIT Port and Starboard, Black	6	8	885358T04	COWL ASSEMBLY Rear, Black (WITHOUT DECALS)	6	1
885360	IDLE RELIEF	6	4	885361A01	FITTING ASSEMBLY Flush	6	17
885363T02	COVER ASSEMBLY X-Long - Driveshaft Housing-Port and Starboard	66	2	885363T03	COVER	66	16
885366T02	COVER ASSEMBLY Long - Driveshaft Housing-Port and Starboard	66	2	885505	LINK Shift Shaft	18	20
885506001	SHIFT SHAFT	18	4	8855091	SCREW	18	12
885511003	WASHER	18	14	885512	COTTER PIN	18	13
885517A05	FITTING ASSEMBLY	32	8	885518A02	FITTING ASSEMBLY	34	2
88552512	SCREW (M6 x 12 MM) Stainless Steel	4	18	88552512	SCREW (M6 x 12 MM) Stainless Steel	42	24
88552512	SCREW (M6 x 12 MM) Stainless Steel	46	22	88552512	SCREW (M6 x 12 MM) Stainless Steel	48	24
88552512	SCREW (M6 x 12 MM) Stainless Steel	52	5	88552512	SCREW (M6 x 12 MM) Stainless Steel	52	9
88552516	SCREW (M6 x 16 MM) Stainless Steel	16	16	88552516	SCREW (M6 x 16 MM) Stainless Steel Fuel Rail to Manifold	28	14
88552516	SCREW (M6 x 16 MM) Stainless Steel CAC to Manifold	28	14	88552516	SCREW (M6 x 16 MM) Stainless Steel	34	4
88552516	SCREW (M6 x 16 MM) Stainless Steel	42	38	88552516	SCREW (M6 x 16 MM) Stainless Steel	44	12
88552516	SCREW (M6 x 16 MM) Stainless Steel	52	28	88552520	SCREW (M6 x 20 MM) Stainless Steel	22	29
88552520	SCREW (M6 x 20 MM) Stainless Steel	66	14	88552520	SCREW (M6 x 20 MM) Stainless Steel	66	32
88552525	SCREW (M6 x 25 MM) Stainless Steel	22	24	88552525	SCREW (M6 x 25 MM) Stainless Steel Manifold to CAC	28	15
88552525	SCREW (M6 x 25 MM) Stainless Steel	34	13	88552525	SCREW (M6 x 25 MM) Stainless Steel	42	32
88552525	SCREW (M6 x 25 MM) Stainless Steel	44	4	88552525	SCREW (M6 x 25 MM) Stainless Steel	44	14
88552525	SCREW (M6 x 25 MM) Stainless Steel	56	3	88552530	SCREW (M6 x 30 MM) Stainless Steel	56	9
88552530	SCREW (M6 x 30 MM) Stainless Steel	56	15	88552535	SCREW (M6 x 35 MM) Stainless Steel	56	29
88552540	SCREW (M6 x 40 MM) Stainless Steel	42	33	88552550	SCREW (M6 x 50 MM) Stainless Steel	22	17
885526120	SCREW (M8 x 120)	66	8	88552630	SCREW (M8 x 30)	66	15
88552635	SCREW (M8 x 35 MM)	12	37	88552635	SCREW (M8 x 35 MM)	22	33
88552635	SCREW (M8 x 35 MM)	38	30	88552635	SCREW (M8 x 35 MM)	42	34
88552635	SCREW (M8 x 35 MM)	56	6	88552635	SCREW (M8 x 35 MM)	66	11
88552640	SCREW (M8 x 40)	38	3	88552640	SCREW (M8 x 40)	66	10
88552650	SCREW (M8 x 50)	66	9	88552660	SCREW (M8 x 60)	42	22
88552675	SCREW (M8 x 75)	38	14	88552675	SCREW (M8 x 75)	66	7
885527105	SCREW (M10 x 105)	24	15	885527105	SCREW (M10 x 105)	34	19
88552730	SCREW (M10 x 30)	30	17	88552745	SCREW (M10 x 45)	16	7
88552785	SCREW (M10 x 85)	16	11	88552785	SCREW (M10 x 85)	34	18
88552835	SCREW (M12 x 35 MM)	66	23	88552845	SCREW (M12 x 45)	66	27
885541A01	TUBE ASSEMBLY Water (20.00 Inch)	56	16	885541A02	TUBE ASSEMBLY Water (25.00 Inch)	56	16
885541A03	TUBE ASSEMBLY Water (30.00 Inch)	56	16	885544002	HOSE	32	6
885546002	SEAL	58	1	885548002	SENSOR	26	15
885560T03	BASE Electrical Box	10	1	885561T	COVER Fuse Box	10	2
885583	SEAL	10	4	885584	PIN Hinge	10	6
886638	ELEMENT Fuel Filter	92	2	887623T03	PICKUP ASSEMBLY Oil	56	1
887753A02	TUBE ASSEMBLY Oil Drain	56	10	887756	HOSE Water In-Upper	52	29
887930	O-RING	48	5	887930	O-RING Adaptor Plate	90	-

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887936T05	COVER ASSEMBLY Flywheel	22	1	887937005	HOSE Front	22	35
887938003	TUBE Rear	22	37	887939007	PLATE Boost Valve Mounting	22	27
887986T	CONNECTOR Tee	30	10	887987A1	COUPLING	56	18
888163	GROMMET	48	20	888416T04	HARNESS ASSEMBLY DTS, Clean Power, 15 Feet	10	32
888483	SEAL Oil	76	34	888483	SEAL Oil	82	25
888483	SEAL Oil	86	25	888491	COVER Fuse	10	3
888513A02	TUBE ASSEMBLY Oil Drain	56	10	888523001	CLIP	48	27
888523001	CLIP	52	19	888530T01	PROPELLER SHAFT	74	21
888535T01	MOUNT Front	58	7	888538T01	MOUNT Rear	58	6
888572T01	DRIVESHAFT Long	70	20	888573T01	DRIVESHAFT X-Long	70	20
888574T01	DRIVESHAFT XX-Long	70	20	888592005	PLUG ASSEMBLY Oil Drain	56	13
888593	SEAL Drain Plug	56	14	888593	SEAL Oil Drain Tube Plug	90	-
888819002	DRAIN Cowl	22	14	888819002	DRAIN Cowl	48	19
888819002	DRAIN Cowl	52	2	888849001	STUD (M8 x 49)	32	4
888849002	STUD	38	28	888913A01	POPPET ASSEMBLY	56	21
888930003	HOSE	34	6	888947501	GASKET	24	5
888947502	BOLT	24	8	888947504	GASKET	24	7
888947A05	DUCT KIT Inlet	24	4	888951	CABLE	4	5
888952	LINKAGE ARM	4	12	888953	SPRING	4	13
888955	LINK Latch Connecting	4	9	888956	LATCH Hand Lever	4	7
888957	O-RING	6	11	888958001	PLUG Flush Port Flush	6	14
888959	PIN Hinge	4	6	888961A01	PIN ASSEMBLY	6	2
888971	FRONT LATCH RECEIVER	4	3	888974A02	SIDE LATCH ASSEMBLY	8	2
888976T01	BRACKET	8	1	888981001	HOSE Idle Exhaust	52	12
888983T03	FLYWHEEL ASSEMBLY	46	18	888987001	SHAFT Shift (Long)	18	21
888987T04	SHAFT Shift (X-Long)	18	21	888987T05	SHAFT Shift (XX-Long)	18	21
888988001	CLAMP (36.1 mm)	26	18	888988001	CLAMP (36.1 mm)	28	19
888988001	CLAMP (36.1 mm)	34	10	888988002	CLAMP (57.5 mm) Front Electronic Boost Control	22	36
888988004	CLAMP (62.0 mm) Rear Electronic Boost Control	22	38	888988007	CLAMP (42.5 mm)	34	12
888988008	CLAMP (34.6 MM)	30	6	888988008	CLAMP (34.6 MM)	30	15
888988008	CLAMP (34.6 MM)	32	7	888988008	CLAMP (34.6 MM)	34	7
888988011	CLAMP (38.1 MM)	34	5	888988015	CLAMP (15.7 mm) Map Sensor to Boot	26	16
888988015	CLAMP (15.7 mm)	28	17	888988016	CLAMP (96.5 mm)	22	19
888988019	CLAMP (22.6 mm)	44	10	888988022	CLAMP	30	12
888991T05	CONTROL ASSEMBLY Throttle-Electronic	22	12	888991T06	AIR DUCT ASSEMBLY	22	13
888994T03	BRACKET ASSEMBLY Front Mount	18	-	888996	SPRING	8	3
888997001	STUD	32	2	889246101	PARTS MANUAL 350 Verado	2	-
889246Q39	SPARK PLUG NGK-ILFR6GE	44	15	889283A01	TOOL KIT Fuel Priming	20	-
889514A01	SWITCH	18	8	889531	STRAP	10	5
889532	BRACKET	10	22	889539001	PAD Tilt Lock	58	20
889540A03	CLUTCH KIT	58	18	889543016	BOLT	60	29
889545	WASHER	60	28	889546	SCREW (M5 x 10)	58	22
889547	SCREW (M5 x 30)	58	26	889550	CAP Bleeder - Vinyl	60	7
889552	FITTING -6 ORB to -6 ORFS (90 Degree)	60	6	889561	GASKET Poppet	56	28
889568001	GROMMET	66	5	889592001	HOSE	30	5
889617001	GASKET	48	30	889617001	GASKET Adaptor Plate	90	-
889618001	GASKET Oil Sump	56	4	889618001	GASKET Oil Sump	90	-
889627	STUD	8	12	889633A04	FITTING ASSEMBLY Flushing	30	4
889656T01	SHROUD	66	6	889694	CABLE	8	6
889706	WASHER	56	25	889727001	BELL CRANK	18	5
889745030	SCREW (M12 x 30)	58	8	889746001	CLIP	42	23
889767	PLUG (12 mm)	38	4	889767	PLUG (12 mm)	40	2
889792A01	FITTING KIT Idle Exhaust	52	7	889823001	TETHER Flush Plug	6	12
889824A02	SOUND BLANKET KIT	4	19	889828	O-RING (.924 x .103)	52	8
889846	FITTING	52	10	891520001	CLIP	10	12
891644A04	CRANKSHAFT ASSEMBLY	46	1	891663001	SENSOR ASSEMBLY Temperature	26	8
891663001	SENSOR ASSEMBLY Temperature	28	11	891919001	SPACER Thrust	76	37
891936A01	SHIM SET	74	31	891953	PLUG (18 mm)	40	3
891966006	BRACKET Cowl	66	34	892005A01	BEARING Connecting Rod - Blue	46	11
892005A02	BEARING Connecting Rod - White	46	11	892005A03	BEARING Connecting Rod - Orange	46	11
892049	SPACER	18	3	892062T02	LATCH ASSEMBLY Front and Side	8	-

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892077	O-RING Block Fitting Assembly	90	-	892079	O-RING	22	28
892113T03	CAMSHAFT ASSEMBLY Exhaust	40	20	892117	SEAL	52	27
892117	SEAL Manifold Housing	90	-	892126A03	ADAPTER PLATE KIT	48	1
892137T03	HARNESSE ASSEMBLY Fuse	10	26	892165	NUT	48	10
892228	PIN Dowel	48	2	892228	PIN Dowel	56	12
892233	NUT (M6) Stainless Steel	6	3	892233	NUT (M6) Stainless Steel	6	15
892233	NUT (M6) Stainless Steel	6	22	892244	STRAP Cover	10	16
892271	O-RING	58	25	892309T01	BEARING Thrust - Green Crankshaft-Lower	46	3
892309T02	BEARING Thrust - Navy Blue Crankshaft-Lower	46	3	892309T03	BEARING Thrust - White Crankshaft-Lower	46	3
892309T04	BEARING Thrust - Orange Crankshaft-Lower	46	3	892315	GASKET	6	9
892317001	O-RING	26	9	892339T01	STARTER MOTOR ASSEMBLY	14	1
892356	CONNECTOR	48	21	892383T07	AIR INTAKE ASSEMBLY	22	21
892384T	PLENUM Exhaust	52	13	892404A05	DEFLECTOR ASSEMBLY Water	34	1
892417	BUSHING	18	2	892445	O-RING	56	17
892445	O-RING Water Tube	90	-	892446	O-RING (14 X 1.78 MM)	52	4
892446	O-RING (14 X 1.78 MM)	56	11	892446	O-RING (14 X 1.78 MM) Adaptor Plate Plug	90	-
892454035	BOLT (M6 x 36)	40	18	892455065	SCREW	48	16
892456045	SCREW	38	27	892491	WASHER	48	9
892524	FITTING	60	10	892562T01	HOUSING Manifold	52	26
892565A10	DECAL SET Top	4	-	892573001	WASHER	38	13
892584	SEAL	44	2	892585	SEAL	44	3
892595A06	GEAR KIT Forward	74	9	892596T03	COVER Camshaft	44	1
892801T53	OVERHAUL KIT	34	32	892805	THRUST WASHER	74	13
892805	THRUST WASHER	82	11	892805	THRUST WASHER	86	11
892818	ADAPTER	74	24	892833	CLIP	44	7
892864T07	THERMOSTAT ASSEMBLY	34	8	892865	HOSE Thermostat	34	11
892940T02	ALTERNATOR	16	1	892952500	BOOT	26	17
89302	WASHER (.203 x .406 x .040)	4	11	893307A01	TUBE OUTLET ASSEMBLY	22	3
893338	END CAP Tensioner	42	31	893339	STUD Shoulder	24	12
893342	CLAMP	22	6	893342	CLAMP	22	9
893343001	SEAL Port	6	5	893344001	SEAL Starboard	6	6
893380	PIN Clevis	8	9	893384001	COVER Poppet	56	27
893385001	RETAINER	56	23	893389	HOSE (65 Inside Diameter)	22	4
893390	HOSE (60 Inside Diameter)	22	5	893391	HOSE SLEEVE	22	7
893392001	DAMPER	38	6	893404	ANODE	60	27
893405T	COVER	60	19	893408A01	PIN KIT Trim	64	18
893409	RETAINER	60	3	893419	CAP KIT	64	16
893420A01	MANUAL RELEASE KIT	64	17	895019	SEAL	26	13
895019	SEAL Manifold to CAC	28	9	895020	SEAL	26	14
895020	SEAL Manifold Head	28	10	895022A04	FUEL RAIL KIT	26	20
895024	BRACKET	26	25	895025	DAMPER	26	29
895027	BRACKET	26	34	895028A02	VALVE Schrader	26	21
895029A01	TUBE KIT Fuel Inlet	26	31	895032	STRAP	26	2
895032	STRAP	34	35	895033	FITTING	26	4
895034	FITTING	26	6	895051	SCREW (M5 x 10)	26	24
895051	SCREW (M5 x 10)	26	26	895051	SCREW (M5 x 10)	26	35
895052	SCREW (M6 x 25 MM)	26	19	895053	SCREW (M6 x 15)	26	37
895054	SCREW (M4 x 16 MM)	26	10	895055	WASHER	26	32
895057	O-RING	26	33	895062	WASHER	60	35
895063001	INSERT Plastic	48	13	895099	EXTRACTOR Fuse	10	11
895247A08	LONG BLOCK ASSEMBLY	32	-	895247A08	LONG BLOCK ASSEMBLY	34	-
895247A08	LONG BLOCK ASSEMBLY	38	-	895247A08	LONG BLOCK ASSEMBLY	42	-
895247A08	LONG BLOCK ASSEMBLY	44	-	895247A08	LONG BLOCK ASSEMBLY	46	-
895247A08	LONG BLOCK ASSEMBLY	48	-	895247A08	LONG BLOCK ASSEMBLY	52	-
895247A08	LONG BLOCK ASSEMBLY	56	-	895247A08	LONG BLOCK ASSEMBLY	68	-
895282A08	DECAL EPA Label Information	2	-	895304	RING Retaining	60	33
895316	ADAPTER	6	23	895336	SCREW (M6 x 18)	26	3
895336	SCREW (M6 x 18)	34	28	895336	SCREW (M6 x 18)	34	36
895343T03	TOOL Flywheel Puller	96	1	895373	SPRING	4	8
895374T	GASKET Head	38	20	895374T	GASKET Head Cylinder Head to Block	90	-

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895810050	SCREW (M8 x 50)	38	23	895810115	SCREW (M8 x 115)	38	22
895811155	SCREW (M10 x 155)	18	16	895851	CLAMP (8.00 Inches)	58	14
895853	WASHER	60	4	895854	O-RING	60	26
895854A01	O-RING KIT	64	15	896124	SLEEVE	8	4
896156A01	TRIM CYLINDER KIT	64	1	896157A01	TRIM ROD KIT	64	2
896158A01	O-RING KIT	64	3	896159A01	PISTON KIT	64	4
896160A01	O-RING KIT	64	7	896161A02	TRIM MOTOR KIT	64	19
896162A01	TRIM NECK KIT	64	14	896163A01	PUMP KIT Trim	64	12
896164A01	TRIM FILTER KIT	64	13	896165A01	CHECK KIT Trim PO	64	6
896167A01	RESERVOIR KIT	64	20	896173A01	SEAL KIT Steering Cylinder	60	9
896213	FITTING Dump	48	22	896500A01	STEERING CYLINDER KIT	60	2
896522	O-RING (799 x .103)	70	13	896522	O-RING (799 x .103)	80	34
896523	O-RING (2.175 x .103)	72	38	896523	O-RING (2.175 x .103)	78	19
896531090	SCREW (M16 x 90)	58	9	896576	PLUG (10 mm)	40	5
896594	CIRCLIP	46	17	896620001	SWITCH Trim	6	13
896699	O-RING (1.78 mm x .08 mm)	24	3	896699	O-RING (1.78 mm x .08 mm)	32	11
896699	O-RING (1.78 mm x .08 mm)	38	18	896847A01	CRANK, Shifter 5/16 Pivot Pin	74	3
896847A01	CRANK, Shifter 5/16 Pivot Pin	74	4	896880	SEAL Valve	40	13
896882	RING Retaining	46	6	896883	SPACER	46	5
896895	NUT (M12)	66	22	896951	PLUG (24 mm)	38	7
896951	PLUG (24 mm)	40	4	896951	PLUG (24 mm)	48	3
897125	SEAL	6	10	897169	GROMMET	6	24
897447002	SENSOR Oil Pressure	26	36	897474	CLAMP Nylon	30	8
897498T05	BEARING Main - Green	46	2	897498T06	BEARING Main - Navy Blue	46	2
897498T07	BEARING Main - White	46	2	897498T08	BEARING Main - Orange	46	2
897678020	SCREW (M4 x 20mm)	4	15	897784A01	BRACKET KIT Upper Chap	66	13
897796	CHAIN Roller Cam Drive	46	8	89790753T	PCM Propulsion Control Module	10	18
89790754T	PCM Propulsion Control Module	10	18	89790755T	PCM Propulsion Control Module	10	18
898022	DIPSTICK Oil	22	10	898096T04	SUPERCHARGER ASSEMBLY	24	1
898103216	OPERATION MANUAL Verado 350 SCi (EU)	2	-	898289T74	HARNESS Adaptor-Fuel Tank	12	42
898289T75	HARNESS Fuel Tank (120 Inches)	92	-	898289T76	HARNESS Fuel Tank (240 Inches)	92	-
898463A01	TENSIONER ASSEMBLY	42	29	898499T03	PISTON ASSEMBLY	46	12
898836	O-RING Brown	42	30	898836	O-RING Brown Tensioner Cap	90	-
898907	VALVE Intake	40	11	898908T01	VALVE Exhaust-Chrome	40	12
899145	CLIP Tie Strap	34	16	899145	CLIP Tie Strap	44	17
899887T21	HARNESS ASSEMBLY Vessel	10	31	899912001	TAPPET (2.996)	40	21
899912002	TAPPET (3.021)	40	21	899912003	TAPPET (3.046)	40	21
899912004	TAPPET (3.071)	40	21	899912005	TAPPET (3.096)	40	21
899912006	TAPPET (3.118)	40	21	899912007	TAPPET (3.138)	40	21
899912008	TAPPET (3.158)	40	21	899912009	TAPPET (3.178)	40	21
899912010	TAPPET (3.198)	40	21	899912011	TAPPET (3.218)	40	21
899912012	TAPPET (3.238)	40	21	899912013	TAPPET (3.258)	40	21
899912014	TAPPET (3.278)	40	21	899912015	TAPPET (3.298)	40	21
899912016	TAPPET (3.318)	40	21	899912017	TAPPET (3.338)	40	21
899912018	TAPPET (3.358)	40	21	899912019	TAPPET (3.378)	40	21
899912020	TAPPET (3.398)	40	21	899912021	TAPPET (3.418)	40	21
899912022	TAPPET (3.438)	40	21	899912023	TAPPET (3.458)	40	21
899912024	TAPPET (3.478)	42	21	899912025	TAPPET (3.498)	42	21
899912026	TAPPET (3.518)	42	21	899912027	TAPPET (3.538)	42	21
899912028	TAPPET (3.558)	42	21	899912029	TAPPET (3.578)	42	21
899912030	TAPPET (3.598)	42	21	899912031	TAPPET (3.621)	42	21
899912032	TAPPET (3.646)	42	21	899912033	TAPPET (3.671)	42	21
899912034	TAPPET (3.696)	42	21	899912035	TAPPET (3.721)	42	21
8M0000190	O-RING (4.475 x .210)	74	27	8M0000190	O-RING (4.475 x .210)	82	24
8M0000190	O-RING (4.475 x .210)	86	24	8M0000473	PLUG (14 mm)	40	7
8M0000712	SEAL	4	4	8M0001491	NUT Retainer	76	39
8M0001491	NUT Retainer	84	33	8M0001491	NUT Retainer	88	33
8M0001734	ANODE	64	8	8M0001735	PAD Wear	64	9
8M0001758	BEARING With Shoulder	60	15	8M0001784	PIN Rod Eye	60	31
8M0001803	TILT PIN	60	39	8M0001842	RING Retaining	60	41

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8M0007798	SCREW (M10 x 65)	60	30	8M0008642	RING Rubber	44	16
8M0008997	BRACKET	24	11	8M0009385	ISOLATOR	22	16
8M0010146	SENSOR	38	17	8M0010146	SENSOR	38	32
8M0010183	O-RING	64	11	8M0010316	FAN	46	21
8M0010453	HOSE ASSEMBLY	48	34	8M0010459	FILLER BLOCK	78	8
8M0010469	SENSOR Pressure	38	19	8M0010626	SENSOR Trim Position-Black	58	24
8M0011485	STUD (M10 X 1.5)	34	37	8M0011503	SPRING Intake and Exhaust Valve	40	14
8M0011581	HOSE ASSEMBLY	48	17	8M0011987	SENSOR	44	11
8M0012083	ANODE	60	21	8M0012196	HOSE Manifold Reference-Upper	30	16
8M0012198	HOSE Water In-Lower	52	20	8M0012199	HOSE Manifold Reference-Lower	52	17
8M0012200	HOSE Vent-Lower	48	25	8M0012201	HOSE Fuel-Vent	48	31
8M0012202	HOSE Hi-Pressure Filter	52	30	8M0012203	HOSE Hi-Pressure Filter To Fuel Rail	52	32
8M0012215	HOSE Fuel into Fuel Supply Module	48	28	8M0012216	HOSE Fuel Supply Module-Out	52	22
8M0012531	CLAMP	22	39	8M0012710	HOSE ASSEMBLY Breather	44	8
8M0020941	PIN Cross	74	19	8M0021043	SENSOR ASSEMBLY Fuel and Water	92	3
8M0021044	BOWL	92	4	8M0021186	RETAINER	34	38
8M0021876	SCREW (M10 x 342)	38	12	8M0022130	SEPERATOR KIT Fuel and Water	92	1
8M0022199	FITTING ASSEMBLY	32	10	8M0022834	CLIP	34	14
8M0024506	CLIP	44	18	8M0025062	APPLIQUE Starboard	4	17
8M0025063	APPLIQUE Port	4	16	8M0025681	SCREW (M4 x 16mm)	4	22
8M0026321	SEAL	4	23	8M0026322	SEAL	4	21
8M0027416	TAB WASHER	76	38	8M0027847	SCREW (M6 x 25)	66	17
8M0028608	VALVE ASSEMBLY Pressure Relief	48	7	8M0028753	CLAMP Oetiker (31.6 Diameter)	30	11
8M0028760	HOSE	30	7	8M0028761	TUBING (990 mm)	30	13
8M0028777	CONDUIT	30	14	8M0028786	HOSE	30	3
8M0028787	HOSE	30	9	8M0030976	NUT	70	19
8M0030983	WASHER Thrust	74	23	8M0031460	CAP	52	25
8M0032379	PIN	16	9	8M0032379	PIN	22	11
8M0032379	PIN	38	21	8M0032468	SPACER	60	40
8M0032777	BUMPER	66	3	8M0032833	KEY	72	32
8M0032833	KEY	78	16	8M0032912	SEAL Top Main Bearing	46	4
8M0032912	SEAL Top Main Bearing	90	-	8M0033641	GASKET	70	16
8M0033809	GASKET Water Pump	70	10	8M0033810	PLATE Water Passge	70	9
8M0033816	COVER	76	40	8M0033833	FITTING 90 Degree	42	25
8M0033928	SEAL Oil	48	6	8M0033928	SEAL Oil Adaptor Plate	90	-
8M0033976	DUCT KIT Outlet	24	6	8M0034786	TOOL Bearing Installer	96	5
8M0034912	O-RING 3.78 X 21.32	48	12	8M0034912	O-RING 3.78 X 21.32 Oil Pump Driveshaft	90	-
8M0034918	COLLAR	14	6	8M0035594	TOOL Propeller Shaft Holder	96	2
8M0036047	SCREW (.375 x .62)	70	6	8M0036265	TOOL Driver, driveshaft seal	96	4
8M0036288	TOOL Holder, Pinion Nut	96	6	8M0036819	SET SCREW (10-32)	76	41
8M0036819	SET SCREW (10-32)	84	35	8M0036819	SET SCREW (10-32)	88	35
8M0038303	BRACKET	26	23	8M0038304	O-RING	26	22
8M0038915	BUMPER Rubber	24	9	8M0038916	SCREW	24	10
8M0039309	TOOL Ring Installer	96	3	8M0039362	TOOL Pilot-Pinion Height	96	8
8M0039377	TOOL Pinion Height	96	7	8M0039464	RING Retaining	28	5
8M0039516	O-RING	28	4	8M0039519	PLUG Zero Leak (M8 x 1.0)	28	2
8M0039993	FITTING	28	7	8M0040116	O-RING	28	6
8M0041053	BOOT MAP Sensor	28	18	8M0041096	BRACKET Fuel Injector Mounting	28	28
8M0041097	BRACKET Retaining	28	22	8M0041097	BRACKET Retaining	28	25
8M0041100	SCREW (M5 x 10)	28	23	8M0041100	SCREW (M5 x 10)	28	26
8M0041100	SCREW (M5 x 10)	28	30	8M0041101	DAMPER Fuel Rail	28	31
8M0041410	GASKET	28	13	8M0041480	SCREW	28	12
8M0043059	DECAL Warning	62	43	8M0043276	STOP	14	7
8M0043468	VALVE KIT Shradar	28	24	8M0043469	FUEL RAIL ASSEMBLY	28	20
8M0043789	HOSE Hi-Pressure Filter	52	30	8M0043790	HOSE Hi-Pressure Filter To Fuel Rail	52	32
8M0043793	HOSE Fuel into Fuel Supply Module	48	28	8M0043794	HOSE Fuel Supply Module-Out	52	22
8M0045046	NUT (M6) Stainless Steel	18	18	8M0045434	TAB WASHER	84	32
8M0045434	TAB WASHER	88	32	8M0045493	PIN	82	13
8M0045493	PIN	86	13	8M0045676	BEARING Roller	78	27

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0046104	SHIFT SHAFT	80	41	8M0046215	CRANK, Shifter 1/4 Pivot Pin	82	6
8M0046215	CRANK, Shifter 1/4 Pivot Pin	86	6	8M0046297	OIL SEAL CARRIER ASSEMBLY	78	17
8M0046348	TOOL Bearing Driver, Pinion Removal	96	10	8M0046360	TOOL Bearing Driver, Pinion Install	96	11
8M0046443	TOOL Pinion Gear Locating	96	12	8M0046563	RETAINING RING	80	36
8M0046569	RING Thrust	84	36	8M0046569	RING Thrust	88	36
8M0046632	TOOL Socket, Carrier Retainer Nut	96	13	8M0046636	NUT	78	29
8M0046692	CAC ASSEMBLY	28	1	8M0046698	END CAP ASSEMBLY	28	3
8M0046727	SCREW	82	27	8M0046727	SCREW	86	27
8M0047054	TUBE KIT Fuel Inlet	28	21	8M0047129	COVER ASSEMBLY	80	33
8M0048051	SCREW (M6 x 30) Stainless Steel	30	2	8M0048114	SHIFT ACTUATOR	18	11
8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	78	-	8M0049869	GEAR HOUSING ASSEMBLY Complete (Long)(1.75:1)	82	-
8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	78	-	8M0049870	GEAR HOUSING ASSEMBLY Complete (X-Long)(1.75:1)	82	-
8M0049871	GEAR HOUSING ASSEMBLY Complete (CX-Long)(1.75:1)	78	-	8M0049871	GEAR HOUSING ASSEMBLY Complete (CX-Long)(1.75:1)	86	-
8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	78	-	8M0049872	GEAR HOUSING ASSEMBLY Complete (XX-Long)(1.75:1)	82	-
8M0049873	GEAR HOUSING ASSEMBLY Complete (CXX-Long)(1.75:1)	78	-	8M0049873	GEAR HOUSING ASSEMBLY Complete (CXX-Long)(1.75:1)	86	-
8M0049874	GEAR HOUSING ASSEMBLY Complete (C-Long)(1.75:1)	78	-	8M0049874	GEAR HOUSING ASSEMBLY Complete (C-Long)(1.75:1)	86	-
8M0050423	WASHER .020	82	29	8M0050423	WASHER .020	86	29
8M0050424	WASHER .022	82	29	8M0050424	WASHER .022	86	29
8M0050425	WASHER .024	82	29	8M0050425	WASHER .024	86	29
8M0050427	WASHER .026	82	29	8M0050427	WASHER .026	86	29
8M0050428	WASHER .028	82	29	8M0050428	WASHER .028	86	29
8M0050429	WASHER .030	82	29	8M0050429	WASHER .030	86	29
8M0050430	WASHER .032	82	29	8M0050430	WASHER .032	86	29
8M0050431	WASHER .034	82	29	8M0050431	WASHER .034	86	29
8M0050432	WASHER .036	84	29	8M0050432	WASHER .036	88	29
8M0050433	WASHER .038	84	29	8M0050433	WASHER .038	88	29
8M0050434	WASHER .040	84	29	8M0050434	WASHER .040	88	29
8M0050435	WASHER .042	84	29	8M0050435	WASHER .042	88	29
8M0050436	WASHER .044	84	29	8M0050436	WASHER .044	88	29
8M0050437	WASHER .046	84	29	8M0050437	WASHER .046	88	29
8M0050438	WASHER .048	84	29	8M0050438	WASHER .048	88	29
8M0050439	WASHER .050	84	29	8M0050439	WASHER .050	88	29
8M0050575	SPRING	82	15	8M0050575	SPRING	86	15
8M0050602	MAGNET	80	40	8M0050615	TOOL Holder, Shift Shaft	96	14
8M0050662	RETAINING RING	84	30	8M0050662	RETAINING RING	88	30
8M0050688	WASHER	82	20	8M0050688	WASHER	86	20
8M0050692	BEARING	82	19	8M0050692	BEARING	86	19
8M0050704	BEARING Needle	84	31	8M0050704	BEARING Needle	88	31
8M0050720	GASKET	78	15	8M0050726	COVER KIT	84	34
8M0050726	COVER KIT	88	34	8M0050809	GROMMET ASSEMBLY	80	32
8M0050821	COVER KIT Flush, Standard	84	34	8M0050821	COVER KIT Flush, Standard	88	34
8M0051043	RETAINING RING	82	12	8M0051043	RETAINING RING	86	12
8M0052590	TOOL Driver, Upper Driveshaft Bearing	96	15	8M0052921	PLUG KIT Water Passage	92	-
8M0052924	SKEG	92	-	8M0053104	DRIVESHAFT	78	26
8M0053105	DRIVESHAFT	78	26	8M0053106	DRIVESHAFT	78	26
8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	78	1	8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	82	1
8M0053107	GEAR HOUSING ASSEMBLY Basic, Silver	86	1	8M0053110	SHIM SET	78	22
8M0053111	PROPELLER SHAFT 1.25 Inch	82	16	8M0053111	PROPELLER SHAFT 1.25 Inch	86	16
8M0053113	CLUTCH	82	14	8M0053113	CLUTCH	86	14
8M0053114	SPOOL ASSEMBLY	82	2	8M0053114	SPOOL ASSEMBLY	86	2
8M0053115	CARRIER ASSEMBLY	82	23	8M0053115	CARRIER ASSEMBLY	86	23
8M0053116	SHIM SET	82	21	8M0053116	SHIM SET	86	21
8M0053117	GEAR SET 12/21(1.75:1) Forward and Pinion	78	28	8M0053117	GEAR SET 12/21(1.75:1) Forward	82	8
8M0053120	GEAR SET 12/21 (1.75:1) Forward	86	18	8M0053121	GEAR KIT Reverse	86	8
8M0053124	GEAR KIT Reverse	82	18	8M0053183	ADAPTER	82	22
8M0053183	ADAPTER	86	22	8M0053505	TOOL Indicator, Backlash	96	16
8M0059021	MODULE ASSEMBLY Integrated Air Fuel	28	-	8M0060305	END CAP KIT Supercharger	24	-

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Part No.	Description	Pg.	Ref.no	Part No.	Description	Pg.	Ref.no
8M0064306	SPACER	82	17	8M0064306	SPACER	86	17
8M0065258	BRUSH SET	14	5	8M0073667	PROPELLER SHAFT 1.25 Inch	82	16
8M0073667	PROPELLER SHAFT 1.25 Inch	86	16	8M0076745	SHIM SET	82	29
8M0076745	SHIM SET	86	29	8M0132739	O-RING KIT	28	-
8M2014338	SEAL Face	78	11	8M4501634	SOUND BLANKET KIT Component of 885358T04	6	25
8M6000637	SENSOR Pressure	28	36	8M6000639	SENSOR Pressure	28	16
8M8021186	BRACKET	34	17	8M8021187	PLATE Mounting	34	20
8M8021356	OPERATION MANUAL Verado 350 SCi	2	-	8M8022274	CARRIER ASSEMBLY Oil Seal	72	37
8M8022275	COVER ASSEMBLY Shift Shaft	70	11	8M8023467	OPERTATION MANUAL	2	-
8M8023633	CARRIER ASSEMBLY Bearing	74	25	8M8023718	COVER KIT Flush-Standard	76	-
8M8023719	COVER KIT Flush-.03 Extension	76	-	8M8023781	SERVICE MANUAL SET Verado 350	2	-
8M8024668	SNORKEL KIT	6	-	90196	O-RING (.921 x .139)	44	6
90196	O-RING (.921 x .139)	56	19	90196	O-RING (.921 x .139) Oil Plug Assembly	90	-
91800	KEY Woodruff	46	7	93388A1	CABLE ASSEMBLY (6.00 Inches) Black	14	9
93388A17	CABLE ASSEMBLY (8.50 Inches)	10	24	95084A10	CABLE ASSEMBLY (5.00 Inches) Red	94	13
95084A13	CABLE ASSEMBLY (64.00 Inches)	94	14	95925	PLUG	60	42
97896	BUSHING	18	19	NSS	NOT SOLD SEPARATE DECAL, EPA (2009 & Up)	2	-
NSS	NOT SOLD SEPARATE Electrical Box-Complete	10	-	NSS	NOT SOLD SEPARATE Electrical Box	10	-
NSS	NOT SOLD SEPARATE Relay Bracket Assembly	10	-	NSS	NOT SOLD SEPARATE Decal-Trim Relay	10	21
NSS	NOT SOLD SEPARATE Starter Motor Assembly	14	-	NSS	NOT SOLD SEPARATE Screws	14	2
NSS	NOT SOLD SEPARATE Decal-Waring-High Voltage	14	8	NSS	NOT SOLD SEPARATE Bracket	18	1
NSS	NOT SOLD SEPARATE O-Ring	26	5	NSS	NOT SOLD SEPARATE O-Ring	26	7
NSS	NOT SOLD SEPARATE	28	8	NSS	NOT SOLD SEPARATE FUEL RAIL	28	27
NSS	NOT SOLD SEPARATE O-RING, Shrader Valve	28	32	NSS	NOT SOLD SEPARATE O-RING, Tube	28	35
NSS	NOT SOLD SEPARATE Hose Assembly	30	-	NSS	NOT SOLD SEPARATE CAP	40	17
NSS	NOT SOLD SEPARATE Piston Ring-Oil	46	14	NSS	NOT SOLD SEPARATE Piston Ring-2nd	46	15
NSS	NOT SOLD SEPARATE Piston Pin	46	16	NSS	NOT SOLD SEPARATE Seal	58	3
NSS	NOT SOLD SEPARATE Bearing	58	4	NSS	NOT SOLD SEPARATE Bearing	58	5
NSS	NOT SOLD SEPARATE Transom Assembly	60	-	NSS	NOT SOLD SEPARATE Decal-Serial Overlaminates	60	38
NSS	NOT SOLD SEPARATE MANIFOLD ASSEMBLY	64	5	NSS	NOT SOLD SEPARATE Decal-Oil Drain	66	18
NSS	NOT SOLD SEPARATE Pinion Gear 16 Teeth	70	18	NSS	NOT SOLD SEPARATE Roller Bearing Assembly	70	23
NSS	NOT SOLD SEPARATE Cup	70	24	NSS	NOT SOLD SEPARATE Roller Bearing Assembly	70	25
NSS	NOT SOLD SEPARATE Cup	70	26	NSS	NOT SOLD SEPARATE Oil Seal	72	39
NSS	NOT SOLD SEPARATE Oil Seal	72	40	NSS	NOT SOLD SEPARATE Plug	74	2
NSS	NOT SOLD SEPARATE Spool	74	6	NSS	NOT SOLD SEPARATE Sleeve Adjusting	74	8
NSS	NOT SOLD SEPARATE Cup	74	11	NSS	NOT SOLD SEPARATE Cup	74	15
NSS	NOT SOLD SEPARATE Cup	74	33	NSS	NOT SOLD SEPARATE SEAL	78	18
NSS	NOT SOLD SEPARATE SPOOL	82	3	NSS	NOT SOLD SEPARATE SLEEVE	82	4
NSS	NOT SOLD SEPARATE SPOOL	86	3	NSS	NOT SOLD SEPARATE SLEEVE	86	4